

UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION

BEFORE THE ATOMIC SAFETY AND LICENSING BOARD

October 18, 2005

DOCKETED
USNRC

October 18, 2005 (3:15pm)

OFFICE OF SECRETARY
RULEMAKINGS AND
ADJUDICATIONS STAFF

In the Matter of

Docket No. 70-3103

Louisiana Energy Services, L.P.

ASLBP No. 04-826-01-ML

National Enrichment Facility

REVISED DIRECT TESTIMONY OF DR. ARJUN MAKHIJANI
IN SUPPORT OF NIRS/PC CONTENTIONS EC-3/TC-1, EC-5/TC-2, AND EC-6/TC-3
CONCERNING THE CONTINGENCY FACTOR APPLICABLE TO
LES'S COST ESTIMATE

Q1. Please state your name, affiliation, and qualifications.

A1. My name is Dr. Arjun Makhijani. Among my credentials is a doctorate in Engineering from the Electrical Engineering Department of the University of California at Berkeley (1972, specialization: the application of plasma physics to controlled nuclear fusion). I am President of the Institute for Energy and Environmental Research (IEER), an organization, which, among its activities, assesses environmental damage from the operation of nuclear fuel facilities, and estimates

the compliance of those facilities with environmental regulations, mainly relating to radioactive materials and wastes and to radioactivity exposures. In addition, I am, in my personal capacity as part of a non-IEER team, currently one of the principal personnel who have been chosen by the U.S. government to carry out an audit of the radiation dose reconstruction program that is being done for nuclear weapons complex workers who have applied for compensation under the Energy Employees Occupational Illness Compensation Program Act.

I have authored and co-authored numerous studies, articles, and books examining nuclear-related issues, including emissions from nuclear weapons plants, nuclear fuel cycle related issues, nuclear weapons production and testing, and nuclear waste. Among other things, I was the principal author of the first ever independent source term reconstruction from a nuclear weapons plant (the Feed Materials Production Center), done in 1989.

Chapters that I have co-authored include "Dismantling the Bomb," and "Nuclear Waste Management and Environmental Remediation," in *Atomic Audit: The Costs and Consequences of U.S. Nuclear Weapons Since 1940*, Stephen I. Schwartz, editor, Brookings Institution Press, Washington, D.C., 1998. I am also a co-author of "The Production of Nuclear Weapons and Environmental Hazards," a chapter appearing in *Nuclear Wastelands: A Global Guide to Nuclear Weapons Production and its Health and Environmental Effects*, MIT Press, Cambridge, Massachusetts, 1995. I am principal editor of this book.

I have served on the Radiation Advisory Committee of the Science Advisory Board of the United States Environmental Protection Agency (EPA), and on the EPA's advisory subcommittee on Radiation Cleanup Standards of the National Advisory Committee on Environmental Policy and

Technology. From 1997 to 2002, I was part of an IEER team that monitored three independent audits of the compliance of the Los Alamos National Laboratory in New Mexico with radiation regulations under the Clean Air Act, specified in 40 CFR 61, Subpart H. The audits and the IEER monitoring of the audits were the result of a federal consent decree issued after the court found Los Alamos National Laboratory to be in violation of 40 CFR 61, Subpart H.

My current resume is attached to this testimony.

Q2. What is the purpose of your testimony today?

A2. I am testifying in support of three contentions, which were advanced in this proceeding by Nuclear Information and Resource Service and Public Citizen. The first contention, EC-3/TC-1 -- Depleted Uranium Hexafluoride Storage and Disposal, states as follows:

CONTENTION: Petitioners contend that Louisiana Energy Service, L.P., (LES) does not have a sound, reliable, or plausible strategy for private sector disposal of the large amounts of radioactive and hazardous Depleted Uranium Hexafluoride ("DUF6") waste that the operation of the plant would produce in that the statement that "discussions have recently been held with Cogema concerning a private conversion facility" (ER 4.13-8) is without substance.

The second contention, EC-5/TC-2 -- Decommissioning Costs, states as follows:

CONTENTION: Louisiana Energy Services, L.P., (LES) has presented estimates of the costs of decommissioning and funding plan as required by 42 U.S.C. 2243 and 10 C.F.R. 30.35, 40.36, and 70.25 to be included in a license application. See Safety Analysis Report 10.0 through 10.3; ER 4.13.1. Petitioners contest the sufficiency of such presentations as based on the lack of any relevant estimate of the cost of converting and disposing of depleted uranium, given it does not rely upon the three examples -- the 1993 CEC estimate, the LLNL report, and the UDS contract --cited in its application.

LES has presented additional estimates for the costs of deconversion, transportation, and disposal of depleted uranium for purposes of the decommissioning and funding plan required by 42 USC 2243 and 10 CFR 30.35, 40.36, and 70.25. See LES Response to RAI

dated January 7, 2005. Such presentations are insufficient because they contain no factual bases or documented support for the amounts of the following particular current LES estimates, i.e., \$2.69/kgU for conversion, \$1.14/kgU for disposal, \$0.85/kgU for transportation, and a total of \$5.85/kgU including contingency, and cannot be the basis for financial assurance.

The third contention, EC-6/TC-3 -- Costs of Management and Disposal of Depleted UF₆, states as follows:

CONTENTION: Petitioners contend that the Louisiana Energy Services, L.P., (LES) application seriously underestimates the costs and the feasibility of managing and disposing of the Depleted Uranium Hexafluoride ("DUF6") produced in the planned enrichment facility in that:

(E) A problem arises with respect to disposal of CaF₂. It is not known whether the CaF₂ will be contaminated with uranium. Such contamination would prevent the resale of the CaF₂ and would require that such material be disposed of as low-level waste.

(G) LES's "preferred plausible strategy" for the disposition of depleted UF₆ is the possible sale to a "private sector conversion facility" followed by disposal of deconverted U₃O₈ in a "western U.S. exhausted underground uranium mine." (ER 4.13-8). Such a conversion strategy cannot be accepted as plausible given that no such conversion facility exists nor is it likely to be built to suit LES's timing and throughput requirements.

(I) The "engineered trench" method of waste disposal proposed by LES is not likely to be acceptable (ER 4.13-11, -19) if DUF₆ is not considered low level waste.

Q3. What materials have you reviewed in preparation for your testimony?

A3. Part of my preparation was working with and assigning tasks to Dr. Brice Smith, a senior scientist at IEER, and our librarian Lois Chalmers. I reviewed various parts of the LES license application, including the Environmental Report and the Safety Analysis Report, submitted by LES to the Commission in support of its application, that relate to the depleted uranium to be generated by the facility, the management of that material, and its deconversion and disposal. I also reviewed various documents prepared by LES and persons working for LES that shed light on LES's plans

for disposition of depleted uranium. I have also reviewed documents on uranium disposal options and uranium health effects including those from scientific journals as well as publications from national and international bodies such as the International Commission on Radiological Protection, the National Research Council of the National Academy of Sciences, the OECD Nuclear Energy Agency, the Royal Society, the International Atomic Energy Agency, and the World Health Organization.

In addition, I have reviewed the Draft and Final Environmental Impact Statement for the proposed National Enrichment Facility prepared by the Nuclear Regulatory Commission (NUREG-1790) (NIRS/PC Ex. 152, 191) as well as the Final Environmental Impact Statement for the proposed Claiborne Enrichment Facility (NUREG-1484) (NIRS/PC Ex. 58). I have revisited the history of 10 CFR 61.55 as well as other parts of 10 CFR 61. I have reviewed several related Department of Energy documents, such as the Environmental Impact Statements for the proposed Portsmouth and Paducah conversion plants (DOE/EIS-0359 and DOE/EIS-0360) (LES Ex. 16, 17) and the 1999 DOE Programmatic Environmental Impact Statement for Alternative Strategies for the Long-Term Management and Use of Depleted Uranium Hexafluoride (DOE/EIS-0269) (LES Ex. 18). I have also reviewed some of the supporting documents for those studies such as the 1997 Lawrence Livermore National Laboratory Engineering and Cost Analyses. (NIRS/PC Ex. 55, 56).

I have studied these and related areas for many years, and so cannot make a full list of all the materials I have reviewed that may shed light on the questions before the Board. For a further listing of documents reviewed as part of my work in this case in collaboration with Dr. Smith, I refer you to the reference lists in the following reports:

Makhijani and Smith, *Costs and Risks of Management and Disposal of Depleted Uranium from the National Enrichment Facility Proposed to be Built in Lea County, New Mexico* by

LES, November 24, 2004. (NIRS/PC Ex. 190) (See particularly 3-19 concerning uranium health risks, 19-29 concerning regulatory aspects and generic analyses of near-surface disposal, 30-34 concerning deconversion and byproducts thereof, and 35-51 concerning factors affecting costs and cost estimates).

Makhijani and Smith, *Update to Costs and Risks of Management and Disposal of Depleted Uranium from the National Enrichment Facility Proposed to be Built in Lea County New Mexico* by LES by Arjun Makhijani, PhD. and Brice Smith, Ph.D. based on information obtained since November 2004, July 5, 2005. (NIRS/PC Ex. 224) (See particularly 1 (summary), 2-6 concerning the need to analyze specific disposal options, 7-8 concerning the difficulties of the Envirocare site, 8-22 concerning the difficulties of the WCS site, 22-24 concerning the probable need for geologic disposal).

Both of these reports have been filed in this proceeding on the indicated dates and are incorporated by reference here. These works form the primary technical basis for my conclusions as presented in this testimony. I asked Dr. Brice Smith to draft my testimony for me based on the above materials, my deposition testimony, and an outline we developed together. I reviewed, edited, and approved the text of this testimony while on travel.

Q4. What is your understanding of the requirements for a plausible strategy as it relates to the disposition of the depleted uranium hexafluoride that would be generated by the proposed National Enrichment Facility?

A4. In the Claiborne Enrichment Center case the Atomic Safety and Licensing Board ruled that

Thus, in assessing the plausible tails disposal strategy adopted by the Applicant as part of its decommissioning funding plan, we first must determine whether the funding plan contains a reasonable or credible plan to dispose of the DUF₆ tails generated at the CEC and then determine whether the Applicant's cost estimates for the components of the plan are reasonable.¹

In the current context, a reasonable and credible plan for the disposition of the depleted uranium hexafluoride that would be produced by the proposed NEF facility would have to address the

¹ ASLB CEC 1997 (NIRS/PC Ex. 205) p. 4 of 18.

deconversion of the DUF6 to a more stable chemical form, the safe disposal of the deconversion by-products (i.e. the neutralization of the hydrofluoric acid and the disposal of the resulting calcium fluoride), the processing of the DU into a suitable waste form, and the ultimate disposal of the depleted uranium in a manner that will meet all current regulatory requirements including the annual dose limits in 10 CFR 61 and the EPA maximum concentration limits for drinking water.

The proposed LES facility will generate as much as 133,000 metric tons of DU, and to date the disposal of such large quantities of depleted uranium has not occurred anywhere in the world.

An additional element that needs to be considered in the context of defining a plausible strategy is cost. While the Board has ruled that “the cost of implementing a particular strategy has no bearing upon whether any particular strategy is technically plausible,” it has also acknowledged that LES itself noted that “the issues of ‘plausible strategy’ for waste disposal/dispositioning and decommissioning costs are closely related” and that “the reasonableness of the estimated costs of either the DOE plausible strategy or any potential private disposal strategy will be at issue in this proceeding.”²

For an additional discussion on the nature and requirements of a plausible strategy I refer you to the Makhijani and Smith 2004 Report (NIRS/PC Ex. 191), specifically pages 44 to 47.

Q5. Moving to the proposal before the Commission, what do you understand LES proposes to do with the DUF6 from the NEF?

² ASLB June 30 2005 (NIRS/PC Ex. 206) p. 13-14.

A5. The LES FEIS contains the following description of the two options proposed for the management of the DUF₆ that would be generated by the proposed NEF:

Two options are proposed for disposition of DUF₆. The first option would be to ship the material to a private conversion facility prior to disposal (Option 1). An alternative available under the provisions of the United States Enrichment Corporation (USEC) Privatization Act of 1996 would be to ship the material to a DOE conversion facility, either at Portsmouth, Ohio, or at Paducah, Kentucky, for temporary storage and eventual processing by the DOE conversion facility prior to disposal by DOE (Option 2).³

In addition, LES has publicly stated that

For many reasons, including the large volume of byproduct already in storage in the US, *the DOE deconversion facilities are not LES's path of choice for byproduct deconversion*. LES has continually supported the development of a commercial, private deconversion facility. In fact, the company will seek to develop long-term supply contracts with potential deconversion operators in order to assist in their financing and licensing efforts to build such a facility.⁴

LES and the NRC Staff have also stated that it is their position that the depleted uranium from the deconversion facility would be considered Class A low-level radioactive waste under 10 CFR 61.55 and that the preferred option is the deconversion of the DUF₆ to DU₃O₈ followed by its disposal in a shallow land disposal facility. While no shallow-land burial site has been specifically identified by LES as the final destination for the DU₃O₈ that would be generated, the NRC FEIS considers only the Hanford and Envirocare sites as potential options. The option of disposal at the proposed Waste Control Specialists facility in Andrews County, Texas, which is currently seeking a license, was explicitly removed from consideration by the NRC as follows:

Due to the need for separate regulatory actions prior to disposal at WCS [Waste Control Specialists], it is assumed that the depleted U₃O₈ generated from the adjacent or offsite private conversion process would be disposed at another disposal site licensed to accept this material.⁵

³ NEF FEIS 2005 (NIRS/PC Ex. 191) p. 2-28.

⁴ LES NEF UF₆ info sheet (NIRS/PC Ex. 134) p. 3 (emphasis added).

⁵ NEF FEIS 2005 (NIRS/PC Ex. 191) p. 2-33.

The FEIS focuses heavily on the choice of Envirocare and, in fact, draws no conclusions whatsoever about the environmental impacts of disposal at Hanford. The option of disposing of the depleted uranium in an abandoned mine previously put forth by LES in this case was withdrawn as a basis upon which they would rely for their plausible strategy.

Finally, LES has stated that it will consider only the neutralization of the hydrofluoric acid generated during deconversion to form calcium fluoride (CaF_2). They have also proposed that the CaF_2 would be disposed of in the Lea County landfill as industrial waste.⁶

Q6. In light of your understanding of the requirements of a plausible strategy, what is your conclusion regarding the plausibility of the Cogema option for deconverting the DUF_6 that would be generated by the proposed NEF?

A6. Based on Cogema's experience operating a similar deconversion plant in France (i.e. the Pierrelatte plant) to that which would be required to handle the material from the proposed LES facility, reliance on Cogema for the deconversion option would be considered technologically plausible once a siting process for the deconversion facility is specified by the NRC and provided that the final deconversion form chosen is U_3O_8 and not UO_2 .

Q7. What is your conclusion regarding the need to consider a contingency allowance with respect to a deconversion facility based on Cogema's experience with the Pierrelatte plant?

⁶ Krich 2005 (NIRS/PC Ex. 187) Attachment 1.

A7. I will discuss issues relating to the general contingency factor of at least 25 percent required by the NRC for unforeseen circumstances. With respect to a deconversion option based on Cogema's experience, the Pierrelatte plant upon which our cost estimate is based has a throughput that is more than two and a half times larger than the throughput of a deconversion plant that would be built to handle the DUF6 from the proposed NEF facility. The LLNL analysis estimated that the unit cost of a deconversion facility producing either DUO_3O_8 or DUO_2 would increase by about 73 percent if the throughput of the facility was reduced by 50 percent.⁷

Thus, the scaling uncertainties are significant enough to argue for the continued inclusion of at least a 25 percent contingency factor despite the fact that the 5.50 euro per kg U (\$7.10 per kg U in 2004 dollars) estimate is based on an operating plant with real-world practical experience.

Q8. What is your conclusion on the reasonableness of LES's reliance on cost information from either the Envirocare or WCS sites?

A8. In their June 30, 2005 ruling, the Board stated that

To be sure, the choice regarding a "plausible strategy," and the concomitant need to provide a reasonable explanation of the costs of that choice as they relate to its financial qualifications/decommissioning funding responsibilities, rests with LES in the first instance.⁸

In addition, the NRC stated in its guidelines for determining decommissioning costs that

The purpose of the review of the cost estimate is to ensure that the licensee or responsible party has developed a cost estimate for decommissioning the facility based on documented

⁷ Makhijani and Smith 2004 (NIRS/PC Ex. 190) p. 37 and LLNL 1997 CA (NIRS/PC Ex. 56) p. 99-100.

⁸ ASLB June 30 2005 (NIRS/PC Ex. 206) p. 14 (emphasis added).

and reasonable assumptions and that the estimated cost is sufficient to allow an independent third party to assume responsibility for decommissioning the facility if the licensee or responsible party is unable to complete the decommissioning.⁹

The current LES cost estimates rely on the lowest price quoted to them in a Memorandum of Agreement (MOA) between LES and WCS. This MOA states the parties' intention to consider discussions that could lead to a contract for WCS to accept two years worth of depleted uranium from a private deconversion facility amounting to a total of 16,800 metric tons of DU_3O_8 or 14,250 tons of DU. This quantity is less than 11 percent of the 133,000 metric tons of DU that the proposed NEF facility would be expected to generate over its operational lifetime.¹⁰ The MOA also states that the proposed WCS would be sufficiently large to contain the full amount if it was eventually disposed of at the proposed WCS site. Currently, however, WCS has no license to dispose of radioactive waste and, therefore, these discussion are contingent upon the WCS assumption that it will receive a license from the Texas Commission on Environmental Quality.

In the final EIS for the NEF, the NRC staff notes the following the actions that would be necessary before it would be possible to dispose of the depleted uranium from the NEF facility at the proposed Waste Control Specialists site in Andrews County, Texas:

Before the depleted uranium generated by the proposed NEF could be disposed at the proposed WCS Compact Facility, a series of legal procedures and approval processes would have to be successfully addressed. These procedures and processes include:

1. Approval by the State of Texas of WCS's application, including authorization by the State for the WCS Compact Facility to accept for disposal depleted uranium oxides of the type and quantities expected to be generated as a result of the proposed NEF's operations;
2. Approval by the Rocky Mountain Compact (in which the proposed NEF would be located) for the export of the depleted uranium oxides from the Compact; and
3. Approval by the Texas Compact for the import and disposal of the depleted uranium oxides generated as a result of the proposed NEF's operations.¹¹

⁹ NUREG 1757, Vol. 3 (NIRS/PC Ex. 249) p. 4-9 (emphasis added).

¹⁰ MOA 2005 (LES Ex. 105) p. 2 to 3.

¹¹ NEF FEIS 2005 (NIRS/PC Ex. 191) p. 2-32 to 2-33.

They go on to specifically recognize that “[a] separate licensing process could be required to obtain approval from the State of Texas” for the disposal of DU even if the general low-level waste application is eventually granted.¹² In light of these considerations, the NRC staff concluded that

Due to the need for separate regulatory actions prior to disposal at WCS, it is assumed that the depleted U₃O₈ generated from the adjacent or offsite private conversion process would be disposed at another disposal site licensed to accept this material.¹³

WCS is not in a position to set its prices for disposal. Those prices would have to be set by the Texas Compact Commission. Thus, a vague cost estimate from WCS that can be changed at any time, that contains no basis for how it might be changed, when it might be changed, or whether there are any upper limits to the cost cannot be considered to be reasonable or credible estimate in this case. In light of this conclusion it is interesting to note that the January 2005 memorandum of agreement explicitly states that

LES and WCS acknowledge and agree that neither party accepts *any responsibility* for nor make[s] any representation or warranty, express or implied, with respect to the information provided to the other party in accordance with this MOA.¹⁴

This type of agreement should not form the basis for estimating the cost of a plausible disposal strategy, and should not be accepted by the NRC. Relying on this memorandum of agreement for a cost estimate before WCS has been granted a license is more wishful thinking than a plausible strategy.

LES also notes in support of its cost estimate a single page letter from the Executive Vice President of Envirocare that states that the cost stated in the LES license application were “a conservative estimate of what it would currently cost at standard depleted U₃O₈ density to dispose of such

¹² NEF FEIS 2005 (NIRS/PC Ex. 191) p. I-83 (in the electronic version of the FEIS this quote appears on page I-82)

¹³ NEF FEIS 2005 (NIRS/PC Ex. 191) p. 2-33.

¹⁴ MOA 2005 (LES Ex. 105) p. 4 (emphasis added).

material at Envirocare's Utah facility."¹⁵ At the time the Envirocare letter was written, the disposal costs reported by LES in its license application were between \$1.47 and \$2.17 per kilogram of uranium compared to the current LES estimate of \$1.14 per kilogram of uranium.¹⁶ As with the case of WCS, a vague unsupported statement with no supporting discussion of the analysis underlying the conclusion cannot be considered sufficient to document the assumptions made, much less determine if they are reasonable. In addition, the letter from Envirocare also noted that their review was not an offer to dispose of the material at this cost and that the DU would still have to be meet "Envirocare's licenses, permits, and operational requirements."¹⁷

Q9. What is your understanding of the role of the NRC required contingency factor in general and its applicability to the estimates of DU dispositioning in this case in specific?

A9. In the *Consolidated NMSS Decommissioning Guidance: Financial Assurance, Recordkeeping, and Timeliness* the NRC noted that

The purpose of the review of the cost estimate is to ensure that the licensee or responsible party has developed a cost estimate for decommissioning the facility based on documented and reasonable assumptions and that the estimated cost is sufficient to allow an independent third party to assume responsibility for decommissioning the facility if the licensee or responsible party is unable to complete the decommissioning.¹⁸

They went on to state that "[a]t minimum, all cost estimates for unrestricted or restricted release must" apply "a contingency factor of *at least* 25 percent to the sum of all estimated costs."¹⁹ The reason NRC requires this provision is stated clearly:

¹⁵ Krich 2005 (NIRS/PC Ex. 187) Attachment 2.

¹⁶ LES SAR 2004 (NIRS/PC Ex. 222) Table 10.3-1.

¹⁷ Krich 2005 (NIRS/PC Ex. 187) Attachment 2.

¹⁸ NUREG 1757, Vol. 3 (NIRS/PC Ex. 249) p. 4-9.

¹⁹ NUREG 1757, Vol. 3 (NIRS/PC Ex. 249) p. 4-9 to 4-10 (emphasis added).

Because of the uncertainty in contamination levels, waste disposal costs, and other costs associated with decommissioning, the cost estimate should apply a contingency factor of 25 percent to the sum of all estimated decommissioning costs. The 25 percent contingency factor provides reasonable assurance for *unforeseen* circumstances that could increase decommissioning costs, and should not be reduced or eliminated simply because foreseeable costs are low.²⁰

Typical examples of unforeseen circumstances would include things like industrial accidents and other unexpected delays in construction or shutdowns during operation.

This guidance clearly demands two things of cost estimates; first, that the baseline estimate should be based on “documented and reasonable assumptions” and second, that the contingency allowance relate to “unforeseen circumstances.” Therefore, we have retained the NRC contingency factor of 25 percent despite that fact that we have quantified some of the anticipated uncertainties in the economic analysis presented in the November 2004 report. This is because the NRC guidance explicitly and emphatically states that the contingency factor of at least 25 percent provision relates to “unforeseen circumstances.”

Q10. What is your understanding of the role of the triennial cost adjustments and how they relate to the contingency factor required by the NRC?

A10. The triennial cost adjustments are meant to allow minor modifications of the decommissioning cost estimates to reflect changes such as adjusting for changing inflation rates. It is not meant to provide a mechanism for major adjustments to the cost to reflect significant departures from the decommissioning plan set forth at the time the license is granted. A particularly relevant precedent in this case is the Atomic Safety and Licensing Board’s rulings in the Claiborne Enrichment Center

²⁰ NUREG-1757, Vol. 3, Appendix A (LES Ex. 82), p. A-29 (emphasis in the original).

case in 1997 with respect to the cost of neutralizing the HF and disposing of the resulting calcium fluoride as discussed above. In its ruling the Board concluded that

Here, the largest component of the Applicant's estimate for tails disposal is that for the conversion of DUF6 to U3O8. As we have found, however, the Applicant's estimate has not properly accounted for neutralizing the byproduct HF as part of its estimate. *This additional cost is substantial and it is not the type of expense, like an increase for inflation or the development of a new technology (see 50 Fed.Reg. 5600, 5604 (1985)), that merely should be added sometime in the future after one of the Applicant's periodic decommissioning funding reviews that the Applicant is committed to performing at least once every 5 years.* (App.Exh. 1(e), at 7-1.) Rather, the neutralization of the byproduct HF produced as part of the conversion of DUF6 to U3O8 is clearly an essential element of the conversion cost (and hence the tails disposal cost) that reasonably can be estimated at this time.²¹

It went on to specify that the corporate structure of the LES partnership makes it particularly important that the initial cost estimate be reasonable:

In other words, LES must be totally self-reliant in paying for tails disposal. As we detailed in LBP-96-25, 44 NRC at 378-80, LES is a newly formed entity created to build and operate the CEC. It is structured as a limited partnership and LES has no significant independent assets. Id. at 398-99. Similarly, none of the LES general or limited partners are corporations of worth. Id. Further, under the LES Partnership Agreement, as well as general principles of corporate and partnership law, the corporate parents and other affiliates of the LES general and limited partners have no liability for the obligations of the partnership. Id. at 402 n. 30. *In these circumstances, we cannot conclude that the Applicant's tails disposal estimate need only be a rough approximation that can be adjusted in the future upon periodic reviews by the Applicant. Rather, for the LES tails disposal estimate to be a reasonable one, it must include the substantial cost of neutralizing the HF from the conversion of DUF6 to U3O8.*²²

In the present LES case, the applicants have once again failed to include an adequate cost estimate for the neutralization of the HF and disposal of the resulting CaF2 as low-level waste. In addition, neither the NRC nor LES has offered any analysis whatsoever for the impacts of shallow land disposal of the depleted uranium upon which their disposal costs are based. Once the NEF facility is licensed and operating, the recognition that shallow land burial is very unlikely to be acceptable based on the dose limits in 10 CFR 61 and/or the EPA National Primary Drinking Water standard, the cost for disposal will escalate dramatically, as I have testified. The difference for LES is, in

²¹ ASLB CEC 1997 (NIRS/PC Ex. 205) p. 11 of 18 (emphasis added).

²² ASLB CEC 1997 (NIRS/PC Ex. 205) p. 12 of 18 (emphasis added).

effect, the difference between a viable business and a non-viable one. Our November 2004 report showed that, under the assumption of repository disposal, the cost that would have to be charged per separative work unit to recover the funds necessary to pay for DU dispositioning would range from \$50 to \$110 per SWU. Such a large charge would be very unlikely to be recoverable from customers given that the commercial cost of enrichment services are expected to remain in the range of \$100 to \$120 per SWU over the coming decades.²³

If after three or six years of operation LES shuts down due to increased decommissioning costs, the DU already generated would be much more expensive to deal with through the private option. This is because the cost of locating, characterizing, licensing, and constructing a repository for depleted uranium will be very capital intensive and, therefore, the unit costs for small quantities would be much higher than for large quantities. Given the large difference in estimated disposal costs even assuming the full depleted uranium inventory is generated (\$1.14 per kg U from LES for shallow land burial compared to \$5.40 and \$8.00 per kilogram of uranium for disposal in a WIPP like repository) it is critical to determine the reasonableness of their cost estimate before a license is granted in this case. This is particularly important given that my analysis, which is currently the only analysis of the impacts of shallow land burial on the table in this case, has shown that it is very unlikely that depleted uranium can be disposed of in a shallow land burial facility in accordance with the existing regulatory dose limits.

²³ Makhijani and Smith 2004 (NIRS/PC Ex. 190) p. 49-51.

References:

10 CFR 61 DEIS 1981 (NIRS/PC Ex. 167)	U.S. Nuclear Regulatory Commission, "Draft Environmental Impact Assessment on 10 CFR 61 'Licensing Requirements for Land Disposal of Radioactive Waste'", Main Report, September 1981 (NUREG-0782, Vol. 2)
10 CFR 61 DEIS 1981b (NIRS/PC Ex. 168)	U.S. Nuclear Regulatory Commission, "Draft Environmental Impact Assessment on 10 CFR 61 'Licensing Requirements for Land Disposal of Radioactive Waste'", Appendices G-Q, September 1981 (NUREG-0782, Vol. 4)
10 CFR 61 FEIS 1982 (NIRS/PC Ex. 169)	U.S. Nuclear Regulatory Commission, "Final Environmental Impact Assessment on 10 CFR 61 'Licensing Requirements for Land Disposal of Radioactive Waste'", Summary and Main Report, November 1982 (NUREG-0945, Vol. 1)
10 CFR 61 final rule 1982 (NIRS/PC Ex. 85)	U.S. Nuclear Regulatory Commission. "10 CFR parts 2, 19, 20, 21, 30, 40, 51, 61, 70, 73 and 170: licensing requirements for land disposal of radioactive waste. Final Rule." <i>Federal register</i> , v.47, no. 248 (Dec. 27, 1982). pp. 57446-57477.
40 CFR 141 2004 (NIRS/PC Ex. 202)	U.S. Code of Federal Regulations, "Title 40 – Protection of Environment: Chapter I – Environmental Protection Agency; Part 141 – National primary drinking water regulations", July 1, 2004, online at http://www.access.gpo.gov/nara/cfr/waisidx_04/40cfr141_04.html .
40 CFR 61 2004 (NIRS/PC Ex. 87)	U.S. Code of Federal Regulations, "Title 40 – Protection of Environment: Chapter I – Environmental Protection Agency; Part 61 – National emission standards for hazardous air pollutants", July 1, 2004, online at http://www.access.gpo.gov/nara/cfr/waisidx_04/40cfr61_04.html .
ACP DEIS 2005 (NIRS/PC Ex. 203)	U.S. Nuclear Regulatory Commission, Office of Waste Management and Environmental Protection, Office of Nuclear Material Safety and Safeguards, <i>Environmental Impact Statement for the Proposed American Centrifuge Plant in Piketon, Ohio</i> , Draft Report for Comment, August 2005 (NUREG-1834)
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Education:

Ph.D. University of California, Berkeley, 1972, from the Department of Electrical Engineering. Area of specialization: plasma physics as applied to controlled nuclear fusion. Dissertation topic: multiple mirror confinement of plasmas.
M.S. (Electrical Engineering) Washington State University, Pullman, Washington, 1967. Thesis topic: electromagnetic wave propagation in the ionosphere.
Bachelor of Engineering (Electrical), University of Bombay, Bombay, India, 1965.

Current Employment:

1987-present: President and Senior Engineer, Institute for Energy and Environmental Research, Takoma Park, Maryland. (part-time in 1987).
February 3, 2004-present, Associate, SC&A, Inc., one of the principal investigators in the audit of the reconstruction of worker radiation doses under the Energy Employees Occupational Illness Compensation Program Act under contract to the Centers for Disease Control and Prevention, U.S. Department of Health and Human Services.

Other Long-term Employment

1984-88: Associate Professor, Capitol College, Laurel, Maryland (part-time in 1988).
1983-84: Assistant Professor, Capitol College, Laurel, Maryland.
1977-79: Visiting Professor, National Institute of Bank Management, Bombay, India. Principal responsibility: evaluation of the Institute's extensive pilot rural development program.
1975-87: Independent consultant (see page 2 for details)
1972-74: Project Specialist, Ford Foundation Energy Policy Project. Responsibilities included research and writing on the technical and economic aspects of energy conservation and supply in the U.S.; analysis of Third World rural energy problems; preparation of requests for proposals; evaluation of proposals; and the management of grants made by the Project to other institutions.
1969-70: Assistant Electrical Engineer, Kaiser Engineers, Oakland California. Responsibilities included the design and checking of the electrical aspects of mineral industries such as cement plants, and plants for processing mineral ores such as lead and uranium ores. Pioneered the use of the desk-top computer at Kaiser Engineers for performing electrical design calculations.

Professional Societies:

Institute of Electrical and Electronics Engineers and its Power Engineering Society
American Physical Society
Health Physics Society
American Association for the Advancement of Science

Awards:

The John Bartlow Martin Award for Public Interest Magazine Journalism of the Medill School of Journalism, Northwestern University, 1989, with Robert Alvarez.

Consulting Experience, 1975-1987

Consultant on a wide variety of issues relating to technical and economic analyses of alternative energy sources; electric utility rates and investment planning; energy conservation; analysis of energy use in agriculture; US energy policy; energy policy for the Third World; evaluations of portions of the nuclear fuel cycle.

Partial list of institutions to which I was a consultant in the 1975-87 period:

Tennessee Valley Authority
Lower Colorado River Authority
Federation of Rocky Mountain States
Environmental Policy Institute
Lawrence Berkeley Laboratory
Food and Agriculture Organization of the United Nations
International Labour Office of the United Nations
United Nations Environment Programme
United Nations Center on Transnational Corporations
The Ford Foundation
Economic and Social Commission for Asia and the Pacific
United Nations Development Programme

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Reports, Books, and Articles (Partial list)

(Newsletter, newspaper articles, excerpts from publications reprinted in books and magazines or adapted therein, and other similar publications are not listed below)

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CERTIFICATE OF SERVICE

Pursuant to 10 CFR § 2.305 the undersigned attorney of record certifies that on October 18, 2005, the foregoing Revised Direct Testimony of Dr. Arjun Makhijani in Support of NIRS/PC Contentions EC-3/TC-1, EC-5/TC-2, and EC-6/TC-3 concerning the Contingency Factor Applicable to LES's Cost Estimate was served by expedited delivery upon the following:

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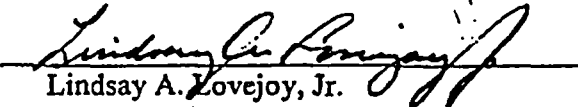
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