

October 28, 2005

Mr. Edward J. Weinkam  
Director of Regulatory Services  
Nuclear Management Company, LLC  
700 First Street  
Hudson, Wisconsin 54016

SUBJECT: QUALITY ASSURANCE PROGRAM APPROVAL FOR RADIOACTIVE  
MATERIAL PACKAGES NO. 0083, REVISION 8

Dear Mr. Weinkam:

Enclosed is the Quality Assurance (QA) Program Approval for Radioactive Material Packages No. 0083, Revision No. 8. This Approval satisfies the requirements of 10 CFR 71.17(b) and 71.101(f) for a QA Program approved by the U. S. Nuclear Regulatory Commission (NRC).

Consistent with your notification of intent to apply Nuclear Management Company (NMC) Quality Assurance Topical Report, NMC-1, to radioactive waste shipment activities at NMC-operated plants, this Approval is applicable to activities conducted by Duane Arnold Energy Center, Monticello Nuclear Generating Plant, Palisades Nuclear Plant, Point Beach Nuclear Plant, and Prairie Island Nuclear Generating Plant. Approvals of previous QA programs under docket numbers 71-0296, 71-0325, and 71-0378 are hereby terminated.

This Approval will remain in effect until the expiration date, indicated in Block No. 3. Termination of your materials license does not cause this Approval to be automatically terminated. If you wish to renew, amend, or terminate this Approval, please request it in writing.

This letter also serves as a reminder that if you are using or planning to use an NRC-approved packaging, you must be registered for use of that packaging with NRC. Registration for use of NRC-approved packagings should be made pursuant to 10 CFR 71.17(c)(3).

Sincerely,

/RA/

Robert J. Lewis, Chief  
Transportation and Storage Safety  
and Inspection Section  
Spent Fuel Project Office  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 71-0083

Enclosure: QA Program Approval No. 71-0083, Rev. 8

Mr. Edward J. Weinkam  
Director of Regulatory Services  
Nuclear Management Company, LLC  
700 First Street  
Hudson, Wisconsin 54016

SUBJECT: QUALITY ASSURANCE PROGRAM APPROVAL FOR RADIOACTIVE  
MATERIAL PACKAGES NO. 0083, REVISION 8

Dear Mr. Weinkam:

Enclosed is the Quality Assurance (QA) Program Approval for Radioactive Material Packages No. 0083, Revision No. 8. This Approval satisfies the requirements of 10 CFR 71.17(b) and 71.101(f) for a QA Program approved by the U. S. Nuclear Regulatory Commission (NRC).

Consistent with your notification of intent to apply Nuclear Management Company (NMC) Quality Assurance Topical Report, NMC-1, to radioactive waste shipment activities at NMC-operated plants, this Approval is applicable to activities conducted by Duane Arnold Energy Center, Monticello Nuclear Generating Plant, Palisades Nuclear Plant, Point Beach Nuclear Plant, and Prairie Island Nuclear Generating Plant. Approvals of previous QA programs under docket numbers 71-0296, 71-0325, and 71-0378 are hereby terminated.

This Approval will remain in effect until the expiration date, indicated in Block No. 3. Termination of your materials license does not cause this Approval to be automatically terminated. If you wish to renew, amend, or terminate this Approval, please request it in writing.

This letter also serves as a reminder that if you are using or planning to use an NRC-approved packaging, you must be registered for use of that packaging with NRC. Registration for use of NRC-approved packagings should be made pursuant to 10 CFR 71.17(c)(3).

Sincerely,

/RA/

Robert J. Lewis, Chief  
Transportation and Storage Safety  
and Inspection Section  
Spent Fuel Project Office  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 71-0083  
Enclosure: QA Program Approval No. 71-0083, Rev. 8

DISTRIBUTION:

SFPO r/f      NMSS r/f      WRuland      JCameron, R-III      WBlaney, OCFO

E:\Filenet\ML053040056.wpd

OFC:	SFPO		SFPO	E	SFPO	
NAME:	FJacobs		MDeBose		RLewis	
DATE:	10/18/05		10/19/05		10/28/05	

OFFICIAL RECORD COPY



0083

REVISION NUMBER

8

**QUALITY ASSURANCE PROGRAM APPROVAL  
FOR RADIOACTIVE MATERIAL PACKAGES**

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974, as amended, and Title 10, Code of Federal Regulations, Chapter 1, Part 71, and in reliance on statements and representations heretofore made in Item 5 by the organization named in Item 2, the Quality Assurance Program identified in Item 5 is hereby approved. This approval is issued to satisfy the requirements of Section 71.101 of 10 CFR Part 71. This approval is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

2. NAME

Nuclear Management Company, LLC

STREET ADDRESS

700 First Street

CITY

Hudson

STATE

WI

ZIP CODE

54016

3. EXPIRATION DATE

October 31, 2015

4. DOCKET NUMBER

71-0083

5. QUALITY ASSURANCE PROGRAM APPLICATION DATE(S)

September 13, 2005

6. CONDITIONS

1. Activities conducted with regard to transportation packagings under applicable criteria of Appendix B to 10 CFR Part 50 authorized by this approval: procurement, maintenance, repair, and use. All other activities (i.e., design, fabrication, assembly, testing, and modification) shall be satisfied by obtaining certifications from packaging suppliers that these activities were conducted in accordance with an NRC-approved Quality Assurance Program. It shall remain the responsibility of the Quality Assurance Program holder that all transportation activities meet the requirements of 10 CFR 71.101.
2. Records shall be maintained in accordance with the provisions of 10 CFR Part 71. Specifically:
  - a. Records of each shipment of licensed material shall be maintained for three years after that shipment [10 CFR 71.91(a)].
  - b. Records providing evidence of packaging quality shall be maintained for three years after the life of the packaging [10 CFR 71.91(d)].
  - c. Records describing activities affecting packaging quality shall be maintained for three years after this Quality Assurance Program Approval is terminated [10 CFR 71.135].
3. Planned and periodic audits of all aspects of the Quality Assurance Program shall be conducted in accordance with written procedures or checklists, by appropriately trained personnel not having direct responsibility in the areas being audited, in accordance with 10 CFR 71.137.
4. This Quality Assurance Program Approval is applicable to packaging and transportation activities conducted by:

Duane Arnold Energy Center  
Monticello Nuclear Generating Plant  
Palisades Nuclear Plant  
Point Beach Nuclear Plant, Units 1 and 2  
Prairie Island Nuclear Generating Plant, Units 1 and 2.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

SIGNATURE

/RA/

DATE

10/28/05

ROBERT J. LEWIS, CHIEF  
TRANSPORTATION AND STORAGE SAFETY AND INSPECTION SECTION  
SPENT FUEL PROJECT OFFICE  
OFFICE OF NUCLEAR MATERIAL SAFETY AND SAFEGUARDS

