

B. Technical Specifications

The Technical Specifications contained in Appendix A and B, as revised through Amendment No. **147** are hereby incorporated in the renewed license. FPL shall operate the facility in accordance with the Technical Specifications.

Appendix B, the Environmental Protection Plan (Non-Radiological), contains environmental conditions of the renewed license. If significant detrimental effects or evidence of irreversible damage are detected by the monitoring programs required by Appendix B of this license, FPL will provide the Commission with an analysis of the problem and plan of action to be taken subject to Commission approval to eliminate or significantly reduce the detrimental effects or damage.

C. Updated Final Safety Analysis Report

FPL's Updated Final Safety Analysis Report supplement submitted pursuant to 10 CFR 54.21(d), as revised on March 28, 2003, describes certain future activities to be completed before the period of extended operation. FPL shall complete these activities no later than April 6, 2023, and shall notify

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### ADMINISTRATIVE CONTROLS

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## **DEFINITIONS**

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### **DOSE EQUIVALENT I-131**

- 1.10 DOSE EQUIVALENT I-131 shall be that concentration of I-131 (microcuries/gram) which alone would produce the same thyroid dose as the quantity and isotopic mixture of I-131, I-132, I-133, I-134 and I-135 actually present. The thyroid dose conversion factors used for this calculation shall be those listed in ICRP-30, Supplement to Part 1, pages 192-212, Tables entitled, "Committed Dose Equivalent in Target Organs or Tissues per Intake of Unit Activity (Sv/Bq)."

### **$\bar{E}$ - AVERAGE DISINTEGRATION ENERGY**

- 1.11  $\bar{E}$  shall be the average (weighted in proportion to the concentration of each radionuclide in the reactor coolant at the time of sampling) of the sum of the average beta and gamma energies per disintegration (in MeV) for isotopes, other than iodines, with half lives greater than 15 minutes, making up at least 95% of the total non-iodine activity in the coolant.

### **ENGINEERED SAFETY FEATURES RESPONSE TIME**

- 1.12 The ENGINEERED SAFETY FEATURES RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its ESF actuation setpoint at the channel sensor until the ESF equipment is capable of performing its safety function (i.e., the valves travel to their required positions, pump discharge pressures reach their required values, etc.). Times shall include diesel generator starting and sequence loading delays where applicable. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured. In lieu of measurement, response time may be verified for selected components provided that the components and methodology for verification have been previously reviewed and approved by the NRC.

### **FREQUENCY NOTATION**

- 1.13 The FREQUENCY NOTATION specified for the performance of Surveillance Requirements shall correspond to the intervals defined in Table 1.1.

### **GASEOUS RADWASTE TREATMENT SYSTEM**

- 1.14 A GASEOUS RADWASTE TREATMENT SYSTEM is any system designed and installed to reduce radioactive gaseous effluents by collecting primary coolant system offgases from the primary system and providing for delay or holdup for the purpose of reducing the total radioactivity prior to release to the environment.

### **IDENTIFIED LEAKAGE**

- 1.15 IDENTIFIED LEAKAGE shall be:
- Leakage (except CONTROLLED LEAKAGE) into closed systems, such as pump seal or valve packing leaks that are captured, and conducted to a sump or collecting tank, or
  - Leakage into the containment atmosphere from sources that are both specifically located and known either not to interfere with the operation of leakage detection systems or not to be PRESSURE BOUNDARY LEAKAGE, or
  - Reactor Coolant System leakage through a steam generator to the secondary system (primary-to-secondary leakage).

## **DEFINITIONS**

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### **PRESSURE BOUNDARY LEAKAGE**

1.22 PRESSURE BOUNDARY LEAKAGE shall be leakage (except primary-to-secondary leakage) through a non-isolable fault in a Reactor Coolant System component body, pipe wall or vessel wall.

### **PROCESS CONTROL PROGRAM (PCP)**

1.23 The PROCESS CONTROL PROGRAM (PCP) shall contain the current formulas, sampling, analyses, test, and determinations to be made to ensure that processing and packaging of solid radioactive wastes based on demonstrated processing of actual or simulated wet solid wastes will be accomplished in such a way as to assure compliance with 10 CFR Parts 20, 61, and 71, State regulations, burial ground requirements, and other requirements governing the disposal of solid radioactive waste.

### **PURGE – PURGING**

1.24 PURGE or PURGING is the controlled process of discharging air or gas from a confinement to maintain temperature, pressure, humidity, concentration or other operating condition, in such a manner that replacement air or gas is required to purify the confinement.

### **RATED THERMAL POWER**

1.25 RATED THERMAL POWER shall be a total reactor core heat transfer rate to the reactor coolant of 2700 MWt.

### **REACTOR TRIP SYSTEM RESPONSE TIME**

1.26 The REACTOR TRIP SYSTEM RESPONSE TIME shall be the time interval from when the monitored parameter exceeds its trip setpoint at the channel sensor until electrical power to the CEA drive mechanism is interrupted. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured. In lieu of measurement, response time may be verified for selected components provided that the components and methodology for verification have been previously reviewed and approved by the NRC.

### **REPORTABLE EVENT**

1.27 A REPORTABLE EVENT shall be any of those conditions specified in Section 50.73 to 10 CFR Part 50.

### **SHIELD BUILDING INTEGRITY**

1.28 SHIELD BUILDING INTEGRITY shall exist when:

- a. Each door is closed except when the access opening is being used for normal transit entry and exit;
- b. The shield building ventilation system is in compliance with Specification 3.6.6.1, and
- c. The sealing mechanism associated with each penetration (e.g., welds, bellows or O-rings) is OPERABLE.

## **REACTOR COOLANT SYSTEM**

### **3/4.4.5 STEAM GENERATOR (SG) TUBE INTEGRITY**

#### **LIMITING CONDITION FOR OPERATION**

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3.4.5 SG tube integrity shall be maintained

AND

All SG tubes satisfying the tube repair criteria shall be plugged or repaired in accordance with the SG Program. Repair applies only to the original SGs.

**APPLICABILITY:** MODES 1, 2, 3 and 4.

#### **ACTION:\***

- a. With one or more SG tubes satisfying the tube repair criteria and not plugged (or repaired if original SGs) in accordance with the Steam Generator Program;
  1. Within 7 days verify tube integrity of the affected tube(s) is maintained until the next refueling outage or SG tube inspection, and
  2. Plug or repair the affected tube(s) in accordance with the Steam Generator Program prior to entering HOT SHUTDOWN following the next refueling outage or SG tube inspection. Repair applies only to the original SGs.
- b. With the requirements and associated allowable outage time of Action a above not met or SG tube integrity not maintained, be in HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.

#### **SURVEILLANCE REQUIREMENTS**

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- 4.4.5.1 Verify SG tube integrity in accordance with the Steam Generator Program.
- 4.4.5.2 Verify that each inspected SG tube that satisfies the tube repair criteria is plugged or repaired in accordance with the Steam Generator Program prior to entering HOT SHUTDOWN following a SG tube inspection. Repair applies only to the original SGs.

\* Separate Action entry is allowed for each SG tube

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## **REACTOR COOLANT SYSTEM**

### **3/4.4.6 REACTOR COOLANT SYSTEM LEAKAGE**

#### **LEAKAGE DETECTION SYSTEMS**

#### **LIMITING CONDITION FOR OPERATION**

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3.4.6.1 The following RCS leakage detection systems will be OPERABLE:

- a. The reactor cavity sump inlet flow monitoring system; and
- b. One containment atmosphere radioactivity monitor (gaseous or particulate).

**APPLICABILITY:** MODES 1, 2, 3 and 4.

#### **ACTION:**

- a. With the required reactor cavity sump inlet flow monitoring system inoperable, perform a RCS water inventory balance at least once per 24\* hours and restore the sump inlet flow monitoring system to OPERABLE status within 30 days; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With the required radioactivity monitor inoperable, analyze grab samples of the containment atmosphere or perform a RCS water inventory balance at least once per 24\* hours, and restore the required radioactivity monitor to OPERABLE status within 30 days; otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With all required monitors inoperable, enter LCO 3.0.3 immediately.
- d. The provisions of Specification 3.0.4 are not applicable if at least one of the required monitors is OPERABLE.

#### **SURVEILLANCE REQUIREMENTS**

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4.4.6.1 The RCS leakage detection instruments shall be demonstrated OPERABLE by:

- a. Performance of the CHANNEL CHECK, CHANNEL FUNCTIONAL TEST, and CHANNEL CALIBRATION of the required containment atmosphere radioactivity monitor at the frequencies specified in Table 4.3-3.
- b. Performance of the CHANNEL CALIBRATION of the required reactor cavity sump inlet flow monitoring system at least once per 18 months.

\* Not required to be performed until 12 hours after establishment of steady state operation.

## **REACTOR COOLANT SYSTEM**

### **OPERATIONAL LEAKAGE**

#### **LIMITING CONDITION FOR OPERATION**

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3.4.6.2 Reactor Coolant System operational leakage shall be limited to:

- a. No PRESSURE BOUNDARY LEAKAGE,
- b. 1 gpm UNIDENTIFIED LEAKAGE,
- c. 150 gallons per day primary-to-secondary leakage through any one steam generator (SG),
- d. 10 gpm IDENTIFIED LEAKAGE from the Reactor Coolant System, and
- e. 1 gpm leakage (except as noted in Table 3.4-1) at a Reactor Coolant System pressure of  $2235 \pm 20$  psig from any Reactor Coolant System Pressure Isolation Valve specified in Table 3.4-1.

**APPLICABILITY:** MODES 1, 2, 3, and 4.

#### **ACTION:**

- a. With any PRESSURE BOUNDARY LEAKAGE or with primary-to-secondary leakage not within limit, be in at least HOT STANDBY within 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With any Reactor Coolant System operational leakage greater than any one of the limits, excluding primary-to-secondary leakage, PRESSURE BOUNDARY LEAKAGE, and leakage from Reactor Coolant System Pressure Isolation Valves, reduce the leakage rate to within limits within 4 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With any Reactor Coolant System Pressure Isolation Valve leakage greater than the above limit, isolate the high pressure portion of the affected system from the low pressure portion within 4 hours by use of at least two closed manual or deactivated automatic valves, or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- d. With RCS leakage alarmed and confirmed in a flow path with no flow indication, commence an RCS water inventory balance within 1 hour to determine the leak rate.

#### **SURVEILLANCE REQUIREMENTS**

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4.4.6.2.1 Reactor Coolant System operational leakages shall be demonstrated to be within each of the above limits by:

- a. Monitoring the containment atmosphere gaseous and particulate radioactivity monitor at least once per 12 hours.
- b. Monitoring the containment sump inventory and discharge at least once per 12 hours.



## **REACTOR COOLANT SYSTEM**

### **SURVEILLANCE REQUIREMENTS (Continued)**

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- c. \*Performance of a Reactor Coolant System water inventory balance at least once per 72 hours.
- d. Monitoring the reactor head flange leakoff system at least once per 24 hours.
- e. Verifying primary-to-secondary leakage is  $\leq 150$  gallons per day through any one steam generator at least once per 72 hours.\*\*

4.4.6.2.2 Each Reactor Coolant System Pressure Isolation Valve check valve specified in Table 3.4-1 shall be demonstrated OPERABLE by verifying leakage to be within its limit:

- a. At least once per 18 months,
- b. Prior to entering MODE 2 whenever the plant has been in COLD SHUTDOWN for 7 days or more and if leakage testing has not been performed in the previous 9 months,
- c. Prior to returning the valve to service following maintenance, repair or replacement work on the valve,
- d. Following valve actuation due to automatic or manual action or flow through the valve:
  - 1. Within 24 hours by verifying valve closure, and
  - 2. Within 31 days by verifying leakage rate.

4.4.6.2.3 Each Reactor Coolant System Pressure Isolation Valve motor-operated valve specified in Table 3.4-1 shall be demonstrated OPERABLE by verifying leakage to be within its limit;

- a. At least once per 18 months, and
- b. Prior to returning the valve to service following maintenance, repair, or replacement work on the valve.

The provisions of Specification 4.0.4 are not applicable for entry into MODE 3 or 4.

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\* Not required to be performed until 12 hours after establishment of steady state operation. Not applicable to primary-to-secondary leakage.

\*\* Not required to be performed until 12 hours after establishment of steady state operation.

## ADMINISTRATIVE CONTROLS (continued)

### k. Ventilation Filter Testing Program (VFTP) (continued)

4. Demonstrate for each of the ESF systems that the pressure drop across the combined HEPA filters and charcoal adsorbers is less than the value specified below when tested at the system flowrate specified below.

<u>ESF Ventilation System</u>	<u>Delta P</u>	<u>Flowrate</u>
Control Room Emergency Air Cleanup	< 7.4" W.G.	2000 $\pm$ 200 cfm

The provisions of SR 4.0.2 and SR 4.0.3 are applicable to the VFTP test frequencies.

### l. Steam Generator (SG) Program

1. A SG Program shall be established and implemented for the replacement SGs to ensure that SG tube integrity is maintained. In addition, the SG Program shall include the following provisions:
  - a. *Provisions for condition monitoring assessments.* Condition monitoring assessment means an evaluation of the "as found" condition of the tubing with respect to the performance criteria for structural integrity and accident induced leakage. The "as found" condition refers to the condition of the tubing during an SG inspection outage, as determined from the inservice inspection results or by other means, prior to the plugging of tubes. Condition monitoring assessments shall be conducted during each outage during which the SG tubes are inspected or plugged to confirm that the performance criteria are being met.
  - b. Performance criteria for SG tube integrity. SG tube integrity shall be maintained by meeting the performance criteria for tube structural integrity, accident induced leakage, and operational leakage.
    1. Structural integrity performance criterion: All in-service SG tubes shall retain structural integrity over the full range of normal operating conditions (including startup, operation in the power range, hot standby, and cooldown and all anticipated transients included in the design specification) and design basis accidents. This includes retaining a safety factor of 3.0 against burst under normal steady state full power operation primary-to-secondary pressure differential and a safety factor of 1.4 against burst applied to the design basis accident primary-to-secondary pressure differentials. Apart from the above requirements, additional loading conditions associated with the design basis accidents, or combination of accidents in accordance with the design and licensing basis, shall also be evaluated to determine if the associated loads contribute significantly to burst or collapse. In the assessment of tube integrity, those loads that do significantly affect burst or collapse shall be determined and assessed in combination with the loads due to pressure with a safety factor of 1.2 on the combined primary loads and 1.0 on axial secondary loads.
    2. Accident induced leakage performance criterion: The primary-to-secondary accident induced leakage rate for any design basis accident, other than a SG tube rupture, shall not exceed the leakage rate assumed in the accident analysis in terms of total leakage rate for all SGs and leakage rate for an individual SG. Leakage is not to exceed 0.3 gallons per minute total through all SGs and 216 gallons per day through any one SG.
    3. The operational leakage performance criterion is specified in LCO 3.4.6.2.c, "Reactor Coolant System Operational Leakage."

## ADMINISTRATIVE CONTROLS (continued)

### I. Steam Generator (SG) Program (continued)

#### 1. (continued)

- c. Provisions for SG tube repair criteria. Tubes found by inservice inspection to contain flaws with a depth equal to or exceeding 40% of the nominal tube wall thickness shall be plugged.
  - d. Provisions for SG tube inspections. Periodic SG tube inspections shall be performed. The number and portions of the tubes inspected and methods of inspection shall be performed with the objective of detecting flaws of any type (e.g., volumetric flaws, axial and circumferential cracks) that may be present along the length of the tube, from the tube-to-tubesheet weld at the tube inlet to the tube-to-tubesheet weld at the tube outlet, and that may satisfy the applicable tube repair criteria. The tube-to-tubesheet weld is not part of the tube. In addition to meeting the requirements of d.1, d.2, and d.3 below, the inspection scope, inspection methods, and inspection intervals shall be such as to ensure that SG tube integrity is maintained until the next SG inspection. An assessment of degradation shall be performed to determine the type and location of flaws to which the tubes may be susceptible and, based on this assessment, to determine which inspection methods need to be employed and at what locations.
    - 1. Inspect 100% of the tubes in each SG during the first refueling outage following SG replacement.
    - 2. Inspect 100% of the tubes at sequential periods of 144, 108, 72, and, thereafter, 60 effective full power months. The first sequential period shall be considered to begin after the first inservice inspection of the SGs. In addition, inspect 50% of the tubes by the refueling outage nearest the midpoint of the period and the remaining 50% by the refueling outages nearest the end of the period. No SG shall operate for more than 72 effective full power months or three refueling outages (whichever is less) without being inspected.
    - 3. If crack indications are found in any SG tube, then the next inspection for each SG for the degradation mechanism that caused the crack indication shall not exceed 24 effective full power months or one refueling outage (whichever is less). If definitive information, such as from examination of a pulled tube, diagnostic non-destructive testing, or engineering evaluation indicates that a crack-like indication is not associated with a crack(s), then the indication need not be treated as a crack.
  - e. Provisions for monitoring operational primary-to-secondary leakage
2. A SG Program shall be established and implemented for the original SGs to ensure that SG tube integrity is maintained. In addition, the SG Program shall include the following provisions:
- a. Provisions for condition monitoring assessments. Condition monitoring assessment means an evaluation of the "as found" condition of the tubing with respect to the performance criteria for structural integrity and accident induced leakage. The "as found" condition refers to the condition of the tubing during a SG inspection outage, as determined from the inservice inspection results or by other means, prior to the plugging or repair of tubes. Condition monitoring assessments shall be conducted during each outage during which the SG tubes are inspected, plugged or repaired to confirm that the performance criteria are being met.

## ADMINISTRATIVE CONTROLS (continued)

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### I. Steam Generator (SG) Program (continued)

#### 2. (continued)

- b. Performance criteria for SG tube integrity. SG tube integrity shall be maintained by meeting the performance criteria for tube structural integrity, accident induced leakage, and operational leakage.
  - 1. Structural integrity performance criterion: All in-service SG tubes shall retain structural integrity over the full range of normal operating conditions (including startup, operation in the power range, hot standby, and cooldown and all anticipated transients included in the design specification) and design basis accidents. This includes retaining a safety factor of 3.0 against burst under normal steady state full power operation primary-to-secondary pressure differential and a safety factor of 1.4 against burst applied to the design basis accident primary-to-secondary pressure differentials. Apart from the above requirements, additional loading conditions associated with the design basis accidents, or combination of accidents in accordance with the design and licensing basis, shall also be evaluated to determine if the associated loads contribute significantly to burst or collapse. In the assessment of tube integrity, those loads that do significantly affect burst or collapse shall be determined and assessed in combination with the loads due to pressure with a safety factor of 1.2 on the combined primary loads and 1.0 on axial secondary loads.
  - 2. Accident induced leakage performance criterion: The primary-to-secondary accident induced leakage rate for any design basis accident, other than a SG tube rupture, shall not exceed the leakage rate assumed in the accident analysis in terms of total leakage rate for all SGs and leakage rate for an individual SG. Leakage is not to exceed 0.3 gallons per minute total through all SGs and 216 gallons per day through any one SG.
  - 3. The operational leakage performance criterion is specified in LCO 3.4.6.2.c, "Reactor Coolant System Operational Leakage."
- c. Provisions for SG tube repair criteria
  - 1. Tubes found by inservice inspection to contain a flaw in a non-sleeved region with a depth equal to or exceeding 40-percent of the nominal tube wall thickness shall be plugged or repaired except if permitted to remain in service through application of the alternate tube repair criteria discussed in Technical Specification 6.8.4.1.2.c.4.
  - 2. Tubes found by inservice inspection to contain a flaw in (a) a sleeve or (b) the pressure boundary portion of the original tube wall in the sleeve to tube joint shall be plugged.
  - 3. All tubes with sleeves that have a nickel band shall be plugged after one cycle in operation.
  - 4. The C\* methodology, as described below, may be applied to the expanded portion of the tube in the hot-leg tubesheet region as an alternative to the 40-percent depth based criteria of Technical Specification 6.8.4.1.2.c.1.

## ADMINISTRATIVE CONTROLS (continued)

### I. Steam Generator (SG) Program (continued)

#### 2. c. 4. (continued)

- i. Tubes with no portion of a lower sleeve joint in the hot-leg tubesheet region shall be repaired or plugged upon detection of any flaw identified within 10.3 inches below the bottom of the hot-leg expansion transition or top of the tubesheet, whichever elevation is lower. Flaws located below this elevation may remain in service regardless of size.
- ii. Tubes which have any portion of a sleeve joint in the hot-leg tubesheet region shall be plugged upon detection of any flaw that is located below the lower sleeve to tube joint and within 10.3 inches below the bottom of the hot-leg expansion transition or top of the tubesheet, whichever elevation is lower.

- d. Provisions for SG tube inspections. Periodic SG tube inspections shall be performed. The number and portions of the tubes inspected and methods of inspection shall be performed with the objective of detecting flaws of any type (e.g., volumetric flaws, axial and circumferential cracks) that may be present along the length of the tube, from the tube-to-tubesheet weld at the tube inlet to the tube-to-tubesheet weld at the tube outlet, and that may satisfy the applicable tube repair criteria. The tube-to-tubesheet weld is not part of the tube. For tubes with no portion of a lower sleeve joint in the hot-leg tubesheet region, the portion of the tube below 10.3 inches from the top of the hot leg tubesheet or expansion transition, whichever is lower, is excluded when the alternate repair criteria in TS Section 6.8.4.1.2.c.4 are applied. In tubes repaired by sleeving, the portion of the original tube wall between the sleeve's joints is not an area requiring inspection. In addition to meeting the requirements of d.1, d.2, d.3 and d.4 below, the inspection scope, inspection methods, and inspection intervals shall be such as to ensure that SG tube integrity is maintained until the next SG inspection.

An assessment of degradation shall be performed to determine the type and location of flaws to which the tubes may be susceptible and, based on this assessment, to determine which inspection methods need to be employed and at what locations.

1. Inspect 100% of the tubes in each SG during the first refueling outage following SG replacement.
2. Inspect 100% of the tubes at sequential periods of 60 effective full power months. The first sequential period shall be considered to begin after the first inservice inspection of the SGs. No SG shall operate for more than 24 effective full power months or one refueling outage (whichever is less) without being inspected.
3. Inspect 100-percent of all inservice sleeves and sleeve-to-tube joints every 24 effective full power months or one refueling outage (whichever is less).
4. If crack indications are found in any SG tube, then the next inspection for each SG for the degradation mechanism that caused the crack indication shall not exceed 24 effective full power months or one refueling outage (whichever is less). If definitive information, such as from examination of a pulled tube, diagnostic non-destructive testing, or engineering evaluation indicates that a crack-like indication is not associated with a crack(s), then the indication need not be treated as a crack.

## ADMINISTRATIVE CONTROLS (continued)

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### I. Steam Generator (SG) Program (continued)

#### 2. (continued)

- e. Provisions for monitoring operational primary-to-secondary leakage.
- f. Provisions for SG tube repair methods. Steam generator tube repair methods shall provide the means to reestablish the RCS pressure boundary integrity of SG tubes without removing the tube from service. For the purposes of these Specifications, tube plugging is not a repair. All acceptable tube repair methods are listed below.
  - 1. Westinghouse Leak Limiting Alloy 800 sleeves as described in WCAP-15918-P Revision 2 (with range of conditions as revised in Appendix A of WCAP-16489-NP, Revision 0). Leak Limiting Alloy 800 Sleeves are applicable only to the original steam generators. Prior to installation of each sleeve, the location where the sleeve joints are to be established shall be inspected.

## **ADMINISTRATIVE CONTROLS (continued)**

### **CORE OPERATING LIMITS REPORT (COLR) (continued)**

- b. (continued)
  - 61. WCAP-11397-P-A, (Proprietary), "Revised Thermal Design Procedure," April 1989.
  - 62. WCAP-14565-P-A, (Proprietary), "VIPRE-01 Modeling and Qualification for Pressurized Water Reactor Non-LOCA Thermal-Hydraulic Safety Analysis," October 1999.
  - 63. WCAP-14565-P-A, Addendum 1, "Qualification of ABB Critical Heat Flux Correlations with VIPRE-01 Code," May 2003.
  - 64. 30% SGTP PLA Submittal and the SER.
- c. The core operating limits shall be determined such that all applicable limits (e.g., fuel thermal mechanical limits, core thermal hydraulic limits, Emergency Core Cooling Systems (ECCS) limits, nuclear limits such as SHUTDOWN MARGIN, transient analysis limits, and accident analysis limits) of the safety analysis are met.
- d. The COLR, including any mid cycle revisions or supplements, shall be provided upon issuance for each reload cycle on the NRC.

### **STEAM GENERATOR TUBE INSPECTION REPORT**

- 6.9.1.12 A report shall be submitted within 180 days after the initial entry into HOT SHUTDOWN following completion of an inspection of the replacement SGs performed in accordance with Specification 6.8.4.I.1. The report shall include:
- a. The scope of inspections performed on each SG,
  - b. Active degradation mechanisms found,
  - c. Nondestructive examination techniques utilized for each degradation mechanism,
  - d. Location, orientation (if linear), and measured sizes (if available) of service induced indications,
  - e. Number of tubes plugged during the inspection outage for each active degradation mechanism,
  - f. Total number and percentage of tubes plugged to date,
  - g. The results of condition monitoring, including the results of tube pulls and in-situ testing,
  - h. The effective plugging percentage for all plugging in each SG.

## **ADMINISTRATIVE CONTROLS (continued)**

### **STEAM GENERATOR TUBE INSPECTION REPORT (continued)**

- 6.9.1.13 A report shall be submitted within 180 days after the initial entry into HOT SHUTDOWN following completion of an inspection of the original SGs performed in accordance with Specification 6.8.4.1.2. The report shall include:
- a. The scope of inspections performed on each SG,
  - b. Active degradation mechanisms found,
  - c. Nondestructive examination techniques utilized for each degradation mechanism,
  - d. Location, orientation (if linear), and measured sizes (if available) of service induced indications,
  - e. Number of tubes plugged or repaired during the inspection outage for each active degradation mechanism,
  - f. Total number and percentage of tubes plugged or repaired to date,
  - g. The results of condition monitoring, including the results of tube pulls and in-situ testing,
  - h. The effective plugging percentage for all plugging and tube repairs in each SG, and
  - i. Repair method utilized and the number of tubes repaired by each repair method.
- The following information concerning indications found in the tubesheet region (including the expansion transition) shall be included in this report:
- j. Number of total indications, location of each indication, orientation of each indication, severity of each indication, and whether the indications initiated from the inside or outside diameter.
  - k. The cumulative number of indications detected in the tubesheet region as a function of elevation within the tubesheet.
  - l. Projected end-of-cycle accident induced leakage from tubesheet indications.

### **SPECIAL REPORTS**

- 6.9.2 Special reports shall be submitted to the NRC within the time period specified for each report.

### **6.10 DELETED**