

From: Ed Miller
To: Thomas.loomis@exeloncorp.com
Date: 09/07/2006 9:07:50 AM
Subject: Roll Repair

Tom,

After talking with Simon, he communicated that for future inservice inspection for repaired CRD housing penetrations 42-43 and 46-39, your response dated June 23, 2006, to NRC's request for additional information needs clarification. Please confirm whether you agree with the following (underlined):

"NDE During Roll Repair" of Table 1:

Appendix I (of code case N-730) refers to procedure demonstration utilizing, in part, ASME Section XI, Appendix VIII, Supplement 2. Supplement 2 was not implemented at the time of the original repair. A plant specific mockup will be available for future inservice inspection of CRD housing penetrations 42-43 and 46-39 and in the event that additional roll repairs are necessary that will comply with the Appendix I requirements. As discussed in the proposed relief request, an ultrasonic exam of the inside diameter of CRD housing 46-39 was performed in the R20 outage (Fall 2004). No indications were identified....

Ed Miller
415-2481

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