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**FERMI 2 TECHNICAL REQUIREMENTS MANUAL – VOL I**  
Revision 71 dated 11/30/04

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END

# Fermi 2

## Technical Requirements Manual

Volume I

Detroit  
Edison

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COLR 11, Revision 0

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TR 3.4 REACTOR COOLANT SYSTEM (RCS)

TR 3.4.1.1 Recirculation Loops Operating - Regions

TRLCO 3.4.1.1 The reactor core shall not exhibit core thermal-hydraulic instability or operate in the "Scram" or "Exit" Regions as defined in the Core Operating Limits Report (COLR).

APPLICABILITY: MODE 1, within TS Action Statement 3.3.1.1.J for RPS function 2.f. inoperable.

ACTIONS

| CONDITION   | REQUIRED ACTION  | COMPLETION TIME |
|---|--|-----------------|
| A. Reactor core operating in the "Exit" Region.   | -----NOTE-----<br>Restart of an idle recirculation loop or resetting a recirculation flow limiter is not allowed.<br>----- | Immediately     |
|   | A.1 Initiate action to insert control rods or increase core flow to restore operation outside the "Exit" Region.           |                 |
| B. No recirculation loops operating while in MODE 1.<br><br><u>OR</u><br><br>Reactor core operating in the "Scram" Region<br><br><u>OR</u><br><br>Core thermal hydraulic instability evidenced. | B.1. Place the reactor mode switch in the shutdown position.   | Immediately     |



SURVEILLANCE REQUIREMENTS

| SURVEILLANCE  | FREQUENCY     |
|---|---------------|
| <p>TRSR 3.4.1.1.1 -----NOTE-----<br/>Only required to be performed when<br/>operating in the "Stability Awareness"<br/>Region as defined in the COLR.<br/>-----<br/>Verify the reactor core is not exhibiting<br/>core thermal-hydraulic instability.</p> | <p>1 hour</p> |

TABLE TR3.6.3-1 (Page 11 of 22)  
Primary Containment Isolation Valves

| FUNCTION   | MAXIMUM ISOLATION TIME<br>(seconds) <sup>(u)</sup> |
|--|--|
| 2. Remote-Manual Isolation Valves <sup>(d)</sup> (continued) |  |
| y. EECW Return from Drywell Equipment Isolation Valves       |  |
| Division I: P4400-F607A                                      | NA   |
| P4400-F616   | NA   |
| Division II: P4400-F607B                                     | NA   |
| P4400-F615   | NA   |
| z. Deleted   |  |
| aa. TIP System Shear Valves <sup>(1)(g)</sup>                |  |
| C5100-F001A  | NA   |
| C5100-F001B  | NA   |
| C5100-F001C  | NA   |
| C5100-F001D  | NA   |
| C5100-F001E  | NA   |
| ab. Post Accident Sampling Isolation Valves                  |  |
| 1. Drywell Atmosphere Sample Suction Valves                  |  |
| Division I: P34-F404B  | NA   |
| P34-F403B  | NA   |
| Division II: P34-F403A                                       | NA   |
| P34-F404A  | NA   |
| 2. Suppression Pool Atmosphere Sample Suction Valves         |  |
| Division I: P34-F405B  | NA   |
| P34-F406B  | NA   |
| Division II: P34-F405A                                       | NA   |
| P34-F406A  | NA   |
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TR B3.4 REACTOR COOLANT SYSTEM (RCS)

TR B3.4.1.1 Recirculation Loops Operating - Regions

BASES

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BACKGROUND GDC 12 of 10 CFR 50 Appendix A (Reference 1) states that the reactor core and associated coolant, control, and protection systems shall be designed to assure that power oscillations which can result in exceeding specified fuel design limits are not possible or can be reliably detected and suppressed.

BWR cores typically operate with the presence of global flux noise in a stable mode which is due to random boiling and flow noise. As the power/flow conditions are changed, along with other system parameters (xenon, subcooling, power distribution, etc.) the thermal-hydraulic/reactor kinetic feedback mechanism can be enhanced such that perturbations may result in sustained limit cycle or divergent oscillations in power and flow.

Two major modes of oscillations have been observed in BWRs. The first mode is the fundamental or core-wide oscillation mode in which the entire core oscillates in phase in a given axial plane. The second mode involves regional oscillation in which one half of the core oscillates 180 degrees out of phase with the other half. Studies have indicated that adequate margin to the Safety Limit MCFR may not exist during regional oscillations.

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APPLICABLE SAFETY ANALYSES Thermal-hydraulic stability analysis (Reference 2) has concluded that procedures for detecting and suppressing power oscillations that might be induced by a thermal-hydraulic instability are necessary to provide reasonable assurance that the requirements of Reference 1 are satisfied in the absence of an operable OPRM function (APRM function 2.f).

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LCO Operations that exhibit core thermal-hydraulic instability are not permitted. Additionally, in order to avoid potential power oscillations due to thermal-hydraulic instability, operation at certain combinations of power and flow are not permitted. These restricted power and flow regions are referred to as the "Scram" and "Exit" regions and are defined in the COLR.

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BASES

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ACTIONS

A.1

When operating in the "Exit" region (refer to COLR), the potential for thermal-hydraulic instabilities is increased and sufficient margin may not be available for operator response to suppress potential power oscillations. Therefore, action must be initiated immediately to restore operation outside of the "Exit" region. Control rod insertion and/or core flow increases are designated as the means to accomplish this objective.

Required Action A.1 is modified by a Note that precludes core flow increases by restart of an idle recirculation loop, or by resetting a recirculation flow limiter. Core flow increases by these means would not support timely completion of the action to restore operation outside the "Exit" Region.

B.1

If operating with no recirculation pumps in operation in MODE 1 or operating in the "Scram" region (refer to COLR), or if core thermal-hydraulic instability is detected, then unacceptable power oscillations may result. Therefore, the reactor mode switch must be immediately placed in the shutdown position to terminate the potential for unacceptable power oscillations.

Thermal-hydraulic instability is evidenced by a sustained increase in APRM or LPRM peak to peak noise level reaching 2 or more times its initial level and occurring with a characteristic period of less than 3 seconds.

If entry into this condition is an unavoidable and well known consequence of an event, early initiation of the Required Action is appropriate. Also, it is recognized that during certain abnormal conditions, it may become operationally necessary to enter the "Scram" or "Exit" region for the purpose of: 1) protecting plant equipment, which if it were to fail could impact plant safety, or 2) protecting a safety or fuel operating limit. In these cases, the appropriate actions for the region entered would be performed as required.

These requirements are consistent with References 2 and 3.

SURVEILLANCE  
REQUIREMENTS

SR 3.4.1.1.1

This SR provides frequent periodic monitoring for core thermal-hydraulic instability by monitoring APRM and LPRM signals for a sustained increase in APRM or LPRM peak to peak noise level reaching 2 or more times its initial level and occurring with a characteristic period of less than 3 seconds. The 1 hour frequency is based on the small potential for core thermal-hydraulic oscillations to occur outside the "Scram" or

(continued)

BASES

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SURVEILLANCE REQUIREMENTS (continued)

"Exit" regions. Therefore, frequent monitoring of the APRM and LPRM signals is appropriate when operating in the "Stability Awareness" region.

This SR is modified by a Note that states performance is only required when operating in the "Stability Awareness" region (refer to COLR) (i.e., in the power-to-flow region that is near regions of higher probability for core thermal-hydraulic instabilities). This is acceptable because outside the "Stability Awareness" region, power and flow conditions are such that sufficient margin exists to the potential for core thermal-hydraulic instability to allow routine core monitoring. Any unanticipated entry into the "Stability Awareness" region would require immediate verification of core stability since the Surveillance would not be current.

---

REFERENCES

1. 10 CFR 50, Appendix A, GDC 12
  2. NRC Generic Letter 94-02, "Long-Term Solutions and Upgrade of Interim Operating Recommendations for Thermal Hydraulic Instabilities in Boiling Water Reactors," July 1994.
  3. BWROG Letter 94078, "BWR Owners' Group Guidelines for Interim Corrective Action," June 1994.
-

FIGURE B 3.4.1-1 HAS BEEN DELETED (Relocated to COLR)  
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# FERMI 2

## CORE OPERATING LIMITS REPORT

### CYCLE 11


### REVISION 0

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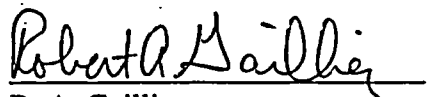
  
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## 1.0 INTRODUCTION AND SUMMARY

This report provides the cycle specific plant operating limits, which are listed below, for Fermi 2, Cycle 11, as required by Technical Specification 5.6.5. The analytical methods used to determine these core operating limits are those previously reviewed and approved by the Nuclear Regulatory Commission in GESTAR II.

The cycle specific limits contained within this report are valid for the full range of the licensed operating domain.

| <u>OPERATING LIMIT</u>                              | <u>TECHNICAL SPECIFICATION</u> |
|---|--------------------------------|
| APLHGR  | 3.2.1                          |
| MCPR  | 3.2.2                          |
| LHGR  | 3.2.3                          |
| RBM   | 3.3.2.1                        |
| BSP REGIONS   | 3.3.1.1                        |
| APLHGR = AVERAGE PLANAR LINEAR HEAT GENERATION RATE |                                |
| MCPR = MINIMUM CRITICAL POWER RATIO                 |                                |
| LHGR = LINEAR HEAT GENERATION RATE                  |                                |
| RBM = ROD BLOCK MONITOR SETPOINTS                   |                                |
| BSP = BACKUP STABILITY PROTECTION                   |                                |

## 2.0 AVERAGE PLANAR LINEAR HEAT GENERATION RATE

| TECH SPEC IDENT | OPERATING LIMIT |
|-----------------|-----------------|
| 3.2.1           | APLHGR          |

### 2.1 Definition

The AVERAGE PLANAR LINEAR HEAT GENERATION RATE (APLHGR) shall be applicable to a specific planar height and is equal to the sum of the LINEAR HEAT GENERATION RATES (LHGRs) for all the fuel rods in the specified bundle at the specified height divided by the number of fuel rods in the fuel bundle at the height.

### 2.2 Determination of MAPLHGR Limit

The maximum APLHGR (MAPLHGR) limit is a function of reactor power, core flow, fuel type, and average planar exposure. The limit is developed, using NRC approved methodology described in References 1 and 2, to ensure gross cladding failure will not occur following a loss of coolant accident (LOCA). The MAPLHGR limit ensures that the peak clad temperature during a LOCA will not exceed the limits as specified in 10CFR50.46(b)(1) and that the fuel design analysis criteria defined in References 1 and 2 will be met.

The MAPLHGR limit during dual loop operation is calculated by the following equation:

$$MAPLHGR_{LIMIT} = \text{MIN} (MAPLHGR (P), MAPLHGR (F))$$

where:

$$MAPLHGR (P) = MAPFAC (P) \times MAPLHGR_{STD}$$

$$MAPLHGR (F) = MAPFAC (F) \times MAPLHGR_{STD}$$

Within four hours after entering single loop operation, the MAPLHGR limit is calculated by the following equation:

$$MAPLHGR_{LIMIT} = \text{MIN} (MAPLHGR (P), MAPLHGR (F), MAPLHGR (SLO))$$

where:

$$MAPLHGR (SLO) = 1.0 \times MAPLHGR_{STD}$$

The Single Loop multiplier is 1.0 since the offrated ARTS limits bound the single loop MAPLHGR limit.

MAPLHGR<sub>STD</sub>, the standard MAPLHGR limit, is defined at a power of 3430 MWt and flow of 105 Mlbs/hr for each fuel type as a function of average planar exposure and is presented in Table 1. When hand calculations are required, MAPLHGR<sub>STD</sub> shall be determined by interpolation from Table 1. MAPFAC(P), the core power-dependent MAPLHGR limit adjustment factor, shall be calculated by using Section 2.2.1. MAPFAC(F), the core flow-dependent MAPLHGR limit adjustment factor, shall be calculated by using Section 2.2.2.

**TABLE 1**  
**FUEL TYPE-DEPENDENT**  
**STANDARD MAPLHGR LIMITS**

| GE11 Exposure<br><u>GWD/ST</u> | GE11 MAPLHGR<br><u>KW/FT</u> | GE14 Exposure<br><u>GWD/ST</u> | GE14 MAPLHGR<br><u>KW/FT</u> |
|--------------------------------|------------------------------|--------------------------------|------------------------------|
| 0.0                            | 13.42                        | 0.0                            | 12.82                        |
| 19.72                          | 13.42                        | 19.13                          | 12.82                        |
| 27.22                          | 12.29                        | 57.61                          | 8.00                         |
| 63.50                          | 8.90                         | 63.50                          | 5.00                         |

**Fuel Types**

15 = GE11-P9CUB378-4G6/8G5-100T-146-T6-3955  
16 = GE11-P9CUB396-13GZ-100T-146-T6-3954  
17 = GE11-P9CUB380-11GZ-100T-146-T6-2542  
18 = GE11-P9CUB404-12GZ-100T-146-T6-2543

19 = GE11-P9CUB408-12GZ-100T-146-T6-2604  
20 = GE11-P9CUB380-12GZ-100T-146-T6-2605  
1 = GE14-P10NAB400-16GZ-100T-150-T6-2787  
2 = GE14-P10NAB399-16GZ-100T-150-T6-2788

### 2.2.1 Calculation of MAPFAC(P)

The core power-dependent MAPLHGR limit adjustment factor, MAPFAC(P), shall be calculated by one of the following equations:

For  $0 \leq P < 25$  :

No thermal limits monitoring is required.

For  $25 \leq P < 30$  :

With turbine bypass OPERABLE,

For core flow  $\leq 50$  Mlbs/hr,

$$MAPFAC(P) = 0.606 + 0.0038(P - 30)$$

For core flow  $> 50$  Mlbs/hr,

$$MAPFAC(P) = 0.586 + 0.0038(P - 30)$$

With turbine bypass INOPERABLE,

For core flow  $\leq 50$  Mlbs/hr,

$$MAPFAC(P) = 0.490 + 0.0050(P - 30)$$

For core flow  $> 50$  Mlbs/hr,

$$MAPFAC(P) = 0.438 + 0.0050(P - 30)$$

For  $30 \leq P \leq 100$  :

$$MAPFAC(P) = 1.0 + 0.005224(P - 100)$$

where:  $P$  = Core power (fraction of rated power times 100).

### 2.2.2 Calculation of MAPFAC(F)

The core flow-dependent MAPLHGR limit adjustment factor, MAPFAC(F), shall be calculated by the following equation:

$$MAPFAC(F) = \text{MIN}(1.0, A_F \times \frac{WT}{100} + B_F)$$

where:

WT = Core flow (Mlbs/hr).

A<sub>F</sub> = Given in Table 2.

B<sub>F</sub> = Given in Table 2.

**TABLE 2 FLOW-DEPENDENT MAPLHGR LIMIT COEFFICIENTS**

| Maximum Core Flow*<br>(Mlbs/hr) | A <sub>F</sub> | B <sub>F</sub> |
|---------------------------------|----------------|----------------|
| 110                             | 0.6787         | 0.4358         |

\*As limited by the Recirculation System MG Set mechanical scoop tube stop setting.

### 3.0 MINIMUM CRITICAL POWER RATIO

| TECH SPEC IDENT | OPERATING LIMIT |
|-----------------|-----------------|
| 3.2.2           | MCPR            |

#### 3.1 Definition

The MINIMUM CRITICAL POWER RATIO (MCPR) shall be the smallest Critical Power Ratio (CPR) that exists in the core for each type of fuel. The CPR is that power in the assembly that is calculated by application of the appropriate correlation(s) to cause some point in the assembly to experience boiling transition, divided by the actual assembly operating power.

#### 3.2 Determination of Operating Limit MCPR

The required Operating Limit MCPR (OLMCPR) at steady-state rated power and flow operating conditions is derived from the established fuel cladding integrity Safety Limit MCPR and an analysis of abnormal operational transients. To ensure that the Safety Limit MCPR is not exceeded during any anticipated abnormal operational transient, the most limiting transients have been analyzed to determine which event will cause the largest reduction in CPR. Three different core average exposure conditions are evaluated. The result is an Operating Limit MCPR which is a function of exposure and  $\tau$ .  $\tau$  is a measure of scram speed, and is defined in Section 3.3.2.

The OLMCPR shall be calculated by the following equation:

$$OLMCPR = \text{MAX}(MCPR(P), MCPR(F))$$

MCPR(P), the core power-dependent MCPR operating limit, shall be calculated using Section 3.3.

MCPR(F), the core flow-dependent MCPR operating limit, shall be calculated using Section 3.4.

In case of **Single Loop Operation**, the Safety Limit MCPR is increased to account for increased uncertainties in core flow measurement and TIP measurement, but OLMCPR does not change. This is due to the fact that sufficient conservatism exists in the power-dependent MCPR operating limits to allow for the increase in the SLMCPR without requiring a corresponding increase in OLMCPR.

### 3.3 Calculation of MCPR(P)

MCPR(P), the core power-dependent MCPR operating limit, shall be calculated by the following equation:

$$MCPR(P) = K_P \times OLMCPR_{100/105}$$

$K_P$ , the core power-dependent MCPR Operating Limit adjustment factor, shall be calculated by using Section 3.3.1.

$OLMCPR_{100/105}$  shall be determined by interpolation from Table 3, and  $\tau$  shall be calculated by using Section 3.3.2.

**TABLE 3 OLMCPR<sub>100/105</sub> AS A FUNCTION OF EXPOSURE AND  $\tau$**

| <u>CONDITION</u>   | <u>EXPOSURE<br/>(MWD/ST)</u> |            | <u>OLMCPR<sub>100/105</sub></u> |
|--|------------------------------|------------|---------------------------------|
| Both Turbine Bypass and<br>Moisture Separator Reheater<br><b>OPERABLE</b>    | BOC to 6800                  | $\tau = 0$ | 1.35                            |
|  |                              | $\tau = 1$ | 1.46                            |
|  | 6800 to 8800                 | $\tau = 0$ | 1.39                            |
|  |                              | $\tau = 1$ | 1.50                            |
|  | 8800 to EOC                  | $\tau = 0$ | 1.44                            |
|  |                              | $\tau = 1$ | 1.61                            |
| Either Turbine Bypass or<br>Moisture Separator Reheater<br><b>INOPERABLE</b> | BOC to EOC                   | $\tau = 0$ | 1.49                            |
|  |                              | $\tau = 1$ | 1.66                            |
| Both Turbine Bypass and<br>Moisture Separator Reheater<br><b>INOPERABLE</b>  | BOC to EOC                   | $\tau = 0$ | 1.52                            |
|  |                              | $\tau = 1$ | 1.69                            |



### 3.3.1 Calculation of $K_P$

The core power-dependent MCPR operating limit adjustment factor,  $K_P$ , shall be calculated by using one of the following equations:

For  $0 \leq P < 25$  :

No thermal limits monitoring is required.

For  $25 \leq P < 30$  :

When turbine bypass is OPERABLE,

$$K_P = \frac{(K_{BYP} + (0.032 \times (30 - P)))}{OLMCPR_{100/105}}$$

where:  $K_{BYP} = 2.16$  for core flow  $\leq 50$  Mlbs/hr  
 $= 2.44$  for core flow  $> 50$  Mlbs/hr

When turbine bypass is INOPERABLE,

$$K_P = \frac{(K_{BYP} + (0.076 \times (30 - P)))}{OLMCPR_{100/105}}$$

where:  $K_{BYP} = 2.61$  for core flow  $\leq 50$  Mlbs/hr  
 $= 3.34$  for core flow  $> 50$  Mlbs/hr

For  $30 \leq P < 45$  :

$$K_P = 1.28 + (0.0134 \times (45 - P))$$

For  $45 \leq P < 60$  :

$$K_P = 1.15 + (0.00867 \times (60 - P))$$

For  $60 \leq P \leq 100$  :

$$K_P = 1.0 + (0.00375 \times (100 - P))$$

where:  $P$  = Core power (fraction of rated power times 100).

### 3.3.2 Calculation of $\tau$

The value of  $\tau$ , which is a measure of the conformance of the actual control rod scram times to the assumed average control rod scram time in the reload licensing analysis, shall be calculated by using the following equation:

$$\tau = \frac{(\tau_{ave} - \tau_B)}{\tau_A - \tau_B}$$

where:  $\tau_A = 1.096$  seconds

$$\tau_B = 0.830 + 0.019 \times 1.65 \sqrt{\frac{N_i}{\sum_{i=1}^n N_i}} \text{ seconds}$$

$$\tau_{ave} = \frac{\sum_{i=1}^n N_i \tau_i}{\sum_{i=1}^n N_i}$$

$n$  = number of surveillance tests performed to date in cycle,

$N_i$  = number of active control rods measured in the  $i^{\text{th}}$  surveillance test,

$\tau_i$  = average scram time to notch 36 of all rods measured in the  $i^{\text{th}}$  surveillance test, and

$N_I$  = total number of active rods measured in the initial control rod scram time test for the cycle (Technical Specification Surveillance Requirement 3.1.4.4).

The value of  $\tau$  shall be calculated and used to determine the applicable OLMCPR<sub>100/105</sub> value from Table 3 within 72 hours of the conclusion of each control rod scram time surveillance test required by Technical Specification Surveillance Requirements 3.1.4.1, 3.1.4.2, and 3.1.4.4. Prior to performance of the initial scram time measurements for the cycle, a  $\tau$  value of 1.0 shall be used to determine the applicable OLMCPR<sub>100/105</sub> value from Table 3.

### 3.4 Calculation of MCPR(F)

MCPR(F), the core flow-dependent MCPR operating limit, shall be calculated by using the following equation:

$$MCPR(F) = \text{MAX}(1.21, (A_F \times \frac{WT}{100} + B_F))$$

where:

WT = Core flow (Mlbs/hr).  
A<sub>F</sub> = Given in Table 4.  
B<sub>F</sub> = Given in Table 4.

**TABLE 4 FLOW-DEPENDENT MCPR LIMIT COEFFICIENTS**

| Maximum Core Flow*<br>(Mlbs/hr) | A <sub>F</sub> | B <sub>F</sub> |
|---------------------------------|----------------|----------------|
| 110                             | -0.601         | 1.743          |

\*As limited by the Recirculation System MG Set mechanical scoop tube stop setting.

## 4.0 LINEAR HEAT GENERATION RATE

| TECH SPEC IDENT | OPERATING LIMIT |
|-----------------|-----------------|
| 3.2.3           | LHGR            |

### 4.1 Definition

The LINEAR HEAT GENERATION RATE (LHGR) shall be the heat generation rate per unit length of fuel rod. It is the integral of the heat flux over the heat transfer area associated with the unit length. By maintaining the operating LHGR below the applicable LHGR limit, it is assured that all thermal-mechanical design bases and licensing limits for the fuel will be satisfied.

### 4.2 Determination of LHGR Limit

The maximum LHGR limit is a function of reactor power, core flow, fuel and rod type, and fuel rod nodal exposure. The limit is developed, using NRC approved methodology described in References 1 and 2, to ensure the cladding will not exceed its yield stress and that fuel thermal-mechanical design criteria will not be violated during any postulated transient events. The LHGR limit ensures the fuel mechanical design requirements as defined in References 1 and 2 will be met.

The LHGR limit during dual loop operation is calculated by the following equation:

$$LHGR_{limit} = \text{MIN} (LHGR (P), LHGR (F))$$

where:

$$LHGR (P) = LHGRFAC (P) \times LHGR_{std}$$

$$LHGR (F) = LHGRFAC (F) \times LHGR_{std}$$

LHGR<sub>STD</sub>, the standard LHGR limit, is defined at a power of 3430 MWt and flow of 105 Mlbs/hr for each fuel and rod type as a function of fuel rod nodal exposure and is presented in Table 5. Table 5 contains only the most limiting Gadolinia LHGR limit for the maximum allowed Gadolinia concentration of the applicable fuel product line. When hand calculations are required, LHGR<sub>STD</sub> shall be determined by interpolation from Table 5. LHGRFAC(P), the core power-dependent LHGR limit adjustment factor, shall be calculated by using Section 4.2.1. LHGRFAC(F), the core flow-dependent LHGR limit adjustment factor, shall be calculated by using Section 4.2.2.

**TABLE 5**  
**STANDARD LHGR LIMITS FOR VARIOUS FUEL TYPES**

| GE11 Uranium Only Fuel Rods |              | GE11 Most Limiting<br>Gadolinia Bearing Fuel Rods |              |
|-----------------------------|--------------|---|--------------|
| Exposure                    | LHGR         | Exposure  | LHGR         |
| <u>GWD/ST</u>               | <u>KW/FT</u> | <u>GWD/ST</u>                                     | <u>KW/FT</u> |
| 0.0                         | 14.40        | 0.0   | 12.74        |
| 13.24                       | 14.40        | 10.59   | 12.74        |
| 27.22                       | 12.29        | 23.99   | 10.87        |
| 63.50                       | 8.90         | 58.81   | 7.88         |

| GE14 Uranium Only Fuel Rods |              | GE14 Most Limiting<br>Gadolinia Bearing Fuel Rods |              |
|-----------------------------|--------------|---|--------------|
| Exposure                    | LHGR         | Exposure  | LHGR         |
| <u>GWD/ST</u>               | <u>KW/FT</u> | <u>GWD/ST</u>                                     | <u>KW/FT</u> |
| 0.0                         | 13.40        | 0.0   | 12.52        |
| 14.51                       | 13.40        | 12.39   | 12.52        |
| 57.61                       | 8.00         | 55.44   | 7.47         |
| 63.50                       | 5.00         | 61.33   | 4.67         |

**Fuel Types**

|   |  |
|---|--|
| 15 = GE11-P9CUB378-4G6/8G5-100T-146-T6-3955 | 19 = GE11-P9CUB408-12GZ-100T-146-T6-2604 |
| 16 = GE11-P9CUB396-13GZ-100T-146-T6-3954    | 20 = GE11-P9CUB380-12GZ-100T-146-T6-2605 |
| 17 = GE11-P9CUB380-11GZ-100T-146-T6-2542    | 1 = GE14-P10NAB400-16GZ-100T-150-T6-2787 |
| 18 = GE11-P9CUB404-12GZ-100T-146-T6-2543    | 2 = GE14-P10NAB399-16GZ-100T-150-T6-2788 |

#### 4.2.1 Calculation of LHGRFAC(P)

The core power-dependent LHGR limit adjustment factor, LHGRFAC(P), shall be calculated by one of the following equations:

For  $0 \leq P < 25$  :

No thermal limits monitoring is required.

For  $25 \leq P < 30$  :

With turbine bypass OPERABLE,

For core flow  $\leq 50$  Mlbs/hr,

$$LHGRFAC(P) = 0.606 + 0.0038 (P - 30)$$

For core flow  $> 50$  Mlbs/hr,

$$LHGRFAC(P) = 0.586 + 0.0038 (P - 30)$$

With turbine bypass INOPERABLE,

For core flow  $\leq 50$  Mlbs/hr,

$$LHGRFAC(P) = 0.490 + 0.0050(P - 30)$$

For core flow  $> 50$  Mlbs/hr,

$$LHGRFAC(P) = 0.438 + 0.0050(P - 30)$$

For  $30 \leq P \leq 100$  :

$$LHGRFAC(P) = 1.0 + 0.005224(P - 100)$$

where:  $P$  = Core power (fraction of rated power times 100).

#### 4.2.2 Calculation of LHGRFAC(F)

The core flow-dependent LHGR limit adjustment factor, LHGRFAC(F), shall be calculated by the following equation:

$$LHGRFAC(F) = \text{MIN}(1.0, A_F \times \frac{WT}{100} + B_F)$$

where:

WT = Core flow (Mlbs/hr).

A<sub>F</sub> = Given in Table 6.

B<sub>F</sub> = Given in Table 6.

**TABLE 6 FLOW-DEPENDENT LHGR LIMIT COEFFICIENTS**

| Maximum Core Flow*<br>(Mlbs/hr) | A <sub>F</sub> | B <sub>F</sub> |
|---------------------------------|----------------|----------------|
| 110                             | 0.6787         | 0.4358         |

\*As limited by the Recirculation System MG Set mechanical scoop tube stop setting.

## 5.0 CONTROL ROD BLOCK INSTRUMENTATION

| TECH SPEC IDENT | SETPOINT |
|-----------------|----------|
| 3.3.2.1         | RBM      |

### 5.1 Definition

The nominal trip setpoints and allowable values of the control rod withdrawal block instrumentation are shown in Table 7. These values are consistent with the bases of the APRM Rod Block Technical Specification Improvement Program (ARTS) and the MCPR operating limits.

**TABLE 7 CONTROL ROD BLOCK INSTRUMENTATION SETPOINTS  
WITH FILTER**

| Setpoint | Trip Setpoint | Allowable Value |
|----------|---------------|-----------------|
| LPSP     | 27.0          | 28.4            |
| IPSP     | 62.0          | 63.4            |
| HPSP     | 82.0          | 83.4            |
| LTSP     | 117.0         | 118.9           |
| ITSP     | 112.2         | 114.1           |
| HTSP     | 107.2         | 109.1           |
| DTSP     | 94.0          | 92.3            |

where:

- LPSP Low power setpoint; Rod Block Monitor (RBM) System trip automatically bypassed below this level
- IPSP Intermediate power setpoint
- HPSP High power setpoint
- LTSP Low trip setpoint
- ITSP Intermediate trip setpoint
- HTSP High trip setpoint
- DTSP Downscale trip setpoint



## 6.0 BACKUP STABILITY PROTECTION REGIONS

|  |  |
|--|--|
| <b>TECH SPEC REFERENCE</b><br>3.3.1.1 Action Condition J | <b>OPERATING LIMIT</b><br>Alternate method to detect<br>and suppress thermal hydraulic<br>instability oscillations |
| <b>TRM REFERENCE</b><br>3.4.1.1                          | <b>OPERATING LIMIT</b><br>Scram, Exit, and Stability<br>Awareness Regions  |

### 6.1 Definition

The Backup Stability Protection (BSP) Regions are an integral part of the Tech Spec required alternative method to detect and suppress thermal hydraulic instability oscillations in that they identify areas of the power/flow map where there is an increased probability that the reactor core could experience a thermal hydraulic instability. Regions are identified (refer to Table 8 and Figure 1) that are either excluded from planned entry (Scram Region), or where specific actions are required to be taken to immediately leave the region (Exit Region). A region is also identified where operation is allowed provided that additional monitoring is performed to verify that the reactor core is not exhibiting signs of core thermal hydraulic instability (Stability Awareness Region).

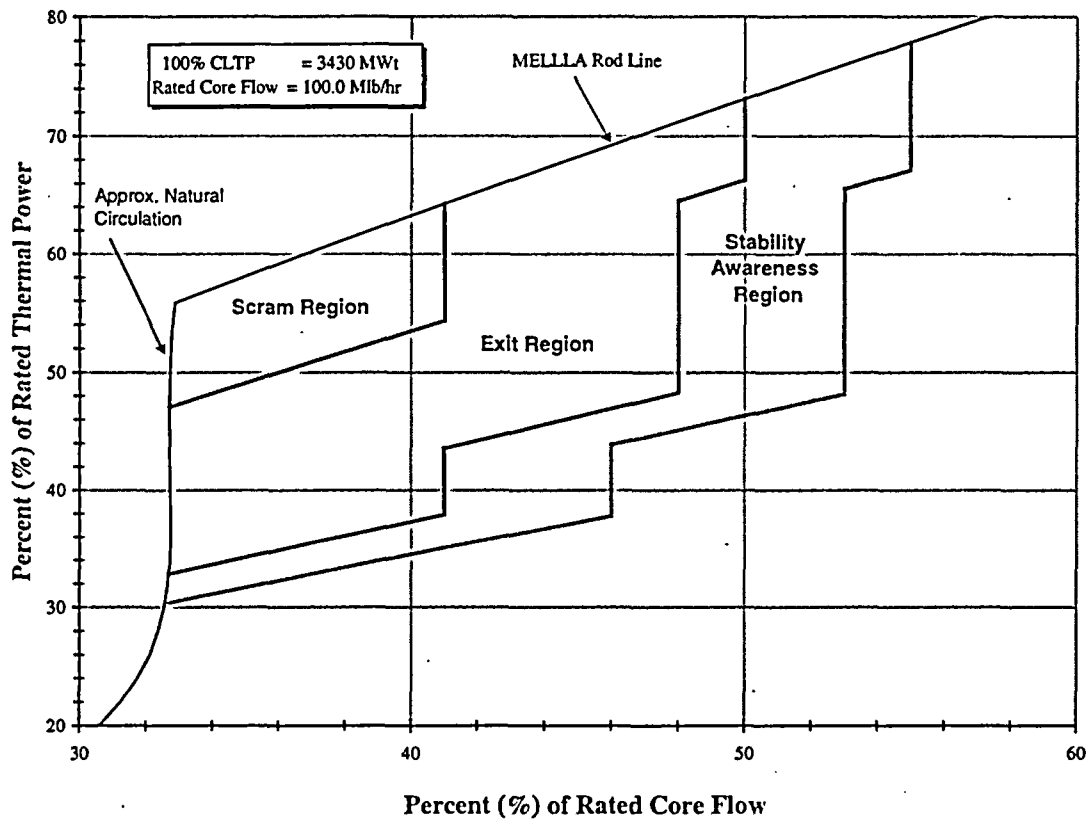
The boundaries of these regions are established on a cycle specific basis based upon core decay ratio calculations performed using NRC approved methodology.

These regions are only applicable when the Upscale Trip function of the Oscillation Power Range Monitoring System (OPRM) is inoperable. It must be noted that the Cycle 11 region boundaries defined in Table 8 and illustrated in Figure 1 are not applicable to operation with Feedwater Heaters Out-Of-Service (FWHOOS) or with Final Feedwater Temperature Reduction (FFWTR).

**TABLE 8 BSP REGION DESCRIPTIONS**

|                                   |                                  |
|-----------------------------------|----------------------------------|
| Scram Region:                     | > 96% Rod Line, < 41% Core Flow  |
| Exit Region:                      | > 67% Rod Line, < 41% Core Flow  |
| Not in Scram Region -and-         | > 77% Rod Line, < 48% Core Flow  |
|                                   | > 103% Rod Line, < 50% Core Flow |
| Stability Awareness Region        | > 62% Rod Line, < 46% Core Flow  |
| Not in Scram or Exit Region -and- | > 72% Rod Line, < 53% Core Flow  |
|                                   | > 98% Rod Line, < 55% Core Flow  |

FIGURE 1 - BSP REGIONS FOR NOMINAL FEEDWATER TEMPERATURE



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