

August 21, 2003

MEMORANDUM TO: File

FROM: Deirdre W. Spaulding, Project Manager, Section 1 /RA/
Project Directorate III
Division of Licensing Project Management
Office of Nuclear Reactor Regulation

SUBJECT: POINT BEACH NUCLEAR PLANT, UNITS 1 AND 2 - FACSIMILE
TRANSMISSION FOR ISSUES DISCUSSED IN TELEPHONE
CONFERENCE (TAC NOS. MB6184, MB6185, MB8438, AND MB8436)

The attached information was transmitted by fax to Ms. Lisa Schofield (Attachment 1) and Mr. Jack Gadzala (Attachment 2), Nuclear Management Company, LLC, in preparation for telephone conferences. This memorandum and the attachments do not convey a formal request for information or represent an Nuclear Regulatory Commission staff position.

Docket Nos. 50-266 and 50-301

Attachments: As stated

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NAME	DSpaulding	THarris for RBouling	LRaghavan
DATE	08/15/03	08/15/03	08/19/03

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Point Beach Units 1 and 2
Relief Request MR 02-018-1 and ME 02-018-2
Submittals dated August 23, 2002, and April 10, 2003

In it's April 10, 2003, response to the Nuclear Regulatory Commission staff's request for additional information, the licensee asked that the original Relief Request (RR), MR 02--018-2, submitted in August 2002, be expanded to cover Unit 2.

The original RR was written for Unit 1, therefore there is no reference to the Unit 2 American Society of Mechanical Engineers Construction Code of record, Inservice Inspection (ISI) Code of record or ISI Interval.

Please provide the following for Unit 2:

Construction Code Year

Inservice Inspection Year Code of Record w/addenda

Interval Number

Specific Code Sections for which Unit 2 relief is being sought

Point Beach Units 1 and 2
Relief Requests MR 02-018-1 and MR 02-018-2
TAC Nos. MB6184/5 MB8438 MB8436
Discussion Points

In your April 10, 2003, letter responding to the Nuclear Regulatory Commission staff's request for additional information, in calculation summary sheet 32-5019398-00, PB-1 CRDM Nozzle IDTB Weld Anomaly Flaw Evaluations, page 4, the statement is made: "This weld repair establishes a new pressure boundary above the original J-groove weld, except in some cases away from the center of the head where the new weld partially overlaps the original weld."

Recent experience at ANO-1 and North Anna where weld repairs cracked at the junction of the Alloy 52 and Alloy 182 boundary after one cycle of operation have come to light. Taking into consideration the lessons learned from this occurrence, please discuss the actions that will be taken in the area of monitoring the repair for structural and leak integrity when the new repair weld overlaps the remnant J-groove weld.