

(10-2003)  
10 CFR 2.201

## SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

## 1. LICENSEE/LOCATION INSPECTED:

Allied Inspection Services  
4704 Ketchum Rd  
St. Clair, MI

REPORT 2005-002

## 2. NRC/REGIONAL OFFICE

Nuclear Regulatory Commission  
Region III  
2443 Warrenville Rd.  
Lisle, IL 60532

## 3. DOCKET NUMBER(S)

030-15055

## 4. LICENSEE NUMBER(S)

21-18428-01

## 5. DATE(S) OF INSPECTION

October 12, 2005

## LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

x 1. Based on the inspection findings, no violations were identified.

X 2. Previous violation(s) closed.

3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, NUREG-1600, to exercise discretion, were satisfied.

Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):

4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.

(Violations and Corrective Actions)

## Licensee's Statement of Corrective Actions for Item 4, above.

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title

Printed Name

Signature

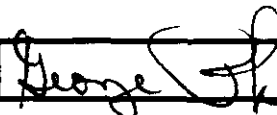
Date

LICENSEE'S

REPRESENTATIVE

NRC INSPECTOR

George Parker



10/12/05

**Docket File Information  
SAFETY INSPECTION REPORT  
AND COMPLIANCE INSPECTION**

1. LICENSEE <b>Allied Inspections</b> REPORT NUMBER(S) 2005-002		2. NRC/REGIONAL OFFICE <b>Region III</b>	
3. DOCKET NUMBER(S) 030-15055	4. LICENSE NUMBER(S) 21-18428-01	5. DATE(S) OF INSPECTION October 12, 2005	
6. INSPECTION PROCEDURES USED 87126	7. INSPECTION FOCUS AREAS 03.01 - 03.07		
<b>SUPPLEMENTAL INSPECTION INFORMATION</b>			
1. PROGRAM CODE(S) 03320	2. PRIORITY 1	3. LICENSEE CONTACT Thomas Grshaw	4. TELEPHONE NUMBER 810/329-6697
<input checked="" type="checkbox"/> Main Office Inspection		Next Inspection Date: 4/06	
<input checked="" type="checkbox"/> Field Office			
Temporary Job Site			

**PROGRAM SCOPE**

The licensee is a radiographer located in St. Clair, Michigan with authorization to use material at temporary job sites where the NRC maintains jurisdiction. This licensee has three full time radiographers and is in possession of two 660 exposure devices.

**Performance Observations**

At the time of the inspection, licensee was not performing radiography within proximity to its main office. Therefore no temporary job site was observed. The inspector reviewed the paperwork associated with the use of the radiographic devices and interviewed personnel that performed radiography. All personnel appeared to possess an adequate level of knowledge of radiation protection. In addition the inspector reviewed the corrective actions implemented following the event of April 2005. Those actions appeared to be adequate. A review of the documentation of actions appeared to satisfy the commitment made in April 2005.

Independent surveys around the storage facility yielded minimal results. Although licensee personnel are badged, readings for the past year were low and neglecting the event of April 2005 would not exceed 1500 mRem on average.

No violations of requirements were noted.