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Ref: 10 CFR 50.55a(g)

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August 2, 2006

U. S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, DC 20555

SUBJECT: COMANCHE PEAK STEAM ELECTRIC STATION (CPSES)  
DOCKET NO. 50-446  
TRANSMITTAL OF UNIT 2 INSERVICE INSPECTION PROGRAM  
PLAN, REVISION 2 (UNIT 2: ASME CODE SECTION XI  
1998 EDITION, 1999 AND 2000 ADDENDA, INTERVAL START  
DATE - AUGUST 3, 2004, SECOND INTERVAL)

Gentlemen:

Enclosed is one copy of Revision 2 to the Unit 2 Inservice Inspection (ISI) Program Plan for updating your manual. The attached Plan Revision 2 replaces the Plan Revision 1 in its entirety. This transmittal does not contain a request for relief from ASME Code requirements.

A member of the **STARS** (Strategic Teaming and Resource Sharing) Alliance

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*AD-17*

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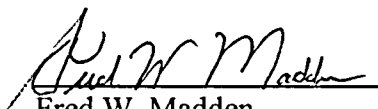
If you have any questions or need additional information regarding this matter, please feel free to contact Jack Hicks at (254) 897-6725.

Sincerely,

TXU Generation Company LP

By: TXU Generation Management Company LLC,  
Its General Partner

Mike Blevins

By:   
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Enclosure

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**ENCLOSURE to TXX-06128**



**TXU POWER**

**COMANCHE PEAK STEAM ELECTRIC STATION (CPSES)**

**6322 NORTH FM 56**

**GLEN ROSE, TEXAS 76043**

**UNIT 2 - SECOND INTERVAL**

**ASME SECTION XI**

**INSERVICE INSPECTION PROGRAM PLAN**

**REVISION 2- EFFECTIVE DATE: July 14, 2006**

**COMMERCIAL OPERATION: AUGUST 3, 1993**

**SECOND INTERVAL START DATE: AUGUST 3, 2004**

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**1.0    INTRODUCTION**

**1.1    GENERAL PLANT DESCRIPTION**

The Comanche Peak Steam Electric Station (CPSES) is a two unit plant containing pressurized water reactors, each with an electrical output of approximately 1150 MWe. CPSES was constructed to the ASME Boiler and Pressure Vessel Code, Section III, 1974 Edition, including Summer 1974 Addenda for piping and Winter 1974 Addenda for component supports.

**1.2    PURPOSE**

The purpose of this plan is to provide details pertaining to performance of the Inservice Inspection (ISI) at CPSES, Unit 2 (including common and Unit 1 systems required to support Unit 2 operations). This plan demonstrates compliance with the Code of Federal Regulations, 10CFR50.55a, and CPSES Technical Specifications (TS) 5.5.9. This plan meets the requirements of the 1998 Edition of the ASME Boiler and Pressure Vessel Code, including 1999 and 2000 Addenda of Section XI, and Code Cases as identified in Appendix C of this plan (hereafter referred to as the Code).

**1.3    RESPONSIBILITY**

TXU Power (Owner)/ Designated Agent is responsible for preparation and maintenance of this ten year ISI Program Plan, including any required reference drawings and boundary drawings. The owner prepares each Outage Plan, which defines the scope of the examinations, determines the extent of any of the examinations, and defines the method of each exam. After each outage, this Plan is updated by the Owner/Designated Agent to reflect the completed examinations, and a summary report is prepared and submitted to the Regulatory and Enforcement Authorities. The Owner/Designated Agent is responsible for any associated craft labor required for the examinations, including access provisions, insulation removal; weld preparation, and other aspects. The Owner/Designated Agent is responsible for the evaluation of the ISI examination records, including indication evaluations and associated corrective actions.

A contractor working under the guidance of the Owner/Designated Agent, in most cases, performs the examinations. The contractor submits procedures and personnel certifications for performance of the examinations to the Owner/Designated Agent for review and approval. A contractor ISI Program Manager and a suitable number of examination teams, supplied with the required NDE equipment, are provided to complete the scheduled examinations for the outage. The contractor conducts the examinations, reviews the data, and makes suitable recommendations to the Owner/Designated Agent.

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**1.4 SCOPE**

ISI, as used in this plan, is the program of planned examinations of welds, components and their supports, which is implemented during the service life of a commercial nuclear power plant. This plan addresses those examinations to be performed on ASME Class 1, 2 and 3 systems, and components as stipulated in the Code. ISI examinations will be performed in accordance with the schedule of Inspection Program B of the Code.

A risk-informed inspection (RI-ISI) program for selected ASME Code Class 1 and 2 piping welds(category welds B-F, B-J, C-F-1, and C-F-2) has been developed, submitted, and is presently under review for approval by the NRC as an alternative to the requirements of Section XI of the ASME Code for Inservice Inspection. Relief Request A-1 is requested for the second 10-year interval of Unit 2 and is reflected in the Plan and scheduled examinations.

The examination of containment as stipulated in Subsections IWE and IWL of the Code are not within the scope of this plan.

**1.5 ACRONYMS**

ANSI	American National Standards Institute
ASME	American Society of Mechanical Engineers
CPSES	Comanche Peak Steam Electric Station
UFSAR	Updated Final Safety Analysis Report
ISI	Inservice Inspection
PSI	Pre-Service Inspection
PDI	Performance Demonstrative Initiative
NDE	Non-destructive Examination
RI-ISI	Risk Informed ISI
RR	Relief Request
EVT	Enhanced Visual Examination

**1.6 EXEMPTIONS**

**1.6.1 Code Class 1**

The following Code Class 1 components (or parts of components) are exempted from the volumetric and surface examination requirements of IWB-2500 of the Code by IWB-1220;

- (a) components that are connected to the reactor coolant system and part of the reactor coolant pressure boundary, and that are of such a size and

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shape so that upon postulated rupture the resulting flow of coolant from the reactor coolant system under normal plant operating conditions is within the capacity of makeup systems which are operable from on-site emergency power. The emergency core cooling systems are excluded from the calculation of makeup capacity.

- (b) (1) Piping of NPS 1 (DN25) and smaller and their supports, except for steam generator tubing.  
  
(2) Components, their supports and their connections in piping of NPS 1 and smaller.
- (c) Reactor vessel head connections and associated piping, and their supports, NPS 2 (DN50) and smaller, made inaccessible by control rod drive penetrations.
- (d) Welds or portions of welds that are inaccessible due to being encased in concrete, buried underground, located inside a penetration, or encapsulated by guard pipe.

**1.6.2 Code Class 2**

The following Code Class 2 components or parts of components are exempted from the volumetric and surface examination requirements of Subsection IWC-2500 of the Code by Subsection IWC-1220.

**1.6.2.1 Components within Residual Heat Removal (RHR), Emergency Core Cooling (ECC), and Containment Heat Removal (CHR) Systems or Portions of Systems:**

(a) For systems, except high pressure safety injection systems in pressurized water reactor plants:

- (1) Piping NPS 4 (DN100) and smaller
- (2) Vessels, pumps, and valves and their connections in piping NPS 4 (DN100) and smaller

(b) For high pressure safety injection systems in pressurized water reactor plants:

- (1) Piping NPS 1 1/2 (DN40) and smaller.
- (2) Vessels, pumps, and valves and their connections in piping NPS 1 1/2 (DN40) and smaller.



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(c) Vessels, piping, pumps, and valves, other components, and component connections of any size in statically pressurized, passive (i.e., no pumps) safety injection systems of pressurized water reactor plants.

(d) Piping and other components of any size beyond the last shutoff valve in open ended portions of systems that do not contain water during normal plant operating conditions.

**1.6.2.2 Components within systems or portions of systems other than RHR, ECC, and CHR Systems:**

(a) For systems, except auxiliary feedwater systems pressurized water reactor plants:

- (1) Piping NPS 4 and smaller
- (2) Vessels, pumps, and valves and their connections in piping NPS 4 and smaller

(b) For auxiliary feedwater systems in pressurized reactor plants:

- (1) Piping NPS 1 1/2 and smaller
- (2) Vessels, pumps, and valves and their connections in piping NPS 1 1/2 and smaller.

(c) Vessels, piping, pumps, valves, other components, component connections of any size in systems or of systems that operate (when the system function is required) at a pressure equal to or less than psig (1900 kPa) and at a temperature equal to or less than 200°F (93°C).

(d) Piping and other components of any size beyond last shutoff valve in open ended portions of systems do not contain water during normal plant operating conditions.

**1.6.2.3 Inaccessible Welds**

Welds or portions of welds that are inaccessible due to being encased in concrete, buried underground, located inside a penetration, or encapsulated by guard pipe.

**1.6.3 The following components or parts of components are exempted from the VT-1 visual examination requirements of IWD-2500 of the Code by IWB-1220:**

(a) Piping NPS 4 (DN100) and smaller.

(b) Vessels, pumps, and valves and their connections in piping NPS 4 (DN100) and smaller.

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(c) Components that operate at a pressure of 275 psig (1900 kPa) or less and at a temperature of 200°F (93°C) or less in systems (or portions of systems) whose function is not required in support of reactor residual heat removal, containment heat removal, and emergency core cooling.

(d) Welds or portions of welds that are inaccessible due to being encased in concrete, buried underground, located inside a penetration, or encapsulated by guard pipe.

**1.7 WELD REFERENCE SYSTEM**

Weld areas subject to surface or volumetric examination shall be identifiable through a reference system as specified by Subsection IWA-2600 and Appendix III of the Code. This system shall consist of a combination of physical markings and written direction provided in this plan and in site implementing procedures. Welds within the boundaries of the ISI program are uniquely identified on isometric drawings, which provide weld numbers and locations. In those cases where the physical configuration will not provide positive weld location, dimensional information can be obtained from construction isometric drawings or piping fabrication drawings to allow for such positive identification.

Welds which were inadvertently not marked or whose marks have been removed shall be marked at the time inservice inspection is performed. The method of marking these indications on the pipe will be delineated in the implementing procedures.

**1.8 RELIEF REQUESTS**

Where a particular examination requirement of the Code is determined to be impractical, a request for relief from the requirement shall be submitted pursuant to the requirement of 10CFR50.55a (a)(3).

Each request for relief should contain the following information, as a minimum:

- (a) System/Component for which relief is requested;
- (b) Code requirement;
- (c) Code requirement from which relief is requested;
- (d) Proposed alternative;
- (e) Basis of alternative for providing acceptable level of quality and safety;  
and,
- (f) Duration of proposed alternative.

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**1.9 RECORDS OF RETENTION**

Records and documentation of information and examination results, which provide the basis for evaluation and facilitate the comparison of examination results from previous and subsequent examinations, shall be maintained as permanent plant records at CPSES in accordance with Article IWA-6000 of the Code. As a minimum, this documentation shall include the applicable records described in Subsection IWA-6340.

**1.10 AUTHORIZED INSPECTION AGENCY**

In accordance with Subsection IWA-1400, paragraph (f), of the Code, Owner/Designated Agent has maintained a contract with an Authorized Inspection Agency (AIA) for an Authorized Nuclear Inservice Inspector (ANII) to provide inspection services as described in Subsection IWA-2110 of the Code. The ANII is afforded the opportunity to verify examinations and review the plan, examination procedures, examination records, certification records, and other associated documents.

**2.0 EXAMINATION BOUNDARIES**

**2.1 ASME CODE BOUNDARIES**

ASME Code classification and system boundaries of the piping and other components subject to examination have been identified as required by Subsection IWA-1400(a) of the Code. Section 3.2 of the CPSES UFSAR defines the various safety classes of piping and components in accordance with Regulatory Guide 1.26 and ANSI Standard N18.2. The plant piping schematic drawings (flow diagrams) show these class interfaces and the ISI examination boundary drawings were developed from these flow diagrams.

**2.2 ISI ISOMETRIC DRAWINGS**

ISI isometric drawings have been developed to identify the ISI examination areas for examinations required by ASME Section XI tables IWB-2500, IWC-2500, and IWF-2500 (class 1 and 2 only). These drawings are maintained current by CPSES. Revisions to these ISI isometric drawings are prepared and approved in accordance with site implementing procedures.

Plant piping drawings (BRP, BRHL, GHH), individual pipe support drawings and vendor drawings for vessels, pumps, and valves are specifically used to identify examination areas for examinations as required by ASME Section XI tables IWD-2500 and IWF-2500 (Code class 3) and also provide references for class 1 and 2 examinations.

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**2.3 ISI EXAMINATION BOUNDARY DRAWINGS**

The following ISI examination boundary drawings delineate the bounds within which the ISI examination requirements of the Code are applied. The plant systems included in the examination boundary are listed below:

AF - Auxiliary Feedwater  
CC - Component Cooling Water  
CH - Chilled Water System  
CS - Chemical and Volume Control  
CT - Containment Spray  
DD - Demineralized & Reactor Make-up Water  
DO - Diesel Oil  
FW - Feedwater  
MS - Main Steam  
RC - Reactor Coolant  
RH - Residual Heat Removal  
SI - Safety Injection  
SW - Service Water

**3.0 NON-DESTRUCTIVE EXAMINATION (NDE) METHODS**

The method of examination for each weld, component, or support is specified in the examination tables found in subsection 4.1, 4.2, and 4.3 of this plan. These methods, as described below, are in accordance with Article IWA-2000 of the Code.

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**3.1 VISUAL EXAMINATION (IWA-2210)**

**3.1.1 VT-1 (IWA-2211)**

VT-1 examinations are conducted to detect discontinuities and imperfections on the surfaces of components, including such conditions as cracks, wear, corrosion, or erosion.

**3.1.2 VT-2 (IWA-2212)**

(a) VT-2 examinations are conducted to detect evidence of leakage from pressure retaining components, with or without leakage collection systems, as required during the conduct of system pressure test.

(b) VT-2 examinations shall be conducted in accordance with IWA-5000. For direct examination, the Table IWA-2210-1 maximum examination distance shall apply to the distance from the eye to the surfaces being examined.

**3.1.3 VT-3 (IWA-2213)**

VT-3 examinations are conducted to determine the general mechanical and structural condition of components and their supports by verifying parameters such as clearances, settings, and physical displacement; and to detect discontinuities and imperfections, such as loss of integrity at bolted or welded connections, loose or missing parts, debris, corrosion, wear, or erosion. VT-3 includes examinations for conditions that could affect operability or functional adequacy of snubbers and constant load and spring type supports.

**3.2 SURFACE EXAMINATION (IWA-2220)**

(a) A surface examination indicates the presence of surface discontinuities. It may be conducted by a magnetic particle, a liquid penetrant, or an eddy current method.

(b) Any linear indication that exceeds the allowable linear surface flaw standards shall be recorded.

**3.2.1 Magnetic Particle Examination (IWA-2221)**

The magnetic particle (MT) examination shall be conducted in accordance with Article 7 of Section V of the ASME Boiler and Pressure Vessel Code. MT of coated materials shall be conducted in accordance with Article 7, Appendix I if Section V.

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**3.2.2 Liquid Penetrant Examination (IWA-2222)**

The liquid penetrant examination shall be conducted in accordance with Article 6 of Section V of the ASME Boiler and Pressure Vessel Code.

**3.2.3 Eddy Current Examination (IWA-2223)**

Eddy current examination for detection of surface flaws shall be conducted in accordance with Appendix IV.

**3.3 VOLUMETRIC EXAMINATION (IWA-2230)**

A volumetric examination indicates the presence of discontinuities throughout the volume of material.

**3.3.1 Radiographic Examination (IWA-2231)**

This volumetric examination is conducted to detect discontinuities using penetrating radiation with appropriate image-recording devices. This examination shall be conducted in accordance with Article 2 of Section V of the ASME Boiler and Pressure Vessel Code.

**3.3.2 Ultrasonic Examination (IWA-2232)**

This volumetric examination is conducted to detect discontinuities using appropriate ultrasonic instrumentation in accordance with Appendix I of Section XI of the ASME Code.

**3.3.3 Eddy Current Examination (IWA-2233)**

This volumetric examination is conducted to detect discontinuities in heat exchanger tubing using electromagnetic principles in accordance with the provisions of Section V of the ASME Code, Article 8, Appendix II. For Inspection Program for Steam Generator Tubing refer to ASME Section XI Subsection IWB-2413 and paragraph 4.4 below.

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**4.0     EXAMINATION TABLES**

CPSES ASME Section XI Inservice Inspection Plan tables 4.1 through 4.3 have been developed and contain the following information:

- a)     System Name.
- b)     Summary Number - A computer data base assigned sequencing number.
- c)     Line Number of Component Number - Example: 6-SI-1-089-2501R-1 or TCX-RCPCR-01.
- d)     Weld Number or Pipe Support Number - Example: TCX-1-1100-8 or CC-1-105-012-E33K.
- e)     ASME Sec. XI Category and Item Number - Described in ASME Sec. XI Examination Tables (IWX-2500-1).
- f)     NDE Method - Identifies the examination method(s) as described in section 3 of this plan.
- g)     Plan Status - Identifies the inspection interval, period and outage
- h)     Year - Example: 83, the year that PSI was performed.
- i)     Instructions - Notes applicable to specific inspection requirements.
- j)     Calibration Block - Example: TBX-18.
- k)     Notes - Applicable to the results of specific outages preceded by the outage year, "84" refers to the baseline outage.

**4.1     CLASS 1 NDE**

This subsection describes the examination areas and NDE methods for the Class 1 pressure retaining components and associated component integral welded attachments as specified in Article IWB of the Code.

For pressure testing, refer to Section 5 below.

Class 1 valve bodies exceeding 4" NPS have been grouped according to size, constructional design, manufacturing method, and function in accordance with Table IWB-2500-1, Category B-M-2, and Note 3 of the Code. These groups are delineated below. One valve from each group has been selected for examination as denoted by the asterisk "\*".

These examinations are only required to be performed if the component is disassembled for maintenance, repair or other testing

Group 1 -	6" Forged Pressurizer Relief Valves
	2-8010A            *            (reference TCX-1-4501 for location)
	2-8010B
	2-8010C

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Group 2 -	12" Forged Gate Valves Isolating the RC System from the RHR System	
	2-8701A	* (reference TCX-1-4101 for location)
	2-8701B	
	2-8702A	
	2-8702B	
Group 3 -	10" Forged Check Valves Isolating the RC System from the SI System	
	2-8948A	
	2-8948B	
	2-8948C	
	2-8948D	
	2-8956A	
	2-8956B	
	2-8956C	
	2-8956D	* (reference TCX-1-4402 for location)
Group 4 -	6" Forged Check Valves Isolating the RC System from the SI System	
	2-8818A	
	2-8818B	
	2-8818C	
	2-8818D	* (reference TCX-1-4403 for location)
	2-8949A	
	2-8949B	
	2-8949C	
	2-8949D	
	2-8841A	
	2-8841B	

#### **4.2 CLASS 2 NDE**

This subsection describes the examination areas and NDE methods for the Class 2 pressure retaining components and associated component integral welded attachments as specified in Article IWC of the Code. For pressure testing, see Section 5.

Class 2 valve body welds have been grouped according to design, size, function and service in a system in accordance with Table IWC-2500-1, Category C-G, Note 1 of the Code. These groups are delineated below. One valve from each group has been selected for examination as denoted by the asterisk "\*".



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- Group 1 - 8" Forged Gate Valves, MS Safety Isolation
- 2MS-026  
2MS-063  
2MS-098 \* (reference TCX-2-2300 for location)  
2MS-134
- Group 2 - 18" Forged Gate Valves, Main Feedwater Isolation
- 2FW-071  
2FW-077 \* (reference TCX-2-2202 for location)  
2FW-083  
2FW-089
- Group 3 - 6" Forged Check Valves, Feedwater
- 2FW-191  
2FW-192  
2FW-193 \* (reference TCX-2-2204 for location)  
2FW-194  
2FW-195  
2FW-196  
2FW-197  
2FW-198  
2FW-199  
2FW-200  
2FW-201  
2FW-202
- Group 4 - 6" Forged Gate Valves, Auxiliary Feedwater Isolation
- 2FW-203 \* (reference TCX-2-2403 for location)  
2FW-204  
2FW-205  
2FW-206
- Group 5 - 12" Forged Gate Valves, Containment Spray Isolation
- 2CT-0026  
2CT-0028 \* (reference TCX-2-2578 for location)  
2CT-0078  
2CT-0084
- Group 6 - 12" Forged Gate Valve, Safety Injection
- 2SI-0048 \* (reference TCX-2-2582 for location)

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**4.3 COMPONENT SUPPORTS**

This subsection describes the examination areas and requirements for the Class 1, 2 and 3 component supports and Class 3 Integral Welded Attachments as specified in Article IWF and IWD of the Code, respectively. For pressure testing of Class 3 components, see Section 5.

In lieu of the requirements of Technical Specifications relating to snubbers, specifically those ISI requirements (e.g., plans, schedules, reports, inspector involvement, and Code Data Reports) of ASME Section XI, snubbers shall be demonstrated operable by performance of the augmented inservice inspection program as described in the ASME OM Code, Subsection ISTD. .

**4.4 EDDY CURRENT**

Eddy Current testing (ET) of the steam generator tubes, shall be governed by Plant Technical Specifications; results of the examination shall be evaluated against acceptance criteria contained in TS 5.5.9. The need for reporting requirements, the corrective action including expanded examination samples shall also be governed by the Technical Specifications. Other examination parameters shall be in accordance with ASME Section XI. These measures will provide compliance with the inspection requirements of Reg. Guide 1.83.

Procedure NDE 7.10, "Steam Generator Tube Selection and Examination" lists the tubes repaired by steam generator number and the type of plugs installed. The information in this table is cumulative and is updated after each refueling outage.

The following License Amendment Request (LAR) numbers have been taken for Eddy Current testing:

98-009	Implementation of 1.0 volt repair criteria
98-006	Revision to SG tube plugging criteria

**5.0 PRESSURE TESTING**

**5.1 PURPOSE**

This section of the ISI Plan identifies pressure test requirements for ASME Code Class 1, 2, and 3 pressure retaining piping and components at CPSES Unit 2 as defined in Subsection IWA-5000 of the Code.

This section defines pressure test boundaries, establishes test frequencies, required tests and test pressures and temperature as required by the Code. The system pressure test for repair/replacement activities shall be in accordance with Subsection IWA-5120 of the Code.

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**5.2 PRESSURE TEST DESCRIPTION**

Pressure retaining components within each system boundary is subjected to the following applicable system pressure tests as referenced in the ASME Section XI, Table IWA-5210-1, under which conditions a VT-2 visual examination is performed in accordance with IWA-5240 to detect leakage.

5.2.1 IWA-5211(a): A system leakage test is conducted while the system is in operation, during a system operability test, or while system is at rest conditions using an external pressurization source;

5.2.2 IWA-5211(b): A system hydrostatic test conducted during a plant shutdown at an elevated test pressure as specified in IWB-5230, IWC-5230, or IWD-5222; and

5.2.3 IWA-5211(c): A system pneumatic test conducted in lieu of either of the above system pressure tests for Class 2 or 3 components as permitted by IWC-5000 or IWD-5000, the requirements for system leakage and hydrostatic tests are applicable to pneumatic tests.

**5.3 PRESSURE TEST REQUIREMENTS**

A system pressure test and accompanying VT -2 examination shall be performed in accordance with Articles IWA-5000, IWB-5000, IWC-5000 and IWD-5000 and the related tables, Tables IWA-5210-1, IWB, IWC and IWD-2500-1 of the Code.

Insulated Bolted Connections:

IWA-5242 states that borated systems controlling reactivity shall have insulation removed from pressure retaining bolted connections during VT -2 visual exams. In lieu of performing this examination at plant start-up and after removing/reinstalling the insulation at these bolted connections, an alternate examination was done using approved Code Case N-533-1. This alternate examination allowed for removing the insulation and conducting the bolted joint exams for class 1 systems during refueling. VT -3 certified personnel having the required VT-2 certifications then perform the exams of the bolted connections looking for evidence of leakage per the list of components provided in Preventative Maintenance (PM) work orders 344682.

**COMANCHE PEAK STEAM ELECTRIC STATION  
UNIT NO. 2 – SECOND INTERVAL  
ASME SECTION XI  
INSERVICE INSPECTION PROGRAM PLAN**

**6.0     PROGRAM CHANGES**

Class 1 NDE, Class 2 NDE, and component support exams that are substituted for other exams are identified in the table below per the requirements of IWA-2420(5). Based on the limitations of the ISI data base program, exams that are no longer conducted do not appear on the Class 1 NDE, Class 2 NDE, and component support tables. The table, below, clearly identifies the specific exams affected rather than reviewing the history of changes made per each specific revision of the Program Plan.

**COMANCHE PEAK STEAM ELECTRIC STATION  
UNIT NO. 2 – SECOND INTERVAL  
ASME SECTION XI  
INSERVICE INSPECTION PROGRAM PLAN**

Weld/Comp Number	Code Cat.	Replacement Weld/Comp	Code Cat	Outage	Justification
TCX-1-4506-15	B-J R1.11	TCX-1-4506-17	B-J R1.11	2RF07	Replaced because of interference between the weld and a clamp for a vertical pipe support. Removal of the clamp would have required temporarily supporting the line in a high radiation area. Selected another weld on the same line segment, having the same risk category and ranking.
TCX-1-4101-4	B-J R1 none	TCX-1-4401-4	B-J R1 none	2RF07	Replaced because of interference between the weld and a clamp for a pipe support. Clamp could not be easily removed or loosened. Selected another weld having the same risk category and ranking.
TCX-2-2581-6	C-F-1 R1 none	TCX-2-2581-7	C-F-1 R1 none	2RF07	Replaced because the weld is located too close to a penetration seal, which interferes with the exam and the seal is not easily removable. Selected another weld which has the same risk category and ranking.

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION SUMMARY FOR THE SECOND INTERVAL  
SECTION XI SUMMARY

CATEGORY	NUMBER OF COMPONENTS	COMPONENTS REQUIRED	(SCHEDULED / COMPLETED / PERCENTAGE OF REQUIREMENT)								
			FIRST PERIOD			SECOND PERIOD			THIRD PERIOD		
B-A	24	24	1	1	4%	3	0	16%	20	0	100%
B-B	8	8	2	0	25%	4	0	75%	2	0	100%
B-D	36	36	10	0	27%	6	0	44%	20	0	100%
B-G-1	181	165	0	0	0%	0	0	0%	165	0	100%
B-G-2	68	19	4	3	21%	6	0	53%	9	0	100%
B-K	10	8	2	0	25%	4	0	75%	2	0	100%
B-L-1	1	1	0	0	0%	0	0	0%	1	0	100%
B-L-2	1	1	0	0	0%	0	0	0%	1	0	100%
B-M-2	25	4	2	1	50%	2	0	100%	0	0	100%
B-N-1	1	3	1	0	33%	1	0	66%	1	0	100%
B-N-2	1	1	0	0	0%	0	0	0%	1	0	100%
B-N-3	1	1	0	0	0%	0	0	0%	1	0	100%
B-O	28	4	0	0	0%	0	0	0%	4	0	100%
C-A	19	19	4	3	21%	10	0	73%	5	0	100%
C-B	8	8	2	2	25%	2	0	50%	4	0	100%
C-C	97	95	25	13	26%	39	0	67%	31	0	100%
C-D	1	1	1	0	100%	0	0	100%	0	0	100%
C-G	27	6	2	1	33%	2	0	66%	2	0	100%
D-A	141	140	41	40	29%	51	0	65%	48	0	100%
F-A (1)	289	87	18	13	21%	28	0	53%	41	0	100%
F-A (2)	572	253	60	48	24%	105	0	65%	88	0	100%
F-A (3)	861	168	54	54	32%	66	0	66%	48	0	100%
F-A (NPS)	143	98	30	9	31%	44	0	75%	24	0	100%
R-A	3199	142	39	12	28%	57	0	67%	46	0	100%
TOTALS	5388	1292	298	0	23%	430	0	56%	564	0	100%

NOTE: (1) Item F1.10; CLASS 1 PIPING SUPPORTS  
(1) Item F1.20; CLASS 2 PIPING SUPPORTS  
(1) Item F1.30; CLASS 3 PIPING SUPPORTS  
(NPS) ITEM F1.40; SUPPORTS OTHER THAN PIPING SUPPORTS (CLASS 1, 2, 3 AND MC)

#### **4.0     EXAMINATION TABLES**

CPSES ASME Section XI Inservice Inspection Plan tables 4.1 through 4.3 have been developed and contain the following information:

- a)     System Name.
- b)     Summary Number - A computer data base assigned sequencing number.
- c)     Line Number of Component Number - Example: 6-SI-1-089-2501R-1 or TCX-RCPCR-V-01.
- d)     Weld Number or Pipe Support Number - Example: TCX-1-1100-8 or CC-1-105-012-E33K.
- e)     ASME Sec. XI Category and Item Number - Described in ASME Sec. XI Examination Tables (IWX-2500-1).
- f)     NDE Method - Identifies the examination method(s) as described in section 3 of this plan.
- g)     Plan Status - Identifies the inspection interval, period and outage
- h)     Year - Example: 83, the year that PSI was performed.
- i)     Instructions - Notes applicable to specific inspection requirements.
- j)     Calibration Block - Example: TBX-18.
- k)     Notes - Applicable to the results of specific outages preceded by the outage year, "84" refers to the baseline outage.

(A)		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR	
SUMMARY NUMBER BLOCK**	EXAMINATION AREA IDENTIFICATION	ASME		FIRST	SECOND	THIRD		
		SEC. XI		PERIOD	PERIOD	PERIOD		
		CATGY	NDE	OUTAGE				INSTRUCTIONS
		ITEM NO	METH	1 1 2	1 2 3	1 2	1	**CALIBRATION
(B)	(C) (D)	(E)	(F)	(G)			(H)	(I) (J)
	(K)							



#### 4.1 CLASS 1 NDE

This subsection describes the examination areas and NDE methods for the Class 1 pressure retaining components and associated component integral welded attachments as specified in Article IWB of the Code.

For pressure testing, refer to Section 5 below.

Class 1 valve bodies exceeding 4" NPS have been grouped according to size, constructional design, manufacturing method, and function in accordance with Table IWB-2500-1, Category B-M-2, and Note 3 of the Code. These groups are delineated below. One valve from each group has been selected for examination as denoted by the asterisk "\*".

These examinations are only required to be performed if the component is disassembled for maintenance, repair or other testing.

- |           |  |                                       |
|-----------|--|---------------------------------------|
| Group 1 - | 6" Forged Pressurizer Relief Valves                                |                                       |
|           | 2-8010A  | * (reference TCX-1-4501 for location) |
|           | 2-8010B  |                                       |
|           | 2-8010C  |                                       |
| Group 2 - | 12" Forged Gate Valves Isolating the RC System from the RHR System |                                       |
|           | 2-8701A  | * (reference TCX-1-4101 for location) |
|           | 2-8701B  |                                       |
|           | 2-8702A  |                                       |
|           | 2-8702B  |                                       |
| Group 3 - | 10" Forged Check Valves Isolating the RC System from the SI System |                                       |
|           | 2-8948A  |                                       |
|           | 2-8948B  |                                       |
|           | 2-8948C  |                                       |
|           | 2-8948D  |                                       |
|           | 2-8956A  |                                       |
|           | 2-8956B  |                                       |
|           | 2-8956C  |                                       |
|           | 2-8956D  | * (reference TCX-1-4402 for location) |

Group 4 - 6" Forged Check Valves Isolating the RC System from the SI System

2-8818A

2-8818B

2-8818C

2-8818D

\* (reference TCX-1-4403 for location)

2-8949A

2-8949B

2-8949C

2-8949D

2-8841A

2-8841B

DATE: 07/08/06

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

PAGE: 1

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST	SECOND	THIRD					
		SEC. XI		PERIOD	PERIOD	PERIOD					
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E							INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

REACTOR COOLANT TCX-RCPCRV-01

000100	TCX-1-1100-1 RV FLANGE TO SHELL WELD R157 830RB	B-A B1.30	UT	2	-	-	-	-	X	-	83	TDLR VERIFICATION BOUNDARY.
--------	---	--------------	----	---	---	---	---	---	---	---	----	-----------------------------

\*\*PDI-01\*\*

000200	TCX-1-1100-2 RV UPPER TO INTERMEDIATE SHELL WELD	B-A B1.11	UT	2	-	-	-	-	X	-	83	TDLR VERIFICATION BOUNDARY.
--------	--	--------------	----	---	---	---	---	---	---	---	----	-----------------------------

\*\*PDI-01\*\*

000300	TCX-1-1100-3 RV INTERMEDIATE TO LOWER SHELL WELD	B-A B1.11	UT	2	-	-	-	-	X	-	83	TDLR VERIFICATION BOUNDARY.
--------	--	--------------	----	---	---	---	---	---	---	---	----	-----------------------------

\*\*PDI-01\*\*

000400	TCX-1-1100-4 RV LOWER SHELL TO BOTTOM HEAD WELD	B-A B1.11	UT	2	-	-	-	-	X	-	83	TDLR VERIFICATION BOUNDARY.
--------	---	--------------	----	---	---	---	---	---	---	---	----	-----------------------------

\*\*PDI-01\*\*

000500	TCX-1-1100-5 RV LOWER HEAD CIRCUMFERENTIAL WELD	B-A B1.21	UT	2	-	-	-	-	X	-	82	TDLR VERIFICATION BOUNDARY.
--------	---	--------------	----	---	---	---	---	---	---	---	----	-----------------------------

\*\*PDI-01\*\*

000600	TCX-1-1100-6 RV UPPER SHELL LONGITUDINAL WELD	B-A B1.12	UT	2	-	-	-	-	X	-	83	TDLR VERIFICATION BOUNDARY.
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\*\*PDI-01\*\*

000700	TCX-1-1100-7 RV UPPER SHELL LONGITUDINAL WELD	B-A B1.12	UT	2	-	-	-	-	X	-	83	TDLR VERIFICATION BOUNDARY.
--------	---	--------------	----	---	---	---	---	---	---	---	----	-----------------------------

\*\*PDI-01\*\*

PAGE: 2

INSPECTION INTERVAL				PLAN STATUS				PRESERVICE YEAR	
				FIRST	SECOND	THIRD			
				PERIOD	PERIOD	PERIOD			
SEC. XI				-----					
CATGY NDE				- - - - - O U T A G E - - - - -					
SUMMARY	EXAMINATION AREA	ITEM NO	METH	1	2	3	1	2	INSTRUCTIONS
NUMBER	IDENTIFICATION								**CALIBRATION BLOCK**
-----									
REACTOR COOLANT TCX-RCPCRV-01									
000800	TCX-1-1100-8	B-A	UT						83 TDLR VERIFICATION BOUNDARY.
	RV UPPER SHELL LONGITUDINAL WELD	B1.12		2	-	-	-	X	-
**PDI-01**									
000900	TCX-1-1100-9	B-A	UT						83 TDLR VERIFICATION BOUNDARY.
	RV INTERMEDIATE SHELL LONGITUDINAL WELD	B1.12		2	-	-	-	X	-
**PDI-01**									
001000	TCX-1-1100-10	B-A	UT						83 TDLR VERIFICATION BOUNDARY.
	RV INTERMEDIATE SHELL LONGITUDINAL WELD	B1.12		2	-	-	-	X	-
**PDI-01**									
001100	TCX-1-1100-11	B-A	UT						83 TDLR VERIFICATION BOUNDARY.
	RV INTERMEDIATE SHELL LONGITUDINAL WELD	B1.12		2	-	-	-	X	-
**PDI-01**									
001200	TCX-1-1100-12	B-A	UT						83 TDLR VERIFICATION BOUNDARY.
	RV LOWER SHELL LONGITUDINAL WELD	B1.12		2	-	-	-	X	-
**PDI-01**									
001300	TCX-1-1100-13	B-A	UT						83 TDLR VERIFICATION BOUNDARY.
	RV LOWER SHELL LONGITUDINAL WELD	B1.12		2	-	-	-	X	-
**PDI-01**									
001400	TCX-1-1100-14	B-A	UT						83 TDLR VERIFICATION BOUNDARY.
	RV LOWER SHELL LONGITUDINAL WELD	B1.12		2	-	-	-	X	-
**PDI-01**									

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----		-----	-----	-----			-----
<u>REACTOR COOLANT TCX-RCPCRV-01</u>							
001500	TCX-1-1100-15	B-A	UT				83
	RV BOTTOM HEAD MERIDIONAL WELD	B1.22		2	-	-	X -
							**PDI-01**
001600	TCX-1-1100-16	B-A	UT				83
	RV BOTTOM HEAD MERIDIONAL WELD	B1.22		2	-	-	X -
							**PDI-01**
001700	TCX-1-1100-17	B-A	UT				83
	RV BOTTOM HEAD MERIDIONAL WELD	B1.22		2	-	-	X -
							**PDI-01**
001800	TCX-1-1100-18	B-A	UT				83
	RV BOTTOM HEAD MERIDIONAL WELD	B1.22		2	-	-	X -
							**PDI-01**
001850	TCX-1-1100-LUGS	B-N-2	VT-3				83
	CORE SUPPORT LUGS (6)	B13.60		2	-	-	X -
001900	TCX-1-1100A-19	B-D	UT				83
	RV OUTLET NOZZLE TO VESSEL	B3.90		2	-	-	X -
	WELD						
	R157 830RB						**RV-7, PDI-01**
001910	TCX-1-1100A-19IR	B-D	UT				83
	RV OUTLET NOZZLE INNER RADIUS	B3.100	EVT	2	-	-	X -
	R157 830RB						

DATE: 07/08/06

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----	-----	-----	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

REACTOR COOLANT TCX-RCPCRV-01

002000 TCX-1-1100A-20 B-D UT 83 TDLR VERIFICATION BOUNDARY.  
RV INLET NOZZLE TO VESSEL WELD B3.90 2 - - - - - X -

\*\*RV-7 ,PDI-01\*\*

002010 TCX-1-1100A-20IR B-D UT 83 TDLR VERIFICATION BOUNDARY.  
RV INLET NOZZLE INNER RADIUS B3.100 EVT 2 - - - - - X -

002100 TCX-1-1100A-21 B-D UT 83 TDLR VERIFICATION BOUNDARY.  
RV INLET NOZZLE TO VESSEL WELD B3.90 2 - - - - - X -

\*\*RV-7 ,PDI-01\*\*

002110 TCX-1-1100A-21IR B-D UT 83 TDLR VERIFICATION BOUNDARY.  
RV INLET NOZZLE INNER RADIUS B3.100 EVT 2 - - - - - X -

002200 TCX-1-1100A-22 B-D UT 83 TDLR VERIFICATION BOUNDARY.  
RV OUTLET NOZZLE TO VESSEL B3.90 2 - - - - - X -

WELD

R157 830RB

\*\*RV-7 ,PDI-01\*\*

002210 TCX-1-1100A-22IR B-D UT 83 TDLR VERIFICATION BOUNDARY.  
RV OUTLET NOZZLE INNER RADIUS B3.100 EVT 2 - - - - - X -

R157 830RB

002300 TCX-1-1100A-23 B-D UT 83 TDLR VERIFICATION BOUNDARY.  
RV OUTLET NOZZLE TO VESSEL B3.90 2 - - - - - X -

WELD

R157 830RB

\*\*RV-7 ,PDI-01\*\*

DATE: 07/08/06

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

REACTOR COOLANT TCX-RCPCRV-01

002310	TCX-1-1100A-23IR	B-D	UT				83	TDLR VERIFICATION BOUNDARY.
	RV OUTLET NOZZLE INNER RADIUS	B3.100	EVT	2 - -	- - -	X -		
	R157 830RB							
002400	TCX-1-1100A-24	B-D	UT				83	TDLR VERIFICATION BOUNDARY.
	RV INLET NOZZLE TO VESSEL WELD	B3.90		2 - -	- - -	X -		
								**RV-7 ,PDI-01**
002410	TCX-1-1100A-24IR	B-D	UT				83	TDLR VERIFICATION BOUNDARY.
	RV INLET NOZZLE INNER RADIUS	B3.100	EVT	2 - -	- - -	X -		
								**RV-1**
002500	TCX-1-1100A-25	B-D	UT				83	TDLR VERIFICATION BOUNDARY.
	RV INLET NOZZLE TO VESSEL WELD	B3.90		2 - -	- - -	X -		
								**RV-7 ,PDI-01**
002510	TCX-1-1100A-25IR	B-D	UT				83	TDLR VERIFICATION BOUNDARY.
	RV INLET NOZZLE INNER RADIUS	B3.100	EVT	2 - -	- - -	X -		
002600	TCX-1-1100A-26	B-D	UT				83	TDLR VERIFICATION BOUNDARY.
	RV OUTLET NOZZLE TO VESSEL	B3.90		2 - -	- - -	X -		
	WELD							
	R157 830RB							**RV-7 ,PDI-01**
002610	TCX-1-1100A-26IR	B-D	UT				83	TDLR VERIFICATION BOUNDARY.
	RV OUTLET NOZZLE INNER RADIUS	B3.100	EVT	2 - -	- - -	X -		
	R157 830RB							

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR		
		ASME		FIRST	SECOND			THIRD				
		SEC. XI		PERIOD	PERIOD			PERIOD				
		CATGY	NDE	O U T A G E						INSTRUCTIONS		
SUMMARY EXAMINATION AREA	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
-----												
REACTOR COOLANT TCX-RCPCRV-01												
002700	TCX-1-1100A-LIG	B-G-1	UT								83 TDLR VERIFICATION BOUNDARY.	
	RV FLANGE LIGAMENTS (1/54)	B6.40		2	-	-		-	-	X	-	
	R157R830RB										**RV-3**	
002800	TCX-1-1200-INT	B-N-1	VT-3								82 TDLR VERIFICATION BOUNDARY.	
	RV INTERNALS (ACCESS DURING	B13.10		2	-	X		X	-	-	X	-
	REFUELING)											
	R157 832RB											
002805	TCX-1-1200-CSS	B-N-3	VT-3								82 TDLR VERIFICATION BOUNDARY.	
	RV CORE SUPPORT STUCT-NO	B13.70		2	-	-		-	-	X	-	
	ACCESS @ REFUEL											
003100	TCX-1-1300-1	B-A	UT								83 TDLR VERIFICATION BOUNDARY	
	RV CLOSURE HEAD TO FLANGE WELD	B1.40	MT	2	C	-		-	-	-	-	
	R157R832RB										**TBX-29**	
003200	TCX-1-1300-2	B-A	UT								83 TDLR VERIFICATION BOUNDARY.	
	RV CLOSURE HEAD RING TO DISC	B1.21		2	-	-		-	-	X	-	
	WELD											
	R157R832RB										**TBX-29**	
003300	TCX-1-1300-3	B-A	UT								83 TDLR VERIFICATION BOUNDARY.	
	RV CLOSURE HEAD MERIDIONAL	B1.22		2	-	-		-	-	X	-	
	WELD											
	R157R832RB										**TBX-29**	
003400	TCX-1-1300-4	B-A	UT								83 TDLR VERIFICATION BOUNDARY.	
	RV CLOSURE HEAD MERIDIONAL	B1.22		2	-	-		-	-	X	-	
	WELD											
											**TBX-29**	



		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST	SECOND			THIRD			
		SEC. XI		PERIOD	PERIOD			PERIOD			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
REACTOR COOLANT TCX-RCPCRV-01											
003500	TCX-1-1300-5	B-A	UT						83	TDLR VERIFICATION BOUNDARY.	
	RV CLOSURE HEAD MERIDIONAL WELD	B1.22		2	-	-		-	X	-	
**TBX-29**											
003600	TCX-1-1300-6	B-A	UT						83	TDLR VERIFICATION BOUNDARY.	
	RV CLOSURE HEAD MERIDIONAL WELD	B1.22		2	-	-		-	X	-	
**TBX-29**											
003700	TCX-1-1300-CB75	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.	
	CONOSEAL BOLTING R157 860RB	B7.80		2	-	-		-	X	-	
003800	TCX-1-1300-CB76	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.	
	CONOSEAL BOLTING R157 860RB	B7.80		2	-	-		-	X	-	
003900	TCX-1-1300-CB77	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.	
	CONOSEAL BOLTING R157 860RB	B7.80		2	-	-		-	X	-	
004000	TCX-1-1300-CB78	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.	
	CONOSEAL BOLTING R157 860RB	B7.80		2	-	-		-	X	-	
005150	TCX-1-1300A-CRD75	B-O	PT						83	TDLR VERIFICATION BOUNDARY.	
	CONTROL ROD DRIVE R155 860RB	B14.10		2	-	-		-	X	-	

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
			FIRST	SECOND	THIRD		
		ASME	PERIOD	PERIOD	PERIOD		
		SEC. XI	-----	-----	-----		
SUMMARY EXAMINATION AREA	CATGY NDE		O U T A G E			INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2		**CALIBRATION BLOCK**	
-----							

REACTOR COOLANT TCX-RCPCR-01

005200	TCX-1-1300A-CRD76	B-O	PT							83	TDLR VERIFICATION BOUNDARY.
	CONTROL ROD DRIVE	B14.10		2	-	-	-	-	X	-	

005250	TCX-1-1300A-CRD77	B-O	PT						83	TDLR VERIFICATION BOUNDARY.
	CONTROL ROD DRIVE	B14.10		2	-	-	-	-	X	-

005300	TCX-1-1300A-CRD78	B-O	PT						83	TDLR VERIFICATION BOUNDARY.
	CONTROL ROD DRIVE	B14.10		2	-	-	-	X	-	

```
005400 TCX-1-1400-1          B-G-1  UT          82  TDLR VERIFICATION BOUNDARY.
      RV STUD                B6.30          2 - -          - - -      X -
      R160 905RB
                                         **TBX-52**
```

```

005420  TCX-1-1400-2          B-G-1  UT          82  TDLR VERIFICATION BOUNDARY.
        RV STUD              B6.30      2 - -      - - -      X -
        R160 905RB
                                         **TBX-52**

```

```

005440 TCX-1-1400-3          B-G-1  UT          82  TDLR VERIFICATION BOUNDARY.
      RV STUD                B6.30          2 - -          - - -      X -
      R160 905RB
                                         **TBX-52**

```

```

005460  TCX-1-1400-4          B-G-1  UT          82  TDLR VERIFICATION BOUNDARY.
        RV STUD              B6.30      2 - -      - - -      X -
        R160 905RB

```

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY EXAMINATION AREA	CATGY	NDE		O U T A G E						INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO	METH		1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
REACTOR COOLANT TCX-RCPCRV-01											
005480	TCX-1-1400-5	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	X	-	
	R160 905RB										**TBX-52**
005500	TCX-1-1400-6	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	X	-	
	R160 905RB										**TBX-52**
005520	TCX-1-1400-7	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	X	-	
	R160 905RB										**TBX-52**
005540	TCX-1-1400-8	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	X	-	
	R160 905RB										**TBX-52**
005560	TCX-1-1400-9	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	X	-	
	R160 905RB										**TBX-52**
005580	TCX-1-1400-10	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	X	-	
	R160 905RB										**TBX-52**
005600	TCX-1-1400-11	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	X	-	
	R160 905RB										**TBX-52**

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COMANCHE PEAK UNIT 2  
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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR			
				FIRST	SECOND	THIRD							
ASME				PERIOD	PERIOD	PERIOD							
SEC. XI				-----									
SUMMARY EXAMINATION AREA				CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION			ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----				-----						-----			

REACTOR COOLANT TCX-RCPCRV-01

005620	TCX-1-1400-12	B-G-1	UT						82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	X	-	
	R160 905RB									

\*\*TBX-52\*\*

005640	TCX-1-1400-13	B-G-1	UT						82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	X	-	
	R160 905RB									

\*\*TBX-52\*\*

005660	TCX-1-1400-14	B-G-1	UT						82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	X	-	
	R160 905RB									

\*\*TBX-52\*\*

005680	TCX-1-1400-15	B-G-1	UT						82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	X	-	
	R160 905RB									

\*\*TBX-52\*\*

005700	TCX-1-1400-16	B-G-1	UT						82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	X	-	
	R160 905RB									

\*\*TBX-52\*\*

005720	TCX-1-1400-17	B-G-1	UT						82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	X	-	
	R160 905RB									

\*\*TBX-52\*\*

005740	TCX-1-1400-18	B-G-1	UT						82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	X	-	
	R160 905RB									

\*\*TBX-52\*\*

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INSPECTION INTERVAL				PLAN STATUS					PRESERVICE YEAR
				FIRST PERIOD	SECOND PERIOD			THIRD PERIOD	
ASME SEC. XI				-----					
SUMMARY EXAMINATION AREA	CATGY	NDE		O U T A G E					INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO	METH		1 2	1 2 3	1 2		**CALIBRATION BLOCK**	
-----									-----
REACTOR COOLANT TCX-RCPCRV-01									
005760	TCX-1-1400-19	B-G-1	UT					82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2 - -	- - -	X -			
	R160 905RB								**TBX-52**
005780	TCX-1-1400-20	B-G-1	UT					82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2 - -	- - -	X -			
	R160 905RB								**TBX-52**
005800	TCX-1-1400-21	B-G-1	UT					82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2 - -	- - -	X -			
	R160 905RB								**TBX-52**
005820	TCX-1-1400-22	B-G-1	UT					82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2 - -	- - -	X -			
	R160 905RB								**TBX-52**
005840	TCX-1-1400-23	B-G-1	UT					82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2 - -	- - -	X -			
	R160 905RB								**TBX-52**
005860	TCX-1-1400-24	B-G-1	UT					82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2 - -	- - -	X -			
	R160 905RB								**TBX-52**
005880	TCX-1-1400-25	B-G-1	UT					82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2 - -	- - -	X -			
	R160 905RB								**TBX-52**

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
REACTOR COOLANT TCX-RCPCRV-01											
005900	TCX-1-1400-26	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	-	X	
	R160 905RB										**TBX-52**
005920	TCX-1-1400-27	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	-	X	
	R160 905RB										**TBX-52**
005940	TCX-1-1400-28	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	-	X	
	R160 905RB										**TBX-52**
005960	TCX-1-1400-29	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	-	X	
	R160 905RB										**TBX-52**
005980	TCX-1-1400-30	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	-	X	
	R160 905RB										**TBX-52**
006000	TCX-1-1400-31	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	-	X	
	R160 905RB										**TBX-52**
006020	TCX-1-1400-32	B-G-1	UT								82 TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-		-	-	X	
	R160 905RB										**TBX-52**

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INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----				-----			-----
<u>REACTOR COOLANT TCX-RCPCRV-01</u>							
006040	TCX-1-1400-33	B-G-1	UT				82
	RV STUD	B6.30		2	-	-	X -
	R160 905RB						
							**TBX-52**
006060	TCX-1-1400-34	B-G-1	UT				82
	RV STUD	B6.30		2	-	-	X -
	R160 905RB						
							**TBX-52**
006080	TCX-1-1400-35	B-G-1	UT				82
	RV STUD	B6.30		2	-	-	X -
	R160 905RB						
							**TBX-52**
006100	TCX-1-1400-36	B-G-1	UT				82
	RV STUD	B6.30		2	-	-	X -
	R160 905RB						
							**TBX-52**
006120	TCX-1-1400-37	B-G-1	UT				82
	RV STUD	B6.30		2	-	-	X -
							**SAP 102924**
006140	TCX-1-1400-38	B-G-1	UT				82
	RV STUD	B6.30		2	-	-	X -
							**SAP 102924**
006160	TCX-1-1400-39	B-G-1	UT				82
	RV STUD	B6.30		2	-	-	X -
							**SAP 102924**

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
				FIRST		SECOND		THIRD			
		ASME		PERIOD		PERIOD		PERIOD			
		SEC. XI		-----		-----		-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - - O U T A G E - - - - -						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

REACTOR COOLANT TCX-RCPCR-01

006180	TCX-1-1400-40	B-G-1	UT							82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	-	X	-	

\*\*SAP 102924\*\*

006200	TCX-1-1400-41	B-G-1	UT							82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	-	X	-	

\*\*SAP 102924\*\*

006220	TCX-1-1400-42	B-G-1	UT							82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	-	X	-	

\*\*SAP 102924\*\*

006240	TCX-1-1400-43	B-G-1	UT							82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	-	X	-	

\*\*SAP 102924\*\*

006260	TCX-1-1400-44	B-G-1	UT							82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	-	X	-	

\*\*SAP 102924\*\*

006280	TCX-1-1400-45	B-G-1	UT							82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	-	X	-	

\*\*SAP 102924\*\*

006300	TCX-1-1400-46	B-G-1	UT							82	TDLR VERIFICATION BOUNDARY.
	RV STUD	B6.30		2	-	-	-	-	X	-	

\*\*SAP 102924\*\*



COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA	CATGY NDE			O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2		1 2 3	1 2		**CALIBRATION BLOCK**

006320	TCX-1-1400-47 RV STUD	B-G-1 B6.30	UT		2 - -	- - -	X -	82	TDLR VERIFICATION BOUNDARY.	**SAP 102924**
006340	TCX-1-1400-48 RV STUD	B-G-1 B6.30	UT		2 - -	- - -	X -	82	TDLR VERIFICATION BOUNDARY.	**SAP 102924**
006360	TCX-1-1400-49 RV STUD	B-G-1 B6.30	UT		2 - -	- - -	X -	82	TDLR VERIFICATION BOUNDARY.	**SAP 102924**
006380	TCX-1-1400-50 RV STUD	B-G-1 B6.30	UT		2 - -	- - -	X -	82	TDLR VERIFICATION BOUNDARY.	**SAP 102924**
006400	TCX-1-1400-51 RV STUD	B-G-1 B6.30	UT		2 - -	- - -	X -	82	TDLR VERIFICATION BOUNDARY.	**SAP 102924**
006420	TCX-1-1400-52 RV STUD	B-G-1 B6.30	UT		2 - -	- - -	X -	82	TDLR VERIFICATION BOUNDARY.	**SAP 102924**
006440	TCX-1-1400-53 RV STUD	B-G-1 B6.30	UT		2 - -	- - -	X -	82	TDLR VERIFICATION BOUNDARY.	**SAP 102924**

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY EXAMINATION AREA	CATGY NDE			O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH		1 2	1 2 3	1 2		**CALIBRATION BLOCK**

NO	ITEM	QTY	UNIT	PRICE	AMOUNT	TAX	DISC	NET	GRAND	REMARKS
006460	TCX-1-1400-54 RV STUD	B6.30	UT	2	-	-	-	-	X	-
82 TDLR VERIFICATION BOUNDARY.										
**SAP 102924**										
006600	TCX-1-1400-1 RV NUT R160 905RB	B6.10	VT-1	2	-	-	-	-	X	-
82 TDLR VERIFICATION BOUNDARY.										
006620	TCX-1-1400-2 RV NUT R160 905RB	B6.10	VT-1	2	-	-	-	-	X	-
82 TDLR VERIFICATION BOUNDARY.										
006640	TCX-1-1400-3 RV NUT R160 905RB	B6.10	VT-1	2	-	-	-	-	X	-
82 TDLR VERIFICATION BOUNDARY.										
006660	TCX-1-1400-4 RV NUT R160 905RB	B6.10	VT-1	2	-	-	-	-	X	-
82 TDLR VERIFICATION BOUNDARY.										
006680	TCX-1-1400-5 RV NUT R160 905RB	B6.10	VT-1	2	-	-	-	-	X	-
82 TDLR VERIFICATION BOUNDARY.										
006700	TCX-1-1400-6 RV NUT R160 905RB	B6.10	VT-1	2	-	-	-	-	X	-
82 TDLR VERIFICATION BOUNDARY.										

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INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
ASME				-----			
SEC. XI				-----			
CATGY NDE				O U T A G E			INSTRUCTIONS
SUMMARY	EXAMINATION AREA			1 2	1 2 3	1 2	**CALIBRATION BLOCK**
NUMBER	IDENTIFICATION	ITEM NO	METH				
-----							
REACTOR COOLANT TCX-RCPCR-V-01							
006720	TCX-1-1400-7	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2 - -	- - -	X -	
	R160 905RB						
006740	TCX-1-1400-8	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2 - -	- - -	X -	
	R160 905RB						
006760	TCX-1-1400-9	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2 - -	- - -	X -	
	R160 905RB						
006780	TCX-1-1400-10	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2 - -	- - -	X -	
	R160 905RB						
006800	TCX-1-1400-11	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2 - -	- - -	X -	
	R160 905RB						
006820	TCX-1-1400-12	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2 - -	- - -	X -	
	R160 905RB						
006840	TCX-1-1400-13	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2 - -	- - -	X -	
	R160 905RB						

[illegible]

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----				-----			-----
<u>REACTOR COOLANT TCX-RCPCRV-01</u>							
007000	TCX-1-1400-21	B-G-1	VT-1				82
	RV NUT	B6.10		2	-	-	X -
	R160 905RB						
007020	TCX-1-1400-22	B-G-1	VT-1				82
	RV NUT	B6.10		2	-	-	X -
	R160 905RB						
007040	TCX-1-1400-23	B-G-1	VT-1				82
	RV NUT	B6.10		2	-	-	X -
	R160 905RB						
007060	TCX-1-1400-24	B-G-1	VT-1				82
	RV NUT	B6.10		2	-	-	X -
	R160 905RB						
007080	TCX-1-1400-25	B-G-1	VT-1				82
	RV NUT	B6.10		2	-	-	X -
	R160 905RB						
007100	TCX-1-1400-26	B-G-1	VT-1				82
	RV NUT	B6.10		2	-	-	X -
	R160 905RB						
007120	TCX-1-1400-27	B-G-1	VT-1				82
	RV NUT	B6.10		2	-	-	X -
	R160 905RB						

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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR		
				FIRST	SECOND	THIRD						
ASME				PERIOD	PERIOD	PERIOD						
SEC. XI				-----								
SUMMARY EXAMINATION AREA	CATGY	NDE	O U T A G E									INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**		
-----											-----	
REACTOR COOLANT TCX-RCPCRV-01												
007140	TCX-1-1400-28	B-G-1 VT-1										82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10	2	-	-	-	-	X	-			
	R160 905RB											
007160	TCX-1-1400-29	B-G-1 VT-1										82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10	2	-	-	-	-	X	-			
	R160 905RB											
007180	TCX-1-1400-30	B-G-1 VT-1										82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10	2	-	-	-	-	X	-			
	R160 905RB											
007200	TCX-1-1400-31	B-G-1 VT-1										82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10	2	-	-	-	-	X	-			
	R160 905RB											
007220	TCX-1-1400-32	B-G-1 VT-1										82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10	2	-	-	-	-	X	-			
	R160 905RB											
007240	TCX-1-1400-33	B-G-1 VT-1										82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10	2	-	-	-	-	X	-			
	R160 905RB											
007260	TCX-1-1400-34	B-G-1 VT-1										82 TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10	2	-	-	-	-	X	-			
	R160 905RB											

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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND	THIRD					
				PERIOD	PERIOD	PERIOD					
SEC. XI				-----							
CATGY NDE				O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
REACTOR COOLANT TCX-RCPCRV-01											
007280	TCX-1-1400-35	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	-	X	-	
	R160 905RB										
007300	TCX-1-1400-36	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	-	X	-	
	R160 905RB										
007320	TCX-1-1400-37	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	-	X	-	
007340	TCX-1-1400-38	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	-	X	-	
007360	TCX-1-1400-39	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	-	X	-	
007380	TCX-1-1400-40	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	-	X	-	
007400	TCX-1-1400-41	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	-	X	-	

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
				FIRST		SECOND		THIRD			
		ASME		PERIOD		PERIOD		PERIOD			
		SEC. XI		-----		-----		-----			
SUMMARY EXAMINATION AREA		CATGY NDE		- - - - -		O U T A G E		- - - - -		INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO METH		1	2	1	2	3	1	2	**CALIBRATION BLOCK**

REACTOR COOLANT TCX-RCPCR-01

007420	TCX-1-1400-42	B-G-1	VT-1						82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	X	-	
007440	TCX-1-1400-43	B-G-1	VT-1						82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	X	-	
007460	TCX-1-1400-44	B-G-1	VT-1						82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	X	-	
007480	TCX-1-1400-45	B-G-1	VT-1						82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	X	-	
007500	TCX-1-1400-46	B-G-1	VT-1						82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	X	-	
007520	TCX-1-1400-47	B-G-1	VT-1						82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	X	-	
007540	TCX-1-1400-48	B-G-1	VT-1						82	TDLR VERIFICATION BOUNDARY.
	RV NUT	B6.10		2	-	-	-	X	-	



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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----		-----		-----			-----
<u>REACTOR COOLANT TCX-RCPCR-V-01</u>							
007560	TCX-1-1400-49	B-G-1	VT-1				82
	RV NUT	B6.10		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
007580	TCX-1-1400-50	B-G-1	VT-1				82
	RV NUT	B6.10		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
007600	TCX-1-1400-51	B-G-1	VT-1				82
	RV NUT	B6.10		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
007620	TCX-1-1400-52	B-G-1	VT-1				82
	RV NUT	B6.10		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
007640	TCX-1-1400-53	B-G-1	VT-1				82
	RV NUT	B6.10		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
007660	TCX-1-1400-54	B-G-1	VT-1				82
	RV NUT	B6.10		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
007800	TCX-1-1400-1	B-G-1	VT-1				82
	RV WASHER	B6.50		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
	R160 905RB						

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----				-----			-----
REACTOR COOLANT TCX-RCPCRV-01							
007820	TCX-1-1400-2	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-	X -
	R160 905RB						
007840	TCX-1-1400-3	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-	X -
	R160 905RB						
007860	TCX-1-1400-4	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-	X -
	R160 905RB						
007880	TCX-1-1400-5	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-	X -
	R160 905RB						
007900	TCX-1-1400-6	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-	X -
	R160 905RB						
007920	TCX-1-1400-7	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-	X -
	R160 905RB						
007940	TCX-1-1400-8	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-	X -
	R160 905RB						

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
CATGY NDE				O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
REACTOR COOLANT TCX-RCPCRV-01											
007960	TCX-1-1400-9	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
	R160 905RB										
007980	TCX-1-1400-10	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
	R160 905RB										
008000	TCX-1-1400-11	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
	R160 905RB										
008020	TCX-1-1400-12	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
	R160 905RB										
008040	TCX-1-1400-13	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
	R160 905RB										
008060	TCX-1-1400-14	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
	R160 905RB										
008080	TCX-1-1400-15	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
	R160 905RB										

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----			
CATGY NDE				O U T A G E			INSTRUCTIONS
SUMMARY	EXAMINATION AREA			1 2	1 2 3	1 2	**CALIBRATION BLOCK**
NUMBER	IDENTIFICATION	ITEM NO	METH				
-----							
REACTOR COOLANT TCX-RCPCR-V-01							
008100	TCX-1-1400-16	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2 - -	- - -	X -	
	R160 905RB						
008120	TCX-1-1400-17	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2 - -	- - -	X -	
	R160 905RB						
008140	TCX-1-1400-18	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2 - -	- - -	X -	
	R160 905RB						
008160	TCX-1-1400-19	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2 - -	- - -	X -	
	R160 905RB						
008180	TCX-1-1400-20	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2 - -	- - -	X -	
	R160 905RB						
008200	TCX-1-1400-21	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2 - -	- - -	X -	
008220	TCX-1-1400-22	B-G-1	VT-1				82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2 - -	- - -	X -	
	R160 905RB						

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
		ASME		FIRST	SECOND			THIRD		
		SEC. XI		PERIOD	PERIOD			PERIOD		
		CATGY	NDE	-----						
SUMMARY EXAMINATION AREA				- - - - -	O U T A G E	- - - - -		INSTRUCTIONS		
NUMBER IDENTIFICATION		ITEM NO METH		1 2	1 2 3	1 2		**CALIBRATION BLOCK**		
-----										
REACTOR COOLANT TCX-RCPCRV-01										
008240	TCX-1-1400-23	B-G-1	VT-1					82 TDLR VERIFICATION BOUNDARY.		
	RV WASHER	B6.50		2 - -	- - -	X -				
	R160 905RB									
008260	TCX-1-1400-24	B-G-1	VT-1					82 TDLR VERIFICATION BOUNDARY.		
	RV WASHER	B6.50		2 - -	- - -	X -				
	R160 905RB									
008280	TCX-1-1400-25	B-G-1	VT-1					82 TDLR VERIFICATION BOUNDARY.		
	RV WASHER	B6.50		2 - -	- - -	X -				
	R160 905RB									
008300	TCX-1-1400-26	B-G-1	VT-1					82 TDLR VERIFICATION BOUNDARY.		
	RV WASHER	B6.50		2 - -	- - -	X -				
	R160 905RB									
008320	TCX-1-1400-27	B-G-1	VT-1					82 TDLR VERIFICATION BOUNDARY.		
	RV WASHER	B6.50		2 - -	- - -	X -				
	R160 905RB									
008340	TCX-1-1400-28	B-G-1	VT-1					82 TDLR VERIFICATION BOUNDARY.		
	RV WASHER	B6.50		2 - -	- - -	X -				
	R160 905RB									
008360	TCX-1-1400-29	B-G-1	VT-1					82 TDLR VERIFICATION BOUNDARY.		
	RV WASHER	B6.50		2 - -	- - -	X -				
	R160 905RB									

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
CATGY NDE				O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
REACTOR COOLANT TCX-RCPCRV-01											
008380	TCX-1-1400-30	B-G-1	VT-1								82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	- -	- - -	X	-			
	R160 905RB										
008400	TCX-1-1400-31	B-G-1	VT-1								82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	- -	- - -	X	-			
	R160 905RB										
008420	TCX-1-1400-32	B-G-1	VT-1								82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	- -	- - -	X	-			
	R160 905RB										
008440	TCX-1-1400-33	B-G-1	VT-1								82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	- -	- - -	X	-			
	R160 905RB										
008460	TCX-1-1400-34	B-G-1	VT-1								82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	- -	- - -	X	-			
	R160 905RB										
008480	TCX-1-1400-35	B-G-1	VT-1								82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	- -	- - -	X	-			
	R160 905RB										
008500	TCX-1-1400-36	B-G-1	VT-1								82 TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	- -	- - -	X	-			
	R160 905RB										

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COMANCHE PEAK UNIT 2  
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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST	SECOND	THIRD					
		SEC. XI		PERIOD	PERIOD	PERIOD					
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
<hr/>											
<u>REACTOR COOLANT TCX-RCPCR-01</u>											
008520	TCX-1-1400-37	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
008540	TCX-1-1400-38	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
008560	TCX-1-1400-39	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
008580	TCX-1-1400-40	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
008600	TCX-1-1400-41	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
008620	TCX-1-1400-42	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	
008640	TCX-1-1400-43	B-G-1	VT-1							82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-	

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COMANCHE PEAK UNIT 2  
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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR			
				FIRST		SECOND		THIRD					
				PERIOD		PERIOD		PERIOD					
SEC. XI				-----		-----		-----					
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E								INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**		
-----													
REACTOR COOLANT TCX-RCPCR-01													
008660	TCX-1-1400-44	B-G-1	VT-1									82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-			
008680	TCX-1-1400-45	B-G-1	VT-1									82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-			
008700	TCX-1-1400-46	B-G-1	VT-1									82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-			
008720	TCX-1-1400-47	B-G-1	VT-1									82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-			
008740	TCX-1-1400-48	B-G-1	VT-1									82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-			
008760	TCX-1-1400-49	B-G-1	VT-1									82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-			
008780	TCX-1-1400-50	B-G-1	VT-1									82	TDLR VERIFICATION BOUNDARY.
	RV WASHER	B6.50		2	-	-		-	X	-			



		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----		-----		-----			-----
<u>REACTOR COOLANT TCX-RCPCRV-01</u>							
008800	TCX-1-1400-51	B-G-1	VT-1				82
	RV WASHER	B6.50		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
008820	TCX-1-1400-52	B-G-1	VT-1				82
	RV WASHER	B6.50		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
008840	TCX-1-1400-53	B-G-1	VT-1				82
	RV WASHER	B6.50		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
008860	TCX-1-1400-54	B-G-1	VT-1				82
	RV WASHER	B6.50		2 - -	- - -	X -	TDLR VERIFICATION BOUNDARY.
<u>REACTOR COOLANT TCX-RCPCPR-01</u>							
009000	TCX-1-2100-1	B-B	UT				79
	PRESSURIZER LOWER HEAD TO	B2.11		2 - -	X - -	- -	TDLR VERIFICATION BOUNDARY.
	SHELL WELD						
	R161A832RB						**TBX-1**
009100	TCX-1-2100-5	B-B	UT				79
	PRESSURIZER UPPER HEAD TO	B2.11		2 - X	- - -	- -	TDLR VERIFICATION BOUNDARY.
	SHELL WELD						
	R161A905RB						**TBX-1**
009200	TCX-1-2100-6	B-B	UT				79
	PRESSURIZER LONG. WELD (1FT	B2.12		2 - -	X - -	- -	TDLR VERIFICATION BOUNDARY.
	ADJ. WELD 1)						
	R161A832RB						**TBX-1**

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INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----			
CATGY NDE				O U T A G E			INSTRUCTIONS
SUMMARY	EXAMINATION AREA			1	2	3	1
NUMBER	IDENTIFICATION	ITEM NO	METH	2			2
-----				-----			-----
REACTOR COOLANT TCX-RCPCPR-01							
009300	TCX-1-2100-9	B-B	UT				79
	PRESSURIZER LONG. WELD (1FT	B2.12		2	-	X	
	ADJ. WELD 5)						
	R161A905RB						**TBX-1**
009400	TCX-1-2100-10	B-K	MT				82
	PRESSURIZER SUPPORT SKIRT WELD	B10.10		2	-	-	
	R161A832RB						
009500	TCX-1-2100-11	B-D	UT				79
	PRESSURIZER SURGE NOZZLE TO	B3.110		2	-	-	
	VESSEL WELD						
	R161A832RB						**TBX-1**
009550	TCX-1-2100-11IR	B-D	UT				NA
	PRESSURIZER SURGE NOZZLE INNER	B3.120		2	-	-	
	RADIUS						
	R161A832RB						**TBX-58**
009600	TCX-1-2100-12	B-D	UT				79
	PRESSURIZER SPRAY NOZZLE TO	B3.110		2	-	X	
	VESSEL WELD						
	R161A905RB						**TBX-1**
009650	TCX-1-2100-12IR	B-D	UT				NA
	PRESSURIZER SPRAY NOZZLE INNER	B3.120		2	-	X	
	RADIUS						
	R161A905RB						**TBX-55**
009700	TCX-1-2100-13	B-D	UT				79
	PRESSURIZER SAFETY NOZZLE TO	B3.110		2	-	X	
	VESSEL WELD						
	R161A905RB						**TBX-1**



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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY EXAMINATION AREA	CATGY	NDE		O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO	METH		1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----							
<u>REACTOR COOLANT TCX-RCPCPR-01</u>							
010100	TCX-1-2100-B1-16	B-G-2	VT-1				84
	PRESSURIZER MANWAY BOLTING	B7.20		2 - X	- - -	- -	
	(B1/B16)						
	R161A905RB						
<u>REACTOR COOLANT TCX-RCPCSG-01</u>							
010200	TCX-1-3100-1-1	B-B	UT				82
	SG1 CHANNEL HEAD TO TUBESHEET	B2.40		2 - -	- - X	- -	
	WELD						
	A23						**TBX-28**
010300	TCX-1-3100-1A	B-D	UT				NA
	SG1 INLET NOZZLE INNER RADIUS		EVT	2 - -	- - X	- -	
	A23						**SG-IR**
010400	TCX-1-3100-1B	B-D	UT				NA
	SG1 OUTLET NOZZLE INNER RADIUS		EVT	2 - -	- - X	- -	
	A23						**SG-IR**
010500	TCX-1-3100-1B1-16	B-G-2	VT-1				84
	SG1 HOTLEG MANWAY BOLTING	B7.30		2 - -	- - X	- -	
	(1-B1/1-B16)						
	A23						
010600	TCX-1-3100-1B17-32	B-G-2	VT-1				84
	SG1 COLDLEG MANWAY BOLTING	B7.30		2 - -	- - X	- -	
	(1-B17/1-B32)						
	A23						
<u>REACTOR COOLANT TCX-RCPCSG-02</u>							
010700	TCX-1-3100-2-1	B-B	UT				82
	SG2 CHANNEL HEAD TO TUBESHEET	B2.40		2 - -	X - -	- -	
	WELD						**TBX-28**

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR		
				FIRST	SECOND			THIRD				
		ASME		PERIOD	PERIOD			PERIOD				
		SEC. XI		-----			-----					
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS		
NUMBER	IDENTIFICATION	ITEM	NO METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
				-----			-----					

REACTOR COOLANT TCX-RCPCSG-02

010800	TCX-1-3100-2A	B-D	UT						NA	TDLR VERIFICATION BOUNDARY.
	SG2 INLET NOZZLE INNER RADIUS		EVT	2	-	-	X	-	-	REFER TO R.G. 1.147 (N-619)
	R155I812RB									

\*\*SGIR\*\*

010900	TCX-1-3100-2B	B-D	UT						NA	TDLR VERIFICATION BOUNDARY.
	SG2 OUTLET NOZZLE INNER RADIUS		EVT	2	-	-	X	-	-	REFER TO R.G. 1.147 (N-619)
	R155I812RB									

\*\*SGIR\*\*

011000	TCX-1-3100-2B1-16	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.
	SG2 HOTLEG MANWAY BOLTING	B7.30		2	-	-	X	-	-	
	(2-B1/2-B16)									
	R155I812RB									

011100	TCX-1-3100-2B17-32	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.
	SG2 COLDLEG MANWAY BOLTING	B7.30		2	-	-	X	-	-	
	(2-B17/2-B32)									
	R155I812RB									

REACTOR COOLANT TCX-RCPCSG-03

011200	TCX-1-3100-3-1	B-B	UT						82	TDLR VERIFICATION BOUNDARY.
	SG3 CHANNEL HEAD TO TUBESHEET	B2.40		2	-	-	-	-	X	
	WELD									
	R154K827RB									**TBX-28**

011300	TCX-1-3100-3A	B-D	UT						NA	TDLR VERIFICATION BOUNDARY.
	SG3 INLET NOZZLE INNER RADIUS		EVT	2	-	-	-	-	X	REFER TO R.G. 1.147 (N-619)
	R154K827RB									

\*\*SG-IR\*\*

011400	TCX-1-3100-3B	B-D	UT						NA	TDLR VERIFICATION BOUNDARY.
	SG3 OUTLET NOZZLE INNER RADIUS		EVT	2	-	-	-	-	X	REFER TO R.G. 1.147 (N-619)
	R154K827RB									

\*\*SG-IR\*\*

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD			THIRD PERIOD			
		SEC. XI		-----							
SUMMARY EXAMINATION AREA	CATGY	NDE		O U T A G E						INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO	METH		1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
REACTOR COOLANT TCX-RCPCSG-03											
011500	TCX-1-3100-3B1-16	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.	
	SG3 HOTLEG MANWAY BOLTING	B7.30		2	-	-		-	-	-	X
	(3-B1/3-B16)										
	R154K827RB										
011600	TCX-1-3100-3B17-32	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.	
	SG3 COLDLEG MANWAY BOLTING	B7.30		2	-	-		-	-	-	X
	(3-B17/3-B32)										
	R154K827RB										
REACTOR COOLANT TCX-RCPCSG-04											
011700	TCX-1-3100-4-1	B-B	UT						82	TDLR VERIFICATION BOUNDARY.	
	SG4 CHANNEL HEAD TO TUBESHEET	B2.40		2	-	-		-	-	-	X
	WELD										
	A29										**TBX-28**
011800	TCX-1-3100-4A	B-D	UT						NA	TDLR VERIFICATION BOUNDARY.	
	SG4 INLET NOZZLE INNER RADIUS	EVT		2	-	-		-	-	-	X
	A29										REFER TO R.G. 1.147 (N-619)
											**SG-IR**
011900	TCX-1-3100-4B	B-D	UT						NA	TDLR VERIFICATION BOUNDARY.	
	SG4 OUTLET NOZZLE INNER RADIUS	EVT		2	-	-		-	-	-	X
	A29										REFER TO R.G. 1.147 (N-619)
											**SG-IR**
012000	TCX-1-3100-4B1-16	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.	
	SG4 HOTLEG MANWAY BOLTING	B7.30		2	-	-		-	-	-	X
	(4-B1/4-B16)										
	A29										
012100	TCX-1-3100-4B17-32	B-G-2	VT-1						84	TDLR VERIFICATION BOUNDARY.	
	SG4 COLDLEG MANWAY BOLTING	B7.30		2	-	-		-	-	-	X
	(4-B17/4-B32)										
	A29										

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR				
				FIRST	SECOND			THIRD						
ASME				PERIOD	PERIOD			PERIOD						
SEC. XI				-----										
SUMMARY EXAMINATION AREA				CATGY	NDE	O U T A G E						INSTRUCTIONS		
NUMBER	IDENTIFICATION			ITEM	NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

REACTOR COOLANT 29-RC-2-001-WEST-1

012200	TCX-1-4100-1 RPV NOZZLE TO SAFE END R157 827RB	R-A R1.20	UT	2	-	-	-	-	-	X	-	92	TDLR VERIFICATION BOUNDARY. B-F WELD.
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\*\*TBX-57,RV-6\*\*

012300	TCX-1-4100-2 SAFE END TO PIPE R157 827RB	R-A R1.20	UT	2	-	-	-	-	-	X	-	92	TDLR VERIFICATION BOUNDARY. B-J WELD.
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\*\*TBX-57,RV-6\*\*

012500	TCX-1-4100-4 REDUCING ELBOW TO SG NOZZLE R154I827RB	R-A R1.20	UT	2	-	-	-	X	-	-	-	92	TDLR VERIFICATION BOUNDARY. B-F WELD.
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\*\*TBX-57\*\*

REACTOR COOLANT 31-RC-2-002-WEST-1

012600	TCX-1-4100-5 SG NOZZLE TO ELBOW R154I829RB	R-A R1.20	UT	2	-	-	-	X	-	-	-	92	TDLR VERIFICATION BOUNDARY. B-F WELD.
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\*\*TBX-57\*\*

REACTOR COOLANT 27.5-RC-2-003-WEST-1

013400	TCX-1-4100-13 ELBOW TO SAFE END R157 827RB	R-A R1.20	UT	2	-	-	-	-	-	X	-		TDLR VERIFICATION BOUNDARY. B-J WELD.
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\*\*TBX-57,RV-6\*\*

013500	TCX-1-4100-14 SAFE END TO RV NOZZLE R154I827RB	R-A R1.20	UT	2	-	-	-	-	-	X	-	92	TDLR VERIFICATION BOUNDARY. B-F WELD.
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\*\*TBX-57,RV-6\*\*

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL	PLAN STATUS			PRESERVICE YEAR
			FIRST	SECOND	THIRD	
		ASME	PERIOD	PERIOD	PERIOD	
		SEC. XI	-----	-----	-----	
SUMMARY EXAMINATION AREA	CATGY NDE		O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2		**CALIBRATION BLOCK**
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014400 TCX-1-4101-2          R-A      UT          92  B-J WELD
        PIPE TO ELBOW        R1.11      2 C  -      -  -  -      -  -
        R154I823RB
                                           **TBX-12**

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[illegible]

014800	TCX-1-4101-6	R-A	UT						B-J WELD
	ELBOW TO PIPE	R1.11	2 C	-	-	-	-	-	
	R154I817RB								**TEX-12**

015300	TCX-1-4101-11	R-A	UT						B-J WELD.
	PIPE TO ELBOW	R1.20		2 C	-	-	-	-	
	R154A817RB								**TEX-12**

015900	TCX-1-4102-4	R-A	UT					B-J WELD.
	ELBOW TO PIPE	R1.20	2 - X	-	-	-	-	
	R154I831RB							**TBX-9, PDI-03**

[illegible]



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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

REACTOR COOLANT 10-RC-2-021-2501R-1

016100	TCX-1-4102-6	R-A	UT				92	B-J WELD.
	PIPE TO ELBOW	R1.20		2 - X	- - -	- -		
	R154I831RB							**TBX-9**

REACTOR COOLANT 3-RC-2-019-2501R-1

020200	TCX-1-4105-6	R-A	UT				92	B-J WELD.
	PIPE TO VALVE	R1.11	PT	2 C -	- - -	- -		
	R154I828RB							**PDI-03**

REACTOR COOLANT 1.5-RC-2-020-2501R-1

020900	TCX-1-4107-4	R-A	PT				92	B-J WELD.
	PIPE TO ELBOW	R1.11		2 C -	- - -	- -		
	R154I828RB							
021000	TCX-1-4107-5	R-A	PT				92	B-J WELD.
	ELBOW TO PIPE	R1.11		2 C -	- - -	- -		
	R154I828RB							

REACTOR COOLANT 2-RC-2-015-2501R-1

024200	TCX-1-4109-4	R-A	PT				92	B-J WELD.
	PIPE TO ELBOW	R1.11		2 - -	- - X	- -		
	R154I813RB							
024300	TCX-1-4109-5	R-A	PT				92	B-J WELD.
	ELBOW TO PIPE	R1.11		2 - -	- - X	- -		
	R154I813RB							

				INSPECTION INTERVAL		PLAN STATUS					PRESERVICE YEAR		
						FIRST	SECOND	THIRD					
				ASME		PERIOD	PERIOD	PERIOD					
				SEC. XI		-----		-----					
SUMMARY EXAMINATION AREA				CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION			ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----													

027550	TCX-1-4110-FLG 1	B-G-2	VT-1							92
	FLANGE BOLTING	B7.50	2 C -	-	-	-	-	-	-	
	R154I830RB									

027600	TCX-1-4200-1	R-A	UT		92	TDLR VERIFICATION BOUNDARY.
	RPV NOZZLE TO SAFE END	R1.20	2 - -	- - - X -		B-F WELD.
	R157 827RB					**TBX-57,RV-6**

[illegible][illegible]

028000	TCX-1-4200-5	R-A	UT					92	TDLR VERIFICATION BOUNDARY.
	SG NOZZLE TO ELBOW	R1.20		2	-	-	- X -	-	B-F WELD.
	R155J829RB								**TBX-57**

028300	TCX-1-4200-8	R-A	UT					TDLR VERIFICATION BOUNDARY.
	ELBOW TO PIPE	R1.20	2 - -	X - -	- -			B-J WELD.
	R154J817RB							**TBX-57**

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL	PLAN STATUS			PRESERVICE YEAR
			FIRST	SECOND	THIRD	
		ASME	PERIOD	PERIOD	PERIOD	
		SEC. XI	-----			
SUMMARY	EXAMINATION AREA	CATGY NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----						

028800	TCX-1-4200-13	R-A	UT					TDLR VERIFICATION BOUNDARY.
	ELBOW TO SAFE END	R1.20		2 - -	- - -	X -		RB-J WELD.
	R157 827RB							**TBX-57,RV-6**

```
028900 TCX-1-4200-14 R-A UT 92 TDLR VERIFICATION BOUNDARY.  
SAFE END TO RV NOZZLE R1.20 2 - - - X - B-F WELD.  
R154J827RB  
  
**TBX-S7,RV-6**
```

029800	TCX-1-4201-4	R-A	UT				B-J WELD.
	ELBOW TO PIPE	R1.20	2 - -	X - -	- -		
	R154J831RB						**TBX-9, PDI-03**

029900	TCX-1-4201-5	R-A	UT				B-J WELD.
	PIPE TO ELBOW	R1.20	2 - -	X - -	- -		
	R154J831RB						**TBX-9, PDI-03**

030000	TCX-1-4201-6	R-A	UT				B-J WELD.
	ELBOW TO PIPE	R1.20	2 - -	X - -	- -		
	R154J831RB						**TBX-9, PDI-03**

[illegible]

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----							
<u>REACTOR COOLANT 29-RC-2-040-WEST-1</u>							
040900	TCX-1-4300-1	R-A	UT				92
	RPV NOZZLE TO SAFE END	R1.20		2	-	-	X -
	R157 827RB						
							TDLR VERIFICATION BOUNDARY.
							B-F WELD.
							**TBX-57,RV-6**
041000	TCX-1-4300-2	R-A	UT				92
	SAFE END TO PIPE	R1.20		2	-	-	X -
	R157 827RB						
							TDLR VERIFICATION BOUNDARY.
							B-J WELD.
							**TBX-57,RV-6**
<u>REACTOR COOLANT 31-RC-2-041-WEST-1</u>							
041600	TCX-1-4300-8	R-A	UT				92
	ELBOW TO PIPE	R1.20		2	-	-	X -
	R154K817RB						
							TDLR VERIFICATION BOUNDARY.
							B-J WELD.
							**TBX-57**
<u>REACTOR COOLANT 27.5-RC-2-042-WEST-1</u>							
041900	TCX-1-4300-11	R-A	UT				92
	RC PUMP DISCHARGE NOZZLE TO	R1.20		2	-	-	X -
	PIPE						
	R154K827RB						
							TDLR VERIFICATION BOUNDARY.
							B-J WELD.
							**TBX-57**
<u>REACTOR COOLANT 2.75-RC-2-042-WEST-1</u>							
042100	TCX-1-4300-13	R-A	UT				92
	ELBOW TO SAFE END	R1.20		2	-	-	X -
	R157 827RB						
							TDLR VERIFICATION BOUNDARY.
							B-J WELD.
							**TBX-57,RV-6**
042200	TCX-1-4300-14	R-A	UT				92
	SAFE END TO RV NOZZLE	R1.20		2	-	-	X -
	R157 827RB						
							TDLR VERIFICATION BOUNDARY.
							B-F WELD.
							**TBX-57,RV-6**

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
SAFETY INJECTION 10-SI-2-181-2501R-1											
043600	TCX-1-4301-9	R-A	UT							B-J WELD.	
	PIPE TO ELBOW	R1.16		2	-	-	-	X	-	-	
	R154K832RB									**TBX-9 ,**	
043700	TCX-1-4301-10	R-A	UT							B-J WELD.	
	ELBOW TO PIPE	R1.16		2	-	-	-	X	-	-	
	R154K831RB									**TBX-9 ,**	
REACTOR COOLANT 6-RC-2-046-2501R-1											
047600	TCX-1-4303-11	R-A	UT							92	B-J WELD.
	PIPE TO ELBOW	R1.20		2	-	-	-	X	-	-	
	R154K831RB									**TBX-5**	
REACTOR COOLANT 3-RC-2-052-2501R-1											
048800	TCX-1-4304-4	R-A	UT							92	B-J WELD.
	PIPE TO ELBOW	R1.11		2	C	-	-	-	-	-	
	R154K814RB									**PDI-03**	
CHEMICAL AND VOLUME CONTROL 3-RC-2-052-2501R-1											
050800	TCX-1-4304-24	R-A	UT							92	B-J WELD.
	PIPE TO VALVE	R1.11		2	-	-	-	X	-	-	
	R154K826RB										
REACTOR COOLANT 29-RC-2-058-WEST-1											
059200	TCX-1-4400-1	R-A	UT							92	TDLR VERIFICATION BOUNDARY.
	RPV NOZZLE TO SAFE END	R1.20		2	-	-	-	-	X	-	B-F WELD.
	R157 827RB									**TBX-57,RV-6**	

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	2
-----		-----		-----			-----
<u>REACTOR COOLANT 29-RC-2-058-WEST-1</u>							
059300	TCX-1-4400-2	R-A	UT				92
	SAFE END TO PIPE	R1.20		2	-	-	X
	R157 827RB						
							TDLR VERIFICATION BOUNDARY.
							B-J WELD
							**TBX-57,RV-6**
<u>REACTOR COOLANT 27.5-RC-2-060-WEST-1</u>							
060400	TCX-1-4400-13	R-A	UT				
	ELBOW TO SAFE END	R1.20		2	-	-	X
	R157 827RB						
							TDLR VERIFICATION BOUNDARY.
							B-J WELD.
							**TBX-57,RV-6**
060500	TCX-1-4400-14	R-A	UT				92
	SAFE END TO RPV NOZZLE	R1.20		2	-	-	X
	R157 827RB						
							TDLR VERIFICATION BOUNDARY.
							B-F WELD.
							**TBX-57,RV-6**
<u>REACTOR COOLANT 12-RC-2-069-2501R-1</u>							
061500	TCX-1-4401-2	R-A	UT				
	PIPE TO ELBOW	R1.11		2	-	X	-
	R154L823RB						
							B-J WELD.
							**TBX-12, PDI-03**
061700	TCX-1-4401-4	R-A	UT				
	PIPE TO ELBOW	R1.20		2	-	X	-
	R154L817RB						
							B-J WELD. REPLACES WELD
							TCX-1-4101-4. REFER TO SECTION
							6.0 OF THE PROGRAM PLAN.
							**TBX-12, PDI-03**
061800	TCX-1-4401-5	R-A	UT				
	ELBOW TO PIPE	R1.11		2	-	-	X
	R154L817RB						
							B-J WELD.
							**TBX-12, PDI-03**

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----							
<u>REACTOR COOLANT 14-RC-2-135-2501R-1</u>							
075100	TCX-1-4500-2	R-A	UT				92
	PIPE TO PIPE	R1.11		2	-	-	X -
	R154L832RB						
							TDLR VERIFICATION BOUNDARY.
							B-J WELD.
							**TBX-19**
075200	TCX-1-4500-3	R-A	UT				92
	PIPE TO PIPE	R1.11		2	-	-	X -
	R154L832RB						
							TDLR VERIFICATION BOUNDARY.
							B-J WELD.
							**TBX-19**
<u>REACTOR COOLANT 6-RC-2-096-2501R-1</u>							
075600	TCX-1-4501-1	R-A	UT				92
	PRESSURIZER NOZZLE TO SAFE END	R1.20		2	-	-	X -
	R161E905RB						
							B-F WELD.
							**DMCB-1**
076400	TCX-1-4501-9	R-A	UT				
	PIPE TO ELBOW	R1.20		2	-	X	- -
	R161E905RB						
							B-J WELD.
							**TBX-5 , PDI-03**
076500	TCX-1-4501-10	R-A	UT				
	ELBOW TO PIPE	R1.20		2	-	X	- -
	R161E905RB						
							B-J WELD.
							**TBX-5 , PDI-03**
076600	TCX-1-4501-11	R-A	UT				92
	PIPE TO VALVE (FLANGED)	R1.11		2	-	X	- -
	R161E905RB						
							B-J WELD.
							**TBX-5**
<u>REACTOR COOLANT 6-RC-2-108-2501R-1</u>							
078900	TCX-1-4504-1	R-A	UT				92
	PRESSURIZER NOZZLE TO SAFE END	R1.20		2	-	-	X -
	R161E905RB						
							TDLR VERIFICATION BOUNDARY.
							B-F WELD.
							**DMCB-1**

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----							
<u>REACTOR COOLANT 4-RC-2-087-2501R-1</u>							
083500	TCX-1-4505-19	R-A	UT				
	PIPE TO PIPE	R1.11		2	-	-	- -
	R160B913RB					X	
							B-J WELD.
							**TBX-4 , PDI-03**
<u>REACTOR COOLANT 4-RC-2-018-2501R-1</u>							
083700	TCX-1-4505-21	R-A	UT				
	PIPE TO PIPE	R1.20		2	-	-	- -
	R161D883RB					X	
							B-J WELD.
							**TBX-4 , PDI-03**
<u>REACTOR COOLANT 6-RC-2-163-2501R-1</u>							
083900	TCX-1-4505-23	R-A	UT				
	PIPE TO PIPE	R1.20		2	-	-	- -
	R161D908RB					X	
							B-J WELD.
							**TBX-5 , PDI-03**
<u>REACTOR COOLANT 4-RC-2-075-2501R-1</u>							
084600	TCX-1-4506-7	R-A	UT				
	PIPE TO REDUCER	R1.20		2	-	-	- -
	R161D905RB					X	
							B-J WELD.
							**TBX-4 , PDI-03**
<u>REACTOR COOLANT 6-RC-2-161-2501R-1</u>							
084700	TCX-1-4506-8	R-A	UT				
	REDUCER TO PIPE	R1.20		2	-	-	- -
	R161D906RB					X	
							B-J WELD.
							**TBX-5 , PDI-03**
<u>REACTOR COOLANT 6-RC-2-147-2501R-1</u>							
085600	TCX-1-4506-17	R-A	UT				
	TEE TO PIPE	R1.11		2	-	-	- -
	R160B913RB					X	
							B-J WELD. REPLACES WELD
							TCX-1-4506-15.
							** T6X-5, PDI-03 **



		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----							
<u>SAFETY INJECTION 3-SI-2-303-2501R-1</u>							
090500	TCX-1-4600-4	R-A	UT				
	PIPE TO PIPE	R1.20		2	-	-	- X
	R154A823RB						
							B-J WELD.
							**PDI-03**
090600	TCX-1-4600-5	R-A	UT				
	PIPE TO ELBOW	R1.20		2	-	-	- X
	R154A823RB						
							B-J WELD.
							**PDI-03**
090700	TCX-1-4600-6	R-A	UT				
	ELBOW TO PIPE	R1.20		2	-	-	- X
	R154A823RB						
							B-J WELD.
							**PDI-03**
<u>SAFETY INJECTION 3-SI-2-033-2501R-1</u>							
090900	TCX-1-4600-8	R-A	UT				
	REDUCER TO PIPE	R1.20		2	-	-	- X
	R154D818RB						
							B-J WELD.
							**PDI-03**
091400	TCX-1-4600-13	R-A	UT				
	PIPE TO REDUCER	R1.20		2	-	-	- X
	R154D818RB						
							B-J WELD.
							**PDI-03**
<u>SAFETY INJECTION 3-SI-2-339-2501R-1</u>							
091600	TCX-1-4600-15	R-A	UT				
	PIPE TO ELBOW	R1.20		2	-	-	- X
	R154D822RB						
							B-J WELD.
							**PDI-03**

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
ASME				-----			
SEC. XI				-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----				-----			-----
SAFETY INJECTION 3-SI-2-339-2501R-1							
091700	TCX-1-4600-16	R-A	UT				B-J WELD.
	ELBOW TO PIPE	R1.20		2	-	-	- X
	R154D822RB						
**PDI-03**							
REACTOR COOLANT TCX-RCPCPC-02							
092400	TCX-1-5100A-2SB1-12	B-G-2	VT-1				92 TDLR VERIFICATION BOUNDARY.
	RC PUMP 2 #1 SEAL BOLTING	B7.60		2	-	-	X -
	(2-B1/2-B12)						
092900	TCX-1-5100A-2FB1-24	B-G-1	UT				92 TDLR VERIFICATION BOUNDARY.
	RC PUMP 2 MAIN FLNG BLT	B6.180		2	-	-	X -
	(2-B1/2-B24)						
**TBX-54**							
093000	TCX-1-5100A-2FLG	B-G-1	VT-1				92 TDLR VERIFICATION BOUNDARY.
	RC PUMP 2 MAIN FLANGE SURFACE	B6.190		2	-	-	X -
							EXAM TO BE DONE WHEN PUMP IS
							DISASSEMBLED.
094000	TCX-1-5100C-2CASING	B-L-2	VT-3				92 TDLR VERIFICATION BOUNDARY.
	RC PUMP 2 CASING - INTERNAL	B12.20		2	-	-	X -
	SURFACES						
094050	TCX-1-5100C-2-1	B-L-1	VT-1				92 TDLR VERIFICATION BOUNDARY.
	RC PUMP 2 CASING WELD	B12.10		2	-	-	X -
							SEE R.G. 1.147 (N-619)
RESIDUAL HEAT REMOVAL 12-RH-2-001-2501R-1							
094221	TCX-1-4101-8701A-BLT	B-G-2	VT-1				92 DWG. 8372D46
	VALVE BODY BOLTING 2-8701A	B7.70		2	-	-	X -
	R154A808RB						

COMANCHE PEAK UNIT 2  
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CLASS 1 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
			FIRST PERIOD	SECOND PERIOD	THIRD PERIOD		
		ASME					
		SEC. XI	-----	-----	-----		
SUMMARY EXAMINATION AREA		CATGY NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS	
NUMBER IDENTIFICATION		ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**	

[illegible]

094245	TCX-1-4403-8818D-BLT	B-G-2	VT-1					92	DWG. 8372D12
	VALVE BODY BOLTING 2-8818D	B7.70	2 - -	- - X	- -				

[illegible][illegible]

094279	TCX-1-4402-8956D-INT	B-M-2	VT-3				DWG. 8372D14
	VALVE INTERNAL SURFACES	B12.50	2 - -	X - -	- -		

094280	TCX-1-4403-8818D-INT	B-M-2	VT-3							NA	DWG.	8372D12
	VALVE INTERNAL SURFACES	B12.50	2 - -	- - X	- -							

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----		-----		-----			-----

REACTOR COOLANT 6-RC-2-096-2501R-1

094282	TCX-1-4501-8010A-INT	B-M-2	VT-3					NA	DWG. DS-C-66075
	VALVE INTERNAL SURFACES	B12.50	2 C	-	-	-	-		
	R161A905RB								

## 4.2 CLASS 2 NDE

This subsection describes the examination areas and NDE methods for the Class 2 pressure retaining components and associated component integral welded attachments as specified in Article IWC of the Code. For pressure testing, see Section 5.

Class 2 valve body welds have been grouped according to design, size, function, and service in a system in accordance with Table IWC-2500-1, Category C-G, Note 1 of the Code. These groups are delineated below. One valve from each group has been selected for examination as denoted by the asterisk “\*”.

### Group 1 - 8" Forged Gate Valves, MS Safety Isolation

2MS-026  
2MS-063  
2MS-098 \* (reference TCX-2-2300 for location)  
2MS-134

### Group 2 - 18" Forged Gate Valves, Main Feedwater Isolation

2FW-071  
2FW-077 \* (reference TCX-2-2202 for location)  
2FW-083  
2FW-089

### Group 3 - 6" Forged Check Valves, Feedwater

2FW-191  
2FW-192  
2FW-193 \* (reference TCX-2-2204 for location)  
2FW-194  
2FW-195  
2FW-196  
2FW-197  
2FW-198  
2FW-199  
2FW-200  
2FW-201  
2FW-202

- Group 4 - 6" Forged Gate Valves, Auxiliary Feedwater Isolation
- 2FW-203 \* (reference TCX-2-2403 for location)
- 2FW-204
- 2FW-205
- 2FW-206
- Group 5 - 12" Forged Gate Valves, Containment Spray Isolation
- 2CT-0026
- 2CT-0028 \* (reference TCX-2-2578 for location)
- 2CT-0078
- 2CT-0084
- Group 6 - 12" Forged Gate Valve, Safety Injection
- 2SI-0048 \* (reference TCX-2-2582 for location)

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY EXAMINATION AREA	CATGY	NDE		O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO	METH		1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----							
<u>MAIN STEAM TCX-RCPCSG-03</u>							
094300	TCX-2-1100-3-2	C-A	UT				92
	SG 3 TUBESHEET TO SHELL WELD	C1.30		2 C -	- - -	- -	
	R155J832RB						
							TDLR VERIFICATION BOUNDARY. REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-27**
094400	TCX-2-1100-3-3	C-A	UT				92
	SG 3 LOWER SHELL CIRC. WELD	C1.10		2 C -	- - -	- -	
	R155J832RB						
							TDLR VERIFICATION BOUNDARY. REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE **TBX-27**
094500	TCX-2-1100-3-5	C-A	UT				92
	SG 3 TRANSITION CONE TO LOWER SHELL WELD	C1.10		2 - -	- - -	- X	
							TDLR VERIFICATION BOUNDARY. REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-27**
094600	TCX-2-1100-3-6	C-A	UT				92
	SG 3 UPPER SHELL TO TRANSITION CONE WELD	C1.10		2 - -	- - -	- X	
							TDLR VERIFICATION BOUNDARY. REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-27**
094700	TCX-2-1100-3-8	C-A	UT				92
	SG 3 HEAD TO SHELL WELD	C1.20		2 - -	- - -	- X	
							TDLR VERIFICATION BOUNDARY. REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-27**
094800	TCX-2-1100-3-9	C-B	UT				92
	SG 3 FEEDWATER NOZZLE TO VESSEL WELD	C2.21	MT	2 C -	- - -	- -	
	R155J832RB						
							TDLR VERIFICATION BOUNDARY. **TBX-27**

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
ASME				-----			
SEC. XI				-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----				-----			-----
<u>MAIN STEAM TCX-RCPCSG-03</u>							
094900	TCX-2-1100-3-9IR	C-B	UT				92 TDLR VERIFICATION BOUNDARY.
	SG 3 FEEDWATER NOZZLE INNER RADIUS	C2.22		2	C	-	
	R155J832RB						**TBX-56**
095000	TCX-2-1100-3-10	C-B	UT				92 TDLR VERIFICATION BOUNDARY.
	SG 3 AUX FEEDWATER NOZZLE TO VESSEL WELD	C2.21	MT	2	-	-	- X
							**TBX-27**
095100	TCX-2-1100-3-11	C-B	UT				92 TDLR VERIFICATION BOUNDARY.
	SG 3 MAIN STEAM NOZZLE TO VESSEL WELD	C2.21	MT	2	-	-	- X
							**TBX-27**
<u>CHEMICAL AND VOLUME CONTROL TCX-CSAHEL-01</u>							
095300	TCX-2-1110-1	C-A	UT				92 TDLR VERIFICATION BOUNDARY.
	EXCESS LETDOWN HX HEAD TO FLANGE WELD	C1.20		2	C	-	
	R154E808RB						REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-8**
<u>RESIDUAL HEAT REMOVAL TCX-RHAHRS-01</u>							
095600	TCX-2-1120-1-1	C-A	UT				92 REFER TO R.G. 1.147 (N-435-1)
	RHR HX1 HEAD TO SHELL WELD	C1.20		2	-	-	- X
							FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-30**
095700	TCX-2-1120-1-2	C-A	UT				92 REFER TO R.G. 1.147 (N-435-1)
	RHR HX1 SHELL TO FLANGE WELD	C1.10		2	-	-	- X
							FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-30**



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CLASS 2 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR	
				FIRST	SECOND		THIRD		
		ASME		PERIOD	PERIOD		PERIOD		
		SEC. XI		-----					
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E				INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1	2	**CALIBRATION BLOCK**

RESIDUAL HEAT REMOVAL TCX-RHAHRS-01

095800	TCX-2-1120-1-3	C-B	UT				92	
	RHR HX1 INLET NOZZLE TO SHELL	C2.21	PT	2	-	-		- X
	WELD							

\*\*TBX-51\*\*

096000	TCX-2-1120-1-4	C-B	UT				92	
	RHR HX1 OUTLET NOZZLE TO SHELL	C2.21	PT	2	-	-		- X
	WELD							

\*\*TBX-51\*\*

096200	TCX-2-1120-1-1WS	C-C	PT				92	
	RHR HX1 WELDED SUPPORT	C3.10		2	-	-		- X
	790SB							

096300	TCX-2-1120-1-2WS	C-C	PT				92	
	RHR HX1 WELDED SUPPORT	C3.10		2	-	-		- X
	790SB							

CHEMICAL AND VOLUME CONTROL TCX-CSAHL-01

096400	TCX-2-1130-1	C-A	UT				92	REFER TO R.G. 1.147 (N-435-1)
	HORIZONTAL LETDOWN HX HEAD TO	C1.20		2	-	X		FOR SURFACE EXAMINATION
	FLANGE WLD							ALTERNATIVE.
	R81 811SB							**TBX-31**

CHEMICAL AND VOLUME CONTROL TCX-TRAHLR-01

096500	TCX-2-1140-1	C-A	PT				92	PT IN LIEU OF UT PER CODE CASE
	LETDOWN REHEAT HX HEAD TO	C1.20		2	-	-		N-435-1.
	SHELL WELD							
	833SB							

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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR			
				FIRST		SECOND		THIRD					
ASME				PERIOD		PERIOD		PERIOD					
SEC. XI				-----		-----		-----					
SUMMARY EXAMINATION AREA				CATGY		NDE		O U T A G E		INSTRUCTIONS			
NUMBER		IDENTIFICATION		ITEM NO METH		1 2		1 2 3		1 2		**CALIBRATION BLOCK**	
-----				-----		-----		-----		-----		-----	

CHEMICAL AND VOLUME CONTROL TCX-TRAHLR-01

096600	TCX-2-1140-2 LETDOWN REHEAT HX SHELL TO FLANGE WELD 833SB	C-A PT C1.10	2 - -	- - X	- -	92	PT IN LIEU OF UT PER CODE CASE N-435-1.
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CHEMICAL AND VOLUME CONTROL TCX-CSAHRG-01

096700	TCX-2-1150-1 REGENERATIVE HX HEAD TO TEE WELD R155C833RB	C-A UT C1.20	2 - -	X - -	- -	92	REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-9**
096800	TCX-2-1150-2 REGENERATIVE HX HEAD TO TEE WELD R155C833RB	C-A UT C1.20	2 - -	X - -	- -	92	REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-9**
096900	TCX-2-1150-3 REGENERATIVE HX SHELL TO TEE WELD R155C833RB	C-A UT C1.10	2 - -	X - -	- -	92	REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-8**
097000	TCX-2-1150-4 REGENERATIVE HX SHELL TO TEE WELD R155C833RB	C-A UT C1.10	2 - -	X - -	- -	92	REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-8**
097100	TCX-2-1150-5 REGENERATIVE HX SHELL TO TUBESHEET WELD R155C833RB	C-A UT C1.30	2 - -	X - -	- -	92	REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-8**
097200	TCX-2-1150-6 REGENERATIVE HX SHELL TO TUBESHEET WELD R155C833RB	C-A UT C1.30	2 - -	X - -	- -	92	REFER TO R.G. 1.147 (N-435-1) FOR SURFACE EXAMINATION ALTERNATIVE. **TBX-8**

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----							

CONTAINMENT SPRAY CP2-CTAHCS-01

097410	TCX-2-1180-1-1	C-A	UT				92
	CT HX1 HEAT TO SHELL WELD	C1.20		2 - -	- X -	- -	
							**TBX-31**
097420	TCX-2-1180-1-2	C-A	UT				92
	CT HX1 SHELL TO FLANGE WELD	C1.10		2 - -	- X -	- -	
							**TBX-31**
097430	TCX-2-1180-1-3	C-B	UT				92
	CT HX1 INLET NOZZLE TO SHELL WELD	C2.21	PT	2 - -	- X -	- -	
							**TBX-15,SSCB-1**
097444	TCX-2-1180-1-4	C-B	UT				92
	CT HX1 OUTLET NOZZLE TO SHELL WELD	C2.21	PT	2 - -	- X -	- -	
							**TBX-15,SSCB-1**

CONTAINMENT SPRAY TCX-CTAHCS-01

097450	TCX-2-1180-1-1WS	C-C	PT				92
	CT HX1 WELD SUPPORT	C3.10		2 - -	- X -	- -	
097460	TCX-2-1180-1-2WS	C-C	PT				92
	CT HX1 WELDED SUPPORT	C3.10		2 - -	- X -	- -	

FEEDWATER 6-FW-2-095-1303-2

108500	TCX-2-2103-10	R-A	UT				C-F-2 WELD.
	PIPE TO PIPE	R1.20		2 - -	- - X	- -	**TBX-35, PDI-02**
	R100B864SB						

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD				
		SEC. XI		-----						
SUMMARY EXAMINATION AREA	CATGY NDE			O U T A G E						INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH			1 2	1 2 3	1 2				**CALIBRATION BLOCK**
-----										
<u>FEEDWATER 6-FW-2-095-1303-2</u>										
108600 TCX-2-2103-11 ELBOW TO PIPE R100B864SB	C-F-2 UT C5.51			2 - -	- - X	- -				C-F-2 WELD.  **TBX-35, PDI-02**
108700 TCX-2-2103-12 PIPE TO ELBOW R100B864SB	R-A UT R1.20			2 - -	- - X	- -				C-F-2 WELD.  **TBX-35, PDI-02**
<u>FEEDWATER 16-FW-2-074-1303-2</u>										
115400 TCX-2-2201-1 NOZZLE TO REDUCING ELBOW R155I841RB	R-A UT R1.11			2 - -	X - -	- -				NA TDLR VERIFICATION BOUNDARY. C-F-2 WELD.  **TBX-20**
<u>FEEDWATER 6-FW-2-096-1303-2</u>										
124200 TCX-2-2204-24 PIPE TO ELBOW R100D864SB	C-F-2 UT C5.51			2 - -	- X -	- -				C-F-2 WELD.  **TBX-35, PDI-02**
124300 TCX-2-2204-25 ELBOW TO PIPE R100D864SB	R-A UT R1.20			2 - -	- X -	- -				C-F-2 WELD.  **TBX-35, PDI-02**
124400 TCX-2-2204-26 PIPE TO PIPE R100D864SB	R-A UT R1.20			2 - -	- X -	- -				C-F-2 WELD.  **TBX-35, PDI-02**

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				INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR			
						FIRST	SECOND	THIRD					
				ASME		PERIOD	PERIOD	PERIOD					
				SEC. XI		-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E								INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**		

FEEDWATER 6-FW-2-097-1303-2

141000	TCX-2-2303-25	R-A	UT						92	TDLR VERIFICATION BOUNDARY.
	PIPE TO ELOW	R1.20		2	-	-	-	X	-	C-F-2 WELD.
	R100C864SB									

\*\*TBX-35, PDI-02\*\*

141100	TCX-2-2303-26	R-A	UT							C-F-2 WELD.
	ELBOW TO PIPE	R1.20		2	-	-	-	X	-	
	R100C864SB									

\*\*TBX-35, PDI-02\*\*

141200	TCX-2-2303-27	R-A	UT							C-F-2 WELD.
	PIPE TO PIPE	R1.20		2	-	-	-	X	-	
	R100C864SB									

\*\*TBX-35, PDI-02\*\*

FEEDWATER 6-FW-2-098-1303-2

156800	TCX-2-2403-23	R-A	UT							C-F-2 WELD.
	ELBOW TO PIPE	R1.20		2	-	X	-	-	-	
	R100A864SB									

\*\*TBX-35, PDI-02\*\*

156900	TCX-2-2403-24	R-A	UT						92	TDLR VERIFICATION BOUNDARY.
	PIPE TO ELBOW	R1.20		2	-	X	-	-	-	C-F-2 WELD.
	R100A864SB									

\*\*TBX-35, PDI-02\*\*

157000	TCX-2-2403-25	R-A	UT							C-F-2 WELD.
	ELBOW TO PIPE	R1.20		2	-	X	-	-	-	
	R100A864SB									

\*\*TBX-35, PDI-02\*\*

RESIDUAL HEAT REMOVAL 12-RH-2-003-601R-2

158100	TCX-2-2500-2	R-A	UT							C-F-1 WELD.
	PIPE TO PIPE	R1.20		2	-	X	-	-	-	
	R154A817RB									

\*\*TBX-11, PDI-04\*\*

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----							
<u>RESIDUAL HEAT REMOVAL 12-RH-2-003-601R-2</u>							
158500	TCX-2-2500-6	R-A	UT				C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2 - X	- - -	- -	
	R77B 817SB						**TBX-11**
158600	TCX-2-2500-7	R-A	UT				C-F-1 WELD..
	ELBOW TO PIPE	R1.20		2 - X	- - -	- -	
	R77B 816SB						**TBX-11**
<u>RESIDUAL HEAT REMOVAL 16-RH-2-007-601R-2</u>							
160900	TCX-2-2500-30	R-A	UT				C-F-1 WELD.
	PIPE TO REDUCING ELBOW	R1.20		2 - X	- - -	- -	
	R53 775SB						**TBX-15**
<u>SAFETY INJECTION 16-SI-2-076-601R-2</u>							
162000	TCX-2-2500-41	R-A	UT				RC-F-1 WELD.
	PIPE TO ELBOW	R1.20		2 - X	- - -	- -	
	R65 803SB						**TBX-15**
<u>RESIDUAL HEAT REMOVAL 12-RH-2-004-601R-2</u>							
162800	TCX-2-2501-6	R-A	UT				C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2 - X	- - -	- -	
	R77A 817SB						**TBX-11**
162900	TCX-2-2501-7	R-A	UT				C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2 - X	- - -	- -	
	R77A 816SB						**TBX-11**

[illegible]

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	2
-----							
<u>RESIDUAL HEAT REMOVAL 8-RH-2-063-601R-2</u>							
172300	TCX-2-2520-51	R-A	UT				
	ELBOW TO PIPE	R1.20		2	-	-	- X
	R54 780SB						
							C-F-1 WELD.
							**TBX-42,**
172400	TCX-2-2520-52	R-A	UT				
	PIPE TO ELBOW	R1.20		2	-	-	- X
	R54 780SB						
							C-F-1 WELD.
							**TBX-42,**
172500	TCX-2-2520-53	R-A	UT				
	ELBOW TO PIPE	F1.20		2	-	-	- X
	R54 780SB						
							C-F-1 WELD.
							**TBX-42,**
172800	TCX-2-2520-56	R-A	UT				
	PIPE TO ELBOW	R1.20		2	-	-	- X
	R54 780SB						
							C-F-1 WELD.
							**TBX-42**
<u>RESIDUAL HEAT REMOVAL 10-RH-2-016-601R-2</u>							
173600	TCX-2-2521-4	R-A	UT				
	REDUCING ELBOW TO PIPE	R1.20		2	-	-	- X
	R68 797SB						
							C-F-1 WELD.
							** ,**
173700	TCX-2-2521-5	R-A	UT				
	PIPE TO PIPE	R1.20		2	-	-	- X
	R68 797SB						
							C-F-1 WELD.
							** ,**
<u>RESIDUAL HEAT REMOVAL 12-RH-2-034-601R-2</u>							
175100	TCX-2-2521-19	R-A	UT				
	PIPE TO REDUCING ELBOW	R1.20		2	-	-	- X
	R68 797SB						
							C-F-1 WELD.
							** TBX-42**



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COMANCHE PEAK UNIT 2  
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CLASS 2 SCHED/COMPL COMPONENTS

				INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR				
				FIRST	SECOND	THIRD							
				ASME	PERIOD	PERIOD	PERIOD						
				SEC. XI	-----								
SUMMARY EXAMINATION AREA				CATGY	NDE	O U T A G E			INSTRUCTIONS				
NUMBER	IDENTIFICATION			ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

RESIDUAL HEAT REMOVAL 8-RH-2-064-601R-2

178200	TCX-2-2521-50	R-A	UT								C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2	-	X	-	-	-	-	
	R51 781SB										

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178300	TCX-2-2521-51	R-A	UT								C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2	-	X	-	-	-	-	
	R51 781SB										

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178400	TCX-2-2521-52	R-A	UT								C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2	-	X	-	-	-	-	
	R51 781SB										

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178500	TCX-2-2521-53	R-A	UT								C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2	-	X	-	-	-	-	
	R51 781SB										

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SAFETY INJECTION 10-SI-2-095-2501R-2

183900	TCX-2-2530-33	R-A	UT								C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2	C	-	-	-	-	-	
	R77B 812SB										

\*\*TBX-9, PDI-04\*\*

184000	TCX-2-2530-34	R-A	UT							92	C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2	C	-	-	-	-	-	
	R77B 813SB										

\*\*TBX-9, PDI-04\*\*

184500	TCX-2-2530-39	R-A	UT							92	C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2	C	-	-	-	-	-	
	R77B 823SB										

\*\*TBX-9, PDI-04\*\*

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[illegible]

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----		-----		-----			-----
<u>CONTAINMENT SPRAY 16-CT-2-001-151R-2</u>							
198100	TCX-2-2537-7	R-A	UT				C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2	-	-	- X
	R65 803SB						**TBX-48,**
<u>SAFETY INJECTION 6-SI-2-038-151R-2</u>							
215200	TCX-2-2541-8	R-A	UT				C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2	-	-	- X
	R62 775SB						** ,**
215300	TCX-2-2541-9	R-A	UT				C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2	-	-	- X
	R62 786SB						** ,**
215400	TCX-2-2541-10	R-A	UT				C-F-1 WELD
	ELBOW TO PIPE	R1.20		2	-	-	- X
	R62 786SB						** ,**
215500	TCX-2-2541-11	R-A	UT				C-F-1 WELD
	PIPE TO PIPE	R1.20		2	-	-	- X
	R62 786SB						** ,**
<u>SAFETY INJECTION 6-SI-2-041-151R-2</u>							
216600	TCX-2-2541-22	R-A	UT				C-F-1 WELD.
	PIPE TO TEE	R1.20		2	-	-	- X
	R62F 789SB						

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----							
<u>SAFETY INJECTION 6-SI-2-041-151R-2</u>							
216700	TCX-2-2541-23	R-A	UT				C-F-1 WELD.
	TEE TO PIPE	R1.20		2 - -	- - -	- X	
	R62F 789SB						** ,**
<u>SAFETY INJECTION 6-SI-2-311-151R-2</u>							
217000	TCX-2-2541-26	R-A	UT				C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2 - -	- - -	- X	
	R62F 789SB						** ,**
217100	TCX-2-2541-27	R-A	UT				C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2 - -	- - -	- X	
	R62F 789SB						** ,**
<u>SAFETY INJECTION 6-SI-2-070-151R-2</u>							
221500	TCX-2-2542-9	R-A	UT				C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2 - -	X - -	- -	
	R60 775SB						** ,**
221600	TCX-2-2542-10	R-A	UT				C-F-1 WELD.
	PIPE TO FLANGE	R1.20		2 - -	- - -	- X	
	R60 778SB						** ,**
221700	TCX-2-2542-11	R-A	UT				C-F-1 WELD.
	FLANGE TO PIPE	R1.20		2 - -	- - -	- X	
	R60 786SB						** ,**

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COMANCHE PEAK UNIT 2  
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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR	
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD		
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E				INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2		**CALIBRATION BLOCK**

SAFETY INJECTION 6-SI-2-070-151R-2

221800	TCX-2-2542-12	R-A	UT					C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2 - -	X - -	- -		
	R60 786SB							** ,**

221900	TCX-2-2542-13	R-A	UT					C-F-1 WELD.
	ELBOW TO PIPE	R1.20		2 - -	X - -	- -		
	R60 786SB							** ,**

SAFETY INJECTION 14-SI-2-071-601R-2

304000	TCX-2-2581-7	R-A	UT				92	C-F-1 WELD. REPLACES WELD
	ELBOW TO PIPE	R1.20		2 - -	- - -	- X		TCX-2-2581-6. REFER TO SECTION
	R70 793SB							6.0 OF THE ISI PROGRAM PLAN.
								**TBX-47, PDI-03**

SAFETY INJECTION 14-SI-2-072-601R-2

305800	TCX-2-2581-25	R-A	UT					C-F-1 WELD.
	PIPE TO ELBOW	R1.20		2 - -	- - -	- X		
	R70 793SB							**TBX-47, PDI-03**

AUXILIARY FEEDWATER 4-AF-2-019-1303-2

312929	AF-2-SB-062A-10	R-A	UT				83	C-F-2 WELD.
	ELBOW TO PIPE	R1.20		2 - -	- - X	- -		
	R100D861SB							**PDI-02**

312937	AF-2-SB-062A-FW9	R-A	UT				83	C-F-2 WELD.
	PIPE TO ELBOW	R1.20		2 - -	- - X	- -		
	R100D861SB							**PDI-02**

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 2 SCHED/COMPL COMPONENTS

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				INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR			
						FIRST	SECOND	THIRD					
				ASME		PERIOD	PERIOD	PERIOD					
				SEC. XI		-----							
SUMMARY		EXAMINATION AREA		CATGY	NDE	- - - - - O U T A G E - - - - -				INSTRUCTIONS			
NUMBER	IDENTIFICATION			ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

AUXILIARY FEEDWATER 4-AF-2-021-2003-2

312947	AF-2-SB-061-6	R-A	UT						83	C-F-2 WELD.
	PIPE TO ELBOW	R1.20		2	-	-	-	-		X
	R100B854SB									

\*\*PDI-02\*\*

312948	AF-2-SB-061-7	R-A	UT						83	C-F-2 WELD.
	ELBOW TO PIPE	R1.20		2	-	-	-	-		X
	R100B854SB									

\*\*PDI-02\*\*

AUXILIARY FEEDWATER 4-AF-2-022-2003-2

312951	AF-2-SB-060-11A	R-A	UT						83	C-F-2 WELD.
	PIPE TO ELBOW	R1.20		2	-	-	X	-		-
	R100C860SB									

\*\*PDI-02\*\*

312952	AF-2-SB-060-12	R-A	UT						83	C-F-2 WELD.
	ELBOW TO PIPE	R1.20		2	-	-	X	-		-
	R100C860SB									

\*\*PDI-02\*\*

AUXILIARY FEEDWATER 4-AF-2-024-2003-2

312960	AF-2-SB-052-23	R-A	UT						83	C-F-2 WELD.
	PIPE TO ELBOW	R1.20		2	-	X	-	-		-
	R100A854SB									

\*\*PDI-02\*\*

312961	AF-2-SB-052-24A	R-A	UT						83	C-F-2 WELD.
	ELBOW TO PIPE	R1.20		2	-	X	-	-		-
	R100A854SB									

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COMANCHE PEAK UNIT 2  
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				INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR		
						FIRST	SECOND	THIRD			
				ASME		PERIOD	PERIOD	PERIOD			
				SEC. XI		-----					
SUMMARY EXAMINATION AREA				CATGY	NDE	O U T A G E			INSTRUCTIONS		
NUMBER IDENTIFICATION		ITEM NO METH		1	2	1	2	3	1	2	**CALIBRATION BLOCK**

AUXILIARY FEEDWATER 4-AF-2-054-2003-2

312976	AF-2-SB-062A-8	R-A	UT						83	C-F-2 WELD.
	TEE TO PIPE	R1.20		2	-	-	-	X	-	-
	R100D861SB									
										**PDI-02**

RESIDUAL HEAT REMOVAL TCX-RHAPRH-01

313000	TCX-2-3100-1WS	C-C	PT						92	
	RHR PUMP 01 WELDED SUPPORT	C3.10		2	-	X	-	-	-	-

313100	TCX-2-3100-2WS	C-C	PT						92	
	RHR PUMP 01 WELDED SUPPORT	C3.10		2	-	X	-	-	-	-

313200	TCX-2-3100-3WS	C-C	PT						92	
	RHR PUMP 01 WELDED SUPPORT	C3.10		2	-	X	-	-	-	-

CHEMICAL AND VOLUME CONTROL TCX-CSAPCH-01

313300	TCX-2-3110-1WS	C-C	PT						92	
	CHG PUMP 01 WELDED SUPPORT	C3.10		2	-	-	-	-	X	-

313400	TCX-2-3110-2WS	C-C	PT						92	
	CHG PUMP 01 WELDED SUPPORT	C3.10		2	-	-	-	-	X	-



		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	2
-----				-----			-----
<u>CHEMICAL AND VOLUME CONTROL TCX-CSAPCH-01</u>							
313500	TCX-2-3110-3WS	C-C	PT				92
	CHG PUMP 01 WELDED SUPPORT	C3.10		2 - -	- - -	X -	
313600	TCX-2-3110-4WS	C-C	PT				92
	CHG PUMP 01 WELDED SUPPORT	C3.10		2 - -	- - -	X -	
<u>SAFETY INJECTION TCX-SIAPSI-02</u>							
314000	TCX-2-3140-2B1-32	C-D	UT				92
	B1 THRU B32 SI PUMP 02 STUDS	C4.30		2 - X	- - -	- -	EXAMINE IN 2ND INTERVAL SI PUMP, TSN 431907, S/N 51928.
							**TBX-53**
<u>FEEDWATER 18-FW-2-035-2003-2</u>							
500700	TCX-2-2202-FW077	C-G	MT				92
	VALVE BODY WELD 2FW-0077 (ALT 2-HV-2135)	C6.20		2 C -	- - -	- -	TDLR VERIFICATION BOUNDARY. REFER TO R.G.1.147 (N-617). DWG. 75830
	R100A856SB						
<u>FEEDWATER 6-FW-2-092-2003-2</u>							
501000	TCX-2-2204-FW193	C-G	MT				92
	VALVE BODY WELD 2FW-0193	C6.20		2 - X	- - -	- -	DWG. 454KAB1-001. REFER TO R.G.1.147 (N-617).
	R100C863SB						
<u>MAIN STEAM 8-MS-2-223-1303-2</u>							
501200	TCX-2-2300-MS098	C-G	MT				92
	VALVE BODY WELD 2MS-0098	C6.20		2 - -	- X -	- -	TDLR VERIFICATION BOUNDARY. DWG. 75730-1. REFER TO R.G.1.147 (N-617)

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				INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
						FIRST		SECOND		THIRD			
				ASME		PERIOD	PERIOD	PERIOD					
				SEC. XI		-----	-----	-----					
SUMMARY EXAMINATION AREA				CATGY	NDE	- - - - -	O U T A G E	- - - - -			INSTRUCTIONS		
NUMBER	IDENTIFICATION			ITEM	NO METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----													

FEEDWATER 6-FW-2-094-2003-2

502300	TCX-2-2403-FW203	C-G	MT						92	DWG. 435KAB2-002. REFER TO
	VALVE BODY WELD 2FW-0203	C6.20		2	-	-	-	X		R.G.1.147 (N-617).

CONTAINMENT SPRAY 12-CT-2-006-151R-2

502400	TCX-2-2578-CT028	C-G	PT						92	DWG. 75780. REFER TO R.G.
	VALVE BODY WELD 2CT-0028	C6.20		2	-	-	X	-		1.147 (N-617).

CONTAINMENT SPRAY 12-SI-2-031-151R-2

502600	TCX-2-2582-SI048	C-G	PT						92	DWG. 75780-1. REFER TO R.G.
	VALVE BODY WELD 2SI-0048	C6.20		2	-	-	-	X		1.147 (N-617).

### **4.3 COMPONENT SUPPORTS**

This subsection describes the examination areas and requirements for the Class 1, 2 and 3 component supports and Class 3 Integral Welded Attachments as specified in Article IWF and IWD of the Code, respectively. For pressure testing of Class 3 components, see Section 5.

In lieu of the requirements of Technical Specifications relating to snubbers, specifically those ISI requirements (e.g., plans, schedules, reports, inspector involvement, and Code Data Reports) of ASME Section XI, snubbers shall be demonstrated operable by performance of the augmented inservice inspection program as described in the ASME OM Code, Subsection ISTD.

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
		SEC. XI		-----							
SUMMARY EXAMINATION AREA	CATGY	NDE	O U T A G E - - - - -								INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
-----		-----									

CHEMICAL & VOLUME CONTROL 3-CS-2-080-2501R-1

[illegible]

CHEMICAL & VOLUME CONTROL 3-CS-2-235-2501R-1

600300	TCX-1-4304-H23	F-A	VT-3						NA	STRUT
	CS-2-235-467-C41R	F1.10		2	-	-	-	-	X	
	826RB									

CHEMICAL & VOLUME CONTROL 2-CS-2-105-2501R-1

600400	TCX-1-4207-H1	F-A	VT-3						NA	STRUT
	CS-2-RB-002-704-1	F1.10		2 - -	X - -	- -				
	R154B826RB									

CHEMICAL & VOLUME CONTROL 2-CS-2-112-2501R-1

[illegible][illegible]

CHEMICAL & VOLUME CONTROL 1.5-CS-2-248-2501R-1

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COMANCHE PEAK UNIT 2  
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CLASS 1 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----	-----	-----	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
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CHEMICAL & VOLUME CONTROL 1.5-CS-2-248-2501R-1

603700	TCX-1-4110-H4	F-A	VT-3				NA	SNUBBER
	CS-2-RB-037A-702-1	F1.10	2 C	-	-	-		
	R154I828RB							

603800	TCX-1-4110-H5	F-A	VT-3				NA	SNUBBER
	CS-2-RB-037A-703-1	F1.10	2 C	-	-	-		
	R154I828RB							

603900	TCX-1-4110-H6	F-A	VT-3				NA	SNUBBER
	CS-2-RB-037A-704-1	F1.10	2 C	-	-	-		
	R154I831RB							

CHEMICAL & VOLUME CONTROL 2-CS-2-103-2501R-1

604100	TCX-1-4110-H1	F-A	VT-3				NA	SNUBBER
	CS-2-RB-037B-702-1	F1.10	2 C	-	-	-		
	R154I826RB							

REACTOR COOLANT 12-RC-2-007-2501R-1

605400	TCX-1-4101-H2	F-A	VT-3				NA	STRUT
	RC-2-007-401-C41R	F1.10	2 C	-	-	-		
	R154I819RB							

605500	TCX-1-4101-H1	F-A	VT-3				NA	SNUBBER
	RC-2-007-402-C41K	F1.10	2 C	-	-	-		
	R154I819RB							



INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
ASME				-----			
SEC. XI				-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
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REACTOR COOLANT 4-RC-2-087-2501R-1							
612700	TCX-1-4505-H32	F-A	VT-3				NA STRUT
	RC-2-087-408-C81R	F1.10		2	-	-	- X
	911RB						
REACTOR COOLANT 4-RC-2-088-2501R-1							
612800	TCX-1-4506-H29	F-A	VT-3				NA STRUT
	RC-2-088-401-C81R	F1.10		2	-	-	- X
	909RB						
612900	TCX-1-4506-H33	F-A	VT-3				NA SPRING
	RC-2-088-403-C81S	F1.10		2	-	-	- X
	913RB						
613000	TCX-1-4506-H32	F-A	VT-3				NA SNUBBER
	RC-2-088-404-C81K	F1.10		2	-	-	- X
	913RB						
613100	TCX-1-4506-H31	F-A	VT-3				NA SNUBBER
	RC-2-088-408-C81K	F1.10		2	-	-	- X
	911RB						
613200	TCX-1-4506-H30	F-A	VT-3				NA STRUT
	RC-2-088-409-C81R	F1.10		2	-	-	- X
	911RB						
REACTOR COOLANT 3-RC-2-111-2501R-1							
613500	TCX-1-4504-H1	F-A	VT-3				NA SNUBBER
	RC-2-111-402-C81K	F1.10		2	-	-	- X
	907RB						

				INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR			
						FIRST	SECOND		THIRD				
				ASME		PERIOD	PERIOD		PERIOD				
				SEC. XI		-----		-----					
.SUMMARY EXAMINATION AREA				CATGY	NDE	- - - - - O U T A G E - - - - -						INSTRUCTIONS	
NUMBER	IDENTIFICATION			ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

613600	TCX-1-4504-H2	F-A	VT-3						NA	SNUBBER
	RC-2-111-403-C81K	F1.10	2 - -	- - -	- X					
	R161E907RB									

[illegible]

613900	TCX-1-4500-H1	F-A	VT-3						NA	SNUBBER
	RC-2-135-402-C41K	F1.10	2 - -	- - -	- X					
	R154L832RB									

[illegible]

614200	TCX-1-4500-H5	F-A	VT-3						NA	STRUT
	RC-2-135-409-C51R	F1.10	2 - -	- - X	- -					
	843RB									

[illegible]



		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST	SECOND	THIRD	
		SEC. XI		PERIOD	PERIOD	PERIOD	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
<hr/>							
<u>REACTOR COOLANT 3-RC-2-146-2501R-1</u>							
614500	TCX-1-4504-H6	F-A	VT-3				NA SNUBBER
	RC-2-146-403-C81K	F1.10		2	-	-	- X
	R161E907RB						
614600	TCX-1-4504-H4	F-A	VT-3				NA SNUBBER
	RC-2-146-406-C81K	F1.10		2	-	-	- X
	R161E908RB						
<u>REACTOR COOLANT 6-RC-2-147-2501R-1</u>							
614800	TCX-1-4506-H34	F-A	VT-3				NA SNUBBER
	RC-2-147-403-C81K	F1.10		2	-	-	- X
	R160B913RB						
615000	TCX-1-4506-H2	F-A	VT-3				NA SPRING
	RC-2-147-406-C81S	F1.10		2	-	-	X - -
	R161A913RB						
615050	TCX-1-4506-H2	B-K	PT				92 WELDED ATTACHMENT
	RC-2-147-406-C81S	B10.20		2	-	-	X - -
	R161A913RB						
615100	TCX-1-4506-H35	F-A	VT-3				NA STRUT
	RC-2-147-408-C81R	F1.10		2	-	-	- X
	R160B913RB						
<u>REACTOR COOLANT 6-RC-2-161-2501R-1</u>							
615200	TCX-1-4506-H1	F-A	VT-3				NA BOX
	RC-2-161-402-C81A	F1.10		2	-	-	- X
	R161E909RB						

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
				FIRST		SECOND		THIRD			
		ASME		PERIOD		PERIOD		PERIOD			
		SEC. XI		-----		-----		-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - -		O U T A G E		- - - - -		INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
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615700	TCX-1-4506-H27	F-A	VT-3						NA	SNUBBER
	RC-2-162-402-C81K	F1.10	2 - -	- - -	- X					
	R160B909RB									

615800	TCX-1-4506-H26 RC-2-162-403-C81R R160B909RB	F-A      VT-3  F1.10            2 - -          - - -         - X	NA   STRUT
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615900	TCX-1-4506-H25	F-A	VT-3						NA	STRUT
	RC-2-162-404-C81R	F1.10	2 - -	- - -	- X	.				
	R160B909RB									

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INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR		
				FIRST	SECOND	THIRD			
				PERIOD	PERIOD	PERIOD			
ASME									
SEC. XI				-----	-----	-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS		
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1	2	**CALIBRATION BLOCK**
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REACTOR COOLANT 6-RC-2-163-2501R-1

616050	TCX-1-4505-H1	B-K	PT					92	WELDED ATTACHMENT
	RC-2-163-402-C81A	B10.20		2 - -	- - -	- X			
	R161E908RB								

REACTOR COOLANT 4-RC-2-164-2501R-1

616200	TCX-1-4505-H28	F-A	VT-3					NA	STRUT
	RC-2-164-402-C81R	F1.10		2 - -	- X -	- -			
	R160B908RB								

REACTOR COOLANT 4-RC-2-162-2501R-1

616300	TCX-1-4505-H27	F-A	VT-3					NA	STRUT
	RC-2-164-403-C81R	F1.10		2 - -	- X -	- -			
	R160B908RB								

REACTOR COOLANT 2-RC-2-015-2501R-1

616500	TCX-1-4109-H2	F-A	VT-3					NA	SNUBBER
	RC-2-RB-027-702-1	F1.10		2 - -	X - -	- -			
	R154I813RB								

616600	TCX-1-4109-H3	F-A	VT-3					NA	SPRING
	RC-2-RB-027-703-1	F1.10		2 - -	X - -	- -			
	R154I813RB								

616700	TCX-1-4109-H4	F-A	VT-3					NA	SNUBBER
	RC-2-RB-027-704-1	F1.10		2 - -	X - -	- -			
	R154I813RB								

INSPECTION INTERVAL			PLAN STATUS			PRESERVICE YEAR
			FIRST	SECOND	THIRD	
ASME			PERIOD	PERIOD	PERIOD	
SEC. XI			-----			
SUMMARY EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
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616800	TCX-1-4109-H5	F-A	VT-3					NA	SNUBBER
	RC-2-RB-027-705-1	F1.10	2 - -	X - -	- -				
	R154I813RB								

[illegible][illegible][illegible][illegible][illegible]

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----		-----		-----			-----
<u>RESIDUAL HEAT REMOVAL 12-RH-2-002-2501R-1</u>							
620000	TCX-1-4401-H4	F-A	VT-3				NA STRUT
	RH-2-002-408-C41R	F1.10		2	-	-	- X - - -
	817RB						
<u>SAFETY INJECTION 3-SI-2-033-2501R-1</u>							
620100	TCX-1-4600-H3	F-A	VT-3				NA SPRING
	SI-2-033-405-C41S	F1.10		2	-	-	- - X - -
	R154D818RB						
620125	TCX-1-4600-H4	F-A	VT-3				NA STRUT
	SI-2-033-401-C41R	F1.10		2	-	-	- - X - -
	R154D818RB						
620150	TCX-1-4600-H5	F-A	VT-3				NA SNUBBER
	SI-2-033-403-C41K	F1.10		2	-	-	- - X - -
	R154D818RB						
<u>SAFETY INJECTION 6-SI-2-089-2501R-1</u>							
620300	TCX-1-4103-H1	F-A	VT-3				NA
	SI-2-089-402-C41S	F1.10		2	-	X	- - - - -
	R154I827RB						
620350	TCX-1-4103-H1	B-K	PT				92 SPRING
	SI-2-089-402-C41S	B10.20		2	-	X	- - - - -
	R154I828RB						

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----	-----	-----	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
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SAFETY INJECTION 6-SI-2-089-2501R-1

620400	TCX-1-4103-H3	F-A	VT-3				NA	SNUBBER
	SI-2-089-403-C41K	F1.10		2 - X	- - -	- -		
	R154I820RB							

620500	TCX-1-4103-H6	F-A	VT-3				NA	SNUBBER
	SI-2-089-404-C41K	F1.10		2 - X	- - -	- -		
	R154I826RB							

620600	TCX-1-4103-H5	F-A	VT-3				NA	SNUBBER
	SI-2-089-405-C41K	F1.10		2 - X	- - -	- -		
	R154I826RB							

SAFETY INJECTION 8-SI-2-090-2501R-1

620800	TCX-1-4202-H1	F-A	VT-3				NA	SPRING
	SI-2-090-402-C41S	F1.10		2 - X	- - -	- -		
	R154J826RB							

620850	TCX-1-4202-H1	B-K	PT				92	WELDED ATTACHMENT
	SI-2-090-402-C41S	B10.20		2 - X	- - -	- -		
	R154J826RB							

620900	TCX-1-4202-H3	F-A	VT-3				NA	SNUBBER
	SI-2-090-403-C41K	F1.10		2 - -	X - -	- -		
	R154J820RB							

621000	TCX-1-4202-H4	F-A	VT-3				NA	SNUBBER
	SI-2-090-404-C41K	F1.10		2 - -	X - -	- -		
	R154J825RB							

		INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR		
				FIRST	SECOND	THIRD				
				PERIOD	PERIOD	PERIOD				
		ASME								
		SEC. XI		-----						
SUMMARY EXAMINATION AREA	CATGY	NDE	- - - - - O U T A G E - - - - -					INSTRUCTIONS		
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

SAFETY INJECTION 8-SI-2-091-2501R-1

621200	TCX-1-4302-H3	F-A	VT-3		NA	STRUT
	SI-2-091-401-C41R	F1.10	2 - -	- X - - -		
	816RB					

**SAFETY INJECTION 6-SI-2-101-2501R-1**

[illegible]

622150	TCX-1-4203-H1 SI-2-101-403-C41S R154J828RB	B-K    PT		92   WELDED ATTACHMENT
		B10.20	2 - -       X - -     - -	

622200	TCX-1-4203-H2	F-A	VT-3						NA	STRUT
	SI-2-101-407-C41R	F1.10	2 - -	X - -	- -					
	R154B823RB									

SAFETY INJECTION 6-SI-2-102-2501R-1

622400	TCX-1-4303-H1	F-A	VT-3					NA	SPRING
	SI-2-102-403-C41S	F1.10	2 - -	- X -	- -				
	828RB								

[illegible]







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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----	-----	-----	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
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SAFETY INJECTION 1.5-SI-2-026-2501R-1

628400	TCX-1-4205-H17	F-A	VT-3				NA	SNUBBER
	SI-2-RB-032-704-1	F1.10		2 - -	X - -	- -		
	R154B817RB							

629100	TCX-1-4205-H4	F-A	VT-3				NA	SNUBBER
	SI-2-RB-033-703-1	F1.10		2 - -	X - -	- -		
	R154B818RB							

629200	TCX-1-4205-H3	F-A	VT-3				NA	SNUBBER
	SI-2-RB-033-704-1	F1.10		2 - -	X - -	- -		
	R154B818RB							

SAFETY INJECTION 2-SI-2-086-2501R-1

634600	TCX-1-4404-H6	F-A	VT-3				NA	SPRING
	SI-2-RB-052-705-1	F1.10		2 - -	- - -	X -		
	819RB							

REACTOR COOLANT TCX-RCPCSG-01

640040	TCX-1-3100-1CS1	F-A	VT-3				NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCSSG-01-S1	F1.40		2 - -	- - X	- -		TDLR VERIFICATION BOUNDARY.
	A23 812RB							

640050	TCX-1-3100-1CS2	F-A	VT-3				NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCSSG-01-S2	F1.40		2 - -	- - X	- -		TDLR VERIFICATION BOUNDARY.
	A23 812RB							

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR
				FIRST	SECOND	THIRD				
				PERIOD	PERIOD	PERIOD				
SEC. XI				-----						
SUMMARY EXAMINATION AREA	CATGY	NDE		- - - - -	O U T A G E	- - - - -	INSTRUCTIONS			
NUMBER IDENTIFICATION	ITEM NO	METH		1 2	1 2 3	1 2	**CALIBRATION BLOCK**			
-----										
<u>REACTOR COOLANT TCX-RCPCSG-01</u>										
640060	TCX-1-3100-1CS3	F-A	VT-3						NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-01-S3	F1.40		2 - -	- - X	- -	TDLR VERIFICATION BOUNDARY.			
A23	812RB									
640070	TCX-1-3100-1CS4	F-A	VT-3						NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-01-S4	F1.40		2 - -	- - X	- -	TDLR VERIFICATION BOUNDARY.			
A23	812RB									
640080	TCX-1-3100-1LS1	F-A	VT-3						NA	S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-01-L1	F1.40		2 - -	- - X	- -	1457F31. TDLR VERIFICATION			
A23	835RB						BOUNDARY.			
640090	TCX-1-3100-1LS2	F-A	VT-3						NA	S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-01-L2	F1.40		2 - -	- - X	- -	1457F31. TDLR VERIFICATION			
A23	835RB						BOUNDARY.			
640100	TCX-1-3100-1LS3	F-A	VT-3						NA	S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-01-L3	F1.40		2 - -	- - X	- -	1457F31. TDLR VERIFICATION			
A23	835RB						BOUNDARY.			
640110	TCX-1-3100-1US1	F-A	VT-3						NA	S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-01-U1	F1.40		2 - -	- - X	- -	1457F34. TDLR VERIFICATION			
A24	859RB						BOUNDARY.			
640120	TCX-1-3100-1US2	F-A	VT-3						NA	S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-01-U2	F1.40		2 - -	- - X	- -	1457F34. TDLR VERIFICATION			
A24	859RB						BOUNDARY.			

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----	-----	-----	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
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REACTOR COOLANT TCX-RCPCSG-01

640130	TCX-1-3100-1US3	F-A	VT-3				NA	S.G. UPPER LATERAL SUPPORT.
	TCX-RCSSG-01-U3	F1.40		2 - -	- - - X	- -		1457F35. RING. TDLR
	A24 859RB							VERIFICATION BOUNDARY.

640140	TCX-1-3100-1SN1	F-A	VT-3				NA	S.G. HYD. SNUBBER. PD14856.
	TCX-RCSSHS-01-SN1	F1.40		2 - -	- - X	- -		TDLR VERIFICATION BOUNDARY.
	A24 859RB							

640150	TCX-1-3100-1SN2	F-A	VT-3				NA	S.G. HYD. SNUBBER. PD14856.
	TCX-RCSSHS-01-SN2	F1.40		2 - -	- - X	- -		TDLR VERIFICATION BOUNDARY.
	A24 859RB							

REACTOR COOLANT TCX-RCPCSG-02

640160	TCX-1-3100-2CS1	F-A	VT-3				NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCSSG-02-S1	F1.40		2 - -	X - -	- -		TDLR VERIFICATION BOUNDARY.
	R155I812RB							

640170	TCX-1-3100-2CS2	F-A	VT-3				NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCSSG-02-S2	F1.40		2 - -	X - -	- -		TDLR VERIFICATION BOUNDARY.
	R155I812RB							

640190	TCX-1-3100-2CS3	F-A	VT-3				NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCSSG-02-S3	F1.40		2 - -	X - -	- -		TDLR VERIFICATION BOUNDARY.
	R155I812RB							

640200	TCX-1-3100-2CS4	F-A	VT-3				NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCSSG-02-S4	F1.40		2 - -	X - -	- -		TDLR VERIFICATION BOUNDARY.
	R155I812RB							

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 1 SCHED/COMPL COMPONENTS

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----				-----			-----
REACTOR COOLANT TCX-RCPCSG-02							
640210	TCX-1-3100-2LS1	F-A	VT-3				NA S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-02-L1	F1.40		2	-	X	1457F31. TDLR VERIFICATION
	R155I812RB					-	BOUNDARY.
640220	TCX-1-3100-2LS2	F-A	VT-3				NA S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-02-L2	F1.40		2	-	X	1457F31. TDLR VERIFICATION
	R155I835RB					-	BOUNDARY.
640230	TCX-1-3100-2LS3	F-A	VT-3				NA S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-02-L3	F1.40		2	-	X	1457F31. TDLR VERIFICATION
	R155I835RB					-	BOUNDARY.
640240	TCX-1-3100-2US1	F-A	VT-3				NA S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-02-U1	F1.40		2	-	X	1457F34. TDLR VERIFICATION
	R155I859RB					-	BOUNDARY.
640250	TCX-1-3100-2US2	F-A	VT-3				NA S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-02-U2	F1.40		2	-	X	1457F34. TDLR VERIFICATION
	R155I859RB					-	BOUNDARY.
640260	TCX-1-3100-2US3	F-A	VT-3				NA S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-02-U3	F1.40		2	-	X	1457F35. RING. TDLR
	R155I859RB					-	VERIFICATION BOUNDARY.
640270	TCX-1-3100-2SN1	F-A	VT-3				NA S.G. HYD. SHOCK SUPRESSORS.
	TCX-RCESHS-02-SN1	F1.40		2	-	X	
	R155I859RB					-	

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----			
CATGY NDE				O U T A G E			INSTRUCTIONS
SUMMARY	EXAMINATION AREA			1 2	1 2 3	1 2	**CALIBRATION BLOCK**
NUMBER	IDENTIFICATION	ITEM NO	METH				
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REACTOR COOLANT TCX-RCPCSG-02							
640280	TCX-1-3100-2SN2	F-A	VT-3				NA S.G. HYD. SNUBBER. PD14856.
	TCX-RCESHS-02-SN2	F1.40		2 - -	X - -	- -	TDLR VERIFICATION BOUNDARY.
	R155I859RB						
REACTOR COOLANT TCX-RCPCSG-03							
640290	TCX-1-3100-3CS1	F-A	VT-3				NA S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-03-S1	F1.40		2 - -	- - -	- X	TDLR VERIFICATION BOUNDARY.
	R154K812RB						
640300	TCX-1-3100-3CS2	F-A	VT-3				NA S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-03-S2	F1.40		2 - -	- - -	- X	TDLR VERIFICATION BOUNDARY.
	R154K812RB						
640310	TCX-1-3100-3CS3	F-A	VT-3				NA S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-03-S3	F1.40		2 - -	- - -	- X	TDLR VERIFICATION BOUNDARY.
	R154K812RB						
640320	TCX-1-3100-3CS4	F-A	VT-3				NA S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-03-S4	F1.40		2 - -	- - -	- X	TDLR VERIFICATION BOUNDARY.
	R154K812RB						
640330	TCX-1-3100-3LS1	F-A	VT-3				NA S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-03-L1	F1.40		2 - -	- - -	- X	1457F31. TDLR VERIFICATION
	R154K827RB						BOUNDARY.
640340	TCX-1-3100-3LS2	F-A	VT-3				NA S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-03-L2	F1.40		2 - -	- - -	- X	1457F31. TDLR VERIFICATION
	R154K827RB						BOUNDARY.

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY EXAMINATION AREA	CATGY	NDE	O U T A G E								INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
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REACTOR COOLANT TCX-RCPCSG-03											
640350	TCX-1-3100-3LS3	F-A	VT-3							NA	S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-03-L3	F1.40		2	-	-	-	-	X		1457F31. TDLR VERIFICATION
	R154K827RB										BOUNDARY.
640360	TCX-1-3100-3US1	F-A	VT-3							NA	S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-03-U1	F1.40		2	-	-	-	-	X		1457F34. TDLR VERIFICATION
	R154K859RB										BOUNDARY.
640370	TCX-1-3100-3US2	F-A	VT-3							NA	S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-03-U2	F1.40		2	-	-	-	-	X		1457F34. TDLR VERIFICATION
	R154K859RB										BOUNDARY.
640380	TCX-1-3100-3US3	F-A	VT-3							NA	S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-03-U3	F1.40		2	-	-	-	-	X		1457F35. RING. TDLR
	R154K859RB										VERIFICATION BOUNDARY.
640390	TCX-1-3100-3SN1	F-A	VT-3							NA	S.G. HYD. SNUBBER. PD14856.
	TCX-RCESHS-03-SN1	F1.40		2	-	-	-	-	X		TDLR VERIFICATION BOUNDARY.
	R154K859RB										
640400	TCX-1-3100-3SN2	F-A	VT-3							NA	S.G. HYD. SNUBBER. PD14856.
	TCX-RCESHS-03-SN2	F1.40		2	-	-	-	-	X		TDLR VERIFICATION BOUNDARY.
	R154K859RB										
REACTOR COOLANT TCX-RCPCSG-04											
640410	TCX-1-3100-4CS1	F-A	VT-3							NA	S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-04-S1	F1.40		2	-	X	-	-	-		TDLR VERIFICATION BOUNDARY.
	A29 812RB										

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
CATGY NDE				O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
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REACTOR COOLANT TCX-RCPCSG-04											
640420	TCX-1-3100-4CS2	F-A	VT-3						NA		S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-04-S2	F1.40		2	-	X	-	-	-	-	TDLR VERIFICATION BOUNDARY.
	A29 812RB										
640430	TCX-1-3100-4CS3	F-A	VT-3						NA		S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-04-S3	F1.40		2	-	X	-	-	-	-	TDLR VERIFICATION BOUNDARY.
	A29 812RB										
640440	TCX-1-3100-4CS4	F-A	VT-3						NA		S.G. COLUMN SUPPORT. 1457F29.
	TCX-RCESSG-04-S4	F1.40		2	-	X	-	-	-	-	TDLR VERIFICATION BOUNDARY.
	A29 812RB										
640450	TCX-1-3100-4LS1	F-A	VT-3						NA		S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-04-L1	F1.40		2	-	X	-	-	-	-	1457F31. TDLR VERIFICATION
	A29 835RB										BOUNDARY.
640460	TCX-1-3100-4LS2	F-A	VT-3						NA		S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-04-L2	F1.40		2	-	X	-	-	-	-	1457F31. TDLR VERIFICATION
	A29 835RB										BOUNDARY.
640470	TCX-1-3100-4LS3	F-A	VT-3						NA		S.G. LOWER LATERAL SUPPORT.
	TCX-RCESSG-04-L3	F1.40		2	-	X	-	-	-	-	1457F31. TDLR VERIFICATION
	A29 835RB										BOUNDARY.
640480	TCX-1-3100-4US1	F-A	VT-3						NA		S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-04-U1	F1.40		2	-	-	-	X	-	-	1457F34. TDLR VERIFICATION
	A30 859RB										BOUNDARY.



INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST	SECOND	THIRD	
		SEC. XI		PERIOD	PERIOD	PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----							
REACTOR COOLANT TCX-RCPCSG-04							
640490	TCX-1-3100-4US2	F-A	VT-3				NA S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-04-U2	F1.40		2	-	-	1457F34. TDLR VERIFICATION
	A30 859RB					X	BOUNDARY.
640500	TCX-1-3100-4US3	F-A	VT-3				NA S.G. UPPER LATERAL SUPPORT.
	TCX-RCESSG-04-U3	F1.40		2	-	-	1457F35. RING. TDLR
	A30 859RB					X	VERIFICATION BOUNDARY.
640510	TCX-1-3100-4SN1	F-A	VT-3				NA S.G. HYD. SNUBBER. PD14856.
	TCX-RCESHS-04-SN1	F1.40		2	-	-	TDLR VERIFICATION BOUNDARY.
	A30 859RB					X	
640520	TCX-1-3100-4SN2	F-A	VT-3				NA S.G. HYD. SNUBBER. PD14856.
	TCX-RCESHS-04-SN2	F1.40		2	-	-	TDLR VERIFICATION BOUNDARY.
	A30 859RB					X	
REACTOR COOLANT TCX-RCPCPC-01							
640530	TCX-1-5100-1P1	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-01-P1	F1.40		2	C	-	1457F29. TDLR VERIFICATION
	R154H812RB					-	BOUNDARY.
640540	TCX-1-5100-1P2	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-01-P2	F1.40		2	C	-	1457F29. TDLR VERIFICATION
	R154H812RB					-	BOUNDARY.
640550	TCX-1-5100-1P3	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-01-P3	F1.40		2	C	-	1457F29. TDLR VERIFICATION
	R154H812RB					-	BOUNDARY.

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST	SECOND	THIRD	
		SEC. XI		PERIOD	PERIOD	PERIOD	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
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REACTOR COOLANT TCX-RCPCPC-01							
640560	TCX-1-5100-1T1	F-A	VT-3				NA RC PUMP TIE RODS. 1457F33.
	TCX-RCESPC-01-T1	F1.40	2 C -	-	-	-	TDLR VERIFICATION BOUNDARY.
	R154H830RB						
640570	TCX-1-5100-1T2	F-A	VT-3				NA RC PUMP TIE RODS. 1457F33.
	TCX-RCESPC-01-T2	F1.40	2 C -	-	-	-	TDLR VERIFICATION BOUNDARY.
	R154H830RB						
640580	TCX-1-5100-1T3	F-A	VT-3				NA RC PUMP TIE RODS. 1457F33.
	TCX-RCESPC-01-T3	F1.40	2 C -	-	-	-	TDLR VERIFICATION BOUNDARY.
	R154H830RB						
REACTOR COOLANT TCX-RCPCPC-02							
640590	TCX-1-5100-2P1	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-02-P1	F1.40	2 - -	-	-	-	1457F29. TDLR VERIFICATION
	A25 812RB					X	BOUNDARY.
640600	TCX-1-5100-2P2	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-02-P2	F1.40	2 - -	-	-	-	1457F29. TDLR VERIFICATION
	A25 812RB					X	BOUNDARY.
640610	TCX-1-5100-2P3	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-02-P3	F1.40	2 - -	-	-	-	1457F29. TDLR VERIFICATION
	A25 812RB					X	BOUNDARY.
640620	TCX-1-5100-2T1	F-A	VT-3				NA RC PUMP TIE RODS. 1457F33.
	TCX-RCESPC-02-T1	F1.40	2 - -	-	-	-	TDLR VERIFICATION BOUNDARY.
	A25 830RB						

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST	SECOND	THIRD	
		SEC. XI		PERIOD	PERIOD	PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
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REACTOR COOLANT TCX-RCPCPC-02							
640630	TCX-1-5100-2T2	F-A	VT-3				NA
	TCX-RCESPC-02-T2	F1.40		2	-	-	- X
	A25 830RB						
640640	TCX-1-5100-2T3	F-A	VT-3				NA
	TCX-RCESPC-02-T3	F1.40		2	-	-	- X
	A25 830RB						
REACTOR COOLANT TCX-RCPCPC-03							
640650	TCX-1-5100-3P1	F-A	VT-3				NA
	TCX-RCESPC-03-P1	F1.40		2	-	-	X - - - -
	R155J812RB						
640660	TCX-1-5100-3P2	F-A	VT-3				NA
	TCX-RCESPC-03-P2	F1.40		2	-	-	X - - - -
	R155J812RB						
640670	TCX-1-5100-3P3	F-A	VT-3				NA
	TCX-RCESPC-03-P3	F1.40		2	-	-	X - - - -
	R155J812RB						
640680	TCX-1-5100-3T1	F-A	VT-3				NA
	TCX-RCESPC-03-T1	F1.40		2	-	-	X - - - -
	R155J830RB						
640690	TCX-1-5100-3T2	F-A	VT-3				NA
	TCX-RCESPC-03-T2	F1.40		2	-	-	X - - - -
	R155J830RB						

INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----			
CATGY NDE				O U T A G E			INSTRUCTIONS
SUMMARY	EXAMINATION AREA			1 2	1 2 3	1 2	**CALIBRATION BLOCK**
NUMBER	IDENTIFICATION	ITEM NO	METH				
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REACTOR COOLANT TCX-RCPCPC-03							
640700	TCX-1-5100-3T3	F-A	VT-3				NA RC PUMP TIE RODS. 1457F33.
	TCX-RCESPC-03-T3	F1.40		2 - -	X - -	- -	TDLR VERIFICATION BOUNDARY.
	R155J830RB						
REACTOR COOLANT TCX-RCPCPC-04							
640710	TCX-1-5100-4P1	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-04-P1	F1.40		2 - X	- - -	- -	1457F29. TDLR VERIFICATION
	R155K812RB						BOUNDARY.
640720	TCX-1-5100-4P2	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-04-P2	F1.40		2 - X	- - -	- -	1457F29. TDLR VERIFICATION
	R155K812RB						BOUNDARY.
640730	TCX-1-5100-4P3	F-A	VT-3				NA RC PUMP COLUMN SUPPORTS.
	TCX-RCESPC-04-P3	F1.40		2 - X	- - -	- -	1457F29. TDLR VERIFICATION
	R155K812RB						BOUNDARY.
640740	TCX-1-5100-4T1	F-A	VT-3				NA RC PUMP TIE RODS. 1457F33.
	TCX-RCESPC-04-T1	F1.40		2 - X	- - -	- -	TDLR VERIFICATION BOUNDARY.
	R155K830RB						
640750	TCX-1-5100-4T2	F-A	VT-3				NA RC PUMP TIE RODS. 1457F33.
	TCX-RCESPC-04-T2	F1.40		2 - X	- - -	- -	TDLR VERIFICATION BOUNDARY.
	R155K830RB						
640760	TCX-1-5100-4T3	F-A	VT-3				NA RC PUMP TIE RODS. 1457F33.
	TCX-RCESPC-04-T3	F1.40		2 - X	- - -	- -	TDLR VERIFICATION BOUNDARY.
	R155K830RB						

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INSPECTION INTERVAL	PLAN STATUS	PRESERVICE YEAR
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[illegible]

## REACTOR COOLANT TCX-RCPCPR-01

640770	TCX-1-2100-US1 TCX-RCESPR-01-W1 R161A905RB	F-A F1.40	VT-3	2 - X	- - -	- -	NA	PRESSURIZER UPPER LATERAL SUPPORTS. 1457F36. TDLR VERIFICATION BOUNDARY.
640780	TCX-1-2100-US2 TCX-RCESPR-01-W2 R161A905RB	F-A F1.40	VT-3	2 - X	- - -	- -	NA	PRESSURIZER UPPER LATERAL SUPPORTS. 1457F36. TDLR VERIFICATION BOUNDARY.
640790	TCX-1-2100-US3 TCX-RCESPR-01-W3 R161A905RB	F-A F1.40	VT-3	2 - X	- - -	- -	NA	PRESSURIZER UPPER LATERAL SUPPORTS. 1457F36. TDLR VERIFICATION BOUNDARY.
640800	TCX-1-2100-US4 TCX-RCESPR-01-W4 R161A905RB	F-A F1.40	VT-3	2 - X	- - -	- -	NA	PRESSURIZER UPPER LATERAL SUPPORTS. 1457F36. TDLR VERIFICATION BOUNDARY.
640810	TCX-1-2100-LS1 TCX-RCESPR-01 R161A905RB	F-A F1.40	VT-3	2 - X	- - -	- -	NA	PRESSURIZER LOWER SUPPORT. TDLR VERIFICATION BOUNDARY.

**SAFETY INJECTION 2-SI-2-059-2501R-1**

[illegible]

**SAFETY INJECTION 6-SI-2-101-2501R-1**

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640840 TCX-1-4203-MR3          F-A      VT-3          NA      MOMENT RESTRAINT. S1-0538-06
      CP2-SISSMR-03          F1.40          2 - -          X - - - -
      R154B823RB

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - -	O U T A G E	- - - - -			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2			**CALIBRATION BLOCK**

SAFETY INJECTION 8-SI-2-090-2501R-1

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640870 TCX-1-4202-MR6          F-A      VT-3          NA      MOMENT RESTRAINT. S1-0538-03
        CP2-SISSMR-06          F1.40          2 - -          X - -          - -
        R154B820RB

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SAFETY INJECTION 3-SI-2-303-2501R-1

[illegible]

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST	SECOND	THIRD			
		PERIOD	PERIOD	PERIOD			
		-----	-----	-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

CHEMICAL & VOLUME CONTROL 4-CS-2-076-2501R-2

652900	TCX-2-2569-H5	F-A	VT-3						NA	STRUT
	CS-2-076-402-A42R	F1.20		2	-	-	-	-	X	-
	818AB									

653300	TCX-2-2569-H1	F-A	VT-3						NA	SNUBBER
	CS-2-076-407-A42K	F1.20	2 - -	- - -	X -					
	818AB									

CHEMICAL & VOLUME CONTROL 4-CS-2-085-2501R-2

[illegible]

CHEMICAL & VOLUME CONTROL 4-CS-2-346-2501R-2

[illegible]

CHEMICAL & VOLUME CONTROL 3-CS-2-628-2501R-2

655600	TCX-2-2569-H7	F-A	VT-3						NA	SNUBBER
	CS-2-628-402-A42K	F1.20	2 - -	- - -	X -					
	819AB									

CHEMICAL & VOLUME CONTROL 3-CS-2-629-2501R-2

[illegible]

DATE: 07/08/06

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 2 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD				
		SEC. XI		-----	-----	-----				
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - -	O U T A G E	- - - - -				INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2				**CALIBRATION BLOCK**
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CHEMICAL & VOLUME CONTROL 2-CS-2-086-2501R-2

655800	TCX-2-2570-H9	F-A	VT-3					NA	SNUBBER
	CS-2-AB-071-004-2	F1.20		2 C -	- - -	- - -			
	R202 818AB								

655900	TCX-2-2570-H8	F-A	VT-3					NA	SPRING
	CS-2-AB-071-005-2	F1.20		2 C -	- - -	- - -			
	R202 818AB								

CONTAINMENT SPRAY 16-CT-2-002-151R-2

656500	TCX-2-2536-H1	F-A	VT-3					NA	SNUBBER
	CT-2-002-402-S22K	F1.20		2 - -	- - X	- - -			
	788SB								

656550	TCX-2-2536-H1	C-C	PT					92	WELDED ATTACHMENT
	CT-2-002-402-S22K	C3.20		2 - -	- - X	- - -			
	788SB								

CONTAINMENT SPRAY 16-CT-2-003-151R-2

656800	TCX-2-2575-H1	F-A	VT-3					NA	BOX
	CT-2-003-401-S32A	F1.20		2 - -	- - X	- - -			
	802SB								

656850	TCX-2-2575-H1	C-C	PT					92	WELDED ATTACHMENT
	CT-2-003-401-S32A	C3.20		2 - -	- - X	- - -			
	802SB								



		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

CONTAINMENT SPRAY 16-CT-2-003-151R-2

656900	TCX-2-2575-H5 CT-2-003-402-S32R  802SB	F-A  F1.20	VT-3  2 - -  		NA	STRUT
			- - X	- -		

657000	TCX-2-2575-H7	F-A	VT-3						NA	STRUT
	CT-2-003-403-S32R	F1.20		2 - -	- - X	- -				
	802SB									

657100	TCX-2-2575-H6	F-A	VT-3					NA	STRUT
	CT-2-003-404-S32R	F1.20	2 - -	- - X	- -				
	802SB								

[illegible]

657300	TCX-2-2575-H9	F-A	VT-3						NA	STRUT
	CT-2-003-406-S32R	F1.20		2 - -	- - X	- -				
	800SB									

657400	TCX-2-2575-H10	F-A	VT-3						NA	STRUT
	CT-2-003-407-S32R	F1.20	2 - -	- - X	- -					
	793SB									

CONTAINMENT SPRAY 16-CT-2-004-151R-2

[illegible]

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
				FIRST PERIOD	SECOND PERIOD	THIRD PERIOD				
		ASME SEC. XI		-----		-----		-----		
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - -	O U T A G E	- - - - -						INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2						**CALIBRATION BLOCK**
-----				-----		-----		-----		

CONTAINMENT SPRAY 12-CT-2-005-151R-2

657900	TCX-2-2576-H5 CT-2-005-404-S22K 785SB	F-A F1.20	VT-3  2 - - - - X - -		NA	SNUBBER
658300	TCX-2-2576-H1 CT-2-005-408-S22S 780SB	F-A F1.20	VT-3  2 - - - - X - -		NA	SPRING
658350	TCX-2-2576-H1 CT-2-005-408-S22S 780SB	C-C C3.20	PT  2 - - - - X - -		92	WELDED ATTACHMENT

CONTAINMENT SPRAY 12-CT-2-006-151R-2

658800	TCX-2-2576-H2	F-A	VT-3						NA	SPRING
	CT-2-006-407-S22S	F1.20		2	-	-	-	-	X	- -
	779SB									
658850	TCX-2-2576-H2	C-C	PT						92	WELDED ATTACHMENT
	CT-2-006-407-S22S	C3.20		2	-	-	-	-	X	- -
	779SB									

CONTAINMENT SPRAY 12-CT-2-007-151R-2

[illegible]

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
				FIRST PERIOD	SECOND PERIOD	THIRD PERIOD				
		ASME SEC. XI		-----						
SUMMARY EXAMINATION AREA	CATGY NDE			O U T A G E						INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2		1 2 3		1 2				**CALIBRATION BLOCK**
-----		-----		-----						-----

CONTAINMENT SPRAY 12-CT-2-007-151R-2

659600	TCX-2-2578-H14	F-A	VT-3						NA	STRUT
	CT-2-007-408-S22R	F1.20		2 - -	- - X	- -				
	781SB									

CONTAINMENT SPRAY 12-CT-2-008-151R-2

659700	TCX-2-2578-H1	F-A	VT-3						NA	SPRING
	CT-2-008-401-S22S	F1.20		2 - -	- - X	- -				
	779SB									

[illegible]

CONTAINMENT SPRAY 16-CT-2-013-301R-2

[illegible]

CONTAINMENT SPRAY 16-CT-2-025-301R-2

664640	TCX-2-2539-H2	F-A	VT-3				NA	HANGER
	CT-2-025-401-S22R	F1.20	2 - -	- - X	- -			
	R62E 785SB							

[illegible]

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
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INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD			
SEC. XI		-----							
CATGY NDE		- - - - - O U T A G E - - - - -							INSTRUCTIONS
ITEM NO METH		1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----									
FEEDWATER 18-FW-2-017-1303-2									
666000	TCX-2-2301-H3 FW-2-017-446-C72R R155N888RB	F-A	VT-3						NA STRUT. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-	X	-	-
666050	TCX-2-2301-H3 FW-2-017-446-C72R R155N888RB	C-C	MT						92 WELDED ATTACHMENT
		C3.20		2	-	-	X	-	-
666100	TCX-2-2301-H13 FW-2-017-450-C72S 888RB	F-A	VT-3						NA SPRING. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-	-	-	X
666200	TCX-2-2301-H12 FW-2-017-451-C72R 888RB	F-A	VT-3						NA STRUT. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-	-	-	X
666300	TCX-2-2301-H11 FW-2-017-453-C62R 870RB	F-A	VT-3						NA STRUT. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-	-	-	X
666400	TCX-2-2301-H5 FW-2-017-454-C52K R155N856RB	F-A	VT-3						NA SNUBBER. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-	X	-	-
666450	TCX-2-2301-H5 FW-2-017-454-C52K R155N856RB	C-C	MT						92 WELDED ATTACHMENT
		C3.20		2	-	-	X	-	-



INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND	THIRD					
				PERIOD	PERIOD	PERIOD					
ASME				-----							
SEC. XI				-----							
CATGY NDE				O U T A G E							
SUMMARY EXAMINATION AREA				-	-	-	-	-	-	INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO	METH		1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
FEEDWATER 18-FW-2-017-1303-2											
667000	TCX-2-2301-H15	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-017-704-C72R	F1.20		2	-	-		-	-	X	BOUNDARY
	888RB										
667100	TCX-2-2301-H20	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-017-705-C72R	F1.20		2	-	-		-	-	X	BOUNDARY
	888RB										
FEEDWATER 18-FW-2-018-1303-2											
667400	TCX-2-2202-H6	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-018-434-C52R	F1.20		2	-	-		X	-	-	BOUNDARY
	R155L856RB										
667500	TCX-2-2201-H4	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-018-441-C72R	F1.20		2	-	-		X	-	-	BOUNDARY
	R155N888RB										
667550	TCX-2-2201-H4	C-C	MT						92	WELDED ATTACHMENT	
	FW-2-018-441-C72R	C3.20		2	-	-		X	-	-	
	R155N888RB										
667600	TCX-2-2201-H9	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-018-443-C72R	F1.20		2	-	-		X	-	-	BOUNDARY
	R155N808RB										
667800	TCX-2-2201-H10	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-018-445-C72R	F1.20		2	-	-		X	-	-	BOUNDARY
	R155N888RB										

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----							
FEEDWATER 18-FW-2-018-1303-2							
667900	TCX-2-2201-H3	F-A	VT-3				NA
	FW-2-018-446-C72R	F1.20		2	-	-	
	R155N888RB						
667950	TCX-2-2201-H3	C-C	MT				92
	FW-2-018-446-C72R	C3.20		2	-	-	
	R155N888RB						
668000	TCX-2-2201-H11	F-A	VT-3				NA
	FW-2-018-447-C72R	F1.20		2	-	-	
	R155N888RB						
668100	TCX-2-2201-H2	F-A	VT-3				NA
	FW-2-018-448-C72K	F1.20		2	-	-	
	R155N888RB						
668150	TCX-2-2201-H2	C-C	MT				92
	FW-2-018-448-C72K	C3.20		2	-	-	
	R155N888RB						
668200	TCX-2-2201-H12	F-A	VT-3				NA
	FW-2-018-449-C72R	F1.20		2	-	-	
	R155N888RB						
668400	TCX-2-2201-H14	F-A	VT-3				NA
	FW-2-018-452-C52R	F1.20		2	-	-	
	R154J859RB						

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD					
		SEC. XI		-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
<u>FEEDWATER 18-FW-2-018-1303-2</u>											
668500	TCX-2-2201-H15	F-A	VT-3						NA		STRUT. TDLR VERIFICATION
	FW-2-018-453-C52R	F1.20		2	-	X	-	-	-	-	BOUNDARY
	R154J856RB										
668600	TCX-2-2201-H17	F-A	VT-3						NA		STRUT. TDLR VERIFICATION
	FW-2-018-456-C52R	F1.20		2	-	X	-	-	-	-	BOUNDARY
	R154J834RB										
668700	TCX-2-2201-H19	F-A	VT-3						NA		SPRING. TDLR VERIFICATION
	FW-2-018-457-C42S	F1.20		2	-	X	-	-	-	-	BOUNDARY
	R154J827RB										
668800	TCX-2-2201-H1	F-A	VT-3						NA		SNUBBER. TDLR VERIFICATION
	FW-2-018-458-C42K	F1.20		2	-	X	-	-	-	-	BOUNDARY
	R154J828RB										
668850	TCX-2-2201-H1	C-C	MT						92		WELDED ATTACHMENT. TDLR
	FW-2-018-458-C42K	C3.20		2	-	X	-	-	-	-	VERIFICATION BOUNDARY.
	R154J828RB										
668900	TCX-2-2201-H16	F-A	VT-3						NA		STRUT. TDLR VERIFICATION
	FW-2-018-700-C52R	F1.20		2	-	X	-	-	-	-	BOUNDARY
	R154J855RB										
669000	TCX-2-2201-H7	F-A	VT-3						NA		STRUT. TDLR VERIFICATION
	FW-2-018-703-C72R	F1.20		2	-	X	-	-	-	-	BOUNDARY
	R155N882RB										



INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND	THIRD					
				PERIOD	PERIOD	PERIOD					
SEC. XI				-----							
SUMMARY EXAMINATION AREA	CATGY	NDE		O U T A G E						INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO	METH		1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
FEEDWATER 18-FW-2-018-1303-2											
669100	TCX-2-2201-H5	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-018-704-C62R	F1.20		2	-	-	X	-	-	-	BOUNDARY
	R155N866RB										
669150	TCX-2-2201-H5	C-C	MT						92	WELDED ATTACHMENT. TDLR	
	FW-2-018-704-C62R	C3.20		2	-	-	X	-	-	-	VERIFICATION BOUNDARY.
	R155N866RB										
FEEDWATER 18-FW-2-019-1303-2											
669200	TCX-2-2101-H12	F-A	VT-3						NA	SPRING. TDLR VERIFICATION	
	FW-2-019-401-C42S	F1.20		2	C	-	-	-	-	-	BOUNDARY
	R100A827RB										
669300	TCX-2-2101-H8	F-A	VT-3						NA	SPRING. TDLR VERIFICATION	
	FW-2-019-402-C52S	F1.20		2	C	-	-	-	-	-	BOUNDARY
	R154I856RB										
669400	TCX-2-2101-H1	F-A	VT-3						NA	SNUBBER. TDLR VERIFICATION	
	FW-2-019-404-C42K	F1.20		2	C	-	-	-	-	-	BOUNDARY
	R154I827RB										
669450	TCX-2-2101-H1	C-C	MT						92	WELDED ATTACHMENT. TDLR	
	FW-2-019-404-C42K	C3.20		2	C	-	-	-	-	-	VERIFICATION BOUNDARY.
	R154I827RB										
669500	TCX-2-2101-H7	F-A	VT-3						NA	SNUBBER. TDLR VERIFICATION	
	FW-2-019-405-C52K	F1.20		2	C	-	-	-	-	-	BOUNDARY
	R154I856RB										

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - -	O U T A G E	- - - - -			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2			**CALIBRATION BLOCK**

FEEDWATER 18-FW-2-019-1303-2

669600	TCX-2-2101-H2 FW-2-019-406-C52R R100A850RB	F-A F1.20	VT-3	2	C	-	-	-	-	-	NA	STRUT. TDLR VERIFICATION BOUNDARY
669650	TCX-2-2101-H2 FW-2-019-406-C52R R154I850RB	C-C C3.20	MT	2	C	-	-	-	-	-	92	WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
669700	TCX-2-2101-H6 FW-2-019-408-S62R R100A856SB	F-A F1.20	VT-3	2	C	-	-	-	-	-	NA	STRUT. TDLR VERIFICATION BOUNDARY
669800	TCX-2-2101-H10 FW-2-019-411-C42K R154I827RB	F-A F1.20	VT-3	2	C	-	-	-	-	-	NA	SNUBBER. TDLR VERIFICATION BOUNDARY
669900	TCX-2-2101-H11 FW-2-019-412-C42K R154I828RB	F-A F1.20	VT-3	2	C	-	-	-	-	-	NA	SNUBBER. TDLR VERIFICATION BOUNDARY

FEEDWATER 18-FW-2-020-1303-2

670000	TCX-2-2401-H1	F-A	VT-3					NA	SNUBBER. TDLR VERIFICATION
	FW-2-020-403-C42K	F1.20	2 - -	- - -	X -				BOUNDARY
	827RB								
670010	TCX-2-2401-H7	F-A	VT-3					NA	SPRING. TDLR VERIFICATION
	FW-2-020-402-C52S	F1.20	2 - -	- - -	X -				BOUNDARY
	827RB								

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD					
		SEC. XI		-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
<u>FEEDWATER 18-FW-2-020-1303-2</u>											
670050	TCX-2-2401-H1	C-C	MT								92 WELDED ATTACHMENT. TDLR
	FW-2-020-403-C42K	C3.20		2	-	-		-	X	-	VERIFICATION BOUNDARY.
	827RB										
670100	TCX-2-2401-H11	F-A	VT-3								NA SPRING. TDLR VERIFICATION
	FW-2-020-410-C42S	F1.20		2	-	-		-	X	-	BOUNDARY
	827RB										
670110	TCX-2-2401-H8	F-A	VT-3								NA SNUBBER. TDLR VERIFICATION
	FW-2-020-407-C52K	F1.20		2	-	-		-	X	-	BOUNDARY
	827RB										
670200	TCX-2-2401-H6	F-A	VT-3								NA STRUT. TDLR VERIFICATION
	FW-2-020-413-S62R	F1.20		2	-	-		-	X	-	BOUNDARY
	856RB										
670300	TCX-2-2401-H2	F-A	VT-3								NA STRUT. TDLR VERIFICATION
	FW-2-020-700-C52R	F1.20		2	-	-		-	X	-	BOUNDARY
	842RB										
670350	TCX-2-2401-H2	C-C	MT								92 WELDED ATTACHMENT. TDLR
	FW-2-020-700-C52R	C3.20		2	-	-		-	X	-	VERIFICATION BOUNDARY.
	842RB										
670400	TCX-2-2401-H10	F-A	VT-3								NA SNUBBER. TDLR VERIFICATION
	FW-2-020-701-C42K	F1.20		2	-	-		-	X	-	BOUNDARY
	830RB										

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
ASME				-----							
SEC. XI				-----							
SUMMARY EXAMINATION AREA	CATGY	NDE	O U T A G E						INSTRUCTIONS		
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
-----											
FEEDWATER 6-FW-2-095-1303-2											
671900	TCX-2-2103-H7	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-095-401-C62R	F1.20		2	C	-	-	-	-		BOUNDARY
	R155L64RB										
672000	TCX-2-2103-H6	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-095-401-S62R	F1.20		2	C	-	-	-	-		BOUNDARY
	R100B870SB										
672100	TCX-2-2102-H8	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-095-402-C62R	F1.20		2	-	-	-	X	-		BOUNDARY
	867RB										
672400	TCX-2-2103-H3	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-095-404-S62R	F1.20		2	C	-	-	-	-		BOUNDARY
	R100B863SB										
672500	TCX-2-2102-H13	F-A	VT-3							NA	SPRING. TDLR VERIFICATION
	FW-2-095-405-C62S	F1.20		2	-	-	-	X	-		BOUNDARY
	871RB										
672600	TCX-2-2102-H15	F-A	VT-3							NA	STANCHION. TDLR VERIFICATION
	FW-2-095-408-C62S	F1.20		2	-	-	-	X	-		BOUNDARY
	871RB										
672700	TCX-2-2102-H17	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-095-410-C62R	F1.20		2	-	-	-	X	-		BOUNDARY
	866RB										

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD		SECOND PERIOD		THIRD PERIOD			
		SEC. XI		-----		-----		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
<u>FEEDWATER 6-FW-2-095-1303-2</u>											
672800	TCX-2-2102-H20	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-095-411-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
	862RB										
672900	TCX-2-2102-H19	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-095-412-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
	863RB										
673000	TCX-2-2102-H1	F-A	VT-3							NA	SPRING. TDLR VERIFICATION
	FW-2-095-413-C62S	F1.20		2	-	-	-	-	X	-	BOUNDARY
	869RB										
673050	TCX-2-2102-H1	C-C	MT							92	WELDED ATTACHMENT. TDLR
	FW-2-095-413-C62S	C3.20		2	-	-	-	-	X	-	VERIFICATION BOUNDARY.
	869RB										
673100	TCX-2-2102-H16	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-095-414-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
	867RB										
673200	TCX-2-2102-H18	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-095-415-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
	865RB										
673300	TCX-2-2102-H14	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-095-702-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
	871RB										

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
			FIRST PERIOD	SECOND PERIOD	THIRD PERIOD		
SUMMARY EXAMINATION AREA		ASME					
		SEC. XI					
		CATGY NDE	O U T A G E				INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2			**CALIBRATION BLOCK**

673400	TCX-2-2102-H11 FW-2-095-703-C62R 869RB	F-A F1.20	VT-3 2 - - - - X - -	NA	STRUT. TDLR VERIFICATION BOUNDARY
673500	TCX-2-2102-H10 FW-2-095-704-C62K 867RB	F-A F1.20	VT-3 2 - - - - X - -	NA	SNUBBER. TDLR VERIFICATION BOUNDARY
673600	TCX-2-2103-H8 FW-2-095-705-C62K R155L865RB	F-A F1.20	VT-3 2 - - - - X - -	NA	SNUBBER. TDLR VERIFICATION BOUNDARY

673700	TCX-2-2203-H25 FW-2-096-402-C62K 866RB	F-A F1.20	VT-3 2 - - - - - X -	NA	SNUBBER. TDLR VERIFICATION BOUNDARY
673800	TCX-2-2203-H23 FW-2-096-403-C62K 866RB	F-A F1.20	VT-3 2 - - - - - X -	NA	SNUBBER. TDLR VERIFICATION BOUNDARY
673900	TCX-2-2203-H21 FW-2-096-407-C62S 868RB	F-A F1.20	VT-3 2 - - - - - X -	NA	SPRING. TDLR VERIFICATION BOUNDARY
674000	TCX-2-2203-H18 FW-2-096-409-C62K 869RB	F-A F1.20	VT-3 2 - - - - - X -	NA	SNUBBER. TDLR VERIFICATION BOUNDARY

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST	SECOND			THIRD			
		SEC. XI		PERIOD	PERIOD			PERIOD			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
FEEDWATER 6-FW-2-096-1303-2											
674100	TCX-2-2203-H19	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-096-410-C62R	F1.20		2	-	-		-	X	-	BOUNDARY
	869RB										
674200	TCX-2-2203-H14	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-096-416-C62R	F1.20		2	-	-		-	X	-	BOUNDARY
	880RB										
674350	TCX-2-2203-H4	C-C	MT						92	WELDED ATTACHMENT. TDLR	
	FW-2-096-422-C62R	C3.20		2	-	-		-	X	-	VERIFICATION BOUNDARY.
	880RB										
674400	TCX-2-2203-H12	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-096-423-C62R	F1.20		2	-	-		-	X	-	BOUNDARY
	880RB										
674500	TCX-2-2203-H11	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-096-424-C62R	F1.20		2	-	-		-	X	-	BOUNDARY
	880RB										
674650	TCX-2-2203-H3	C-C	MT						92	WELDED ATTACHMENT. TDLR	
	FW-2-096-428-C62R	C3.20		2	-	-		-	X	-	VERIFICATION BOUNDARY.
	874RB										
674700	TCX-2-2203-H2	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-096-432-C62R	F1.20		2	-	-		-	X	-	BOUNDARY
	867RB										

		INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD		SECOND PERIOD			THIRD PERIOD				
		SEC. XI		-----		-----			-----				
SUMMARY	EXAMINATION AREA	CATGY	NDE	-----		O U T A G E			-----			INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM	NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
-----													
FEEDWATER 6-FW-2-096-1303-2													
674750	TCX-2-2203-H2	C-C	MT									92	WELDED ATTACHMENT. TDLR
	FW-2-096-432-C62R	C3.20			2	-	-	-	-	X	-		VERIFICATION BOUNDARY.
	867RB												
674800	TCX-2-2203-H8	F-A	VT-3									NA	STRUT. TDLR VERIFICATION
	FW-2-096-433-C62R	F1.20			2	-	-	-	-	X	-		BOUNDARY
	868RB												
674900	TCX-2-2203-H9	F-A	VT-3									NA	STRUT. TDLR VERIFICATION
	FW-2-096-434-C62R	F1.20			2	-	-	-	-	X	-		BOUNDARY
	868RB												
675000	TCX-2-2203-H6	F-A	VT-3									NA	STRUT. TDLR VERIFICATION
	FW-2-096-435-C62R	F1.20			2	-	-	-	-	X	-		BOUNDARY
	867RB												
675100	TCX-2-2203-H7	F-A	VT-3									NA	STRUT. TDLR VERIFICATION
	FW-2-096-436-C62R	F1.20			2	-	-	-	-	X	-		BOUNDARY
	867RB												
675200	TCX-2-2204-H11	F-A	VT-3									NA	STRUT. TDLR VERIFICATION
	FW-2-096-439-C62R	F1.20			2	-	-	-	-	X	-		BOUNDARY
	864RB												
675300	TCX-2-2204-H8	F-A	VT-3									NA	STRUT. TDLR VERIFICATION
	FW-2-096-442-S62R	F1.20			2	-	-	X	-	-	-		BOUNDARY
	R100C863SB												



INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR
				FIRST	SECOND	THIRD				
ASME				PERIOD	PERIOD	PERIOD				
SEC. XI				-----						
SUMMARY EXAMINATION AREA	CATGY	NDE		O U T A G E						INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO	METH		1 2	1 2 3	1 2	**CALIBRATION BLOCK**			
-----										
FEEDWATER 6-FW-2-096-1303-2										
675600	TCX-2-2204-H1	F-A	VT-3						NA	SNUBBER. TDLR VERIFICATION
	FW-2-096-702-C62K	F1.20		2 - -	X - -	- -				BOUNDARY
	R155L864RB									
675650	TCX-2-2204-H1	C-C	MT						92	WELDED ATTACHMENT. TDLR
	FW-2-096-702-C62K	C3.20		2 - -	X - -	- -				VERIFICATION BOUNDARY.
	R155L864RB									
675700	TCX-2-2203-H1	F-A	VT-3						NA	SNUBBER. TDLR VERIFICATION
	FW-2-096-705-C62K	F1.20		2 - -	- - -	X -				BOUNDARY
	867RB									
675750	TCX-2-2203-H1	C-C	MT						92	WELDED ATTACHMENT. TDLR
	FW-2-096-705-C62K	C3.20		2 - -	- - -	X -				VERIFICATION BOUNDARY.
	867RB									
675800	TCX-2-2203-H24	F-A	VT-3						NA	SPRING. TDLR VERIFICATION
	FW-2-096-707-C62S	F1.20		2 - -	- - -	X -				BOUNDARY
	865RB									
675900	TCX-2-2203-H22	F-A	VT-3						NA	SNUBBER. TDLR VERIFICATION
	FW-2-096-708-C62K	F1.20		2 - -	- - -	X -				BOUNDARY
	868RB									
676000	TCX-2-2203-H15	F-A	VT-3						NA	STRUT. TDLR VERIFICATION
	FW-2-096-709-C62R	F1.20		2 - -	- - -	X -				BOUNDARY
	880RB									



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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST	SECOND			THIRD			
		SEC. XI		PERIOD	PERIOD			PERIOD			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
<u>FEEDWATER 6-FW-2-097-1303-2</u>											
677000	TCX-2-2302-H6	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-408-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
677050	TCX-2-2302-H7	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-412-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
677100	TCX-2-2302-H8	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-413-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
	877RB										
677200	TCX-2-2302-H9	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-416-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
	880RB										
677300	TCX-2-2302-H10	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-417-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
	880RB										
677400	TCX-2-2302-H12	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-424-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
	880RB										
677500	TCX-2-2302-H13	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-425-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
	880RB										

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST		SECOND		THIRD			
		SEC. XI		PERIOD		PERIOD		PERIOD			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
FEEDWATER 6-FW-2-097-1303-2											
677600	TCX-2-2302-H16	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-428-C62R	F1.20		2	-	-		- X -	-	-	BOUNDARY
	876RB										
677700	TCX-2-2302-H19	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-430-C62R	F1.20		2	-	-		- X -	-	-	BOUNDARY
	868RB										
677800	TCX-2-2302-H18	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-431-C62R	F1.20		2	-	-		- X -	-	-	BOUNDARY
	868RB										
677900	TCX-2-2302-H20	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-433-C62R	F1.20		2	-	-		- X -	-	-	BOUNDARY
	868RB										
678000	TCX-2-2302-H15	F-A	VT-3						NA	STRUT. TDLR VERIFICATION	
	FW-2-097-434-C62R	F1.20		2	-	-		- X -	-	-	BOUNDARY
	868RB										
678100	TCX-2-2302-H21	F-A	VT-3						NA	SPRING. TDLR VERIFICATION	
	FW-2-097-435-C62S	F1.20		2	-	-		- X -	-	-	BOUNDARY
	868RB										
678200	TCX-2-2302-H22	F-A	VT-3						NA	SNUBBER. TDLR VERIFICATION	
	FW-2-097-436-C62K	F1.20		2	-	-		- - -	X	-	BOUNDARY
	868RB										

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY EXAMINATION AREA	CATGY	NDE	O U T A G E						INSTRUCTIONS		
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
-----											
<u>FEEDWATER 6-FW-2-097-1303-2</u>											
678300	TCX-2-2302-H24	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-097-439-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
	866RB										
678400	TCX-2-2302-H27	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-097-441-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
	867RB										
678500	TCX-2-2303-H13	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-097-448-C62K	F1.20		2	-	-	-	X	-	-	BOUNDARY
	865RB										
678600	TCX-2-2303-H14	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-097-449-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
	865RB										
678620	TCX-2-2302-H23	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-097-451-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
	865RB										
678700	TCX-2-2302-H5	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-097-702-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
	866RB										
678800	TCX-2-2302-H1	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-097-703-C62R	F1.20		2	-	-	-	X	-	-	BOUNDARY
	866RB										

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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY	EXAMINATION AREA	CATGY	NDE	- - - - - O U T A G E - - - - -						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----				-----						-----	
FEEDWATER 6-FW-2-098-1303-2											
679300	TCX-2-2403-H8	F-A	VT-3								NA
	FW-2-098-401-C62R	F1.20		2	-	-		-	X	-	STRUT. TDLR VERIFICATION
	864RB										BOUNDARY
679400	TCX-2-2402-H5	F-A	VT-3								NA
	FW-2-098-402-C62R	F1.20		2	-	-		-	X	-	STRUT. TDLR VERIFICATION
	866RB										BOUNDARY
679500	TCX-2-2402-H9	F-A	VT-3								NA
	FW-2-098-408-C62S	F1.20		2	-	-		-	X	-	SPRING. TDLR VERIFICATION
	871RB										BOUNDARY
679600	TCX-2-2402-H11	F-A	VT-3								NA
	FW-2-098-411-C62S	F1.20		2	-	-		-	X	-	HANGER. TDLR VERIFICATION
	871RB										BOUNDARY
679700	TCX-2-2402-H13	F-A	VT-3								NA
	FW-2-098-412-C62K	F1.20		2	-	-		-	X	-	SNUBBER. TDLR VERIFICATION
	864RB										BOUNDARY
679900	TCX-2-2402-H14	F-A	VT-3								NA
	FW-2-098-416-C62K	F1.20		2	-	-		-	X	-	SNUBBER. TDLR VERIFICATION
	862RB										BOUNDARY
680000	TCX-2-2402-H4	F-A	VT-3								NA
	FW-2-098-417-C62S	F1.20		2	-	-		-	X	-	HANGER. TDLR VERIFICATION
	872RB										BOUNDARY

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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY EXAMINATION AREA	CATGY	NDE	O U T A G E						INSTRUCTIONS		
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
-----											
FEEDWATER 6-FW-2-098-1303-2											
680050	TCX-2-2402-H4	C-C	MT							92	WELDED ATTACHMENT. TDLR
	FW-2-098-417-C62S	C3.20		2	-	-	-	-	X	-	VERIFICATION BOUNDARY.
	872RB										
680600	TCX-2-2402-H10	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-098-423-C62R	F1.20		2	-	-	-	-	X	-	BOUNDARY
	871RB										
680700	TCX-2-2402-H8	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-098-424-C62R	F1.20		2	-	-	-	-	X	-	BOUNDARY
	871RB										
680800	TCX-2-2402-H3	F-A	VT-3							NA	SNUBBER. TDLR VERIFICATION
	FW-2-098-704-C62K	F1.20		2	-	-	-	-	X	-	BOUNDARY
680850	TCX-2-2402-H3	C-C	MT							92	WELDED ATTACHMENT. TDLR
	FW-2-098-704-C62K	C3.20		2	-	-	-	-	X	-	VERIFICATION BOUNDARY.
	872RB										
680900	TCX-2-2402-H7	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-098-706-C62R	F1.20		2	-	-	-	-	X	-	BOUNDARY
	868RB										
681000	TCX-2-2402-H2	F-A	VT-3							NA	STRUT. TDLR VERIFICATION
	FW-2-098-708-C62R	F1.20		2	-	-	-	-	X	-	BOUNDARY
	871RB										



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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD					
		SEC. XI		-----							
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
FEEDWATER 6-FW-2-100-1303-2											
681700	TCX-2-2204-H13	F-A	VT-3								NA
	FW-2-100-401-C62R	F1.20		2	-	-	-	-	-	X	
	863RB										STRUT. TDLR VERIFICATION BOUNDARY
681850	TCX-2-2204-H4	C-C	MT								92
	FW-2-100-403-C62R	C3.20		2	-	-	X	-	-	-	
	R155L863RB										WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
681900	TCX-2-2204-H3	F-A	VT-3								NA
	FW-2-100-406-C52R	F1.20		2	-	-	X	-	-	-	
	R155L857RB										STRUT. TDLR VERIFICATION BOUNDARY
681950	TCX-2-2204-H3	C-C	MT								92
	FW-2-100-406-C52R	C3.20		2	-	-	X	-	-	-	
	R155L857RB										WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
682050	TCX-2-2204-H2	C-C	MT								92
	FW-2-100-701-C52R	C3.20		2	-	-	X	-	-	-	
	R155L855RB										WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
FEEDWATER 6-FW-2-101-1303-2											
682100	TCX-2-2303-H6	F-A	VT-3								NA
	FW-2-101-401-C62R	F1.20		2	-	-	-	X	-	-	
	863RB										STRUT. TDLR VERIFICATION BOUNDARY
682200	TCX-2-2303-H3	F-A	VT-3								NA
	FW-2-101-403-C62R	F1.20		2	-	-	-	X	-	-	
	863RB										STRUT. TDLR VERIFICATION BOUNDARY

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INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	INSTRUCTIONS
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD			
SUMMARY EXAMINATION AREA		SEC. XI		-----	-----	-----			
CATGY NDE				- - - - -	O U T A G E	- - - - -			
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2			**CALIBRATION BLOCK**
-----									

FEEDWATER 6-FW-2-101-1303-2

682250	TCX-2-2303-H3	C-C	MT					92	WELDED ATTACHMENT. TDLR
	FW-2-101-403-C62R	C3.20		2 - -	- X -	- -			VERIFICATION BOUNDARY.
	863RB								
682300	TCX-2-2303-H2	F-A	VT-3					NA	STRUT. TDLR VERIFICATION
	FW-2-101-404-C52R	F1.20		2 - -	- X -	- -			BOUNDARY
	856RB								
682350	TCX-2-2303-H2	C-C	MT					92	WELDED ATTACHMENT. TDLR
	FW-2-101-404-C52R	C3.20		2 - -	- X -	- -			VERIFICATION BOUNDARY.
	856RB								
682400	TCX-2-2303-H5	F-A	VT-3					NA	STRUT. TDLR VERIFICATION
	FW-2-101-405-C52R	F1.20		2 - -	- X -	- -			BOUNDARY
	857RB								
682500	TCX-2-2303-H4	F-A	VT-3					NA	STRUT. TDLR VERIFICATION
	FW-2-101-406-C52R	F1.20		2 - -	- X -	- -			BOUNDARY
	855RB								
682650	TCX-2-2303-H1	C-C	MT					92	WELDED ATTACHMENT. TDLR
	FW-2-101-700-C52R	C3.20		2 - -	- X -	- -			VERIFICATION BOUNDARY.
	855RB								

FEEDWATER 6-FW-2-102-1303-2

682700	TCX-2-2402-H15	F-A	VT-3					NA	STRUT. TDLR VERIFICATION
	FW-2-102-403-C62R	F1.20		2 - -	- - -	X -			BOUNDARY
	868RB								

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----							
FEEDWATER 6-FW-2-102-1303-2							
682800	TCX-2-2402-H18	F-A	VT-3				NA STRUT. TDLR VERIFICATION
	FW-2-102-404-C62R	F1.20		2	-	-	BOUNDARY
	868RB					X	
682900	TCX-2-2402-H1	F-A	VT-3				NA STRUT. TDLR VERIFICATION
	FW-2-102-700-C62R	F1.20		2	-	-	BOUNDARY
	863RB					X	
682950	TCX-2-2402-H1	C-C	MT				92 WELDED ATTACHMENT. TDLR
	FW-2-102-700-C62R	C3.20		2	-	-	VERIFICATION BOUNDARY.
	863RB					X	
683000	TCX-2-2402-H16	F-A	VT-3				NA SNUBBER. TDLR VERIFICATION
	FW-2-102-702-C62K	F1.20		2	-	-	BOUNDARY
	868RB					X	
683100	TCX-2-2402-H17	F-A	VT-3				NA STRUT. TDLR VERIFICATION
	FW-2-102-703-C62R	F1.20		2	-	-	BOUNDARY
	868RB					X	
MAIN STEAM 32-MS-2-001-1303-2							
683200	TCX-2-2100-H6	F-A	VT-3				NA SPRING. TDLR VERIFICATION
	MS-2-001-402-C72S	F1.20		2	C	-	BOUNDARY
	R1550890RB					-	
683400	TCX-2-2100-H1	F-A	VT-3				NA SNUBBER. TDLR VERIFICATION
	MS-2-001-405-C72K	F1.20		2	C	-	BOUNDARY
	R1550890RB					-	

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				INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
						FIRST		SECOND		THIRD			
				ASME		PERIOD		PERIOD		PERIOD			
				SEC. XI		-----		-----		-----			
SUMMARY EXAMINATION AREA				CATGY NDE		- - - - -		O U T A G E		- - - - -		INSTRUCTIONS	
NUMBER		IDENTIFICATION		ITEM NO METH		1 2		1 2 3		1 2		**CALIBRATION BLOCK**	
-----				-----		-----		-----		-----		-----	

MAIN STEAM 32-MS-2-001-1303-2

683450	TCX-2-2100-H1 MS-2-001-405-C72K R1550890RB	C-C C3.20	MT	2 C -	- - -	- -	92	WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
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MAIN STEAM 32-MS-2-002-1303-2

684400	TCX-2-2200-H2 MS-2-002-408-C72K R155N900RB	F-A F1.20	VT-3	2 - -	X - -	- -	NA	SNUBBER. TDLR VERIFICATION BOUNDARY
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684450	TCX-2-2200-H2 MS-2-002-408-C72K R155N900RB	C-C C3.20	MT	2 - -	X - -	- -	92	WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
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684500	TCX-2-2200-H1 MS-2-002-411-C72K R155N900RB	F-A F1.20	VT-3	2 - -	X - -	- -	NA	SNUBBER. TDLR VERIFICATION BOUNDARY
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684550	TCX-2-2200-H1 MS-2-002-411-C72K R155N900RB	C-C C3.20	MT	2 - -	X - -	- -	92	WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
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MAIN STEAM 32-MS-2-003-1303-2

685100	TCX-2-2300-H7 MS-2-003-402-C72S 894RB	F-A F1.20	VT-3	2 - -	- - X	- -	NA	U-BOLT. TDLR VERIFICATION BOUNDARY
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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD					
		SEC. XI		-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - - O U T A G E - - - - -						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
<u>MAIN STEAM 32-MS-2-003-1303-2</u>											
685200	TCX-2-2300-H1 MS-2-003-405-C72K 894RB	F-A	VT-3						NA		SNUBBER. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-		X	-	-	
685250	TCX-2-2300-H1 MS-2-003-405-C72K 894RB	C-C	MT						92		WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
		C3.20		2	-	-		X	-	-	
685400	TCX-2-2300-H2 MS-2-003-407-C72K 896RB	F-A	VT-3						NA		SNUBBER. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-		X	-	-	
685450	TCX-2-2300-H2 MS-2-003-407-C72K 896RB	C-C	MT						92		WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
		C3.20		2	-	-		X	-	-	
685500	TCX-2-2300-H3 MS-2-003-409-C72K 894RB	F-A	VT-3						NA		SNUBBER. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-		X	-	-	
685550	TCX-2-2300-H3 MS-2-003-409-C72K 894RB	C-C	MT						92		WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.
		C3.20		2	-	-		X	-	-	
685600	TCX-2-2300-H4 MS-2-003-410-C72K 894RB	F-A	VT-3						NA		SNUBBER. TDLR VERIFICATION BOUNDARY
		F1.20		2	-	-		X	-	-	

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD				
		SEC. XI		-----						
SUMMARY EXAMINATION AREA	CATGY NDE			O U T A G E						INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2						**CALIBRATION BLOCK**
-----		-----	-----	-----	-----					-----
<u>MAIN STEAM 32-MS-2-003-1303-2</u>										
685650	TCX-2-2300-H4 MS-2-003-410-C72K 894RB	C-C MT C3.20	2 - -	- - X	- -	92 WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.				
<u>MAIN STEAM 32-MS-2-004-1303-2</u>										
686200	TCX-2-2400-H9 MS-2-004-403-C72S 877RB	F-A VT-3 F1.20	2 - -	- - -	- X	NA SPRING. TDLR VERIFICATION BOUNDARY				
686600	TCX-2-2400-H1 MS-2-004-407-C72K 890RB	F-A VT-3 F1.20	2 - -	- - -	- X	NA SNUBBER. TDLR VERIFICATION BOUNDARY				
686650	TCX-2-2400-H1 MS-2-004-407-C72K 890RB	C-C MT C3.20	2 - -	- - -	- X	92 WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.				
686800	TCX-2-2400-H2 MS-2-004-409-C72K 884RB	F-A VT-3 F1.20	2 - -	- - -	- X	NA SNUBBER. TDLR VERIFICATION BOUNDARY				
686850	TCX-2-2400-H2 MS-2-004-409-C72K 884RB	C-C MT C3.20	2 - -	- - -	- X	92 WELDED ATTACHMENT. TDLR VERIFICATION BOUNDARY.				
686900	TCX-2-2400-H11 MS-2-004-415-S72R 877SB	F-A VT-3 F1.20	2 - -	- - -	- X	NA STRUT. TDLR VERIFICATION BOUNDARY				

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD					
SUMMARY EXAMINATION AREA		SEC. XI		-----	-----	-----				INSTRUCTIONS	
NUMBER IDENTIFICATION		CATGY NDE		- - - - -	O U T A G E	- - - - -				**CALIBRATION BLOCK**	
		ITEM NO METH		1 2	1 2 3	1 2					

MAIN STEAM 8-MS-2-240-1303-2

687300	TCX-2-2200-H12	F-A	VT-3					NA	SNUBBER. TDLR VERIFICATION
	MS-2-240-401-S72K	F1.20		2 - -	X - -	- -			BOUNDARY
	R109C885SB								

687400	TCX-2-2200-H13	F-A	VT-3					NA	SNUBBER. TDLR VERIFICATION
	MS-2-240-402-S72K	F1.20		2 - -	X - -	- -			BOUNDARY
	R109C885SB								

RESIDUAL HEAT REMOVAL 12-RH-2-004-601R-2

688400	TCX-2-2501-H1	F-A	VT-3					NA	STRUT
	RH-2-004-403-S42R	F1.20		2 - -	- - -	- X			
	813SB								

688450	TCX-2-2501-H1	C-C	PT					92	WELDED ATTACHMENT
	RH-2-004-403-S42R	C3.20		2 - -	- - -	- X			
	813SB								

688700	TCX-2-2501-H12	F-A	VT-3					NA	SPRING
	RH-2-004-407-S32S	F1.20		2 - -	- - -	- X			
	803SB								

688900	TCX-2-2501-H14	F-A	VT-3					NA	STRUT
	RH-2-004-409-S32R	F1.20		2 - -	- - -	- X			
	800SB								

RESIDUAL HEAT REMOVAL 16-RH-2-007-601R-2

689000	TCX-2-2500-H1	F-A	VT-3					NA	SNUBBER
	RH-2-007-405-S22K	F1.20		2 - -	- - -	- X			
	775SB								



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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - -	O U T A G E	- - - - -			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2			**CALIBRATION BLOCK**

RESIDUAL HEAT REMOVAL 16-RH-2-007-601R-2

[illegible]

RESIDUAL HEAT REMOVAL 16-RH-2-008-601R-2

689400	TCX-2-2501-H15	F-A	VT-3						NA	STRUT
	RH-2-008-402-S22R	F1.20	2 - -	- - -	- X					
	787SB									

689600	TCX-2-2501-H2	F-A	VT-3						NA	SNUBBER
	RH-2-008-405-S22K	F1,20	2 - -	- - -	- X					
	784SB									

[illegible][illegible]

RESIDUAL HEAT REMOVAL 8-RH-2-028-151R-2

[illegible]

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST	SECOND	THIRD	
		SEC. XI		PERIOD	PERIOD	PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----							
RESIDUAL HEAT REMOVAL 8-RH-2-028-151R-2							
693550	TCX-2-2579-H1	C-C	PT				92
	RH-2-028-402-S32A	C3.20		2	-	X	
	R070 806SB						
693600	TCX-2-2579-H5	F-A	VT-3				NA
	RH-2-028-404-S32K	F1.20		2	-	X	
	R076 806SB						
SAFETY INJECTION 4-SI-2-001-2501R-2							
696300	TCX-2-2564-H13	F-A	VT-3				NA
	SI-2-001-424-S42K	F1.20		2	C	-	
	R77N 827SB						
SAFETY INJECTION 4-SI-2-021-2501R-2							
697000	TCX-2-2564-H17	F-A	VT-3				NA
	SI-2-021-404-S42S	F1.20		2	C	-	
	R77N 812SB						
SAFETY INJECTION 24-SI-2-029-151R-2							
697100	TCX-2-2580-H19	F-A	VT-3				NA
	SI-2-029-406-Y32R	F1.20		2	-	X	
	R085D802YD						
697400	TCX-2-2580-H3	F-A	VT-3				NA
	SI-2-029-409-S32R	F1.20		2	-	X	
	R085D802SB						

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

SAFETY INJECTION 24-SI-2-029-151R-2

697450	TCX-2-2580-H3	C-C	PT				92	WELDED ATTACHMENT
	SI-2-029-409-S32R	C3.20		2 - X	- - -	- -		
	R085D802SB							

697700	TCX-2-2580-H1	F-A	VT-3				NA	BOX
	SI-2-029-415-Y32R	F1.20		2 - X	- - -	- -		
	R085D802YD							

697750	TCX-2-2580-H1	C-C	PT				92	WELDED ATTACHMENT
	SI-2-029-415-Y32R	C3.20		2 - X	- - -	- -		
	R085D802YD							

697800	TCX-2-2580-H2	F-A	VT-3				NA	SNUBBER
	SI-2-029-424-Y32K	F1.20		2 - X	- - -	- -		
	R085D802YD							

697850	TCX-2-2580-H2	C-C	PT				92	WELDED ATTACHMENT
	SI-2-029-424-Y32K	C3.20		2 - X	- - -	- -		
	R085D802YD							

SAFETY INJECTION 18-SI-2-030-151R-2

698400	TCX-2-2579-H7	F-A	VT-3				NA	STRUT
	SI-2-030-401-S32R	F1.20		2 - X	- - -	- -		
	R070 802SB							

698500	TCX-2-2579-H3	F-A	VT-3				NA	BOX
	SI-2-030-402-S32A	F1.20		2 - X	- - -	- -		
	R070 802SB							

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR		
				FIRST		SECOND		THIRD				
		ASME		PERIOD		PERIOD		PERIOD				
		SEC. XI		-----		-----		-----				
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E								INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**	
-----												

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - -	O U T A G E	- - - - -			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2			**CALIBRATION BLOCK**

SAFETY INJECTION 12-SI-2-031-151R-2

699400	TCX-2-2583-H1	F-A	VT-3						NA	SNUBBER
	SI-2-031-439-A32K	F1.20		2	-	-	-	-	X	-
	803AB									
699450	TCX-2-2583-H1	C-C	PT						92	WELDED ATTACHMENT
	SI-2-031-439-A32K	C3.20		2	-	-	-	-	X	-
	803AB									

SAFETY INJECTION 8-SI-2-032-151R-2

699600	TCX-2-2579-H2	F-A	VT-3					NA	STRUT
	SI-2-032-402-S32R	F1.20		2 - X	-	-	-		
	R070 794SB								
699650	TCX-2-2579-H2	C-C	PT					92	WELDED ATTACHMENT
	SI-2-032-402-S32R	C3.20		2 - X	-	-	-		
	R070 794SB								

SAFETY INJECTION 4-SI-2-044-1501R-2

702500	TCX-2-2562-H4 SI-2-044-402-S22S R062 785SB	F-A F1.20	VT-3  2 - -  X - - - -		NA	SPRING
703800	TCX-2-2561-H2 SI-2-044-426-S42R R077B820SB	F-A F1.20	VT-3  2 - -  X - - - -		NA	STRUT

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD					
		SEC. XI		-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - - O U T A G E - - - - -						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

SAFETY INJECTION 4-SI-2-044-1501R-2

703850	TCX-2-2561-H2 SI-2-044-426-S42R R077B820SB	C-C C3.20	PT	2 - -	X - -	- -	92	WELDED ATTACHMENT
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704450	TCX-2-2562-H1 SI-2-044-700-S22R R062E788SB	C-C C3.20	PT	2 - -	X - -	- -	92	WELDED ATTACHMENT
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SAFETY INJECTION 3-SI-2-050-1501R-2

706900	TCX-2-2565-H1 SI-2-050-402-S22R R67 788SB	F-A F1.20	VT-3	2 C -	- - -	- -	NA	STRUT
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SAFETY INJECTION 4-SI-2-051-2501R-2

707500	TCX-2-2560-H3 SI-2-051-408-C42R R154B820RB	F-A F1.20	VT-3	2 - -	X - -	- -	NA	STRUT
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707550	TCX-2-2560-H3 SI-2-051-408-C42R R154B820RB	C-C C3.20	PT	2 - -	X - -	- -	92	WELDED ATTACHMENT
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707900	TCX-2-2560-H2 SI-2-051-414-C42R R154B820RB	F-A F1.20	VT-3	2 - -	X - -	- -	NA	STRUT
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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

SAFETY INJECTION 4-SI-2-051-2501R-2

707950	TCX-2-2560-H2	C-C	PT				92	WELDED ATTACHMENT
	SI-2-051-414-C42R	C3.20		2 - -	X - -	- -		
	R154B820RB							

708000	TCX-2-2560-H1	F-A	VT-3				NA	SNUBBER
	SI-2-051-415-C42K	F1.20		2 - -	X - -	- -		
	R154B820RB							

708050	TCX-2-2560-H1	C-C	PT				92	WELDED ATTACHMENT
	SI-2-051-415-C42K	C3.20		2 - -	X - -	- -		
	R154B820RB							

708500	TCX-2-2560-H4	F-A	VT-3				NA	STRUT
	SI-2-051-421-C42R	F1.20		2 - -	X - -	- -		
	R154B820RB							

708550	TCX-2-2560-H4	C-C	PT				92	WELDED ATTACHMENT
	SI-2-051-421-C42R	C3.20		2 - -	X - -	- -		
	R154B820RB							

SAFETY INJECTION 14-SI-2-071-601R-2

710100	TCX-2-2581-H11	F-A	VT-3				NA	STRUT
	SI-2-071-402-S32R	F1.20		2 - -	- - -	- X		
	792SB							

710200	TCX-2-2581-H12	F-A	VT-3				NA	SPRING
	SI-2-071-403-S32S	F1.20		2 - -	- - -	- X		
	792SB							

		INSPECTION INTERVAL		PLAN STATUS			PRESERVE YEAR
			FIRST PERIOD	SECOND PERIOD	THIRD PERIOD		
		ASME					
		SEC. XI	-----	-----	-----		
SUMMARY EXAMINATION AREA		CATGY NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS	
NUMBER IDENTIFICATION		ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**	

710300	TCX-2-2581-H13 SI-2-071-404-S32K 791SB	F-A F1.20	VT-3		2	-	-	-	-	X	NA	SNUBBER
710400	TCX-2-2581-H2 SI-2-071-405-S32K 791SB	F-A F1.20	VT-3		2	-	-	-	-	X	NA	SNUBBER
710450	TCX-2-2581-H2 SI-2-071-405-S32K 791SB	C-C C3.20	PT		2	-	-	-	-	X	92	WELDED ATTACHMENT

710500	TCX-2-2581-H1	F-A	VT-3	NA	BOX
	SI-2-072-401-S32R	F1.20	2 - - - - -	-	X
	792SB				
710550	TCX-2-2581-H1	C-C	PT	92	WELDED ATTACHMENT
	SI-2-072-401-S32R	C3.20	2 - - - - -	-	X
	792SB				

[illegible]



COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 2 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----			
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1 2
-----							
<u>SAFETY INJECTION 10-SI-2-082-2501R-2</u>							
713200	TCX-2-2533-H7	F-A	VT-3				NA
	SI-2-082-402-C42K	F1.20		2	C	-	- - - - -
	R154A820RB						
<u>SAFETY INJECTION 8-SI-2-087-2501R-2</u>							
713400	TCX-2-2533-H3	F-A	VT-3				NA
	SI-2-087-404-C42R	F1.20		2	C	-	- - - - -
	R154A820RB						
713450	TCX-2-2533-H3	C-C	PT				92
	SI-2-087-404-C42R	C3.20		2	C	-	- - - - -
	R154A820RB						
713500	TCX-2-2533-H4	F-A	VT-3				NA
	SI-2-087-405-C42R	F1.20		2	C	-	- - - - -
	R154A820RB						
713550	TCX-2-2533-H4	C-C	PT				92
	SI-2-087-405-C42R	C3.20		2	C	-	- - - - -
	R154A820RB						
713800	TCX-2-2533-H5	F-A	VT-3				NA
	SI-2-087-409-C42R	F1.20		2	C	-	- - - - -
	R154A820RB						
713850	TCX-2-2533-H5	C-C	PT				92
	SI-2-087-409-C42R	C3.20		2	C	-	- - - - -
	R154A820RB						

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
				FIRST PERIOD	SECOND PERIOD	THIRD PERIOD				
		ASME SEC. XI		-----			-----			
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - -	O U T A G E	- - - - -						INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2						**CALIBRATION BLOCK**
		-----								

SAFETY INJECTION 8-SI-2-087-2501R-2

714000	TCX-2-2533-H1 SI-2-087-411-C42K R154A820RB	F-A F1.20	VT-3	2	C	-	-	-	-	-	NA	SNUBBER
714050	TCX-2-2533-H1 SI-2-087-411-C42K R154A820RB	C-C C3.20	PT	2	C	-	-	-	-	-	92	WELDED ATTACHMENT
714100	TCX-2-2533-H2 SI-2-087-412-C42K R154A820RB	F-A F1.20	VT-3	2	C	-	-	-	-	-	NA	SNUBBER
714150	TCX-2-2533-H2 SI-2-087-412-C42K R154A820RB	C-C C3.20	PT	2	C	-	-	-	-	-	92	WELDED ATTACHMENT
714500	TCX-2-2533-H6 SI-2-087-416-C42K R154A820RB	F-A F1.20	VT-3	2	C	-	-	-	-	-	NA	SNUBBER
714550	TCX-2-2533-H6 SI-2-087-416-C42K R154A820RB	C-C C3.20	PT	2	C	-	-	-	-	-	92	WELDED ATTACHMENT

**SAFETY INJECTION 8-SI-2-088-2501R-2**

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INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
SEC. XI				-----	-----	-----	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**
-----	-----	-----	-----	-----	-----	-----	-----
SAFETY INJECTION 8-SI-2-088-2501R-2							
715250	TCX-2-2534-H1	C-C	PT				92 WELDED ATTACHMENT
	SI-2-088-409-C42K	C3.20		2 - X	- - -	- -	
	R154D817RB						
715300	TCX-2-2534-H2	F-A	VT-3				NA SNUBBER
	SI-2-088-410-C42K	F1.20		2 - X	- - -	- -	
	R154D817RB						
715350	TCX-2-2534-H2	C-C	PT				92 WELDED ATTACHMENT
	SI-2-088-410-C42K	C3.20		2 - X	- - -	- -	
	R154D817RB						
SAFETY INJECTION 10-SI-2-095-2501R-2							
716500	TCX-2-2530-H1	F-A	VT-3				NA STRUT
	SI-2-095-403-S42R	F1.20		2 C -	- - -	- -	
	R77N 823SB						
716550	TCX-2-2530-H1	C-C	PT				92 WELDED ATTACHMENT
	SI-2-095-403-S42R	C3.20		2 C -	- - -	- -	
	R77N 823SB						
717100	TCX-2-2535-H2	F-A	VT-3				NA STRUT
	SI-2-095-409-C42R	F1.20		2 - -	- - -	X -	
	823RB						
717150	TCX-2-2535-H2	C-C	PT				92 WELDED ATTACHMENT
	SI-2-095-409-C42R	C3.20		2 - -	- - -	X -	
	823RB						

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

SAFETY INJECTION 10-SI-2-095-2501R-2

717500	TCX-2-2535-H1	F-A	VT-3						NA	STRUT
	SI-2-095-415-C42R	F1.20		2	-	-	-	-	X	-
	823RB									
717550	TCX-2-2535-H1	C-C	PT						92	WELDED ATTACHMENT
	SI-2-095-415-C42R	C3.20		2	-	-	-	-	X	-
	823RB									

SAFETY INJECTION 6-SI-2-171-2501R-2

717700	TCX-2-2535-H3	F-A	VT-3						NA	STRUT
	SI-2-171-401-C42R	F1.20		2	-	-	-	X	-	
	823RB									
717750	TCX-2-2535-H3	C-C	PT						92	WELDED ATTACHMENT
	SI-2-171-401-C42R	C3.20		2	-	-	-	X	-	
	823RB									

SAFETY INJECTION 4-SI-2-300-1501R-2

718100	TCX-2-2561-H1 SI-2-300-404-S22A R067 789SB	F-A F1.20	VT-3							NA	BOX
				2	-	-	X	-	-	-	-
718150	TCX-2-2561-H1 SI-2-300-404-S22A R067 789SB	C-C C3.20	PT							92	WELDED ATTACHMENT
				2	-	-	X	-	-	-	-



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INSPECTION INTERVAL				PLAN STATUS			PRESERVICE YEAR	
				FIRST	SECOND	THIRD		
				PERIOD	PERIOD	PERIOD		
ASME				-----				
SEC. XI				-----				
CATGY NDE				O U T A G E			INSTRUCTIONS	
SUMMARY	EXAMINATION AREA	ITEM NO	METH	1	2	3	1 2	**CALIBRATION BLOCK**
NUMBER	IDENTIFICATION							
-----								
SAFETY INJECTION 4-SI-2-306-2501R-2								
718800	TCX-2-2566-H16	F-A	VT-3					NA STRUT
	SI-2-306-407-C42R	F1.20		2	C	-	- - -	
	R154B817RB							
718900	TCX-2-2566-H20	F-A	VT-3					NA STRUT
	SI-2-306-408-C42R	F1.20		2	C	-	- - -	
	R154B817RB							
719000	TCX-2-2566-H24	F-A	VT-3					NA STRUT
	SI-2-306-410-C42R	F1.20		2	C	-	- - -	
	R154B817RB							
719400	TCX-2-2566-H6	F-A	VT-3					NA SNUBBER
	SI-2-306-414-C42K	F1.20		2	C	-	- - -	
	R154B818RB							
719600	TCX-2-2566-H2	F-A	VT-3					NA STRUT
	SI-2-306-416-C42R	F1.20		2	C	-	- - -	
	R154B817RB							
719650	TCX-2-2566-H2	C-C	PT					92 WELDED ATTACHMENT
	SI-2-306-416-C42R	C3.20		2	C	-	- - -	
	R154B817RB							
719900	xTCX-2-2566-H3	F-A	VT-3					NA STRUT
	SI-2-306-420-C42R	F1.20		2	C	-	- - -	
	R154B817RB							

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD		
SUMMARY EXAMINATION AREA		SEC. XI		-----	-----	-----		
NUMBER IDENTIFICATION		CATGY NDE		- - - - - O U T A G E - - - - -				INSTRUCTIONS
		ITEM NO METH		1 2	1 2 3	1 2		**CALIBRATION BLOCK**
-----		-----		-----	-----	-----		-----

SAFETY INJECTION 4-SI-2-306-2501R-2

719950	TCX-2-2566-H3	C-C	PT				92	WELDED ATTACHMENT
	SI-2-306-420-C42R	C3.20		2 C -	- - -	- - -		
	R154B817RB							

SAFETY INJECTION 16-SI-2-325-601R-2

721200	TCX-2-2501-H3	F-A	VT-3				NA	STRUT
	SI-2-325-700-S32R	F1.20		2 C -	- - -	- - -		
	R63 803SB							

SAFETY INJECTION 16-SI-2-326-2501R-2

721210	TCX-2-2500-H2	F-A	VT-3				NA	STRUT
	SI-2-326-401-S32R	F1.20		2 - -	- - -	- X		
	798SB							

SAFETY INJECTION 3-SI-2-336-1501R-2

721300	TCX-2-2563-H10	F-A	VT-3				NA	SNUBBER
	SI-2-336-403-S22K	F1.20		2 - -	X - -	- - -		
	R066 789SB							

SAFETY INJECTION 16-SI-2-914-151R-2

721700	TCX-2-2579-H4	F-A	VT-3				NA	BOX
	SI-2-914-402-S32A	F1.20		2 - X	- - -	- - -		
	R075 802SB							
721750	TCX-2-2579-H4	C-C	PT				92	WELDED ATTACHMENT
	SI-2-914-402-S32A	C3.20		2 - X	- - -	- - -		
	R075 802SB							

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COMANCHE PEAK UNIT 2  
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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		SEC. XI		-----	-----	-----	
SUMMARY	EXAMINATION AREA	CATGY	NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----		-----		-----			-----

SAFETY INJECTION 2-SI-2-066-2501R-2

721900	TCX-2-2566-H41	F-A	VT-3				NA	SNUBBER
	SI-2-RB-010A-702-2	F1.20		2 C -	- - -	- -		
	R154B815RB							

722100	TCX-2-2566-H43	F-A	VT-3				NA	STRUT
	SI-2-RB-010A-704-2	F1.20		2 C -	- - -	- -		
	R154B815RB							

SAFETY INJECTION 2-SI-2-064-2501R-2

722200	TCX-2-2566-H44	F-A	VT-3				NA	SNUBBER
	SI-2-RB-010B-701-2	F1.20		2 C -	- - -	- -		
	R154B813RB							

722300	TCX-2-2566-H45	F-A	VT-3				NA	SNUBBER
	SI-2-RB-010B-703-2	F1.20		2 C -	- - -	- -		
	R154B812RB							

SAFETY INJECTION 2-SI-2-068-2501R-2

725300	TCX-2-2566A-H10	F-A	VT-3				NA	U-BOLT
	SI-2-RB-058-704-2	F1.20		2 C -	- - -	- -		
	R154D821RB							

FEEDWATER 18-FW-2-036-2003-2

750000	TCX-2-2101-MR1	F-A	VT-3				NA	MOMENT RESTRAINT DWG S2-0681
	CP2-FWSSMR-01	F1.40		2 C -	- - -	- -		
	R100A856SB							



		INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR		
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD				
		SEC. XI		-----						
SUMMARY EXAMINATION AREA	CATGY	NDE	- - - - - O U T A G E - - - - -						INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

[illegible]

750800	TCX-2-1120-1S1	F-A	VT-3						NA	DWG 2323-S2-0654
	RHR HX 01 TOP SUPPORTS	F1.40	2 - -	- - -	- X					
	R69 828SB									

750900	TCX-2-1120-1S2	F-A	VT-3						NA	DWG 2323-S2-0654
	RHR HX 01 INTERMEDIATE	F1.40	2 - -	- - -	- X					
	SUPPORTS									
	R69 810SB									

751000	TCX-2-1120-1S3	F-A	VT-3						NA	DWG 2323-S2-0654
	RHR HX 01 FOUNDATION SUPPORTS	F1.40		2 - -	- - -	- X				
	R69 795SB									

[illegible][illegible]

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 2 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR		
		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD			
		SEC. XI		-----	-----	-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS		
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1	2	**CALIBRATION BLOCK**

CHEMICAL & VOLUME CONTROL TCX-CSAPCH-01

751800	TCX-2-3110-1S1	F-A	VT-3					NA	SUPPORT CRADLE. DWG B49745
	CENTRIFUGAL CHARGING PUMP 01	F1.40		2 - -	- - -	X -			
	R195 810AB								

CONTAINMENT SPRAY CP2-CTAHCS-01

752000	TCX-2-1180-1S1	F-A	VT-3					NA	DWG. 2323-S2-0654
	CT HX 01 TOP SUPPORTS	F1.40		2 - -	- - X	- -			
	R69 828SB								

752100	TCX-2-1180-1S2	F-A	VT-3					NA	DWG. 2323-S2-0654
	CT HX 01 INTERMEDIATE SUPPORTS	F1.40		2 - -	- - X	- -			
	R69 810SB								

752200	TCX-2-1180-1S3	F-A	VT-3					NA	DWG. 2323-S2-0654
	CT HX 01 FOUNDATION SUPPORTS	F1.40		2 - -	- - X	- -			
	R69 795SB								

CONTAINMENT SPRAY CP2-CTAPCS-02

752700	TCX-2-2578-2PS1	F-A	VT-3					NA	SUPPORT CRADLE. DWG 15210085/88
	CT PUMP 02 SUPPORT	F1.40		2 - -	- - X	- -			
	R51 773SB								

CHEMICAL & VOLUME CONTROL TCX-CSAHRG-01

753000	TCX-2-1150-1S1	F-A	VT-3					NA	DWG D-4314-4
	REGENERATIVE HX 01 SUPPORT	F1.40		2 - -	X - -	- -			
	R155C833RB								

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL	PLAN STATUS			PRESERVICE YEAR
			FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
		ASME				
		SEC. XI	-----	-----	-----	
SUMMARY EXAMINATION AREA		CATGY NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

810500	AF-2-SB-001-H6 AF-2-001-428-S33R 2-074	F-A F1.30	VT-3 2 C -	-	-	-	-	-	NA	STRUT
810550	AF-2-SB-001-H6 AF-2-001-428-S33R 2-074	D-A D1.20	VT-1 2 C -	-	-	-	-	-	NA	WELDED ATTACHMENT
810700	AF-2-SB-001-H8 AF-2-059-401-S33R 2-074	F-A F1.30	VT-3 2 C -	-	-	-	-	-	NA	STRUT
811800	AF-2-SB-002-H9 AF-2-002-439-S23R	F-A F1.30	VT-3 2 C -	-	-	-	-	-	NA	STRUT
811850	AF-2-SB-002-H9 AF-2-002-439-S23R	D-A D1.20	VT-1 2 C -	-	-	-	-	-	NA	WELDED ATTACHMENT
811900	AF-2-SB-003-H1 AF-2-035-402-S33R 2-073	F-A F1.30	VT-3 2 - -	-	-	-	X	-	NA	STRUT
812250	AF-2-SB-003-H4 AF-2-035-428-S33R 2-070	D-A D1.20	VT-1 2 - -	-	-	-	X	-	NA	WELDED ATTACHMENT

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR	
		ASME		FIRST	SECOND	THIRD		
		SEC. XI		PERIOD	PERIOD	PERIOD		
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	1	2
-----		-----		-----			-----	
<u>AUXILIARY FEEDWATER</u>								
812750	AF-2-SB-004-H3	D-A	VT-1				NA	WELDED ATTACHMENT
	AF-2-003-407-S33A	D1.20		2	-	-		X -
	2-072							
812800	AF-2-SB-004-H4	F-A	VT-3				NA	STRUT
	AF-2-058-407-S33R	F1.30		2	-	-		X -
	2-072							
812900	AF-2-SB-005-H1	F-A	VT-3				NA	STRUT
	AF-2-003-405-S33R	F1.30		2	-	-		X -
	2-071							
813000	AF-2-SB-005-H2	F-A	VT-3				NA	STRUT
	AF-2-003-406-S33R	F1.30		2	-	-		X -
	2-071							
814000	AF-2-SB-006-H4	F-A	VT-3				NA	BOX
	AF-2-004-405-S33A	F1.30		2	C	-		- -
	2-073							
814050	AF-2-SB-006-H4	D-A	VT-1				NA	WELDED ATTACHMENT
	AF-2-004-405-S33A	D1.20		2	C	-		- -
	2-073							
814800	AF-2-SB-010-H2	F-A	VT-3				NA	BOX
	AF-2-006-412-S33A	F1.30		2	C	-		- -
	2-074							

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
		ASME		PERIOD	PERIOD	PERIOD	
		SEC. XI		-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
				-----			
				-----			

AUXILIARY FEEDWATER

814850	AF-2-SB-010-H2	D-A	VT-1				NA	WELDED ATTACHMENT
	AF-2-006-412-S33A	D1.20		2 C -	- - -	- -		
	2-074							
815000	AF-2-SB-011-H2	F-A	VT-3				NA	BOX
	AF-2-005-700-S33A	F1.30		2 C -	- - -	- -		
	2-070							
815050	AF-2-SB-011-H2	D-A	VT-1				NA	WELDED ATTACHMENT
	AF-2-005-700-S33A	D1.20		2 C -	- - -	- -		
	2-070							
815100	AF-2-SB-011-H3	F-A	VT-3				NA	BOX
	AF-2-084-401-S33A	F1.30		2 C -	- - -	- -		
	2-070							
815150	AF-2-SB-011-H3	D-A	VT-1				NA	WELDED ATTACHMENT
	AF-2-084-401-S33A	D1.20		2 C -	- - -	- -		
	2-070							
815500	AF-2-SB-012-H4	F-A	VT-3				NA	BOX
	AF-2-010-403-S33A	F1.30		2 C -	- - -	- -		
	2-072							
815550	AF-2-SB-012-H4	D-A	VT-1				NA	WELDED ATTACHMENT
	AF-2-010-403-S33A	D1.20		2 C -	- - -	- -		
	2-072							

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

INSPECTION INTERVAL \_\_\_\_\_ PLAN STATUS \_\_\_\_\_ PRESERVICE YEAR \_\_\_\_\_

		FIRST	SECOND	THIRD	
ASME		PERIOD	PERIOD	PERIOD	
SEC. XI		-----			
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

816600	AF-2-SB-013-H7 AF-2-009-413-S33A 2-073	F-A F1.30	VT-3	2	C	-	-	-	-	-	NA	BOX
816650	AF-2-SB-013-H7 AF-2-009-413-S33A 2-073	D-A D1.20	VT-1	2	C	-	-	-	-	-	NA	WELDED ATTACHMENT
816800	AF-2-SB-014-H1 AF-2-061-401-S33A 2-072	F-A F1.30	VT-3	2	C	-	-	-	-	-	NA	BOX
816850	AF-2-SB-014-H1 AF-2-061-401-S33A 2-072	D-A D1.20	VT-1	2	C	-	-	-	-	-	NA	WELDED ATTACHMENT
817100	AF-2-SB-014-H4 AF-2-099-401-S33R 2-072	F-A F1.30	VT-3	2	C	-	-	-	-	-	NA	STRUT
818600	AF-2-SB-017-H1 AF-2-028-402-S33R 2-072	F-A F1.30	VT-3	2	C	-	-	-	-	-	NA	STRUT
819000	AF-2-SB-017-H5 AF-2-039-401-S33R 2-072	F-A F1.30	VT-3	2	C	-	-	-	-	-	NA	STRUT

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR			
		ASME		FIRST	SECOND			THIRD					
		SEC. XI		PERIOD	PERIOD			PERIOD					
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E								INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**		
-----													
AUXILIARY FEEDWATER													
819500	AF-2-SB-019-H1	F-A	VT-3								NA STRUT		
	AF-2-050-401-S33R	F1.30		2	C -	-	-	-	-	-			
	2-072												
820000	AF-2-SB-019-H6	F-A	VT-3								NA STRUT		
	AF-2-097-402-S33R	F1.30		2	C -	-	-	-	-	-			
	2-071												
820100	AF-2-SB-019-H7	F-A	VT-3								NA STRUT		
	AF-2-097-403-S33R	F1.30		2	C -	-	-	-	-	-			
	2-071												
820200	AF-2-SB-019-H8	F-A	VT-3								NA STRUT		
	AF-2-097-406-S33R	F1.30		2	C -	-	-	-	-	-			
	2-071												
820250	AF-2-SB-019-H8	D-A	VT-1								NA WELDED ATTACHMENT		
	AF-2-097-406-S33R	D1.20		2	C -	-	-	-	-	-			
	2-071												
820400	AF-2-SB-020-H2	F-A	VT-3								NA STRUT		
	AF-2-099-408-S33R	F1.30		2	- -	X	-	-	-	-			
	R071 807SB												
820700	AF-2-SB-020-H5	F-A	VT-3								NA STRUT		
	AF-2-099-411-S33R	F1.30		2	- -	X	-	-	-	-			
	R071 807SB												



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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
SUMMARY EXAMINATION AREA		ASME		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD				
CATGY NDE		SEC. XI		O U T A G E						INSTRUCTIONS
NUMBER IDENTIFICATION		ITEM NO METH		1 2	1 2 3	1 2				**CALIBRATION BLOCK**
<u>AUXILIARY FEEDWATER</u>										
820800	AF-2-SB-020-H6 AF-2-099-412-S33R R071 807SB	F-A VT-3 F1.30		2 - -	X - -	- -				NA STRUT
820900	AF-2-SB-020-H7 AF-2-099-413-S33R R082 807SB	F-A VT-3 F1.30		2 - -	- - X	- -				NA STRUT
821800	AF-2-SB-021-H3 AF-2-097-410-S33R R082 807SB	F-A VT-3 F1.30		2 - -	X - -	- -				NA STRUT
821850	AF-2-SB-021-H3 AF-2-097-410-S33R R071 807SB	D-A VT-1 D1.20		2 - -	X - -	- -				NA WELDED ATTACHMENT
822700	AF-2-SB-021-H12 AF-2-097-423-S33A R082 807SB	F-A VT-3 F1.30		2 - -	- - X	- -				NA BOX
822750	AF-2-SB-021-H12 AF-2-097-423-S33A R082 807SB	D-A VT-1 D1.20		2 - -	- - X	- -				NA WELDED ATTACHMENT
825750	AF-2-SB-027-H6 AF-2-030-403-S33R R073 794SB	D-A VT-1 D1.20		2 - -	X - -	- -				NA WELDED ATTACHMENT

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

INSPECTION INTERVAL			PLAN STATUS				PRESERVICE YEAR
			FIRST	SECOND	THIRD		
ASME			PERIOD	PERIOD	PERIOD		
SEC. XI			-----				
SUMMARY EXAMINATION AREA			O U T A G E				INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**	

837500	AF-2-SB-044-H1 AF-2-102-405-S33A 2-074	F-A F1.30	VT-3	2	-	-	-	-	-	X	-	NA	BOX
837550	AF-2-SB-044-H1 AF-2-102-405-S33A 2-074	D-A D1.20	VT-1	2	-	-	-	-	-	X	-	NA	WELDED ATTACHMENT
838600	AF-2-SB-044-H12 AF-2-102-416-S33K 2-082	F-A F1.30	VT-3	2	-	-	-	-	-	X	-	NA	SNUBBER
839000	AF-2-SB-045-H1 AF-2-096-405-S33A 2-074	F-A F1.30	VT-3	2	-	-	-	-	-	X	-	NA	BOX
839050	AF-2-SB-045-H1 AF-2-096-405-S33A 2-074	D-A D1.20	VT-1	2	-	-	-	-	-	X	-	NA	WELDED ATTACHMENT
839600	AF-2-SB-045-H7 AF-2-096-413-S33R 2-082	F-A F1.30	VT-3	2	-	-	-	-	-	X	-	NA	STRUT
839650	AF-2-SB-045-H7 AF-2-096-413-S33R 2-082	D-A D1.20	VT-1	2	-	-	-	-	-	X	-	NA	WELDED ATTACHMENT

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
ASME				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
<u>AUXILIARY FEEDWATER</u>											
841000	AF-2-SB-046-H6	F-A	VT-3						NA	BOX	
	AF-2-098-412-S33A	F1.30		2	-	-	-	-	X	-	
	2-082										
841050	AF-2-SB-046-H6	D-A	VT-1						NA	WELDED ATTACHMENT	
	AF-2-098-412-S33A	D1.20		2	-	-	-	-	X	-	
	2-082										
841500	AF-2-SB-047-H3	F-A	VT-3						NA	STRUT	
	AF-2-096-439-S43R	F1.30		2	-	-	-	-	X	-	
	2-078										
841550	AF-2-SB-047-H3	D-A	VT-1						NA	WELDED ATTACHMENT	
	AF-2-096-439-S43R	D1.20		2	-	-	-	-	X	-	
	2-078										
845800	AF-2-SB-055A-H3	F-A	VT-3						NA	STRUT	
	AF-2-097-433-S53R	F1.30		2	-	-	-	-	X	-	
	2-094										
845850	AF-2-SB-055A-H3	D-A	VT-1						NA	WELDED ATTACHMENT	
	AF-2-097-433-S53R	D1.20		2	-	-	-	-	X	-	
	2-094										
849200	AF-2-SB-063A-H1	F-A	VT-3						NA	STRUT	
	AF-2-103-411-S53R	F1.30		2	-	-	-	-	X	-	
	2-089										

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST	SECOND			THIRD			
		SEC. XI		PERIOD	PERIOD			PERIOD			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
<u>AUXILIARY FEEDWATER</u>											
849250	AF-2-SB-063A-H1	D-A	VT-1								NA WELDED ATTACHMENT
	AF-2-103-411-S53R	D1.20		2	-	-		-	X	-	
	2-089										
849700	AF-2-SB-063A-H6	F-A	VT-3								NA BOX
	AF-2-111-401-S63R	F1.30		2	-	-		-	X	-	
	2-100A										
849750	AF-2-SB-063A-H6	D-A	VT-1								NA WELDED ATTACHMENT
	AF-2-111-401-S63R	D1.20		2	-	-		-	X	-	
	2-100A										
850900	AF-2-YD-001-H10	F-A	VT-3								NA STRUT
	AF-2-001-421-Y33R	F1.30		2	-	-		-	X	-	
	2-085D										
850950	AF-2-YD-001-H10	D-A	VT-1								NA WELDED ATTACHMENT
	AF-2-001-421-Y33R	D1.20		2	-	-		-	X	-	
	2-085D										
851450	AF-2-SB-010-H15	D-A	VT-1								NA WELDED ATTACHMENT
	AF-2-006-402-S33R	D1.20		2	-	-		-	X	-	
	2-074										
851650	AF-2-SB-010-H17	D-A	VT-1								NA WELDED ATTACHMENT
	AF-2-006-405-S33R	D1.20		2	-	-		-	X	-	
	2-074										

		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
				FIRST	SECOND	THIRD	
				PERIOD	PERIOD	PERIOD	
		ASME					
		SEC. XI		-----	-----	-----	
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - - O U T A G E - - - - -					INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2			**CALIBRATION BLOCK**

### AUXILIARY FEEDWATER

852200	AF-2-YD-002-H5 AF-2-002-418-Y33R 2-085D	F-A F1.30	VT-3  2 - -  - - - X -		NA	STRUT
852250	AF-2-YD-002-H5 AF-2-002-418-Y33R 2-085D	D-A D1.20	VT-1  2 - -  - - - X -		NA	WELDED ATTACHMENT
855000	AF-2-YD-006-H3 AF-2-043-403-Y43R 2-085D	F-A F1.30	VT-3  2 - -  - - - X -		NA	STRUT

## COMPONENT COOLING

856600	CC-2-AB-001-H5 CC-2-019-706-A43R X-204	F-A F1.30	VT-3 2 C - - - - -	NA	STRUT
856650	CC-2-AB-001-H5 CC-2-019-706-A43R X-204	D-A D1.20	VT-1 2 C - - - - -	NA	WELDED ATTACHMENT
856700	CC-2-AB-001-H6 CC-2-019-707-A43S	F-A F1.30	VT-3 2 C - - - - -	NA	SPRING
856750	CC-2-AB-001-H6 CC-2-019-707-A43S	D-A D1.20	VT-1 2 C - - - - -	NA	WELDED ATTACHMENT

DATE: 07/08/06

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
				FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		ASME					
		SEC. XI					
		CATGY NDE		O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO METH		1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----		-----		-----	-----	-----	-----

COMPONENT COOLING

856800	CC-2-AB-001-H7 CC-2-019-713-A43S X-207	F-A VT-3 F1.30	2 C -	- - -	- -	NA	SPRING
856850	CC-2-AB-001-H7 CC-2-019-713-A43S X-207	D-A VT-1 D1.20	2 C -	- - -	- -	NA	WELDED ATTACHMENT
857050	CC-2-AB-001-H10 CC-2-019-715-A43K	F-A VT-3 F1.30	2 C -	- - -	- -	NA	SNUBBER
857100	CC-2-AB-002-H1 CC-2-045-001-A33R	F-A VT-3 F1.30	2 C -	- - -	- -	NA	STRUT
857200	CC-2-AB-002-H2 CC-2-045-002-A33R	F-A VT-3 F1.30	2 C -	- - -	- -	NA	STRUT
857300	CC-2-AB-002-H3 CC-2-045-004-A33R	F-A VT-3 F1.30	2 C -	- - -	- -	NA	STRUT
859250	CC-2-AB-003-H6 CC-2-012-707-A43R X-207	D-A VT-1 D1.20	2 C -	- - -	- -	NA	WELDED ATTACHMENT

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

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INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
ASME					
SEC. XI					
CATGY NDE		O U T A G E			INSTRUCTIONS
ITEM NO METH		1 2	1 2 3	1 2	**CALIBRATION BLOCK**
SUMMARY EXAMINATION AREA					
NUMBER IDENTIFICATION					

COMPONENT COOLING

859400	CC-2-AB-004-H1 CC-2-969-700-A43S R197 800AB	F-A VT-3 F1.30	2 - - - - X - -	NA	SPRING
859450	CC-2-AB-004-H1 CC-2-969-700-A43S R197 800AB	D-A VT-1 D1.20	2 - - - - X - -	NA	WELDED ATTACHMENT
862300	CC-2-AB-006-H6 CC-2-028-401-A33R X-174	F-A VT-3 F1.30	2 C - - - - - -	NA	STRUT
862350	CC-2-AB-006-H6 CC-2-028-401-A33R X-174	D-A VT-1 D1.20	2 C - - - - - -	NA	WELDED ATTACHMENT
862500	CC-2-AB-006-H8 CC-2-028-404-A33R X-174	F-A VT-3 F1.30	2 C - - - - - -	NA	STRUT
862550	CC-2-AB-006-H8 CC-2-028-404-A33R X-174	D-A VT-1 D1.20	2 C - - - - - -	NA	WELDED ATTACHMENT
862700	CC-2-AB-006-H10 CC-2-028-424-A33R X-174	F-A VT-3 F1.30	2 C - - - - - -	NA	STRUT



		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
			FIRST PERIOD	SECOND PERIOD	THIRD PERIOD		
		ASME SEC. XI					
SUMMARY EXAMINATION AREA		CATGY NDE	O U T A G E			INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**	

### COMPONENT COOLING

862750	CC-2-AB-006-H10 CC-2-028-424-A33R X-174	D-A D1.20	VT-1	2	C	-	-	-	-	-	NA	WELDED ATTACHMENT
862800	CC-2-AB-006-H11 CC-2-028-704-A33A	F-A F1.30	VT-3	2	C	-	-	-	-	-	NA	BOX
862850	CC-2-AB-006-H11 CC-2-028-704-A33A	D-A D1.20	VT-1	2	C	-	-	-	-	-	NA	WELDED ATTACHMENT
863100	CC-2-AB-007-H2 CC-2-045-007-A43A	F-A F1.30	VT-3	2	C	-	-	-	-	-	NA	BOX
863150	CC-2-AB-007-H2 CC-2-045-007-A43A	D-A D1.20	VT-1	2	C	-	-	-	-	-	NA	WELDED ATTACHMENT
863900	CC-2-AB-008-H6 CC-2-015-701-A43S X-204	F-A F1.30	VT-3	2	C	-	-	-	-	-	NA	SPRING
863950	CC-2-AB-008-H6 CC-2-015-701-A43S X-204	D-A D1.20	VT-1	2	C	-	-	-	-	-	NA	WELDED ATTACHMENT

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL	PLAN STATUS			PRESERVICE YEAR
			FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		ASME				
		SEC. XI				
		CATGY NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

COMPONENT COOLING

864000	CC-2-AB-008-H7 CC-2-044-700-A43K X-204	F-A VT-3 F1.30	2 C -	- - -	- -	NA SNUBBER
864050	CC-2-AB-008-H7 CC-2-044-700-A43K X-204	D-A VT-1 D1.20	2 C -	- - -	- -	NA WELDED ATTACHMENT
864200	CC-2-AB-009-H1 CC-2-050-001-A43S X-207	F-A VT-3 F1.30	2 C -	- - -	- -	NA SPRING
864250	CC-2-AB-009-H1 CC-2-050-001-A43S X-207	D-A VT-1 D1.20	2 C -	- - -	- -	NA WELDED ATTACHMENT
864500	CC-2-AB-009-H4 CC-2-050-701-A43S X-197	F-A VT-3 F1.30	2 C -	- - -	- -	NA SPRING
864550	CC-2-AB-009-H4 CC-2-050-701-A43S X-197	D-A VT-1 D1.20	2 C -	- - -	- -	NA WELDED ATTACHMENT
864600	CC-2-AB-009-H5 CC-2-050-702-A43K X-197	F-A VT-3 F1.30	2 C -	- - -	- -	NA SNUBBER

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR	
				FIRST	SECOND	THIRD		
		ASME		PERIOD	PERIOD	PERIOD		
		SEC. XI		-----				
SUMMARY EXAMINATION AREA		CATGY	NDE	- - - - - O U T A G E - - - - -			INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**	
-----		-----		-----			-----	

COMPONENT COOLING

864650	CC-2-AB-009-H5	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-050-702-A43K	D1.20	2 C	-	- - -		
	X-197						
864700	CC-2-AB-009-H6	F-A	VT-3			NA	SPRING
	CC-2-050-703-A43S	F1.30	2 C	-	- - -		
864750	CC-2-AB-009-H6	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-050-703-A43S	D1.20	2 C	-	- - -		
865200	CC-2-AB-010-H2	F-A	VT-3			NA	STRUT
	CC-2-116-701-A43R	F1.30	2 C	-	- - -		
	X-207						
865300	CC-2-AB-011-H1	F-A	VT-3			NA	STRUT
	CC-2-110-700-A43R	F1.30	2 C	-	- - -		
	X-207						
865800	CC-2-AB-011-H6	F-A	VT-3			NA	BOX
	CC-2-155-701-A43A	F1.30	2 C	-	- - -		
	X-194						
865850	CC-2-AB-011-H6	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-155-701-A43A	D1.20	2 C	-	- - -		
	X-194						

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

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INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
ASME					
SEC. XI		-----	-----	-----	
SUMMARY EXAMINATION AREA	CATGY NDE	O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----		-----			-----

COMPONENT COOLING

866100	CC-2-AB-012-H3	F-A	VT-3			NA	STRUT
	CC-2-126-401-A43R	F1.30	2 C -	- - -	- -		
866300	CC-2-AB-012-H5	F-A	VT-3			NA	STRUT
	CC-2-133-401-A43R	F1.30	2 C -	- - -	- -		
866400	CC-2-AB-012-H6	F-A	VT-3			NA	BOX
	CC-2-133-700-A43A	F1.30	2 C -	- - -	- -		
866450	CC-2-AB-012-H6	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-133-700-A43A	D1.20	2 C -	- - -	- -		
866800	CC-2-AB-012-H10	F-A	VT-3			NA	SNUBBER
	CC-2-158-407-A43K	F1.30	2 C -	- - -	- -		
	X-207						
866850	CC-2-AB-012-H10	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-158-407-A43K	D1.20	2 C -	- - -	- -		
	X-207						
866900	CC-2-AB-012-H11	F-A	VT-3			NA	SNUBBER
	CC-2-158-408-A43K	F1.30	2 C -	- - -	- -		
	X-207						

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INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR			
				FIRST	SECOND	THIRD							
ASME				PERIOD	PERIOD	PERIOD							
SEC. XI				-----	-----	-----							
SUMMARY EXAMINATION AREA				CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION			ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
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### COMPONENT COOLING

ITEM NO.	DESCRIPTION	UNIT	QTY	UNIT PRICE	TOTAL PRICE	REMARKS
866950	CC-2-AB-012-H11 CC-2-158-408-A43K X-207	D-A	VT-1	2 C -	- - - - -	NA WELDED ATTACHMENT
871600	CC-2-AB-017-H12 CC-2-008-719-A33A R174 800AB	F-A	VT-3	2 - -	X - - - -	NA BOX
871650	CC-2-AB-017-H12 CC-2-008-719-A33A R174 800AB	D-A	VT-1	2 - -	X - - - -	NA WELDED ATTACHMENT
872000	CC-2-AB-018-H3 CC-2-040-403-A33R R180 800AB	F-A	VT-3	2 - -	- X - - -	NA BOX
872050	CC-2-AB-018-H3 CC-2-040-403-A33R R180 800AB	D-A	VT-1	2 - -	- X - - -	NA WELDED ATTACHMENT
872100	CC-2-AB-018-H4 CC-2-040-404-A33R R180 800AB	F-A	VT-3	2 - -	- X - - -	NA STRUT
872150	CC-2-AB-018-H4 CC-2-040-404-A33R R180 800AB	D-A	VT-1	2 - -	- X - - -	NA WELDED ATTACHMENT

				INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR			
						FIRST	SECOND	THIRD					
						PERIOD	PERIOD	PERIOD					
				ASME									
				SEC. XI		-----							
SUMMARY EXAMINATION AREA				CATGY	NDE	- - - - - O U T A G E - - - - -						INSTRUCTIONS	
NUMBER	IDENTIFICATION			ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

### COMPONENT COOLING

872200	CC-2-AB-018-H5 CC-2-048-401-A33R R170 800AB	F-A F1.30	VT-3	2	-	-	-	X	-	-	-	NA	STRUT
872900	CC-2-AB-018-H12 CC-2-048-410-A33S R180 800AB	F-A F1.30	VT-3	2	-	-	-	X	-	-	-	NA	SPRING
876200	CC-2-AB-026-H2 CC-2-057-014-A33A R180 800AB	F-A F1.30	VT-3	2	-	-	-	X	-	-	-	NA	BOX
876250	CC-2-AB-026-H2 CC-2-057-014-A33A R180 800AB	D-A D1.20	VT-1	2	-	-	-	X	-	-	-	NA	WELDED ATTACHMENT
876700	CC-2-AB-027A-H4 CC-2-043-714-A33K R180 800AB	F-A F1.30	VT-3	2	-	-	-	X	-	-	-	NA	SNUBBER
876750	CC-2-AB-027A-H4 CC-2-043-714-A33K R180 800AB	D-A D1.20	VT-1	2	-	-	-	X	-	-	-	NA	WELDED ATTACHMENT
877100	CC-2-AB-027A-H8 CC-2-066-700-A33A R180 800AB	F-A F1.30	VT-3	2	-	-	-	X	-	-	-	NA	BOX

		INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR		
				FIRST	SECOND	THIRD				
				PERIOD	PERIOD	PERIOD				
		ASME								
		SEC. XI		-----						
SUMMARY EXAMINATION AREA	CATGY	NDE	- - - - - O U T A G E - - - - -				INSTRUCTIONS			
NUMBER IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

### COMPONENT COOLING

877150	CC-2-AB-027A-H8	D-A	VT-1						NA	WELDED ATTACHMENT
	CC-2-066-700-A33A	D1.20		2 - -	X - -	- -				
	R180 800AB									

877200	CC-2-AB-027A-H9	F-A	VT-3						NA	BOX
	CC-2-068-700-A33A	F1.30		2 - -	X - -	- -				
	R180 800AB									

877250	CC-2-AB-027A-H9 CC-2-068-700-A33A R180 800AB	D-A      VT-1							NA    WELDED ATTACHMENT
		D1.20	2 - -	X - -	- -				

[illegible][illegible][illegible][illegible]

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

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INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST	SECOND	THIRD	
		PERIOD	PERIOD	PERIOD	
ASME		-----			
SEC. XI		-----			
SUMMARY EXAMINATION AREA	CATGY NDE	O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----		-----			-----

COMPONENT COOLING

880250	CC-2-AB-033-H9	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-007-017-A63R	D1.20	2 - -	- - X	- -		
	X-241						
880700	CC-2-AB-038-H3	F-A	VT-3			NA	SPRING
	CC-2-164-403-A53S	F1.30	2 - -	- - X	- -		
880750	CC-2-AB-038-H3	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-164-403-A53S	D1.20	2 - -	- - X	- -		
881000	CC-2-AB-038-H6	F-A	VT-3			NA	SNUBBER
	CC-2-164-407-A63K	F1.30	2 - -	- - X	- -		
	X-235						
882900	CC-2-AB-039-H9	F-A	VT-3			NA	STRUT
	CC-2-156-710-A53R	F1.30	2 - -	- X -	- -		
	X-194						
882950	CC-2-AB-039-H9	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-156-710-A53R	D1.20	2 - -	- X -	- -		
	X-194						
883000	CC-2-AB-049-H1	F-A	VT-3			NA	SNUBBER
	CC-2-007-001-A73K	F1.30	2 - -	- X -	- -		
	X-245						



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INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
ASME					
SEC. XI					
CATGY NDE		O U T A G E			INSTRUCTIONS
ITEM NO METH		1 2	1 2 3	1 2	**CALIBRATION BLOCK**
SUMMARY EXAMINATION AREA					
NUMBER	IDENTIFICATION				

COMPONENT COOLING

883050	CC-2-AB-049-H1	D-A	VT-1				NA	WELDED ATTACHMENT
	CC-2-007-001-A73K	D1.20		2 - -	- X -	- -		
	X-245							
883400	CC-2-AB-050-H1	F-A	VT-3				NA	STRUT
	CC-2-011-001-A63R	F1.30		2 - -	- X -	- -		
	X-241							
883450	CC-2-AB-050-H1	D-A	VT-1				NA	WELDED ATTACHMENT
	CC-2-011-001-A63R	D1.20		2 - -	- X -	- -		
	X-241							
883600	CC-2-AB-050-H3	F-A	VT-3				NA	STRUT
	CC-2-011-003-A73R	F1.30		2 - -	- X -	- -		
	X-245							
883650	CC-2-AB-050-H3	D-A	VT-1				NA	WELDED ATTACHMENT
	CC-2-011-003-A73R	D1.20		2 - -	- X -	- -		
	X-245							
885100	CC-2-EC-001-H7	F-A	VT-3				NA	SPRING
	CC-2-035-709-E33S	F1.30		2 - -	- - X	- -		
	X-115B							
885150	CC-2-EC-001-H7	D-A	VT-1				NA	WELDED ATTACHMENT
	CC-2-035-709-E33S	D1.20		2 - -	- - X	- -		
	X-115B							

		INSPECTION INTERVAL		PLAN STATUS				PRESERVICE YEAR
				FIRST	SECOND	THIRD		
				PERIOD	PERIOD	PERIOD		
		ASME						
		SEC. XI		-----	-----	-----		
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - - O U T A G E - - - - -					INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**			

### COMPONENT COOLING

885400	CC-2-EC-001-H10 CC-2-035-714-A33A X-180	F-A F1.30	VT-3	2	-	-	-	-	X	-	-	NA	BOX
885450	CC-2-EC-001-H10 CC-2-035-714-A33A X-180	D-A D1.20	VT-1	2	-	-	-	-	X	-	-	NA	WELDED ATTACHMENT
886300	CC-2-EC-003A-H1 CC-2-107-700-E23R X-115B	F-A F1.30	VT-3	2	-	-	-	X	-	-	-	NA	STRUT
887000	CC-2-EC-004-H1 CC-2-105-401-E23R X-115B	F-A F1.30	VT-3	2	-	-	-	-	X	-	-	NA	STRUT
887050	CC-2-EC-004-H1 CC-2-105-401-E23R X-115B	D-A D1.20	VT-1	2	-	-	-	-	X	-	-	NA	WELDED ATTACHMENT
888300	CC-2-FB-002-H1 CC-2-126-004-F43K	F-A F1.30	VT-3	2	-	-	-	-	X	-	-	NA	SNUBBER
891200	CC-2-RB-046-H2 CC-2-204-407-C53A 2-155E	F-A F1.30	VT-3	2	-	-	-	X	-	-	-	NA	BOX

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INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST	SECOND	THIRD	
		PERIOD	PERIOD	PERIOD	
ASME		-----			
SEC. XI		-----			
SUMMARY EXAMINATION AREA		O U T A G E			INSTRUCTIONS
CATGY NDE		-----			
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----		-----			-----

COMPONENT COOLING

891250	CC-2-RB-046-H2	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-204-407-C53A	D1.20	2 - -	- X -	- -		
	2-155E						
891600	CC-2-RB-046-H6	F-A	VT-3			NA	STRUT
	CC-2-204-421-C53R	F1.30	2 - -	- X -	- -		
	2-155E						
891650	CC-2-RB-046-H6	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-204-421-C53R	D1.20	2 - -	- X -	- -		
	2-155E						
892000	CC-2-RB-086-H2	F-A	VT-3			NA	STRUT
	CC-2-246-423-C53R	F1.30	2 - -	- - -	X -		
	2-155D						
892050	CC-2-RB-086-H2	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-246-423-C53R	D1.20	2 - -	- - -	X -		
	2-155D						
892200	CC-2-RB-084-H4	F-A	VT-3			NA	STRUT
	CC-2-249-404-C53R	F1.30	2 - -	- - -	X -		
	2-155D						
892250	CC-2-RB-084-H4	D-A	VT-1			NA	WELDED ATTACHMENT
	CC-2-249-404-C53R	D1.20	2 - -	- - -	X -		
	2-155D						

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
			FIRST PERIOD	SECOND PERIOD	THIRD PERIOD					
		ASME SEC. XI								
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - -	O U T A G E	- - - - -					INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2					**CALIBRATION BLOCK**	

892900	CC-2-RB-085-H6 CC-2-204-420-C53R 2-155E	F-A F1.30	VT-3	2	-	-	-	-	-	X	-	NA	STRUT
892950	CC-2-RB-085-H6 CC-2-204-420-C53R 2-155E	D-A D1.20	VT-1	2	-	-	-	-	-	X	-	NA	WELDED ATTACHMENT
893600	CC-2-RB-086-H4 CC-2-246-419-C53R 2-155D	F-A F1.30	VT-3	2	-	-	-	-	-	X	-	NA	STRUT
893650	CC-2-RB-086-H4 CC-2-246-419-C53R 2-155D	D-A D1.20	VT-1	2	-	-	-	-	-	X	-	NA	WELDED ATTACHMENT
893800	CC-2-RB-086-H6 CC-2-246-422-C53A 2-155D	F-A F1.30	VT-3	2	-	-	-	-	-	X	-	NA	BOX
893850	CC-2-RB-086-H6 CC-2-246-422-C53A 2-155D	D-A D1.20	VT-1	2	-	-	-	-	-	X	-	NA	WELDED ATTACHMENT
894000	CC-2-RB-097-H1 CC-2-201-402-C53R 2-155G	F-A F1.30	VT-3	2	-	-	-	X	-	-	-	NA	STRUT

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COMANCHE PEAK UNIT 2  
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CLASS 3 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

COMPONENT COOLING

894050	CC-2-RB-097-H1	D-A	VT-1				NA	WELDED ATTACHMENT
	CC-2-201-402-C53R	D1.20		2 - -	- X -	- -		
	2-155G							
894100	CC-2-RB-097-H2	F-A	VT-3				NA	STRUT
	CC-2-201-404-C53R	F1.30		2 - -	- X -	- -		
	2-155G							
894150	CC-2-RB-097-H2	D-A	VT-1				NA	WELDED ATTACHMENT
	CC-2-201-404-C53R	D1.20		2 - -	- X -	- -		
	2-155G							
894700	CC-2-SB-034B-H1	F-A	VT-3				NA	STRUT
	CC-2-008-406-S33R	F1.30		2 - -	- - X	- -		
	2-070							
894750	CC-2-SB-034B-H1	D-A	VT-1				NA	WELDED ATTACHMENT
	CC-2-008-406-S33R	D1.20		2 - -	- - X	- -		
	2-070							
894900	CC-2-SB-034B-H3	F-A	VT-3				NA	STRUT
	CC-2-030-401-S33R	F1.30		2 - -	- - X	- -		
	2-070							
895600	CC-2-SB-035-H4	F-A	VT-3				NA	BOX
	CC-2-028-428-S33R	F1.30		2 - -	- - X	- -		
	2-070							

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD			
		ASME					
		SEC. XI					
SUMMARY EXAMINATION AREA	CATGY NDE	O U T A G E					INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**		

## COMPONENT COOLING

895650	CC-2-SB-035-H4 CC-2-028-428-S33R 2-070	D-A D1.20	VT-1 2 - - - - X - -	NA	WELDED ATTACHMENT
895700	CC-2-SB-035-H5 CC-2-031-409-S33R 2-070	F-A F1.30	VT-3 2 - - - - X - -	NA	BOX
895750	CC-2-SB-035-H5 CC-2-031-409-S33R 2-070	D-A D1.20	VT-1 2 - - - - X - -	NA	WELDED ATTACHMENT
896600	CC-2-SB-036-H3 CC-2-028-417-S33R 2-071	F-A F1.30	VT-3 2 - - - X - - -	NA	STRUT
896650	CC-2-SB-036-H3 CC-2-028-417-S33R 2-071	D-A D1.20	VT-1 2 - - - X - - -	NA	WELDED ATTACHMENT
896700	CC-2-SB-036-H4 CC-2-028-422-S33R 2-071	F-A F1.30	VT-3 2 - - - X - - -	NA	STRUT
896750	CC-2-SB-036-H4 CC-2-028-422-S33R 2-071	D-A D1.20	VT-1 2 - - - X - - -	NA	WELDED ATTACHMENT

COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR
			FIRST PERIOD	SECOND PERIOD	THIRD PERIOD					
		ASME SEC. XI								
SUMMARY EXAMINATION AREA	CATGY NDE	- - - - -	O U T A G E	- - - - -					INSTRUCTIONS	
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2					**CALIBRATION BLOCK**	

896900	CC-2-SB-037-H2 CC-2-077-403-S43S 2-069	F-A F1.30	VT-3		2	-	-		-	X	-		-	-	NA	SPRING
896950	CC-2-SB-037-H2 CC-2-077-403-S43S 2-069	D-A D1.20	VT-1		2	-	-		-	X	-		-	-	NA	WELDED ATTACHMENT
897200	CC-2-SB-037-H5 CC-2-077-406-S43S 2-069	F-A F1.30	VT-3		2	-	-		-	X	-		-	-	NA	SPRING
897250	CC-2-SB-037-H5 CC-2-077-406-S43S 2-069	D-A D1.20	VT-1		2	-	-		-	X	-		-	-	NA	WELDED ATTACHMENT
897400	CC-2-SB-038-H1 CC-2-031-401-S33K 2-069	F-A F1.30	VT-3		2	C	-		-	-	-		-	-	NA	SNUBBER
897450	CC-2-SB-038-H1 CC-2-031-401-S33K 2-069	D-A D1.20	VT-1		2	C	-		-	-	-		-	-	NA	WELDED ATTACHMENT
897600	CC-2-SB-038-H3 CC-2-031-407-S43S 2-069	F-A F1.30	VT-3		2	C	-		-	-	-		-	-	NA	SPRING

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
				FIRST		SECOND		THIRD			
		ASME		PERIOD		PERIOD		PERIOD			
		SEC. XI		-----		-----		-----			
SUMMARY EXAMINATION AREA		CATGY NDE		- - - - -		O U T A G E		- - - - -		INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO METH		1 2		1 2 3		1 2		**CALIBRATION BLOCK**	
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COMPONENT COOLING

897650	CC-2-SB-038-H3 CC-2-031-407-S43S 2-069	D-A	VT-1				NA	WELDED ATTACHMENT
		D1.20		2 C -	- - -	- -		
898200	CC-2-SB-039-H2 CC-2-028-409-S33R 2-063	F-A	VT-3				NA	STRUT
		F1.30		2 C -	- - -	- -		
898250	CC-2-SB-039-H2 CC-2-028-409-S33R 2-063	D-A	VT-1				NA	WELDED ATTACHMENT
		D1.20		2 C -	- - -	- -		
898400	CC-2-SB-039-H4 CC-2-028-411-S33K 2-063	F-A	VT-3		.		NA	SNUBBER
		F1.30		2 C -	- - -	- -		
898450	CC-2-SB-039-H4 CC-2-028-411-S33K 2-063	D-A	VT-1				NA	WELDED ATTACHMENT
		D1.20		2 C -	- - -	- -		
898500	CC-2-SB-039-H5 CC-2-028-412-S33R 2-064	F-A	VT-3				NA	SNUBBER
		F1.30		2 C -	- - -	- -		
898550	CC-2-SB-039-H5 CC-2-028-412-S33R 2-064	D-A	VT-1				NA	WELDED ATTACHMENT
		D1.20		2 C -	- - -	- -		



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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

COMPONENT COOLING

898600	CC-2-SB-039-H6 CC-2-028-413-S33R 2-064	F-A	VT-3	2 C -	- - -	- -	NA	STRUT
898650	CC-2-SB-039-H6 CC-2-028-413-S33R 2-064	D-A	VT-1	2 C -	- - -	- -	NA	WELDED ATTACHMENT
898700	CC-2-SB-039-H7 CC-2-028-414-S33R 2-065	F-A	VT-3	2 C -	- - -	- -	NA	STRUT
898750	CC-2-SB-039-H7 CC-2-028-414-S33R 2-065	D-A	VT-1	2 C -	- - -	- -	NA	WELDED ATTACHMENT
899300	CC-2-SB-040-H5 CC-2-065-411-S43S 2-068	F-A	VT-3	2 C -	- - -	- -	NA	SPRING
899350	CC-2-SB-040-H5 CC-2-065-411-S43S 2-068	D-A	VT-1	2 C -	- - -	- -	NA	WELDED ATTACHMENT
900200	CC-2-SB-042-H5 CC-2-065-402-S33R 2-070	F-A	VT-3	2 C -	- - -	- -	NA	BOX

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

COMPONENT COOLING

900250	CC-2-SB-042-H5 CC-2-065-402-S33R 2-070	D-A	VT-1	D1.20	2 C -	- - - - -	NA	WELDED ATTACHMENT
900300	CC-2-SB-042-H6 CC-2-065-404-S33R 2-068	F-A	VT-3	F1.30	2 C -	- - - - -	NA	STRUT
900350	CC-2-SB-042-H6 CC-2-065-404-S33R 2-068	D-A	VT-1	D1.20	2 C -	- - - - -	NA	WELDED ATTACHMENT
900500	CC-2-SB-042-H8 CC-2-078-401-S33R 2-070	F-A	VT-3	F1.30	2 C -	- - - - -	NA	STRUT
900550	CC-2-SB-042-H8 CC-2-078-401-S33R 2-070	D-A	VT-1	D1.20	2 C -	- - - - -	NA	WELDED ATTACHMENT
902500	CC-2-SB-047-H2 CC-2-008-402-S33R R063 800AB	F-A	VT-3	F1.30	2 - -	- X - - -	NA	STRUT
902550	CC-2-SB-047-H2 CC-2-008-402-S33R R063 800SB	D-A	VT-1	D1.20	2 - -	- X - - -	NA	WELDED ATTACHMENT

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		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
				FIRST PERIOD		SECOND PERIOD		THIRD PERIOD			
		ASME SEC. XI		-----		-----		-----			
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**

### COMPONENT COOLING

QTY	PART NUMBER	DESCRIPTION	UNIT OF MEASURE	QUANTITY ORDERED	QUANTITY RECEIVED	DATE RECEIVED	REMARKS
903100	CC-2-SB-048-H3 CC-2-159-409-S53R R088 839SB	F-A VT-3	FL.30	2 - -	- - X - -		NA STRUT-With App RR D-1
903150	CC-2-SB-048-H3 CC-2-159-409-S53R R088 839SB	D-A VT-1	D1.20	2 - -	- - X - -		NA WELDED ATTACHMENT-App RR D-1
903800	CC-2-SB-052-H3 CC-2-155-408-S53R R088 839SB	F-A VT-3	Fl.30	2 - -	- - X - -		NA STRUT-with APP RR D-1
903850	CC-2-SB-052-H3 CC-2-155-408-S53R R088 839SB	D-A VT-1	D1.20	2 - -	- - X - -		NA WELDED ATTACHMENT-App RR D-1
904000	CC-2-SB-052-H5 CC-2-202-401-S53A 2-088	F-A VT-3	Fl.30	2 - -	- - - X -		NA BOX
904050	CC-2-SB-052-H5 CC-2-202-401-S53A 2-088	D-A VT-1	D1.20	2 - -	- - - X -		NA WELDED ATTACHMENT
907750	CC-2-SB-063-H4 CC-2-146-405-S43R 2-086	D-A VT-1	D1.20	2 - -	- X - - -		NA WELDED ATTACHMENT



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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

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INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
ASME		-----			
SEC. XI		-----			
SUMMARY EXAMINATION AREA	CATGY NDE	O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----					

MAIN STEAM

912850	MS-2-SB-001-H1	D-A	VT-1		NA	WELDED ATTACHMENT
	MS-2-415-001-S23R	D1.20	2 - -	- - X - -		
	2-074					

912900	MS-2-SB-001-H2	F-A	VT-3		NA	STRUT
	MS-2-416-401-S33R	F1.30	2 - -	- - X - -		
	2-074					

913600	MS-2-SB-002-H1	F-A	VT-3		NA	STRUT
	MS-2-416-405-S43R	F1.30	2 - -	- - X - -		
	2-082					

913650	MS-2-SB-002-H1	D-A	VT-1		NA	WELDED ATTACHMENT
	MS-2-416-405-S43R	D1.20	2 - -	- - X - -		
	2-082					

SERVICE WATER

915800	SW-2-AB-003-H1	F-A	VT-3		NA	STRUT
	SW-2-004-001-A33R	F1.30	2 - -	X - - - -		
	R175 800AB					

915900	SW-2-AB-003-H2	F-A	VT-3		NA	STRUT
	SW-2-004-002-A33R	F1.30	2 - -	X - - - -		
	R175 800AB					

916100	SW-2-AB-003-H4	F-A	VT-3		NA	STRUT
	SW-2-004-005-A33R	F1.30	2 - -	X - - - -		
	R175 800AB					



		INSPECTION INTERVAL		PLAN STATUS						PRESERVICE YEAR	
		ASME		FIRST PERIOD	SECOND PERIOD			THIRD PERIOD			
		SEC. XI		-----			-----				
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----											
<u>SERVICE WATER</u>											
920600	SW-2-AB-008-H2	F-A	VT-3								NA SNUBBER
	SW-2-010-002-A33K	F1.30		2	-	-	X	-	-	-	
	R175 787AB										
921600	SW-2-AB-008-H13	F-A	VT-3								NA SNUBBER
	SW-2-129-004-A33K	F1.30		2	-	-	-	-	X	-	
	R175 787AB										
921650	SW-2-AB-008-H13	D-A	VT-1								NA WELDED ATTACHMENT
	SW-2-129-004-A33K	D1.20		2	-	-	-	-	X	-	
	R175 787AB										
924500	SW-2-AB-010-H14	F-A	VT-3								NA STRUT
	SW-2-129-025-A43R	F1.30		2	-	-	X	-	-	-	
	R207 787AB										
924550	SW-2-AB-010-H14	D-A	VT-1								NA WELDED ATTACHMENT
	SW-2-129-025-A43R	D1.20		2	-	-	X	-	-	-	
	R207 787AB										
925650	SW-2-AB-012-H1	D-A	VT-1								NA WELDED ATTACHMENT
	SW-2-132-006-A43R	D1.20		2	-	-	-	-	-	X	
	X-207										
927000	SW-2-AB-012-H15	F-A	VT-3								NA STRUT
	SW-2-132-021-A43R	F1.30		2	-	-	-	-	-	X	
	X-207										

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION		ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

SERVICE WATER

927050	SW-2-AB-012-H15	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-132-021-A43R	D1.20		2 - -	- - -	- X		
	X-207							
931300	SW-2-FB-001-H7	F-A	VT-3				NA	STRUT
	SW-2-001-021-F33R	F1.30		2 - -	- - -	- X		
931350	SW-2-FB-001-H7	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-001-021-F33R	D1.20		2 - -	- - -	- X		
934000	SW-2-FB-004-H8	F-A	VT-3				NA	SNUBBER
	SW-2-012-024-F33K	F1.30		2 - -	- - -	- X		
	X-FBSWT							
934050	SW-2-FB-004-H8	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-012-024-F33K	D1.20		2 - -	- - -	- X		
	X-FBSWT							
934500	SW-2-SB-013-H1	F-A	VT-3				NA	BOX
	SW-2-102-429-S43A	F1.30		2 - -	- - -	- X		
	2-082							
934550	SW-2-SB-013-H1	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-102-429-S43A	D1.20		2 - -	- - -	- X		
	2-082							



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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
				FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		ASME	SEC. XI	-----			
		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----							

SERVICE WATER

934700	SW-2-SB-013-H3	F-A	VT-3				NA	STRUT
	SW-2-102-431-S43R	F1.30		2 - -	- - -	- X		
	2-082							
934750	SW-2-SB-013-H3	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-102-431-S43R	D1.20		2 - -	- - -	- X		
	2-082							
934900	SW-2-SB-013-H5	F-A	VT-3				NA	STRUT
	SW-2-102-433-S43R	F1.30		2 - -	- - -	- X		
	2-082							
934950	SW-2-SB-013-H5	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-102-433-S43R	D1.20		2 - -	- - -	- X		
	2-082							
935100	SW-2-SB-013-H7	F-A	VT-3				NA	STRUT
	SW-2-102-435-S43R	F1.30		2 - -	- - -	- X		
	2-082							
935150	SW-2-SB-013-H7	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-102-435-S43R	D1.20		2 - -	- - -	- X		
	2-082							
935300	SW-2-SB-013-H9	F-A	VT-3				NA	STRUT
	SW-2-102-437-S43R	F1.30		2 - -	- - -	- X		
	2-082							

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COMANCHE PEAK UNIT 2  
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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY	EXAMINATION AREA	CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

SERVICE WATER

935350	SW-2-SB-013-H9	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-102-437-S43R	D1.20		2 - -	- - -	- X		
	2-082							
935800	SW-2-SB-014-H5	F-A	VT-3				NA	BOX
	SW-2-129-445-S43A	F1.30		2 - -	- - -	- X		
	2-082							
935850	SW-2-SB-014-H5	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-129-445-S43A	D1.20		2 - -	- - -	- X		
	2-082							
936500	SW-2-SB-018-H1	F-A	VT-3				NA	STRUT
	SW-2-100-401-S33R	F1.30		2 - -	- - -	- X		
	2-070							
936550	SW-2-SB-018-H1	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-100-401-S33R	D1.20		2 - -	- - -	- X		
	2-070							
936700	SW-2-SB-019-H2	F-A	VT-3				NA	STRUT
	SW-2-102-439-S43R	F1.30		2 - -	- - -	- X		
	2-082							
936750	SW-2-SB-019-H2	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-102-439-S43R	D1.20		2 - -	- - -	- X		
	2-082							

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
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INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
ASME					
SEC. XI					
SUMMARY EXAMINATION AREA	CATGY NDE	O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**
-----					
<u>SERVICE WATER</u>					
937000	SW-2-SB-019-H5	F-A VT-3			NA STRUT
	SW-2-102-443-S43R	F1.30	2 - -	- - - - X	
	2-082				
937050	SW-2-SB-019-H5	D-A VT-1			NA WELDED ATTACHMENT
	SW-2-102-443-S43R	D1.20	2 - -	- - - - X	
	2-082				
938500	SW-2-SB-021-H6	F-A VT-3			NA STRUT
	SW-2-132-416-S43R	F1.30	2 - -	- - - - X	
	2-082				
938550	SW-2-SB-021-H6	D-A VT-1			NA WELDED ATTACHMENT
	SW-2-132-416-S43R	D1.20	2 - -	- - - - X	
	2-082				
938800	SW-2-SB-021-H9	F-A VT-3			NA STRUT
	SW-2-132-443-S33R	F1.30	2 - -	- - - - X	
	2-070				
938850	SW-2-SB-021-H9	D-A VT-1			NA WELDED ATTACHMENT
	SW-2-132-443-S33R	D1.20	2 - -	- - - - X	
	2-070				
939200	SW-2-SB-022-H4	F-A VT-3			NA BOX
	SW-2-173-410-S43A	F1.30	2 - -	- - - - X	

INSPECTION INTERVAL				PLAN STATUS						PRESERVICE YEAR	
				FIRST	SECOND			THIRD			
				PERIOD	PERIOD			PERIOD			
SEC. XI				-----							
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E						INSTRUCTIONS	
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	1	2	3	1	2	**CALIBRATION BLOCK**
-----				-----						-----	
SERVICE WATER											
939250	SW-2-SB-022-H4	D-A	VT-1						NA	WELDED ATTACHMENT	
	SW-2-173-410-S43A	D1.20		2	-	-		-	-	X	
939700	SW-2-SB-023-H5	F-A	VT-3						NA	BOX	
	SW-2-132-439-S43A	F1.30		2	-	-		-	-	X	
	2-082										
939750	SW-2-SB-023-H5	D-A	VT-1						NA	WELDED ATTACHMENT	
	SW-2-132-439-S43A	D1.20		2	-	-		-	-	X	
	2-082										
943150	SW-2-YD-005-H17	D-A	VT-1						NA	WELDED ATTACHMENT	
	SW-2-173-704-S33R	D1.20		2	-	-		-	-	X	
	2-070										
943200	SW-2-YD-005-H18	F-A	VT-3						NA	BOX	
	SW-2-173-705-Y33A	F1.30		2	-	-		-	-	X	
	2-085D										
943250	SW-2-YD-005-H18	D-A	VT-1						NA	WELDED ATTACHMENT	
	SW-2-173-705-Y33A	D1.20		2	-	-		-	-	X	
	2-085D										
943900	SW-2-YD-006-H6	F-A	VT-3						NA	BOX	
	SW-2-132-428-Y33R	F1.30		2	-	-		X	-	-	
	R085D800YD										

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
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INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
ASME					
SEC. XI					
SUMMARY EXAMINATION AREA	CATGY NDE	O U T A G E			INSTRUCTIONS
NUMBER IDENTIFICATION	ITEM NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

SERVICE WATER

943950	SW-2-YD-006-H6	D-A	VT-1		NA	WELDED ATTACHMENT
	SW-2-132-428-Y33R	D1.20		2 - - X - - - -		
	R085D800YD					

945000	SW-2-YD-006-H17	F-A	VT-3		NA	BOX
	SW-2-132-701-Y33A	F1.30		2 - - X - - - -		
	R085D800YD					

945050	SW-2-YD-006-H17	D-A	VT-1		NA	WELDED ATTACHMENT
	SW-2-132-701-Y33A	D1.20		2 - - X - - - -		
	R085D800YD					

946950	SW-2-YD-007-H18	D-A	VT-1		NA	WELDED ATTACHMENT
	SW-2-102-471-S33R	D1.20		2 - - - - - X		
	2-070					

947100	SW-2-YD-007-H20	F-A	VT-3		NA	STRUT
	SW-2-102-482-Y33R	F1.30		2 - - - - - X		
	2-085D					

947150	SW-2-YD-007-H20	D-A	VT-1		NA	WELDED ATTACHMENT
	SW-2-102-482-Y33R	D1.20		2 - - - - - X		
	2-085D					

SW-2-YD-007-H21

947200	SW-2-YD-007-H21	F-A	VT-3		NA	BOX
	SW-2-102-700-Y33A	F1.30		2 - - - - - X		
	2-085D					

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COMANCHE PEAK UNIT 2  
INSERVICE INSPECTION PLAN  
CLASS 3 SCHED/COMPL COMPONENTS

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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM NO	METH	1	2	3	**CALIBRATION BLOCK**

SERVICE WATER

947250	SW-2-YD-007-H21	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-102-700-Y33A	D1.20		2	-	-		X
	2-085D							

948150	SW-2-YD-008-H8	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-129-456-Y33R	D1.20		2	-	-		X
	2-085D							

948950	SW-2-YD-008-H16	D-A	VT-1				NA	WELDED ATTACHMENT
	SW-2-129-464-Y33R	D1.20		2	-	-		X
	2-085D							

AUXILIARY FEEDWATER 4-AF-2-104-2003-3

950000	AF-2-SB-055B-MR1	F-A	VT-3				NA	MOMENT RESTRAINT, S2-0688-10
	CP2-AFSSMR-01	F1.40		2	-	-		X
	R100A861SB							

AUXILIARY FEEDWATER 4-AF-2-107-2003-3

950200	AF-2-SB-027B-MR3	F-A	VT-3				NA	MOMENT RESTRAINT, S2-0688-12.
	CP2-AFSSMR-03	F1.40		2	-	-		X
	R100A861SB							

REPLACES SW-2-SI-004-PS1,-PS2,  
AND -PS3. REFER TO SECTION 6.0  
OF THE ISI PROGRAM PLAN.

COMPONENT COOLING WATER CP2-CCAPCC-01

951400	CC-2-AB-001-PS1	F-A	VT-3				NA	BASE. DWG FP-1421067417
	CCW PUMP SUPPORTS	F1.40		2	-	-		X
	R205 810AB							

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COMANCHE PEAK UNIT 2  
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		INSPECTION INTERVAL		PLAN STATUS			PRESERVICE YEAR
		ASME	SEC. XI	FIRST PERIOD	SECOND PERIOD	THIRD PERIOD	
SUMMARY EXAMINATION AREA		CATGY	NDE	O U T A G E			INSTRUCTIONS
NUMBER	IDENTIFICATION	ITEM	NO METH	1 2	1 2 3	1 2	**CALIBRATION BLOCK**

COMPONENT COOLING WATER CP2-CCAHHX-01

951600	CC-2-AB-005-HXS1	F-A	VT-3				NA	DWG 2-74-06-32467D3
	CCW HX SUPPORT	F1.40		2 - -	- - -	- X		
	R174 790AB							
951700	CC-2-AB-005-HXWS1	D-A	VT-1				NA	SADDLES. DWG 2-74-06-32467D3
	CCW HX SUPPORT WELDED	D1.10		2 - -	- - -	- X		
	ATTACHMENT							
	R174 790AB							

COMPONENT COOLING WATER CP2-CCATST-01

952000	CC-2-AB-045-TS1	F-A	VT-3				NA	DWG N-2640-359
	CCW SURGE TANK SUPPORTS	F1.40		2 - -	- - -	- X		
	R245 873AB							
952100	CC-2-AB-045-TWS1	D-A	VT-1				NA	SADDLE. DWG N-2640-359
	CCW SURGE TANK SUPPORTS WELDED	D1.10		2 - -	- - -	- X		
	ATTACH.							
	R245 873AB							

CHEMICAL & VOLUME CONTROL TCX-CSAHL-01

952200	CS-2-SB-104-HXS1	F-A	VT-3				NA	DWG 5665
	LETDOWN HX SUPPORTS	F1.40		2 - X	- - -	- -		
	R81 790SB							
952300	CS-2-SB-104-HXWS1	D-A	VT-1				NA	SADDLE. DWG 5665
	LETDOWN HX SUPPORTS WELDED	D1.10		2 - X	- - -	- -		
	ATTACHMENTS							
	R81 790SB							

## **APPENDIX A**



## **APPENDIX A**

### **RELIEF REQUESTS**

It is impractical within the limitations of the CPSES plant design, geometry and accessibility for TXU Energy to meet certain requirements of Articles IWA, IWB, IWC, IWD and IWF of the Code. Compliance with these requirements would result in hardships or unusual difficulties without a compensating increase in the level of plant quality or safety. Therefore, pursuant to 10CFR50.55a(g) (5) (iii), the relief requested from the Inservice Inspection requirements of 10CFR50.55a(g) (4) (I) is discussed in detail in this appendix. Relief is requested for the first 120 month interval of the CPSES inservice inspection program.

## APPENDIX A

### STATUS OF CPSES UNIT 2 ISI PLAN / RELIEF REQUESTS (UNIT2: 1998 EDITION OF ASME CODE SECTION XI TO 2000 ADDENDA INTERVAL START DATE – AUGUST 3, 2004, SECOND INTERVAL)

REVISION / RELIEF REQUEST	SUBJECT	SUBMITTED TO NRC	APPROVAL OR DENIAL ISSUED
Revision 0	Unit 2 ISI Program Plan	TXX-04131, 07/28/2004 CPSES-200401770	0
Revision 1	Unit 2 ISI Program Plan	TXX-05137, 08/23/2005 CPSES-200501743	1
Revision 2	Unit 2 ISI Program Plan	TXX-06128 CPSES-200601367	2
A-1	Re-submittal of the Relief Request for alternative RI-ISI examinations for selected class 1 and 2 piping welds ( ASME Code Categories B-F, B-J, C-F-1, and C-F-2)	TXX-05204, 12/15/2005 CPSES-200502480 TXX-06101, 6/28/2005 CPSES-200601	
B-1	Relief is requested to allow the use of Code Case N-566-2 for leakage at bolted connections	TXX-04165, 09/15/2004 CPSES-200402110	Approved NRR-10435, 4/29/2005
B-2	Relief is requested for a reduction in examination coverage (>10%) for a RC pipe to valve weld. (TCX-1-4105-6)	Pending issuance of TXX letter SMF-2006-000648	
C-1	Relief is requested for a reduction in examination coverage (>10%) for the Excess Letdown Heat Exchanger head to flange weld. (TCX-2-1110-1)	TXX-05203, 12/01/2005 CPSES-200502474	

#### General Notes:

- 1/ A revision to the ISI Plan is usually issued after completion of the each refueling outage and prior to the next refueling outage. ISI Plan revisions include items such as rescheduled exams and updated drawings. A request for relief from the ASME Code is requested separately from Plan revisions. A relief request is assigned a unique identifier, which consists of a letter representing the Code Subsection, followed by a sequential number. (e.g., B-6 is assigned as the sixth request for relief from a requirement in Subsection IWB.)
2. Copies of the ISI Program Plan Revisions are forwarded to the a) NRC Document Control Desk, b) NRC Region IV, c) NRC Resident Inspectors, d) NRR Project Manager, and e) Texas Department of Licensing and Regulation (TDLR) and f) authorized Nuclear Inservice Inspector (ANII).

**Appendix B**  
**(OPEN)**

## **APPENDIX C**

**APPENDIX C  
ADOPTED CODE CASES**

	<b><u>CODE CASE</u></b>	<b><u>SUBJECT</u></b>	<b><u>NRC APPROVAL DOCUMENT</u></b>
A	N-416-3	Alternative Pressure Test Requirement for Welded Repairs or Installation of Replacement Items by Welding	R.G.1.147 Rev. 14
B	N-435-1	Alternative Examination Requirements for Vessels with Wall Thicknesses 2 inches or less	R.G.1.147 Rev. 14
C	N-457	Qualification Specimen Notch Location for Ultrasonic Examination of Bolts and Studs	R.G.1.147 Rev. 13
D	N-460	Alternative Examination Coverage for Class 1 and Class 2 Welds	R.G.1.147 Rev. 14
E	N-461-1	Alternative Rules for Piping Calibration Block Thickness	R.G.1.147 Rev. 13
F	N-481	Alternative Examination Requirements for Cast Austenitic Pump Casing	R.G.1.147 Rev. 14
G	N-491-2	Alternative Rules for Examination of Class 1, 2, 3 and MC Component Supports of Light-Water Cooled Power Plants	R.G.1.147 Rev. 14
H	N-498-4	Alternative Requirements for 10-Year System Hydrostatic Testing for Class 1, 2 and 3 Systems	R.G.1.147 Rev. 14
I	N-504-2	Alternative Rules for Repair of Class 1, 2, and 3 Austenitic Stainless Steel Piping	R.G.1.147 Rev. 14
J	N-522	Pressure Testing of Containment Isolation Piping	R.G.1.147 Rev. 14
K	N-524	Alternative Requirements for Longitudinal Welds in Class 1 and 2 Piping	R.G.1.147 Rev. 13
L	N-526	Alternative Requirements for Successive Inspections of Class 1 and 2 Vessels	R.G.1.147 Rev. 14
M	N-528-1	Purchase, Exchange, or Transfer of Material Between Nuclear Plant Sites	R.G.1.147 Rev. 14
N	N-532-1	Alternative Requirements for Repair and Replacement Documentation Requirements and In-service Summary Report Preparation and Submission as Required by IWA-4000 and IWA-6000	R.G.1.147 Rev. 14
O	N-533-1	Alternative Requirements for VT-2 Visual Examination of Class 1, 2 and 3 Insulated Pressure-Retaining Bolted Connections	R.G.1.147 Rev. 14

**APPENDIX C  
ADOPTED CODE CASES**

	<u><b>CODE CASE</b></u>	<u><b>SUBJECT</b></u>	<u><b>NRC APPROVAL DOCUMENT</b></u>
P	N-552	Alternative Methods – Qualification of Nozzle Inside Radius Section From the Outside Surface	R.G.1.147 Rev. 14
Q	N-566-2	Corrective Action for Leakage Identified at Bolted Connections	Pending - NRC Approval Required; R.G.1.147 Rev. 14
R	N-573	Transfer of Procedure Qualification Records Between Owners	R.G.1.147 Rev. 13
S	N578	Risk Informed Requirements for Class 1, 2, and 3 Piping, Method B	Pending – NRC Approval Required; RR required
T	N-597	Requirements for Analytical Evaluation of Pipe Wall Thinning	NRC Letter 08/13/01
U	N-616	Alternative Requirements for VT-2 Visual Examination of Classes 1,2, 3 Insulated Pressure Retaining Bolted Connections	R.G.1.147 Rev. 14
V	N-639	Alternative Calibration Block Material	R.G.1.147 Rev. 14
W	N-648-1	Alternative Requirements for Inner Radius Examination of Class 1 Reactor Vessel Nozzles	R.G.1.147 Rev. 14
X	N-649	Alternative Requirements for IWE-5240 Visual Examination	R.G.1.147 Rev. 14

**NOTES:**

Code Cases used in 2RF08 - ( B,D,L,M,N,O,U )

Code Cases proposed for use in 2RF09 – (B,D,L,M,N,O,U,X)

## **APPENDIX D**

**APPENDIX D**  
**ULTRASONIC CALIBRATION BLOCKS**

<b><u>Calibration Block No. Component</u></b>	<b><u>Block Size Pipe Schedule</u></b>	<b><u>Material</u></b>	<b><u>System/</u></b>
TBX-1	12.25"L x 6.00"W x 3.50"T	SA-533 Gr. B Class-1 C.S.	Pressurizer
TBX-2	8.00"L x 3.00"W x 3.00"T	A351 CF8M	Reactor Coolant Pipe (1982)
TBX-3	3" sch. 160	A376 Type-316	Piping
TBX-4	4" sch. 160	A376 Type-304	Control Rod Drive Mech. Housings
TBX-5	6" sch. 160	A376 Type-304	Piping
TBX-6	6" sc. 40S	A376 Type-304	Piping
TBX-7	8" sch. 40S	A376 Type-304	Letdown Reheat Heat Exchanger
TBX-8	8" sch. 140	A376 Type-316	Excess Letdown Heat Exchanger
TBX-9	10" sch. 140	A376 Type-304	Regenerative Heat Exchanger
TBX-10	10" sch. 40S	A312 Type-316	Piping
TBX-11	12" sch. 40S	A312 Type-316	Piping
TBX-12	12" sch. 140	A376 Type-304	Piping
TBX-13	14" sch. 140	A376 Type-316	Piping
TBX-14	14" sch. 40	A358 Type-316	Piping
TBX-15	16" sch. 40S	A312 Type-304	Piping
TBX-16	9.00"L x 4.00"W x .468"T	A240 Type-304	Seal Water Heat Exchanger
TBX-17	8" sch. 80	A106 Grade-B C.S.	Piping
TBX-18	8" sch. 160	A312 Type-304	Piping
TBX-19	14" sch 160	A312 Type-304	Piping



**APPENDIX D**  
**ULTRASONIC CALIBRATION BLOCKS**

<b><u>Calibration Block Size</u></b>	<b><u>Block Size Pipe Schedule</u></b>	<b><u>Material</u></b>	<b><u>System/ Component</u></b>
TBX-20	16" sch. 80	A106 Grade-B C.S.	Piping
TBX-21	18" sch. 80	A106 Grade-B C.S.	Piping
TBX-22	24" sch. 80	A106 Grade-B C.S.	Piping
TBX-23	1.50 sch. 160	A376 Type-316	Piping
TBX-24	2" sch. 160	A376 Type-316	Piping
TBX-25	7" Lg. Stud	SA-540 C.S.	R.V. Stud & R.C. Pump Bolting (1982)
TBX-26	22.10"L x 6.00"W x 6.30"T	SA-533 Grade-A Class-1 C.S.	Reactor Vessel Bottom Head
TBX-27	20.8"L x 6.00"W x 4.00"T	SA-533 Grade-A Class-1 C.S.	Steam Generator Secondary Side
TBX-28	19.10"L x 6.00"W x 5.45"T	SA-508 Grade-A Class-2 C.S.	Steam Generator Channel Head to Tubesheet
TBX-29	30.10"L x 6.00"W x 8.60"T	SA-533 Grade-A Class-1 C.S.	Reactor Vessel Closure Head
TBX-30	13.00"L x 4.00"W x 1.00"T	SA-240 Type-304	Residual Heat Exchanger
TBX-31	9.00"L x 4.00"W x .625"T	SA-240 Type-304	Horizontal Letdown Heat Exchanger
TBX-32	9.00"L x 4.00"W x .312"T	SA-240 Type-304	Volume Control Tank
TBX-33	32' x 1.25"T	SA-106 Grade-B C.S.	32" Main Steam
TBX-34	6" sch. 120	SA-333 Grade-6 C.S.	Piping
TBX-35	6" sch. 80	SA-333 Grade-6 C.S.	Piping
TBX-36	6" sch. 160	SA-106 Grade-B C.S.	Piping
TBX-37	8" sch. 160	SA-106 Grade-B C.S.	Piping

**APPENDIX D****ULTRASONIC CALIBRATION BLOCKS**

<b><u>Calibration Block No.</u></b>	<b><u>Block Size Pipe Schedule</u></b>	<b><u>Material</u></b>	<b><u>System/ Component</u></b>
TBX-38	18" sch 140	SA-106-Grade-B C.S.	Piping
TBX-39	24" sch. 100	SA-106 Grade-B C.S.	Piping
TBX-40	13.00"L x 4.00"W x 1.502"T	SA-515-74B Grade-70	Pressurizer Skirt Weld
TBX-41	12' sch. 30	SA-106 Grade-B C.S.	R.C. Drain Tank Heat Exchanger
TBX-42	8" sch. 40S	SA-333 Grade-7 C.S.	Excess Letdown Heat Exchanger
TBX-43	12" sch. 20	A-312 Type-304	R.C. Drain Tank Heat Exchanger
TBX-44	3" sch. 80	SA-312 Type-304	Piping
TBX-45	4" sch. 80	SA-312 Type-304	Piping
TBX-46	14" sch. 40	SA-312 Type-304	Piping
TBX-47	14" x .500"T	SA-312 Type-304	Piping
TBX-48	16" sch. 30	SA-312 Type-304	Piping
TBX-49	18" x .375"T	SA-312 Type-304	Piping
TBX-50	24" sch. 20	SA-312 Type-304	Piping
TBX-51	12" sch. 80	SA-312 Type-304	Piping
TBX-52	24"L x 6.812" dia.	SA-540 Gr. B24	RPV Stud (1993)
TBX-53	9.25L x 2.125" dia.	SA-193 Gr. B7	SI Pump Stud
TBX-54	35"L x 4.5" dia.	SA-540 Gr. B24	RC Pump Stud (1993)
TBX-55	5.5" x 4.5" x 5.8"	SA-508 Cl. 2	Pr Spr Nozzle IR
TBX-56	11" x 4.5" x 9.93"	SA-508 Cl. 2	SG FW Nozzle IR
TBX-57	12" x 12" x 2.7"	A-351 Gr. CF8M	Reactor Coolant Pipe (1993)

**APPENDIX D**  
**ULTRASONIC CALIBRATION BLOCKS**

<b><u>Calibration Block No.</u></b>	<b><u>Block Size Pipe Schedule</u></b>	<b><u>Material</u></b>	<b><u>System/ Component</u></b>
TBX-58	7-1/2" x 7" x 8"	SA-508 Cl.2	Pr Surge Nozzle IR
TBX-59	7"x7"x7"	SA-508 Cl.2	Pr.Sfty/Rlf Nozzle IR
TBX-RV-1	45.00" x 11.00"W x 11.00"T	SA-533 Gr. B Cl. 1	Basic 11" RPV Block
TBX-RV-2	36.00"L x 9.00"W x 9.00"T	SA-533 Gr. B Cl. 1	Basic 9" RPV Block
TBX-RV-3	28.00"L x 6.00"W x 7.00"T	SA-533 Gr. B Cl. 1	Basic 7" RPV Block
TBX-RV-4	20.00"L x 6.00"W x 5.00"T	SA-533 Gr. B Cl. 1	Basic 5" RPV Block
TBX-RV-5	33.00"L x 11.00"W x 11.00"T	SA-533 Gr. B Cl. 1	RPV Flange Ligament
TBX-RV-6	10.00"L x 6.00"W x 3.00"T	SA-503 Cl. 2	RPV Safe End
TBX-RV-7	41.50"L x 7.00"W x 15.25"T	ASTM A508 Cl. 2	RPV Shell
TCX-RV-1	45.00"L x 11.00"W x 11.00"T	SA-533 Gr. B. Cl. 1	Basic 11" RPV Block
TCX-RV-2	36.00"L x 9.00"W x 9.00"T	SA-533 Gr. B Cl. 1	Basic 9" RPV Block
TCX-RV-3	28.00"L x 6.00"W x 7.00"T	SA-533 Gr. B Cl. 1	Basic 7" RPV Block
TCX-RV-4	20.00"L x 6.00"W x 5.00"T	SA-533 Gr. B Cl. 1	Basic 5" RPV Block
TCX-RV-5	33.00"L x 11.00"W x 11.00"T	SA-533 Gr. B Cl. 1	RPV Flange Ligament
TCX-RV-6	10.00"L x 6.00"W x 3.00"T	SA-503 Cl. 2	RPV Safe End
SS-CB-1	½"T to 3"T x 3"W step	SA-312 Type 304	Stainless Steel Alt Block
CS-CB-1	½"T to 3"T x 3"W step	SA-516 Gr. 70	Carbon Steel Alt Block
DM-CB-1	9"L x 4"W x 2"T	SA-312/SA-516	Dissimilar Metal Alt Blk

## APPENDIX D

### ULTRASONIC CALIBRATION BLOCKS

<b><u>Calibration Block No.</u></b>	<b><u>Block Size Pipe Schedule</u></b>	<b><u>Material</u></b>	<b><u>System/ Component</u></b>
PDI-01	14.00"L x 2.00"W x 14.00"T	A-508 Cl. 2	RPV Block
PDI-02	9.5"L x 2.00"W x 4 Steps	SA-516 Gr.70	C.S Piping Alt. Block
PDI-03	9.5"L x 2.00"W x 4 Steps	SA-312 Type 304	S.S Piping Alt Block
PDI-04	9.5"L x 2.00"W x 4 Steps	SA-312 Type 316	S.S Piping Alt. Block
SAP 10294	6.797"dia x 57.687" long	SA-540 Gr. B24	RPV Closure Stud
SG-IR	12.00"L x 12.00"W x 1.5"T	Lucite	Steam Generator Inner Radius

## **APPENDIX E**

## **APPENDIX E**

### **TCX ISOMETRIC DRAWINGS TABLE**

<b><u>TCX #</u></b>	<b><u>REV #</u></b>
TCX-1-1100	2
TCX-1-1100A	2
TCX-1-1200 Sh. 1	1
TCX-1-1200 Sh. 2	1
TCX-1-1300	1
TCX-1-1300A	1
TCX-1-1400	2
TCX-1-2100	1
TCX-1-3100	1
TCX-1-4100	1
TCX-1-4101	1
TCX-1-4102	3
TCX-1-4103	3
TCX-1-4104	1
TCX-1-4105	1
TCX-1-4106	1
TCX-1-4107	2
TCX-1-4108	2
TCX-1-4109	1
TCX-1-4110	1
TCX-1-4200	1
TCX-1-4201	3
TCX-1-4202	4
TCX-1-4203	3
TCX-1-4204	1
TCX-1-4205	2
TCX-1-4206	1
TCX-1-4207	1
TCX-1-4300	1
TCX-1-4301	2
TCX-1-4302	2
TCX-1-4303	4

## APPENDIX E

### TCX ISOMETRIC DRAWINGS TABLE

<u>TCX #</u>	<u>REV #</u>
TCX-1-4304	1
TCX-1-4305	1
TCX-1-4306	1
TCX-1-4307	1
TCX-1-4308	1
TCX-1-4400	1
TCX-1-4401	1
TCX-1-4402	2
TCX-1-4403	2
TCX-1-4404	2
TCX-1-4405	1
TCX-1-4406	1
TCX-1-4407	2
TCX-1-4408	1
TCX-1-4409	1
TCX-1-4500	2
TCX-1-4501	1
TCX-1-4502	1
TCX-1-4503	1
TCX-1-4504	1
TCX-1-4505	4
TCX-1-4506	4
TCX-1-4507	2
TCX-1-4600	2
TCX-1-5100	1
TCX-1-5100A	1
TCX-2-1100	1
TCX-2-1110	1
TCX-2-1120	1
TCX-2-1130	1
TCX-2-1140	1

**APPENDIX E**  
**TCX ISOMETRIC DRAWINGS TABLE**

<b><u>TCX #</u></b>	<b><u>REV #</u></b>
TCX-2-1150	1
TCX-2-1180	2
TCX-2-2100	3
TCX-2-2101	2
TCX-2-2102	2
TCX-2-2103	1
TCX-2-2200	3
TCX-2-2201	2
TCX-2-2202	1
TCX-2-2203	3
TCX-2-2204	2
TCX-2-2300	3
TCX-2-2301	2
TCX-2-2302	3
TCX-2-2303	3
TCX-2-2400	3
TCX-2-2401	2
TCX-2-2402	2
TCX-2-2403	2
TCX-2-2500	3
TCX-2-2501	3
TCX-2-2520	2
TCX-2-2521	1
TCX-2-2530	2
TCX-2-2531	1
TCX-2-2532	1
TCX-2-2533	2
TCX-2-2534	2
TCX-2-2535	2
TCX-2-2536	2
TCX-2-2537	1
TCX-2-2538	1



**APPENDIX E****TCX ISOMETRIC DRAWINGS TABLE**

<b><u>TCX #</u></b>	<b><u>REV #</u></b>
TCX-2-2538A	1
TCX-2-2539	1
TCX-2-2539A	1
TCX-2-2540	2
TCX-2-2541	2
TCX-2-2542	1
TCX-2-2550	1
TCX-2-2551	1
TCX-2-2560	3
TCX-2-2561	2
TCX-2-2562	2
TCX-2-2563	1
TCX-2-2564	1
TCX-2-2565	1
TCX-2-2566	2
TCX-2-2566A	1
TCX-2-2567	1
TCX-2-2568	1
TCX-2-2569	1
TCX-2-2570	1
TCX-2-2571	1
TCX-2-2572	1
TCX-2-2573	1
TCX-2-2574	1
TCX-2-2575	2
TCX-2-2576	2
TCX-2-2577	2
TCX-2-2578	2
TCX-2-2579	2
TCX-2-2580	2
TCX-2-2581	2
TCX-2-2582	2

**APPENDIX E**  
**TCX ISOMETRIC DRAWINGS TABLE**

<b><u>TCX #</u></b>	<b><u>REV #</u></b>
TCX-2-2583	2
TCX-2-2584	1
TCX-2-2585	1
TCX-2-2586	1
TCX-2-3100	1
TCX-2-3110	1
TCX-2-3140	1

## **APPENDIX F**

## **APPENDIX F RECORD OF REVISIONS**

**Revision 0 – Original issue**

**Revision 1 – Added adopted Code Cases in Appendix C and corrected the typographical error in the ISI Summary Table of Section 4.0.(There is no Attachment 1 to Appendix F.)**

**Revision 2 - Identified owner as Owner/Designated Agent in Sections 1.3 and 1.10**

- Added information relative to RI-ISI for selected class 1 and 2 piping welds
- Added information relative to drawings in Section 2.2
- Revised section 4.3 for snubbers
- Revised section 5.3 for insulated bolted connections
- Revised section 4.0 for the Section XI Summary Table and Sections 4.1, 4.2, and 4.3 (ISI Examination Tables for class 1, 2, and 3 components) to reflect completed, rescheduled, removed, and added exams per 2RF09 and the RI-ISI evaluation/update for the third period of the first interval for Unit 2. The summary numbers (examination items) affected by this revision are listed in Attachment 2 to Appendix F of this Plan.
- Updated Appendix A to reflect the current status of relief requests
- Updated Appendix C to reflect the current list of approved, adopted Code Cases
- Updated Appendix F to add the record of revision and corresponding Attachment 2 to the Appendix for Plan revision 2.

## Revision 2 - AFFECTED SUMMARY NUMBERS :

The following summary numbers identify examination items completed during the first refueling outage (2RF09) of the first period, second interval.

003100	669400	722100	862800
014400	669450	722200	862850
014500	669500	722300	863100
014800	669600	725300	863150
015300	669650	750000	863900
020200	669700	750400	863950
020900	669800	810500	864000
021000	669900	810550	864050
022550	671900	810700	864200
048800	672000	811800	864250
094244	672400	811850	864500
094249	683200	814000	864550
094282	683400	814050	864600
094300	683450	814800	864650
094400	696300	814850	864700
094800	697000	815000	864750
094900	706900	815050	865200
095300	710860	815100	865300
183900	713200	815150	865800
184000	713400	815500	865850
184500	713450	815550	866100
186100	713500	816600	866300
500700	713550	816650	866400
600000	713800	816800	866450
603600	713850	816850	866800
603700	714000	817100	866850
603800	714050	818600	866900
603900	714100	819000	866950
604100	714150	819500	897400
605400	714500	820000	897450
605500	714550	820100	897600
608800	716500	820200	897650
608900	716550	820250	898200
618800	718200	856600	898250
618900	718300	856650	898400
619200	718400	856700	898450
640530	718500	856750	898500
640540	718550	856800	898550
640550	718600	856850	898600
640560	718700	857050	898650
640570	718800	857100	898700
640580	718900	857200	898750
640830	719000	857300	899300
653400	719400	859250	899350
655400	719600	862300	900200
655700	719650	862350	900250
655800	719900	862500	900300
655900	719950	862550	900350
669200	721200	862700	900500
669300	721900	862750	900550

## Revision 2 - AFFECTED SUMMARY NUMBERS :

The following summary numbers identify examination items that have been added to the schedule based on the RI-  
ISI Evaluation/Update for the third period, first interval:

108500	156800	215400	312921
108600	156900	215400	312937
108700	157000	216600	312947
124200	192200	216700	312948
124300	192300	217000	312951
124400	192900	217100	312952
141000	193000	221500	312960
141100	215200	221000	312961
141200	215300	221900	312976

The following summary numbers identify examination items that have been removed from the schedule based on the  
RI-ISI Evaluation/Update for the third period, first interval:

312911	312937	312944	312965
312914	312942	312947	312975

The following summary numbers identify examination items that have been rescheduled:

002800	094282	313100	751400
094244	096400	313200	952200
094249	313000	676600	952300