



Palisades Nuclear Plant
Operated by Nuclear Management Company, LLC

December 8, 2004

10 CFR 50.54(f)

U. S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555-0001

Palisades Nuclear Plant
Docket 50-255
License No. DPR-20

Supplement to License Amendment Request: Additional Restrictions to Primary Coolant System Cooldown Rate Limits

By letter dated November 2, 2004, Nuclear Management Company, LLC (NMC) submitted an emergency license amendment for the Palisades Nuclear Plant. Enclosure 4 of that submittal contained two Framatome analyses that supported the proposed license amendment. The analyses were as follows:

AREVA Document 32-5044089-03, "Palisades Unit 1 CRDM Nozzle IDTB Weld Repair Analysis," dated October 2004 (Proprietary)

AREVA Document 32-5044161-02, "Palisades CRDM Nozzle IDTB J-groove Weld Flaw Evaluation," dated October 2004 (Proprietary)

NMC is supplementing the license amendment request with non-proprietary versions of the above calculations. Enclosed are the following:

AREVA Document 32-5054514-00, "Palisades CRDM Nozzle IDTB Weld Repair Analysis," dated December 2004 (Non-Proprietary)

AREVA Document 32-5054699-00, "Palisades CRDM Nozzle IDTB J-groove Weld Flaw Evaluation," dated November 2004 (Non-Proprietary)

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Summary of Commitments

This letter contains no new commitments and no revisions to existing commitments.

By letter dated November 18, 2004, NMC made the following commitment that is now complete.

NMC will submit non-proprietary versions of AREVA Document 32-5044089-03, "Palisades Unit 1 CRDM Nozzle IDTB Weld Repair Analysis," dated October 2004, and AREVA Document 32-5044161-02, "Palisades CRDM Nozzle IDTB J-groove Weld Flaw Evaluation," dated October 2004, within 30 days of the date of the safety evaluation.

I declare under penalty of perjury that the foregoing is true and correct. Executed on December 8, 2004.

A handwritten signature in black ink, appearing to read "W. John [unclear] For DJ Malone".

Daniel J. Malone
Site Vice President, Palisades Nuclear Plant
Nuclear Management Company, LLC

Enclosures (2)

CC Administrator, Region III, USNRC
 Project Manager, Palisades, USNRC
 Resident Inspector, Palisades, USNRC