

**CERTIFICATE OF COMPLIANCE  
FOR RADIOACTIVE MATERIAL PACKAGES**

| 1. | a. CERTIFICATE NUMBER | b. REVISION NUMBER | c. DOCKET NUMBER | d. PACKAGE IDENTIFICATION NUMBER | PAGE | PAGES |
|----|-----------------------|--------------------|------------------|----------------------------------|------|-------|
|    | 9250                  | 10                 | 71-9250          | USA/9250/B(U)F-85                | 1 OF | 4     |

## 2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

## 3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)  
BWX Technologies  
Nuclear Products Division  
P.O. Box 785  
Lynchburg, VA 24505
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION  
BWX Technologies, Nuclear Products Division  
application dated June 13, 2005.

## 4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

## 5.

## (a) Packaging

(1) Model No.: 5X22

(2) Description

A shipping container for unirradiated uranium of any enrichment. The outer packaging is a 16-gauge steel drum, approximately 22-1/2 inches in diameter and 34-3/4 inches high, with a heavy-duty clamp ring and forged lugs. The inner vessel (containment vessel) is a Schedule 40S stainless steel pipe with a welded bottom cap and a top weldneck flange. The inner vessel lid is a blind flange which is bolted to the weldneck flange with eight hex-head bolts. The closure includes double silicone O-ring seals and a leak-test port. The dimensions of the inner vessel are approximately 5 inches ID by 22 inches high. The inner vessel is centered within the outer drum by fiberboard and supported by plywood disks. The maximum weight of the package, including contents, is 300 pounds.

(3) Drawings

The packaging is constructed in accordance with BWX Technologies, Inc., Drawing Nos. 1220276 E, Rev. 4, and 1220277 E, Rev. 8.

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## 5.(b) Contents

Type and form of material, maximum quantity of material per package, and Criticality Safety Index.

The weight of the contents, including secondary containers, inserts, and other materials in the inner vessel, shall not exceed 50 pounds.

- (1) Unirradiated uranium as solid compounds or alloys which do not decompose at temperatures up to 250 EF, and uranium oxides as powder or pellets. The uranium may be of any enrichment. Carbide compounds are not authorized. The maximum H/U must consider all sources of moderation in the inner vessel.

| Fissile Material | Maximum H/U | Maximum Fissile Mass per Package (kg) | Criticality Safety Index |
|------------------|-------------|---------------------------------------|--------------------------|
| U-235            | 3           | 9.0                                   | 2.0                      |
| U-235            | 3           | 1.6                                   | 0.5                      |
| U-235            | 20          | 4.0                                   | 2.0                      |
| U-233            | 20          | 0.5                                   | 1.8                      |

- (2) Unirradiated solid uranyl nitrate in the form of uranyl nitrate dihydrate crystals, which may have small amounts of uranyl trihydrate crystals interspersed. The uranyl nitrate crystals shall have a uranium content that is from 52.5 to 56.0 percent by weight. The uranyl nitrate shall be packaged in Teflon primary containers that will not melt at temperatures up to 94 EC. The uranium may be of any enrichment. The maximum H/U must consider all sources of moderation in the inner vessel.

| Fissile Material | Maximum H/U | Maximum Fissile Mass per Package (kg) | Criticality Safety Index |
|------------------|-------------|---------------------------------------|--------------------------|
| U-235            | 3           | 9.0                                   | 2.0                      |
| U-235            | 3           | 1.6                                   | 0.5                      |
| U-235            | 20          | 4.0                                   | 2.0                      |
| U-233            | 20          | 0.5                                   | 1.8                      |

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## 5.(b) Contents (continued)

- (3) Unirradiated uranium as solid metal. The uranium may be of any enrichment. The maximum H/U must consider all sources of moderation in the inner vessel.

| Fissile Material | Maximum H/U | Maximum Fissile Mass per Package (kg) | Criticality Safety Index |
|------------------|-------------|---------------------------------------|--------------------------|
| U-235            | 3           | 9.0                                   | 2.5                      |
| U-235            | 3           | 1.6                                   | 0.5                      |
| U-235            | 20          | 4.0                                   | 2.0                      |
| U-233            | 20          | 0.5                                   | 1.8                      |

- (4) Unirradiated uranium as solid metal. The uranium may be of any enrichment. The packaging must include a solid aluminum disk insert positioned in the inner vessel, as shown on BWX Technologies, Inc., Drawing No. 1220277 E, Rev. 8 (Part No. 6). The maximum H/U must consider all sources of moderation in the inner vessel.

| Fissile Material | Maximum H/U | Maximum Fissile Mass per Package (kg) | Criticality Safety Index |
|------------------|-------------|---------------------------------------|--------------------------|
| U-235            | 3           | 9.0                                   | 2.0                      |

- (5) Unirradiated liquid uranyl nitrate solution in sealed glass containers or screw top plastic vials, each within one or more additional plastic vials with taped lids, and within a sealed product can or polyethylene bottle containing a sufficient amount of vermiculite to absorb twice the liquid contents present. The uranium may be of any enrichment. The quantity of uranyl nitrate shall not exceed 1000 mL of solution.

| Fissile Material | Maximum H/U | Maximum Fissile Mass per Package (kg) | Criticality Safety Index |
|------------------|-------------|---------------------------------------|--------------------------|
| U-235            | N/A         | 0.4                                   | 0.4                      |

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6. The vent holes on the outer steel drum shall be capped or taped closed during transport and storage to preclude entry of rain water into the packaging.
7. In addition to the requirements of Subpart G of 10 CFR Part 71:
- (a) Each package shall be operated and prepared for shipment in accordance with Chapter 7 of the application, as supplemented.
  - (b) Each package shall be acceptance tested and maintained in accordance with Chapter 8 of the application.
8. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
9. Expiration date: March 31, 2008.

**REFERENCES**

BWX Technologies, Inc., application dated June 13, 2005.

/RA/

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

Robert J. Lewis, Chief  
Licensing Section  
Spent Fuel Project Office  
Office of Nuclear Material Safety  
and Safeguards

Date: September 22