

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1. a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
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2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

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| <p>a. ISSUED TO (<i>Name and Address</i>)</p> <p>U.S. Department of Energy
Division of Naval Reactors
Washington, DC 20585</p> | <p>b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION</p> <p>Safety Analysis for Radioactive Material
Shipping Cask NRBK-41 dated
November 2, 1995, as supplemented</p> |
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4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.**(a) Packaging**

(1) Model No.: NRBK-41

(2) Description

Top loading cylindrical lead shielded 304L stainless steel clad casks for the shipment of irradiated test specimens. The cask has an outside diameter of 27.16 inches and is 40 inches high. The outer shell is 1/2-inch thick stainless steel. The cask cavity is 5 inches in diameter by 16 inches deep and is provided with a bottom drain. The cavity shell is 1/4-inch thick stainless steel and is shielded by 10 inches of lead. The cask is closed by a lead-filled flanged plug fitted with an elastometer O-ring gasket and bolted closure. The cask has a seal-welded, 1/4-inch thick, stainless steel outer thermal shield which provides a 1/16-inch air gap between the outer surface of the cask outer shell and the inside surface of the thermal shield. A one-inch thick stainless steel plate is welded to the bottom of cask. A second one-inch thick stainless steel plate with a 1/8-inch deep, 25.5-inch diameter recess is welded to the first plate to provide a thermal shield for the bottom surface of the cask. The cask is bolted to a 48-inch square, all welded, "I" beam skid. Gross weight of the package is approximately 9,000 pounds.

(3) Drawings

The packaging is constructed in accordance with Battelle Memorial Institute Drawing No. 41-0001, Sheet 1, Rev. D, and Sheet 2, Rev. E, and Westinghouse Electric Corporation Drawing No. 1755E01, Rev. D.

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5. (b) Contents

(1) Type and form of material

Byproduct and special nuclear material in solid form, contained within either the MIN-41 or the HIP-41 product containers. The MIN-41 container is constructed in accordance with Westinghouse Electric Corporation, Drawing No. 2D77456 Rev. F. The HIP-41 product container is constructed in accordance with Westinghouse Electric Corporation Drawing No. 5D06622, Rev. B.

For contents exceeding a Type A quantity, the radioactive material must be contained within a specimen with intact, undamaged cladding.

(2) Maximum quantity of material per package

The fissile contents of the package must be limited to a maximum of 350 equivalent grams of U-235. The number of equivalent grams of U-235 is determined by the equation: $1.0 \times \text{grams U-235} + 1.4 \times \text{grams U-233} + 1.6 \times \text{grams plutonium}$. The maximum decay heat load per package must not exceed 240 Btu/hr.

Plutonium in excess of twenty (20) curies per package must be in the form of metal, metal alloy or reactor fuel elements.

The total quantity of radioactive material in the form of loose surface contamination within the package must not exceed a Type A quantity.

5. (c) Criticality Safety Index: 0.0

6. In addition to the requirements of Subpart G of 10 CFR Part 71:

(a) The package must be operated in accordance with the Operating Procedures in Section 7.0 of the application, as supplemented.

(b) The package must be maintained in accordance with the Maintenance Procedures in Section 8.2 of the application, as supplemented.

7. The NRBK-41 shipping container may be covered with a wrapping of polyvinyl chloride (PVC) during shipment provided the shipment is made in a closed vehicle. The applicable requirements of 10 CFR §71.87 must be satisfied prior to wrapping the shipping container.

8. Expiration date: October 1, 2008.

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REFERENCES

Safety Analysis for Radioactive Material Shipping Cask No. NRBK-41 dated November 2, 1995.

Supplements: Naval Reactors letters S#96-11965 dated August 28, 1996, S#01-10827 dated March 16, 2001, S#06-01881 dated May 31, 2006, and S#06-03403 dated September 7, 2006.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

/RA/

Robert Nelson, Chief
Licensing Section
Spent Fuel Project Office
Office of Nuclear Material Safety
and Safeguards

Date: September 28, 2006

