



## APPENDIX D ACRONYMS AND ABBREVIATIONS

### ACRONYMS AND ABBREVIATIONS

#### A

A1W	Large Ship Reactor Prototype
AAC	acceptable air concentration
AACC	acceptable air concentration of carcinogens
AAQS	Idaho Ambient Air Quality Standards
ACGIH	American Conference of Government Industrial Hygienists
AE	architectural engineering
AEA	Atomic Energy Act of 1954
AIRFA	American Indian Religious Freedom Act
ALARA	as low as reasonably achievable
ANL-W	Argonne National Laboratory-West
ANSI	American National Standards Institute
APCE	air pollution control equipment
App.	Appendix
APS	atmospheric protection system
ARA	Auxiliary Reactor Area
ARAR	applicable or relevant appropriate requirement
ARMF	Advanced Reactivity Measurement Facility
ARN	Asbestos Removal Notification
ARPA	Archeological Resources Protection Act
ARVFS	Army Reentry Vehicle Entry Facility Site
ASB	Air Support Building
ASWS	air support weather shield
ATR	Advanced Test Reactor

#### B

BA	Bachelor of Arts Degree
BACT	best available control technology
BEIR V	Biologic Effects of ionizing Radiation (NAS-NRC committee)
BLEVE	boiling liquid-expanding vapor explosion
BLM	U.S. Bureau of Land Management
BORAX	Boiling Water Reactor Experiment
BS	Bachelor of Science Degree

#### C

CAA	Clean Air Act
CEQ	Council on Environmental Quality
CERCLA	Comprehensive Environmental Response, Compensation, and

	Liability Act
CPA	Central Facilities Area
CFC	chlorofluorocarbons
CFR	Code of Federal Regulations
CPRMF	Coupled Fast Reactivity Measurement Facility
CH-TRU	contact-handled transuranic waste
CHP	certified health physicist
Ci	curies
cm	centimeters
COCA	Consent Order and Compliance Agreement
COE	Corps of Engineers
CPP	Chemical Processing Plant
CTF	Core Test Facility
CWA	Clean Water Act
	D
D&D	decontamination and decommissioning
dBA	decibel A-weighted
DBA	design basis accident
DCG	Derived Concentration Guide
DEIS	Draft Environmental Impact Statement
DEQ	Division of Environmental Quality (State of Idaho)
DOE	U.S. Department of Energy
DOE-CH	U.S. Department of Energy- Chicago Operations Office
DOE-Chicago	U.S. Department of Energy- Chicago Operations Office
DOE-ID	U.S. Department of Energy- Idaho Operations Office
DOI	U.S. Department of the Interior
DOT	U.S. Department of Transportation
DRCT	Dry Rod Consolidation Technology
DVF	Drum Venting Facility
	E
EA	environmental assessment
EBR-I	Experimental Breeder Reactor
EBR-II	Experimental Breeder Reactor II
ECF	Expended Core Facility
EDE	effective dose equivalent
EDF	Engineering Design File
EIS	Environmental Impact Statement
EM	Environmental Restoration and Waste Management (DOE Headquarters)
EMT	emergency medical technician
EO	Executive Order (U.S. president)
EP	environmental program
EPA	Environmental Protection Agency
ER&WM	Environmental Restoration and Waste Management
ERPG	Emergency Response Planning Guide

ERPG3	Emergency Response Planning Guide Level 3
ES	executive summary
ESF	engineered-safety features
exp.	exposure
F	
FAST	Fluorinel Dissolution Process and Fuel Storage
FDM	frequency division multiplex
FDM	Fugitive Dust Model
FDP	fluorinel dissolution process
FECF	Fuel Element Cutting Facility
FEIS	Final Environmental Impact Statement
FFA/CO	Federal Facility Agreement and Consent Order
FFC Act	Federal Facility Compliance Act
FMC	Food, Machinery, and Chemical Corporation
FONSI	finding of no significant impact
FPR	fuel processing restoration
FR	Federal Register
FSA	Fuel Storage Area
FSV	Fort St. Vrain
FTE	full-time employee
FWHA	Federal Highway Administration
FWS	U.S. Fish and Wildlife Service
FY	fiscal year
GH	
GPP	General Plant Project
GTCC	greater-than-Class-C (waste)
haz.	hazardous
HEPA	high-efficiency particulate air (filter)
HFEF	Hot Fuel Examination Facility
HLLW	high-level liquid waste
HLW	high-level waste
HPIL	Health Physics Instrument Laboratory
HTRE-3	Heat Transfer Reactor Experiment No. 3
HW	hazardous waste
HWMA	Hazardous Waste Management Act
HWSF	Hazardous Waste Storage Facility
I	
IAEA	International Atomic Energy Agency
IAG	Interagency Agreement
IAQB	Idaho Air Quality Bureau (now known as Division of Environmental Quality)
IBO	Idaho Branch Office (of Pittsburgh Naval Reactors)
IC	industrial/commercial waste
ICPP	Idaho Chemical Processing Plant
ICRP	International Commission on Radiation Protection
IDE	Idaho Department of Education
IDHW	Idaho Department of Health

	and Welfare
IDLH	immediate danger to life or health
IDO	Department of Energy-Idaho Operations Office reports
IDWR	Idaho Department of Water Resources
IET	Initial Engine Test
IFSF	Irradiated Fuel Storage Facility
ILTSF	Intermediate-Level Transuranic Storage Facility
ind.	industrial
INEL	Idaho National Engineering Laboratory
INPS	Idaho Natural Plant Society
IPC	Idaho Power Company
IRC	INEL Research Center
ISC2	Industrial Source Complex 2
ISDE	Idaho State Department of Employment
ISU	Idaho State University
IWPF	Idaho Waste Processing Facility
	JKL
JD	Juris Doctor (Doctor of Law)
K	one thousand
kl	kiloliters
km	kilometers
kV	kilovolt
l	liters
LDR	land disposal restrictions
LLW	low-level waste
	M
ug	micrograms
m	meters
m <sup>3</sup>	cubic meters
MA	Master of Arts Degree
MACT	maximum achievable control technology
MCL	maximum containment level
MCW	maximally exposed co-located worker
MEI	maximally exposed individual
mil.	millions
MLLW	mixed low-level waste
MLLWTF	Mixed Low-Level Waste Treatment Facility
MPA	Master's Degree in Public Affairs
mrem	millirem
MRW	mixed radioactive waste
MS	Master of Science Degree
MTHM	metric tons of heavy metal
MTR	Materials Test Reactor
MW	mixed waste
MWh	megawatt hours
	N
NA, N/A	not applicable
NAAQS	National Ambient Air Quality Standards
NAGPRA	Native American Graves Protection and Repatriation Act
NAS	National Association of Science



NCR	notification of change report
NCRP	National Council on Radiation Protection
NDE/NDA	nondestructive examination/ nondestructive analysis
NEC	National Electrical Code/ Nuclear Energy Center
NEPA	National Environmental Policy Act of 1969
NESHAP	National Emission Standard for Hazardous Air Pollutants
NHPA	National Historic Preservation Act
NIOSH	National Institute for Occupational Safety and Health
NOA	notice of availability
NOAA	National Oceanic and Atmospheric Association
NODA	Naval Ordnance Disposal Area
NOI	Notice of Intent
NON	Notice of Noncompliance
NOO	Notice of Opportunity
NPDES	National Pollutant Discharge Elimination Systems
NPL	National Priority List
NPR	New Production Reactor
NPRD	New Production Reactor Department
NPS	National Park Service
NRC	U.S. Nuclear Regulatory Commission
NRF	Naval Reactors Facility
NSC	National Security Council
NTIS	National Technical Information Service
NUREG	Nuclear Regulatory Guide
NWCF	New Waste Calcining Facility
NWPA	Nuclear Waste Policy Act of 1982
NYSERDA	New York State Energy Research and Development Authority
	op
OCRWM	Office of Civilian Radioactive Waste Management
OIP	operating internal pressure
ops.	operations
ORR	Oak Ridge Reservation
OSHA	Occupational Safety and Health Administration
PBF	Power Burst Facility
PCB	polychlorinated biphenyl
pCi	picocuries
PEIS	programmatic environmental impact statement
PEW	process equipment waste
PhD	a doctoral degree
PMF	probable maximum flood
PNL	Pacific Northwest Laboratory
PREPP	Process Experimental Pilot Plant
PSAWT	private sector alpha low-level waste treatment
PSD	prevention of serious

	deterioration
PSD	plant safety document
PTC	permit to construct
PTI	Protection Technology Idaho
PTO	permit to operate
	QR
R&D	research and development
RCRA	Resource Conservation and Recovery Act
RESL	Radiological and Environmental Sciences Laboratory
RFP	Request for Proposal
RI/FS	Remedial Investigation/ Feasibility Study
RLWTF	Radioactive Liquid Waste Treatment Facility
RMWSF	Radioactive Mixed Waste Storage Facility
ROD	Record of Decision
ROI	region of influence
RSAC-5	Radiological Safety Analysis Computer Program
RSWF	Radioactive Scrap and Waste Facility
RW	radioactive waste
RWMC	Radioactive Waste Management Complex
RWMIS	Radioactive Waste Management Information System
	S
S1W	Submarine Thermal Reactor
S5G	Submarine Reactor
SAA	Satellite Accumulation Area (process waste)
SAIC	Science Applications International Corporation
SAR	Safety Assessment Report
SARA	Superfund Amendments and Reauthorization Act
scfm	standard cubic feet per minute
SDA	Subsurface Disposal Area
SDWA	Safe Drinking Water Act
SF	support facilities
SL-1	Stationary Low-Power Reactor No. 1
SMC	Specific Manufacturing Complex
SNF	spent nuclear fuel
SNF and INEL EIS	Department of Energy Programmatic Spent Nuclear Fuel Management and Idaho National Engineering Laboratory Environmental Restoration and Waste Management Programs Environmental Impact Statement
SPERT	Special Power Excursion Reactor Test
SPF	Sodium Process Facility
spp.	species

SSC	species of special concern (State of Idaho)
SWEPP	Solid Waste Examination Pilot Plant
SWMU	solid waste management unit
	T
TAN	Test Area North
TBD	to be determined
TCE	tetrachloroethylene
TCLP	toxicity characterization leaching procedure
TEDE	total effective dose equivalent
THEF	Thermal Hydraulic Experiment Facility
TLD	thermoluminescent dosimeters
TLV-TWA	threshold limit value/time weighted average
TMI	Three-Mile Island
TPSP	TAN (Test Area North) Pool Stabilization Project
TRA	Test Reactor Area
TRANSAX	transportation accident exercise
TRD	Technical Resource Document
TRU	transuranic waste
TRUPACT	transuranic packaging container
TSA	Technical Support Annex
TSA	Transuranic Storage Area
TSCA	Toxic Substances Control Act
TSO	Treatment, Storage, or Disposal (Facility)
TSD	Technical Support Document
TSF	Technical Support Facility
	U
UCRL	University of California Research Laboratory
UCW	utility cooling water
USBC	U.S. Bureau of the Census
USC	United States Code
USGS	U.S. Geological Survey
UTM	Universal Transverse Mercator
	vw
VOC	volatile organic compound
VVE	vapor vacuum extraction
WAG	Waste Area Group
WCC	Warning Communication Center
WCF	Waste Calcining Facility
WEC	Westinghouse Electric Corporation
WEDF	Waste Engineering Development Facility
WERF	Waste Experimental Reduction Facility
WHF	Waste Handling Facility
WIF	Waste Immobilization Facility
WINCO	Westinghouse Idaho Nuclear Company
WIPP	Waste Isolation Pilot Plant
WM	waste management
WMO	Waste Management Office
WMO	World Meteorological Organization
WNYNSC	Western New York Nuclear Service Center

WRRTF	Water Reactor Research Test Facility
WTD	waste technology development
WVDP	West Valley Demonstration Project
WWSB	Waste Experimental Reduction Facility Waste Storage Building
	XVZ
ZPPR	Zero Power Physics Reactor





## APPENDIX E

### GLOSSARY

Terms in this glossary are defined based on the context in which they are used in t  
100-year flood A flood event of such magnitude it occurs, on average, every 100 ye  
a 1 percent probability of occurring in any given year).

500-year flood A flood event of such magnitude it occurs, on average, every 500 ye  
a 0.2 percent probability of occurring in any given year).

absorbed dose The energy imparted by ionizing radiation per unit mass of irradiate  
The unit of absorbed dose is the rad.

accelerator produced radioactive material Radioactive material that was produced i  
particle accelerator.

acceptable ambient concentration for a carcinogen (AACC) Ambient air quality stand  
based on the probability of developing excess cancers over a 70-year lifetime expos  
microgram per cubic meter ( $\mu\text{g}/\text{m}^3$ ) of a given carcinogen and expressed in terms of  
emission level or an acceptable ambient concentration for a carcinogenic toxic air

acceptable ambient concentration for a noncarcinogen (AAC) Ambient air quality sta  
based on occupational exposure limits for airborne toxic chemicals expressed in ter  
emission level or an acceptable ambient concentration for a noncarcinogenic toxic a

accident An unplanned sequence of events that results in undesirable consequences.  
actinide Any of a series of chemically similar, mostly synthetic, radioactive elem  
numbers ranging from actinium-89 through lawrencium-103.

acute exposure The absorption of a relatively large amount of hazardous material (  
hazardous material) over a short period of time.

adsorption The attraction and adhesion of ions or molecules in a gaseous or aqueou  
solid surface.

air pollutant Any substance including, but not limited to, dust, fumes, gas, mist,  
vapor, pollen, soot, carbon, or particulate matter that is regulated.

air quality The specific measurement in the ambient air of a particular air pollut  
time.

air quality criteria The varying amounts of pollution and lengths of exposure at w  
adverse effects to health and welfare take place.

air quality standard The prescribed level of a pollutant in the outside air that c  
during a specified time in a specified geographical area. Established by both Feder  
governments.

alluvium Sedimentary material deposited by flowing water, as in a river bed or del

alpha-emitter A radioactive substance that decays by releasing an alpha particle.

alpha low-level waste Waste that was previously classified as transuranic waste bu  
transuranic concentration lower than the currently established limit for transurani  
level waste requires additional controls and special handling. This waste stream ca  
for onsite disposal under the current waste acceptance criteria; therefore, it is s

alpha-particle A positively charged particle ejected spontaneously from the nuclei  
radioactive elements. It is identical to a helium nucleus that has a mass number of  
electrostatic charge of +2.

ambient air That portion of the atmosphere outside of buildings to which the genera  
access.

applicable or relevant and appropriate requirements (ARARs) Requirements, includin  
cleanup standards, standards of control, and other substantive environmental protec  
and criteria for hazardous substances as specified under Federal and State law and  
must be met when complying with the Comprehensive Environmental Response, Compensat  
Liability Act of 1980 (CERCLA).

aquifer A body of rock or sediment sufficiently permeable to conduct groundwater a  
significant quantities of water to wells and springs.

as low as reasonably achievable (ALARA) A process by which a graded approach is ap  
maintaining dose levels to workers and the public and releases of radioactive mater  
environment as low as reasonably achievable.

attainment area Any area which is designated, pursuant to 42 U.S.C. Section 7407(d  
Clean Air Act, as having ambient concentrations equal to or less than national prim  
ambient air quality standards for a particular air pollutant or air pollutants.

atomic number The number of positively charged protons in the nucleus of an atom and the number of electrons on an electrically neutral atom.

background level The value assigned to the quantity of particulate or gaseous material in the air which originates from natural sources uninfluenced by the activity of man.

background radiation Radiation from cosmic sources, naturally occurring radioactivity, including radon (except as a decay product of source or special nuclear material), which exists in the environment from the testing of nuclear explosive devices.

basalt A general term for dark-colored, fine-grained igneous rock. Commonly extrusively composed primarily of calcic plagioclase and pyroxene minerals.

baseline For purposes of this EIS, the conditions projected to exist in June 1995, the date for the Record of Decision, against which the environmental consequences of the alternatives are evaluated.

below regulatory concern A definable amount of low-level waste that is sufficiently small that it can be deregulated with minimal risk to the public.

best available control technology (BACT) An emission standard (including fuel cleanup, treatment or innovative fuel combination techniques) for control of such contaminants to be determined on a case-by-case basis, taking into account energy, environmental impacts, and other costs, and shall be at least as stringent as any applicable Section 60 and 40 CFR Part 61. If an emissions standard is infeasible, a design, equipment, operational standard, or combination thereof, may be prescribed as BACT.

beta-emitter A radioactive substance that decays by releasing a beta particle.

beta-particle A charged particle emitted from a nucleus during radioactive decay, having a mass equal to 1/1837 that of a proton. A negatively charged beta particle is identical to an electron, and a positively charged beta particle is called a positron.

beyond design basis accidents Accidents of the same type as a distinct design basis accident (fire, earthquake, and so forth) but defined by parameters that exceed in severity those defined for the distinct design basis accident.

bound To estimate or describe an upper limit on a potential environmental consequence where uncertainty exists.

bounding That which represents the maximum reasonably foreseeable event or impact. The maximum of reasonably foreseeable events or impacts would have fewer and/or less severe environmental consequences.

breeder reactor A type of nuclear reactor that creates more fissionable fuel than it consumes.

buffer zone An area designed to separate. Specifically, the portion of a disposal unit controlled by the licensee and that lies under and between the disposal units and the site.

by-product material (a) Any radioactive material (except special nuclear material) made radioactive by, or exposure to the radiation incident to the process of producing nuclear material, and (b) the tailings or wastes produced by the extraction or concentration of uranium or thorium from any ore processed primarily for its source material content [Atomic Energy Act 11(e)]. By-product material is exempt from regulation under the Resource Conservation and Recovery Act.

calcination The process of converting high-level waste to unconsolidated granules called calcine.

calcine The materials produced by calcination.

canning The process of placing spent nuclear fuel in canisters to retard corrosion, control radioactive releases, or control geometry.

certification plan See waste certification plan.

certified waste Waste that has been confirmed to comply with the waste acceptance criteria, treatment, storage, or disposal facility for which it is intended under an approved program.

certifying authority or official An organization or person outside the waste generating organization who is responsible for certifying that the waste being sent to a treatment, storage, or disposal facility meets the requirements of the receiving facility's waste acceptance criteria.

characterization The determination of waste composition and properties, whether by process knowledge, nondestructive examination or assay, or sampling and analysis, for the purpose of determining appropriate storage, treatment, handling, transportation requirements.

chronic exposure The absorption of hazardous material (or intake of hazardous material) over a long period of time (for example, over a lifetime).

cladding The outer jacket of fuel elements and targets usually made of aluminum, or zirconium-aluminum alloy, used to prevent fuel corrosion and retain fission products during operation, or to prevent releases into the environment during storage.

Class I area Under the Clean Air Act, any Federal land that is classified or reclassified as Class I.

The designation applies to pristine areas, such as national parks and wilderness areas. Substantial growth is effectively precluded in order to avoid any degradation of the clean waste. Waste products that are neither radioactive nor hazardous but require disposal in a solid waste landfill.

**closure** Deactivation, stabilization, and surveillance of a waste management unit, facility. Closure often refers to the process under the Resource Conservation and Recovery Act involving the preparation and signing of a Closure Plan.

**cold nuclear fuel** Nuclear reactor fuel which has not been exposed to a neutron flux in a reactor.

**collective dose** The sum of the individual doses received in a given period of time by a population from exposure to a specified source of radiation. The units of collective dose are man-rem.

**co-located workers** Workers in a fixed population outside the day-to-day process and management controls of a given facility area. In practice, this fixed population is workers at an independent facility area located some distance from the reference facility. A facility located off DOE-controlled property not managed by DOE to which DOE sends waste for treatment, storage, and/or disposal is called a committed dose equivalent (H50). The dose equivalent to organs or tissues of reference is the dose received from an intake of radioactive material by an individual during the 50-year period following the intake. The International Commission on Radiological Protection defines the committed dose equivalent.

**committed effective dose** See committed effective dose equivalent.

**committed effective dose equivalent (HE,50)** The sum of the products of the weighting factors applicable to each of the body organs or tissues that are irradiated and the committed dose to these organs or tissues. The International Commission on Radiological Protection defines the committed effective dose.

**Comprehensive Environmental Response, Compensation, and Liability Act of 1980**

(CERCLA) A Federal law (also known as "Superfund") that provides a comprehensive framework to deal with past or abandoned hazardous materials. The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) provides for liability, compensation, and emergency response for hazardous substances released into the environment that threaten public health, welfare, or the environment, as well as the cleanup of inactive hazardous sites. CERCLA has jurisdiction over any release or threatened release of any "hazardous" substance to the environment. Under CERCLA, the definition of "hazardous" is much broader than under the Resource Conservation and Recovery Act, and the hazardous substance need not be a waste. If a substance meets the CERCLA requirements for designation, it is ranked along with other "Superfund" chemicals on the National Priorities List. This ranking and listing is the U.S. Environmental Protection Agency's way of determining which sites have the highest priority for cleanup.

**committed dose equivalent** See committed dose equivalent.

**confinement** General control of contaminants through engineering design, such as high-efficiency particulate air (HEPA) filtration systems that use high-efficiency particulate air (HEPA) filters to remove contaminants before discharge to the atmosphere. Such systems may break down or experience a loss of power that would "lose confinement" temporarily. This may require evacuation of the area, but would not lead to significant consequences to workers or a significant release.

**Consent Order and Compliance Agreement (COCA)** A legally binding agreement signed in 1987 between the U.S. Department of Energy Idaho Field Office (DOE-ID), U.S. Environmental Protection Agency Region 10 (EPA Region 10), and the U.S. Geological Survey (USGS). The COCA was the Federal Facilities Agreement/Consent Order, among DOE-ID, EPA Region 10, and the Idaho Department of Health and Welfare, signed in December 1991.

**contact-handled waste** Packaged waste whose external surface dose rate does not exceed 5 millirem per hour.

**containerization** The process of placing radioactive or other hazardous material in a receptacle for storage or transport. For spent nuclear fuel, this is called canning. **containment** The provision of a gastight shell or other enclosure around a reactor or fission products that otherwise might be released into the atmosphere in the event of a release. **contamination** The deposition of unwanted radioactive material on the surfaces of structures, areas, objects, or personnel.

**contingency plan** A document setting out an organized, planned, and coordinated course of action to be followed in case of unanticipated events such as fire, explosion, or other events involving toxic chemicals, hazardous wastes, or radioactive materials that threaten human health or the environment. The goal of the contingency plan is the containment or mitigation of the event resulting from the event.

**continuity of operations** Activities that include developing strategic and long-range

management plans, surveillance and maintenance of facilities and equipment, waste c proper training programs for personnel, and record/information administration.

control equipment Any method, process or equipment which removes, reduces, or rend noxious, air pollutants discharged into the atmosphere.

coolant A gas or liquid circulated through a nuclear reactor to remove or transfer core The central portion of a nuclear reactor containing the fuel elements, moderat poisons, and support structures.

criteria air pollutant Under the Clean Air Act, and the State of Idaho air quality air pollutant for which there is a State or national ambient air quality standard.

cumulative impact The impact on the environment which results from incremental impa action when added to other past, present, and reasonably foreseeable future actions agency (Federal or non-Federal) or person undertakes such other actions. Cumulative result from individually minor but collectively significant actions taking place ov curie (Ci) The basic unit used to describe the intensity of radioactivity in a sam curie is equal to 37 billion disintegrations per second, which is approximately the gram of radium. A curie is also a quantity of any radionuclide that decays at a rat disintegrations per second.

decay, radioactive The decrease in the amount of any radioactive material with the time, due to the spontaneous emission from the atomic nuclei of either alpha or bet accompanied by gamma radiation. (See half-life; radioactive.)

decommissioning The process of removing a facility from operation, followed by decontamination, entombment, dismantlement, or conversion to another use.

decontamination The actions taken to reduce or remove substances that pose a subst or potential hazard to human health or the environment, such as radioactive contami facilities, soil, or equipment by washing, chemical action, mechanical cleaning, or defense waste Radioactive waste from any activity performed in whole or in part in DOE atomic energy defense activities; excludes waste from DOE nondefense activities the purview of the U. S. Nuclear Regulatory Commission or generated by the commerci power industry.

delta E A parameter used to define color shift in visual impact modeling. It is th for determining perceptibility of plume visual impact in screening analyses.

design basis accident (DBA) Accidents that are postulated for the purpose of estab functional requirements for safety significant structures, systems, components, and diffusion The process by which a pollutant plume is diluted by turbulent eddies.

discharge Under principles of hydrogeology, the amount of water passing through (o given cross-sectional area in a given period of time. Under the Clean Water Act, di pollutant, which includes any addition of any pollutant or combination of pollutant United States from any point source. This definition includes additions of pollutant the United States from: surfaced runoff which is collected or channeled by man; dis pipes, sewers, or other conveyances owned by a State, municipality, or person which treatment works; and discharges through pipes, sewers, or other conveyances, leadin owned treatment works.

dispersion In air pollution, the process of transport and diffusion of airborne co atmosphere.

disposal Emplacement of waste in a manner that ensures protection of human health environment within prescribed limits for the foreseeable future with no intent of r requires deliberate action to regain access to the waste.

disposal facility A facility or part of a facility at which hazardous waste is int into or on any land or water and at which waste will remain after closure.

dissolution The ability of water to take a substance into solution.

DOE orders Requirements internal to the U.S. Department of Energy (DOE) that estab policy and procedures, including those for compliance with applicable laws.

DOE site boundary A geographic boundary within which public access is controlled a are governed by the U.S. Department of Energy (DOE) and its contractors, not by loc Based on the definition of exclusion zone, a public road traversing a DOE site is c within the DOE site boundary if DOE or the site contractor has the capability to co any time necessary.

dose (or radiation dose) A generic tern that means absorbed dose, dose equivalent, dose equivalent, committed dose equivalent, committed effective dose equivalent, or dose equivalent, as defined elsewhere in this glossary.

dose conversion factor Any factor that is used to change an environmental measureme in the units of concern. Frequently used as the factor that expresses the committed equivalent to a person from the intake (inhalation or ingestion) of a unit activity radionuclide.



dose equivalent The product of the absorbed dose in tissue, quality factor, and all modifying factors at the location of interest. The unit of dose equivalent is the rem. The International Commission on Radiation Protection defines this as the equivalent dose rate. The radiation dose delivered per unit of time; measured, for example, in dry storage. Storage of spent nuclear fuel in environments where the fuel is not intended for purposes of cooling and/or shielding.

earthquake magnitude A measure of earthquake size, determined by taking the common logarithm (base 10) of the largest ground motion recorded during the arrival of a seismic wave and applying a standard correction for distance to the epicenter. Three common types are Richter (or local) (ML), P body wave (mb), and surface wave (MS).

effective dose See effective dose equivalent.

effective dose equivalent (EDE) The sum of the products of the dose equivalent to tissue and the weighting factors applicable to each of the body organs or tissues that includes the dose from radiation sources internal and/or external to the body and in rem. The International Commission on Radiation Protection defines this as the effective dose. The wastewater, treated or untreated, that flows out of a facility. Generally discharged into surface waters.

emission Any controlled or uncontrolled release or discharge into the outdoor atmosphere of air pollutants or combination thereof. Emission also includes any release or discharge of a pollutant from a stack, vent, or other means into the outdoor atmosphere that originates from an emission unit.

emission standard A permit or regulatory requirement established by the Idaho Department of Health and Welfare, or a requirement contained in 40 CFR Part 60, 40 CFR Part 61, or the State Implementation Plan (SIP), which limits the quantity, rate, or concentration of a pollutant on a continuous basis, including any requirements which limit opacity, prescribe equipment specifications, or prescribe operation or maintenance procedures to assure continuous control.

engineered barriers Manmade components of a waste management system or facility designed to prevent or impede the release of radionuclides or other waste material into the environment. Includes the waste form, radioactive waste containers, and other materials placed on or around such containers, and physical features of the system or facility.

enriched uranium Uranium that has greater amounts of the fissionable isotope uranium-235 than occurs naturally. Naturally occurring uranium is 0.72 percent uranium-235.

environmental monitoring The process of sampling and analysis of environmental media around a facility being monitored for the purpose of (a) confirming compliance with objectives and (b) early detection of any contamination entering the environment to initiate remedial action.

environmental restoration Cleanup and restoration of sites and decontamination and decommissioning of facilities contaminated with radioactive and/or hazardous substances from production, accidental releases, or disposal activities.

environmental restoration program A DOE subprogram concerned with all aspects of assessment and cleanup of both contaminated facilities in use and of sites that are active operations. Remedial actions, most often concerned with contaminated soil and groundwater and decontamination and decommissioning are responsibilities of this program.

eolian Applied (a) to deposits arranged by the wind, (b) to the erosive action of the wind on deposits which are due to the transporting action of the wind.

equivalent dose See dose equivalent.

existing facilities Facilities that are projected to exist as of the Record of Decision scheduled for June 1995.

exposure Being exposed to ionizing radiation or to hazardous material. Alternative definition: the ionization produced in air by X or gamma radiation; the unit of exposure is the roentgen. External accident Accidents initiated by manmade energy sources not associated with a given facility. Examples include airplane crashes, induced fires, transportation accidents at a facility, and so forth.

external dose That portion of the dose equivalent received from radiation sources outside the body.

facility (a) Any building, structure, installation, equipment, pipe or pipeline (including into a sewer or publicly owned treatment works), well, pit, pond, lagoon, impoundment, landfill, storage container, motor vehicle, rolling stock, or aircraft; or (b) any area where a hazardous substance has been deposited, stored, disposed of, placed, or otherwise comes in contact with or on a facility area. The area within the DOE site boundary immediately surrounding a facility. Facilities that function under process safety management programs and a common emergency response plan. This definition covers any building within such an area regardless of whether it is dedicated to production, waste handling, or administrative issues; for example, an

cafeteria, a production facility, a machine shop, and a waste handling facility all common boundary. If programs such as radiation protection, training, auditing, and integral part of safety management at each facility and emergency response plans co responses of individuals at all buildings, then the collection of buildings constit All personnel in the area are facility workers, not co-located workers.

facility area boundary The geographic boundary of an area controlled on a daily basis safety management and a common emergency response plan.

facility security plan In the context of waste management, a security plan is one measures required by law, regulation, or good judgment for prevention of unknowing entry into a treatment, storage, or disposal facility; or operation of facility equipment access to waste material or spent nuclear fuel.

facility worker Any worker whose day-to-day activities are controlled by process management programs and a common emergency response plan associated with a facility area. This definition includes any individual within a facility/facility area or it area. This definition can also include those transient individuals or small population exclusion zone but inside the radius defined by the maximally exposed co-located workers efforts to account for such people have been made in the facility or facility area facility accident analyses, the facility worker is defined as an individual located downwind of the facility location where an accidental release occurs.

feasibility study (FS) A step in the environmental restoration process specified by Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) objectives are to identify the alternatives for remediation and describe a remedial applicable or relevant appropriate requirements (ARRs) for mitigating confirmed environmental contamination. The FS presents a series of specific engineering or construction alternatives dealing up a site; for each alternative presented, there will be a detailed analysis engineering feasibility, and environmental impacts. The FS is based on information remedial investigation (RI). Successful completion of an FS should result in a decision (Decision) selecting a remedial action alternative and the subsequent development of for implementation of the selected remedial action.

Federal Facility Compliance Act (FFCA) Federal law signed in October 1992 amending Resource Conservation and Recovery Act. The objective of the FFCA is to bring all facilities into compliance with applicable Federal and State hazardous waste laws, sovereign immunity under those laws, and to allow the imposition of fines and penalties also requires the U.S. Department of Energy to submit an inventory of all its mixed waste develop a treatment plan for mixed wastes.

Federal Facility Agreement and Consent Order (FFA/CO) A binding agreement, negotiated pursuant to Section 120 of CERCLA, signed by DOE, the Environmental Protection Agency, and the State of Idaho, to coordinate cleanup activities at the INEL. The FFA/CO Plan outline the remedial action process that will encompass all investigation of hazardous release sites. The FFA/CO superseded the Consent Order and Compliance Agreement (CO Federal land manager The Secretary of the Federal department with authority over all lands in the United States.

field offices An administrative division of the DOE that operates facilities that jurisdiction.

fiscal year (FY) The time frame specified by any public or private entity to separate financial (fiscal) activities from the next year's. The 1994 Federal Fiscal Year (FY) October 1, 1993, and ended on September 30, 1994.

fissile material Although sometimes used as a synonym for fissionable material, the acquired a more restricted meaning; namely, any material fissionable by thermal (slow) fission. The three primary fissile materials are uranium-233, uranium-235, and plutonium-239. The splitting of a nucleus into at least two other nuclei and the release of energy. Two or three neutrons are usually released during this type of thermal fission products. The nuclei (fission fragments) formed by the fission of heavy elements nuclides formed by the fission fragments' radioactive decay.

fissionable material Commonly used as a synonym for fissile material, the meaning of has been extended to include material that can be fissioned by fast neutrons, such as fluorides. Gaseous or solid compounds containing fluorine emitted into the air from industrial processes.

free liquid Liquid that is not absorbed into host material such that it could readily solid portion of a waste under ambient temperature and pressure and spill or drain fugitive dust Dust that is stirred up and released into the atmosphere during construction

Fugitive emissions composed of particulate matter.

fugitive emissions Those emissions which could not reasonably pass through a stack vent, or other functionally equivalent opening.

gamma-emitter A radioactive substance that decays by releasing gamma radiation.  
 gamma ray (gamma radiation) High-energy, short wavelength electromagnetic radiation (a packet of energy) emitted from the nucleus. Gamma radiation frequently accompanies emissions and always accompanies fission. Gamma rays are very penetrating and are shielded against by dense materials, such as lead or uranium. Gamma rays are similar to x-rays and are usually more energetic.

generator (generation) Organizations of the DOE that produce waste.

geologic repository A system that is intended to be used for, or may be used for, storing radioactive waste or spent nuclear fuel in excavated geologic media. A geologic repository consists of (a) the geologic repository operations area, and (b) the portion of the geologic setting that provides isolation. A near-surface disposal area is not a geologic repository.

geothermal energy The energy available from natural sources of heat, such as hot springs, geysers, and near-surface heat sources in volcanically active areas.

graded approach A process by which the level of analysis, documentation, and action to comply with a requirement are commensurate with (a) the relative importance to safety and security; (b) the magnitude of any hazard involved; (c) the lifecycle stage of the programmatic mission of a facility; (d) the particular characteristics of a facility; and (e) other relevant factors.

graphite fuel Fuel that consists of small pellets of highly enriched uranium (HEU) surrounded by protective layers of other carbide compounds. These pellets are dispersed in larger graphite structures for handling and neutron moderation.

greater-than-Class-C waste (GTCC) Low-level radioactive waste that is generated by the commercial sector and that exceeds U. S. Nuclear Regulatory Commission concentration limits for Class-C low-level waste as specified in 10 CFR 61. DOE is responsible for the disposal of greater-than-Class-C wastes from DOE nondefense programs.

groundwater Generally, all water contained in the ground. Water held below the water table is available to freely enter wells.

grouting Grouting is the process of immobilizing or fixing solid forms of waste so that they are more safely stored or disposed.

half-life The time in which half the atoms of a particular radioactive substance decay into another nuclear form. Measured half-lives vary from millionths of a second to billions of years. Also called physical half-life.

hazard classification A safety classification based on potential onsite consequences. The criteria for this classification are discussed in DOE Order 5480.23 (Nuclear Safety Analysis Report).  
 hazardous air pollutant Any air pollutant subject to a standard promulgated under Section 7412 of the Clean Air Act or other requirements established under 42 U.S.C. Section 7412 of the Clean Air Act, including 42 U.S.C. Section 7412(g), (j), and (r) of the Clean Air Act.

hazardous substance Any substance that when released to the environment in an uncontrolled manner becomes subject to the reporting and possible response provisions of the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA).

hazardous waste Under the Resource Conservation and Recovery Act, a solid waste, or combination of solid wastes, which because of its quantity, concentration, or physical, chemical, or infectious characteristics may (a) cause, or significantly contribute to, an increase in serious irreversible, or incapacitating reversible, illness; or (b) pose a substantial hazard to human health or the environment when improperly treated, stored, transported, or disposed of, or otherwise managed. Source, special nuclear material, and byproduct material, as defined by the Atomic Energy Act, are specifically excluded from the definition of hazardous waste. A disposal facility or part of a facility where hazardous waste is managed, including but not limited to a pile, a land treatment facility, a surface impoundment, an underground injection well, a salt dome formation, a salt bed formation, an underground storage cavern, or a salt cavern.

heavy metals Metallic elements with high atomic weights (for example, mercury, chromium, cadmium, arsenic, and lead) that can damage living things at low concentrations and accumulate in the food chain.

heterogeneous Pertaining to a substance having different characteristics in different parts. A synonym is nonuniform.

high-efficiency particulate air (HEPA) filter A filter with an efficiency of at least 99.97 percent used to separate particles from air exhaust streams prior to releasing that air to the atmosphere.

high-level waste The highly radioactive waste material that results from the reprocessing of spent nuclear fuel, including liquid waste produced directly from reprocessing and any solid waste derived from the liquid that contains a combination of transuranic and fission product nuclides that require permanent isolation. High-level waste may include other highly radioactive waste. The U. S. Nuclear Regulatory Commission, consistent with existing law, determines the appropriate management and permanent isolation of high-level waste.

Holocene In the geological scale of time, the more recent of the two epochs of the period (10,000 years ago to the present); that period of time since the last ice age  
hot cell/hot cell facility A heavily shielded enclosure for handling and processing means or automatically) or storing highly radioactive materials.

hydraulic conductivity Capacity of a porous media to transport water.

hydraulic gradient The slope of the water table per unit of distance, resulting in movement.

hydrogeochemistry The study of the chemical interactions between the earth's components including rocks, minerals, and water.

hydrogeology The study of the geological factors relating to water.

hydrology The study of water, including groundwater, surface water, and rainfall.

infiltrate Water passing from the land surface through the vadose zone into the aquifer  
intermittent surface water A stream, creek, or river which does not contain water all of the year.

inadvertent intrusion The inadvertent disturbance of a disposal facility or its environment by a potential future occupant that could result in loss of containment exposure of personnel. Inadvertent intrusion is a significant consideration that should be in the design requirements or waste acceptance criteria of a waste disposal facility

incineration The efficient burning of combustible solid and liquid wastes to destroy constituents and reduce the volume of the waste. Incinerators are designed to burn with high efficiency. The greater the burning efficiency, the cleaner the air emission.

radioactive materials does not destroy the radionuclides but does significantly reduce these wastes. High-efficiency particulate air (HEPA) filters are used to prevent radioactive heavy metals from going out of the stack and into the atmosphere.

industrial commercial waste Material that is not subject to Resource Conservation Act Subtitle C or Atomic Energy Act regulation. It is generated by manufacturing or processes. Industrial commercial waste is also known as solid waste and is regulated by the Resource Conservation and Recovery Act, Subtitle D.

INEL industrial waste Industrial commercial waste generated at the INEL is categorized as industrial waste.

institutional control The control of waste management facilities by human institution  
Interagency Agreement (IAG) See Federal Facility Agreement and Consent Order.

interim status facility See RCRA interim status facility.

Interim action (CERCLA) A remedial action undertaken to clean up or contain a potential threat to human health and the environment that can or should be addressed within a short study associated with an interim action may be completed within an "umbrella" remedial investigation/feasibility study. Interim actions are completed on an accelerated schedule deal with well-defined contamination problems that present a significant, although temporary threat to human health and the environment.

interim action (NEPA) An action that may be undertaken while work on a required project is in progress and the action is not covered by an existing program statement. An interim action should not be undertaken unless such action: (a) is justified independently of the program and accompanied by an adequate EIS or has undergone other NEPA review; and (c) will not prejudice the ultimate decision on the program. Interim action prejudices the ultimate decision only when it tends to determine subsequent development or limit alternatives.

internal accidents Accidents that are initiated by man-made energy sources associated with the operation of a given facility. Examples include process explosions, fires, spills, and releases.

inversion In the atmosphere, a condition in which air temperature warms with increasing altitude.

isotope One of two or more atoms with the same number of protons, but different number of neutrons, in their nuclei. Thus, carbon-12, carbon-13, and carbon-14 are isotopes of carbon, the numbers denoting the approximate atomic weights. Isotopes have very nearly identical chemical properties, but often different physical properties (for example, carbon-14 is radioactive).

Kjeldahl nitrogen A method of nitrogen analysis designed to measure nitrogen present in organic compounds.

lacustrine Pertaining to, produced by, or formed in a lake or lakes; growing in or on a lake  
Land Disposal Restrictions A Resource Conservation and Recovery Act (RCRA) program that restricts land disposal of RCRA hazardous and RCRA mixed wastes and requires treatment and stabilization of such wastes. Land Disposal Restrictions identify hazardous waste that is restricted from land disposal and define those limited circumstances under which an otherwise prohibited waste may continue to be land disposed.

land-use planning A decisionmaking process to determine the future or end use of a piece of land, considering such factors as current land use, public expectations, cultural characteristics, and environmental impacts.

ecological factors, legal rights and obligations, technical capabilities, and costs lapse. In the atmosphere, a condition in which air temperature cools with increasing less-than-go-day storage. The onsite accumulation and/or storage of hazardous waste of less than 90 days by a generator subject to the requirements of 40 CFR 262.34(a) life cycle. The entire time period from generation to permanent disposal or elimination of liquid metal fast breeder reactor. A reactor that operates using a type of fission where the neutrons that are used to split the atoms are not slowed down or usually the case with normal fission. It creates more fissionable material than it liquid metal as a coolant. Liquid sodium is a common metal used to cool this type of listed waste. Under the Resource Conservation and Recovery Act, waste listed in 40 Subpart D, as hazardous. Listed hazardous wastes include wastes from specific sources, and discarded commercial chemical products. These wastes have not been subject to toxicity characterization leaching procedure because the dangers they present are closely associated with a homogeneous deposit consisting predominantly of silt, with subordinate amounts of fine sand and/or clay.

long-term storage The storage of hazardous waste (a) Onsite (a generator site) for days or greater, other than in a satellite accumulation area, or (b) off-site in a treatment, storage, or disposal facility for any period of time.

low-level waste Waste that contains radioactivity and is not classified as high-level transuranic waste, or spent nuclear fuel. Test specimens of fissionable material in research and development only, and not for the production of power or plutonium, may be classified as low-level waste, provided the concentration of transuranic elements is less than 100 nanograms per gram of waste.

mafic Pertaining to or composed predominantly of the magnesian rock-forming silicate minerals; some igneous rocks and their constituent minerals; synonymous with "dark minerals."

major radionuclides The radioisotopes that together comprise 95 percent of the total of a waste package by volume and have a half-life of at least 1 week. Radionuclides important to a facility's radiological performance assessment and/or a safety analysis. The facility's waste acceptance criteria are considered major radionuclides.

management (of spent nuclear fuel) Emplacing, operating, and administering facilities for transportation systems, and procedures to ensure safe and environmentally responsible storage of spent nuclear fuel pending (and in anticipation of) a decision on ultimate disposition. maximally exposed co-located worker (MCW) A hypothetical individual defined to allow dose comparison with numerical criteria for co-located workers. This individual is located at the facility, whichever is the greater of 0.4 miles from the facility area boundary (that is, the boundary) or 75 percent of the distance to the nearest independent facility area (the population zone boundary). The MCW is irrelevant if the DOE site boundary is closer to the MCW location.

maximally exposed individual (MEI) A hypothetical individual defined to allow dose comparison with numerical criteria for the public. This individual is located at the facility site boundary nearest to the facility in question. Sometimes called maximally exposed individual (MOI).

maximally exposed offsite individual (MOI) A hypothetical individual defined to allow dose comparison with numerical criteria for the public. This individual is located at the DOE site boundary nearest to the facility in question. Sometimes called maximally exposed individual (MEI).

maximum concentration level These are the maximum concentrations of radionuclides estimated to correspond to a lifetime cancer risk of 1/10,000, assuming a lifetime intake of 2 liters of water. These concentrations assume radionuclides emit only one type of nonradioactive, noncarcinogenic compounds, maximum concentration levels are based on observable effect levels.

maximum contaminant level (MCL) Under the Safe Drinking Water Act, the maximum permissible concentrations of specific constituents in drinking water that are delivered by a public water system that serves 15 or more connections and 25 or more people. The maximum contaminant levels take into account the feasibility and cost of attaining the maximum contaminant levels. Categories defining various states of atmospheric transport (dispersion and dilution) that are used to estimate diffusion of radioactive materials in accident scenarios. The criteria consider the relationship of wind speed, insolation (incoming solar radiation), and cloudiness (see Brenk et al. 1983).

Average (50 percent) meteorology: Average meteorological dispersion conditions favorable and less favorable to dispersion conditions will each occur 50 percent of the time. Conservative (95 percent) meteorology: Adverse meteorological dispersion conditions (unfavorable to dispersion) which will not occur more than 5 percent of the time. Neutral meteorology: Pasquill Stability Class D, conditions which neither enhance nor inhibit dispersion.

inhibit vertical diffusion in the atmosphere.

Stable meteorology: Pasquill Stability Class F, moderately stable conditions; atmospheric condition existing when the temperature of the air rises rather than altitude. It allows for little or no vertical air movement.

metric tons of heavy metal (MTHM) Quantities of unirradiated and spent nuclear fuel are traditionally expressed in terms of metric tons of heavy metal (typically uranium inclusion of other materials, such as cladding, alloy materials, and structural material is 1,000 kilograms, which is equal to about 2,200 pounds.

millirem One thousandth of a rem (see rem).

mitigation Those actions that avoid impacts altogether, minimize impacts, rectify or eliminate impacts, or compensate for the impact.

mixed waste Waste that contains both hazardous waste under the Resource Conservation and Recovery Act and source, special nuclear, or by-product material subject to the Atomic Energy Act of 1954.

mixing depth The height to which pollutants can freely disperse, above which inversion exists.

moment magnitude A measure of earthquake size. The rigidity of the rock times the area faulting times the amount of slip.

M(s) Surface wave magnitude; motion is restricted to near the ground surface. Such correspond to ripples of water that travel across a lake. Most of the wave motion is outside surface itself; and, as the depth below this surface increases, wave displacement and less.

nanocurie One billionth of a curie (see curie).

National Environmental Policy Act of 1969 (NEPA) A law that requires Federal agencies include in their decisionmaking processes appropriate and careful consideration of environmental effects of proposed actions, analyses of their alternatives, and measures to minimize adverse effects of a proposed action that have the potential for significant environmental impact. These analyses are presented in either an environmental assessment (EA) or environmental impact statement (EIS).

National Oceanic and Atmospheric Administration (NOAA) A Federal agency that collects and analyzes information on the weather. NOAA has an office at INEL for collecting information. NOAA also is involved with the environmental monitoring programs at INEL. National Priorities List (NPL) A formal listing of the nation's worst hazardous waste sites established by the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA), that have been identified for remediation.

natural phenomena accidents Accidents that are initiated by phenomena such as earthquakes, tornadoes, floods, and so forth.

near-surface disposal Disposal in the uppermost portion of the earth, approximately 100 feet. Near-surface disposal includes disposal in engineered facilities that may be built above-grade provided that such facilities have protective earthen covers. A near-surface facility is not considered a geologic repository.

nearest public access For facility accident analyses, the location of the nearest place where members of the public could be present.

new facilities Any facility that is not an existing facility or an existing hazard management facility.

nitrogen oxides (NO<sub>x</sub>) Gases formed in great part from atmospheric nitrogen and oxygen combustion takes place under conditions of high temperature and high pressure; considered an air pollutant. Two major nitrogen oxides, nitric oxide (NO) and nitrogen dioxide (NO<sub>2</sub>), are important airborne contaminants. In the presence of sunlight, nitric oxide combines with oxygen to produce nitrogen dioxide, which in high enough concentrations can cause a nonattainment area. Any area which has been designated as not meeting (or contributing to) ambient air quality in a nearby area that does not meet the national primary or secondary quality standard for the pollutant.

noncertifiable waste Waste that is not able to meet the waste acceptance criteria for treatment, storage, or disposal facility; transportation requirements; or waste characterization adequately to prove that it meets the applicable criteria.

nonreactor nuclear facility Those activities or operations that involve radioactive fissionable materials in such form and quantity that a nuclear hazard potentially exists to employees or to the general public. These activities or operations include producing, storing, or disposing of radioactive liquid or solid waste, fissionable materials, or tritium; conducting operations; conducting inspections of irradiated materials, fuel fabrication, decontamination, recovery operations; conducting fuel enrichment operations; or performing environmental monitoring or waste management activities involving radioactive materials.

nonhazardous Waste that does not pose risks to human health and the environment.

Industrial/commercial waste is an example (see hazardous waste).

normal conditions All activities associated with a facility mission, whether operation, maintenance, storage, and so forth, which are carried out within a defined envelope can be design process conditions, performance in accordance with procedure, and so normal operation. All normal conditions and those abnormal conditions that frequent techniques indicate occur with a frequency greater than 0.1 events per year.

NO(x) A generic term used to describe the oxides of nitrogen (see nitrogen oxides).

nuclear criticality A self-sustaining chain reaction that releases neutrons and enough radioactive by-product material.

nuclear fuel Materials that are fissionable and can be used in nuclear reactors to produce energy.

nuclide A general term referring to all known isotopes, both stable (279) and unstable (5,000), of the chemical elements.

off-link doses Doses to members of the public within 800 meters (2,625 feet) of a railway.

offsite facility A facility located at a different site or location than the shipping or receiving facility.

offsite population For facility accident analyses, the collective sum of individual populations within an 80-kilometer (50-mile) radius of the INEL facility and within the path of the plume blowing in the most populous direction.

on-link doses Doses to members of the public sharing a road or railway.

onsite The same or geographically contiguous property that may be divided by public right-of-way, provided the entrance and exit between the properties is at a cross-street and access is by crossing as opposed to going along the right-of-way. Non-contiguous property owned by the same person but connected by a right-of-way that he/she controls and to which the public does not have access is also considered onsite property.

onsite facilities Buildings and other structures, their functional systems and equipment, and fixed systems and equipment installed onsite.

operable unit A discrete portion of a Waste Area Group (WAG) consisting of one or more sites considered together for assessment and cleanup activities. The primary criteria for separating sites into an operable unit include geographic proximity, similarity of waste site types, and the possibilities for economy of scale.

operator The organization that operates a facility.

organic compounds Chemicals containing mainly carbon, hydrogen, and oxygen. Petroleum products, petroleum-based solvents, and pesticides are examples of organic compounds. Some organic compounds can produce toxic effects on body tissues and processes.

orphan wastes Wastes in a classification that currently have no long-term disposal anticipated. An example of an orphan waste is low-level mixed waste. Orphan waste is radioactive enough to qualify for disposal at the Waste Isolation Pilot Plant and is not of onsite because it has hazardous components.

orthophosphate The phosphate ions including  $H_2PO_4^-$ ,  $HPO_4^{2-}$ , and  $PO_4^{3-}$ .

overpack A secondary container placed around a primary container to provide additional protection to or from the contents of a waste package or enclose a damaged primary container.

package The packaging plus its contents.

packaging A receptacle and any other components or materials necessary for the container to perform its required containment function.

particulate matter Any material, except water in uncombined form, that exists as a solid at standard conditions.

passivation The process of making metals inactive or less chemically reactive. For example, to passivate the surface of steel by chemical treatment.

perched water A discontinuous saturated water body above the water table with unsaturated conditions existing both above and below.

perennial surface water A stream, creek, lake, pond, or river which contains water year-round.

performance assessment A systematic analysis of the potential risks posed by waste management systems to the public and environment and a comparison of those risks to performance objectives.

performance assessment limited waste Special-case waste comparable to greater-than-basewaste but generated by the government. This is a low-level waste but has unique characteristics that make it unsuitable for shallow land burial.

performance-assessment-limited alpha waste Any alpha-contaminated waste, not meeting the definition of transuranic waste, that cannot be disposed of by shallow land burial, documented site-specific performance assessment approved by the DOE Operations Office Headquarters.

performance objectives Parameters within which a facility must perform to be considered acceptable.

permeability The degree of ease with which water can pass through a rock or soil.



person-rem A unit of collective radiation dose applied to populations or groups of collective dose).

playa The shallow central basin of a desert plain in which water gathers and then Pleistocene The older of the two epochs of the Quaternary period (2 million to 10,000 years ago).

plume The three-dimensional area containing measurable concentrations of a compound which has migrated from its source point.

PM-10 All particulate matter in the ambient air with an aerodynamic diameter less than or equal to 10 micrometers.

pollutant migration The movement of a contaminant away from its initial source.

pollution prevention The use of any process, practice, or product that reduces or prevents the generation and release of pollutants, hazardous substances, contaminants, and waste that protect natural resources through conservation or more efficient utilization.

polychlorinated biphenyls (PCBs) A class of chemical substances formerly manufactured as an insulating fluid in electrical equipment that is highly toxic to aquatic life. In this EIS, many of the characteristics of dichloro diphenyl trichloroethane (DDT); the environment for a long time and accumulate in animals.

population dose The overall dose to the offsite population.

porosity (n) Porosity is an index of the relative pore volume. It is the total unit volume of rock divided into the void volume.

preferential pathways Preferred pathways for fluid flow. They are dependent upon the content of the porous media.

pressurized water reactor A nuclear power reactor that uses water under pressure as the working fluid to generate steam in a separate system.

primary ambient air quality standard That air quality that, allowing for an adequate margin of safety, is requisite to protect the public health.

probable maximum flood The largest flood for which there is any reasonable expectation of occurrence in a specific area. The probable maximum flood is normally several times larger than the record flood.

process knowledge The set of information that is used by trained and qualified individuals to be cognizant of the origin, use, and location of waste-generating materials and processes in detail so as to certify the identity of the waste.

processing (of spent nuclear fuel) Applying a chemical or physical process designed to alter the characteristics of a spent nuclear fuel matrix.

public Anyone outside the DOE site boundary at the time of an accident or during normal operation. With respect to accidents analyzed in this EIS, anyone outside the DOE site boundary at the time of an accident.

quality assurance All those planned and systematic actions necessary to provide adequate confidence that a facility, structure, system, or components will perform satisfactorily. Quality assurance includes quality control, which is all those actions necessary to verify the features and characteristics of a material, process, product, or service against requirements.

quality factor (Q) The modifying factor that is used to derive dose equivalent from absorbed dose.

Quaternary The younger of the two geologic periods in the Cenozoic Era (2 million years ago to the present). Quaternary is subdivided into the Pleistocene and Holocene epochs.

rad The special unit of absorbed dose. One rad is equal to an absorbed dose of 100 ergs per gram of material (ionizing radiation). Alpha particles, beta particles, gamma rays, x-rays, high-speed electrons, high-speed protons, and other particles capable of producing ions. used in this EIS, does not include nonionizing radiation, such as radio- or microwave, infrared, or ultraviolet light.

radiation worker A worker who is occupationally exposed to ionizing radiation and receives specialized training and radiation monitoring devices to work in such circumstances.

radioactive waste Waste that is managed for its radioactive content.

radioactivity The property or characteristic of material to spontaneously emit ionizing radiation in the form of radiation. The unit of radioactivity is the curie.

radioisotope An unstable isotope, of an element, that decays or disintegrates spontaneously emitting radiation. Approximately 5,000 natural and artificial radioisotopes have been identified.

radiological survey The evaluation of the radiation hazards accompanying the production, use, and disposal of radioactive materials under a specific set of conditions. Such evaluation includes a physical survey of the disposition of materials and equipment, measurement of the levels of radiation that may be involved, and a sufficient knowledge of the properties of the materials to predict hazards resulting from unexpected or possible changes in material.

Radiological and Environmental Sciences Laboratory (RESL) A facility involved in the environmental monitoring of INEL onsite and offsite radiation and research on its environmental impacts.

radionuclide See radioisotope.



RCRA See Resource Conservation and Recovery Act.

RCRA accumulation point There are two types of accumulation areas allowed under the Resource Conservation and Recovery Act (RCRA):

Satellite Accumulation Areas (SAAs): Locations where hazardous waste generated is allowed to accumulate waste at or near the point of generation. Generators may accumulate up to 55 gallons of hazardous waste or one quart of acutely hazardous waste at the point of generation. Upon reaching 55 gallons, the generator has 72 hours to transport the hazardous waste to either a temporary accumulation area or a permitted facility. Temporary Accumulation Areas (TAAs): Under RCRA, the location where hazardous waste may be stored by a generator without a RCRA permit, TAAs are limited by the amount of time they can store a hazardous waste. Generators may store hazardous waste for 90 days without a permit if the generator complies with other safety and storage requirements including a personnel training plan, a contingency plan, and an emergency preparedness plan.

RCRA interim status facility Hazardous waste management facilities (that is, treatment or disposal facilities) subject to Resource Conservation and Recovery Act requirements must exist on the effective date of regulations are considered to have been issued on an interim basis as long as they have met notification and permit application submission requirements. Such facilities are required to meet interim status standards until they have been closed or until their interim status is withdrawn.

RCRA storage A facility used to store Resource Conservation and Recovery Act (RCRA) hazardous waste for greater than 90 days. To be in compliance with the regulatory requirements of RCRA, the facility must meet both documentation requirements (for example, contingency plans) and physical requirements (for example, specific aisle widths and storage incompatibilities).

reclassified low-level waste See alpha low-level waste.

Record of Decision (ROD) A public document that records the final decision(s) concerning proposed action. The Record of Decision is based in whole or in part on information analysis generated either during the Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) process or the National Environmental Policy Act (NEPA) process which take into consideration public comments and community concerns.

recycling Recycling techniques are characterized as use, reuse, and reclamation (resource recovery). Use or reuse involves the return of a potential waste material originating process as a substitute for an input material or to another process as Reclamation is the recovery of a usefill or valuable material from a waste stream. potential waste materials to be put to a beneficial use rather than going to treatment and disposal.

regulated substances A general term used to refer to materials other than radionuclides regulated by Federal, State, (or possibly local) requirements.

release site A location at which a hazardous, radioactive, or mixed waste release is suspected to have occurred. It is usually associated with an area where these wastes are contaminated with them, have been used, treated, stored, and/or disposed of.

rem The dosage of an ionizing radiation that will cause the same biological effect as that of X-ray or gamma-ray exposure.

remedial investigation (RI) The Comprehensive Environmental Response, Compensation and Liability Act of 1980 (CERCLA) process of determining the extent of hazardous substance contamination and, as appropriate, conducting treatability investigations. The RI provides site-specific information for the feasibility study (FS).

remediation Process of remedying a site where a hazardous substance release has occurred. remote-handled waste Packaged waste whose external surface dose rate exceeds 200 mrem per hour.

remote handling The handling of wastes from a distance so as to protect human operators from unnecessary exposure.

repository A permanent deep geologic disposal facility for high-level or transuranic spent nuclear fuel.

representative sample A sample of a universe or whole (for example, waste pile, lake water) that can be expected to exhibit the average properties of the universe or whole. reprocessing (of spent nuclear fuel) Processing of reactor irradiated nuclear material (spent nuclear fuel) to recover fissile and fertile material, in order to recycle such materials for defense programs. Historically, reprocessing has involved aqueous chemical separation of elements (typically uranium or plutonium) from undesired elements in the fuel.

research reactor A nuclear reactor used for research and development.

Resource Conservation and Recovery Act (RCRA) A Federal law addressing the management of waste. Subtitle C of the law addresses hazardous waste under which a waste must

"listed" on one of the U. S. Environmental Protection Agency's (EPA's) hazardous waste must meet one of EPA's four hazardous characteristics of ignitability, corrosivity, reactivity, or toxicity measured using the toxicity characterization leaching procedure (TCLP). Cradle-to-grave management of wastes classified as RCRA hazardous wastes must meet stringent guidelines for environmental protection as required by the law. These guidelines include regulation of transportation, treatment, storage, and disposal of RCRA-defined hazardous waste. RCRA also addresses the management of nonhazardous, nonradioactive, solid waste, such as sludges and wastes.

**retrieval** The process of recovering wastes that have been stored or disposed of and then must be appropriately characterized, treated, and disposed of.

**rhyolite** A very acid volcanic rock that is the lava form of granite.

**risk** Quantitative expression of possible loss that considers both the probability of occurrence and the consequences of that event.

**roentgen** A unit of exposure to ionizing radiation. It is that amount of gamma or X-rays that will produce ions carrying one electrostatic unit of electrical charge in one cubic centimeter of air under standard conditions.

**safe and secure** Storage with design and operational features that maintain the integrity of the waste, prevent criticalities, preclude diversion, and so forth. Safe and secure storage generally meet the intent of DOE Orders, but waivers may be required and granted for specific requirements on a case-by-case basis where warranted.

**safety analysis report** A report, prepared in accordance with DOE Orders 5481.1B and 5481.2, that summarizes the hazards associated with the operation of a particular facility and the safety requirements.

**safety class structures, systems, and components** Those systems, structures, or components whose functioning is necessary to keep maximally exposed individual (MOI) effective dose of 25 rem or an Emergency Response Planning Guideline-2 dosage for design basis accidents.

**sanitary landfill** A facility for the disposal of solid waste where there is no reasonable expectation of adverse effects on health or the environment from disposal of the solid waste at the facility. It is not an open dump and is not for disposal of hazardous waste.

**sanitary waste** Liquid or solid wastes that are generated as a result of routine operations at a facility and are not considered hazardous, or radioactive.

**satellite accumulation** See RCRA accumulation point.

**saturated zone** That part of the earth's crust in which all naturally occurring voids are filled with water.

**scaling factor** A multiplier that allows the inference of one radionuclide concentration from another that is more easily measured.

**scientific notation** A notation adopted by the scientific community to deal with very small numbers by moving the decimal point to the right or left so that only one non-zero digit is to the left of the decimal point. Scientific notation uses a number times ten to the positive or negative exponent to show how many places to the left or right the decimal point is moved. For example, in scientific notation, 120,000 would be written as  $1.2 \times 10^5$ , and 0.000012 would be written as  $1.2 \times 10^{-5}$ . In a variation of scientific notation often used in engineering, the multiplication sign and number 10 are replaced by the letter E. The above numbers would be written as 1.2E5 and 1.2E-5, respectively.

**scrubber** A device that uses a liquid spray to remove aerosol and gaseous pollutant from an airstream. The gases are removed either by absorption or chemical reaction. Solid particulates are removed through contact with the spray.

**secondary ambient air quality standard** That air quality which is requisite to protect the public welfare from any known or anticipated adverse effects associated with the presence of certain air pollutants in the ambient air.

**secondary emissions** Emissions which would occur as a result of the construction, maintenance, or operation of a stationary source or facility but do not come from the stationary source itself.

**sedimentary interbeds** Rock layers composed of materials, such as sand or gravel, which are derived from the breakdown of various rocks that are layered between other rock types. The process of separating (or keeping separate) individual waste types in order to facilitate their cost-effective treatment and storage or disposal.

**seismicity** The phenomenon of earth movements; seismic activity. Seismicity is related to location, size, and rate of occurrence of earthquakes.

**site inspection** The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) process to acquire the necessary data to confirm the existence of environmental contamination and to assess the associated potential risks to human health, welfare, and the environment. The data collected must be sufficient to support the decision either to clean up the site or to leave it as is.

a remedial investigation/feasibility study (RI/FS) or for removing the site from fu through a decision document.

site waste management organization The functional organization at a DOE site whose responsibility it is to manage waste generated by that site's operations.

sizing The process of reducing the size of various types of solid wastes by compac mechanical reduction.

small quantity generator A generator who generates less than 1,000 kilograms of haz waste in a calendar month.

sodium-bearing waste Liquid radioactive waste generated from decontamination of pr equipment and other miscellaneous activities at the Idaho Chemical Processing Plant  
sole source aquifer A designation granted by the U. S. Environmental Protection Ag groundwater from a specific aquifer supplies more than 50 percent of the drinking w overlying the aquifer. Sole source aquifers have no alternative source or combinat which could physically, legally, and economically supply all those who obtain their from the aquifer. Sole source aquifers are protected from federally financially ass determined to be potentially unhealthy for the aquifer.

solid waste Any garbage, refuse, or sludge from a waste treatment plant, water sup plant, or air pollution control facility and other discarded material, including so or contained gaseous material resulting from industrial, commercial, mining, and ag operations, and from community activities. It does not include solid or dissolved m sewage, or solid or dissolved materials in irrigation return flows or industrial di point sources subject to permits under Section 402 of the Federal Water Pollution C amended, or source, special nuclear, or by-product material as defined by the Atomi 1954, as amended [Public Law 94-580, 1004(27) (Resource Conservation and Recovery A solid waste management units (SWMU) Any site, excluding Land Disposal Units, that or handled solid waste, whether or not hazardous constituents were involved.

solvents Liquid chemicals, usually organic compounds, that are capable of dissolvi substance. Exposure to some organic solvents can produce toxic effects on body tiss processes.

source material (a) Uranium, thorium, or any other material that is determined by Regulatory Commission pursuant to the provisions of the Atomic Energy Act of 1954, be source material; or (b) ores containing one or more of the foregoing materials; i concentration as the Nuclear Regulatory Commission may by regulation determine from [Atomic Energy Act 11 (z)]. Source material is exempt from regulation under the Res Conservation and Recovery Act.

source term The type and quantity of pollutants emitted to air from a specific sou sources.

SO(x) A generic term used to describe the oxides of sulfur. The combination of sul water vapor produces acid rain (see sulfur oxides).

special nuclear material (a) Plutonium or uranium enriched in the isotope 233, or 235, and any other material that the U. S. Nuclear Regulatory Commission, pursuant provisions of the Atomic Energy Act of 1954, Section 51, determines to be special n or (b) any material artificially enriched by any of the foregoing, but does not inc Special nuclear material is exempt from regulation under the Resource Conservation Act (RCRA).

special-case waste Radioactive waste owned or generated by DOE that does not fit i management plans developed for the major radioactive waste types.

spent nuclear fuel Fuel that has been withdrawn from a nuclear reactor following i constituent elements of which have not been separated. For the purposes of this EIS fuel also includes uranium/neptunium target materials, blanket subassemblies, piece debris.

stabilization (of spent nuclear fuel) Actions taken to further confine or reduce t associated with spent nuclear fuel, as necessary for safe management and environmen storage for extended periods of time. Activities that may be necessary to stabilize include canning, processing, and passivation.

stabilized waste (stability) Treatment or packaging of a waste stream that is inten that the waste does not structurally degrade and affect overall stability of the di slumping, collapse, or other types of failures that will lead to water infiltration Stabilization is also a factor in limiting exposure to an inadvertent intruder sinc recognizable and nondispersible waste.

stable Low potential for vertical mixing.

stakeholder Any person or organization with an interest in or affected by DOE acti Stakeholders may include representatives from Federal agencies, State agencies, Con American Tribes, unions, educational groups, industry, environmental groups, other

members of the general public.

stationary source Any building, structure, emissions unit, or installation which emits or has the potential to emit any air pollutant.

storage The collection and containment of waste or spent nuclear fuel in such a manner as to constitute disposal of the waste or spent nuclear fuel for the purposes of awaiting disposal capacity (that is, not short-term accumulation).

storativity Storativity of a saturated aquifer is defined as the volume of water that the aquifer releases from storage under a unit decline in hydraulic head.

sulfur oxides Pungent, colorless gases formed primarily by the combustion of fossil fuels. Sulfur oxides are considered major air pollutants, sulfur oxides may damage the respiratory tract as (see SOx).

subsurface The area below the land surface (including the vadose zone and aquifers).  
superfund The common name used for the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and its amendments.

superfund site Any site that has been listed on the National Priority List (NPL) by the EPA as having the potential to harm human health and the environment and cleanup activities at these sites are regulated by the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA). "Superfund" sites at Federal facilities are managed by the operating agency (lead agency) under the oversight of the U. S. Environmental Protection Agency and other parties to a Federal Facility Agreement.

surface dose The radiological dose emanating from a container of material (waste), expressed as a measurement at contact and at one meter.

tank A stationary device designed to contain an accumulation of waste, which is composed primarily of non-earthen materials (for example, wood, concrete, steel, plastic) without structural support.

target A tube, rod, or other form containing material that, on being irradiated, would produce a designed end product (that is, uranium-238 produces plutonium-239 and uranium-235 produces plutonium-238).

technical safety requirement Those requirements that define the conditions, safe practices, and the management or administrative controls necessary to ensure the safe operation of a facility and to reduce the potential risk to the public and co-located workers from uncontrolled radioactive materials, radiation exposure due to inadvertent criticality, or uncontrolled nonradiological material or energy hazards.

tectonics Geological structural features as a whole, or a branch of geology concerned with the structure of the crust of a planet and especially with the formation of folds and faults.  
tephra Solid material ejected into the air during a volcanic eruption, including volcanic ash and cinders.

Tertiary The older of the two geologic periods in the Cenozoic Era (63 to 2 million years old).  
thermal treatment The treatment of hazardous waste in a device which uses elevated temperatures as the primary means to change the chemical, physical, or biological character of the hazardous waste. Examples of thermal treatment processes are incineration, molten slag calcination, wet air oxidation, and microwave discharge.

total effective dose equivalent The sum of the external dose equivalent (for external exposures) and the committed effective dose equivalent (for internal exposures).

total suspended particulates All particulate matter in the ambient air as measured by the method described in Appendix B of 40 CFR Part 50.

toxic air pollutant Under the Idaho Air Quality Control Regulations, any air pollutant determined by the Idaho Department of Health and Welfare to be, by its nature, to pose a hazard to human health, animal life or vegetation.

toxic air pollutant reasonably available control technology (T-RACT) An emission standard based on the lowest emission of toxic air pollutants that a particular source is capable of achieving through the application of control technology that is reasonably available, as determined by the Idaho Department of Health and Welfare, considering technological and economic feasibility.  
toxicological hazard Any material defined in 40 CFR 355 Appendix A as an extremely hazardous substance.

transient A change in the reactor coolant system temperature and/or pressure. Transients are caused by adding or removing neutron poisons, by increasing or decreasing the electrical load on the turbine generator, or by accident conditions.

transmissivity The rate at which water of a prevailing density and viscosity is transmitted through a unit width of an aquifer under a unit hydraulic gradient. It is a function of properties of the porous media, and the thickness of the porous media.

transuranic waste Waste containing more than 100 nanocuries of alpha-emitting transuranic isotopes with half-lives greater than 20 years per gram of waste, except for (a) high level waste; (b) waste that the U. S. Department of Energy has determined, with the concurrence of the EPA, to be suitable for disposal in a geologic repository.

Administrator of the U. S. Environmental Protection Agency, does not need the degree required by 40 CFR 191; or (c) waste that the U. S. Nuclear Regulatory Commission has for disposal on a case-by-case basis in accordance with 10 CFR 61.

transuranium radionuclide Any radionuclide having an atomic number greater than 92  
treatment Any method, technique, or process designed to change the physical or chemical character of the waste to render it less hazardous, safer to transport, store or dispose of.

treatment facility Land area, structures, and/or equipment used for the treatment of nuclear fuel.

ultimate disposition The final step in which a material is either processed for reuse or disposed of.

United States Geological Survey (USGS) A Federal agency that collects and analyzes information on geology and geological resources including ground and surface water.

vadose zone The zone between the land surface and the water table. Saturated bodies of perched groundwater, may exist in the vadose zone. Also called the zone of aeration or unsaturated zone.

vapor vacuum extraction (VVE) A technology that applies a vacuum to a well field to remove volatile organic contamination from soils and permeable rock layers in that well field  
vitrification The process of immobilizing waste material that results in a glass-like solid  
volatile organic compound (VOC) Chemical containing mainly carbon, hydrogen, and oxygen that readily evaporates at ambient temperature. Exposure to some organic compounds can have toxic effects on body tissue and processes.

Volcanic Rift Zones Linear belts of basaltic vents marked by open fissures, monoclinic normal faults. Volcanic rift zones were produced during the propagation of vertical dikes that fed surface eruptions.

vulnerabilities Conditions or weaknesses that may lead to radiation exposure to the public, unnecessary or increased exposure to the workers, or release of radioactive material into the environment. For example, some DOE facilities have had leakage from spent fuel storage tanks, excessive corrosion of fuel causing increased radiation levels in the pool, or degraded systems. Vulnerabilities are also caused by loss of institutional controls, such as inadequate funding or reductions in facility maintenance and control.

waste Any waste defined as solid waste by 40 CFR 261.2. Solid waste excluded from RCRA by the Resource Conservation and Recovery Act (RCRA) is still considered a waste. Types of wastes of all types (solid, liquid, gaseous, hazardous, radioactive, sanitary, and inorganic)  
waste acceptance criteria (WAC) The requirements specifying the characteristics of waste packaging acceptable to a waste receiving facility; and, the documents and procedures that the waste generator needs to certify that waste meets applicable requirements.

waste acceptance specifications The functions to be performed and the technical requirements for a Waste Acceptance System for accepting spent nuclear fuel and high-level waste  
Radioactive Waste Management System according to the Waste Acceptance System Requirements Document (DOE/RW-0352P, January 1993, Office of Civilian Radioactive Waste Management)  
waste analysis plan (WAP) A plan that specifies the parameters for which each waste sample is analyzed. These include a testing and sampling method(s), timing, and the rationale for the analysis  
waste area group (WAG) Ten groupings of release sites under the INEL Federal Facility Agreement and Consent Order (FFA/CO). Groupings are for efficiency in managing the waste and cleanup process. Nine of these WAGs are associated with specific facilities, and one is associated with the remaining miscellaneous facilities. Each WAG may be broken down into individual operable units.

waste certification A process by which a waste generator certifies that a given waste stream meets the waste acceptance criteria of the facility to which the generator is sending the waste for treatment, storage, or disposal. Certification is accomplished by a combination of waste characterization, documentation, quality assurance, and periodic audits of the certification process  
waste certification plan A plan or collection of plans used by a generator to specify which waste is prepared and certified to meet applicable waste acceptance and safety requirements for hazardous and radiological waste handling, treatment, transportation, and packaging  
other local or site requirements. Certification plans result in developing the information that the receiving facility needs to confirm the suitability of waste for acceptance.

waste certification program A systematic approach to ensure that waste characterization is conducted in a manner to provide reasonable assurance that the receiving facility's waste acceptance criteria are met. A waste certification program consists of all the functional elements and activities necessary to provide reasonable assurance that waste characterization is of sufficient accuracy to ensure proper handling. These functions can be performed by

organizations.

waste characterization See characterization.

waste container A receptacle for waste, including any liner or shielding material to accompany the waste in disposal.

waste generation Any waste (after being declared a waste, see "waste") produced during a particular calendar year. This does not include waste produced in previous years that was repacked, treated, or disposed of in the current calendar year. It does include any waste (for example, clothing, gloves, waste from maintenance operations, and so forth) generated during treatment, storage, or disposal activities of previously generated wastes.

waste generator organization Any organization that is responsible for the individual management of waste.

Waste Isolation Pilot Plant (WIPP) A facility near Carlsbad, New Mexico, authorized to demonstrate safe disposal of defense-generated transuranic waste in a deep geologic repository. The planning, coordination, and direction of those functions related to waste generation, handling, treatment, storage, transportation, and disposal of waste, as well as surveillance and maintenance activities.

waste management facility All contiguous land, structures, other appurtenances, and improvements on the land, used for treating, storing, or disposing of waste or spent nuclear fuel. A facility may consist of several treatment, storage, or disposal operational units (such as landfills, surface impoundments, or combinations of them).

waste management program A systematic approach to organize, direct, document, and coordinate activities associated with waste generation, treatment, storage, or disposal. A waste management program consists of all the functional elements, organizations, and activities that are needed to properly manage waste. These functions and activities can be performed by one or more organizations.

waste management systems assessment A systems assessment of the entire low-level waste management (or all of waste management) structure/program at a given site that considers waste generation, storage, and disposal, as well as onsite and offsite points of generation with an optimization of all aspects of the operations, including, but not limited to, protection of the environment, regulatory compliance, and cost effectiveness.

waste minimization An action that economically avoids or reduces the generation of waste, source reduction, reducing the toxicity of hazardous waste, improving energy usage, and so forth. These actions will be consistent with the general goal of minimizing present and future impacts on human health, safety, and the environment.

waste receiving facility A facility that formally accepts waste from a waste generator for treatment, storage, or disposal.

waste segregation The process of separating (or keeping separate) individual waste streams in order to facilitate their cost-effective treatment and storage or disposal.

waste stream A waste or group of wastes with similar physical form, radiological properties, or U. S. Environmental Protection Agency waste codes, or associated land disposal restrictions. It may be the result of one or more processes or operations.

waste type The waste types being considered in this EIS are high-level waste, transuranic waste, mixed low-level waste, low-level waste, hazardous waste, or nonhazardous waste.

water pool A type of facility usually used for the storage of irradiated nuclear material. The water shields the material being stored while allowing it to be accessible. Sometimes referred to as a water pit.

water table The surface below which is saturated with water (an aquifer) and above which is unsaturated with water (the vadose zone).

weathering The process by which rocks are broken down and decomposed by the physical and chemical actions of wind, rain, temperature change, plant colonization, and bacterial action.

weighing factor (W (T)) For an organ or tissue, (W (T)) is the proportion of the risk (cancer fatalities) resulting from irradiation of that organ or tissue to the total risk (cancer fatalities) when the whole body is irradiated uniformly.

wet storage Storage of spent nuclear fuel in a pool of water, generally for the purpose of cooling and/or shielding.

zone of aeration See vadose zone.

zone of saturation That part of the earth's crust in which all voids are filled with water.







# APPENDIX F TECHNICAL METHODOLOGIES AND KEY DATA

## F-1 Socioeconomics

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#### #F-1 SOCIOECONOMICS

The socioeconomic impact analysis conducted for this Environmental Impact Statement evaluates the potential effects of the proposed Idaho National Engineering Laboratory (INEL) alternative on the economic resources of the region of influence, defined in terms of employment, income, education, and community services. The changes in U.S. Department of Energy (DOE) workforce, and payroll that would occur under each of the alternatives impact the cumulative effects on regional business activity and employment. Changes in DOE expenditures on services, as well as changes in household expenditures made by INEL employees, affect the business activity generated within the region of influence, the demand for community services, and public education), and the ability of local government agencies to fund such services.

This analysis evaluates the effects of the proposed alternatives relative to the conditions described in Section 4.3, Socioeconomics, in Volume 2 of this Environmental Impact Statement. The existing and projected economic conditions in the region of influence provide the basis for assessing the impacts of the socioeconomic effects that may result from implementation of the alternatives. The impact analysis, as described in the following methodology section, evaluates the alternatives on regional employment (the number of direct and secondary jobs), wages and salaries, proprietors' income, and other labor income). These employment changes then generate potential changes in regional population and demand for housing and community services.

In general, the results of the impact analysis indicate that each of the proposed alternatives would generate initial increases in employment within the region of influence, primarily in construction activities. Alternatives A (No Action) and C (Minimum Treatment, Storage, and Disposal) would result in employment declines by 2004 (Ten-Year Plan) and D (Maximum Treatment, Storage, and Disposal) would result in employment increases. However, the projected decreases in baseline expenditures and employment at INEL are of a magnitude to offset any increases projected as a result of the proposed alternative. The cumulative socioeconomic impact of INEL activity over the forecast horizon would be an increase in employment and economic activity.

### F-1.1 Region of Influence

The analysis of socioeconomic impacts is limited to the seven-county area surrounding the INEL comprised of Bannock, Bingham, Bonneville, Butte, Clark, Jefferson, and Madison counties. The region of influence was determined according to the following criteria:

- Counties that contain the residences of at least 85 percent of the current and construction workforce
- Counties in which the resident INEL workforce comprises 5 percent or greater of the county's civilian labor force.

### F-1.2 Methodology and Key Assumptions

The analysis of socioeconomic impacts considers both impacts on economic activity and changes in employment and earnings, and the community, as measured by changes in population, demand for housing and community services. The impact analysis conducted for Volume 2 of the Spent Nuclear Fuel and INEL Environmental Restoration and Waste Management Environmental Impact Statement (SNF and INEL EIS) estimates the potential social and economic impacts expected to result from implementation of any of the proposed INEL environmental management alternatives.

The socioeconomic impacts estimated in this analysis would be generated by the changes in expenditures and employment at INEL, which includes employment at DOE and site-related contractors, and would consider both direct and secondary effects. Direct impacts include changes in INEL employment and earnings that occur during the construction and operation of the INEL.

alternative over the period of analysis and the resultant effects on regional population and community services.

Secondary impacts include both indirect and induced impacts. Indirect impact regional economic activity that result from changes in DOE purchases of goods and services expected to occur under any of the alternatives. Induced impacts are the additional economic activity that result from changes in the household spending of employees who by (a) the change in employment at INEL and (b) the change in employment at regional from the indirect impacts to regional economic activity.

### **F-1.2.1 Economic Activity**

Analysis of socioeconomic effects utilized total output, employment, and earnings region of influence, obtained from the U.S. Bureau of Economic Analysis Regional Input-Output System (RIMS II). Interindustry multipliers were prepared by the Bureau of Economic Analysis using the United States input-output table in combination with the most recent region-specific relationship of the regional economy to the national economy. The Bureau of Economic Analysis RIMS II model is based on research by Cartwright et al. (1981).

The direct economic impacts of each alternative were estimated based on project descriptions developed by DOE, INEL contractors, and their representatives. The project descriptions identify employment and expenditure requirements during the preconstruction phases of each alternative. (For the purposes of this analysis, preconstruction activities were combined.) Direct earnings were estimated based on average INEL wages. Direct employment impact under each alternative represents only the additional or net expected to occur under implementation of an alternative. The reassignment of existing employment would not represent a change in total INEL staffing; therefore is not included as a project impact.

These direct effects were then multiplied, using RIMS II coefficients specific to the region of influence, to provide estimated total employment and earnings associated with the project. Input-output sectors were selected to appropriately reflect the activities associated with each alternative in order to capture the economic characteristics of each scenario with the region of influence. For the purposes of this analysis, the construction activities under each alternative are represented by the Construction Industry, and the operations phase activities are represented by the Chemical and Allied Products Industry.

The number of in-migrant or out-migrant workers associated with implementation of each alternative was estimated according to a set of proportional assumptions. Most INEL employees are located in the region of influence, which increases the likelihood of migration from the area. Construction and related activities are employed under service contracts at the site, many of which are in lower-skilled populations, increasing the likelihood of out-migration.

### **F-1.2.2 Population and Housing**

Population changes associated with projected baseline conditions and the project are an important determinant of other socioeconomic and environmental impacts. These project impacts are composed of three key components: (a) baseline growth, (b) relocation of workers and their dependents, and (c) increase of population (births minus deaths) over the long term. The projected population of the region of influence, as presented in Section 4.3, assumed continuation of current population trends. Forecasts were then adjusted to reflect the impacts of projected baseline decreases in population. The potential effects of each of the alternatives.

The relocation of workers in response to the projected declines in baseline population was determined by utilizing the methods discussed in Section F-1.2.1. The number of dependents expected to relocate with the workers was estimated based on household-size parameters derived from U.S. Census Bureau demographic data.

The population changes associated with the alternatives would result in increased housing demand. Housing demand impacts were estimated from migration projected for each scenario. An in-migrating household would require one unit and each out-migrating household would require one unit. The number of relocating households was determined assuming that each relocating worker would require one single household.

Expected housing availability was considered for the region of influence and compared to recent housing market conditions and vacancy trends. Projected demands associated with the alternatives were then assessed in the context of recent housing construction trends and vacancy trends.

### **F-1.2.3 Community Services and Public Finance**

Potential impacts to local community services due to changes in demand associated with proposed alternatives were determined for the region's key public services. Impact jurisdictions that have the closest linkages to INEL personnel and their dependents are likely to be most affected by the activities planned under the alternatives.

Projected changes in public school enrollments were estimated based on the regional analysis. The effects on public schools was based on the number of school-age children in households, current enrollment projections, and existing student/teacher ratios. The effects on public services was determined based on the current levels and service and the expected population to be served.

Local jurisdiction finances were evaluated based on changes in historic revenue levels, changes in fund balances, and reserve bonding capacities. The effects of individual alternatives and projected declines in baseline INEL activity were evaluated based on the following:

- Gains (or losses) of jobs in the region
- Population increases (or decreases) in each jurisdiction, including schools
- Earnings and income gains (or losses)
- Potential changes in each jurisdiction's property tax base.

### **F-1.3 Key Assumptions**

The following section documents the key assumptions used to establish baseline estimates of economic and community impacts.

#### **F-1.3.1 Idaho National Engineering Laboratory Employment and Earnings**

- The Argonne National Laboratory-West (ANL-W) workforce was assumed to be constant from Fiscal Year 1999 to Fiscal Year 2004.
- Baseline workforce data for INEL include the effects of contractor construction projects that the West Valley Demonstration Project is not included.
- The baseline workforce is assumed to be nonconstruction-related.
- All construction workers were assumed to be new personnel for the four years. Based on information received from construction contractors, 85 percent of construction workers would be hired from existing labor force in the region of influence.
- Construction staffing was based on project descriptions. Where no staffing data was available, the construction staff was assumed to be one full-time employee per million in expenditure. (The average expenditure per one full-time employee was derived from those projects that had construction staffing data).
- 97.45 percent of new operation and construction employees were expected to be hired in the region of influence.
- Preconstruction staffing levels were determined by assuming one full-time employee per million dollars in construction expenditure.
- Operations staff requirements were based on information provided by project proponents and were assumed to be per year for the life of the project.
- Employees classified as existing were assumed to be transferred from existing projects.

- at INEL. Existing employees were considered to be part of the baseline
- Operations staffing requirements that would be filled by reassignment of personnel were not considered in the impact analysis. The impact analysis personnel.
- An average annual wage of \$27,168 was assumed for construction employee annual wage of \$43,304 was assumed for operation employees at INEL (U.S Economic Analysis, INEL Finance Office).
- 19.7 percent of all nonpayroll expenditures were assumed to be spent with influence.

### **F-1.3.2 Idaho National Engineering Laboratory Funding**

- Funding for environmental restoration and waste management does not include Valley Demonstration Project.
- Ongoing projects identified by Science Applications International Corporation to be part of the baseline activities at INEL.
- Projects included under the alternatives were not included in baseline Funding data received from DOE were adjusted to take into account the effects of projects.
- Duration of projects was rounded down to the nearest full year.
- For projects for which the funding period was not provided, funding was over the project period.
- Funding for the Office of Civilian Radioactive Waste Management does not include West Valley Demonstration Project.
- Argonne National Laboratory-West was assumed to operate at projected level Year 1999 and then hold constant through 2004.

### **F-1.3.3 Idaho National Engineering Laboratory Related Population**

- One household per INEL employee is assumed.
- The average household size per INEL household is assumed to be 3.47 people
- An 80-percent migration rate is assumed for population effects related employment. A 10-percent migration rate is assumed for population effects change in secondary employment.

### **F-1.3.4 Project Information**

- Construction and Operations schedule, cost, and staffing data were obtained from summaries found in Appendix C of Volume 2 of this Environmental Impact Statement
- Preconstruction and construction phases were combined for this analysis
- Project schedules were based on project summaries. If not provided, the schedule was assumed to be 2004 (last year in analysis timeframe).

## F-1.4 Data Analysis

The following tables summarize the detailed economic data upon which the social analysis was based. Table F-1-1 presents employment data derived from the project (Appendix C). The employment data presented in the data sheets were categorized by and new workers for each project and then aggregated by alternative. Table F-1-2 presents employment expected under each alternative and represents the direct employment impacts. Table F-1-3 presents the results of the multiplier effects, summarizing direct, secondary, and tertiary effects under implementation of each alternative. Table F-1-4 presents the direct, secondary, and tertiary effects expected under implementation of each alternative. Table F-1-5 presents the change in the region of influence that could occur under each alternative, including a breakdown of secondary-related effects. Table F-1-6 presents the population change expected in the region of influence under the declines in baseline INEL activity and the cumulative effect of the alternative. Table F-1-7 presents historical and projected INEL baseline employment, INEL-related secondary employment, and direct and secondary employment.

## F-1.5 References

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USBEA (U.S. Bureau of Economic Analysis), 1993, Regional Input-Output Model, machine-readable regionalized input-output multipliers for the INEL region of influence, U.S. Department of Commerce, Washington, D.C.

### TABLES

**Table F-1-1. Construction and operations employment (existing and new) at the Idaho category and by fiscal year. ,b,c**

	1995	1996	1997	1998	1999	2000	2001	2002	2003
Alternative A (No Action)									
Construction	409	424	223	77	155	80	0	0	0
Existing	44	43	27	2	0	0	0	0	0
Subcontractors	365	381	196	75	155	80	0	0	0
Operations	10	10	67	58	-92	-146	-390	-410	-41
Existing	10	10	20	61	61	161	103	103	103
Subcontractors	0	0	0	0	0	0	0	0	0
New hires	0	0	47	-3	-153	-307	-493	-513	-51
Alternative B (Ten-Year Plan)									
Construction	592	778	718	595	720	630	310	574	524
Existing	217	284	244	207	200	160	130	85	60
Subcontractors	375	494	474	388	520	470	180	489	464
Operations	10	10	171	251	252	432	280	280	277
Existing	10	10	118	198	196	276	230	230	230
Subcontractors	0	0	6	6	6	6	0	0	0
New hires	0	0	47	47	50	150	50	50	47
Alternative C (Minimum Treatment, Storage, and Disposal)									
Construction	501	659	418	272	350	300	70	202	202
Existing	86	78	72	47	45	45	45	2	2
Subcontractors	415	581	346	225	305	255	25	200	200

Operations	10	10	97	97	-53	-107	-351	-371	-37
Existing	10	10	50	100	100	200	142	142	142
Subcontractors	0	0	0	0	0	0	0	0	0
New hires	0	0	47	-3	-153	-307	-493	-513	-51
Alternative D (Maximum Treatment, Storage, and									
Construction	642	933	873	754	1121	1036	746	826	801
Existing	267	289	249	216	251	216	216	161	121
Subcontractors	375	644	624	538	870	820	530	665	680
Operations	10	10	177	257	258	438	286	286	283
Existing	10	10	124	204	202	282	236	236	236
Subcontractors	0	0	6	6	6	6	0	0	0
New hires	0	0	47	47	50	150	50	50	47

- a. Source: Project data sheets found in Volume 2, Appendix C, of this Environment  
b. See Section F-1.3 for assumptions regarding existing and new personnel.  
c. Totals may not add due to rounding.

**Table F-1-2. Direct construction and operations employment impacts in the Idaho Na region of influence by alternative and by fiscal year. ,b,c**

	1995	1996	1997	1998	1999	2000	2001	2002	200
Alternative A (No Action)									
Direct employment	347	362	232	68	-2	-223	-480	-500	-50
Construction	347	362	186	71	147	76	0	0	0
Subcontractors	347	362	186	71	147	76	0	0	0
New hires	0	0	0	0	0	0	0	0	0
Operations	0	0	46	-3	-149	-299	-480	-500	-50
Subcontractors	0	0	0	0	0	0	0	0	0
New hires	0	0	46	-3	-149	-299	-480	-500	-50
Alternative B (Ten-Year Plan)									
Direct employment	356	469	502	420	548	598	220	513	487
Construction	356	469	450	369	494	447	171	465	441
Subcontractors	356	469	450	369	494	447	171	465	441
New hires	0	0	0	0	0	0	0	0	0
Operations	0	0	52	52	54	152	49	49	46
Subcontractors	0	0	6	6	6	6	0	0	0
New hires	0	0	46	46	49	146	49	49	46
Alternative C (Minimum Treatment, Storage,									
Direct employment	394	552	375	211	141	-57	-457	-310	-31
Construction	394	552	329	214	290	242	24	190	190
Subcontractors	394	552	329	214	290	242	24	190	190
New hires	0	0	0	0	0	0	0	0	0
Operations	0	0	46	-3	-149	-299	-480	-500	-50
Subcontractors	0	0	0	0	0	0	0	0	0
New hires	0	0	46	-3	-149	-299	-480	-500	-50
Alternative D (Maximum Treatment, Storage,									
Direct employment	356	612	644	563	881	931	552	680	692
Construction	356	612	593	511	827	779	504	632	646
Subcontractors	356	612	593	511	827	779	504	632	646
New hires	0	0	0	0	0	0	0	0	0
Operations	0	0	52	52	54	152	49	49	46
Subcontractors	0	0	6	6	6	6	0	0	0
New hires	0	0	46	46	49	146	49	49	46

- a. Source: project data sheets found in Appendix C, Volume 2, of this Environment  
b. See Section F-1.3 for assumptions regarding existing and new personnel.  
c. Totals may not add due to rounding.

**Table F-1-3. Direct and secondary employment impacts in the Idaho National Enginee influence by alternative and by fiscal year. ,b,c**

	1995	1996	1997	1998	1999	2000	2001	2002	2
Alternative A (No Action)									
Total employment	835	872	566	164	-28	-585	-1233	-1283	-
Direct	347	362	232	68	-2	-223	-480	-500	-

Construction	347	362	186	71	147	76	0	0	0
Operations	0	0	46	-3	-149	-299	-480	-500	-
Secondary	489	510	334	96	-26	-361	-752	-783	-
Construction-related	489	510	262	100	207	107	0	0	0
Operations-related	0	0	72	-5	-233	-468	-752	-783	-
Alternative B (Ten-Year Plan)									
Total employment	858	1130	1217	1020	1330	1465	537	1244	1
Direct	356	469	502	420	548	598	220	513	4
Construction	356	469	450	369	494	447	171	465	4
Operations	0	0	52	52	54	152	49	49	4
Secondary	502	661	715	600	781	867	317	731	6
Construction-related	502	661	634	519	696	629	241	654	6
Operations-related	0	0	81	81	85	238	76	76	7
Alternative C (Minimum Treatment, Storage, and Dispo									
Total employment	950	1330	909	507	315	-184	-1175	-825	-
Direct	394	552	375	211	141	-57	-457	-310	-
Construction	394	552	329	214	290	242	24	190	1
Operations	0	0	46	-3	-149	-299	-480	-500	-
Secondary	555	778	535	297	175	-127	-719	-515	-
Construction-related	555	778	463	301	408	341	33	268	2
Operations-related	0	0	72	-5	-233	-468	-752	-783	-
Alternative D (Maximum Treatment, Storage, and Dispo									
Total employment	858	1474	1560	1363	2131	2266	1338	1647	1
Direct	356	612	644	563	881	931	552	680	6
Construction	356	612	593	511	827	779	504	632	646
Operations	0	0	52	52	54	152	49	49	4
Secondary	502	862	916	801	1250	1335	786	966	9
Construction-related	502	862	835	720	1164	1079	709	890	9
Operations-related	0	0	81	81	85	238	76	76	7

- a. Sources: USBEA (1993) and project data sheets found in Volume 2, Appendix C, o  
b. See Section F-1.3 for assumptions regarding population migration.  
c. Totals may not add due to rounding.

**Table F-1-4. Direct and secondary earnings impacts in the Idaho National Engineeri**  
by alternative and by fiscal year (in thousands of dollars). ,b,c

	1995	1996	1997	1998	1999	2000	2001
Alternative A (No							
Total earnings	18,213	19,011	13,396	3,512	-4,035	-19,624	-37,
Direct	9,421	9,834	7,042	1,809	-2,456	-10,891	-20,
Construction	9,421	9,834	5,059	1,936	4,001	2,065	0
Operations	0	0	1,983	-127	-6,457	-12,955	-20,
Secondary	8,792	9,178	6,353	1,702	-1,579	-8,734	-17,
Construction-related	8,792	9,178	4,721	1,807	3,734	1,927	0
Operations-related	0	0	1,632	-104	-5,313	-10,661	17,1
Alternative B (Te							
Total earnings	18,712	24,650	27,717	23,426	30,243	35,441	12,8
Direct	9,679	12,750	14,464	12,244	15,778	18,707	6,75
Construction	9,679	12,750	12,234	10,014	13,421	12,131	4,64
Operations	0	0	2,230	2,230	2,357	6,577	2,11
Secondary	9,033	11,900	13,253	11,181	14,465	16,734	6,07
Construction-related	9,033	11,900	11,418	9,346	12,526	11,321	4,33
Operations-related	0	0	1,835	1,835	1,939	5,412	1,73
Alternative C (Minimum Trea							
Total earnings	20,708	28,991	20,880	10,996	3,449	-10,892	-36,
Direct	10,711	14,995	10,914	5,681	1,415	-6,374	-20,
Construction	10,711	14,995	8,930	5,807	7,872	6,581	645
Operations	0	0	1,983	-127	-6,457	-12,955	-20,
Secondary	9,997	13,995	9,967	5,316	2,034	-4,518	-16,
Construction-related	9,997	13,995	8,335	5,420	7,347	6,143	602
Operations-related	0	0	1,632	-104	-5,313	-10,661	-17,
Alternative D (Maximum Trea							
Total earnings	18,712	32,134	35,202	30,911	47,707	52,905	30,2

Direct	9,679	16,621	18,335	16,116	24,811	27,741	15,7
Construction	9,679	16,621	16,105	13,886	22,454	21,164	13,6
Operations	0	0	2,230	2,230	2,357	6,577	2,11
Secondary	9,033	15,513	16,866	14,795	22,896	25,164	14,5
Construction-related	9,033	15,513	15,031	12,959	20,957	19,752	12,7
Operations-related	0	0	1,835	1,835	1,939	5,412	1,73

- a. Sources: USBEA (1993) and project data sheets found in Appendix C, Volume 2, o  
b. See Section F-1.3 for assumptions regarding wages and salaries.  
c. Totals may not add due to rounding.

**Table F-1-5. Direct and secondary population impacts in the Idaho National Enginee**  
alternative and by fiscal year, not including baseline effects. ,b,c

	1995	1996	1997	1998	1999	2000	2001
					Alternative A (No Acti		
Population impact	350	365	340	62	-346	-916	-159
Direct-related	180	188	224	29	-337	-791	-133
Secondary-related	170	177	116	33	-9	-125	-261
					Alternative B (Ten-Yea		
Population impact	360	474	625	543	679	955	334
Direct-related	185	244	377	335	408	654	224
Secondary-related	174	229	248	208	271	301	110
					Alternative C (Minimum Treatment, Sto		
Population impact	398	557	484	206	-202	-749	-157
Direct-related	205	287	298	103	-263	-704	-132
Secondary-related	193	270	186	103	61	-44	-249
					Alternative D (Maximum Treatment, Sto		
Population impact	360	618	769	687	1015	1290	670
Direct-related	185	318	452	409	581	827	397
Secondary-related	174	299	318	278	434	463	273

- a. Sources: USBEA (1993) and project data sheets found in Volume 2, Appendix C, o  
b. See Section F-1.3 for assumptions regarding population migration.  
c. Totals may not add due to rounding.

**Table F-1-6. Direct and secondary population impacts in the Idaho National Enginee**  
year, including baseline effects. ,b,c

	1995	1996	1997	1998	1999	2000
Baseline effects						
Change from 1995	0	-1451	-1620	-2715	-3638	-4534
Direct-related	0	-1213	-1355	-2271	-3042	-3792
Secondary-related	0	-237	-265	-444	-595	-742
					Alternative A (No	
Population impact	350	-1085	-1280	-2653	-3984	-5451
Direct-related	180	-1025	-1131	-2242	-3380	-4583
Secondary-related	170	-60	-149	-411	-605	-868
					Alternative B (Te	
Population impact	360	-977	-994	-2172	-2959	-3579
Direct-related	185	-969	-977	-1936	-2634	-3138
Secondary-related	174	-8	-17	-236	-324	-441
					Alternative C (Minimum Treatment, Sto	
Population impact	398	-893	-1136	-2509	-3840	-5283
Direct-related	205	-926	-1056	-2168	-3306	-4496
Secondary-related	193	32	-80	-342	-535	-786
					Alternative D (Maximum Treatment, Sto	
Population impact	360	-833	-851	-2028	-2623	-3244
Direct-related	185	-895	-903	-1862	-2461	-2965
Secondary-related	174	62	53	-167	-162	-279

- a. Sources: Tellez (1995), DOE-ID (1994), USBEA (1993), and project data sheets f  
b. See Section F-1.3 for assumptions regarding population migration.



c. Totals may not add due to rounding.

**Table F-1-7. Baseline employment: Idaho National Engineering Laboratory direct em**

	1990	1991	1992	1993	1994	1995	1996
							Fisca
							Di
Contractors	7,500	7,985	7,901	7,820	7,700	6,097	6,047
DOE-ID	402	531	587	491	499	499	499
Argonne National	786	882	905	943	890	880	860
Laboratory-West							
Naval Reactors	2,434	2,252	2,263	2,017	1,640	1,144	777
Facility							
Total direct	11,122	11,650	11,656	11,271	10,729	8,620	8,183
employment							
							Se
Secondary	17,415	18,242	18,251	17,648	16,799	13,497	12,813
employment							
							To
Total employment	28,537	29,892	29,907	28,919	27,528	22,117	20,996

a. Sources: Tellez (1995), DOE-ID (1994b), USBEA (1993).

b. Direct employment is defined as historical and projected baseline employment as non-DOE employment generated in the region as a result of baseline INEL employment is direct plus secondary employment.

## F-2 Geology and Water

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F

**#F-2 GEOLOGY AND WATER**

This section describes the methodology used to support the conclusions regarding the INEL site and local and regional water resource impacts for the four alternatives of this Environmental Impact Statement. These conclusions resulted from an extensive documentation characterizing the geologic and hydrologic conditions at the INEL site. This material is incorporated into a concise description of the existing conditions and potential impacts. Appendix F directly supports the summaries provided in Sections 4.6 and 5.6 (Geology and Water Resources) of Volume 2 of this Environmental Impact Statement.

**F-2.1 Geology**

The evaluation of geology at the INEL site focused on the geologic hazards that may impact the environmental restoration, waste management, and spent nuclear fuel management proposed under the four alternatives. The following sections discuss the methods, magnitude and likelihood of the hazards associated with seismicity and volcanism at the INEL site.

**F-2.1.1 Seismic Hazards Assessment**

Since the early 1970s, seismic hazards assessments have been conducted at the INEL site to establish potential earthquake ground motions for establishing seismic design criteria. Since the 1970s, seismology hazard assessment and Federal regulations evolved. To keep pace with the deterministic evaluations were conducted for specific sites (WCC 1990), and deterministic seismic hazards assessments were conducted for the proposed New Production Reactor (WCC 1992). Also, an INEL site probabilistic seismic hazard assessment is underway to determine contributions from potential local and regional earthquake sources on the magnitude of ground motions and their estimated return periods for all facility areas (WCFS 1993).

**F-2.1.1.1 Current Deterministic and Probabilistic Evaluations. Both deterministic and probabilistic**

probabilistic evaluations used the same geologic information and numerical techniques as the deterministic evaluation (WCC 1990) and additional information collected under the Geologic/Seismological/Geotechnical Studies program, which was conducted during the 1980s. Under this program, paleoseismic investigations were conducted on the Lemhi Fault to determine magnitude and recurrence, and a deep hole [1,520 meters (5,000 feet)] was drilled at the New Production Reactor site to determine the near-surface geology (core samples). Additional studies are being conducted to assess the seismogenic potential of the Arco Segment.

The INEL site is located adjacent to the Basin and Range province, which is characterized by extensional tectonics and associated normal faulting earthquakes. Limited empirical ground motion attenuation exist from the Basin and Range province, necessitating the use of ground motion attenuation from other regions and direct modeling results of ground motions using numerical techniques. For seismic hazards evaluations, seismic wave transmission characteristics were developed using relationships based mostly on California data and a site-specific model based on the stratigraphy obtained from the deep hole. To model the effects of INEL site geology on ground motion, a stochastic ground motion modeling approach was used to develop site-specific attenuation. The Band-Limited-White-Noise model, combined with random vibration theory, captures the ground motion with a minimum of free parameters (WCC 1990).

The sources for the New Production Reactor site deterministic evaluation include (a) a magnitude (MW) 7.0 earthquake on the Lemhi fault, (b) a MW 5.5 earthquake randomly located within a 15.5 mile radius of the proposed New Production Reactor site, and (c) an earthquake associated with the axial volcanic zone. Peak horizontal and vertical acceleration spectra were estimated for the 50th and 84th percentiles based on the range of uncertainty in the ground motion model. The predicted 50th percentile peak horizontal acceleration

Lemhi fault and 0.18g from the volcanic earthquake at the New Production Reactor site. Accelerations would be approximately two-thirds of the horizontal accelerations (WC).

The New Production Reactor site probabilistic evaluation considered ground motion from the following earthquake sources: (a) Basin and Range faults, (b) Eastern Snake River rift zones and the axial volcanic zone, (c) the Eastern Snake River Plain areal source and (d) the Yellowstone Plateau and Idaho Batholith tectonic provinces (WCC 1992). Analyses performed with the input source parameters and choice of attenuation relationship and location of the random earthquake and seismicity rates in the Eastern Snake River Plain are important contributors to the uncertainty in the hazard at high peak acceleration levels.

A probabilistic evaluation is underway to estimate site-specific seismic hazard spectra for major INEL site facility areas. This evaluation will incorporate geologic, New Production Reactor geological, seismological, and geophysical studies and the results of fault paleoseismological studies. As with past studies, the results will undergo evaluation and being considered for use in INEL site seismic design criteria. Preliminary results show that ground motion levels, the Lemhi and Lost River faults are the largest contributors to the hazard at motion levels, the hazard is dominated by the Eastern Snake River Plain areal source because it considers the occurrence of an earthquake in the immediate INEL site vicinity.

#### **F-2.1.1.2 Seismic Design Criteria. Following completion of the 1990 deterministic evaluation,**

the results were subjected to extensive peer review by the U.S. Geological Survey, Engineering, INEL subcontractors, the U.S. Department of Energy (DOE), and the Defense Safety Board. The deterministic peak accelerations were adopted into the INEL architectural standards in 1991 (DOE-ID 1993a). The results of the New Production Reactor 1992 deterministic and probabilistic evaluations were extensively reviewed by a panel of experts. This panel recognized experts in the fields of seismology, tectonics, statistics, and structural engineering convened by DOE through Lawrence Livermore National Laboratory to review and approve recommendations for New Production Reactor structural design criteria (including seismic ground motion results of the 1990 and 1992 studies indicate that INEL seismic design criteria are appropriate for the estimated seismic hazards. The probabilistic seismic hazard assessment as of 1993) has undergone this review process.

#### **F-2.1.2 Volcanism**

Hazards associated with INEL-area volcanism, as well as distant volcanic sources, have been studied by several investigators. A Volcanism Working Group consisting of experts from the INEL laboratories, the U.S. Geological Survey, and universities was convened in 1990 to study volcanism on the INEL site (VWG 1990).

For volcanic areas such as the Eastern Snake River Plain with no historical volcanic record, an incomplete chronologic record of prehistoric volcanism, assessments of potential volcanic risks are estimated based on interpretation of the long-term geologic record and effects of historical eruptions in analog regions such as Iceland and Hawaii. Volcanic hazards at the INEL site are related to future basaltic and rhyolitic eruptions along volcanic-rift zones. The most significant volcanic hazard to the INEL site is the inundation or burning of facilities by lava flows from volcanic-rift zones. A significant related hazard is disruption of infrastructure accompanying magma intrusion along volcanic-rift zones: opening of fissures and broad-region tilting and uplift within several kilometers of vents. Other, less significant hazards include volcanic-gas emission and disruption of groundwater.

Available geologic map data, flow volume estimates, and geochronometry of INEL lava flows suggest maximum (most conservative) volcanic frequencies of  $10^{-4}$  to  $10^{-5}$  per year for volcanic zone, and the Arco and Lava Ridge-Hell's Half Acre volcanic-rift zones. The risk of basalt-lava inundation or intrusion-related ground disturbance at a specific facility is estimated to be less than  $10^{-5}$  per year for facilities on the southern INEL site. Risk from the INEL site facilities is still lower because volcanism there has been less frequent and the probability of significant impact from all other volcanic phenomena, such as growth of the Eastern Snake River Plain or thicker than 8-centimeter (3-inch) tephra fall from Plain vents, is estimated to be much less than  $10^{-5}$  per year due to the combined effects of infrequency, low volume, and topographic or atmospheric barriers to the dispersal of

## F-2.2 Water Resources

The evaluation of potential consequences to water resources at the INEL site of potential and water quality and use. The following sections discuss the methods and determine impacts resulting from the implementation of environmental restoration and activities proposed under the alternatives.

### F-2.2.1 Surface Water

Surface water studies and data were reviewed during a literature search performed for the Environmental Impact Statement (EIS). This section presents the methodology used to determine potential impacts of the proposed alternatives to natural and artificial (manmade) features in the vicinity of, the INEL site. These methods were used to determine existing surface water potential (which could conceivably cause surface contamination to enter surface water). The Geological Survey has been compiling surface water quality data for many years. In the past, the Geological Survey and INEL studies have been conducted concerning flood potential at

#### F-2.2.1.1 Surface Water Quality. INEL site activities do not directly affect the quality of surface

water outside the INEL site because the INEL site is located within a closed drainage area that does not flow directly offsite (Hoff et al. 1990). All major drainages within the Big Lost River Playa in the northern portion of the INEL site. However, water from the well as from seepage of evaporation basins and storm water injection wells, does in the River Plain Aquifer.

Physical, chemical, and radioactive water quality parameters have been measured in the Big Lost River, the Little Lost River, and Birch Creek. As a result of intermittent flow and consequently limited sampling opportunities, insufficient information is available for meaningful comparisons. However, the water quality of these three intermittent streams is similar and has varied relatively little over time (USGS 1963-1993). Chemical and physical parameters for three water tributaries do not exceed water quality standards (Estes et al. 1995), for all INEL site uses. However, surface water is not withdrawn from these tributaries at the site.

The Big Lost River System (the Big Lost River, Little Lost River, Birch Creek, and playas) is defined as "waters of the United States" as specified by the Clean Water Act, two National Pollutant Discharge Elimination System General Permits for Discharges were issued for the INEL site, one for industrial activities and one for permit requirements for both of these activities specify the development of a site Prevention Plan. Any facility at the INEL site having the potential to discharge to the River System associated with industrial or construction activities is subject to the requirements of the INEL Storm Water Pollution Prevention Plans (FR 1992a, b). The Pollution Prevention Plans (DOE-ID 1993b, c) were established to assess potential sources; select and implement appropriate management practices and controls to prevent storm water runoff; and implement monitoring, inspection, and notification programs are performed to determine the effectiveness of the plans to prevent storm water pollution.

Many potential sources of surface water contamination are also identified in the Agreement/Consent Order. All potential contamination sources must be evaluated, in activities, material inventory, past spills and leaks, nonwater discharge, and existing data. Other activities required under the Federal Facility Agreement/Consent Order include summarizing potential pollutants, identifying and implementing best management practices, runoff maps, and identifying potential pollutants in the runoff.

#### F-2.2.1.2 Flood Analysis. Several studies have been performed to evaluate the potential for

flooding to occur at the INEL site. A frequency analysis of local basin snowmelt from the INEL site was conducted in 1986 using historical data (Koslow and Van Haaften 1986) from the Central Facilities Area weather station for 1956 to 1985 were used in the data from the Central Facilities Area station were assumed to be representative of

INEL site (Koslow and Van Haaften 1986).

In general, flood plains at the INEL site are poorly defined, primarily because flood hydrographic data are not available for much of the INEL site. Studies are conducted to determine the 100-year flood plain for the Big Lost River at the INEL site. These rigorous assessments of the relationship between the Mackay Dam failure probable maximum in Section F-2.2.1.3) and the INEL site 100-year flood plain for the Big Lost River Sagendorf (1991) for a design analysis conducted by Zukauskas et al. (1992) used the Central Facilities Area for 1950 through 1990 and, for the 25- and 100-year return maximum 24-hour precipitation amounts and 25- and 100-year maximum snow depths at the Waste Management Complex.

During the winter months, mid-November through mid-March, a rain-on-snow event when the ground is frozen. The 25- and 100-year, 24-hour duration rainfall amounts were determined to be 2.3 and 2.9 centimeters (0.92 and 1.13 inches), respectively. Based on year, the 25- and 100-year, 24-hour duration amounts were found to be 3.5 and 4.2 centimeters (1.38 and 1.64 inches), respectively. The expected 25-year maximum snow depth was determined to be 22.6 inches, and the 100-year maximum snow depth was found to be 77.7 inches. The peak discharges for the 25- and 100-year rainfall-on-snowmelt floods in the Waste Management Complex watershed were estimated by Zukauskas et al. (1992) to be 18.2 and 64.3 cubic feet per second (643 and 704 cubic feet per second), respectively.

Zukauskas et al. (1992) conducted another flooding study at the Radioactive Waste Management Complex. The effects of natural topographic depressions, railroad embankments, and discharges at the Radioactive Waste Management Complex were evaluated. The study was in two parts. The first part was a hydrologic modeling study that evaluated the adequacy of the water drainage control system in preventing flooding of the Transuranic Storage Area during a year return interval, 24-hour duration storm events. The second part of the study was a drainage plan for the area.

The Zukauskas et al. (1992) study computed reservoir stages and peak discharge using the U.S. Army Corps of Engineering HEC-1 flood hydrograph package. Precipitation inputs for modeling the 25- and 100-year return period events were derived from the Service records for the INEL site. Water surface profiles for the main channel flow elevations for computing culvert flow at critical locations were computed with the profiles program. The study concluded that, with some minor reconfigurations and grading of the channel and the upgrading of two berms, the existing surface water drainage control system could prevent flooding resulting from the 25- and 100-year, 24-hour rainfall/snowmelt storm.

McKinney (1985) documents flooding events that have occurred at the INEL Diversion System, the 1983 Mount Borah Earthquake, record low temperatures in December 1983, jam on the diversion system that forced the river to pond along and nearly overtop the Big Lost River.

Several flood routing studies have been conducted over smaller areas near the Subsurface Disposal Area. One of these was conducted by Martineau et al. (1990) at the Subsurface Disposal Area Radioactive Waste Management Complex. The objective of this study was to determine if the Subsurface Disposal Area berm is sufficient to prevent floodwater from entering the Area if Dike 2 fails. The Martineau et al. (1990) investigation showed that the Subsurface Disposal Area berm could be in danger of being overtopped by a breach flood from Dike 2. For example, a breach flood from Dike 2 could be initiated by a large flood in the Big Lost River.

### **F-2.2.1.3 Probable Maximum Flood. Analysis of high-magnitude flooding caused by a dam**

The failure of a dam relies on hydrodynamic theory to describe the dam-break wave and to propagate the flood. Closed-form solutions do not exist for the partial differential equations of unsteady flow, so numerical techniques are employed to achieve solutions. Koslow and Van Haaften (1986) used the DAMBRK model developed by the National Weather Service to simulate four different probable maximum flood scenarios: seismic dam failure, hydraulic (piping) failure of the dam, and hydraulic (piping) failure with 500-year flood, and overtopping failure. DAMBRK has been tested against data from a number of actual dam failures, including the 1976 Teton Dam in Idaho.

Three functional elements are involved in DAMBRK: description of the dam failure conditions; computation of the time-varying flow and water surface elevations at the flood through the downstream valley. These functions are accomplished using a series of elements, including breach description, reservoir inflow and storage characteristic resistance, flow losses, and downstream channel geometry. The DAMBRK simulation results along the Big Lost River channel from Mackay Dam to Test Area North at the INEL site show that the river into the INEL site diversion channel were estimated by the broad-crested weir

DAMBRK. Koslow and Van Haaften (1986) used a total of 259 channel cross sections in flood analysis.

Peak flow rate, peak water surface elevation, flood wave arrival time, and max were presented for eight cross sections along the Big Lost River. In the event of any of the four scenarios, there would be flooding along the Big Lost River channel water depths on the INEL site. The water velocity on the INEL site would range from second (0.6 to 3.4 feet per second), with water depths outside the banks of the Big 0.61 to 1.22 meters (2 to 4 feet) (Koslow and Van Haaften 1986). No significant di inundation was formed for the seismically induced dam failure and the piping failur 100- and 500-year floods. Significantly higher flow downstream and a greater exten the overtopping failure of the dam from a probable maximum flood.

The flat, open topography on the INEL site results in considerable spreading o facilities subject to encroaching floodwaters are the Idaho Chemical Processing Pla Facility, and the Loss-of-Fluid Testing Facility near Test Area North. As part of Koslow and Van Haaften (1986) of the flood potential at the INEL site facilities, S a probable maximum flood inflow hydrograph to the Mackay Reservoir.

The use of the probable maximum flood represents a conservative estimate of th because the amount of water resulting as inflow into the reservoir would be far gre year or 500-year storm events. Inflow resulting from the probable maximum flood wo meters per second (82,100 cubic feet per second) compared with 140 and 160 cubic me and 5,760 cubic feet per second) for the 100-year or 500-year storm event, respecti Haaften 1986). Modeling of the probable maximum flood scenario was performed assum rose above the dam and caused failure. This is likely because the spillways built able to release the flow fast enough. Results predict that 8,700 cubic meters per per second) would be released immediately downstream of the dam. This peak flow at meters per second (71,850 cubic feet per second) at the INEL Diversion Dam and to 9 second (34,810 cubic feet per second) at the Test Area North. The flood wave reach Dam in 10 hours with flow rates of 0.028 to 0.085 cubic meters per second (1 to 3 c the INEL site. These flow rates would not be great enough to cause structural dama facilities.

## **F-2.2.2 Subsurface Water**

Subsurface water quality and quantity, hydrologic properties, waste inputs, an gathered through a literature search. This section contains a summary of the docum used to characterize subsurface water quality and use at the INEL site and to suppo impacts to water resources from the proposed alternatives. Section F-2.2.2.1 discu techniques; Section F-2.2.2.2 presents methodologies and references utilized to cha resources. Section F-2.2.2.3 discusses modeling methodologies, individual modeling and the assumptions on which the models are based.

### **F-2.2.2.1 Data Collection Techniques. Hydrologic parameters at the INEL site, specifically**

hydraulic conductivity and transmissivity, are often determined by single-well pump Ackerman 1991). Storativity values must be determined from multi-well pumping test method for determining transmissivity involves pumping water from a well at a rate aquifer and creates drawdown in the well. The amount of drawdown is inversely rela of the aquifer. The drawdown in the well is recorded as a function of time. Time- are also used and involve measuring the water level recovery as a function of time Curve matching techniques that compare the observed curves against type curves are aquifer parameters (Freeze and Cherry 1979, Driscoll 1986, Domenico and Schwartz 19

Finite-difference computer modeling as performed by Garabedian (1992) can also the hydraulic parameters by matching observed water levels to simulated levels. Th finite-difference approximations of equations representing the hydrologic flow, whi hydraulic conductivity, storativity, porosity, hydraulic gradient, and transmissivi parameters until a match between actual and modeled water levels occurs, the parame Linear regression techniques have also been used to estimate transmissivity from sp 1991).

Groundwater chemistry data are obtained by water sampling and chemical analysi sampled are purged until field parameters (that is, pH, temperature, conductivity) This ensures that the water sampled is formation water and not residual water that

altered in the well. The U.S. Geological Survey has been routinely monitoring well 1949 and uses these methods of sampling (Barracough et al. 1976, Pittman et al. 1974). Techniques used to determine concentrations of solutes include liquid scintillation testing for radionuclides; atomic adsorption for metals and anions; and gas chromatography for volatile organic compounds (Mann 1990, Driscoll 1986). Recently, inductively coupled plasma-mass spectrometry for chemical analysis of cations, which has no limits and an expanded analyte list (McCurry et al. 1994).

#### **F-2.2.2.2 Water Resources Characterization. This section presents the methodologies and**

briefly summarizes sources of information used to characterize subsurface conditions describing aquifer properties, water quality, and contaminant distribution are identified. Elements are highlighted. Factors affecting background water chemistry and groundwater references for source term determination are also provided.

##### **F-2.2.2.2.1 Description of Physical Properties and Flow**

Characteristics-Determining the aquifer properties of the Snake River Plain Aquifer is a standing goal of the U.S. Geological Survey, INEL, and other investigators. Aquifer properties include the hydraulic conductivity, transmissivity, specific capacity, flow rates and static head levels. Because of the significant heterogeneity of the aquifer, there are several orders of magnitude (tens to hundreds of meters) within the Snake River Plain (Robertson et al. 1974). Several investigators attribute the heterogeneity to stratigraphy, which consists of numerous relatively thin basalt flows with rubble zone sedimentary interbeds (Robertson et al. 1974, Whitehead 1992). Groundwater flow in the aquifer are greatest along fractures, rubble zones, and boundaries between basalt flows (Robertson et al. 1994). Locally, the variance can be important; but on an intermediate (hundreds of meters to kilometers) scale, the properties are easier to model and average out (Garabedian 1986, 1992). References that address hydrologic properties and hydrologic parameters, and modeling of properties in the Snake River Plain Aquifer include Pittman et al. (1988), Ackerman (1991), Garabedian (1986, 1992), Robertson et al. (1974).

Of these references, Ackerman (1991) and Garabedian (1986, 1992) are the most detailed on transmissivity distributions at the INEL site. Ackerman (1991) utilized well pumping tests within the Snake River Plain Aquifer to determine the distribution of transmissivity under the INEL site. Type-curve matching methods as discussed by Driscoll (1986) and linear regression of specific capacity-transmissivity relationships. Conclusions show that transmissivity values ranged from 0.6 to 70,000 liters per minute per meter (0.05 to 6000 gallons per minute per meter). Transmissivity values varied over six orders of magnitude from 0.09 to 90,000 square feet per day. Garabedian (1986) used parameter estimation techniques to estimate transmissivity and estimated values ranged from 400 to 3.5 x 10<sup>5</sup> square meters per day (4,300 to 3,500,000 square feet per day) on a regional scale.

##### **F-2.2.2.2.2 Subsurface Water Quality and Contaminant Distribution-The natural**

groundwater chemistry of the Snake River Plain Aquifer is determined by inputs from anthropogenic inputs, and water-rock reactions (Wood and Low 1988). The background groundwater chemistry of the Snake River Plain Aquifer has been the subject of investigation and is important for determining where elevated contaminant levels may exist. Robertson et al. (1974) provides a description of the recharge water quantity and quality entering the Snake River Plain Aquifer and presents the evolution of the natural groundwater chemistry. The study was a mass balance approach to groundwater inputs from the Mud Lake area, the Big Lost River System, and local precipitation.

Water-rock interactions taking place from the recharge to discharge zones of the natural water chemistry of the aquifer. Robertson et al. (1974) and Wood and Low (1988) conducted mass balance studies consisting of a series of equations to explain chemical changes in the southern part of the INEL site. The equations consist of dissolution reactions for anorthite, pyroxenes, and olivines, as well as precipitation reactions for calcite and dolomite, which are responsible for the formation of clays (Drever 1988), were also used. The calculations indicate that about 20 percent of the solutes in the groundwater are derived from these reactions.

dissolution reactions and that precipitation of quartz and calcite have an important capabilities of the aquifer.

Knowledge of individual contaminant behavior is also necessary to understand c and residence times below the surface. Properties affecting contaminant behavior i dispersion, and radioactive decay. These parameters are used in transport models; are required. Retardation factors are typically determined by laboratory column an which are performed considering site-specific conditions (for example, soil and roc (Drever 1988, Domenico and Schwartz 1990). Retardation factors of 5-130, 1, and 2 tritium, and iodine-129, respectively, have been used for modeling studies at the I 1993, 1994).

Strontium-90 was chosen for modeling conducted in support of this EIS for seve cesium-137 and strontium-90 were both disposed of by direct injection into the Snak from 1953 to 1984, extensive aquifer sampling showed that cesium-137 had not migrat distance from the injection well, while strontium-90 has been detected in enough we geometry of plumes over time and space (Arnett and Rohe 1993). This observation su laboratory data regarding the relatively greater sorbtion and retardation propertie to strontium-90 (Arnett and Rohe 1993), clearly indicates that strontium-90 has mor INEL and regional water quality, and provides strontium-90 plume migration data for

Dispersivities used in contaminant transport models range from 91 to 140 meter the longitudinal and transverse directions, respectively. Radioactive decay is con and the values used for the radionuclides are 26.6, 12.5, and 15,700,000 years for iodine-129, respectively (Arnett and Rohe 1993, 1994; Schafer-Perini 1993; Robertso References that address the determination of retardation factors and dispersion coe use in transport equations include Freeze and Cherry (1979), Domenico and Swartz (1 (1988).

Contaminants interact differently below the surface, depending on whether they or the saturated zone. The vadose zone at the INEL site is very thick and acts as between the surface and the saturated zone. As a result, several studies have exam vadose zone, such as the infiltration rates of water in basalt and sediments, locat perched water zones, and location of contaminants sorbed to interbeds and the basal 1992, Marts and Barrash 1991, Ackerman 1992, Hubbell 1990, and Cecil et al. 1991). Bishop (1991), and Cecil et al. (1992) address infiltration rates of water in subsu Results indicate that the infiltration rates are highly dependent on the degree of Under highly unsaturated conditions, rates can be as slow as 0.36 centimeter per ye Bishop (1991) showed rates of water movement in a dry block of basalt to be approxi investigators have shown rates to be higher under saturated conditions in the vados

Water quality evaluation and determining distribution of contaminants in the S Aquifer beneath the INEL site is the primary goal of the U.S. Geological Survey mon U.S. Geological Survey has conducted routine sampling of monitoring wells and maint chemical analyses in a database (Barracclough et al. 1981). Typically, wells are sa basis for major anions and cations, radionuclides, some trace metals, and field phy temperature, conductivity, pH). Many wells constructed within the perched zones be ponds at the Test Reactor Area and Idaho Chemical Processing Plant are sampled quar parameters but include an expanded list of radionuclides (Cecil et al. 1991, Marts addition to the routine studies, special studies have been conducted to define the contaminants. For example, several studies evaluated the distribution of volatile 1990, Liszewski and Mann 1992, Mann and Knobel 1987). Routine monitoring is requir updated information characterizing the levels and distribution of contaminants. Th subsurface distributions of contaminants are transient. Hubbell (1990) describes t levels and perched water chemistry at the Radioactive Waste Management Complex as a Cecil et al. (1991) and Robertson (1977) discuss the relationship between waste inp chemistry at the Test Reactor Area. The distribution of contamination within the a over time. Golder (1994) discusses the time relation of contaminant distribution a of the plumes at various time intervals. Additional references addressing aquifer of contaminants include Robertson et al. (1974), Barracclough et al (1976), Cecil et et al. (1988), Whitehead (1992), and Barracclough et al. (1981).

#### **F-2.2.2.2.3 Source Terms-Many references provide information identifying and**

characterizing source terms of liquid effluents as well as discuss the processes th information is important for the overall characterization of the contaminant budget kept by INEL site facility operating personnel and from monitoring devices are used



inputs. Input data from 1953 to 1970 are sparse compared to after 1970, because re sampling programs were not as comprehensive as they are today. References addressing INEL site include Creed (1994), Lehto (1993), Arnett and Brower (1994), Arnett and Golder (1994), IDHW (1994), Arnett (1994a), and Bobo (1993).

Golder (1994), prepared for this EIS, describes the baseline contaminants in the history of contaminant plumes, background chemistry, concentrations of contaminants in the Plain Aquifer, and contaminants within the perched zones is summarized in this report. Lehto (1993) was also prepared for this EIS and addresses the past history. It summarizes the volumes and radionuclide concentrations disposed of at the Test Reactor Chemical Processing Plant, Test Area North, and several inactive areas. Data in the report from the Radioactive Waste Management Information System and Non-Radioactive Waste Management Information System and were used as input for the modeling performed by Arnett and Golder (1994b).

Creed (1994) discusses source terms for a generic spent nuclear fuel storage facility. Quality data from the Idaho Chemical Processing Plant Fluorine and Storage Facility nuclear fuel storage facility design (Hale 1994) used to identify impacts to the water from an unintentional discharge of 18.9 liters per day (5 gallons per day) for 30 days consists of radionuclide concentrations:

- Tritium - 10,000 picocuries per liter
- Strontium-90 - 810 picocuries per liter
- Antimony-125 - 100 picocuries per liter
  
- Cobalt-60 - 9,290 picocuries per liter
- Cobalt-58 - 148 picocuries per liter
- Cesium-137 - 101 picocuries per liter.

Creed (1994) also describes the scenario leading to the hypothetical leak, which could result from leakage from secondary containment around the spent nuclear fuel storage pools.

Constant process monitoring, mass-balance, and facility design in accordance with including double-walled confinement of all vessels and piping, would be used by DOE to prevent operational releases from a new spent nuclear fuel storage facility to a goal of essentially zero operational releases postulated would result from degraded equipment. Arnett (1994) states that this leak would have no impact on subsurface water resources. Results indicate that the contaminants above maximum contaminant levels at the INEL site boundary resulting from an operational leak.

#### **F-2.2.2.2.4 Water Use-The amount of water consumed above the baseline differs for each**

alternative, with Alternative B (Ten-Year Plan) consuming the greatest quantity of water. Under the alternative, the impacts to water quantity are expected to be minor compared to the impacts under the INEL site yearly [1.77 y 109 cubic meters (470 y 109 gallons)] (Robertson 1994). 65 percent of the water consumed under current operations is returned to the aquifer through evaporation and infiltration. Similar returns to the aquifer are expected to occur regardless of the alternative. The amount of water to be consumed under each alternative is estimated based on an analysis of descriptions and conversations with project personnel.

#### **F-2.2.2.2.5 Data Limitations-Groundwater samples used to characterize subsurface water**

Groundwater quality are taken from dedicated pumps that access the most permeable parts of the aquifer and are homogenized by the pump and represent a composite of the entire well. Chemical analysis depends on the particular interval being sampled, and some intervals may have higher concentrations than others (McCurry et al. 1994). Hence, intervals with elevated concentrations of contaminants are detected.

Retardation coefficients and dispersivity values used in contamination transport modeling at the site are not well known and were initially estimated from previous investigations (Arnett and Rohe 1993, 1994). The final values used are from calibration of the model. Retardation and dispersivity are varied until a match is obtained between the simulated concentrations for a 20-year timeframe. In that sense, they are fitting parameters derived from field or laboratory experiments. The significant contamination parameters considered as large-scale, long-term tracer tests that provide intermediate scale parameters obtained in this manner were lower than those obtained from laboratory scale retardation estimated by model calibration for strontium-90, for example, was five,

than obtained from laboratory tests. The lower, more conservative value was used i

This is more important for the nonconservative contaminants because the value elements. An assumed retardation factor of one for conservative contaminants (indicated in all models for tritium and volatile organic compounds (Schafer-Perini 1993; 1994; Robertson 1974, 1977)). A small value of two was used for iodine-129. Laboratory data are difficult to extrapolate to the field because of large scale differences. In addition, specific laboratory conditions that may or may not accurately reflect real conditions are preferred because of the scaling towards a larger system. Other than the migration plumes themselves, no empirical studies to date have been performed at the INEL site to determine dispersivities or retardation coefficients for radionuclides. A large-scale aquifer test was conducted at a site on the INEL to determine field-scale contaminant transport properties (Wood 1991). Transport parameters, including retardation and dispersion used in contaminant transport models for the EIS have been conservatively estimated to account for potential uncertainties in parameters to ensure that modeled impacts to the Snake River Plain Aquifer equal or exceed potential impacts to a high degree of certainty (Arnett and Rohe 1993, 1994; Arnett 1994a, b).

Values for hydrologic parameters derived from pumping tests (for example, conductivity and transmissivity) are difficult to determine in the Snake River Plain Aquifer because of the heterogeneity of the aquifer and is difficult to stress. Formations yielding large volumes of water at low rates, but drawdowns of more than a few feet are difficult to obtain (Ackerman 1991). Transmissivity values determined from pump tests are underestimated due to effects of the aquifer by the wells (Garabedian 1986, 1992). The effective portion of the aquifer is not understood, especially beneath individual wells (Ackerman 1991, Garabedian 1986, 1992). Comparing modeled values to empirical values and determining that the empirical values are smaller values, because the wells tested are only completed in the upper portion of the aquifer.

Porosity values are a limiting factor in transport modeling. Highest porosity in the Snake River Plain Aquifer are the rubble zones and fractures, although saturated vesicular basalt has low capacity. Porosity estimates range from near zero to 20 percent (Robertson et al. 1994). Estimates of 5 to 10 percent are commonly used in modeling studies (Robertson 1974, Schafer-Perini 1993). Because the Snake River Plain Aquifer is semiconfined, storage capacity is equal to porosity, and values for storativity are also estimated.

The levels of contaminants in the vadose zone need further study because they are moderately characterized and concentrations change with time (Cecil et al. 1991, Martin and Barrash (1991), and Cecil et al. (1991) suggest the presence of possible other zones not documented, located along deeper sedimentary interbeds. Known perched zones and characterized at the Idaho Chemical Processing Plant and Test Reactor Area with quarterly monitoring. Nonradiative metallic contaminants in unsaturated parts of the vadose zone are locally but would probably be bound to sediments by sorption.

Infiltration rates in the vadose zone are one of the most poorly characterized parameters for modeling contaminant transport to the saturated zone. Two of the important studies of water in the surface sediments near the Radioactive Waste Management Complex have been conducted by Cecil et al. (1992) and Kaminsky (1991). Arnett and Rohe (1993) use a rate of 47 m per year as a conservative assumption in modeling the flow of liquids from the Idaho Chemical Plant and Test Reactor Area surface ponds to the saturated zone.

#### **F-2.2.2.3 Modeling Contaminant Transport. For this EIS, computer modeling was performed**

to predict the fate and transport of contaminants in the vadose and saturated zones (Robertson 1994; Schafer-Perini 1993; Dames and Moore 1993; Arnett 1994b). The modeling characterizes contaminant behavior in the subsurface based on established theories of contaminant transport, and hydrologic flow. The models are capable of estimating contaminant migration over a timeframe specified by the user and results provide information on future impacts. This general approach to modeling, provides a discussion of the modeling studies used, a list of limitations and assumptions on which the models are based. See Table F-2-1 for a summary of contaminant transport models used to evaluate consequences to subsurface water resources. This section includes a brief model description, assumptions, calibration methods, modeling results, and consequences to water resources.

##### **F-2.2.2.3.1 Techniques in Contaminant Fate and Transport Modeling-Fate and**

transport modeling requires an understanding of the subsurface in addition to under work. The steps involved in modeling include (a) data assembly and verification, (b) conceptual model, (c) code selection, (d) model calibration, and (e) computer simulation.

Conceptual model development is one of the first steps in the modeling process for a complicated system such as the aquifer located under the INEL site and making simplifications. This simplification process involves defining (a) the geometry, including boundaries, input and output; (b) locations of important features such as sedimentary interbeds, wastes and rates of discharge. Depending on the area being modeled, several different models were developed for the models addressed in this EIS (Arnett 1994b; Arnett and Rohe 1993; Dames and Moore 1993; Robertson 1974, 1977).

For the modeling conducted in this EIS, several codes are available to model the Snake River Plain Aquifer. Arnett et al. (1993) provides a detailed discussion of the bases for selecting the codes used. The codes MODFLOW and MT3D were chosen because of their acceptance in the scientific community. GFLUX is a modification of a U.S. Nuclear code, GWSCREEN, which is widely used in the scientific community.

**Table F-2-1. Matrix of contaminant transport models used to evaluate consequences to the community and is accepted for use at the INEL site.**  
(page 1)

**Table F-2-1. (page 2) Table F-2-1. (page 3) community and is accepted for use at the INEL site.**  
FLAME for modeling organic plumes.

Calibration is an important step in the modeling process, because the validity of the model relies on the accuracy of the match between simulated groundwater flow patterns and observed data. Calibration of a flow model of the regional aquifer involved preparing contours for multiple time periods (Arnett and Brower 1994, Arnett 1994b). Time series hydrographs were also prepared for selected wells. Hydrologic parameters were varied until they resembled observed contours. This method required several iterations with manual parameter adjustment before a suitable match was obtained. Calibration of the contaminant transport model approach (Arnett and Rohe 1994). Errors in calibration are usually associated with parameters that are uncertain because of the high degree of heterogeneity within the basin. Transport modeling typically requires adjustment of the retardation and dispersion scale values are not known (Arnett and Rohe 1993, 1994; Schafer-Perini 1993, Dames and Robertson 1974).

The general approach to groundwater modeling by computer simulation is to solve the flow equation to predict hydraulic heads and to use the head distribution in the transport equation to predict the advective flow (velocity). Hydrologic flow equations for transient conditions include changing hydraulic gradient in time and space (water input and output), storativity, compressibility, and transmissivity. Contaminant transport equations are a function of flow equations, dispersion coefficients, decay constants, advective transport, and rates of flow. Flow equations must be solved first because results provide input into contaminant flow and transport equations used in this EIS are widely accepted and utilized in many codes (Arnett 1994b; Arnett and Rohe 1993, 1994; Robertson 1974). Flow and contaminant transport are discussed in Freeze and Cherry (1979), Driscoll (1986), and Domenico and Schwartz (1990).

A primary step in performing computer simulation is to establish the model's domain, which is then divided into a set of similar units of specified dimensions which are assigned material properties. Each node is assigned material properties. The edges of the domain are assigned boundary conditions from information external to the model (Arnett 1994b; Arnett and Rohe 1993, 1994). In general, the more accurate the predictions, but the longer the computational time. Grid patterns used in this EIS (Arnett and Rohe 1993, 1994), and Robertson (1974) consisted of a rectangular pattern with a northwestern mountain range and east about 16 kilometers (10 miles) past the INEL site. The northern grid boundary was along the mountain front, and the southern boundary extended about 5 miles south of the INEL site. A submodel with a finer grid was set up within the main model to model contaminant plumes for finer detail. The finite-element grid formed by Schafer-Perini contained more complicated triangular elements near sources of contamination (for example, near the injection well).

The flow and contaminant transport equations are solved by finite-difference or finite-element techniques (approximations of the partial differential equations) for each node within the domain to predict hydraulic head and concentrations of contaminant distributions as a function of time. Finite-difference techniques have some advantages in these situations. Arnett (1994b), Arnett and Robertson (1974) used the finite-difference techniques, whereas Schafer-Perini used finite-element techniques. After completion of the simulation (that is, equations solved for each node), the concentrations and hydraulic heads within the nodes are contoured,

plume maps and hydraulic head contours. The modeling grid used for this EIS was bo variable head and no-flow boundaries to the west. No-flow boundaries were assigned the mountains and Snake River Plain Aquifer, whereas variable head boundaries were areas such as mouths of the Big Lost River, Little Lost River, and Birch Creek. Sc considered variable head boundaries for the Test Area North model. Eastern and sou considered constant head and at sufficient distances from contaminant plumes such t defining the boundary conditions had a negligible effect on the simulated groundwat areas.

#### **F-2.2.2.3.2 Modeling Studies-Table F-2-1 presents the different models used in the**

assessment of predicted consequences to water resources. Table F-2-1 describes the results produced, potential impacts to the water resources, calibration of the mode models are based on. Modeling was performed by several investigators for the vados zone, for a bounding accident scenario, and for an unintentional release from a gen storage facility. Iodine-129, tritium, and strontium-90 plumes extending from the Idaho Chemical Processing Plant were modeled by Arnett and Rohe (1993). Organic co Area North and the Radioactive Waste Management Complex were modeled by Schafer-Per Dames and Moore (1993), respectively. In addition, an accident scenario for a high the Idaho Chemical Processing Plant was modeled. The accident scenario model concl would not extend beyond the INEL site boundary above maximum contaminant levels thr implementation period (Arnett 1994a). The results of the tank failure model were d amount of liquid in the tank being the only hydraulic driver; it appears reasonable be taken by authorities to mitigate the impacts of such an accident through capping means. The source terms for unintentional discharges at a generic spent nuclear fu negligible compared with the strontium-90 source terms in the high-level waste tank past strontium-90 discharges.

A simple, one-dimensional model was used to estimate flow and contaminant tran zone below the disposal ponds. Average vertical water velocity was calculated from time and vadose zone thickness. The conclusion that strontium-90 is strongly retar based on laboratory and theoretical data to a limited degree. It is based more on amounts of strontium-90 have been discharged to the Test Reactors Area radioactive past 40 years and very little, if any, strontium-90 (near detection limit) concentr aquifer directly beneath or near the Test Reactors Area perched water body. Again, data (which integrate the effects of local heterogeneities) were available to provi model parameter. In the case of strontium-90, the retardation factor was calculate 90 would experience break-through in the near future.

#### **F-2.2.2.3.3 Modeling Assumptions and Limitations-Table F-2-1 lists the**

assumptions that provide the bases for the different models used to support the env described in Section 5.8, Water Resources, of Volume 2 of this Environmental Impact following briefly discusses the assumptions and limitations.

- Transient versus steady-state modeling: Garabedian (1986, 1992), Arnett ( and Rohe (1993, 1994), and Robertson (1974) concluded that the Snake River system is best simulated by considering transient conditions and a transie Modeling can be conducted under transient (time-dependent) or steady-state Steady-state modeling is used when aquifer conditions (for example, water be considered constant for approximately the period of simulation. Mathem in hydraulic gradient with time is considered zero, and storativity terms assuming steady-state conditions. The steady-state assumption cannot be m levels and recharge volumes change with time.
- Aquifer anisotropy and two dimensional flow: Garabedian (1992) concluded regional scale the groundwater flow is predictable and can be simulated in Vertical flow was found to be several orders of magnitude less than horizo scales vertical flow may be significant, but on regional scales the assump
- No new discharge of radioactive wastes with concentrations above the maxim contaminant level or derived concentration guides: One of the primary ass for modeling and in the evaluation of impacts to the water resources is th

discharges of radioactive wastes with concentrations above the maximum concentration guides will be discharged to the subsurface. Model fate and transport of contaminant plumes assumes this in evaluating baseline migration from the vadose zone to the saturated zone (Arnett and Rohe 1993). Individual project descriptions indicate that wastes will be disposed of in solid and liquid waste condensers. Sources of wastes are slowly declining due to management practices and engineering and institutional controls; therefore, under operating conditions no liquid wastes will have concentrations above maximum levels or derived concentration guides which would enter the subsurface. The model assumes no accidental or unintentional releases will occur. Bounding conditions from a series of accidental spills indicate that even under conservative conditions will not likely affect water quality beyond the immediate facility area (A

- Boundary conditions: The boundary conditions imposed for the INEL site model consisted of constant head, no-flow, and variable head. Boundaries to the west and east to have sufficient distances from contaminant plumes such that reasonable boundary conditions have negligible effects on the simulated groundwater flow in the areas. These boundaries were assigned constant heads. The boundaries along the north and south border were considered to have no flow along the mountain fronts and various recharge zones. Variable head boundaries were used on the Schafer-Perini northern recharge zones. Model calibration indicates that these boundary conditions because a suitable match between simulated and observed flow patterns was achieved for the 1970-to-1990 time period (Arnett 1994b).
- Precipitation is insignificant to recharge: The amount of precipitation that enters the vadose zone and migrates to the aquifer is negligible when compared to groundwater underflow. This is a good assumption considering the amount of precipitation (about 8.7 inches per year) and the evaporation rate (125 centimeters per year). Thirty percent of the average annual precipitation at the INEL site is contained in snow (Bishop 1993). Snowmelt creates ponding in localized areas that infiltrates to the Snake River Plain Aquifer. However, this recharge is insignificant compared to the water flow under the INEL site each year is 1.77 billion cubic meters (Robertson et al. 1974).
- Contaminant transport occurs in the upper 74-100 meters (243-325 feet) of the aquifer: Several modelers assume that the contaminant transport occurs in the upper portion (74-100 feet) of the aquifer because this is the portion with the highest hydraulic conductivity (Arnett and Rohe 1993, 1994; Schafer-Perini 1993; Robertson 1974, 1977). Vertical transport of wastes downward below this zone is considered insignificant. Several studies have shown that the effective portion of the aquifer (Ackerman 1991; Robertson et al. 1976, Garabedian 1986, 1992), hence for regional scale modeling this is a reasonable assumption. On a local scale, downward vertical movement of contaminants is not significant.
- No speciation of the contaminant of interest: The models that were used do not consider speciation of contaminants (specifically strontium-90) with other chemical species. The contaminants are assumed to be in their valence state and not bound to other species thus preventing sorption. Equilibrium modeling using the U.S. Environmental Protection Agency-developed code MINTEQA2 indicated that the contaminants of interest would be unsorbed and would be expected to sorb as discussed in the model description.

The mathematics used in the models are founded on other assumptions that are not always realistic. For example, it is assumed that flow can be described by Darcy's Law and that the partial differential equations can be approximated for solution by numerical methods. For more detail, see Domenici (1990).

#### F-2.2.2.3.4 Potential Contaminant Migration from Solid Waste-Solid low-level

radioactive and transuranic waste have been disposed of in several pits at the Subsurface within the Radioactive Waste Management Complex since 1952, and these dispositions continue until 2020. Transuranic waste disposal at the complex was discontinued in 1996. Disposal of low-level radioactive waste is projected to continue until 2020. A preliminary assessment of low-level radioactive waste disposal practices during the time period from 1952 to 1996 is contained in the Comprehensive Environmental Response, Compensation, and Liability Act as part of a Comprehensive Environmental Response, Compensation, and Liability Act

investigation is being conducted under the Federal Facility Agreement/Consent Order negotiations among DOE, the U.S. Environmental Protection Agency, and the State of purposes of this EIS, impacts are being evaluated from 1995 to 2005. Results of the assessment indicate that contaminants would not reach the INEL site boundary exceed drinking water standards through 2005 (Loehr et al. 1994). For the next 100 years, highest 30-year average concentration in groundwater are predicted to be carbon-14 4,510 picocuries per liter, respectively. These levels are well below DOE's Derived established for carbon-14 (70,000 picocuries per liter) and the U.S. Environmental Maximum Contaminant Level established for tritium (20,000 picocuries per liter).

A radiological performance assessment was also conducted for low-level waste at the Radioactive Waste Management Complex from 1984 through present operations and projected disposed through 2020 (Maheras et al. 1994). The results of the assessment indicate pathway exposure occurring by the year 2060 at the INEL site boundary would be less than the year (Maheras et al. 1994). No significant impacts are expected to occur within the EIS. However, further information is required before an accurate evaluation of contaminant transport from the Radioactive Waste Management Complex to the environment is completed. Information is currently being compiled to characterize source terms, migration rates, infiltration rates through soil coverings, sorptive characteristics of contaminants, and other information. A Remedial Investigation/Feasibility Study and a risk assessment is being conducted to evaluate the potential impacts of past, present, and future activities at the Radioactive Waste Management Complex but is not available for this EIS.

New wastes resulting from sources outside the INEL site identified under the project would not be addressed by the Remedial Investigation/Feasibility Study or the risk assessment. New wastes transported to the INEL site under the alternatives would be addressed under the Environmental Policy Act documentation, and/or as specified under the Resource Conservation and the Comprehensive Environmental Response, Compensation, and Liability Act.

Loehr et al. (1994) and Maheras et al. (1994) used computer models including GSFLOW to predict the levels of contaminants that would occur at the INEL site boundary. The models considered the leaching and migration of contaminants through the vadose zone and into the aquifer. For a detailed discussion of methods used in the modeling approach, refer to these reports.

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## F-3 Air Resources

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### #F-3 AIR RESOURCES

Section F-3 provides supplemental information on methodology and other techniques for the air resources sections of Volume 2 of the Spent Nuclear Fuel and INEL Environmental Restoration and Waste Management Environmental Impact Statement (SNF and INEL EIS).

## F-3.1 Overview

Activities proposed under the Environmental Restoration and Waste Management Program at the Idaho National Engineering Laboratory (INEL) site may affect the air resources in various ways. The alternative courses of action proposed under these consequences that vary both in nature and magnitude. These consequences must be characterized to provide information needed to support the selection of proper courses. Assessments have been performed to characterize the existing conditions of radiological nonradiological air quality, as well as the consequences of alternative courses of action. This section presents background information related to these assessments, including description of

- The regulatory framework under which air quality standards and criteria established and administered
- Airborne emissions of radiological and nonradiological pollutants from existing and proposed sources

site facilities and proposed projects

- The data, methods, and computer models applied to estimate concentration pollutants at various locations as a result of airborne emissions.

The information presented herein supports the summary results presented in Section 5.7 (Air Resources) of Volume 2 of the SNF and INEL EIS, which respectively describe environment and consequences of alternatives on air quality. In addition to establishing a basis for those summary results, this section presents detailed emissions estimates for proposed facilities. Additional details on the assessment results, including predicting all combinations of alternative and waste management options and selected individuals (including incineration at the Waste Experimental Reduction Facility), are presented in the Support Document for Air Resources, INEL Environmental Restoration and Waste Management Programs (Belanger et al. 1995a).

### F-3.1.1 Scope

The assessments described in Section F-3 consider both nonradiological and radiological quality related to baseline conditions, projected increases to the baseline, and the ER&WM alternative courses of action. Specifically, the scope includes background in air resources, air quality regulation, and assessments related to (a) existing conditions actual emissions from INEL site facilities (termed the actual emissions baseline), which would be experienced if existing facilities operated to the maximum extent allowed by permits or limits (termed the maximum emissions baseline), and (c) the estimated conditions emissions from projects associated with each of the four ER&WM alternatives.

The assessments focus on conditions or impacts that result at onsite and offsite from the release of contaminants from various categories of sources. The types of emissions include radionuclides and the two major categories of nonradiological pollutants—thermal pollutants and toxic air pollutants. The categories of sources assessed include stationary facility stacks and vents, mobile sources, and sources related to construction activities. Locations for which baseline conditions and impacts are assessed include major work areas at the INEL site, locations along the INEL site boundary and public roads, and the Craters of the Moon Wilderness Area. Assessment results are summarized in Sections 4.7 and 5.7 (Air Resources) of the main text and are presented in additional detail in Belanger et al. (1995a).

### F-3.1.2 Supporting Documentation

Section F-3 summarizes the methods of independent analyses performed by several specialists from contractor organizations. In some cases, those analyses are documents prepared for this EIS. These documents are considered key references. Their content and the manner in which they were used in the air resources assessments are summarized as follows:

- A report prepared by Science Applications International Corporation (Belanger 1995a), which provides additional detail on assessment methodology and results including projected emissions and impacts for specific projects and waste management options.
- Two reports prepared by Science Applications International Corporation (Rauds et al. 1995 and Belanger et al. 1995b), which provide specific information on the assessment of Prevention of Significant Deterioration.
- A report prepared by EG&G Idaho, Inc. (Leonard 1993), which presents estimated radiological doses resulting from airborne radionuclides released by facilities at the INEL site. This report was used as a basis for the existing radiological air quality conditions.
- A document prepared by Ecology and Environment, Inc. (E&E 1994), describing the methods and results of the assessment of baseline conditions for toxic air pollutants. These results were used to establish the actual and maximum baseline levels of toxic air pollutants.
- An Engineering Design File prepared by EG&G Idaho, Inc. (Leonard 1994), which presents estimated radiation doses to the maximally exposed worker and offsite individual and population dose resulting from specific projects associated with the ER&WM alternative actions. These results were used as the basis for estimating radiological doses for radionuclide emissions associated with specific alternatives.

waste stream management options.

- Engineering Design Files prepared by EG&G Idaho, Inc, describing the source terms estimated for no action projects (Staley 1993a) and proposed action projects (1993b). These source terms were used as input to the air quality assessments projected increases to the baseline and ER&WM alternatives, which included no action and proposed action projects.
- A document prepared by Ecology and Environment, Inc. (E&E 1993), describing the methods and results of assessments to estimate impacts from mobile and construction source emissions. These results were used as a basis for estimating consequences from mobile sources and construction activities related to ER&WM alternatives.

Section F-3 attempts to integrate the descriptions of methods, assumptions, and information from the analyses cited above into a single source.

### **F-3.1.3 Organization**

The remainder of this section is organized as follows:

- Section F-3.2 presents the background environmental information on the site, including background levels of radiation, radioactivity, and nonradiological pollutants.
- Section F-3.3 contains a description of air quality regulations and guidelines, and a discussion of how they apply to sources at the INEL site.
- Section F-3.4 describes the methods and assumptions used to estimate and assess conditions and impacts for releases of radiological and nonradiological pollutants and presents listings of these emissions for specific proposed ER&WM alternatives.

## **F-3.2 The Idaho National Engineering Laboratory Site Environment**

This section describes background levels of radiation, airborne radioactivity, and nonradiological air quality in the environs of the INEL site.

### **F-3.2.1 Radiation and Airborne Radioactivity**

The population of the Eastern Snake River Plain is exposed to environmental radiation from both natural and anthropogenic sources (that is, sources of human origin). This section describes background levels of radiation and airborne radioactivity in this geographical region, including population exposure not related to INEL site emissions. Monitoring data for area influence of INEL site emissions are also presented. Additional information related to radiation conditions (including monitoring results and airborne radioactivity associated with INEL facilities) is presented in Hoff et al. (1993).

#### **F-3.2.1.1 Sources of Radiation Exposure Not Related to Idaho National**

Engineering Laboratory Site Operations. The predominant source of radiation in the region is the natural radiation background, a term that refers to natural sources of radiation to which the population is continuously exposed. Background radiation includes sources such as cosmic rays, radon, and naturally present in soil, rocks, and the human body; and airborne radionuclides of radon (such as radon). The dose from background radiation results from sources that can be external (outside the body) or internal (within the body). External sources consist primarily of gamma rays and radioactivity within soil and rocks. Internal sources include radioactivity within the human body and airborne radioactivity that can deposit in the lungs when inhaled. The background dose is increased by radioactivity still remaining in the environment as a result of atmospheric testing of nuclear weapons, although this increase is very minor (less than 1 percent).

Table F-3-1 presents a summary of the estimated background dose by various exposure categories for residents of the Eastern Snake River Plain. As can be seen from this table, the cumulative annual dose, 351 millirem, is due largely to the inhalation of airborne

radioactivity consists almost entirely of radioactive particles formed by the decay occurring radon.

In addition to natural background sources, residents of the Eastern Snake River exposure from radiation sources of human origin (anthropogenic sources), including nuclear medicine diagnostic procedures, consumer products (such as televisions, self-luminous products), and radioactivity remaining in the environment as a result of testing of nuclear weapons. Collectively, these result in an annual dose of about 6 average U.S. population member, with most of this dose (about 54 millirem per year) the medical use of radiation (NCRP 1987). This dose does not include the contribution of radioactivity in tobacco products, which results in a substantial radiation dose to the lungs of smokers.

**Table F-3-1. Summary of environmental radiation dose from natural background source of the Eastern Snake River Plain for 1991.<sup>a</sup>**

Source	Annual dose (millirem)
External sources <sup>b</sup>	
Terrestrial radioactivity	73
Cosmic rays	39
Total external	112
Internal sources <sup>c</sup>	
Airborne (inhaled) radioactivity	200
Radioactivity in the body	39
Total internal	239
Total dose	351

a. Dose is expected to vary by a small amount from year to year.

b. Source: Hoff et al. (1992).

c. Regional data are not available; internal dose values are effective doses for a member of the U.S. population but are likely to be representative of the Eastern Snake River Plain (NCRP 1987).

#### **F-3.2.1.2 Radiological Environmental Monitoring. Over the years, radiological**

conditions in the INEL Site environs have been characterized by various monitoring. Monitoring refers to a variety of activities (for example, sampling, analysis, and performed to measure ambient radiation exposure rates and airborne radioactivity). The Environmental Surveillance Program includes a comprehensive network of 23 continuous samplers. Twelve of the sampling locations are located within the boundaries of the site, and eight are located offsite, including seven stations near the INEL site boundary and four located within the communities of Blackfoot, Idaho Falls, and Rexburg, and in the Snake River Wilderness Area. It is assumed that results from onsite and boundary community local contributions from background conditions and INEL site emissions, while distant local background conditions beyond the influence of INEL site emissions. A summary of gross beta activity measurement results for distant and INEL site boundary community local in Table F-3-2, indicates that there is no significant difference in airborne radioactivity at these locations. Additional details regarding this program are provided in Hoff et al.

The Environmental Surveillance Program also includes direct measurements of ambient (environmental) radiation levels using thermoluminescent dosimeters (TLDs). These data

**Table F-3-2. Airborne radioactivity levels for Idaho National Engineering Laboratory boundary communities, and distant locations for 1991.<sup>a</sup>**

Average concentration<sup>b</sup>  
(10<sup>-15</sup> microcuries per milliliter)

Location	Alpha	Beta
Distant	2.0 +/- 0.2	27 +/- 1
Boundary	1.8 +/- 0.1	28 +/- 1
Onsite	1.7 +/- 0.1	29 +/- 1

a. Source: Hoff et al. (1992).

b. Values are arithmetic means with 95 percent confidence interval.

ionizing radiation exposure rates due to the combined sources of natural radioactivity in soil, cosmic rays, residual fallout from nuclear weapons tests, and radioactivity from operations. Dosimeters are placed at seven distant community locations and six boundary locations. The average annual exposure measured by the thermoluminescent dosimeters for 1991 was 123 milliroentgen (which corresponds to a dose of 127 millirem) for distant locations and 121 milliroentgen (125 millirem) for boundary community locations (Hoff et al. 1992).

### F-3.2.2 Background Nonradiological Air Quality

As used here, the term background air quality refers to the levels of nonradiological pollutants in ambient air that are not attributable to INEL site activities. Limited data are available for characterization of background air quality levels, since only particulate matter is monitored at locations beyond the influence of the INEL site. The INEL Environmental Surveillance Program, which is conducted by the Department of Energy (DOE) Idaho Office of Radiological and Environmental Sciences Laboratory (RESL), monitors airborne particulate matter concentrations at INEL Site boundary communities and distant and onsite locations. Results for airborne particulate monitoring at distant, boundary, and onsite locations for the period 1988 through 1992 are presented in Table F-3-3. Other pollutant levels, including nitrogen dioxide and sulfur dioxide, are also monitored. Nitrogen dioxide is monitored at two locations onsite to fulfill one of the conditions of the Construct issued by the State of Idaho. Sulfur dioxide is also measured at one of the

**Figure F-3-1. The airborne radioactivity monitoring network operated by the Radiological Sciences Laboratory.**

**Table F-3-3. Environmental surveillance program particulate matter monitoring data from the National Engineering Laboratory for 1988 through 1992.<sup>a</sup>**

Year	Concentration <sup>b</sup> (micrograms per cubic meter)		
	Distant group	Boundary group	Onsite group
1988	50 +/- 20	35 +/- 9	32 +/- 13
1989	40 +/- 14	30 +/- 7	17 +/- 2
1990	36 +/- 12	32 +/- 8	20 +/- 9
1991	30 +/- 20	28 +/- 12	18 +/- 3
1992	26 +/- 19	23 +/- 10	13 +/- 2

a. Source: Hoff et al. (1993).

b. Values are arithmetic group means of quarterly composites of weekly samples with 95 percent confidence level for the mean.

The State of Idaho has conducted particulate monitoring at the Craters of the Moon National Monument and Preserve. Monitoring results for this activity, which was discontinued in 1992, are presented in Table F-3-4. Since this location is approximately 20 kilometers (12.4 miles) from the INEL Site boundary (and much further from most major emissions sources), these levels can be considered representative of general background.

**Table F-3-4. Summary of total suspended particulate matter monitoring data for Craters of the Moon National Monument and Preserve.<sup>a</sup>**

Concentration

(micrograms per cubic meter)

Year	24-year maximum	Standard <sup>a</sup>	Annual average	Stand
1984	41	260	6	75
1985	48	260	10	75
1986	41	260	10	75
1987	35	260	15	75
1988	43	260	14	75

a. Source: IDHW (1991). Data are for the last five years for which results are available.  
b. These are primary State standards for total suspended particulates; secondary standards are 150 micrograms per cubic meter for 24-hour total suspended particulates and 60 micrograms per cubic meter for annual average.

### F-3.3 Air Quality Standards and Regulations

To protect the public from potential harmful effects of air pollution, air quality standards have been established by Federal and State agencies. These regulations are based on a strategy that incorporates the following principal elements:

- Designation of acceptable levels of pollution in ambient air to protect public health and welfare
- Establishment of limits on emissions of air pollutants from vehicular and nonvehicular sources
- Implementation of a permitting program to regulate (control) emissions from stationary (nonvehicular) sources of air pollution
- Issuance of prohibitory rules, such as rules prohibiting open burning.

At the INEL, programs have been developed and implemented to ensure compliance with air quality regulations by (a) identifying sources of air pollutants and obtaining necessary Federal permits, (b) providing adequate control of emission of air pollutants, (c) monitoring sources and ambient levels of air pollutants to ensure compliance with air quality standards, (d) operating within permit conditions, and (e) obeying prohibitory rules.

This section describes Federal and State air quality regulations that are applicable to proposed actions and programs established by DOE to comply with environmental, safety, and health requirements in general and air quality requirements in particular.

#### F-3.3.1 Federal and State Air Quality Requirements

The Federal Clean Air Act establishes the framework to protect the nation's air quality, public health and welfare. The U.S. Environmental Protection Agency (EPA) and the State of Idaho are jointly responsible for establishing and implementing programs that meet the requirements of the Act. Facilities planned or currently operating at the INEL are subject to air quality standards established under the Clean Air Act and by the State Department of Health (IDHW), Division of Environmental Quality, and to internal policies and requirements. Air quality standards and programs applicable to INEL operations are summarized in Figure 3-1 of Volume 2 of this EIS and are described in further detail below.

##### F-3.3.1.1 Ambient Air Quality Standards. The Federal Clean Air Act establishes

National Ambient Air Quality Standards (NAAQS) to protect public health and welfare. The standards define the ambient concentration of an air pollutant below which no adverse human health is expected. A second category of standards (called secondary standards) is established to prevent adverse impacts on public welfare, including aesthetics, crops, and vegetation. Certain standards apply to long-term (annual average) conditions; other standards apply to conditions that persist for periods ranging from one hour to three months. The toxic properties of the pollutant in question. Ambient standards have been developed



few specific contaminants, namely, respirable particulate matter (particles not larger than 10 micrometers in diameter, which tend to remain in the lung when inhaled), sulfur dioxide, carbon monoxide, lead, and ozone. In addition, the State of Idaho has also an additional State ambient air quality standard for total suspended particulates (all regardless of size) and a standard for fluorides in vegetation. (a) These pollutant criteria are air pollutants. A listing of National Ambient Air Quality Standards is provided in Table F-3-5.

**Table F-3-5.**

The U.S. Environmental Protection Agency and State of Idaho have monitored ambient air quality in an attempt to define areas as either attainment (that is, the standards are not exceeded) or nonattainment of the ambient air quality standard, although many areas are unclassified because of regional monitoring data. The attainment status is specific to each pollutant and area. Designation as either attainment or nonattainment not only indicates the quality of the air but also dictates the elements that must be included in local air quality regulatory programs. Unclassified areas are generally treated as being in attainment. The elements required for nonattainment areas are more comprehensive (or stricter) than in attainment areas.

a. In the assessments performed for this EIS, all particulate matter was assumed to be (termed PM-10), with the exception of fugitive dust sources. Since the standard for respirable particulate matter is more stringent than that for total particulates, the former standard was used as basis for comparison. Assessment for fluorides in vegetation was omitted in favor of a more stringent comparison of toxic air pollutants in air (see Section F-3.3.1.5). Therefore, discussions that detail on total suspended particulates and fluorides.

**Table F-3-5. National Ambient Air Quality Standards and increment values for Prevention of Significant Deterioration (micrograms per cubic meter).**

Pollutant	Standard			Increment	
	Averaging time	Primary	Secondary	Class II area	Class I area
Sulfur dioxide	3-hour	(a)	1300	512	25
	24-hour	365	(a)	91	5
	Annual	80	(a)	20	2
Particulate matter <sup>b</sup>	2-hour	150	150	30	8
	Annual	50	50	17	4
Nitrogen dioxide	Annual	100	100	25	2.5
Carbon monoxide	1 hour	40,000	(a)	(a)	(a)
	8-hour	10,000	(a)	(a)	(a)
Lead	Quarterly	1.5	1.5	(a)	(a)
Ozone	1-hour	235	235	(a)	(a)

a. No standard or increment for this pollutant or averaging time.

b. Refers to particulate matter less than 10 microns in size (PM-10). Includes recommended increment for PM-10.

The area encompassed by the environs of the INEL has been classified as attainment or unclassified under the National Ambient Air Quality Standards, meaning that air pollution levels are expected to be considered healthful. The nearest nonattainment area lies some 50 miles south of the INEL in Power and Bannock Counties. This area has been designated as nonattainment for the reason related to respirable particulate matter.

#### **F-3.3.1.2 Prevention of Significant Deterioration. The Clean Air Act contains**

requirements to prevent the deterioration of air quality in areas designated as attainment or unclassified under the ambient air quality standards. These requirements are contained in the Prevention of Significant Deterioration (PSD) amendments and are administered through a program that limits the increase of specific air pollutants above the levels that existed in what has been termed a base year. The amendments specify maximum allowable ambient pollutant concentration increments. Increment limits for pollutant level increases are specified for the nonattainment areas (designated as Class II areas), and more stringent increment limits (as well as ceiling limits) for attainment areas.

for designated national resources, such as national forests, parks, and monuments (Class I areas). In Southeastern Idaho, the Craters of the Moon Wilderness Area is the area. Increment values applicable to the INEL site are presented in Table F-3-5.

The State of Idaho Department of Health and Welfare, Division of Environmental (DEQ), administers the Prevention of Significant Deterioration Program. Proposed new emissions at the INEL site and modifications are evaluated to determine the expected emissions of all pollutants. The INEL site is considered a major source, since facilities of some air contaminants exceed 250 tons per year. As such, a Prevention of Significant Deterioration analysis must be performed whenever any modification would result in an increase of any air pollutant. Levels of significance range from very small quantities (pound) to over 100 tons per year, depending on the toxic nature of the substance. For significance levels range from any increase in emissions to that which would result in 0.1 millirem per year or greater, depending on total facility emissions. If an INEL requires a Prevention of Significant Deterioration permit, it must be demonstrated

- Will be constructed using best available control technology (a level of technologically feasible and considered cost-effective) to control significant air emissions
- Will operate in compliance with all prohibitory rules
- Will not cause a detriment to ambient air quality at the nearby Crater
- Wilderness Area, a Prevention of Significant Deterioration Class I area
- Will not result in an exceedance of an ambient air quality standard.

The evaluation also includes an assessment of potential growth and associated quality-related values-visibility, vegetation, and soils. Generally, all Prevention of Significant Deterioration projects must go through a public comment period with an opportunity for review. The INEL has been granted a total of 23 Prevention of Significant Deterioration permits by the Division of Environmental Quality; applications for an additional permit have been submitted and are pending approval (Hoff et al. 1992).

#### **F-3.3.1.3 National Emission Standards for Hazardous Air Pollutants, In addition to**

ambient air quality standards and Prevention of Significant Deterioration requirements. The Clean Air Act designates requirements for sources that emit substances designated as hazardous air pollutants. These requirements are specified in a program termed National Emission Standards for Hazardous Air Pollutants (NESHAPs). This program was substantially amended in 1990 and has yet to be fully implemented. However, one section of the National Emission Standards for Hazardous Air Pollutants that currently applies to INEL Operations is contained in Title 40 of the Code of Federal Regulations (CFR) Part 61, Subpart H, National Emissions Standards for Radionuclides from Department of Energy Facilities. This regulation establishes a limit to the dose to be received by a member of the public due to operations at the INEL. The annual dose limit (10 mrem) applies to the maximally exposed offsite individual and is designed to be protective with an adequate margin of safety. The regulation also establishes requirements for emissions from facility operations and analysis and reporting of dose.

The INEL complies with the requirements of the National Emission Standards for Hazardous Air Pollutants through programs to monitor radionuclide emissions, evaluate dose to residences, and report doses annually to the U.S. Environmental Protection Agency. For all sources of emissions at the INEL and modifications are evaluated to identify the exposure to dose to nearby residents. If specified levels (fractions of the acceptable dose limits) are exceeded, a National Emission Standards for Hazardous Air Pollutants permit application is prepared for submittal to the U.S. Environmental Protection Agency. The INEL also evaluates to determine emissions monitoring requirements. The INEL currently has permits under National Emission Standards for Hazardous Air Pollutants Permits granted by the U.S. Environmental Protection Agency (Hoff et al. 1992).

In addition to radionuclides, emissions standards have been established under the National Emission Standards for Hazardous Air Pollutants Program for several nonradiological pollutants, including benzene, asbestos, and others. The INEL complies with the requirements for evaluation, control, and permitting of nonradiological hazardous air pollutants through programs also administered by the U.S. Environmental Protection Agency. In accordance with amendments to the Clean Air Act, maximum achievable control technology (MACT) will be required by the U.S. Environmental Protection Agency for various sources. Those sources will implement programs or controls to achieve maximum achievable control technology by a specified implementation date and analyze residual risk. If the residual risk is above specified limits, additional controls will be required. Only a few maximum achievable control technology levels have been proposed, and the INEL is not yet directly affected. It is expected

controls will be required as maximum achievable control technology levels are promulgated in various categories, including (but not limited to) waste treatment, storage and disposal facilities, boilers, process heaters, stationary internal combustion engines, hazardous waste incineration and remediation activities.

#### **F-3.3.1.4 State of Idaho Permit Programs. The Idaho Air Pollution Control Program,**

administered by the Division of Environmental Quality, requires that permits be obtained for all sources of air pollutants. Unless the source is specifically exempt from permitting, a Permit to Construct must be obtained before a Source can be constructed. The list of sources is very specific and limited; most new INEL sources and modifications to existing sources are subjected to a Permit to Construct. Under Title V of the 1990 Clean Air Act Amendments, sources would also be subjected to an Operating Permit, which must be renewed periodically. Operating Permits are typically issued with specific emissions limits and conditions for operation. This process allows the State to determine that emissions will be adequately controlled, comply with all emission standards and regulations, and public health and safety will be protected. Generally, Operating Permit reviews must go through a public review period and provide an opportunity for public comment.

In addition to the Prevention of Significant Deterioration permits cited in Section F-3.3.1.3, as of January 1992 the State had issued 29 Permits to Construct for Sources at INEL. Sources that do not exceed the threshold for Prevention of Significant Deterioration; the estimated emissions from these sources are less than 10 percent of levels deemed significant by the Division of Environmental Quality and Prevention of Significant Deterioration analysis is not required (DOE-1992).

#### **F-3.3.1.5 State of Idaho Rules for Toxic Air Pollutants. The Idaho Division of**

Environmental Quality has recently promulgated rules and methodologies to estimate potential human health impacts of toxic air pollutants (pollutants which by their nature may harm human or animal life or vegetation) from new or modified sources. These rules are contained in Title 1, Chapter 1, of the Rules for the Control of Air Pollution in Idaho (IDHW 1994) and are implemented through the air quality permit program described above. Emission levels have been established for about 700 toxic air pollutants, based on the known or suspected toxicity of these substances. Expected emissions above administrative screening levels must be compared to standard air dispersion modeling techniques (computerized programs to predict pollutant concentrations based on source emissions, release characteristics, and meteorologic data) and risk assessment methodologies to assess potential impacts. A facility will not be permitted to emit unless it can be shown that the emissions will comply with all applicable toxic air pollutant standards for carcinogenic (cancer-causing) and noncarcinogenic substances (IDHW 1994). As part of the permit evaluation process, requirements related to toxic air pollution control equipment, materials substitutions may be specified to limit ambient levels of toxic air pollutants.

The State has defined acceptable ambient concentration levels for many toxic air pollutants, including both carcinogenic and noncarcinogenic contaminants. These levels are incremental over existing levels and apply only to sources that became operational after May 1, 1994. For carcinogenic contaminants known or suspected to cause cancer in humans, this level has been defined as the acceptable ambient concentration for a carcinogen (AACC). The acceptable ambient concentration for a carcinogen is based on risk and corresponds to that concentration at which the probability of contracting cancer is one in a million, assuming continuous exposure over a 70-year lifetime. The acceptable ambient concentration for a carcinogen differs for each carcinogenic substance based on carcinogenic potency, as defined by the U.S. Environmental Protection Agency. (The assessment of cancer health risk associated with air emissions from current INEL site facilities is summarized in Section F-4, Health and Safety, of this appendix.) The State will not issue a permit if the calculated incremental risk due to project emissions does not exceed the acceptable ambient concentration for a carcinogen (that is, does not result in an individual excess cancer risk greater than one in a million). If this level is expected to be exceeded, a permit will not be issued if (a) the calculated risk does not exceed ten in a million and (b) toxic reasonable

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a. This probability is often described as an "individual excess cancer risk." Excess cancer risk here, means above the normal cancer incidence rate, which is currently about one in 10,000. An individual excess cancer risk of one in a million or less is generally considered acceptable.

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technology (which is similar to best available control technology, or BACT) is employed to control emissions of carcinogenic substances.

Many air contaminants are not carcinogens but may contribute to other health effects as respiratory or eye irritants, or impacts to the cardiovascular, reproductive, and other body systems. Levels of significance for noncarcinogenic substances are called acceptable concentrations (AAC). The acceptable ambient concentration is based on acceptable exposure for occupational workers and other reference sources of information for the contaminants. For an added margin of safety, the State generally sets the acceptable ambient concentration at one hundredth of the acceptable occupational exposure level. Permits are granted if increments from the new or modified source are expected to result in annual average concentration not exceeding the acceptable ambient concentration. However, if the acceptable ambient concentration is exceeded, a permit may still be granted based on consideration of other factors, such as the substance and anticipated level of exposure.

The acceptable concentration levels specified in the regulation are incremental standards that apply to new and modified stationary sources. They are used as guide for comparison (called reference levels) with the results of the toxic air pollutant analysis in Section 5.7, Air Resources, of Volume 2 of this EIS.

### F-3.3.2 Department of Energy Orders and Guides

The DOE has developed and issued a series of orders and guides to ensure that operations comply with applicable environmental, safety, and health regulations and DOE internal policies, including the concept of maintaining emissions and exposures to the public and workers as low as reasonably achievable (ALARA). The as-low-as-reasonably-achievable concept is employed in the design and operation of all facilities and applies to all types of emissions (for example, radionuclides, carcinogens, and toxic and criteria air pollutants). Orders designed for protection of environment, safety, and health are

- DOE Order 5400.1, "General Environmental Protection Program," establishes environmental protection program requirements pertaining to air and other environmental media intended to ensure that operations comply with applicable Federal, State, and local laws and regulations, as well as DOE internal policies. Order defines environmental protection requirements established in more general terms in DOE Order 5480.1B.
- DOE Order 5480.1B, "Environment, Safety, and Health Program for Department of Energy Operations," details overall requirements for environmental, safety, and health programs.
- DOE Order 5480.4, "Environmental Protection, Safety, and Health Protection Standard," specifies and provides requirements for the application of mandatory standards applicable to DOE and contractor operations.
- DOE Order 5400.5, "Radiation Protection of the Public and the Environment," prescribes exposure limits for exposure of the public to radiation from site activities that are equivalent to the 40 CFR 61 limits described in Section F. As of December 1994, this order was in the process of being codified as Title 10, Part 834, of the Code of Federal Regulations (that is, 10 CFR 834).
- DOE policy further requires effluent and environmental air monitoring program to determine whether the public and the environment are adequately protected and whether operations are in compliance with applicable regulations. The "Environmental Regulatory Guide for Radiological Effluent Monitoring and Environmental Surveillance" (DOE 1991) has been issued to assist operating facilities in implementing this policy and specifies the required elements of a radiological monitoring program.
- DOE Order 5483.1A, "Occupational Safety and Health Program for DOE Contractor Employees at Government Owned, Contractor Operated Facilities," establishes requirements and procedures to ensure that worker protection is consistent with that afforded private industry employees by the Occupational Safety and Health Act of 1970.
- DOE Order 5480.11, "Radiation Protection for Occupational Workers," establishes standards for protection of workers from occupational exposure to radiation. Order has been codified as Title 10, Part 835, of the Code of Federal Regulations (that is, 10 CFR 835).

### F-3.4 Air Quality Impact Assessment Methodology

Distinct types of assessments have been performed to assess air quality for e and future actions. These are

- Radiological air quality assessments, which are performed for radionuclides from stationary sources
- Nonradiological air quality assessments, which are performed for criteria pollutant emissions from stationary (stack and diffuse) operational and construction dust and combustion product emissions associated with construction and some operational sources
- Degradation of visibility assessments, which are performed for certain emissions from stationary sources
- Assessments of criteria pollutant emissions from mobile sources.

This section describes the methodology used in each type of air quality assessment, the general approach to source term estimation and atmospheric dispersion modeling, specific information on related assumptions, methods, and data used in the analyses

#### F-3.4.1 Source Term Estimation

The type and quantity of pollutants emitted to air from a specific source, often referred to as the source term. This Section summarizes methods used to estimate radiological and nonradiological source terms for current and projected INEL site facilities

##### F-3.4.1.1 Source Terms for Existing Facilities. The source terms used for existing

radiological conditions were obtained primarily from Engineering Design Files (EDFs) prepared for the 1991 INEL National Emission Standard for Hazardous Air Pollutants, Annual Report (DOE-ID 1992a) and Supplement (DOE-ID 1992b). Other source term-related data were obtained from the INEL Radioactive Waste Management Information System (RWMIS) (Littler et al. 1994) and from operating contractors of existing facilities. Radiological source terms for existing INEL site facilities are summarized in Table 4.7-1 of Volume 2 of this EIS in Leonard (1993).

The maximum hourly and annual average emission rates for criteria and toxic pollutants from existing facilities and anticipated projects are listed in Table 4.7-2 of Volume 2. Criteria pollutant emission rates for existing facilities are based on data contained in the Emissions Inventory for 1991 (DOE-ID 1992c). Toxic pollutant emission rates are from the Toxic Air Pollutant Emissions Inventory for 1989 (DOE-ID 1993a). These are the two years for which the required data are available. To characterize a maximum emission rate, actual emission rates were increased by appropriate scaling factors. In general, the rates are based on maximum emission rates allowed by facility operating permits or on maximum throughput or capacity of the process producing the emissions. The rationale and methodology for process is described in further detail in E&E (1994) and Belanger et al. (1995a).

Emission rates are estimated for all criteria pollutants. However, since the toxic air pollutants (many of which are released in only trace quantities), an analytical approach to reduce the number requiring assessment to only those toxic emissions with the potential to result in concentrations approaching applicable standards or guideline levels for assessment, this was done by comparing current (1989) emission rates to the screening levels proposed by the State of Idaho (IDHW 1994). Emission rates below this level are considered as not likely to have significant impacts and therefore do not warrant further assessment. The proposed State regulations would apply only to new (and not existing) facilities. Screening emission levels are useful as indicators of potentially significant emissions.

Some projects that were originally considered part of Alternative A (No Action) were considered as projected increases to the baseline (that is, it was assumed, at the time they would become operational prior to the implementation start date for the EIS alternatives). Source terms for these projects were estimated as described below for alternative projects but are reported on Table 4.7-2.

### F-3.4.1.2 Source Term Estimation for Environmental Restoration and Waste

Management Alternatives. Emission rates were estimated for each project associated more of the ER&WM alternatives. Source terms for specific projects associated with alternatives were estimated using conservative engineering calculations based on known proposed facility or activity. Typically, these evaluations considered the processes materials to be used, activities to be performed within the systems, and operating similar systems. For some projects, emissions estimates had previously been made as part of an Environmental Assessment, Permit to Construct, or other action. In such previously estimated source terms were either used directly or were revised to reflect information. Where applicable, the analysis used emission factors from authoritative sources, such as EPA (1992a).

Source term estimates for ER&WM projects include the following components:

- Radionuclide emissions from projected facility operation: as a minimum radionuclides that collectively contribute 95 percent or more of the project specified individually
- Criteria pollutant emissions from facility operations: all criteria pollutants included in the estimates
- Toxic air pollutant emissions from facility operations: the toxic air pollutants assessed were those that were either (a) included in the baseline assessment emitted by any proposed project or (b) emitted by proposed projects in quantity that exceeds the screening level emission rate proposed by the project (even if the toxic was not assessed in the baseline)
- Fugitive dust and criteria pollutant emissions from construction and decontamination and decommissioning projects activities
- Fugitive dust and criteria pollutant emissions from mobile sources.

The radiological and nonradiological source terms for ER&WM projects are documented in Staley (1993a, 1993b) for no action and proposed action projects, respectively. How time those documents were prepared, projects have been added, deleted, or changed in definition. Emissions data have been revised to reflect updated project information. Emission rates for radionuclides, criteria pollutants, and toxic air pollutants are in Tables F-3-6, F-3-7, and F-3-8, respectively. These tables present emission rates for which emissions are expected, as well as the ER&WM alternative and waste stream or which each project is associated.

### F-3.4.2 Radiological Assessment Methodology

This section summarizes information on the data and methods used to assess radiation conditions and dose to individuals at onsite and offsite locations due to routine radionuclide releases from existing and proposed INEL site facilities.

#### F-3.4.2.1 Model Selection and Application. The computer program GENII (Napier et

al. 1988) was used to calculate doses from all pathways and modes of exposure likely to significantly contribute to the total dose from airborne releases. These are

- External radiation dose from radionuclides in air
- External dose from radionuclides deposited on ground surfaces
- Internal dose from inhalation of airborne radionuclides
- Internal dose from ingestion of contaminated food products.

GENII incorporates algorithms, data, and methods for calculating doses to various tissues and for determination of effective dose equivalent, based on the recommendations of

**Table F-3-6. Listing of projected Idaho National Engineering Laboratory site radionuclide emissions**

Project, location, and program or stream	Associated alternative	Carbon monoxide		Nitrogen dioxide	
		Max.hr.	Annual	Max.hr.	Annual

		(g/hr)	(kg/yr)	(g/hr)
Radiological and Environmental SciA,B,C,D		14	118	66
Laboratory Replacement, CFA, infrastructure				
BORAX-V D&D, EBR-I/BORAX-V area, D&D				
Emergency generator	A,B,C,D	200	176	940
Demolition (blasting)		(c)	292	(c)
Pit 9 Retrieval, RWMC, remediationA,B,C,D				
Retrieval of waste and soil		(c)	(c)	(c)
Thermal treatment		4,250	16,600	32,600
Boiler		418	3,680	1,880
Transuranic Storage Area EnclosureA,B,C,D		1,660	14,500	3,530
Storage, RWMC, transuranic waste				
Waste Characterization Facility, RA,B,C,D		1,700	3,450	6,800
transuranic waste				
Waste Handling Facility,	A,B,C,D	122	23	564
ANL-W, low-level waste				
Waste Immobilization Facility,d IC	igh-			
level waste				
With separations	C,D	1,300	420	190,000
With direct vitrification	B	0.04	0.4	190,000
Mixed/Low-Level Waste Treatment	D			
Facility, RWMC,e low-level and mixed low-				
level waste				
Incineration		24	137	232
Sizing, compaction, treatment		(c)	(c)	(c)
Emergency generator		4,060	211	18,800
Fort St. Vrain Spent Nuclear Fuel B,Deipt		5.0	0.17	25
and Storage, ICPP, spent nuclear fuel				
Idaho Waste Processing Facility,f RWMC,				
transuranic, low-level, and mixed low-level				
waste				
Incineration	B	6,790	17,650	18,430
Incineration	D	7,810	20,300	21,200
Emergency generator	B,D	7,290	379	27,700
Heating boiler	B,D	386	1,270	4,250
RWMC modifications to support privB,D		1,200	11,000	5,500
sector treatment of alpha-contaminated				
mixed low-level waste, RWMC, transuranic				
waste				
Waste Experimental Reduction FacilB,D		330	1,900	400
Incineration,g PBF, low-level and mixed				
low-level waste				
Plasma Hearth Process, ANL-W, mixeB,D		82	257	2,200
low-level and hazardous waste				
Totalh		29,550	74,295	316,686

a. Only those projects with criteria pollutant emissions are listed; CFA = Central Reactor Experiment-V; EBR-I = Experimental Breeder Reactor-I; D&D = decontamination Waste Management Complex; ICPP = Idaho Chemical Processing Plant; PBF = Power Burst Laboratory-West.

b. A = Alternative A (No Action); B = Alternative B (Ten-Year Plan); C = Alternative Disposal); D = Alternative D (Maximum Treatment, Storage, and Disposal).

c. No emissions of this type are predicted for the project.

d. The Waste Immobilization Facility may operate in either of two modes: direct v separations (under Alternative C or D).

e. The precise location for these facilities has not yet been determined; for purp is slightly east of RWMC.

f. Incinerator emissions under Alternative D are assumed to be 15 percent higher t Alternative B; similar emissions would also be projected for the Private Sector Alp Treatment Facility, which is a competing project that would have a similar design a

g. This project includes incineration only; other waste processing is assessed as

h. This total would apply only to Alternative D and only if all facilities were open for totals by alternative and program or waste stream.

**Table F-3-8. Listing of projected Idaho National Engineering Laboratory site toxic rates by project and alternative.**

Project name, location, and associated program or source groupa	Associated alternativeb	Emission rate		
		Compound	Maximum hourly (Grams per hour)	(h)
Radiological and Environmental Science Laboratory Replacement, Central Facilities Area, infrastructure	A,B,C,D	Hydrochloric acid	1.5 y 101	3
		Hydrofluoric acidc	3.0 y 100	6
		Nitric acid	7.0 y 100	1
		Sulfuric acid	2.0 y 101	4
Boiling Water Reactor Experiment V (BORAX-V) Decontamination and Decommissioning, Experimental Breeder Reactor-I/BORAX-V area, decontamination and decommissioning	A,B,C,D	Ammonia	1.1 y 102	2
		Benzene	3.0 y 100	6
		Formaldehyde	5.8 y 100	1
		Asbestos	1.1 y 10y1	2
Pit 9 Retrieval, Radioactive Management Complex, remediation	A,B,C,D	Benzene	4.7 y 100	1
		Beryllium	9.8 y 10y3	2
		Carbon tetrachloride	5.7 y 100	1
		Chloroform	1.3 y 100	2
		Chromium	6.4 y 10-2	1
		Formaldehyde	5.2 y 101	1
		Hydrochloric acid	2.1 y 101	4
		Mercury	9.3 y 10y1	2
		Nickel	7.3 y 10-1	1
		Perchloroethylene	1.3 y 100	2
		Trichloroethylene	1.9 y 100	4
		Asbestos	5.0 y 10y9	1
Transuranic Storage Area Enclosure and Storage, Radioactive Waste Management Complex, transuranic waste	A,B,C,D	Benzene	8.4 y 100	1
		Beryllium	7.5 y 10y13	1
		Cadmium	1.1 y 10y11	2
		Carbon tetrachloride	2.3 y 10y1	5
		Chromium	6.8 y 10y2	1
		Formaldehyde	9.3 y 101	2
		Methylene chloride	1.5 y 10y2	3
		Nickel	7.8 y 10y1	1
		Perchloroethylene	2.3 y 10y2	5
		Trichloro-trifluoroethane	1.4 y 10y1	3
		Trichloroethylene	1.5 y 10y1	3
		Carbon tetrachloride	2.7 y 101	6
Vadose Zone Remediation, Radioactive Waste Management Complex, remediation	A,B,C,D	Chloroform	9.0 y 10y1	2
		Perchloroethylene	1.1 y 100	2



Waste Characterization Facility, Radioactive Waste Management Complex, transuranic waste	A,B,C,D	Trichloroethylene	4.7 y 100	1
		Asbestos	2.9 y 10y9	6
		Benzene	1.9 y 10y1	4
		Beryllium	2.2 y 10y10	4
		Cadmium	3.2 y 10y12	7
		Carbon tetrachloride	4.5 y 10y1	9
		Chromium	1.2 y 10y4	2
		Formaldehyde	2.1 y 100	4
		Mercury	1.5 y 10y9	3
		Methylene chloride	1.1 y 103	2
		Nickel	1.3 y 10y3	2
		Nitric acid	1.0 y 102	2
		Polychlorinated biphenyls	9.0 y 10y9	2
		Perchloroethylene	4.5 y 10y2	9
		Sulfuric acid	1.4 y 101	3
		Trichloro-trifluoroethane	2.8 y 10y1	6
		Trichloroethylene	1.6 y 10y1	3
		Cadmium	8.1 y 10y5	1
Waste Immobilization Facility, (separations)d, Idaho Chemical Processing Plant, high-level waste	C,D	Chromium	2.6 y 10y5	5
		Hydrofluoric acidc	1.2 y 102	2
		Mercury	2.7 y 101	5
		Nickel	9.1 y 10y6	2
		Tributyl phosphate	1.1 y 102	2
Waste Immobilization Facility, (direct vitrification)e, Idaho Chemical Processing Plant, high-level waste	B	Cadmium	3.4 y 10y6	7
		Chromium	4.4 y 10y5	9
		Hydrofluoric acidc	1.2 y 102	2
		Mercury	2.7 y 101	5
		Nickel	1.4 y 10y8	3
Mixed/Low-Level Waste Treatment Facility, east of Radioactive Waste Management Complex, low-level and mixed low-level waste	D	Arsenic	1.4 y 10y1	3
		Benzene	6.0 y 101	1
		Cadmium	1.9 y 10y1	4
		Chromium	5.6 y 10y1	1
		Formaldehyde	1.2 y 102	2
Fort St. Vrain Spent Nuclear Fuel Receipt and Storage, Idaho Chemical Processing Plant, spent nuclear fuel	B,D	Mercury	1.5 y 101	3
		Polychlorinated biphenyls	4.8 y 10y3	1
		Benzene	5.6 y 10y2	1
		Formaldehyde	1.1 y 10y1	2
		Asbestos	1.8 y 10y1	4
Idaho Waste Processing Facility, site not determined (reference site is east of Radioactive Waste Management Complex); transuranic, low-level, and mixed low-level waste	B	Benzene	3.4 y 101	7
		Beryllium	2.7 y 10y2	5

		Cadmium	4.0 y 10y2	8
		Carbon tetrachloride	3.4 y 100	7
		Chromium	2.5 y 10y1	5
		Formaldehyde	8.1 y 101	1
		Hydrochloric acid	2.7 y 103	5
		Hydrofluoric acidc	1.3 y 101	2
		Mercury	6.0 y 10-4	1
		Methylene chloride	6.7 y 10y2	1
		Nickel	2.9 y 100	6
		Polychlorinated biphenyls	3.7 y 101	8
		Perchloroethylene	3.4 y 100	7
		Trichloro-trifluoroethane	3.4 y 100	7
		Trichloroethylene	1.0 y 101	2
Idaho Waste Processing Facility,f	D	Asbestos	2.1 y 10y1	4
site not determined (reference site is east of Radioactive Waste Management Complex);				
transuranic, low-level, and mixed low-level waste				
		Benzene	3.4 y 101	7
		Beryllium	3.1 y 10y2	6
		Cadmium	4.6 y 10y2	1
		Carbon tetrachloride	3.9 y 100	8
		Chromium	2.5 y 10y1	5
		Formaldehyde	8.1 y 101	1
		Hydrochloric acid	3.1 y 103	6
		Hydrofluoric acidc	1.5 y 101	3
		Mercury	7.0 y 102	1
		Methylene chloride	7.7 y 10y2	1
		Nickel	2.9 y 100	6
		Polychlorinated biphenyls	4.3 y 101	9
		Perchloroethylene	3.9 y 100	8
		Trichloro-trifluoroethane	3.9 y 100	8
		Trichloroethylene	1.2 y 101	2
Radioactive Waste Management	B,D	Asbestos	2.0 y 10y8	4
Complex Modifications to Support Private Sector Treatment of Alpha Mixed Low-Level Waste Treatment of Alpha Mixed Low-Level Waste, Radioactive Waste Management Complex, transuranic waste				
		Benzene	9.4 y 100	2
		Beryllium	3.0 y 10y12	6
		Cadmium	4.3 y 10y11	9
		Carbon tetrachloride	9.0 y 10y1	2
		Chromium	1.9 y 10y1	4
		Formaldehyde	1.0 y 102	2
		Methylene chloride	5.8 y 10y2	1
		Nickel	2.1 y 100	4
		Perchloroethylene	9.0 y 10y2	2
		Trichloro-trifluoroethane	5.4 y 10y1	1
		Trichloroethylene	5.8 y 10y1	1
Nonincinerable Mixed Waste,	B,D	Mercury	5.5 y 10y3	1
Power Burst Facility, mixed low-level waste				
Waste Experimental Reduction	B,D	Arsenic	8.4 y 10y2	1
Facility Incineration,g Power Burst Facility, low-level and mixed low-level waste				

Plasma Hearth Process, B,D Argonne National Laboratory-West, mixed low-level and hazardous waste	Beryllium	1.9 y 10y2	4
	Cadmium	2.0 y 10y1	4
	Chromium	3.8 y 10y3	8
	Hydrochloric acid	1.8 y 103	4
	Mercury	2.5 y 101	5
	Nickel	2.0 y 10y1	4
	Trichloroethylene	1.4 y 100	3
	Arsenic	4.5 y 10y3	9.
	Beryllium	8.5 y 10y6	1
	Cadmium	9.1 y 10y3	2
Spent Fuel Processing, D Idaho Chemical Processing Plant, spent nuclear fuel	Chromium	2.0 y 10y3	4
	Hydrochloric acid	4.5 y 101	9
	Mercury	2.3 y 10y2	5
	Nickel	1.4 y 10y1	3
	Ammonia	1.8 y 104	4
	Hydrofluoric acid	3.8 y 100	8
	Methyl isobutyl ketone	2.7 y 103	5
Total	Tributyl phosphate	8.6 y 100	1
		2.9 y 104	6

- Only those emissions that meet assessment criteria are listed (see text for exp
- A = Alternative A (No Action); B = Alternative B (Ten-Year Plan); C = Alternative C (Maximum Treatment, Storage, and Disposal); D = Alternative D (Maximum Treatment, Storage, and Disposal).
- Hydrofluoric acid is not listed as a toxic air pollutant by IDHW (1994), but is
- Separations process is proposed under Alternatives C and D.
- Direct vitrification process is proposed under Alternative B.
- Under Alternative D, similar emissions would also be projected for the Private Facility, which is a competing project that would have a similar design and process
- Includes incineration only; other waste processing is assessed as foreseeable i
- Includes emissions of ammonium hydroxide.
- Total would apply only to Alternative D and only if all facilities were operated in accordance with the Commission on Radiological Protection (ICRP), as contained in Publications 26 and 3 (1979). This model has several technical advantages over other available methods, in ability to assess dose from many different release scenarios and exposure pathways. conforms to the strict quality assurance requirements of NQA-1, Basic Requirement 3 and Supplementary Requirement 3S-1 (Supplementary Requirements of Design Control), requirements for verification and validation of computer codes.

An additional dose model, CAP-88 (Clean Air Act Assessment Package), is routinely used at the INEL for the specific purpose of evaluating compliance with National Emission Standards for Hazardous Air Pollutants standard 40 CFR 61. As prescribed by that standard, CAP-88 calculates the highest offsite dose to any member of the public resulting from annual radionuclide emissions from cumulative INEL site operations. The result must be used to demonstrate compliance with the standard. The CAP-88 model was used in the previous reports to support the 1991 and 1992 INEL National Emission Standards for Hazardous Air Pollutants Reports (DOE-ID 1992a, b; 1993). As part of that effort, detailed comparisons between results obtained with GENII and CAP-88 were made and documented (Maheras 1992, Ritter 1992). A comparison of GENII and CAP-88 dose results for the maximally exposed individual is

**Table F-3-9. In both cases, the dose results represent a summation of the external equivalent (EDE) from the ground deposition and air immersion pathways and the 50-year effective dose equivalent (CEDE) from the inhalation and ingestion pathways. These results are directly comparable in that there were minor differences in the source terms used. The GENII and CAP-88 codes for application at the INEL site has been performed and documented (Maheras et al. 1994). These tests provide confidence that the application of GENII source term and receptor-related assumptions used in this Environmental Impact Statement results that are likely to be conservative.**

**F-3.4.2.2 Release Modeling- Releases from stacks or vents may be modeled as either**

elevated or ground-level releases. For this EIS, the decision whether to model a release as a stack or ground-level release was based on guidelines issued by the U.S. Environmental Protection Agency (EPA 1993a) and the National Council on Radiation Protection and NCRP 1986). In essence, if the height of the release point is less than or equal to the height of attached or nearby buildings, turbulent (wake and downwash) effects are a

**Table F-3-9. Comparison of doses to maximally exposed individual due to Idaho National Engineering Laboratory site emissions as calculated by the GENII and CAP-88 computer**

Source category	Dose to maximally exposed individual (millirem)		
	GENII 1991 <sup>a</sup>	CAP-88 1991 <sup>b</sup>	CAP-88 1992 <sup>c</sup>
Monitored	$9.8 \times 10^{-3}$	$4.1 \times 10^{-3}$	$1.4 \times 10^{-3}$
Diffuse	$3.0 \times 10^{-3}$	$2.4 \times 10^{-5}$	$3.1 \times 10^{-5}$
Unmonitored	$3.0 \times 10^{-4}$	$1.2 \times 10^{-4}$	$1.0 \times 10^{-4}$
Total	$1.3 \times 10^{-2}$	$4.2 \times 10^{-3}$	$1.5 \times 10^{-3}$

a. Source: Leonard (1993); calculation for monitored source emissions from Idaho Chemical Processing Plant has been revised (Leonard, 1994).

b. Source: 1991 INEL National Emission Standards for Hazardous Air Pollutants Report Supplement (DOE-ID 1992a, b).

c. Source: 1992 INEL Annual National Emission Standards for Hazardous Air Pollutants (DOE-ID 1993b).

influence the release, effectively lowering the release height to ground level. In cases where releases were modeled as individual release points; in other cases, sources were grouped together as a single release point. For example, elevated sources at the Power Burst Facility, Experimental Reduction Facility North and South Stacks, and the Power Burst Facility were modeled as individual elevated releases. Conversely, effluents from various vents at the Reactors Facility were summed and treated as a single ground-level release. The manner in which specific sources were modeled is described in Leonard (1993, 1994). Additional relationships including specific facility locations and stack data, are presented in Belanger et al.

**F-3.4.2.3 Meteorological Data. The atmospheric transport modeling performed as part of**

these radiological assessments was based on actual meteorological conditions measured at different locations at the INEL site. In particular, the data files prepared for the modeling were derived from observations at INEL site weather stations over the period 1987 through 1995. It was assumed to be representative of conditions during the years covered by the Environmental Statement (1995 through 2005). The method used for incorporating these data into the modeling will be used by the GENII program is documented in Leonard (1992).

**F-3.4.2.4 Receptor Locations. Doses were assessed for individuals located at the onsite**

and offsite locations of highest predicted dose and for the surrounding population, as follows. In each case, the dose was assessed for baseline conditions, projected incremental baseline, and ER&WM alternatives.

**Maximally Exposed Individual.** The offsite individual whose assumed location and habits are likely to result in the highest dose is referred to as the maximally exposed individual (MEI). The location of the maximally exposed individual was identified on the basis of receptor distance and direction combination that yielded the highest predicted offsite dose. Within the INEL Site area, radionuclide concentrations were calculated for the minimum distance to the site boundary for each of the 16 compass directions. Since this location was used to assess emissions from each of the INEL site areas, the maximally exposed individual receptor locations are merely points on the INEL site boundary and do not correspond to any actual residents.

These maximum impacts were conservatively summed to derive cumulative impacts, although occur at spatially distant locations. (The actual maximally exposed individual local major INEL site facilities are all located along a segment of the southern boundary facilities in question.) Although unrealistic, this cumulative maximally exposed in process serves to establish the upper-bounding dose. Despite the inherent conservatism obtained were low; and further resolution of the actual maximally exposed individual dose was not necessary. The same general method for dose determination to the maximum individual is used in the annual National Emission Standards for Hazardous Air Pollutant evaluation.

**Population Dose.** Dose was assessed for the collective population residing in a circular area defined by a radius of 80 kilometers (50 miles) extending out from each facility. Population data used were based on 1990 census data provided by the U.S. For projects associated with ER&WM alternatives and for projects expected to become operational before June 1, 1995, growth projections for the counties surrounding INEL were applied. Growth estimates are approximately 10 percent per decade. Since the period of analysis extends to the year 2005, the population doses reported in Section 5.7, Air Resources of this EIS are the highest obtained for any year throughout this period.

**INEL Site Worker.** INEL site workers may be exposed to radiation attributable to INEL sources both as a direct result of job performance (such as work within a radiologically controlled area) and incidentally (such as from airborne releases from facilities as well as more distant sources within the INEL site). Onsite concentrations of radionuclides incidental exposure were assessed as described in this section. (Direct, job-related exposure is discussed in Section 4.12, Health and Safety, of Volume 2 of this EIS.) The worker who would receive the highest dose due to incidental exposures is termed the maximum exposed worker. The dose to the maximally exposed worker was assessed for all major INEL sites as a result of radionuclide emissions from all current and projected sources. The dose was calculated using the general methodology described in previous sections. One major difference in the worker dose calculations did not include the food ingestion pathway, since workers do not consume food products grown onsite.

### F-3.4.3 Nonradiological Assessment Methodology

Air pollutant levels have been estimated by the application of air dispersion models that incorporate mathematical functions to simulate transport of pollutants in the modeling methodology conforms to that recommended by the U.S. Environmental Protection Agency (EPA 1993a) and the State of Idaho (DOE-ID 1991) for such applications. The models used in the application methodology are designed to be conservative; that is, they employ data that would prevent underestimating the pollutant concentrations that would actually result. The methods used to assess consequences of proposed actions were identical to those used in the baseline assessments. Minor exceptions (such as the use of refined versus screening level models) will be noted where applicable. The primary objective of the assessments is to estimate nonradiological pollutant concentration and other impacts in a manner that facilitates (a) to applicable standards or guidelines and (b) between alternative courses of action.

The types of pollutants assessed include the criteria pollutants and certain noncriteria pollutants. Criteria pollutant concentrations were estimated for locations and over time corresponding to State of Idaho and National Ambient Air Quality Standards. Since they apply only to ambient air (that is, locations to which the general public has access), concentrations were assessed for offsite locations and public roads traversing the nonradiological assessment did not specifically address impacts related to ozone formation. (a) volatile organic compound emission levels are below the significance level designated by the State of Idaho; (b) no simple, well-defined method exists to assess ozone formation potential; and (c) while the Idaho Division of Environmental Quality has no ozone monitoring in the vicinity, it is not aware of problematic ozone levels in the area (Andrus 1994).

Offsite levels of carcinogenic and noncarcinogenic toxic air pollutants were estimated on the basis of annual average emission rates and compared with annual average standards (recently promulgated by the State of Idaho). Toxic air pollutants were also assessed at offsite locations because of potential exposure of workers to these hazardous substances. Offsite specific toxins were calculated using maximum hourly emission rates and compared with exposure limits set for these substances by either the Occupational Safety and Health (OSHA) or the American Conference of Governmental Industrial Hygienists (the lower limits being used).

### F-3.4.3.1 Atmospheric Dispersion Models for Criteria and Toxic Air Pollutant

Evaluations. Atmospheric dispersion models used to estimate upper-bound levels of criteria impacts, as well as impacts to visibility and highway hot spots, are described below.

#### F-3.4.3.1.1 Model Description and Application- The modeling effort employed

two levels of sophistication-screening-level and refined. Screening-level modeling cases where a source's contribution to air quality levels was expected to be minimal (below acceptable standards). This method is less rigorous mathematically than refined results in an overestimation of pollutant concentrations (greater than that of refined).

The short-term version of the U.S. Environmental Protection Agency Industrial Complex-2 (ISC-2) computer code (EPA 1992a) is a refined model that was used to estimate concentrations resulting from routine operational emissions of criteria pollutants. It incorporates site-specific data (such as meteorological observations from INEL site) and takes into account effects such as stack tip downwash and turbulence in the presence of nearby structures. Account was taken for building wake effects in the building assessments of criteria pollutant emissions. However, it was not feasible to include calculations into the proposed action assessments, since building dimensions and distances had not been defined. This is not expected to show appreciable differences in results other than in very close proximity of sources. In addition, the model accommodates multiple sources and calculates concentrations for user-specified receptor locations. Concentrations can be calculated for a range of durations, from one-hour maximum values to annual averages. The ISC-2 model is well suited for conditions where the receptor elevation exceeds the stack height. However, in the case for the INEL; the terrain is generally flat enough to avoid use of models for complex terrain (DOE-ID 1991). In summary, dispersion modeling using ISC-2 allows for a reasonable prediction of the impacts of proposed facilities and, therefore, is ideal for the Environmental Impact Statement process.

The SCREEN model (EPA 1992b) was used to estimate toxic air pollutant concentrations. SCREEN is a relatively simple model that incorporates conservative data and methods limited to the calculation of only one-hour maximum concentrations from a single source or user-specified or predefined distances and performs iterations to determine the maximum concentration at the point of maximum impact. Persistence factors (averaging time and decay factors) recommended by the U.S. Environmental Protection Agency or the Idaho Division of Environmental Quality were used to scale one-hour SCREEN results to other required times. A persistence factor of 0.125 was used to scale one hour results to annual averages as recommended by IDHW (1994). For onsite concentrations, a factor of 0.7 was used to scale one hour results to eight-hour estimates suitable for comparison to occupational exposure limits.

Since SCREEN can only accommodate a single source, most cases required multiple sources within an area to be grouped and treated as a single source. This model incorporates multiple sources; however, in the manner employed herein (that is, combining impacts from multiple sources and simulating as a single source), this feature was not used. Wind direction is not accounted for; therefore, impact levels were assumed to be equal in all directions from the source. SCREEN was used in these assessments only to estimate baseline concentrations of toxic air pollutants and to identify which of these pollutants warranted further refined modeling. For comparison, the SCREEN model predicted that toxic air pollutant concentrations were close to (within) an acceptable level, remodeling with ISC-2 was performed to provide a more realistic estimate.

Those operations that would result in the generation of fugitive dust, including activities and equipment, travel on paved or unpaved roads, the concrete batch plant, gravel pit and landfarming operations, were assessed using the U.S. Environmental Protection Agency-recommended Fugitive Dust Model (FDM) (Winges 1991). The Fugitive Dust Model was designed specifically for computing concentration and deposition impacts from dust sources through improved algorithms for deposition. Sources may be either point or area sources. Model execution may include up to 20 particle size classes, with calculation of deposition velocity for each hour. Similar to ISC-2, concentrations may be calculated for a range of durations, from one-hour maximum values to annual averages; 24-hour and annual average assessments were conducted. Modeling of fugitive dust sources with the Fugitive Dust Model has been shown to be superior to ISC-2 for area ground-level ambient temperature releases (Winges 1991).

**F-3.4.3.1.2 Model Input Data- The use of air dispersion models requires emission**

parameters, such as stack height and diameter and exhaust gas temperature and flow (for example, disturbed areas related to construction sources); and pollutant emissions. In most part, emission parameter data were obtained from the INEL site air emissions information discussed above. In some cases, data were observed to be missing or in error. The missing data were replaced by substituting parameter values from similar sources at the INEL site. The data for emergency generator combustion engines were obtained from other generators of similar capacity.) The specific values used for stack-related parameters (height, diameter, temperature) are presented in Belanger et al. (1995a).

The estimation and evaluation of impacts from fugitive dust sources was dependent on the type of source (see Section F-3.4.3.2). For construction sources, the size of the disturbed area was assumed to be two times the construction project footprint. For example, construction of a 100-meter building is expected to disturb a 200-by-200-meter area during construction. Dust control watering was assumed, providing a 50 percent reduction in fugitive emissions and preventing the resuspension of larger-diameter particles. The resultant distribution was estimated to consist of dust of respirable size. (This follows methods developed by EPA (1993b)). Construction emissions were averaged over the expected hours of construction activity- 12 hours per week, for 26 weeks per year. Fugitive dust emissions were similarly calculated for other projects. Emissions related to the use of unpaved roads were divided equally across the site. Emissions of dust from paved roads were assumed to be generated primarily by the INEL. These emissions include tire wear and road dust but exclude exhaust particulates, which were calculated separately in the evaluation of mobile source emissions. Paved road use at the INEL site is heaviest along State Route 33 and U.S. Route 20/26. All emissions, therefore, are assumed to occur along these routes. Because approximately 11.4 percent of the buses travel northbound, 11.4 percent of the total paved road emissions was assigned to State Route 33 northbound route to the Test Area North facility, and 88.6 percent to U.S. Route 20/26. The emissions from employee vehicles assumed 1.5 persons per vehicle, 100 mile round trip per year in light-duty (pickup) trucks.

**F-3.4.3.1.3 Meteorological Data- The modeling effort made use of two types of**

meteorological data: (a) ISC-2 and the Fugitive Dust Model modeling incorporated data from measurements of meteorological conditions (temperature, wind speed and direction, atmospheric stability, and so forth) made at the INEL site by the National Atmospheric and Oceanic Administration (NOAA); and (b) SCREEN modeling used a standard (not specific to INEL) meteorological data, which are incorporated into the model to derive a worst-case estimate of pollutant concentrations. The following description pertains only to the site-specific meteorological data used in the ISC-2 and the Fugitive Dust Model.

Meteorological data collected by the National Oceanic and Atmospheric Administration at meteorological monitoring towers located at Grid 3 (lower, north of Central Facility Area North, and Argonne National Laboratory-West) were used in the assessment of source emissions. Conditions at these three locations are representative of the three major wind flow patterns at the INEL Site (Clawson et al. 1989). Sources at Test Area North and Argonne National Laboratory were modeled with meteorological data from those respective locations. All other sources were modeled using data from the Grid 3 Station. The locations of these and other meteorological monitoring stations on and around the INEL are shown in Figure F-3-2. The meteorological data used contained hourly observations of wind speed, direction, temperature, and atmospheric stability for the years 1991 and 1992. Data required for the calculation of mixing height are current at the INEL but are not available for these periods. Therefore, default mixing height was used. For short-term assessments, a value of 150 meters (500 feet), which represents the maximum measured at the INEL site, was used. For annual average evaluations, 800 meters (2,625 feet) was used. This value has been calculated by the National Oceanic and Atmospheric Administration and is recommended for use in dispersion modeling assessments (Sagendorf 1991). Each case was modeled separately using data from these years, and the highest of the predicted concentrations was used.

**F-3.4.3.1.4 Receptor Locations- The ISC-2 and Fugitive Dust Model are capable**

**Figure F-3-2. Locations of meteorological monitoring stations at the Idaho National**

of determining air quality impacts at receptor locations using either a grid layout user-specified receptor points. Based on modeling efforts performed previously, max ambient receptor locations are expected to occur either (a) along public roads that site or (b) along the INEL site boundary. No points of maximum impact are expected locations beyond the INEL site boundary. Thus, only discrete receptors at those loc opposed to a gridded array) have been used for regulatory air assessments at those Craters of the Moon Wilderness Area. (Gridded arrays were used, however, in modelin to identify the areas where fine spacing of discrete receptors points is necessary.

Due to the large areal extent of the INEL site, fine spacing of discrete rece regular intervals is not feasible. Therefore, an approach has been employed that ut coarse and fine receptor intervals, ranging from 100 meters (330 feet) to 2,500 met depending on the potential for maximum impact. The process used to develop the rece as a starting point the complete coarse grid of ambient air locations described in Permitting Handbook (DOE-ID-1991). This grid incorporates receptor locations spaced approximately 500-meter (1,640 foot) intervals along (a) the entire perimeter of th (b) public roads traversing the INEL site; and (c) the eastern and northern boundar of the Moon Wilderness Area. Fine-grid modeling [using intervals of approximately 1 (330-foot) x-y coordinate spacing] was then performed, and the results were plotted areas where closer receptor spacing was warranted. A substantial margin of conserva provided by extending the range of 100-meter (330-foot) spacing to well beyond the maximum impact (from several hundred to several thousand meters, depending on the u the case.) Once these ranges were established, Universal Transverse Mercator (UTM) were determined for receptor locations at 100-meter (330-foot) intervals along thes coordinates were incorporated into the receptor array file. The modeling also revea are clearly beyond the locations of maximum impact and that could be eliminated fro array. Additional details of the method for identifying the receptor areas of maxim including examples of isopleth plots used for this purpose, are presented in Belang and Raudsep et al. (1995).

Ambient air impacts, including Prevention of Significant Deterioration increm consumption, have also been assessed for the Craters of the Moon Wilderness Area, t nearest the INEL site. Previous modeling has shown that there is only minor variati concentrations between coarsely spaced receptor locations at the Craters of the Moo not surprising in light of the substantial distance between this Class I area and t Thus, Class I area increments have been assessed at discrete receptor locations alo northern boundaries at intervals of 2,500 meters (8,200 feet) (that is, using every receptor point).

Concentrations of air pollutants at onsite facility areas were assessed to in levels to which workers may be subjected. For the onsite assessments, 11 separate r were developed. In general, these were 2-by-2-kilometer (1.2-by-1.2-mile) grids wit 330-foot} spacing centered on the major source groups at each facility. The grids f North, Power Burst Facility, and Central Facilities Area were made larger to accomm distribution of sources within those areas. These grids are described in detail in (1995b) and were used to determine maximum impacts as a result of emissions from so low release elevations or building effects are prevalent. In addition to a fine gri each facility area also included discrete receptor locations of other facilities. F assessments for sources at the Central Facilities Area included discrete receptor p Chemical Processing Plant, Power Burst Facility, and other facilities. In this way, contributions of sources at locations other than the facility being assessed were r concentration.

#### **F-3.4.3.2 Summation of Results. An important function of the modeling effort is to**

identify the location of highest predicted impact and the magnitude of the impact. by the fact that there are numerous sources in widely dispersed locations at the IN determination of the highest concentration must consider the contributions from eac Also, in some cases, sources at different facility areas required different meteoro These factors precluded the execution of a single modeling run in which all sources arrays could be included and necessitated the application of computer-aided data co techniques. Since a common receptor array was used for all ambient air assessments, concentrations at each receptor point as a result of emissions from each source was value and location of highest impact were identified by entering the results from i runs for a specific type of assessment (for example, maximum one-hour carbon monoxi concentrations) into a spreadsheet program, summing the values for each receptor po



identifying the maximum value and corresponding location. The same process was used for contributions from baseline sources, projected increases to the baseline, and proposed sources.

As provided by applicable regulations, the estimated impacts from temporary sources, including construction and demolition activities, were characterized and evaluated with respect to ambient air quality standards (but not for Prevention of Significant Deterioration which exclude these types of activities from review). The cumulative emissions from sources of a more permanent nature, including vehicle travel on paved and unpaved roads and concrete batch plant operations, were assessed for compliance with ambient air quality standards. However, these sources were not analyzed for Prevention of Significant Deterioration because they became operational prior to the baseline date and are not associated with net emissions.

The onsite assessments used separate grids, and the results had to be processed. This involved summing the contribution from each area to each area-specific discrete grid. This discrete receptor summation was then added to the maximum value calculated with the fine-grid network for the area under review. For example, maximum impacts at the Central Area consist of the maximum-predicted impact from sources within the Central Facility plus the sum of contributions from all other areas. In this way, it was ensured that contributions at locations other than the facility being assessed were represented in the total cumulative impact.

### **F-3.4.3.3 Impacts on Visibility. Atmospheric visibility has been specifically designated as**

an air quality-related value under the 1977 Prevention of Significant Deterioration Clean Air Act. Therefore, in the assessment of proposed projects that invoke Prevention of Significant Deterioration review (see Section F-3.1.1.2), potential impacts to visibility were evaluated and shown to be acceptable in, designated Class I areas and associated in Craters of the Moon Wilderness Area, located approximately 20 kilometers (12.4 miles) from the INEL site, is the only Class I area in the Eastern Snake River Plain.

The U.S. Environmental Protection Agency has designed methodologies to estimate plume visual impacts due to emissions of proposed sources. The methodologies include a range of sophistication. Level-1 is designed to be very conservative; it uses assumptions and methodologies that will predict plume visual impacts larger than those calculated with input and modeling assumptions. Level-2 visual impact modeling employs more site-specific information than that of Level-1. It is still conservative and designed to overestimate visibility deterioration. Level-3 visual impact modeling is more intensive in scope and provides a more realistic treatment of plume visual impacts. The U.S. Environmental Protection Agency has developed computer codes to implement the calculations associated with Level-1 visual impact modeling. The VISCREEN model is designed to implement the methodology for Level-1 analysis (EPA 1992c).

The VISCREEN model was used to evaluate the potential visual impact of the emissions of proposed sources at the INEL site on the Craters of the Moon Wilderness Area. As stated above, Level-1 screening is designed to provide a conservative estimate of potential impacts, that is, to estimate impacts that would be larger than those calculated with input and modeling assumptions. This conservatism is achieved by the use of worst-case meteorological conditions, including extremely stable (class F) stability coupled with low wind speed (1 meter per second) persisting for 12 hours, with a wind that would transport directly adjacent to a hypothetical observer in the Class I area. Maximum short-term emission rates of particulates and nitrogen oxides and minimum and maximum distance from source to the Class I area are used. The U.S. Environmental Protection Agency recommends default values for various model parameters. In this analysis, default values were used for all parameters with the exception of background ozone concentration, for which a site-specific value of 0.05 parts per million was used. Use of this value has been agreed to by the Idaho Division of Environmental Quality (DOE-ID 1991) and the National Park Service (NPS) (Notar 1993a). The annual background visual range as measured by the National Park Service at Craters of the Moon is estimated to be 140 kilometers (87 miles) (Notar 1993b); however, as suggested by the National Park Service, the maximum seasonal average of 158 kilometers (98 miles) was used in this analysis (Notar 1993a, b).

The objective of the VISCREEN analysis was to calculate the potential visual impact of specified emissions for specific transport and dispersion conditions. If calculations using VISCREEN demonstrate that during worst-case meteorological conditions the impact is either imperceptible or, if perceptible, is not likely to be considered objectionable, then no further analysis of plume visual impact would be required (EPA 1992c). The VISCREEN model determines whether a plume is visible by calculating contrast. If a viewed object, such as a plume, is brighter than its background, it will have a positive contrast; alternatively, if it is darker than its background, its contrast is negative. In VISCREEN, contrasts at three visual

calculated to characterize blue, green, and red regions of the visual spectrum to determine whether the plume will be brighter, darker, or discolored compared to its viewing background. If the plume contrast is positive, the plume is brighter than its viewing background; if negative, the plume is darker. If the plume contrast is different at different wavelengths, the plume is discolored. If the plume contrast is indistinguishable from its background, the plume is not visible. With a range of wavelengths, a measure must recognize both overall intensity and perceived color; perceptibility is a function of both brightness and color. To address the dimension of color, a parameter called delta E is used as the primary basis for determining the perceptibility of plume visual impacts in screening order to ascertain whether the plume from a facility has the potential to be perceived by observers under worst-case conditions, the VISCREEN model calculates both delta E for two assumed plume-viewing backgrounds: the horizon sky and a dark terrain object. Results are provided for two assumed worst-case sun angles (to simulate forward and backward scattering), with the sun in front and behind the observer, respectively. If either of the delta E values is exceeded, more comprehensive and realistic analyses should be carried out. The first delta E value of 2.0; the second is a green contrast value of 0.05. Regional haze, multiple sources throughout a region, is not calculated or estimated with the VISCREEN model.

For this assessment, the potential impact of incremental emissions of particulate matter and oxides of nitrogen associated with each project was evaluated. Cumulative impacts were evaluated for each alternative as the sum of the impacts from specific projects associated with the waste stream options. Current operations were considered in the baseline [that is, current emission levels are monitored at the Craters of the Moon, resulting in a 158 (98-mile) value for maximum seasonal visual range]; however, projected increases were also evaluated and added to the cumulative assessment for each alternative. All sources were included except construction emissions and emergency diesel generators evaluated in a Prevention of Significant Deterioration assessment.

#### **F-3.4.3.4 Mobile Source Assessment Methodology. Ambient air quality impacts at**

offsite receptor locations due to INEL bus fleet operations, INEL fleet light- and privately owned vehicles, and heavy-duty commercial vehicles servicing the INEL site were quantitatively predicted using emission factors and screening-level methodologies developed by the U.S. Environmental Protection Agency. The methodology included the use of a computerized mathematical model, CALINE-3 (Benson 1979), recommended for analysis of highways characterized by uninterrupted traffic flows (EPA 1993a). CALINE-3 is designed to simulate traffic conditions and pollutant dispersion from traffic and was used to predict maximum on-site air concentrations of carbon monoxide and inhalable particulate matter. Regulatory averaging time adjustment factors were used to scale results for other applicable receptor locations. Receptor locations were selected within 3 meters (10 feet) from the edge of the road in accordance with U.S. Environmental Protection Agency guidance.

Receptor locations were selected in accordance with DOE guidance for air quality (DOE-1991), including locations in the City of Idaho Falls near the central bus streets that are heavily travelled by INEL buses, and at selected ambient air quality monitoring routes to the INEL site. The receptor locations on the INEL site are accessible to where INEL traffic is heaviest. These locations include the INEL site main entrance Highway 20, the northern access point to Test Area North from State Highway 33, and where public highways carrying INEL site traffic cross site boundaries.

Modeling was conducted for the year 1993 to quantify the current impact due to bus and traffic and projected impact of projects that would be constructed before 1995, projected impacts of alternatives. Additional details on the methodology used for modeling are presented in E&E (1993).

### **F-3.5 Data Analysis**

The previous subsections describe the methodology used to perform and the results of the air analysis for this Environmental Impact Statement. The results of these analyses are summarized in Sections 4.7 and 5.7 (Air Resources) of Volume 2 of this Environmental Impact Statement and are not repeated here. Additional details on the analysis, including consequences for various combinations of alternative and waste management options for individual projects, are presented in the Technical Support Document for Air Resources. The National Engineering Laboratory Environmental Restoration and Waste Management Program

(Belanger et al. 1995a).

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## F-4 Health and Safety

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#### #F-4 HEALTH AND SAFETY

Potential health impacts to the public and workers can arise from a variety several distinct circumstances. The appropriate methods for evaluating health impac different under each of these conditions. This appendix describes the methods used key data required for evaluating the health effect impacts reported in this EIS.

The methods presented here are organized under three broad categories: (a) he from effluent releases, (b)normal workplace hazards, and (c) chemical releases unde conditions. The first category includes effluent releases of radioactivity, carcino chemical toxins to air and water, and addresses health effects to both the public a second category includes radiological and nonradiological hazards to INEL workers i conduct of their jobs. The final category of methods addresses the special case of released under accident conditions.

### F-4.1 Background Information

This section provides essential background information on health effects to the public surrounding the INEL. The information provides a historical perspective safety concerns, and a basis for projecting future impacts to workers from normal hazards.

#### F-4.1.1 Public Health and Safety

The primary public health and safety concern at the INEL is the potential for surrounding public to radioactivity. The principal pathway by which the public may radioactivity is through releases to the atmosphere. Radiation doses to members of airborne releases at the INEL are calculated annually by the Radioactive and Environmental Laboratory using information from the Radioactive Waste Management Information System (Chew and Mitchell 1988, Hoff et al. 1989, 1990, 1991, and 1992). Table F-4-1 presents these calculations for the five years of site operation from 1987 through 1991. that offsite radiation doses to any individual member of the public from normal operations

**Table F-4-1. Estimated doses to members of the public from Idaho National Engineering airborne releases 1987 to 1991.**

Year	Maximally exposed individual (millirem)	Principal radionuclides	Percent of dose	Population dose (person-rem)
1987	0.54	Sb-125	96.0	4.3
		I-129	1.1	
		Ar-41	1.0	
1988	0.13	Sb-125	68.0	1.7
		I-129	19.6	
		Ar-41	6.1	
1989	0.01	Ar-41	59.9	0.04
		Kr-88	12.3	
		Xe-138	11.6	
1990	<0.01	Ar-41	82.2	0.04
		Kr-88	6.3	
		I-129	3.4	
1991	0.02	Ar-41	45.1	0.06
		I-129	40.3	
		Cs-137	4.8	

substantially less than 1 millirem per year over the 5-year period examined. Current releases of airborne radioactivity from DOE facilities to no more than 10 millirem member of the public.

The principal radionuclides contributing to offsite doses reflect the operations at the facilities. During 1987 and 1988, for example, the fuel dissolution facility at the Processing Plant was operating and the antimony-125 releases characteristic of that largest contributors to offsite dose. The fuel dissolution facility at the Idaho Chemical Plant did not operate during 1989 or 1990. Consequently, offsite doses were smaller dominated by releases of argon-41 and other noble gases from the Advanced Test Reactor. The New Waste Calcining Facility operated for part of the year and contributed a small other radionuclides such as iodine-129 and cesium-137.

Collective doses to the population residing in the vicinity of the INEL are calculated annually by the Radioactive and Environmental Sciences Laboratory (Chew and Mitchell Hoff et al. 1989, 1990, 1991, and 1992). These calculations sum the potential radiation population of approximately 121,000 people living within 80 kilometers (50 miles) of the facilities. As indicated in Table F-4-1, site operations have resulted in an offsite 6.3 person-rem for a five-year period. The average for the period 1987 through 1991 is 0.06 person-rem.

Past activities at the INEL have resulted in larger doses to the public than current. Estimates of these doses have been made for all years of INEL operation before 1989

1991). The largest doses were during the late 1950s and mid-1960s and ranged between millirem. The organ receiving the largest dose has been the thyroid during years when quantities of radioactive iodine were released, or the skin during years when released by radioactive noble gases. Since the early 1970s, there has been a steady decline in emissions. Controls on emissions have improved and various reactor programs at the INEL have been implemented.

To put the offsite doses from the INEL into perspective, it is useful to compare levels of natural background radiation in the vicinity of the INEL. Table F-4-2 summarizes estimated annual dose equivalent from natural sources for an individual living on the Snake River Plain (DOE-ID 1991).

Doses from airborne releases over the operating history of the INEL site have been compared to doses from sources of natural background radiation, a maximum of 3 percent of natural background effective dose equivalent in 1956. Since the early 1970s, doses from releases have been small, even when compared to the variability in natural background radiation.

## F-4.1.2 Occupational Health and Safety

### F-4.1.2.1 Radiological Hazards. Because of the nature of the work done at the INEL site,

Occupational radiation exposures above background levels will inevitably occur for some workers. The radiation protection programs required by regulations and DOE orders are designed so that no worker receives doses larger than the applicable limits and that worker doses are reasonably achievable. In addition, Federal regulations and DOE orders require that occupational exposures be maintained. Reports of radiation doses are provided annually to each worker. Summary reports are also provided to DOE and published periodically.

**Table F-4-2. Estimated natural background radiation dose for the Snake River Plain.**

Source	Annual effective dose equivalent (mrem)
<b>External</b>	
Terrestrial	75
Cosmic	39
Subtotal	114
<b>Internal</b>	
K-40 and others	40
Inhaled nuclides <sup>a,b</sup>	200
Subtotal	240
<b>Total</b>	<b>334</b>

a. From: Idaho National Engineering Laboratory Historical Dose Evaluation, Volume 1 DOE/ID-12119 (DOE-ID 1991).

b. The dose from inhaled radionuclides is due primarily to short-lived decay products and varies widely with geographic location. The value shown represents the United States population average.

Workers at the INEL site may be exposed either internally or externally to radiation. External exposures arise when radioactive materials are deposited on the body through inhalation or absorption through intact skin or wounds in the skin. External exposures in the workplace are received from radiation-emitting sources outside the body.

All workers in areas with a potential for airborne or surface contamination are routinely monitored for internal radioactivity using bioassay techniques. Whole body counting is used to detect internally deposited gamma emitters. Urinalysis and fecal analysis are used to detect alpha emitters that cannot be measured adequately using whole body counting, for instance uranium and plutonium uptakes. Radiation workers participate in the bioassay program to ensure that they could receive intakes resulting in a dose of 100 millirem or more per year following an intake. If routine bioassay results indicate measurable intakes, workers participate in follow-up bioassay programs to determine the date and source of the intake and to estimate the radiation dose received. Internal radiation doses constitute a small fraction of the total occupational dose at the INEL site. All cases of measurable internal radioactivity are followed up thoroughly to determine the cause and to assess the potential for additional internal exposures.

External radiation dose is the largest fraction of the occupational dose received at the site. There are many more facilities at the INEL site with a potential for external than there are with a potential for internal exposure. Facilities with a potential exposure are those containing large quantities of gamma-emitting radioactive materials, such as accelerators, x-ray machines, and nuclear reactors, can produce exposure while operating, whether or not radioactive materials are present. In addition, there is a potential for external radiation dose during any maintenance, construction, environmental monitoring, or decontamination activities at facilities where gamma radioactive materials have been used in the past.

Personnel that could potentially receive annual external radiation exposures in excess of 5 millirem are assigned a thermoluminescent dosimeter that must be worn at all times at the INEL site. The dosimeter measures the amount and type of external radiation dose received.

All INEL site facilities are required to keep records of the individual exposure of each employee. For normal INEL site operations, the summary establishes a baseline for the potential impacts of alternatives considered in this EIS. Reported doses resulting from site operations for a recent five-year period of site operation are representative of normal operations, and are used here as a baseline for routine operational activities. Table F-4-3 shows the collective dose equivalent measured on personnel dosimeters for each of the last five years. The number of individuals monitored for radiation exposure over the last five years was about 6,000. Of these, an average of about 31 percent receive measurable radiation. The average dose equivalent of those individuals with measurable exposure ranges from 27 to 52 millirem. The average dose equivalent of all monitored individuals ranges from 27 to 49 millirem.

The average radiation dose rate to all INEL site workers over this five-year period is 0.01 rem per year. This is the dose rate that is used to project doses to workers under each of the alternatives of this EIS.

**Table F-4-3. Total collective dose equivalent for Idaho National Engineering Laboratory from normal operations.**

Year	Number of individuals monitored	Number of individuals with measurable exposure	Collective dose equivalent <sup>a</sup> (person-rem)	Average dose equivalent <sup>b</sup> per individual for all monitored individuals (millirem)	Average dose equivalent <sup>b</sup> per individual for all monitored individuals (millirem)
1987	5,588	1,831	290	52	
1988	5,799	2,201	288	50	
1989	5,883	2,118	351	60	
1990	6,381	2,138	381	60	
1991	6,646	1,224	182	27	
Five-year average	6,060	1,902	298	49	

a. Collective Dose Equivalent: The sum of the dose equivalents to all members of a group. If 100 workers each received a dose equivalent of 0.1 rem, the collective dose equivalent would be 10 person-rem (100 persons x 0.1 rem).

b. Average Dose Equivalent: The average dose to members of a group of interest. For example, if the dose equivalent for a group of 100 workers was 1 person-rem, then the average dose equivalent for the group would be 0.01 rem (1 person-rem / 100 persons).

#### F-4.1.2.2 Workplace Hazards Other Than Radiation. There is widespread diversity of

the types and quantities of chemicals used at the various INEL facilities. Consequently, hygiene monitoring and sampling programs are designed to ensure that personal and/or environmental monitoring strategy is directed toward the chemicals that pose the greater risks. The aspects of the toxic chemical control program are designed to reduce risks and maintain



exposures to hazards as low as reasonably achievable. The sampling and monitoring p INEL provide data to enable assessments for characterizing the more common material chemicals, such as asbestos, lead, cadmium, beryllium, formaldehyde, benzene, hydro nitric acid, sulfuric acid, hydrogen fluoride, sulfur dioxide, welding by-products, fired generation plants, solvents, NOx, and other potentially hazardous substances. common physical agents encountered include noise, heat stress, nonionizing radiatio ergonomic factors. Use of chemical carcinogens at the INEL is extremely limited and when absolutely required for a specific activity, and no other practical substitute used, every effort is made to minimize the potential of exposure to as low as reaso levels and to limit the size of and access to the work area.

The primary source of information on nonradioactive hazards to the workers at reports of occupational injuries. Data for DOE contractors were obtained from the E Performance Measurements System to provide comparative statistics for total recorda illness cases, lost workday cases, and lost workdays for 1987 to 1991 (EG&G Idaho 1 There were 1,337 total recordable injury/illness cases experienced at the INEL from an average of 8,385 employees that worked a total of 79,654,000 hours (EG&G Idaho 1 total recordable injury/illness cases rate of 3.4 for the INEL was slightly above t 2.9, but less than half the Bureau of Labor Statistics rate of 8.5.

Of the 1,337 total recordable injury/illness cases at the INEL from 1987 to 1 (50 percent) of the cases resulted in lost workdays or lost workdays restricted (EG The INEL lost workdays rate of 1.7 was slightly higher than the DOE-wide rate of 1. half the Bureau of Labor Statistics rate of 4.0. A total of 8,497 lost workdays res lost workdays cases. The INEL lost workdays rate of 21.3 is nearly half that of the of 36.0, and almost four times better than the Bureau of Labor Statistics rate of 7

Of the 1,337 total recordable injury/illness cases at the INEL, 114 cases were occupational illnesses falling into the following six categories: (a) 34 cases were disorders, (b) 55 cases were repeated trauma disorders, (c) 13 cases were respirato because of toxic agents, (d) 4 cases were disorders caused from physical agents, (e diseases of the lungs, and (f) 6 cases were from all other illnesses (EG&G Idaho 19

Other measures of occupational hazards include motor vehicle accidents and pr to fire and other causes. The average number of government vehicles driven at the I the five-year period of 1987 to 1991 (EGG 1993d). The INEL experienced 90 recordabl vehicle accidents (over \$500 loss) during 64,711,000 miles of travel (EG&G Idaho 19 resultant accident rate of 1.4 compares very favorably with the DOE-wide rates for period of 2.4, and is nearly nine times better than the National Safety Council fiv

The INEL Motor Vehicle accident loss was a total of \$202,000 for the 1987 to (EG&G Idaho 1993d). An average loss rate of \$3.11 per 1,000 miles traveled is only the DOE-wide average loss of \$4.76 per 1,000 miles of travel (EG&G Idaho 1993d) and less than the National Safety Council rate of \$12.47 for the same five-year period. rate for each of the five years is considerably below the DOE-wide average loss.

The INEL fire loss experience for the five-year period from 1987 to 1991 show reportable losses over \$1,000. A loss in 1989 resulted in \$25,000 damage and one in \$63,000 in damage loss. The INEL experienced a total of 20 reportable non-fire prop losses (over \$1,000) from 1987 to 1991. The total value of the loss from these 20 c \$1,292,000. In 1988, seven cases accounted for a loss of \$1,026,000, which represen the five-year total.

## **F-4.2 Health Effects Methodology**

This section describes the methods used to evaluate (a) potential adverse hea workers and members of the public from releases of radioactive and nonradioactive e environment under routine operating conditions, and (b) hazards to workers from nor conditions. The scope of the health effects evaluation in the EIS follows the recom specified by the DOE Office of National Environmental Policy Act Oversight in their Recommendations for the Preparation of Environmental Assessments and Environmental Statements (DOE 1993a).

### **F-4.2.1 Health Effects from Effluent Releases to the Environment**

In general, health impacts are estimated for releases of radioactive and nonr

contaminants to air and groundwater. However, the "sliding scale" concept has been evaluation of health effects by considering the relative importance of specific con exposure pathways. For example, there are no permanent surface waters on the INEL s surface drainage from the INEL to offsite locations. Therefore, this EIS does not i analysis of this exposure pathway

For routine or accidental releases from facilities, the following three catego individuals are addressed as a minimum: (a) maximally exposed individual located at boundary, (b) population within 80 kilometers (50 miles) of the operating facilitie workers. For routine releases, the population within an 80-kilometer (50-mile) radi For releases from accidents, the most populous section of a 16-point compass sectio In special circumstances, a fourth receptor location may be appropriate for evaluat releases at individual sites. For example, at the INEL, where the site is traversed highways, it is possible that a member of the public on or near the highway could b some potential accidents.

For offsite transportation accidents, four categories of exposed individuals (a) maximally exposed individual located 100 meters downwind of the accident scene, population density (3,861 persons per square kilometer), (c) suburban population de per square kilometer), and (d) rural population density (6 persons per square kilom transportation accidents are treated similar to facility accidents. However, onsite accidents may be treated using the methods described for offsite transportation acc deemed appropriate on a case-by-case basis. Impacts from transportation are present 5.11 of this EIS.

Health effects from radioactive and nonradioactive contaminants are reported are not summed. Adding these impacts can be misleading because of the differences i modeling methodology, health effect end-point, and basis for the risk factors used. distinctly different types of effects are reported for chemical exposures (that is, noncarcinogenic) they are reported separately and not summed.

#### F-4.2.1.1 Radiological Health Effects from Effluent Releases. Estimation of health

effects from radionuclides are based on the 1990 Recommendations of the Internation On Radiological Protection (ICRP 1991). The risk factors from Table F-4-4 were used

In the interests of clear and consistent presentation and to allow ready com impacts from other sources, such as chemical carcinogens, the measure of impact use of potential radiation exposures in this EIS is risk of fatal cancers. Population e

**Table F-4-4 Risk of fatal cancers and other health effects from exposure to radiati**

	Fatal cancer	Nonfatal cancer	Genetic effects	Tota
Workers	$4.0 \times 10^{-4}$	$8.0 \times 10^{-5}$	$8.0 \times 10^{-5}$	$5.6 \times 10^{-4}$
General public	$5.0 \times 10^{-4}$	$1.0 \times 10^{-4}$	$1.3 \times 10^{-4}$	$7.3 \times 10^{-4}$

a. Units when applied to an individual are "lifetime probability of cancer per rem applied to a population of individuals are "excess number of cancers per person-rem effects apply to populations, not individuals.

collective radiation dose (in person-rem) and the estimated number of fatal cancers population. The maximum individual effects are reported as individual radiation dos the estimated lifetime probability of fatal cancer. Estimates of health effects fro accidental radiation exposures are based on the 1990 Recommendations of the Interna Commission on Radiological Proteaton (ICRP 1991). The risk factors to be used in th consistent with those recommended by the DOE Office of National Environmental Polic Oversight and contained in the Preamble to Standards for Protection Against Radiati

The risk factors in Table F-4-4 are applicable for all cases involving low in (<20 rem) and low individual dose rates (<10 rem/hour). At higher doses, near-term than cancer are the primary concern. Those unusual accident situations that may res radiation doses to individuals are considered as special cases.

As indicated in Table F-4-4, the risk per unit of radiation exposure is sligh workers than for the general public. This is because the working population is made age group that excludes infants, children, and the elderly.

Other health impacts could result from environmental and occupational levels radiation. Additional health effects that contribute to total impacts include nonfatal exposed population and genetic effects in subsequent generations. The combined incidence of adverse health effects determines the "total detriment."

Risk factors have been provided in Table F-4-4 so that anyone desiring to calculate impacts and total detriment from the fatal cancer risk estimates reported in this EIS. For example, total detriment from radiation exposures for a given case can be obtained by multiplying the latent cancer fatality estimate by a factor of 1.4 for workers and by 1.46 for the general public. Risks expressed as total detriment are only slightly larger than the fatal cancer risks.

For the calculation of health effects from exposure to airborne radionuclide modeled exposure (in either rem for individuals or person-rem for populations) provided in Tables 4.7 and 5.7 of this EIS is multiplied by the appropriate risk factor from Table F-4-4. The risk factor used for evaluation of potential radiation exposures in this EIS is risk factor 1.4 for workers and 1.46 for the general public. Population effects are reported as collective radiation dose (in person-rem) and the number of fatal cancers in the affected population. The maximum individual effects are reported as radiation dose (in rem) and the estimated lifetime probability of fatal cancer.

The concentration of radionuclides in water is reported in Sections 4.8 and 4.9. To calculate health effects from radionuclide concentrations in water, the total quantity ingested must be converted to an effective dose equivalent and then the appropriate risk factor applied. This is accomplished by multiplying the concentration of radionuclide in water (microcurie per liter) by the consumption rate (liter per day) and by the consumption factor to obtain the quantity of radionuclide ingested. This ingested quantity (microcurie) is then multiplied by the appropriate exposure to dose conversion factor (millirem per microcurie) to obtain the effective dose. The appropriate risk factor is then multiplied by the effective dose to obtain the total detriment.

Exposure to dose conversion factors were obtained from Federal Guidance Report No. 15, Limiting Values of Radionuclide Intake and Air Concentration and Dose Conversion Factors for Inhalation, Submersion, and Ingestion (EPA 1988). These dose conversion factors were used to convert a quantity of intake to an effective dose equivalent for the subsequent application of the appropriate risk factor obtained in ICRP (1991). The dose-to-detriment conversion factors used have been provided in Table F-4-5.

#### F-4.2.1.2 Nonradiological Health Effects from Effluent Releases. For public

Exposures data concerning the toxicity of carcinogenic and noncarcinogenic constituents are obtained from dose-response values approved by the U.S. Environmental Protection Agency. These values include slope factors and unit risks for evaluating cancer risks, reference doses, and concentrations for evaluating exposure to noncarcinogens, and primary National Ambient Air Quality Standards (NAAQS) for evaluating exposure to criteria pollutants.

**Table F-4-5. Exposure to dose conversion factors.**

Isotope	Exposure to dose conversion factor (millirem per microcurie)
Tritium	$6.4 \times 10^{-2}$
Iodine-129	$2.76 \times 10^{-2}$
Strontium-90	$1.42 \times 10^{-2}$

Standards (CFR 1977) for evaluating criteria pollutants. When possible, all values are obtained from the Integrated Risk Information System database (EPA 1994). If the information was not available in the Integrated Risk Information System database, other sources were used, primarily the Environmental Protection Agency's Health Effects Assessment Summary Tables (EPA 1991) and National Ambient Air Quality Standards (CFR 1977).

For occupational exposures, data were obtained from occupational standards. The eight-hour time-weighted averages established by either the American Conference of Industrial Hygienists (ACGIH 1993) or Occupational Safety and Health Agency and professional standards for carcinogens from new sources under State of Idaho Rules for the Control of Air Pollution in the State of Idaho (IDHW 1994).

Per U.S. Environmental Protection Agency's guidance, each contaminant was categorized as carcinogenic or noncarcinogenic. Exposures to contaminants were then evaluated for potential health effects. The method used was dependent on whether the exposure was to the public or workers and whether the contaminant was classified as a carcinogen or a noncarcinogen. Health effects from noncarcinogenic exposures were evaluated using the hazard quotient method.

reported separately and were not summed where distinctly different types of effects chemical exposures (that is, carcinogenic and noncarcinogenic).

The organization of the following sections is based on the difference in eval used for nonradiological health effects to the public and to workers.

#### F-4.2.1.2.1 Nonradiological Health Effects to the Public- For carcinogens,

risks are estimated as the incremental probability of an individual developing cancer as a result of exposure to the potential carcinogen (that is, incremental or excess in cancer risk).

Values for slope factors and unit risk were taken from the Integrated Risk In database (EPA 1994). If the information was not available in the Integrated Risk In database, other sources were used, primarily the Health Effects Assessment Summary (1993).

For carcinogenicity, the probability of an individual developing cancer over estimated by multiplying the slope factor (milligram per kilogram-day) for the sub chronic 70-year average) daily intake. Hence, the slope factor converts estimated d averaged over a lifetime of exposure directly to incremental risk of an individual. This risk is considered a conservative estimate because the upper bound estimate fo is used with the "true" risk likely being less.

The unit risk that is calculated from the slope factor is an estimate in term microgram per liter drinking water, or risk per microgram per cubic meter air conce assessing the carcinogenic potential of a chemical, the Human Health Assessment Gro Environmental Protection Agency classifies the chemical into one of the following g to the weight of evidence from epidemiologic and animal studies:

- Group A-Human Carcinogen (sufficient evidence of carcinogenicity in hu
- Group B-Probable Human Carcinogen (B1 - limited evidence of carcinogen humans; B2 - sufficient evidence of carcinogenicity in animals with in lack of evidence in humans)
- Group C-Possible Human Carcinogen (limited evidence of carcinogenicity and inadequate or lack of human data)
- Group D-Not Classifiable as to Human Carcinogenicity (inadequate or no
- Group E-Evidence of Noncarcinogenicity for Humans (no evidence of carcinogenicity in adequate studies).

Quantitative carcinogenic risk assessments are performed for chemicals in Gro and on a case-by-case basis for chemicals in Group C. Cancer slope factors [formerl potency factors in the Superfund Public Health Evaluation Manual (EPA 1989)] are es the use of mathematical extrapolation models, most commonly the linearized multista estimating the largest possible linear slope (within the 95 percent confidence limi extrapolated dose that is consistent with the data. The slope factor or risk is cha upperbound estimate, that is, the true risk to humans, while not identifiable, is n the upper-bound estimate and in fact may be lower.

Unit risk estimates for inhalation and oral exposure can be calculated by div appropriate slope factor by 70 kilograms and multiplying by the inhalation rate (20 day) or the water consumption rate (2 liters per day), respectively, for risk assoc concentration in air or water. Hence,

$$\begin{aligned} \text{risk per } \mu\text{g}/\text{m}^3 \text{ (air)} &= (\text{risk per mg/kg/day}) \times 1/70 \text{ kg} \times 20 \text{ m}^3/\text{day} \times 10^{-3} \text{ (} \\ \text{risk per } \mu\text{g}/\text{L} \text{ (water)} &= (\text{risk per mg/kg/day}) \times 1/70 \text{ kg} \times 2 \text{ L/day} \times 10^{-3} \text{ (mg/} \end{aligned}$$

Ingestion and inhalation slope factors are best estimates (that is, median or values) of the age-averaged, lifetime excess cancer incidence (fatal and nonfatal c of activity inhaled or ingested, expressed as risk per picocurie or risk per becque

In the interest of simplicity, and to ensure a bounding assessment, all U.S. Protection Agency weight-of-evidence classes were pooled and Class C (those with eq of carcinogenicity) were included with Classes A and B.

Noncarcinogenic and criteria pollutant health effects are presented using the in the Risk Assessment Guidance for Superfund, Volume I, Human Health Evaluation Ma (EPA 1989). This approach presents noncarcinogenic effects in terms of a hazard quo the ratio between the calculated concentrations in air or drinking water and the re reference concentration, respectively. Doses or concentrations for each chemical an pathway are compared with the route-specific reference dose or reference concentrat index (the summed hazard quotients) for all chemicals and pathways exceeds one, the exist for noncarcinogenic health risks. If the hazard quotient is less than one, th effects are expected. In situations where simultaneous exposure to maximum baseline

concentrations is not feasible, the hazard quotients are reported separately and are for criteria pollutants (ozone, carbon monoxide, nitrogen dioxide, sulfur dioxide, matter, and lead) that are regulated through the National Ambient Air Quality Standard for health effects was based on a hazard quotient given by the ratio of calculated the appropriate regulatory limit. Because the primary National Ambient Air Quality (1977) and the inhalation reference concentration serve essentially the same function, National Ambient Air Quality Standards have extensive databases rigorously reviewed National Ambient Air Quality Standards with annual averaging times was used in lieu of reference concentration. Primary standards are designed to protect public welfare.

The measures used to describe the potential for noncarcinogenic toxicity to an individual are not expressed as the probability of an individual suffering an adverse effect. The potential for noncarcinogenic effects is evaluated by comparing an exposure level over a time period (for example, lifetime) with a reference dose derived from a similar exposure. This ratio is called a hazard quotient and is described below.

$$\text{Noncancer Hazard Quotient} = E/RfC$$

where:

E = exposure level (or intake)

RfC = reference concentration

E and RfC are expressed in the same units and represent the same exposure period (time, subchronic, or shorter term).

The noncancer hazard quotient assumes that there is a level of exposure (that is, concentration) below which it is unlikely for even sensitive populations to experience adverse effects. If the exposure level (E) exceeds this threshold (that is, if E/RfC exceeds 1, there is greater concern for potential noncancer effects. As a rule, the greater the value of E/RfC, the greater the level of concern. Be sure, however, not to interpret ratios of E/RfC as probabilities; a ratio of 0.001 does not mean that there is a 1 in 1,000 chance of an adverse effect. Further, it is important to emphasize that the level of concern does not increase linearly as the reference dose is approached or exceeded because reference concentrations do not have perfect accuracy or precision and are not based on the same severity of toxic effects. Thus, the dose-response curve in excess of the reference concentration can range widely depending on the substance.

Where appropriate, to assess the overall potential for off-site (public) noncancer effects posed by more than one chemical, a hazard index (HI) approach was used following the Environmental Protection Agency's Guidelines for Health Risk Assessment of Chemicals (1986). This approach assumes that simultaneous subthreshold exposure to several chemicals can result in an adverse health effect. It also assumes that the magnitude of the adverse effect is proportional to the sum of the ratios of the subthreshold exposures to acceptable exposure levels. The hazard index is equal to the sum of the hazard quotients, as described in the box below. Exposure level and the reference concentration represent the same exposure period (time, subchronic, chronic, or shorter-term). When the hazard index exceeds unity, there is concern for potential health effects. While any single chemical with an exposure level greater than its reference concentration will cause the hazard index to exceed unity, for multiple chemical exposures, the hazard index can also exceed unity even if no single chemical exposure exceeds its reference concentration.

$$\text{Noncancer Hazard Index} = E_1/RfC_1 + E_2/RfC_2 + \dots + E_i/RfC_i$$

where:

E<sub>i</sub> = exposure level (or intake) for the i<sup>th</sup> toxicant

RfC<sub>i</sub> = reference concentration for the i<sup>th</sup> toxicant

E and RfC are expressed in the same units and represent the same exposure period (time, subchronic, or shorter-term).

#### F-4.2.1.2.2 Nonradiological Health Effects to Workers- The primary difference

between health effects evaluation of nonradiological exposures to workers and to the general public is exposure duration. For the public, exposure is assumed to occur, at the given concentration, throughout an individual's lifetime (70 years). For the worker, exposure occurs only in the workplace and, therefore, of a limited duration.

The potential for occupational health effects from exposure to all chemicals is evaluated using the method outlined for public exposures to noncarcinogens, with the exception that all occupational concentrations were compared with the applicable occupational standard. The hazard quotient for occupational exposure then becomes the ratio of the chemical concentration to the occupational standard.

Table F-4-6 provides the appropriate reference concentrations, unit risk factor Ambient Air Quality Standards, and occupational standards for evaluating exposure to air. To estimate the potential for health effects, these values were applied to the concentrations given in Sections 4.7 and 5.7 of Volume 2, of this EIS. Note that all in this table were obtained from the reference published as of January 1, 1994.

#### **F-4.2.1.3 Additional Assumptions. In addition to the values reported in Tables F-4-4**

through F-4-6, the following assumptions were made. Where modeled plume concentrations predicted to impact site drinking water, the following assumptions were made:

- The facility worker consumes 1 liter of water (one-half of the total dose from a contaminated onsite well).
- Consumption of the contaminated water is assumed to occur for a sample interval is the time between samples plus two weeks). The additional weeks is used to allow sufficient time for the sample to be analyzed and the analysis returned to the appropriate water control personnel.
- All workers at the facility are assumed to obtain water from the same
- The level of drinking water contamination is equal to the modeled groundwater concentration (no allowance is made for treatment).

#### **Table F-4-6. Chemical Contaminant risk evaluation factors (airborne).**

- sample results are obtained.
- Where actual facility drinking water data are used, the following assumptions
- The facility worker consumes 1 liter of water (one-half of the total dose from the contaminated drinking water distribution system).
  - Consumption of the contaminated water occurs 5 days per week for 30 years
- Offsite health effects were calculated assuming:
- The individual would have access to the highest modeled or measured of contaminant concentration.
  - The individual's entire water consumption would be from the contaminated supply.
  - The consumption would occur for 70 years.

### **F-4.2.2 Hazards to Workers from Normal Workplace Conditions**

The primary impacts to workers at the INEL are not a result of effluent releases from occupational exposure to radioactivity and other workplace hazards. This section describes the methods used to evaluate these occupational hazards.

#### **F-4.2.2.1 Radiological Exposure and Health Effects. The activities to be performed by**

workers under each of the alternatives are similar to those currently performed at Therefore, the potential hazards encountered in the workplace will be similar to those that exist. Further, these hazards will be controlled by occupational and radiological standards operating under the same regulatory standards and limits that currently apply at DOE. For these reasons, the average collective radiation dose to the INEL workforce is anticipated to be proportional to the number of workers employed under each alternative.

The average annual dose rate for INEL workers was derived from the measured doses reported over the period 1987 to 1991, as presented in Table F-4-3. The value used for the average dose to the INEL workforce is 27 millirem per worker per year. The number of workers for each alternative is based on the values reported in this Appendix F, Section F-1, Socioeconomics.

#### **F-4.2.2.2 Workplace Hazards Other than Radiation. The measures of impact for**

workplace hazards used in this EIS are (a) total reportable injuries and illness, a lost workday, and fatality rates for construction workers are considered separately because of the relatively more hazardous nature of construction work. Table F-4-7 gives the rates

injury and illness and for workplace fatalities for DOE and its contractors. The r construction workers include both categories reported by DOE, that is, direct DOE c contractors) and their subcontractors (lump contractors). These rates are applied t workforce under each alternative to evaluate potential occupational health effects. workers under each alternative is based on the values reported in this Appendix F, Socioeconomics.

The average rates for private industry in the United States are also provided While the reporting practices of the DOE and the National Safety Council are not id similar enough to provide a good basis of comparison between DOE and private indust

### F-4.2.3 Accidents

For evaluation of accident scenarios, health effects from exposure to radiati using the methodology outlined in Section F-4.2.1.1. However, due to acute exposure under accident scenarios, it is inappropriate to apply either occupational or publi chemical releases. Therefore, the following methods have been used to evaluate chem concentrations under accident scenarios.

#### F-4.2.3.1 Nonradioactive Releases from Accidents. For accident conditions, possible

impacts to human health are assessed by comparing the airborne concentrations of ea specified downwind locations to standard accident exposure guidelines for chemical

**Table F-4-7. Average occupational injury/illness and fatality rates at the Idaho Na Laboratory.^a**

	All labor categories		Construction workers
	Total injury/illness	Fatalities	Total injury/illnes
DOE and contractors^b	3.2	0.0032	6.2
Private industry^c	8.4	0.0097	13

a. All incidence rates are given per 100 worker-years.

b. 1988-1992 averages (DOE 1993b).

c. 1983-1992 averages (NSC 1993).

Where available, Emergency Response Planning Guideline values are used for th (Homann 1988). The Emergency Response Planning Guideline values are estimates of ai concentration thresholds above which one can reasonably anticipate observing advers Emergency Response Planning Guideline values are specific for each substance, and a each of three general severity levels:

- Exposure to concentrations greater than Emergency Response Planning Gu values results in an unacceptable likelihood that one would experience adverse health effects, or perception of a clearly defined objectionab
- Exposure to concentrations greater than Emergency Response Planning Gu values results in an unacceptable likelihood that one would experience irreversible or other serious health effects, or symptoms that could i ability to take protective action.
- Exposure to concentrations greater than Emergency Response Planning Gu values results in an unacceptable likelihood that one would experience threatening health effects.

Where Emergency Response Planning Guideline values have not been derived for substance, other chemical toxicity values are substituted, as follows:

- For Emergency Response Planning Guideline-1, Threshold Limit Value, T Weighted Average values (ACGIH 1993) are substituted: The Time-Weight Average is the time-weighted average concentration for a normal eight and a 40-hour workweek, to which nearly all workers may be repeatedly

- after day, without adverse effects.
- For Emergency Response Planning Guideline-2, Level of Concern values of Immediately Dangerous to Life or Health) are substituted: Level of defined as the concentration of a hazardous substance in air, above which would be serious irreversible health effects or death as a result of a single relatively short period of time (EPA/FEMA/DOT 1987).
- For Emergency Response Planning Guideline-3, Immediately Dangerous to Health values are substituted: Immediately Dangerous to Life or Health the maximum concentration from which a person could escape within 30 minutes without a respirator and without experiencing any effects which would impair ability to escape or irreversible side effects (NIOSH 1990).

Possible health effects associated with exceeding an Emergency Response Planning Guideline 2 or -3 are specific for each substance of concern, and must be characterized in terms of concentrations are found to exceed an Emergency Response Planning Guideline or substitute the specific toxicological effects for the chemicals of concern are considered in determining health effects associated with exceeding a threshold value.

Emergency Response Planning Guideline values are based upon a one-hour exposure member of the general population. In this EIS, exposures resulting from the release of chemicals during an accident condition were postulated to occur over a period of 1 hour to allow for a direct comparison to the Emergency Response Planning Guideline values. This provides an additional element of conservatism in the evaluation of accidents with durations much less than one hour.

### F-4.3 Data Analysis

The previous subsections describe the methodology used in evaluating the potential impacts to the public and workers for this EIS. The results of these analyses are presented in Sections 4.12 and 3.12 (Health and Safety) of this EIS and are not repeated here.

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## F-5 Facility Accidents

### SECTION F-5 CONTENTS

#### F-5 FACILITY ACCIDENTS

##### F-5.1 Introduction

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## #F-5 Facility Accidents

## F-5.1 Introduction

Section F-5 provides background information for Volume 2, Section 5.14 (facilities at the INEL associated with environmental restoration and waste management operations receipt, storage, and handling of spent nuclear fuel). For this EIS, the likelihood of accidents has been categorized into events that are abnormal (for example, minor spills), design basis (accidents a facility was designed to withstand), and beyond design basis (accidents a facility was not designed to withstand). This section presents analyzed consequences of facility accidents in terms of the member of the public at the nearest INEL site boundary, for the collective population within 50 kilometers (50 miles), and for workers.

An accident is an unplanned sequence of events that results in undesirable consequences. Initiating events for accidents were defined in three broad categories: external initiators, internal initiators, and natural phenomena initiators. All types of initiators were defined events that cause or may lead to a release of materials and energy by failure or by confinement.

To obtain a perspective on potential accidents involving spent nuclear fuel management and environmental restoration operations at the INEL, the approach was a

- Summarize historical accidents at the INEL
- Review previous accident analyses for spent nuclear fuel, waste management and environmental restoration activities
- Perform an independent analysis of the accidents with the greatest potential consequences.

This section describes the selection of locations or operations for analysis to identify maximum reasonably foreseeable accident scenarios, the basis for evaluating accident scenarios, and the selection of computer codes and modeling assumptions used to estimate accident consequences. The analyses of accidents are intended to be conservative in areas where uncertainties exist, assumptions that bound the potential for credible environmental consequences are used.

## F-5.2 Methodology

### F-5.2.1 Accidents with Potential Release of Radioactive Material

Radioactive materials are involved in a wide variety of operations at the INE scientific research and engineering development for both domestic and national defense. In the past four decades, the INEL has been the world's most notable research and development center for testing of nuclear power reactor concepts, their fuels, their stability, and their safety, as well as a center for the reprocessing of spent nuclear fuel. Radioactive materials encompass potentially valuable resources, such as spent nuclear fuels and various isotopes. These resources include waste products ranging in form from contaminated laboratory equipment and materials to contaminated trash and liquids. These resources and wastes present a potential for radioactive materials caused by human error, equipment failure, or severe natural phenomena such as earthquakes.

This section describes the selection of facilities and operations for analysis and the computer codes used in the analysis. The assumptions concerning atmospheric dispersion and generic data used to calculate consequences is presented in Section F-5.3.

#### F-5.2.1.1 Selection of Facilities and Operations for Radiological Accident

Scenarios.

Radiological accident scenarios were selected and classified as described in the following sections.

##### F-5.2.1.1.1 Selection Process- The accident analysis considered all INEL nonreactor

nuclear facilities (accidents at the Naval Reactors Facility are considered in Appendix 1). U.S. Department of Energy (DOE) Order 5480.23 (DOE 1994) defines nonreactor nuclear facilities as those with activities or operations that involve radioactive and/or fissionable materials in such form and quantity that a nuclear hazard potentially exists to the employees or the public. Excluded from the definition are facilities with generation of radioactive emission from x-ray machines, industrial lasers, radiography sources, or electron microscopes).

After excluding offices and facilities without radioactive materials (that is nonreactor nuclear facilities), facilities were screened using preexisting "hazard classification" criteria. Contractors operating nonreactor nuclear facilities are required by DOE Order 5480.23 and DOE guidance (DOE 1992a) to perform a hazard classification of a facility to assess the consequences of an unmitigated release of radioactive and/or hazardous material in the following categories:

- Category 1. The hazard analysis shows the potential for significant offsite consequences.
- Category 2. The hazard analysis shows the potential for significant onsite consequences.
- Category 3. The hazard analysis shows the potential for only significant onsite consequences.

These categories (or the equivalent classifications performed under the previous criteria) were used as a screening threshold. Category 3 (low) hazard facilities were excluded from further analysis. Those facilities would be bounded by those in Category 2 (moderate) or Category 1 (high) facilities. Those facilities with a hazard classification of Category 2 or greater were ranked on the basis of their total quantities of radioisotopes, likelihood of an accident occurring, and their relationship with surrounding facilities. Projected inventories by alternative at the various facilities were considered.

##### F-5.2.1.1.2 Determination of Qualitative Likelihood of "Reasonably

Foreseeable" Accidents- The estimated frequency of each postulated accident was based on the identification of the physical basis for the accident and estimates of the frequency of independent events combined with the conditional probability of the dependent event occurring. Once the frequency was estimated for each accident, they were classified

frequency range. Descriptions of the accidents and data obtained from a variety of to estimate accident frequency. Once an accident frequency was estimated, it was ca one of the likelihood ranges described below. In addition, a brief description was basis of the frequency determination for each accident.

The three frequency ranges chosen, based on the frequency of an accident per are as follows:

Category	Frequency range (accidents per year)
Abnormal events	frequency $> 1 \times 10^{-3}$
Design basis events	$1 \times 10^{-3} > \text{frequency} \geq 1 \times 10^{-6}$
Beyond design basis events	$1 \times 10^{-6} > \text{frequency} \geq 1 \times 10^{-7}$

Results of the screening process are given in Section F-5.4.

#### F-5.2.1.2 Computer Modeling to Estimate Radiation Doses. To determine dose from

radioactive material releases using computer codes, factors such as receptor locati uptake parameters, material transport mechanisms, and radionuclide inventory are re variables. This section explains these input parameters, notes the degree of conser describes computer models used to perform dose estimates. Generic input parameters accident analyses are summarized in Section 3.

The Radiological Safety Analysis Computer Program (RSAC-5) (Wenzel 1993) was computer code chosen for estimating radiation doses resulting from the accidental a radionuclides. Two other computer codes, ORIGEN2. 1 (Croff 1983, RSIC 1991), and Mi 3.13 (Grove 1988) are used for some accident scenarios to calculate radionuclide in to RSAC-5.

##### F-5.2.1.2.1 RSAC-5 Code- The computer code RSAC-5 was developed for the DOE

Idaho Operations Office by Westinghouse Idaho Nuclear Co., Inc. (Wenzel 1993) and i domain.

RSAC-5 simulates potential radiation doses to maximally exposed individuals o groups from accidental airborne releases of radionuclides to the environment. From RSAC-calculated source term users can calculate the environmental transfer, uptake, exposure. Individual doses are determined at specific distances onsite, at the site away from the site via airborne plume immersion, ground surface contamination (shin and ingestion. (The ingestion pathway applies only where food is raised locally and consumed there.) Population doses are the product of individual dose and the number the affected population.

Source Term Calculation. For most accident scenarios, the radioactive so calculated separately by the analyst for input to RSAC-5. Alternatively, for accide involving reactor fuel, the source term can be calculated by RSAC-5 directly. The l useful for calculating fission product inventories. However, activation products an inventories (for example, uranium and plutonium) must be calculated separately and analyst. RSAC-5 includes an option to calculate radioactive decay of the entire rad or selected specific nuclides.

Atmospheric Dispersion Calculations. Because this analysis addresses acc are calculated for discrete releases of specific quantities of radioactive material The RSAC-5 code uses a two-dimensional Gaussian atmospheric-dispersion model the dispersion of the radioactive-material plume at various distances downwind from release. INEL-specific values of these dispersion coefficients are built into RSAC-dispersion factors ( $x/Q_s$ ).

The user has the option of directly entering  $x/Q$  or having the  $x/Q_s$  calculat Other code options for calculating atmospheric transport include plume depletion by deposition and building wake effects.

Dose Calculations. As recommended by the International Commission on Rad Protection (ICRP 1974, 1979), RSAC-5 uses weighting factors for various body organs committed effective dose equivalent" (CEDE) from radioactivity deposited inside the inhalation or ingestion.

RSAC-5 calculates an effective dose equivalent (EDE) for the external exposure (immersion in plume, from ground surface contamination) and a 50-year CEDE for the exposure pathways (inhalation, ingestion). The sum of the EDE from external pathway CEDE from internal pathways is called the "total effective dose equivalent" (TEDE). summation is performed external to RSAC-5.

Doses may be calculated for an individual at a specified receptor location on kilometers (62 miles) or for a population within a 80 kilometer (50-mile) radius of release. Population doses are determined by calculating an average individual TEDE (10-mile) radial intervals of a compass sector and then multiplying by the number of that average TEDE applies.

#### **F-5.2.1.2.2 ORIGEN2.1: Isotope Generation and Depletion Code-ORIGEN**

(Croff 1983, RSIC 1991) is a computer code system for calculating the buildup, decay processing of radioactive materials (fission products, actinides, and activation products). Two computer codes recommended by the NRC (1977a) for calculating the radioactivity present and later produced in an inadvertent nuclear chain reaction in a fuel reprocessing.

ORIGEN2.1 was used in accident analyses involving significant contribution of activation products to the radioactive source term associated with spent fuel and in chain reaction accidents. The radioactivity of each such radionuclide (in curies) is damaged by the accident, as calculated by ORIGEN2.1, was multiplied by the appropriate fraction and supplied as input to subsequent RSAC-5 calculations.

#### **F-5.2.1.2.3 Microshield 3.13- Microshield (Grove 1988) is a radiation shielding code**

developed for analysis of shielding design, container design, and selection of temporary shielding. Another use of Microshield, employed in some of the accident analyses performed for calculation of source strength on the basis of radiation measurements from a shielded material and dimensions. This calculation is an iterative process of estimating value of source strength until the measured radiation values are matched by the calculation.

Microshield has solution algorithms for 14 different geometries, including spheres, disks, cylinders, slabs, and rectangular solids. Microshield library of approximately 500 radionuclides. The user selects the nuclides appropriate for the application and enters the activity in curies for each. A later version of Microshield has been issued. The changes from Microshield 3.13 do not affect the validity of the calculations in the EIS.

### **F-5.2.2 Accidents With Potential Release of Hazardous Material**

Like radioactive materials, hazardous materials are involved in a variety of operations at INEL. As a result of these operations, a potential exists for releases of hazardous materials due to human error, failure or malfunctioning of equipment, and adverse natural phenomena such as earthquakes.

This section describes the selection of facilities and operations for analysis and computer codes used in the analysis. The assumptions about weather conditions, atmospheric dispersion, scenarios, and generic data utilized to calculate consequences are presented in F-5.3.2.1.

#### **F-5.2.2.1 Selection of Facilities and Operations for Hazardous Material Accident**

Scenarios.

##### **F-5.2.2.1.1 Selection of Hazardous Material Accident Scenarios- Starting with a**

compilation of INEL hazardous chemicals (Priestley 1992) used in the preparation of Amendments and Reauthorization Act of 1986 (SARA) 112 Report for 1992 (CFR 1993a), was made for those chemical quantities that were (a) in excess of 227 kilograms (50 (b) in excess of reportable quantities (usually one pound) on the U.S. Environmental Agency (EPA) Title III List of Lists (EPA 1990), which includes hazardous chemicals following lists:

- SARA Section 302 Extremely Hazardous Substances (CFR 1993a)
- Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances (CFR 1993b)
- SARA Section 313 Hazardous Chemicals (CFR 1993c)
- Resource Conservation and Recovery Act (RCRA) Hazardous Wastes (CFR 1993d)
- Environmental Protection Agency (EPA) list of 100 extremely hazardous chemicals (1990)
- EPA, 40 CFR Part 9 and 68 (FR 1994) list of regulated substances.

As part of the initial screening, facilities were assigned classifications on chemical inventories provided in the SARA list of Extremely Hazardous Substances. Facility classifications were based on the reportable chemical quantities within the facility, Protection Act (FR 1994) classifications of chemicals stored at the facilities, and consequences of mixing chemicals during an accident. Reviews of existing safety and documentation and discussions with plant personnel confirmed that accidents in the would have the potential of producing bounding consequences.

#### **F-5.2.2.1.2 Determination of Qualitative Likelihood of "Reasonably**

Foreseeable" Accidents- The method of estimating qualitative likelihoods is the same described in Section F-5.2.1.1.2 for radiological accidents.

#### **F-5.2.2.2 EPIcode. Like RSAC-5, EPIcode (Homann 1988) uses the well-established**

Gaussian Plume Model to calculate the dispersion of airborne hazardous chemicals at receptor locations as used for RSAC-5; that is, facility worker, nearest public access boundary, and nearby communities. The EPIcode library contains information on over hazardous substances listed in ACGIH (1988); all substances analyzed for the INEL were in the library.

The continuous release models require specifying the source term as an ambient concentration and a release rate. For term releases, the user specifies the release duration and material released.

By specifying a release quantity, release duration, and release area, the user proposes a release rate per unit spill area. EPIcode confirms that the volatility of a substance can support such a release rate. If the proposed release rate exceeds the conditions at the release temperature, the EPIcode calculates a more realistic release rate corresponding to longer release time based on the properties of the spilled materials.

In calculating effective release height, the actual plume height may not be the release height, for example, the stack height. Plume rise can occur because of the velocity of the emission and the temperature differential between the stack effluent and the surrounding air. EPIcode calculates both the momentum plume rise and the buoyant plume rise and chooses the greater of the two results. In this application, the standard terrain calculation is used. Except as otherwise noted, the established 95 percent meteorological (stability) conditions for INEL are input into EPIcode. The receptor height is always ground level (0 meters) and, as in RSAC-5, the mixing layer height is always 400 meters (1,300 feet). Deposition velocities listed in Table F-5-2 in the next section are used.

### **F-5.3 Generic Input Parameters**

#### **F-5.3.1 Accidents with Potential Release of Radioactive Material**

Calculation of doses rely upon numerous input parameters. Generic input parameters are discussed below.

#### F-5.3.1.1 Source Term. The source term is expressed as the fraction of the radioactive

material at risk that is released into the immediate environment. The material at risk is the material available for release in the facility of interest. It is the material the scenario postulates is available for release, and is not necessarily the total quantity of material present. A multiplier is applied to material at risk to estimate initial source term.

For airborne releases, the overall release fraction is the product of the damage ratio, airborne and respirable fractions, and the leak path factor. The source term (Q) is therefore developed as follows:

$$Q = \text{material at risk} \times \text{damage ratio} \times \text{airborne release fraction} \times \text{respirable fraction} \times \text{leak path factor}.$$

#### F-5.3.1.1.1 Damage Ratio- The damage ratio is the fraction of material exposed to

the effects of the energy/force/stress generated by the postulated event. A damage ratio of 1.0 is applied for accidents involving 100 percent of the material at risk.

#### F-5.3.1.1.2 Airborne Release Fraction- The airborne release fraction is the fraction

of the material that is made airborne due to the accident. Values from generic DOE analyses are used unless more specific information is provided in source documents for a particular accident scenario. These generic values are summarized in Table F-5-1.

**Table F-5-1. Release fractions for various release mechanisms for accidents at the Engineering Laboratory.**

Material	Release mechanisms			
	Failed fuel gap	Fire	Explosion	Inadvertent nuclear reaction
Gases				
Noble gas	0.10	1.00	1.00	1.00 <sup>b</sup>
Krypton	0.30			
Halogens	0.10	1.00	1.00	0.25 <sup>a</sup>
Iodine-129	0.30			
Solids				(d)
Volatile	0.01	0.01	(e)	
Nonvolatile	0.01 <sup>f</sup>	0.01	0.01	
Fly ash		0.01	0.01	

a. Source: Elder et al. (1986).

b. - indicates no recommendation or not applicable.

c. Includes release and plateout.

d. Use Regulatory Guide values (NRC 1977a, 1979a,b).

e. 100 mg/m<sup>3</sup> for particulate airborne material.

f. Actually semivolatile (cesium, rubidium, ruthenium, antimony, selenium, technetium). Review on a case-by-case basis.

#### F-5.3.1.1.3 Respirable Fraction- The respirable fraction is the fraction of the

material with particle sizes less than 10 microns (DOE 1993) that could be retained system following inhalation. It is applied only to the source term for the inhalati

#### F-5.3.1.1.4 Leak Path Factor- The leak path factor accounts for the action of

removal mechanisms, such as containment systems, filtration, deposition, etc., to r of airborne radioactivity that is ultimately released to occupied spaces of the fac environment. A leak path factor of one is assigned for a major failure of confineme

#### F-5.3.1.2 Meteorological/Dispersion Parameters. For accidents initiated within the

INEL site, radiological doses are calculated not only for the general population, b three locations: (a) for facility workers within the originating facility area (for Chemical Processing Plant), at 100 meters (328 feet) from the source, (b) at the ne to the accident location, and (c) at the nearest INEL site boundary. A qualitative representative accidents for workers less than 100 meters (328 feet) from the sourc Slaughterbeck et al. (1995).

Except for releases through operable discharge systems such as the main stack Chemical Processing Plant, most releases of radioactive material are assumed to be The ground-level release assumption is conservative because the slower dispersion c elevated releases results in higher ground-level concentrations and, therefore, hig radiation exposures near the point of release. Credit is taken for plume rise where that due to thermal buoyancy of combustion products from a fire. Release of a plume height above ground level or with an elevated temperature could cause the plume to completely miss nearby receptors.

The assumed mixing height puts a limit on vertical dispersion of the plume. T value of the mixing height of the plume is 400 meters (1,300 feet), considered to b (Clawson et al. 1989). Both conservative and average meteorological conditions were the conservative assessment, meteorological conditions were selected that would be atmospheric dispersion of contaminants, and would not be exceeded more than 5 perce Applicable parameters are listed in Table F-5-2.

**Table F-5-2. Meteorological/dispersion parameters used in dosimetry calculations fo Idaho National Engineering Laboratory.^a**

Parameter	Facility worker	Nearest public access	Nearest bounda
Receptor distance (m)	100	Specific^c	Specifi^cc
Wind velocity^d (m/s)			
95 percent	0.5	0.5/2.0	2.0
50 percent	0.5	0.5/4.0	4.0
Release elevation^e (m)	0	0	0
Wind stability class			
95 percent	F	F	F
50 percent	Not applicable	Not applicable	D^f
Dry deposition velocity^g (m/s)			
Solids	0.001	0.001	0.001
Halogens	0.01	0.01	0.01
Noble gases	0	0	0
Cesium	0.001	0.001	0.001
Ruthenium	0.001	0.001	0.001
Release duration^c	Specific	Specific	Specific
Release coefficient^e	Linear	Linear	Linear
Diffusion coefficients^e	Markee	Markee	Markee

a. To convert meters to feet, multiply by 3.28.



- b. Nearest site boundary values also used in population dose calculations.
  - c. Specific to accident scenario.
  - d. 0.5 meters per second for less than 2 kilometers from source; 2.0 meters per second for less than 2 kilometers with 95% meteorological conditions and 4.0 meters per second for 50% meteorological conditions. For cases with plume rise, fumigation is employed.
  - e. Applies to most accident scenarios; deviations identified in specific accident scenarios.
  - f. 50% meteorology is used only for the population dose calculations.
  - g. Applies to materials (element and physical state) included in specific accident scenarios.
- Dry deposition, as modeled in RSAC-5, is assumed so no washout factor is specified. Depletion by dry deposition means that ground surfaces are contaminated during plume passage. Particles fall to ground surfaces by gravitational settling. Dry deposition is considered for ground surface and biological uptake pathways because radionuclides are made available. It is slightly nonconservative for inhalation and immersion pathways due to the fraction of activity within the plume.

To model the atmospheric transport of released radioactive materials from the site-specific meteorological data were reviewed to determine the prevailing meteorological conditions. Accidents were evaluated for both average and conservative meteorological conditions that represent the upper bound on consequences, stable meteorological conditions with minimal dispersion are assumed.

Workers within the facility area and individuals at the nearest public access boundary are assumed directly downwind from the accident location. For population dose, direction is constrained to the directions with the highest consequences for the given

#### **F-5.3.1.3 Biological Parameters. Inhalation and ingestion pathway parameters are**

discussed below.

##### **F-5.3.1.3.1 Inhalation Pathway Parameters- Inhalation parameters are the same for**

all radiological scenarios. Breathing rates are assumed to be  $3.33 \times 10^{-4}$  cubic meters (worker average) for exposures at controlled areas like the Idaho Chemical Processing Plant (DOE Order 5480.11 (DOE 1992b)) and  $2.66 \times 10^{-4}$  cubic meters per second (member of the public average) for uncontrolled areas like public highways inside the INEL site and the INEL site boundary.

RSAC-5 provides options for specifying pulmonary clearance classes for each inventory, or for using code-selected default clearance classes. Clearance classes are based on conservatism, unless otherwise supported by available data on the chemical. For INEL facility accidents, the RSAC-5 default selections are used except for the weekly for plutonium and yearly for strontium.

Another conservatism in RSAC-5 involves tritium as a radioactivity source, the terms for H-3 (tritium) are assumed to be 100 percent tritiated water (HTO).

##### **F-5.3.1.3.2 Ingestion Pathway Parameters- Constants used for calculation of**

internal dose from ingestion of agricultural products such as leafy vegetables, stock and milk are default parameters in the RSAC-5 code. They are based on the most current guidance from the NRC and DOE (NRC 1977b, Moore et al. 1979, DOE 1988). The fraction of food consumed locally that is grown locally is assumed to be 10 percent, and this is implemented by multiplying the calculated ingestion dose by 0.1. Consumption rates for the population are lower than the maximum individual values from the above references. (Rupp (1980)). Concentration ratios and transfer coefficients are based on the data (1984).

##### **F-5.3.1.4 Dose Estimates for Individuals. Underlying assumptions for exposure times,**

for purposes of dose estimates are discussed below. The following assumptions apply within the facility area:

- Workers are exposed unprotected to the plume for a limited time (a maximum minutes). An alarm and/or a "Take Cover Alert" is assumed to sound short accident initiation. Workers, as they are trained to do, would immediately inside the nearest building or, particularly in case of an earthquake, a crosswind from the release location.
- After the accident is over and the airborne release is terminated, workers to buses in a nearby parking lot. During transit from buildings to the bus exposed to radioactivity deposited on the ground surface for a limited time of 15 minutes).
- Workers are exposed to radioactivity via the inhalation, air immersion, surface pathways only. Ingestion of food plants or animals grown onsite expected for facility workers.

The following assumptions apply to the maximally exposed individual at the nearest access:

- The nearest public access to the location of an accident is usually a public example, for the Idaho Chemical Processing Plant, U.S. Highway 20/26 near Experimental Breeder Reactor I National Historic Monument is approximately kilometers (3.7 miles) from the Chemical Processing Plant area]. This location to the INEL site boundaries and is patrolled by the INEL Security force. In an accident with potential impacts outside the complex boundary, public access highway was assumed to be controlled by INEL Security and State Highway conservatively assumed that a motorist could be on such a highway for up to before being evacuated by INEL Security personnel.
- A member of the public on such a public highway directly downwind of an accident location would be exposed to radioactivity via the inhalation, air immersion surface pathways only. Consumption of food plants or animals grown onsite expected for a member of the public temporarily on INEL site. For the inhalation air immersion pathways, exposure time to the plume would be for the entire duration up to a maximum of two hours. Exposure time to radioactivity deposited on the ground surface would be a maximum of two hours.

The following assumptions apply to the maximally exposed individual at the nearest boundary:

- A hypothetical member of the public resides at the INEL nearest site boundary. For example, for Idaho Chemical Processing Plant, approximately 14 kilometers (miles). This individual grows crops and raises animals for personal food. The wind is assumed to blow directly toward this person and this person's accident occurs, and this person is assumed to receive no warning of the accident.
- This hypothetical member of the public at the nearest site boundary directly the accident would be exposed to radioactivity via the inhalation, air immersion ingestion, and ground surface pathways. For the inhalation and air immersion exposure time to the plume would be for the entire release duration. Crops and land are exposed for the entire duration of plume passage.
- Food contaminated by the accidental release of radioactivity is assumed to be of the hypothetical individual's diet during the ensuing year. This percentage considered consistent with normal practices that would reduce contamination by sprinkler irrigation and washing of vegetables. It does not take credit for protective measures, such as enforced limits on consumption unless exposures reach protective action guidelines are exceeded.
- Exposure time to radioactivity deposited on the ground surface would be 70 percent of the year following the accident, because the individual could be expected to spend, on the average, at least 30 percent of each day indoors from ground surface radioactivity.

#### F-5.3.1.5 Population Dose Estimates. The RSAC-5 option for calculating population

calculating doses (in person-rem) involves determining a total effective dose equivalent (TEDE) for an average individual at several locations within an 80-kilometer (50-mile) radius and dividing the TEDE by the number of persons for whom it applies. The TEDE calculation is similar to the maximum exposed individual at the nearest site boundary, with some limitations and assumptions.

- For the population option, RSAC-5 limits the radionuclide inventory to 100 scenarios with more than 100 nuclides, such as those for inadvertent nuclear reactions, a screening step is performed. Only those nuclides that produce a CEDE greater than one millirem for any one of the four pathways at any one

- locations are included.
- In the ingestion pathway, the consumption rates are reduced as described F-5.3.1.3.2.
- The adjustment for respirable fraction in the inhalation pathway is done

The method for calculating population dose effectively assumes that the plume constant velocity (under both 95 percent and 50 percent meteorological conditions) out to 80 kilometers (50 miles) over the sector with the maximum population. This is conservative because changes in actual wind directions and speeds that vary with time from the accident would cause greater diffusion of the plume and result in lower dose

#### F-5.3.1.6 Health Effects. Health effects expected from the estimated doses are discussed in

the following sections. The risk factors used for calculation of these health effects are ICRP Publication 60 (ICRP 1991), NCRP Report No. 80 (NCRP 1985), and NUREG/CR-4214 (Abrahamson et al. 1990) and are presented in Table F-5-3.

**Table F-5-3. Risk estimators for health effects from exposure to ionizing radiation at the Idaho National Engineering Laboratory.**

Effect	Nuclide	Risk factor (probability per rem)	
		Facility worker	General population
Fatal cancer (all organs)	All	$4.0 \times 10^{-4}$	$5.0 \times 10^{-4}$
Fatal, nonfatal, and severe genetic effects (all organs)	All	$5.6 \times 10^{-4}$	$7.3 \times 10^{-4}$
Cancer and severe genetic effects (thyroid)	Iodine-131	$1.05 \times 10^{-5}$	$1.05 \times 10^{-5}$
	Iodine-132	$3.15 \times 10^{-5}$	$3.15 \times 10^{-5}$
Lifetime risk of hypothyroidism	Iodine-131	$1.7 \times 10^{-5}$	$1.7 \times 10^{-5}$
	Iodine-132	$1.7 \times 10^{-5}$	$1.7 \times 10^{-5}$

#### F-5.3.2 Accidents with Potential Chemical Exposures

Input parameters for the analyses and the potential health effects of accident chemical exposures are discussed below.

##### F-5.3.2.1 Input Parameters. Factors such as receptor locations, terrain, meteorological

conditions, release conditions, and characteristics of the chemical inventory are input parameters for hand calculations or computer codes to determine human exposure from releases of hazardous chemicals. This section discusses these input parameters, not conservatism, and describes the computer models used to perform exposure estimates. Parameters used in the accident analyses are given in Table F-5-4.

**Table F-5-4. Release and dispersion parameters used for calculating hazardous chemical concentrations resulting from accident scenarios at the Idaho National Engineering**

Meteorological/Dispersion parameter	Facility worker	Co-located facilities and nearest public access	
		Nearest boundary	Nearest boundary
Receptor distance (m)	100	Specific <sup>b</sup>	Specific <sup>b</sup>
Wind velocity (m/s)	$0.5^c, d$	$0.5/2.0^c, d, e$	$2.0^c, d$
Release elevation <sup>c</sup> (m)	0	0	0
Wind stability class <sup>c, d</sup>	F	F	F
Deposition velocity <sup>f</sup> (m/s)			

Solids	0.01	0.01	0.01
Gases/vapors/liquids	0.001	0.001	0.001
Unspecified	0.001	0.001	0.001
Release duration <sup>a</sup>	Specific	Specific	Specific
Release area <sup>g</sup>	Point	Point	Point

- a. To convert from meters to feet, multiply by 3.28.  
b. Specific to accident scenario.  
c. Applies to most accident scenarios; deviations identified in specific accident d  
d. Worst-case meteorological conditions are calculated for some scenarios by option  
e. 0.5 meters per second for less than or equal to 2 kilometers from source; 2.0 m  
greater than 2 kilometers.  
f. Applies to materials (element and physical state) included in specific source te  
g. Unless area-release calculational option is used.

#### F-5.3.2.2 Health Effects. Hazardous constituents dispersed during an accident could induce

adverse health effects among exposed individuals. This possible impact is assessed airborne concentrations of each substance at specified downwind receptor locations exposure guidelines for chemical toxicity.

Where available, Emergency Response Planning Guideline (ERPG) values are used comparison. ERPG values are estimates of airborne concentration thresholds above which reasonably anticipate observing adverse effects (Rusch 1993). ERPG values are specific substance, and are derived for each of three general severity levels:

- Exposure to concentrations greater than ERPG-1 values result in an unacceptable likelihood that one would experience mild transient adverse health effects of a clearly defined objectionable odor.
- Exposure to concentrations greater than ERPG-2 values result in an unacceptable likelihood that one would experience or develop irreversible or other severe effects, or symptoms that could impair one's ability to take protective
- Exposure to concentrations greater than ERPG-3 values result in an unacceptable likelihood that one would experience or develop life-threatening health

Where ERPG values have not been derived for a toxic substance (Weitzman 1992) chemical toxicity values are substituted, as follows:

- For ERPG-1, threshold limit value/time-weighted average (TLV-TWA) values (1988) are substituted: The TWA is the time-weighted average concentration over an 8-hour workday and a 40-hour workweek, to which nearly all workers may be exposed, day after day, without adverse effect.
- For ERPG-2, level-of-concern values (equal to 0.1 of the immediately dangerous to health value-see below) are substituted: level-of-concern value is defined as the concentration of a hazardous substance in air, above which there may be irreversible health effects or death as a result of a single exposure for a period of time (EPA/FEMA/DOT 1987).
- For ERPG-3, immediately dangerous to life or health (IDLH) values are substituted. IDLH is defined as the maximum concentration from which a person could escape for 30 minutes without a respirator and without experiencing any escape impairment or irreversible side effects (NIOSH 1990).

Possible health effects associated with exceeding an ERPG-2 or -3 are specific to the substance of concern and must be characterized in that context. ERPG values are based on the exposure of a member of the general population. In this EIS, ERPG values are based on time-averaged exposures of one hour or less in duration. This approach provides an element of conservatism in the evaluation of accidents with releases that are significant over a short period of time.

## F-5.4 Accident Screening Methodology

### F-5.4.1 Screening and Selection Process

There are many types of postulated events that may lead to accidental release

and/or hazardous material of which only some have the potential to cause consequences to the facility or immediate local area. These events could generate consequences to the workers, and the public at the nearest site boundaries. The screening and selection events with potential to generate consequences to the public at the nearest site boundary. This screening may not identify maximum consequences to the worker within the facility (328 feet) of the accident location. These consequences are addressed qualitatively in the analysis of accident consequences in terms of worker injuries, deaths, or exposures from a different perspective.

#### **F-5.4.2 Screening of Locations, Spent Nuclear Fuel, Waste and Activity Types**

Sufficient quantities of each material type to cause a potential impact if released in accordance with DOE-STD-1027-92, "Hazard Categorization and Accident Analysis Techniques for Compliance with DOE Order 5480.23, Nuclear Safety Analysis Reports" (DOE 1994) for Category 2 hazard. Results by waste stream or material type for the nine major area are in Volume 2, Section 5.14.

#### **F-5.4.3 Screening of Accident Initiating Event Types**

Each INEL facility area was screened for initiating events with the potential consequences to the worker, environment, or public at the nearest site boundary.

#### **F-5.4.4 Estimation of Accident Event Release Frequency Ranges**

Most types of accident events considered in this screening have never occurred. They are defined as rare events in that the frequency with which these events are expected to occur is very small. The estimation of the frequency of occurrence is based on analytical analysis of the occurrence of conditions and contributing events leading to an accident. Frequency is defined in terms of annual frequency of occurrence.

Annual frequency range estimates are derived from three sources: (a) existing documentation, (b) other accident safety analysis documentation with similar frequency information, or (c) best engineering judgment if no other reference or similar information is available.

#### **F-5.4.5 Summary of Accident Event Selection and Categorization**

The selected accident events are categorized in Table F-5-5 according to the frequency of occurrence range of the event. Table F-5-5 also summarizes these accident frequency of occurrence, source term, dose at the nearest site boundary, and dose to the public.

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## VOLUME II Part B

Department of Energy Programmatic  
Spent Nuclear Fuel Management  
and  
Idaho National Engineering Laboratory  
Environmental Restoration and  
Waste Management Programs  
Final Environmental Impact Statement  
Volume 2  
Part B  
April 1995  
U.S. Department of Energy  
Office of Environmental Management  
Idaho Operations Office







## ACRONYMS

ALARA	as low as reasonability achievable
CDC	Centers For Disease Control and Prevention
CEDE	committed effective dose equivalent
CEQ	Council on Environmental Quality
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act
CFR	Code of Federal Regulations
CWA	Clean Water Act
D&D	decontamination and decommissioning
DCGs	Derived Concentrations Guidelines
DOE-HQ	U.S. Department of Energy, Headquarters
DOE PEIS	U.S. Department of Energy Programmatic Environmental Impact Statement
DOT	U.S. Department of Transportation
EA	environmental assessment
EBR	Experimental Breeder Reactor
EDE	effective dose equivalent
EPA	U.S. Environmental Protection Agency
ER&WM	environmental restoration and waste management
ESRP	Eastern Snake River Plain
FEMA	Federal Emergency Management Agency
FFA/CO	Federal Facility Agreement and Consent Order

FONSI	finding of no significant impact
FRR	foreign research reactor
FRR EIS	EIS: Proposed Nuclear Weapons Nonproliferation Policy Concerning Fore
HEPA	high efficiency particular air (filter)
HHS	U.S. Department of Health and Human Services
ICPP	Idaho Chemical Processing Plant
INEL	Idaho National Engineering Laboratory
MCLs	maximum contaminant levels
MTHM	metric tons of heavy metal
NEPA	National Environment Policy Act
NRC	U.S. Nuclear Regulatory commission
NTS	Nevada Test Site
NWPA	Nuclear Waste Policy Act
ORR	Oak Ridge Reservation
OSHA	Occupational Safety and Health Administration
PSD	prevention of signification deterioration
RCRA	Resource Conservation and Recovery Act
ROD	Record of Decision
RWMC	Radioactive Waste Management Complex
SDWA	Safe Drinking Water Act
SNF	spent nuclear fuel

SRS Savannah River Site

TEDE total effective dose equivalent

TRU transuranic

UBC Uniform Building Code

USGS U.S. Geological Survey

VOCs volatile organic compounds

WERF Waste Experimental Reduction Facility

WINCO Westinghouse Idaho Nuclear Company, Inc.

WIPP Waste Isolation Pilot Plant





# **1. PREFERENCE FOR ALTERNATIVES**

## **1.1 Specific Preferences**

### **1.1.1 SNF Management**

#### **01.01.01 (002) SNF Management**

##### **COMMENT**

Commentors prefer alternatives that do not result in foreign spent nuclear fuel being managed at a specific location, and cite potential catastrophic impacts from releases due to accidents.

##### **RESPONSE**

A decision regarding the policy to accept spent nuclear fuel (SNF) from foreign research reactors reached through a process based on a separate EIS entitled Proposed Nuclear Weapons Policy Concerning Foreign Research Reactor Spent Nuclear Fuel (Draft) (FRR EIS). This EIS addresses domestic transportation and management of such SNF, if it is returned to the United States. This EIS to ensure that all potential impacts of SNF transportation are evaluated. comment 05.12.07.01 (001) regarding the potential for release of radioactive materials in accidents.

#### **1.1.1.1 Action Alternatives**

##### **01.01.01.01 (001) Action Alternatives**

##### **COMMENT**

The commentor objects to the Port of Oakland being proposed as an entry and/or transit point for research reactor spent nuclear fuel.

##### **RESPONSE**

The Port of Oakland is considered in the EIS as a potential point of entry for foreign research reactor (FRR) SNF. However, the issue of selecting ports of entry for shipments of FRR SNF is outside the scope of this EIS. That issue is being analyzed in the FRR EIS. DOE will not make a decision on acceptance of FRR SNF until the FRR EIS and this EIS are completed.

##### **01.01.01.01 (002) Action Alternatives**

##### **COMMENT**

The commentor supports the Regionalization by fuel type alternative.

##### **RESPONSE**

Volume 1, section 3.1 identifies the preferred alternative for programmatic SNF management actions DOE would take to the extent required by this alternative. Research and development would be included. See also the response to comment 04.04 (008).

##### **01.01.01.01 (004) Action Alternatives**

##### **COMMENT**

Commentors oppose the No Action alternative for one or more of the following reason

- High-level waste management under this alternative is unacceptable.
- Resources would be wasted.
- It is irresponsible and should be redefined as the choice that just meets ex
- It is unsafe.
- SNF would be difficult to manage.
- Some university research reactors would be forced to shut down without prom
- unneeded nuclear fuel.
- Not permitting shipment of SNF from university reactors will prevent decommi
- reactors and force universities to incur significant expenses that could not
- K-basin wastes at the Hanford Site are not stabilized.
- The increased risk is considered unacceptable.

**RESPONSE**

Volume 1, section 3.1 of the EIS describes DOE's preferred alternative for SNF mana  
section 3.4 describes the preferred alternative for SNF management, environmental r  
management at the Idaho National Engineering Laboratory (INEL). See the responses  
(008) and 04.04 (011).

**01.01.01.01 (005) Action Alternatives**

**COMMENT**

Commentors oppose the Decentralization alternative or the Centralization alternativ  
**RESPONSE**

Volume 1, section 3.1 describes the preferred alternative for SNF management. See  
comment 04.04 (008).

**01.01.01.01 (008) Action Alternatives**

**COMMENT**

The commentor supports the No Action alternative and opposes the Centralization alt  
**RESPONSE**

Volume 1, section 3.1 identifies the preferred alternative for programmatic SNF man  
actions that would be undertaken by DOE to the extent required by this alternative.  
development activities would be included. See also the response to comment 04.04 (

**01.01.01.01 (010) Action Alternatives**

**COMMENT**

The commentor objects to bringing additional spent nuclear fuel to the Oak Ridge Re  
rainfall and percolation rates are perceived to be too high, and suggests a drier,  
**RESPONSE**

Analyses performed for this EIS and summarized in Volume 1, Chapter 5 and Appendix  
section 5.8 indicate that the environmental consequences of the five SNF management  
be small at any of the sites, including the Oak Ridge Reservation. Therefore, brin  
this site is not likely to add to environmental or health hazards that may already

**01.01.01.01 (013) Action Alternatives**

**COMMENT**

The commentor supports the No Action alternative, with the opinion that all other a "move the problem around," placing it "out of sight, out of mind."

**RESPONSE**

Volume 1, section 1.1 of the EIS has a comprehensive discussion of the options available for SNF, including storage, stabilization, transportation, and preparation for final disposition. Technologies to accomplish these options are discussed in Volume 1, Appendix J. The alternatives incorporated to varying extents in all of the alternatives, as described in Volume 1, have definite purposes for relocating SNF, such as storing similar fuel in a secure facility. In this way, the alternatives attempt to balance transportation considerations, including nonproliferation, worker safety, and cost effectiveness. Dispositions, such as burial, are outside the scope of this EIS.

**01.01.01.01 (015) Action Alternatives**

**COMMENT**

Commentors state that transportation risks and the need to avoid such risks prior to spent nuclear fuel to a permanent storage site must be considered. Commentors also support a Decentralization alternative with no transportation, and/or allude to a "shelving" of unnecessary movements of spent nuclear fuel are being made.

**RESPONSE**

Transportation risks were analyzed for all the alternatives and no significant impacts were evaluated. The alternatives not only from the standpoint of environmental impacts, but also of deciding on an appropriate programmatic strategy for managing DOE SNF until decision regarding its ultimate disposition. Such decisions are anticipated within the next programmatic strategy must not only address currently identified vulnerabilities in but ensure safe, environmentally sound, and cost-effective SNF management in the future. Transportation, and its costs and impacts, is a factor in making these decisions and programmatic decisions. There have not been, nor will there be, unnecessary movements.

**01.01.01.01 (019) Action Alternatives**

**COMMENT**

The commentor expresses a preference for the No Action alternative because DOE will evaluate the necessity for generating radioactive waste and minimize the waste stream as much as possible.

**RESPONSE**

In general, DOE has adopted a policy emphasizing waste minimization and avoidance, Volume 2, Chapters 1 and 2 of the EIS. Most new radioactive waste will be created from cleanup activities and decommissioning of contaminated facilities that no longer serve their missions. However, DOE does not officially consider SNF a waste material. Continuous sources of SNF is, therefore, not part of DOE's waste minimization objectives and is outside the scope of this EIS.

**01.01.01.01 (022) Action Alternatives**

**COMMENT**

The commentor prefers an alternative that manages spent nuclear fuel at its current generation without polluting the environment, and states that if spent nuclear fuel safety reasons, transportation should be minimized.

**RESPONSE**

Several alternatives in this EIS evaluate leaving all or most SNF where it is now. In addition, other EIS alternatives were evaluated to consider providing and maintaining SNF safely, efficiently, and responsibly manage SNF until final disposition decisions can be made.

technologies for managing SNF are discussed in Volume 1, section 1.1.3 and Appendix Volume 1, Figure 3-7 compares estimated shipments among all of the alternatives. The shipment numbers reflect DOE's desire to consider all realistic transportation possibilities and stakeholder concerns. See also the response to comment 04.04 (008).

#### **01.01.01.01 (026) Action Alternatives**

##### **COMMENT**

The commentor states that radioactive wastes should remain at their current locations of final solutions, and states that a nationwide EIS on a broad-based, solution-oriented approach should be prepared.

##### **RESPONSE**

DOE is preparing the Waste Management Programmatic Environmental Impact Statement, and comments will be solicited on the waste policies to be addressed in that document.

#### **01.01.01.01 (029) Action Alternatives**

##### **COMMENT**

Commentors favor the Decentralization alternative, a modified Decentralization alternative including the Decentralization alternative because decentralization of spent nuclear fuel requires generators to assume responsibility for their spent nuclear fuel and require transportation. Recommended modifications include Decentralization with limited export to the Idaho National Engineering Laboratory. Storage preferences include dry cask storage of spent nuclear fuel over processing.

##### **RESPONSE**

Volume 1, section 3.1 describes DOE's preferred alternative for SNF management; Volume 2 describes the preferred alternative for SNF management, environmental restoration, and siting at INEL. See the responses to comments 04.04 (008) and 04.04 (011).

#### **01.01.01.01 (033) Action Alternatives**

##### **COMMENT**

The commentor supports centralization or regionalization of existing nuclear fuel inventory.

##### **RESPONSE**

Volume 1, section 3.1 identifies the preferred alternative for programmatic SNF management actions that DOE would take to the extent required by this alternative. Research and development activities would be included.

## **II COMMENT**

The commentor prefers the Regionalization by fuel type alternative for handling Navy and some foreign research reactor spent nuclear fuel at Idaho National Engineering Laboratory, remainder going to the Savannah River Site and, for the INEL-specific recommendation, the Ten-Year Plan and Maximum Treatment, Storage, and Disposal alternatives that are consistent with Regionalization by fuel type and the Navy's preferred alternative. In addition, that reprocessing these materials at the Idaho Chemical Processing Plant be considered in the EIS, and the debate on reprocessing should not be because of politics.

##### **RESPONSE**

Volume 1, Chapter 3, and Volume 2, Chapter 3 show the actions DOE would take to the extent required by this alternative. Activities related to SNF management, including processing and development, are covered. See also the response to comment 06.05 (001).

## II COMMENT

The commentor opposes the Centralization alternative because it would require extensive interim storage sites and to ultimate disposal sites.

### RESPONSE

The commentor is correct in anticipating the need for further SNF shipments after a decision regarding ultimate disposition of DOE SNF in a permanent repository. However, assessment of these shipments is outside the scope of this EIS. The scope of Volume 1 of this EIS and related transportation of DOE SNF until 2035. It may take that long to make a decision on ultimate disposition of DOE SNF. Because space in a permanent repository is not available for 40 years, DOE evaluated EIS a range of reasonable alternatives to satisfy the interim.

## II COMMENT

The commentor recommends that the three existing primarily spent nuclear fuel DOE 1 storage be maintained in the preferred alternative.

### RESPONSE

The preferred alternative for programmatic SNF management is discussed in Volume 1,

## II COMMENT

The commentor prefers the programmatic No Action alternative because the existing DOE fuel storage sites have vulnerabilities, as delineated in the Spent Fuel Working Group Report.

The need to correct existing SNF storage vulnerabilities was a factor in determining the preferred alternative for programmatic SNF management, as described in Volume 1, section 3.1.

## II COMMENT

The commentor supports the 1992/1993 Planning Basis alternative because of the urgent Hanford K-basin problems, and because the alternative is less costly, less risky, and than most other alternatives.

### RESPONSE

The factors mentioned are covered in the preferred alternative for programmatic SNF management described in Volume 1, Chapter 3.

## II COMMENT

The commentor asserts that it is environmentally more attractive to manage spent nuclear fuel near its origin.

### RESPONSE

Volume 1, section 3.1, and Volume 2, section 3.4 describe the preferred alternative. The impacts of all of the alternatives are given in Volume 1, Chapter 5 and Appendix B. It shows that, for all of the alternatives analyzed in this EIS, the impacts would be small.

## II COMMENT

The commentor notes that there is only a small difference between the analyses for the 1992/1993 Planning Basis alternatives.

### RESPONSE



The commentor is correct. Actions taken under the Decentralization alternative would that would occur under the 1992/1993 Planning Basis alternative. DOE believes that the range of alternatives analyzed in the EIS is inclusive and in philosophy of considering a full range of reasonable alternatives, as required by the National Environmental Policy Act (NEPA) and Council on Environmental Quality (CEQ)

## II COMMENT

The commentor opposes the Regionalization and Centralization alternatives based on high-level and transuranic wastes due to spent nuclear fuel stabilization activities alternatives.

### RESPONSE

Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environment all the alternatives considered in this EIS. The analyses show that the impacts of small. Volume 1, section 3.1 describes DOE's preferred alternative for programmatic Volume 2, section 3.4 describes the preferred alternative for SNF management, environment and waste management at INEL. See also the response to comment 01.01.01.01 (022)

### II 1.1.1.2 Siting Alternatives

## II COMMENT

The commentor states that it is inappropriate to store spent nuclear fuel at the Oa because of that area's high rainfall.

### RESPONSE

Rainfall, like all other environmental parameters, such as high winds and seismic activity factors in the design of SNF storage facilities for a given site. Rainfall is explained analysis of the potential dispersal of radioactive materials, be it by air, surface analyses are used to design SNF storage facilities to prevent the dispersal of radioactive means. Thus, DOE considers that the amount of rainfall, in and of itself, is not a eliminate a site from consideration as a reasonable alternative for managing SNF.

## II COMMENT

The commentor opposes spent nuclear fuel storage at the Idaho National Engineering of wind patterns.

### RESPONSE

DOE's policy is to operate its facilities in compliance with all applicable Federal standards and DOE Orders, and to protect human health and the environment. To determine DOE must take winds into account.

Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environment all the alternatives considered in this EIS. The analyses of public exposure to air materials show that impacts would be small for all alternatives considered.

## II COMMENT

The commentor expresses the opinion that the Hanford Site is unsuitable for storing reactor spent nuclear fuel due to current conditions in the K-basins and the potential additional activities on those basins if the foreign research reactor spent nuclear

### RESPONSE

Volume 1, Appendix A, section 2.3 discusses the SNF management program at the Hanford includes a description of near-term activities to correct problems at existing facilities A, section 3.1 discusses facilities and options for SNF management to be analyzed under proposed alternatives. Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5

environmental impacts of all the alternatives considered in this EIS. The analyses all alternatives would be small.

## II COMMENT

The commentor states that DOE should consider several regional facilities that accept nuclear waste in a manner for disposal, spent nuclear fuel, weapons, and waste generated in their region at the Nevada Test Site for such disposal.

### RESPONSE

In response to public comments raised during the scoping process, DOE identified two alternative sites: the Oak Ridge Reservation in Tennessee and the Nevada Test Site. This is summarized in the May 9, 1994, amendment to the Implementation Plan for the Department of Energy Programmatic Spent Nuclear Fuel Management and Idaho National Engineering Laboratory Environmental Restoration and Waste Management Programs EIS. It is treated in detail in the Alternative Site Selection Decision Process Report.

The documents identified above state that the Nevada Test Site is not a preferred site for spent nuclear fuel (SNF) management because of the State of Nevada's current role as the host site for the Site Characterization Project. See also the response to comment 04.04 (008) on DOE's alternative.

The ultimate disposition of DOE SNF, waste, and weapons is outside the scope of this EIS and will be decided by Congress.

## II COMMENT

The commentor does not want commercial spent nuclear fuel ending up at Bremerton.

### RESPONSE

The EIS does not consider management of commercial SNF. Neither DOE nor the Navy is responsible for its action.

## II COMMENT

Commentors prefer alternatives that do not result in additional nuclear waste or spent nuclear fuel managed in various locations (the Idaho National Engineering Laboratory, the Nevada Test Site, the Savannah River Site, the Hanford Site, and the Puget Sound Naval Shipyard). In addition, commentors express opinions, including:

- That they have enough waste and/or problems at the site
- That it is irrational to add more nuclear waste to what is there
- That past practices, safety, transportation, and/or mission conflict with present site
- That temporary storage may become permanent
- That permanent disposal/disposition is needed
- That better sites that present less risk are available
- That low population density, lack of government action, profit motivation, and lack of visibility is a poor justification
- That there is a risk to water resources, fragile ecosystems, or the environment
- That increased spent nuclear fuel management activity will be detrimental to the site mission and local economy
- That spent nuclear fuel should be managed at its current site
- That Pit 9 Project waste should not be reburied at the Idaho National Engineering Laboratory

### RESPONSE

Volumes 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environmental impacts of all the alternatives considered in this EIS. The analyses show that the impacts of all alternatives would be small. Volume 1, section 3.1 and Volume 2, section 3.4 describe the preferred alternative for programmatic SNF management and SNF management, environmental restoration, and waste management at the INEL respectively. See the response to comment 07.02.01 (003) for information on the Project. See the responses to comments 04.04 (008) and 04.04 (011) for DOE's preferred alternative.

## II COMMENT

Commentors express a preference for alternatives that do not result in additional nuclear fuel being managed in South Carolina. In addition, commentors express one following opinions:

- That they have enough waste and/or problems at the site
- That such material be stored in areas of low population density rather than population density
- That past practices, safety, transportation, and/or mission conflict with pr site
- That temporary storage may become permanent
- That permanent disposal/disposition is needed
- That better sites that present less risk are available
- That low population density, lack of government action, profit motivation, i lack of visibility is a poor justification
- That there is a risk to water resources, fragile ecosystems, or environment
- That increased spent nuclear fuel management activity will be detrimental to the site mission and local economy
- That spent nuclear fuel should be managed at its current site or where it is generated/received

### RESPONSE

Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environme all the alternatives considered in this EIS. The analyses show that the impacts of small.

Volume 1, section 3.1, and Volume 2, section 3.4 describe the preferred alternative management. See the responses to comments 04.04 (008) and 04.04 (011).

## II COMMENT

The commentor states that 40 years of temporary storage of spent nuclear fuel at th Engineering Laboratory is hardly temporary. In addition, the commentor states that interest to create storage solutions for existing wastes, and that additional waste Idaho.

### RESPONSE

Volume 1 of this EIS considers alternative approaches to safely, efficiently, and r existing and projected quantities of SNF until 2035. This amount of time may be re implement a decision on the ultimate disposition of SNF. This EIS provides the env to support decisions that will facilitate a transition from DOE's current practices SNF. The Navy and DOE intend to make the transition from fuel management under the considered in this EIS to ultimate disposition as quickly as practicable.

For more information on interim storage, see the response to comment 06.06 (003).

## II COMMENT

Commentors express a preference for alternatives that do not result in additional nuclear fuel being managed in Tennessee. In addition, commentors express one or mo opinions:

- That they have enough waste and/or problems at the site
- That thousands of shipments of spent nuclear fuel to the Oak Ridge Reservati Regionalization alternative are not justified given that 98 percent of the s inventory now is stored at the Hanford Site, the Idaho National Engineering the Savannah River Site
- That the Centralization alternative for the Oak Ridge Reservation makes no s large number of shipments required that pose risks to persons in urban and s populations
- That such material be stored in areas of low population density rather than population density
- That past practices, safety, transportation, and/or mission conflict with pr

site

That temporary storage may become permanent

That permanent disposal/disposition is needed

That better sites that present a lower risk are available

That low population density, lack of government action, profit motivation, i lack of visibility is a poor justification

That there is a risk to water resources, fragile ecosystems, or environment

That increased spent nuclear fuel management activity will be detrimental to the site mission and local economy

That spent nuclear fuel should be managed at its current site or where it is generated/received

#### RESPONSE

Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environme all the alternatives considered in this EIS. The analyses show that the impacts of small. Volume 1, section 3.1, and Volume 2, section 3.4 describe the preferred al nuclear fuel management. See also the responses to comments 04.04 (008) and 04.04

## II COMMENT

The commentor states that the Idaho National Engineering Laboratory is not a suitab store additional spent nuclear fuel, citing seismic risk, groundwater hydrology, lo and likely repositories, and present site facility problems.

#### RESPONSE

Volume 1, Appendix D, and Volume 2, Chapter 5 discuss the impacts of SNF and waste INEL. These impacts would be small under all the alternatives considered in this E

## II COMMENT

The commentor expresses a preference for alternatives that do not result in additio managed at the site. The commentor objects to waste being "reburied" in Idaho.

#### RESPONSE

The commentor's objection to Pit 9 activities at the Radioactive Waste Management C INEL is noted. Although Volume 2 of this EIS bounds all environmental restoration during the period 1995 through 2005, specific decisions regarding Pit 9 are governe Comprehensive Environmental Response, Compensation, and Liability Act, which has as involvement processes through which to obtain public input.

## II COMMENT

The commentor expresses a general preference for siting spent nuclear fuel manageme Oak Ridge Reservation. The commentor further notes that the capability exists at t Reservation to manage spent nuclear fuel and that the jobs would be welcome.

#### RESPONSE

The commentor's preference and opinion are noted.

## II COMMENT

The commentor prefers alternatives that do not result in foreign spent nuclear fuel through or managed at the Hanford Site.

## RESPONSE

Potential acceptance of FRR SNF is being analyzed in a separate EIS entitled Proposed Nonproliferation Policy Concerning Foreign Research Reactor Spent Nuclear Fuel (Draft). DOE will not make a decision on the acceptance of FRR SNF until both this EIS and the other is completed.

## II COMMENT

The commentor prefers alternatives that do not result in additional nuclear waste at the Idaho National Engineering Laboratory in Idaho and suggests that existing waste be managed as soon as possible.

## RESPONSE

General solutions for managing SNF are discussed in Volume 1, section 1.1.3 and Appendix J. Therein it is noted that technologies for final disposition of SNF cannot be specified until repository acceptance requirements are developed. These requirements are several years from completion but a combination of the technologies described in Volume 1, Appendix J may satisfy acceptance criteria. Furthermore, consideration is given by the alternatives analysis providing or maintaining processing flexibility that may prove necessary to meeting requirements. Consequently, although the ultimate disposition of SNF is a high priority, details of disposition activities have not been finalized and are beyond the scope of the responses to comments 04.04 (008) and 04.04 (011).

## II COMMENT

The commentor opposes Idaho becoming a nuclear waste dump and states the Idaho National Engineering Laboratory is not the place for a repository. The commentor adds that this is not reflected in the Draft EIS.

## RESPONSE

DOE agrees that the possibility of Idaho becoming a nuclear waste "dump" or the INEL repository is not the proposed action under consideration in this EIS.

On October 22, 1990, DOE published a Notice of Intent in the Federal Register announcing the preparation of a programmatic EIS (DOE PEIS) addressing environmental restoration and waste management (ER&WM) (including SNF management) activities across the entire DOE complex. DOE invited the public to submit written comments on the scope of the Department of Energy Programmatic Environmental Restoration and Waste Management EIS, which is now titled the Waste Management Programmatic EIS, held 23 scoping meetings in Idaho and across the country, and prepared an Implementation Plan for the DOE PEIS reflecting the comments provided. DOE held additional meetings on the draft Implementation Plan and recorded public comments given at the meetings. The intent of the DOE PEIS was to support complex-wide decisions regarding management of programs, including management of SNF.

On October 5, 1992, DOE published a Notice of Intent in the Federal Register announcing the preparation of an EIS addressing environmental restoration and waste management and SNF ac-

DOE held five scoping meetings in Idaho to solicit comments on the proposed scope a comments provided at those meetings. The purpose of this INEL EIS, which tiered fr accordance with NEPA regulations, was to support site-specific decisions on INEL ER including SNF management at INEL.

On June 28, 1993, as an outgrowth of civil lawsuits involving DOE, the Public Servi Colorado (owner of the Fort St. Vrain Nuclear Generating Station) and the State of Court for the District of Idaho ordered DOE to include in its EIS considerations of involving transporting, receiving, processing, and storing SNF. Accordingly, the s ER&WM EIS was expanded to include a programmatic EIS for SNF management. All of th along with extensive public comments on each, defined the scope of the EIS. DOE's companion EIS evaluations satisfy the procedural requirements of NEPA and should pr consideration of the important impacts.

Volume 1, section 1.2 of the EIS describes actions related to this EIS. Volume 1 o environmental impacts of the plans for managing DOE SNF. Volume 1, Appendix B defi impact of this management program in Idaho. Volume 2 of this EIS was coordinated w with both the Waste Management Programmatic EIS and Volume 1 of this EIS for SNF ma because the alternatives evaluated relate to site-specific INEL activities. The Wa Programmatic EIS is expected to summarize and consider the impacts of the alternati EIS regarding SNF and waste management as part of its analysis of cumulative enviro DOE considers the evaluation of cumulative impacts in Volume 1, Chapter 5 and site-A through F of this EIS to adequately encompass all reasonably foreseeable actions the 10 sites evaluated for the management of SNF between 1995 and 2035. The cumula proposed environmental restoration and waste management at INEL between 1995 and 20 in Volume 2, Chapter 5, including the management of SNF at INEL. The integration o management of SNF into this EIS allows reviewers and decisionmakers to evaluate the impacts of programmatic management alternatives as they relate to the site-specific SNF under each alternative being considered.

Pertinent environmental assessments and other EISs were reviewed and considered in this EIS, as appropriate, to ensure consistency of information and evaluation of cu

## II COMMENT

The commentor states that the Idaho National Engineering Laboratory does not have a infrastructure to support any but the No Action alternative.

## RESPONSE

The EIS demonstrates that INEL would be able to support SNF management under any of Under some alternatives, additional construction is needed. Volume 1, Appendix B, the SNF management program at INEL. Volume 2, Appendix C discusses the projects an required to successfully implement this program. This detailed information is summ Chapters 1 and 2. Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summ environmental impacts of all the alternatives considered in this EIS. The analyses all alternatives would be small.

## II COMMENT

The commentor opposes transporting nuclear waste to the Idaho National Engineering supports storing waste at production sites.

## RESPONSE

Volume 1, section 3.1, and Volume 2, section 3.4 identify the preferred alternative and discuss the actions DOE would take to the extent required by these alternatives development activities would be included.

## II COMMENT

The commentor suggests that the use of the language "not a preferred site" when ref Test Site implies that the Oak Ridge Reservation is by definition a "preferred site

## RESPONSE

DOE believes this language is appropriate, because it accurately characterizes the Test Site (NTS) for the purpose of analyzing a site that lacks SNF infrastructure a seen in the EIS, the NTS "nonpreferred" status still allows for full consideration alternative sites. See also the response to comment 04.04 (008) on DOE's preferred programmatic SNF management, and the responses to comments 04.03.01 (028 and 032).

## II COMMENT

The commentor opposes any form of the Regionalization or Centralization alternative Reservation.

## RESPONSE

Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environme all the alternatives considered in this EIS. The analyses show that the impacts of small. Volume 1, section 3.1 describes DOE's preferred alternative for programmat Volume 2, section 3.4 describes the preferred alternative for SNF management, envir and waste management at INEL.

### II 1.1.2 INEL ER&WM Programs

## II COMMENT

Commentors favor a hybrid of the Volume 2 Ten-Year Plan and Maximum Treatment, Stor Disposal alternatives.

## RESPONSE

The DOE preferred alternative for SNF management, environmental restoration, and wa programs at INEL is identified in Volume 2, section 3.4. The preferred alternative hybrid of the alternatives described in the Draft EIS. See the response to comment

## II COMMENT

The commentor expresses a preference for the Ten-Year Plan alternative with some st opposition to the incineration process and more options for low-, high-, and mixed-incineration. The commentor further states that a separate EIS should be developed incinerators at the Idaho National Engineering Laboratory and assumes an EIS has be incinerators.

## RESPONSE

Treatment options, including options other than incineration, for low-level, high-level radioactive and hazardous wastes are evaluated in the EIS and are described in Volume 1. More detail on specific treatment technologies is provided in Volume 2, Appendix C. treatment technologies have not been selected for many of the waste streams, combination technologies may be required for effective treatment of some waste streams. Site treatment technologies developed for waste streams will be reviewed and approved by the State of Idaho. Combination treatment technologies, or hybrids, are considered bounded by the analyses in this EIS. Low-level waste has been treated at INEL through incineration at the Waste Experimentation Facility (WERF). As described in Volume 2, section 2.2.7, operation of WERF was suspended and the facility was upgraded. During the shutdown, the Environmental Assessment, Idaho National Laboratory Low-Level and Mixed Waste Processing was prepared, which resulted in a finding of no significant impact (FONSI). DOE is currently undertaking supplemental volume reduction at WERF with off-site incineration commercial facilities. This EIS includes environmental assessment of WERF, including the incineration activity. Decisions on resumption of operations which will supersede the previous NEPA documentation. Any new specific projects in the future will undergo NEPA review, and the need for any additional NEPA documentation, including for WERF, will be determined. Incineration of high-level waste is not currently under consideration.

## II COMMENT

The commentor states that the continued receipt of transuranic waste on a case-by-case basis under the Decentralization alternative is not "no action."

## RESPONSE

The purpose of the No Action alternative is to provide a baseline against which the impacts of the proposed action can be measured. The baseline range of existing ongoing activities for a site such as the INEL. Termination of a certain set of these activities would be more of a "shock" which would complicate defining the baseline.

## II COMMENT

The commentor objects to waste being reburied at the Idaho National Engineering Lab Project. The commentor expresses a preference for alternatives that do not result in waste or spent nuclear fuel being managed at the Idaho National Engineering Laboratory.

## RESPONSE

Volume 1, section 3.1 identifies the preferred alternative for programmatic SNF management actions that would be undertaken by DOE to the extent required by this alternative. development activities would be included.

Specific cleanup decisions, such as the one made for the Pit 9 interim action clean up under the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) base Federal Facility Act/Consent Order (FFA/CO) between DOE, the Environmental Protection Agency, Region X, and the State of Idaho and are not within the scope of this EIS. The objective of decisions under CERCLA and the FFA/CO, such as for Pit 9, is to reduce the potential for contamination to ensure that human health and the environment are adequately protected. Establishing cleanup objectives and standards specifically to ensure adequate protection with applicable environmental standards and guidance. Approximately half of the waste in Pit 9 is estimated to contain less than 10 nanocuries per gram of transuranic elements. If excavation, this material would be returned to the pit following assay commensurate with good practices for low-level radioactive wastes at the RWMC, as regulated by DOE Order 5400.1 Waste Management. The remaining half would be removed and treated, both to reduce concentrations to less than 10 nanocuries per gram and to satisfy risk-based cleanup objectives.



the ROD. Following treatment, this soil and other materials meeting the criteria w low-level radioactive waste. The treated concentrate will be in a stable vitrified because the waste would be stored in an untreated and potentially unstable form for period of time until an appropriate treatment method could be found. To minimize airborne releases, projects involving radioactive particulates at INEL within a double-confinement structure. Conservative assumptions normally are used the atmosphere, such as modeling only two filters in series when at least three are operations. See also the response to comment 01.01.01.02 (006).

## **II COMMENTS**

The commentor supports the Volume 2 Minimum Treatment, Storage, and Disposal altern development, and supports technology resulting in less, rather than more, waste bei

## **RESPONSE**

Volume 1, section 3.1 and Volume 2, section 3.4 describe the preferred alternatives management. See the response to comments 04.04 (008) and 04.04 (011).

## **II COMMENT**

Commentors support the Volume 2, Maximum Treatment, Storage, and Disposal alternati

## **RESPONSE**

Volume 2, section 3.4, describes the preferred alternative for INEL environmental r management activities, including SNF management. See also the response to comment

## **II 1.1.3 Others**

## **II COMMENT**

Commentors support finding a safe area in which to store spent nuclear fuel.

## **RESPONSE**

DOE agrees with the comment.

## **II 1.2 General Preferences**

## **II COMMENT**

Commentors favor the options that would require the least amount of transportation, transportation of radioactive material, and a particular option.

## **RESPONSE**

DOE complies with U.S. Department of Transportation regulations for transporting radioactive material. These regulations are designed to protect workers and the public by minimizing the transporting radioactive material.

In addition, the EIS evaluates a range of reasonable alternatives, from no action, transport of radioactive materials, to centralization, which involves extensive transportation of radioactive material. The analysis in the EIS shows that the potential risks from transportation of the alternatives. Nevertheless, the public comment to minimize transportation is not considered in the DOE decision-making process that will lead to a ROD. Public opposition that would involve more, versus less, transportation is also a factor that has been considered in the decision-making process.

A discussion of SNF highway and rail transportation impacts and potential accidents is in Volume 1, Chapter 5 and Appendices A through F. DOE follows the U.S. Department of Transportation requirements for off-site transportation of SNF, including the use of licensed shippers. U.S. Department of Transportation and Nuclear Regulatory Commission performance requirements result, the potential for exposing the public to radiation hazards is extremely low. DOE will take accident risks by following training and route-selection guidelines and uses other measures to reduce hazardous and radioactive shipments. In the unlikely event of an accident, emergency response will be taken by DOE and local governmental authorities. As described in the EIS and Worker Health Effects, the overall risk from transportation would be small.

## II COMMENT

The commentor favors upgrading existing temporary storage facilities and expediting the development of a centralized, temporary storage site.

## RESPONSE

Volume 1, section 3.1 summarizes the alternatives for managing SNF. These alternatives range from a number of sites to a single centralized site. NTS, which is close to the Yucca Mountain site, is the preferred site for the evaluation. Yucca Mountain is being studied as the potential site for the first SNF repository. If the site is found suitable, acceptance of commercial SNF is expected to begin in 2015; the date for acceptance of DOE SNF at the repository is not yet finalized.

## II COMMENT

The commentor opposes sending N-Reactor spent nuclear fuel or other weapons-grade materials to Britain for reprocessing.

## RESPONSE

A discussion of potential foreign reprocessing of N-Reactor SNF is in Volume 1, Appendix B.

## II COMMENT

Commentors find it "frightening" and "absurd" that DOE, the Department of Defense, and the Department of Energy have been unable to come up with a feasible and workable alternative.

## RESPONSE

DOE believes it has evaluated a full range of reasonable alternatives. Volume 1, s preferred alternative for programmatic SNF management. See also the response to co The programmatic action that DOE ultimately selects is not necessarily limited to o For example, the ROD could incorporate actions from one or more of the five alterna Moreover, the programmatic decisions will not identify all site-specific SNF manage appropriate, the decisions or implementation would be made after additional site-sp evaluation.

## II II COMMENT

The commentor prefers that spent nuclear fuel be managed at the nearest good site a

## RESPONSE

The EIS evaluates 10 sites as reasonable alternatives for some level of SNF managem analysis in the EIS considers a number of factors, including risk to the public fro reasonably foreseeable accident conditions. Discussions on public health and safet Occupational and Public Health and Safety sections in Volume 1 and its site-specifi through F, and in Volume 2, section 5.12. The EIS concludes that there would be no the public or the environment due to SNF management activities at any of the 10 sit

## II COMMENT

The commentor prefers alternatives that manage spent nuclear fuel at its current si generated or received, which will help keep pressure on waste reduction and disposa

## RESPONSE

See the response to comment 04.04 (008).

## II COMMENT

The commentor states that this EIS addresses nothing new in establishing a viable w moving nuclear wastes around only delays the problem to the next generation.

## RESPONSE

DOE is committed not only to developing Federal geologic repositories for permanent to providing safe interim storage pending availability of permanent disposal facili necessary to varying degrees under the alternatives DOE is analyzing for providing management of SNF. The alternatives have definite purposes for relocating SNF, suc fuel types within a single secure facility. Thus, the alternatives attempt to bala with other worthy considerations, including nonproliferation, worker safety, and co The potential impacts of storing radioactive materials associated with SNF are disc Chapter 5 of the EIS. Environmental consequences of programmatic SNF management ar all alternatives in Volume 1, section 5.1, and mitigation measures are discussed in DOE has a program for safely managing and storing SNF and other radioactive materia considered in the EIS. DOE's policy is to design, construct, and operate its facil safety and safety assurance that meets applicable Federal, state, and local require DOE Orders. DOE will manage SNF in a manner that ensures protection of the environ health and safety of the public and site employees.

## II COMMENT

The commentor supports alternatives that commit DOE to accept spent nuclear fuel from reactors, specifically the Decentralization, Regionalization, and Centralization alternatives and annual shipments.

## RESPONSE

Volume 1, section 3.1 describes the preferred alternative for programmatic SNF management, section 3.4 describes the preferred alternative for SNF management, environmental remediation, and management at INEL. See the responses to comments 04.04 (008) and 04.04 (011).

## II COMMENT

The commentor states that under the No Action alternative, universities will have to transport fuel without the infrastructure of an operating reactor.

## RESPONSE

Volume 1, section 3.1 identifies the preferred alternative for programmatic SNF management and actions that would be undertaken by DOE to the extent required by this alternative. Research and development activities would be included.

## II COMMENT

The commentor objects to the No Action alternative because of the increased potential exposures and the reduction of safety margins related to degrading spent nuclear fuel. The commentor notes that there are indirect impacts associated with no research on appropriate technology for stabilization under the No Action alternative.

## RESPONSE

DOE formed a No Action alternative that would provide for minimum safe management of SNF as a basis for comparison so that bounding impacts could be obtained through analysis of alternatives. This analysis is consistent with CEQ regulations and guidance for the analysis of alternatives.

## II COMMENT

Commentors express the opinion that spent nuclear fuel storage at a particular site where there is already too much present.

## RESPONSE

Potential sites were based in part on land ownership and whether current or former activities were conducted. These sites then were evaluated by using statutory and environmental factors, socioeconomic and transportation issues, and implementation issues. The sites discussed in the EIS are possible alternative sites for siting SNF storage facilities.

used for SNF or waste storage are to be identified in the ROD. The NEPA process re range of reasonable alternatives, including alternative sites, be considered and ev the response to comment 03.07 (003).

## II COMMENT

The commentor is skeptical of DOE's assertions that it can store spent nuclear fuel environmental impacts and that its entire inventory can be stored on a site only te

## RESPONSE

The Alternative Site Selection Process Report reasonably assumes that "for the scop newly generated spent nuclear fuel (SNF), the minimum site size is on the order of the current interim storage of Naval, test reactor, and Fort St. Vrain SNF. Howeve scope of interim storage of currently stored and newly generated SNF, under the Reg Centralization alternatives, the minimum site size is on the order of hundreds of a retrievable storage siting requirements for commercial SNF. The minimum site size thousands of acres if large-scale stabilization activities were undertaken in addit based on the nature and complexity of the processes involved and associated infrast

## II COMMENT

The commentor strongly opposes considering the Nevada Test Site as a potential site management, stating that the Western Shoshone National Council must approve such ac 1863 Treaty of Ruby Valley.

## RESPONSE

The issue of Western Shoshone claims of ownership of a large portion of Nevada, inc owned and administered lands comprising the NTS and the potential repository site a has been a matter of contention and extensive litigation for many years. In that l Court held that the Western Shoshone had received "payment" in 1979 for the lands t claimed, thus extinguishing any rights or title the Tribe may have had at that poin vs. Dann, 470 U.S. 39, 105 S. Ct. 1058 (1985). In January 1989, the Ninth Circuit Appeals, citing the Supreme Court decision, emphatically reiterated that Western Sh lands had been extinguished, and further ruled that the extinguishment took place i vs. Dann, 873 F. 2d 1189 (9th Cir. 1989). In October 1989, the Supreme Court decli on appeal, thus leaving to stand as law the Ninth Circuit opinion concerning the ex Shoshone Tribal rights. In view of these legal precedents, DOE disagrees with the Western Shoshone ownership of NTS or the potential Yucca Mountain repository site.

## II COMMENT

The commentor prefers alternatives that do not result in additional nuclear waste b Ridge Reservation in Tennessee, and specifically references spent nuclear fuel comi Washington.

## RESPONSE

See the response to comment 04.04 (008).

## II COMMENT

Commentors express the opinion that spent nuclear fuel should be stored in areas of density to minimize potential health risks.

## RESPONSE

One purpose of this EIS is to evaluate a number of alternatives to aid decisionmake interim storage site(s). The sites have been evaluated based on a number of factor risks to the public. As stated in the EIS, the Atomic Energy Act of 1954 authorize standards to protect health or minimize dangers to life or property. Radiation pro based on controlling radioactive releases to levels as low as reasonably achievable potential health risk from radiation exposure.

Analyses in the Health and Safety sections of both volumes of the EIS evaluate pote proximity to the sites considered. For all alternatives, impacts would be small.

## II COMMENT

The commentor states that production of "nuclear waste" must stop and is opposed to in the great Northwest so that the port cities and the Snake and Columbia Rivers ar commentor prefers alternatives that do not result in additional nuclear waste being commentor also generally questions the need to risk water resources, fragile ecosys etc.

## RESPONSE

This EIS addresses management of DOE SNF pending ultimate disposition. Most SNF to the next 40 years exists today, and ceasing activities that generate SNF would not actions considered in this document. Specific environmental consequences of SNF m presented for all alternatives in Volume 1, section 5.1. Most of DOE's SNF was gen production and experimental reactors that have ceased to operate. Additional info prevention practices is in Volume 2, section 2.2.7.

## II COMMENT

Commentors express the opinion that spent nuclear fuel management activities should areas of high population density.

## RESPONSE

Although SNF management activities can safely coincide with high-population or othe it is prudent to strive to avoid such areas where feasible in siting new activities present some risk to the public, however slight. However, public perceptions of ri Navy activities tend to significantly exceed the actual risks. Some individuals opp alternatives identified by DOE and the Navy for transporting, receiving, processing nuclear fuel. Nevertheless, some alternative must be selected, because DOE has a c SNF. To select an alternative, the Navy is cooperating with DOE in this comprehens management, including Naval SNF. This EIS evaluates alternatives for managing SNF disposition. The December 22, 1993, Court Order requires the EIS to be completed a 30, 1995, and a ROD to be issued by June 1, 1995.

## II COMMENT

The commentor prefers alternatives that do not result in additional nuclear waste b in their state. The commentor questions how DOE originally chose the Idaho Nationa Laboratory, the Hanford Reservation, and the Savannah River Site for its activities commentor further points out that the National Environmental Policy Act process did commentor states that no scientific process was used years ago in choosing Idaho Na Laboratory for waste storage, and the EIS fails to analyze different storage types impact of, processing.

## RESPONSE

The commentor is correct that the National Environmental Policy Act of 1969 did not predecessors began activities at the three sites mentioned by the commentor. The b Federal Government to select these locations for siting various activities is beyon The commentor is referred to the public information officer at each of these and ot historical information pertaining to the sites. Volume 1, section 1.1.3 and Appendix J discuss wet and dry storage. Within alterna impacts of the particular storage type were included as input to modeling used to d alternative's impact; therefore, the consequences related to a particular storage t believes that assuming a potential need for processing is justified because it repr condition for potential impacts from SNF management, and because some processing ma prepare some SNF for interim storage. The repository criteria, while not specifica expected to contain certain criteria that, for some fuels, can be met only by some Processing and reprocessing are addressed as an option under the Volume 2 Maximum T and Disposal alternative at INEL. Refer to Project Summary SNF6 in Volume 2, Appen Additionally, information on historic emissions from reprocessing was used as input modeling because it considered bounding for any potential future processing, includ existing or new facilities or processes. The models are considered bounding becaus facilities and control operations to ensure that emissions are within the regulator emissions are not exceeded. In 1992, DOE instituted a policy that phased out repro production. That policy remains in effect.

## II COMMENT

The commentor opposes a nuclear repository in Idaho.

## RESPONSE

Volume 1, section 3 describes the alternatives for managing SNF considered in this None of the alternatives considered in this EIS would create a nuclear waste dump o or at any of the other sites considered during the period of this EIS.

## II COMMENT

One commentor cites a quotation that states it is unrealistic to dump fuel into Sav that were never designed to store nuclear waste. Another commentor expresses the o spent nuclear fuel at the Savannah River Site is an inappropriate mission for that

## RESPONSE

Volume 1, Appendix C, sections 2.3 and 2.5 describe the SNF management program at t

Site (SRS) and identify facilities that could be used to manage SNF under the alternative in this programmatic EIS. Analyses of the alternatives and facilities in this EIS show that the alternatives considered would be small.

## II COMMENT

The commentor expresses the opinion that DOE is continuing to bring SNF into the state and should consider other areas for storing spent nuclear fuel, instead of further affecting the environment.

## RESPONSE

Several DOE sites do manage a significant percentage of DOE SNF and waste. This is an established capability to safely manage such materials (for example, safeguards and security, facilities, and historic mission) and associated support infrastructure (for management, emergency response, and stakeholder involvement programs). Decisions to manage and conduct such programs also are influenced by a system of checks and balances under DOE's control, such as Congressional funding allocations, state and local permitting, and potential judicial scrutiny.

Additionally, NEPA provides opportunities to involve the public in and promote information regarding major Federal decisions. Accordingly, this EIS objectively evaluates 10 alternatives for some level of SNF management. The EIS analyses include environmental, socioeconomic impacts, and potential risks to the public from both operations and accidents for a number of options for managing SNF. The EIS concludes that there are no risks to the public or to the environment due to SNF management activities at any of the sites considered.

Public comments were considered in the preparation of this EIS, upon which a decision was made. Although the EIS provides decisionmakers with an informed basis for making a decision, the perspective of environmental impacts and public comments, decisions also will be based on other considerations as cost, programmatic needs of DOE and the Navy, and implementability. DOE will develop and implement a national SNF management strategy that best serves the national interest. See also the response to comment 04.04 (008).

## II COMMENT

Commentors express fear about Idaho or Tennessee becoming a dumping ground for nuclear waste.

## RESPONSE

The above concern is not appropriate for consideration in the NEPA process. The U.S. Supreme Court held, in *Metropolitan Edison v. People Against Nuclear Energy*, 103 S. Ct. 1556 (1983), that psychological effects caused by risk are not within the scope of the NEPA process. The EIS addresses moral, emotional, and psychological (including fear, dread, mental anguish, hatred, and other emotions) impacts included in the EIS. However, public perceptions of risk from DOE and/or Navy activities significantly exceed the actual risks.

## II COMMENT

The commentor expresses an opinion about delays in determining the manner of ultimate disposition of spent nuclear fuel. The commentor takes a position against long-term storage of spent nuclear fuel at the Puget Sound site, the Hanford Site, or the Idaho National Engineering Laboratory.

## RESPONSE



Volume 1, section 3.1 identifies the preferred alternative for programmatic SNF management actions that DOE would take to the extent required by this alternative. Research activities would be included.

## II COMMENT

Commentors state that converting high-level liquid waste to more stable calcine, for final disposal, must be an integral part of any alternative selected for management.

## RESPONSE

Volume 2, section 3.1 discusses DOE's plans for handling high-level waste at INEL. C identifies specific projects for managing high-level waste and calcine. All alternative liquid high-level waste include activities to convert it to calcine.

## II COMMENT

The commentor prefers a nonnuclear role for Idaho National Engineering Laboratory.

## RESPONSE

A change in the current mission of INEL is not considered as an alternative because it would decide the future mission of INEL. The purposes of this EIS are to determine the manner in which DOE and the Navy will manage SNF during the next 40 years pending ultimate disposition, and to assess the environmental impacts to INEL from environmental restoration and waste management activities. The EIS was prepared consistent with those purposes.

## II COMMENT

The commentor supports cleaning up the Idaho National Engineering Laboratory and open waste disposal.

## RESPONSE

The purposes of this EIS are to determine the manner in which DOE and the Navy will manage SNF during the next 40 years pending ultimate disposition, and to assess the environmental impacts to INEL from environmental restoration and waste management activities. The EIS was prepared consistent with those purposes.

## II COMMENT

The commentor proposes a number of actions for waste management and environmental restoration at Idaho National Engineering Laboratory.

## RESPONSE

Some of the actions suggested by the commentor fall within the various alternatives Volume 2 of the EIS, and constitute a hybrid alternative covered by the existing an environmental impacts. Other suggested actions are outside the scope of the propos either because they are outside the subject or are the proposed action or are outsi (1995 to 2005) for the INEL site-specific portion covered in Volume 2 of the EIS. to comment 07.02.01 (003).

## II COMMENT

The commentor opposes the construction of the Mixed/Low Level Waste Disposal Facili sole-source aquifer in a floodplain.

## RESPONSE

This project is a part of the Ten-Year Plan and Maximum Treatment, Storage, and Dis The INEL accident assessment summarized in Volume 2, section 4.15 considers floodin phenomena as potential initiators of facility accidents. Some potential accident i detailed analysis because they were comparatively likely, and some initiators were analysis because of their potentially large consequences. The consequence of a sei inventory in the high-level waste tanks has a greater potential for consequences to flood. The analyses showed that the risks to the aquifer and all other risks would The Mixed/Low Level Waste Disposal Facility would be designed, constructed, and ope accordance with all applicable regulations. DOE recently constructed new flood and features at the RWMC. This new construction will reduce the possibility of floodin well as minimize any impacts that could occur should the area receive a large volum runoff or snow melt.

## II II COMMENT

Commentors suggest that nuclear waste be managed on one of the Marshall Islands.

## RESPONSE

The NEPA process requires that a full range of reasonable alternatives, including a considered and evaluated in an EIS. Potential sites were selected based in part on whether current or former SNF management activities were conducted. The potential evaluated by using statutory and regulatory restrictions, environmental factors, so transportation issues, and implementation considerations. The Marshall Islands wer reasonable siting alternative and, therefore, were not included in this EIS.

## II COMMENT

Commentors favor managing spent nuclear fuel at a specific DOE site or sites.

## RESPONSE

Volume 1, section 3.1 of the EIS describes DOE's preferred alternative for programm Volume 2, section 3.4 describes the preferred alternative for SNF management, enviro and waste management at INEL. See the responses to comments 04.04 (008) and 04.04

## II COMMENT

The commentor states that a reasonable alternative is to leave Fort St. Vrain fuel

## RESPONSE

The EIS does analyze alternatives that leave Fort St. Vrain fuel in Colorado. Volume 1 of the EIS describes DOE's preferred alternative for programmatic SNF management; Volume 2 describes the preferred alternative for SNF management, environmental restoration, and monitoring at INEL. See the responses to comments 04.04 (008) and 04.04 (011).

## II 1.3 Miscellaneous

### II COMMENT

The commentor states that DOE is emphasizing transportation of spent nuclear fuel without considering the goals and consequences of doing so. The commentor respectfully asks what DOE will do to manage the additional inventory at the Idaho National Engineering Laboratory. The commentor states that DOE does not adequately address correction of problems at existing sites and at receiving facilities.

### RESPONSE

DOE is committed not only to developing Federal geologic repositories for permanent disposal but also to providing safe interim storage pending availability of permanent disposal facilities. DOE is analyzing alternatives to varying degrees under the alternatives DOE is analyzing for providing and managing SNF. The alternatives have definite purposes for relocating SNF such as types within a single secure facility. Thus, the alternatives attempt to balance other worthy considerations, including nonproliferation, worker safety, and cost. DOE recognizes that some alternatives increase the inventory at some locations, but believes that consolidation may improve SNF management. The environmental impacts of such management are the subject of this EIS.

The potential impacts of storing radioactive materials associated with SNF are discussed in Chapter 5 of the EIS. The environmental consequences of managing SNF are presented in Volume 1, section 5.1, and mitigation measures are discussed in Volume 1, section 5.2. DOE's policy is to design, construct, and operate its facilities in a way that ensures safety and safety assurance that complies with applicable Federal, state, and local regulations and DOE Orders. DOE will manage SNF to ensure protection of the environment, health and safety of the public and site employees. See also the response to comment 04.04 (011).

### II COMMENT

The commentor states that the Waste Experimental Reduction Facility and the Process Experimental Pilot Plant operated without an EIS to incinerate waste and were in violation of the Resource Conservation and Recovery Act.

### RESPONSE

Environmental assessments were prepared for both WERF and the Process Experimental Pilot Plant. The Process Experimental Pilot Plant operated only in a trial burn mode, and DOE discontinued its operation. Volume 2 of this EIS analyzes the cumulative impacts of operating the WERF to incinerate mixed low-level waste. Incineration is a best demonstrated available technology for wastes that could be treated at WERF. Mixed low-level waste has been incinerated at WERF only for trial burns. WERF is a

facility under RCRA. The permit status of WERF is discussed in Volume 2, Chapter 7





## 2. NEPA-RELATED COMMENTS

### 02 (001) NEPA-Related Comments

#### COMMENT

Commentors state that decisions have already been made; that the [EIS] process is a and officially make the Idaho National Engineering Laboratory a de facto atomic dum was designed to support this previously arrived-at official decision.

#### RESPONSE

Council on Environmental Quality (CEQ) regulations at 40 CFR 1506.1(a) state that u a Record of Decision, no action shall be taken that would either have an adverse im environment, or limit the choice of reasonable alternatives. No final decisions within the scope of this EIS have been made or will be made unti (ROD) for the EIS is issued.

### 2.1 EIS Presentation and Distribution

#### 02.01 (002) EIS Presentation and Distribution

#### COMMENT

Commentors express opinions about the writing and organization of the EIS Summary, summary is confusing, seems to obscure rather than clarify information, and contain contradictions. Commentors recommend a different format for the Summary.

#### RESPONSE

The EIS follows the format specified by CEQ regulations at 40 CFR 1502.10. The Sum most significant aspects of the EIS and is written and organized in a manner and fo EIS for the purpose of providing a relatively brief overview. Because summaries must be short, they cannot provide all supporting information. v and Volume 2, Chapter 3 provide substantially more information on the alternatives. more extensive description of the alternatives explains why all high-level waste ca Idaho National Engineering Laboratory (INEL). The statements identified as contradictory by the commentors are that the document choices of technologies for ultimate disposition of spent nuclear fuel (SNF) but wi between current management practices and ultimate disposition. These statements ar contradictory. As pointed out in Volume 1, Chapter 1, technologies and facilities extent on waste acceptance criteria for the ultimate disposition site. Thus, the f determined until some uncertainties are resolved.

## **02.01 (003) EIS Presentation and Distribution**

### **COMMENT**

Commentors state that the Spent Fuel Working Group Report is not referenced in the report was taken into account in the EIS.

### **RESPONSE**

The Spent Fuel Working Group Report on Inventory and Storage of the Department's Spent Fuel and other Reactor Irradiated Nuclear Materials and Their Environmental, Safety Vulnerabilities and its corresponding action plans are referenced in Volume 1, Chapter 9. The report, also called the spent nuclear fuel vulnerability assessment this EIS are discussed in Volume 1, Chapter 1 and Volume 2 section 2.2.5. Volumes 1 and 2, Chapter 3 have been modified to describe how the information in the vulnerability assessment was used in the preferred alternative decision process.

## **02.01 (004) EIS Presentation and Distribution**

### **COMMENT**

The commentor suggests that a statement regarding fuel for Naval and DOE reactors is "highly" enriched uranium.

### **RESPONSE**

The statement in Volume 1, section 3.2.1 has been revised to read "... the fuel for reactors utilizes highly enriched uranium..."

## **02.01 (005) EIS Presentation and Distribution**

### **COMMENT**

The commentor states that Volume 1, Table 1-4 should list the EIS on a Proposed Nuclear Nonproliferation Policy Concerning Foreign Research Spent Nuclear Fuel.

### **RESPONSE**

Volume 1, Table 1-4 does list that EIS. It is the fourth entry under the DOE Headquarters

## **02.01 (006) EIS Presentation and Distribution**

## **COMMENT**

The commentor requests that the EIS use suitable names instead of letters to design would make it easier to read and understand the comparisons of alternatives.

## **RESPONSE**

DOE uses names in addition to letters when appropriate to describe or discuss alter the Summary and main volumes of the document. Regarding readability, appendices pr data to support the main volumes and contain more detailed technical information. alternatives are also provided in Volume 1 and the Summary. The Summary provides g comparison of alternatives.

### **02.01 (007) EIS Presentation and Distribution**

## **COMMENT**

The commentor states that the EIS inappropriately uses cubic meters instead of metr as a measure of spent nuclear fuel and requests a conversion table between metric t cubic meters.

## **RESPONSE**

The commentor is incorrect that cubic meters is the measurement scale the EIS uses consistent with Nuclear Regulatory Commission and commercial-sector conventions, th measurements of SNF in terms of metric tons of heavy metal.

### **02.01 (008) EIS Presentation and Distribution**

## **COMMENT**

The commentor asks that the EIS include a clear explanation of the weightings appli to make a conclusion.

## **RESPONSE**

The EIS identifies all impacts, as required by the National Environmental Policy Ac decisionmakers must consider the environmental impacts in making their final decisi Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environme all the alternatives considered in this EIS. The analyses show that the impacts of small. While there are differences in the impacts among the alternatives, these di are not sufficient to distinguish between the alternatives. Therefore, the final d consideration of other relevant factors, including economic and technical considera agency statutory mission. The ROD will identify and discuss all such factors, whic

DOE in making its decision, and will state how those considerations entered into it

#### **02.01 (009) EIS Presentation and Distribution**

##### **COMMENT**

The commentor states that the EIS does not address specific scientific questions; cannot really comment.

##### **RESPONSE**

The EIS addresses environmental and scientific issues that are relevant to the prop alternatives. DOE believes that it has provided accurate scientific analyses and h and responsibilities in accordance with NEPA.

#### **02.01 (010) EIS Presentation and Distribution**

##### **COMMENT**

The commentor states that the Department of Transportation and the Nuclear Regulator transportation regulations are not discussed.

##### **RESPONSE**

The commentor is referred to Volume 1, section 7.2.4 for a discussion of hazardous materials transportation regulations. This section discusses both Department of Transportation and Nuclear Regulatory Commission (NRC) regulations. In Volume 2, DOT and NRC transportation regulations are discussed in section 7.2.5. Volume 1, Appendix I contains additional transportation regulations.

#### **02.01 (011) EIS Presentation and Distribution**

##### **COMMENT**

The commentor states that the notification dates for Oak Ridge Reservation and Nevada Test Site in the EIS should be added to the EIS, if those dates differ from the dates the two spent nuclear fuel management EIS.

##### **RESPONSE**

The Oak Ridge Reservation and the Nevada Test Site were added to the Implementation Department of Energy Programmatic Spent Nuclear Fuel Management and Idaho National Laboratory EIS on May 9, 1994. This information is provided in Volume 1, section 1



## **02.01 (012) EIS Presentation and Distribution**

### **COMMENT**

The commentor asks that a glossary be included in the EIS.

### **RESPONSE**

In Volume 1, the glossary is in Appendix H, and in Volume 2, the glossary is in App

## **02.01 (013) EIS Presentation and Distribution**

### **COMMENT**

The commentor is unclear what the term "rolled up" means.

### **RESPONSE**

The term describes the process of taking data or text from one or more areas of the information into a summary section.

## **02.01 (014) EIS Presentation and Distribution**

### **COMMENT**

The commentor states that different formats for tables, figures, and charts and dif were used for each site, which makes comparing the alternatives difficult.

### **RESPONSE**

The site-specific appendices to Volume 1 were prepared by contributors at the indiv Calculational methods were defined by a set of technical guidelines that provided c site contributors. Volume 1, Chapter 5 compares the alternatives by using figures summarize all the data for each alternative. These charts use the same format and commentor should be able to compare one alternative with another by comparing the r pages.

## **02.01 (015) EIS Presentation and Distribution**

## **COMMENT**

The commentor states that the EIS numbering system used is confusing and suggests a numbering system that distinguishes between volumes.

## **RESPONSE**

The EIS is divided into two separate volumes, one dealing with programmatic proposed action (Volume 1), and one dealing with a INEL site-specific proposed action (Volume 2). Each page in Volume 1 or Volume 2 and, if appropriate, an appendix designation. The front of each volume contains a reader's guide that describes the organization of this complex document. Additionally, a user's guide is provided as a road map for reviewing the documents.

### **02.01 (016) EIS Presentation and Distribution**

## **COMMENT**

The commentor states that the results of the Waste Management Programmatic EIS and Reconfiguration EIS have not been included in this EIS, thereby precluding accurate environmental impacts.

## **RESPONSE**

Volume 2, section 2.1.3 discusses DOE EISs that are related to this EIS; the two commentors are included in the discussion. Writers and analysts coordinated with the other EISs to ensure consistency. This EIS bounds the potential impacts of national and SNF management, environmental restoration, and waste management programs at INEL. The EIS considered the environmental impacts of past, present, and reasonably foreseeable future EIS's cumulative impact analysis.

### **II 02.01 (017) EIS Presentation and Distribution**

## **COMMENT**

The commentor notes that the Idaho National Engineering Laboratory has an entire volume devoted to give it special status, and that a better balance should be achieved.

## **RESPONSE**

This EIS is comprised of two separate evaluations: one programmatic and one site-specific. Volume 1 covers the proposed action for DOE complex-wide programmatic SNF management (site-specific and covers INEL environmental restoration and waste management programs proposed action involving site-specific spent nuclear fuel management). Although a pending at INEL, as reflected in Volume 2, this does not give INEL special status.

## **II 02.01 (018) EIS Presentation and Distribution**

### **COMMENT**

The commentor states that in Volume 1, Appendix C, there are detailed inventory tables for chemicals, but none for radionuclides, and that the radionuclide inventories should

### **RESPONSE**

The necessary information concerning radionuclides related to SNF management is available in Volume 1, Appendix C, Tables 4-9, 5-7, and 5-9. DOE reviewed the tables in Appendix C, and decided that the information was warranted. The information comes from annual environmental monitoring reports. The information should remain consistent with previously published reports.

## **II 02.01 (019) EIS Presentation and Distribution**

### **COMMENT**

The commentor requests a full accounting of all the spent nuclear fuel in America. The commentor also requests a graphic showing a football field of fuel.

### **RESPONSE**

As noted in Volume 1, management of commercial SNF is outside the scope of this EIS. The amount of fuel is not tabulated. A full inventory of DOE SNF is in Volume 1, section 1.1. DOE believes that it is more appropriate in the EIS to show the locations of SNF at each site, rather than to display the total amount graphically, as was done in a fact sheet for the general public.

## **II 02.01 (020) EIS Presentation and Distribution**

### **COMMENT**

The commentor states that a paragraph in Appendix F describing the Y-12 Plant mission states that a replacement should be found.

### **RESPONSE**

Additional discussion of the Y-12 Plant mission is provided in Volume 1, Appendix F throughout Chapter 2.

## **II 02.01 (021) EIS Presentation and Distribution**

### **COMMENT**

The commentor states that the EIS could be improved by providing additional specifics including comparative cost analyses, tribal and treaty issues, site hydrology, and planning.

### **RESPONSE**

NEPA does not require the preparation of a comparative cost analysis. However, for purposes, some of which are beyond the scope of this EIS, DOE prepared a cost evaluation is summarized in Volume 1, Chapter 3.

Tribal and treaty issues, site hydrology, and strategic land-use planning are all included in Volume 2, sections 4.4.2, 4.8, and 4.2.1, respectively. Potential impacts from actions can be found in sections 5.4, 5.8, and 5.2, respectively.

Assumptions for future land uses at INEL will be made to determine the appropriate the Federal Facility Agreement/Consent Order (FFA/CO), and the Comprehensive Environmental Operations Office issued for public comment the Idaho National Engineering Laboratory Land Use Future Scenarios (Draft). This document set forth various land-use scenarios assumed for short-term and long-term activities at INEL. Public comments on the document are currently being reviewed and incorporated as appropriate. A final Long-Term Scenarios document will be issued by DOE after the INEL Site-Specific Advisory Board document and submits comments. The Board expects to provide comments in the spring.

## **II 02.01 (022) EIS Presentation and Distribution**

### **COMMENT**

The commentor states that the EIS should present the effectiveness of mitigation measures, distinction between alternatives in terms of groundwater impacts, and describe monitoring staffing requirements, to ensure measures will be carried out.

### **RESPONSE**

DOE revised the EIS to better describe the types of measures that could be implemented to minimize any impacts from proposed actions, although under all of the alternatives environmental impacts would be small. The proposed measures and a qualitative discussion of effectiveness in protecting water resources are described in Volume 2, section 5.19 apply to all alternatives. The potential impacts of each proposed alternative are quantified in Volume 2, section 5.8 and Appendix F-2. Groundwater monitoring and monitoring data are described in Volume 2, Appendix F, section 2.2.2. If necessary, a monitoring plan will be prepared that will address issues raised by the comment.

## **II 02.01 (023) EIS Presentation and Distribution**

## **COMMENT**

The commentor states that the word "negligible" does not accurately describe the environment discussed in the EIS.

## **RESPONSE**

Based on the best information available, this EIS concludes that environmental impacts under all the alternatives. Analyses in this EIS were prepared and reviewed by technical discipline. Analyses and conclusions are supported by studies, reports and literature are provided. DOE revised the EIS to eliminate the use of the word "negligible."

## **II 02.01 (024) EIS Presentation and Distribution**

## **COMMENT**

Commentors request that detailed discussions of the various sites' Federal Facility Orders and the effects of the EIS alternatives on the agreements and orders be provided.

## **RESPONSE**

DOE's policy is to comply with all applicable Federal and state laws and regulations, Executive Orders, and DOE Orders, as stated in Volume 1, section 2.2. This policy includes Facility Agreements and Consent Orders. The No Action alternative in this EIS, which compares the environmental impacts of the other alternatives, would not meet requirements. DOE considered regulatory compliance, and compliance with existing consent orders in its process to identify the preferred alternatives. Detailed discussion of regulatory frameworks, sufficient to aid the EIS decision-making process, are provided in Appendices A through F, sections 2.2.

## **II 02.01 (025) EIS Presentation and Distribution**

## **COMMENT**

The commentor states that the spent nuclear fuel EIS does not explicitly indicate how concerns or values are accounted for as alternatives are compared. The commentor's information condensed in tables and charts would be more helpful if immediately preceded by a discussion of the values underlying the comparisons.

## **RESPONSE**

Public concerns, among other considerations, are important to the decision-making process. Volume 1, section 1.4 and Volume 2, section 2.1 both describe how public involvement continues to be used in making these decisions. Tables and charts are included to make this document more informative. Where necessary, charts are discussed to provide additional information.

## **II 02.01 (026) EIS Presentation and Distribution**

### **COMMENT**

Commentors express the opinion that the EIS is too long, too bulky, and too hard to read. They consider length and wordiness to detract from the document's message or to make it difficult for people to comment meaningfully. Some commentors suggest that the EIS cost too much.

### **RESPONSE**

While the EIS contains a large amount of technical information, an effort was made that the public could easily read and understand. The EIS was prepared in a layered fashion with respect to the technical depth of the information. The Summary is intended to summarize the information, in a concise format that would be understandable by nontechnical persons. The first three chapters of each volume provide information with more technical detail, but are still in summary form. The remaining chapters provide detailed and provide sufficient information for a thorough technical review. The size and cost of preparing this EIS were caused by a number of factors. The EIS describes the proposed actions and alternatives. Volume 1 considers reasonable programmatic and alternative approaches to safely, efficiently, and responsibly manage existing and SNF until 2035, as well as the No Action alternative. Volume 2 addresses reasonable approaches for managing DOE's environmental restoration, waste management, and SNF activities over the next 10 years at INEL, as well as the No Action alternative. The EIS is a large document.

## **II 02.01 (027) EIS Presentation and Distribution**

### **COMMENT**

The commentor states that the Draft EIS fails to identify a proposed action and to analyze the environmental impacts of that action.

### **RESPONSE**

The proposed action for Volume 1 of this EIS is the safe management of SNF pending the development of appropriate facilities for waste and SNF management at INEL and to effectively manage wastes resulting from environmental restoration, SNF management, and other activities at INEL. In response to public comments, Volume 1, Chapter 2 and Volume 2, Chapter 1 were reorganized to clearly identify the proposed action.

## **II 02.01 (028) EIS Presentation and Distribution**

## **COMMENT**

The commentor recommends a different format for the EIS, including supplementing it information.

## **RESPONSE**

The EIS follows the format established by CEQ at 40 CFR 1502.10 which state that an the purpose and need for agency actions; alternatives, including no action; the aff the environmental consequences associated with the proposed action and alternatives this EIS meet these requirements. In each volume, Chapter 2 describes the purpose proposed action; Chapter 3 describes the alternatives being considered; Chapter 4 d environment; and Chapter 5 describes the environmental consequences. In response to comments from the public, the EIS was modified to provide informatio decisionmaker or to make necessary editorial changes.

### **II 02.01 (029) EIS Presentation and Distribution**

## **COMMENT**

The commentor states that the EIS Summary does not explain why the scope of the EIS

## **RESPONSE**

The commentor is correct. However, an explanation of the evolution of the EIS is i section 2.1.4.

### **II 02.01 (030) EIS Presentation and Distribution**

## **COMMENT**

The commentor states that, with respect to spent nuclear fuel management, the EIS p cursory, disjointed presentation that undermines the rational, informed decision-ma by the National Environmental Policy Act.

## **RESPONSE**

NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 CFR Part 1500 et seq. describe the purpose and need for agency action; alternatives, including no action environment; and environmental consequences associated with the proposed action and Volumes 1 and 2 of this EIS meet these requirements. In each volume, Chapter 2 des and need for the proposed action; Chapter 3 describes the alternatives being consid describes the affected environment; and Chapter 5 describes the environmental conse CEQ regulations at 40 CFR 1500.1(b) state that environmental information presented NEPA documents must concentrate on the issues that are truly significant to the act than amassing needless detail. To achieve this, 40 CFR 1502.21 states that the age

materials into an EIS by reference when the effect will be to cut down on the bulk mechanism for incorporation by reference is discussed in the regulation on "tiering which encourages agencies to eliminate repetitive discussion of the same issues and issues ready for discussion at each level of environmental review.

In consideration of the volume of information presented in the Draft EIS, DOE extended comment period to 90 days, which is twice that required under NEPA, and conducted 320 locations across the nation, 8 of which were held in Idaho. In addition, DOE accepted comments in writing, via hearing exhibit, and via a toll-free telephone line well past comment period. DOE is confident that it has considered all public comments received and responded in Volume 3, Response to Public Comments, and issued a Final EIS that incorporated meaningful comments, as appropriate.

## **II 02.01 (031) EIS Presentation and Distribution**

### **COMMENT**

The commentor suggests that DOE include a "reference guide" in the EIS, including documents on accidents as well as complete historical monitoring records, to depict the totality of Engineering Laboratory's past and current impact on the environment.

### **RESPONSE**

Documents relating to past accidents and reports of monitoring at INEL and in neighboring areas are available to the public by request and in reading rooms. In many cases they are included in this EIS.

Because the purpose of this EIS is to examine the environmental impacts of various activities, a baseline of present-day activities and their impacts was established between alternatives. Documentation used to arrive at the baseline is listed as references.

## **II 02.01 (032) EIS Presentation and Distribution**

### **COMMENT**

The commentor suggests the EIS requires wider distribution.

### **RESPONSE**

The Draft and Final EISs were distributed to more than 100 libraries and DOE reading information locations. All members of the public who commented on the Implementation EIS were contacted to ask if they wanted a copy of the Final EIS.

## **II 02.01 (033) EIS Presentation and Distribution**

### **COMMENT**



The commentor indicates that Attachments A through F were not included in Volume 1, the EIS, thus precluding proper review.

## RESPONSE

Attachments A through F were included in Appendix D, Part B of the Draft EIS. Appeared in two volumes (Part A and Part B) due to its length. Part B was sent on request, and made available at public reading rooms and information locations.

## II 2.2 Segmentation

### II COMMENT

The commentor states that the spent nuclear fuel EIS does not consider connected actions as defined in 40 CFR 1508.25(a), with regard to this and other construction projects slated to begin at the Reservation in calendar year 1994-1995.

## RESPONSE

The actions mentioned by the commentor do not qualify as "connected actions," as defined in 40 CFR 1508.25(a), because they are not connected to the programmatic decision on SNF and do not proceed before the time period addressed in the EIS. The projects mentioned are cumulative actions. Foreseeable construction projects were considered in the assessment of cumulative impacts for the Oak Ridge Reservation (ORR) in Appendix F, Part Three, section 5.16 of the EIS. This EIS is sufficient to satisfy the requirements at 40 CFR 1508.25(a) for specific references to construction projects slated to begin at ORR in 1994-1995 in the baseline characterization. Reasonably foreseeable future construction projects will be qualitatively assessed for potential programmatic cumulative environmental consequences. Quantification of individual construction projects would be analyzed in a site-specific assessment considered as a candidate site for SNF management.

### II COMMENT

The commentor states that DOE has segmented the environmental evaluations of several projects, including receipt of foreign research reactor fuel, in a manner that will cause significant impacts to not be evident. The commentor notes that the National Environmental Policy Act (NEPA) requires that "connected actions" and cumulative actions must be analyzed, and that this is addressed in one EIS when it is the best way to adequately address the impacts.

## RESPONSE

This EIS is designed to provide information for a decision or decisions on where to store existing and reasonably foreseeable SNF inventory. As such, the programmatic document is independent of the proposal analyzed in the EIS entitled Proposed Nuclear Weapons Plant Policy Concerning Foreign Research Reactor Spent Nuclear Fuel (Draft) (FRR EIS). The EIS is on a contingency basis where to manage its SNF inventory without deciding whether a foreign research reactor fuel. However, while a decision on whether and how to manage reactor fuel containing uranium of United States origin has not been and will not be made at completion of the FRR EIS, the potential impacts of the proposal are included in the EIS to ensure that the potential impacts of implementing the proposed policy are included in the programmatic SNF management decision. The purpose of the FRR EIS is to analyze the impacts of a proposed United States policy

research reactor (FRR) SNF containing uranium of United States origin. Analyzing a separate EIS allows members of the public to focus their attention on the threshold to accept FRR SNF as part of the DOE inventory. Analyzing the policy imperatives under proposed policy as part of this programmatic EIS would add significantly to the length of the document, which is already very lengthy and complex. The SNF analyzed in the FRR EIS is 10 percent of the SNF covered in this EIS. If under the FRR EIS the decision is made to accept containing uranium of United States origin, the effect would not be significant to this EIS.

The DOE Waste Management Programmatic Environmental Impact Statement will evaluate the action of formulating and implementing waste management alternatives. The principal purpose is to evaluate potential configurations for waste management capabilities. Although DOE considers the storage of SNF in the Waste Management Programmatic Environmental Impact Statement on June 28, 1993, the United States District Court for the District of Idaho ordered a comprehensive, site-wide EIS on the environmental effects of all major Federal actions for receiving, processing, and storing SNF at sites other than INEL. In view of the broad scope of DOE proposed on September 3, 1993, to expand the scope of the Idaho National Engineering and Environmental Restoration and Waste Management Environmental Impact Statement to include all SNF management that was being prepared for the Waste Management Programmatic Environmental Impact Statement.

## II COMMENT

Commentors question how this EIS fits in with and is connected to the other DOE site EISs being prepared.

## RESPONSE

DOE is or will be preparing a number of programmatic and site-specific EISs. The 10 programmatic and site-specific EISs is discussed in Volume 1, section 1.2 and Volume 2 of this EIS. Other DOE EISs being prepared, including the DOE Waste Management Programmatic EIS, will use this EIS as a basis for assessing cumulative impacts.

## II COMMENT

The commentor opposes Idaho becoming a nuclear waste dump and states that the Idaho National Engineering Laboratory is not the place for a repository. The commentor adds that this was made in the Draft EIS.

## RESPONSE

DOE agrees that the possibility of Idaho becoming a nuclear waste "dump" or INEL being the site for the proposed action being considered in this EIS. See the response to comment 01.01.01.02 (025).

## II 2.3 Scope

## II COMMENT

Commentors want cost evaluation to be part of this EIS.

## RESPONSE

DOE prepared a spent nuclear fuel cost evaluation report for long-term planning purposes beyond the scope of this EIS. Volume 1, section 3.3 summarizes the costs for each alternative considered in this EIS.

## II COMMENT

Several commentors suggest that spent nuclear fuel from the Navy program and from f reactors needs to be addressed in separate EISs.

## RESPONSE

As DOE is responsible for managing SNF from research and Naval reactors, it is appropriate to address potential environmental impacts in this programmatic EIS. DOE is preparing a separate EIS for the Proposed Nuclear Weapons Nonproliferation Policy Concerning Foreign Research Reactors and Spent Nuclear Fuel (Draft). See also the response to comment 02.02 (002).

## II COMMENT

Commentors are of the opinion that the EIS is not comprehensive enough.

## RESPONSE

NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 CFR Part 1500 et seq. describe the purpose and need for the proposed action; alternatives, including no action; and the environmental consequences associated with the proposed action. Volumes 1 and 2 of this EIS meet these requirements. In each volume, Chapter 2 describes the purpose and need for the proposed action; Chapter 3 describes the alternatives being considered; Chapter 4 describes the affected environment; and Chapter 5 describes the environmental consequences. Input on the scope of the EIS was solicited from the public during the scoping period for the Management Programmatic EIS and the Idaho National Engineering Laboratory Environmental Restoration and Waste Management EIS. Input was also solicited from the public during the comment period, which allowed commentors to send written comments, give oral comments, or attend one of the 33 public hearings held at 20 locations around the United States. All supporting documents referenced in this EIS are on file and are available to the public.

## II COMMENT

The commentor states that discussions of spent nuclear fuel should not have the consequences of being combined with discussions of environmental restoration and waste management at the Idaho National Engineering Laboratory.

## RESPONSE

As discussed in Volume 2, section 2.1, DOE did not originally intend to include the continued receipt of SNF in its Idaho National Engineering Laboratory Environmental Restoration and Waste Management EIS. However, on June 28, 1993, as an outgrowth of civil lawsuits filed in the State of Idaho, and other parties, the U.S. District Court for the District of Idaho issued an EIS that examines alternatives to transporting, receiving, processing and storing spent nuclear fuel. *Andrus vs. Public Service Co.*, 824 F. Supp. 1483 (D. Idaho 1993). Because of the quantity of fuel currently at INEL, a thorough analysis of these activities required assessing

throughout the DOE complex. Thus, DOE decided to expand its site-specific EIS for the programmatic decision regarding the management of SNF within the DOE complex, p DOE's Waste Management Programmatic EIS. The expanded document is this EIS.

## II COMMENT

The commentor cites a DOE statement that cost and public opinion will be two key factors to make its spent nuclear fuel management decisions, and states that a programmatic EIS is a good vehicle for analyzing or developing these determinants."

## RESPONSE

The analysis in the EIS shows that, for all environmental factors considered, the impacts would be small. CEQ regulations allow an agency to make decisions based not only on environmental factors, but also on technical or practical considerations and agency mission, as well. This is true whether the EIS is a programmatic study, or is more specific to a local spent nuclear fuel cost evaluation report for long-term planning purposes, some of the scope of this EIS. Volume 1, section 3.3 summarizes the cost of implementing an alternative.

## II COMMENT

The commentor states that the EIS fails to be conducted within the context of DOE's programmatic EIS, Environmental Restoration and Waste Management Programmatic EIS, and its implementation plan for compliance with the Federal Facilities Compliance Act.

## RESPONSE

The relationship between this EIS and other DOE NEPA documents is addressed in Volume 1 of this EIS, which was updated and enhanced to better describe the interrelationships of DOE documents. DOE is coordinating the preparation of the Waste Management Programmatic EIS, Environmental Impact Statement with the development of individual site treatment plans for the Federal Facilities Compliance Act.

## II COMMENT

The commentor states that the failure to deal with generation of spent nuclear fuel that is not being safely stored, temporarily or permanently, is not adequate under the Environmental Policy Act, because the planning component is left out of the EIS.

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. Most SNF for the next 40 years exists today, and ceasing activities that generate SNF would not change the actions considered in this document. The EIS and analyses determined that the environmental consequences of interim storage of SNF would be small.

## II COMMENT

The commentor states that DOE has targeted Idaho National Engineering Laboratory as

storing spent nuclear fuel because only it has been analyzed in detail, and that nuclear fuel can be made until each potential site has completed a site-specific Na Policy Act review.

## RESPONSE

To ensure that DOE took a thorough look at alternatives for managing SNF at sites o Volume 1 of this EIS assesses, at a programmatic level, the environmental impacts o management activities at five DOE sites and at five Naval sites for Navy SNF. The in Volume 1, Chapter 5, indicate that conducting SNF management activities at any o would result in small environmental impacts over 40 years. The level and depth of sufficient to provide the necessary information to allow an informed programmatic d with other decision factors such as mission impact, cost, and schedule. Volume 2 p management. Volume 1, section 3.1 describes the preferred alternative for programm SNF.

## II COMMENT

The commentor raises issues about the impact of storing long half-life materials an on quality of life.

## RESPONSE

Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environme all the alternatives considered in this EIS. The analyses show that the impacts of small. See also the response to comment 01.02.01.02 (017). Volume 1, Chapter 4 addresses discrete resource categories that incorporate aspects issues, such as air and water quality, noise, socioeconomic, and transportation. T of life is related to environmental impacts, these concerns are discussed in the EI

## II COMMENT

The commentor states that because waste processing is not considered in this EIS, i discuss waste management and spent nuclear fuel management within the same document true for the environmental restoration of past activities.

## RESPONSE

CEQ requires that the cumulative impacts of all connected and related activities be segregate environmental restoration from other waste management activities would pr analysis. Volume 1 analyzes the programmatic management of SNF nationwide, whereas analyzes site-wide environmental and restoration, waste management (including waste management programs at INEL for the next 10 years. Volume 1, Chapter 5 and Appendi 2, Chapter 5, summarize the environmental impacts of all the alternatives considere analyses show that the environmental impacts of all alternatives considered would b

## II COMMENT

The commentor expresses the opinion that the scope of the EIS, with regard to the s processing project [Volume 2, Appendix C, section SNF6], fails to fully bound impac Engineering Laboratory waste management operations and the environment because DOE estimate the amount of high-level liquid waste generated by the project.

## RESPONSE

The volume of high-level liquid waste cited by the commentor from the Idaho National Laboratory Conceptual Site Treatment Plan results from operations (such as cleanout processing at the Idaho Chemical Processing Plant). The waste generated from such operations is included in the estimates of high-level liquid waste at INEL under the various alternatives (3.1, Figure 3.1-11).

As the commentor states, the EIS does not provide throughput characterization of the Waste Immobilization Facility. Rather, the EIS presents the Waste Immobilization Facility bounding analysis of the potential range of technologies that have been identified and calcine high-level waste. The specific technology to be further developed is in conjunction with the ROD for this EIS. Following further development and analysis of technologies, a facility-specific NEPA review would be required for facility construction.

## II COMMENT

The commentor states that the EIS scope is so broad that it fails to focus on Idaho and on the intent of the Court Order; i.e., whether the Idaho National Engineering site for continued receipt of Navy and Fort St. Vrain spent nuclear fuel.

## RESPONSE

Because of the wide-ranging types and significant quantity of SNF managed by DOE at INEL, DOE determined that the court-ordered examination of alternatives for SNF at INEL requires capabilities across the entire DOE complex. Therefore, on September 3, 1993, DOE issued a Notice of Opportunity in the Federal Register announcing its intent to expand the scope of the EIS to include a DOE complex-wide review of the alternatives for managing SNF, including NRC. This notice also announced the public's opportunity to comment on the expanded scope. DOE received in response to the Notice of Opportunity, as well as public comments provided to the Waste Management Programmatic EIS, were considered in developing the Implementation of this EIS.

The EIS supports two sets of decisions: Volume 1, programmatic actions for SNF management and restoration, waste management activities at INEL. This structure satisfies the requirements of the Court Order.

## II COMMENT

The commentor states that both foreign research reactor and commercial spent nuclear fuel are included in the scope of this EIS.

## RESPONSE

Foreign research reactor spent nuclear fuel (FRR SNF) is included in the analyses in the EIS on the potential environmental impacts of implementing the proposed policy regarding FRR SNF based on the EIS entitled Proposed Nuclear Weapons Nonproliferation Policy Concerning Research Reactor Spent Nuclear Fuel (Draft) (FRR EIS) are considered in any programmatic management decision. A discussion of the relationship between this EIS and the FRR EIS is in section 1.2.4. See also the response to comment 02.02 (002).

Regarding commercial SNF, DOE manages only a small quantity of special-case commercial SNF is addressed in this EIS. It is inappropriate to consider commercial SNF, in general, in this EIS because this material is not managed by DOE. Under the Nuclear Waste Policy Act, as amended, DOE is responsible for managing the program for development of geologic repositories for commercial SNF and high-level radioactive waste. A separate EIS is required under the Nuclear Waste Policy Act for the development of a geologic repository for commercial SNF.

amended, to accompany the recommendation of a repository site to the President.

## II COMMENT

The commentor states that the EIS has no discussion of how DOE will manage environm waste management, and spent nuclear fuel beyond 10 years.

## RESPONSE

The EIS supports two sets of decisions: Volume 1, programmatic actions for SNF man 40-year planning horizon; and Volume 2, specific decisions for environmental restor that are reasonably foreseeable and may fall within a 10-year period. DOE expects the next 40 years, additional projects for managing waste and spent nuclear fuel wi need for appropriate NEPA reviews will be evaluated as the projects are defined. B will be evaluated and updated when new projects are planned or as additional inform available.

## II COMMENT

The commentor states that the EIS should evaluate all of DOE's special materials, s rods, in a similar manner to spent nuclear fuel.

## RESPONSE

Managing wastes, such as radioactive or contaminated components from SNF management considered in Volume 1 and its site-specific Appendices A through F. Volume 1, Cha K, and Volume 2, Chapter 5 summarize the environmental impacts of all the alternati EIS. The analyses show that the environmental impacts of all alternatives consider For example, the ends of the fuel modules removed from Naval SNF modules at the Exp Facility in Idaho are structural materials that support and direct the flow of cool This structural material is removed by cutting through portions of the fuel modules The material removed from the ends of the fuel modules does not contain any fuel or fuel, and therefore, cannot be considered SNF. They do not contain transuranic ele products; thus, they cannot be considered high-level waste or transuranic waste. T radioactivity in the end boxes cause them to be classified as low-level waste or tr Consequently the material removed from the ends of the modules at the Expended Core categorized as low-level waste due to the amount of radioactivity present in it. T structural material at the Radioactive Waste Management Complex at INEL is accompli with all applicable regulations.

Management of DOE radioactive materials and waste such as those cited by the commen under the Waste Management Programmatic EIS, that is currently being developed.

## II COMMENT

The commentor states that a permanent repository for spent nuclear fuel is not like and recommends that the maximum storage interval and the time span covered by the E 60 to 80 years.

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believe ultimate disposition will be made and implemented within 40 years; however, DOE is

managing DOE SNF for whatever time interval is necessary. DOE will review this EIS update it as appropriate during this period.

## II COMMENT

The commentor references the problems identified in the Spent Fuel Working Group Report. DOE has an obligation to address non-Navy spent nuclear fuel types and associated environmental impacts. The results should be considered in the EIS and the Record of Decision.

## RESPONSE

This EIS deals with non-Navy fuel, such as production reactor fuel at the Hanford Site, River Site, and university research reactor fuel. In response to the report referenced, DOE issued action plans to correct vulnerabilities. The relationship of this EIS to vulnerability assessment and its action plans is discussed in the appropriate site discussions for the Oak Ridge Reservation, the Savannah River Site, and the Hanford Site in the Final EIS based on public comments.

## II COMMENT

The commentor states that the focus of the EIS is on shipping, instead of the impact on the environment.

## RESPONSE

As stated in Volume 1, Chapter 2, the evaluations in Volume 1 focus on strategies for SNF management activities. These activities may, of necessity, involve moving SNF to management locations. Shipping is described in the Summary to highlight a major public and the decisionmakers. Volume 1, Chapter 5 and Appendix K, and Volume 2, C summarize the environmental impacts of all the alternatives considered in this EIS. The environmental impacts of all proposed alternatives would be small.

## II COMMENT

Some commentors state that the EIS does not provide details for foreign research reactors and some request additional detail be included in Volume 1, Appendix E.

## RESPONSE

This EIS provides information for a decision or decisions on where to manage all of reasonably foreseeable SNF inventory. Therefore, this programmatic document is independent from the proposal analyzed in the EIS entitled Proposed Nuclear Weapons Policy Concerning Foreign Research Reactor Spent Nuclear Fuel (Draft) (FRR EIS). Done on a contingency basis where to manage its SNF inventory without deciding whether to research reactor (FRR) SNF. However, while a decision on acceptance of FRR SNF from of United States origin has not and will not be made until the completion of the FR impacts of the proposal are included in this programmatic document to ensure that implementing the proposed policy are considered in any programmatic SNF management. The purpose of the FRR EIS is to analyze the various alternatives and impacts of a United States to manage FRR SNF containing uranium of United States origin. Analyzing policy in a separate EIS allows members of the public to focus on the specific questions should be managed, including the alternative of transporting it to the United States.



DOE.

Volume 1, section 1.2 and Appendix E were expanded to provide additional information FRR inventory; however, much of the characterization detail requested is in the FRR

## II COMMENT

Commentors express the opinion that all current and planned non-Idaho National Engineering activities on which the Idaho National Engineering Laboratory depends, i.e., Waste Yucca Mountain, and high-level waste repositories, have to be fully characterized.

## RESPONSE

DOE believes the EIS is complete and accurately reflects the potential environmental reasonable range of alternatives. Sufficient information is included (e.g., methods) to allow an independent review of results.

The purpose of this EIS is to evaluate alternatives for managing DOE SNF pending until DOE believes the analyses in this EIS are adequate to support a decision on this subject.

## II COMMENT

The commentor indicates the need for public education to offset negative media coverage by activists, and that spent nuclear fuel and nuclear wastes are a reality that must be addressed.

## RESPONSE

It is DOE's policy to promote public and stakeholder awareness of its proposed actions, purpose and need for the proposed actions and potential environmental impacts. DOE has participated in public outreach programs and related activities above and beyond public involvement associated with NEPA to increase awareness of its activities and related issues. See comment 03.03 (008).

## II II COMMENT

The commentor states that preparing the EIS in a hurry does not allow time to do case studies of the sources or do site-specific work, which results in a product that is not useful and that lacks public confidence.

## RESPONSE

DOE believes the EIS is complete and accurately reflects the potential environmental reasonable range of alternatives. DOE had adequate time to fully evaluate the alternatives and development of this EIS is in Volume 1, section 1.3.

This EIS was prepared using existing information that is available to the public and this information and the methodologies used to analyze environmental impacts in the EIS were thoroughly reviewed, and commented on by numerous well-informed citizens, state and local and Tribal officials, and public interest organizations. A great effort was made to collect comments from the public nationwide and to use these comments to prepare the EIS appropriately.

## II COMMENT

The commentor states that during the scoping hearings for this EIS, a number of technical issues were asked that the EIS does not answer. The commentor also raises questions about comp

## RESPONSE

A total of 970 comments raising 4,321 issues were received during four comment period scoping phase of this EIS. Of these, 464 were technical issues. Because the primary purpose is to identify the issues to be addressed in the EIS, DOE did not intend, nor would it attempt, to respond to each technical question raised. The comments in each issue category responses were prepared for each category, to explain how the concerns would be addressed. In the air quality category, for example, the following topics discussed in the Implementation Plan concerns raised by the commentor: airborne pollution and contamination; effectiveness of particulate air filters; and impacts and dispersion of airborne pollution and contamination. A specific commitment was made in the Implementation Plan to consider "filter efficiency" emission control systems, and other air pollution contamination and monitoring equipment. Commitments were kept in Volume 1, section 5.2.5 and in Volume 2, section 5.7. For further response to specific technical issues, the commentor would have had to identify what remained.

To minimize airborne releases, projects involving radioactive particulates at INEL are housed in a double-confinement structure. Conservative assumptions normally are used to estimate releases, such as modeling only two filters in series when at least three are planned for operations. Also, although high-efficiency particulate air (HEPA) filters have estimated removal efficiencies of 99.97 percent (down to diameters of 0.3 micrometers), a conservative factor of only 99 percent typically is used for operational safety and accident analysis. A filter capable of removing particles as small as 0.001 micrometers from an airstream, but which performs the rating calibration at 0.3 micrometers using a standard aerosol-generator, are tested annually and inspected daily to ensure that their efficiency is maintained. Safety analyses for forthcoming INEL facility operations will not presume perfect HEPA filter. Additional precautions will be taken to minimize airborne releases. The pressure differential across a filter is measured continuously to detect formation of any holes or insecure filter. Filter temperature will be measured to promptly detect a filter fire. Finally, radiation detectors downstream of the filters to continuously monitor atmospheric releases. Detection of particulates above the natural background levels would result in a prompt shutdown. See also the response to comment 05.11.03 (009).

## II COMMENT

The commentor states that only two sites out of an extensive list were added during

## RESPONSE

Volume 1, section 1.3.1 summarizes the considerations of the suitability of the site. Details on these considerations are provided in Alternative Site Selection Decision Document. This reference is provided as a reference in this EIS. This reference describes selection of a large number of possible alternative sites based on relevant factors, including economic, environmental, and agency statutory missions.

## II COMMENT

The commentor expresses the opinion that the scoping for Oak Ridge Reservation was

## RESPONSE

On October 22, 1990, DOE published a Notice of Intent in the Federal Register announcing the preparation of a programmatic EIS addressing environmental restoration and waste management activities across the entire DOE complex. DOE invited the public to submit comments on the scope of that EIS and held 23 scoping meetings across the country, including Tennessee, on December 11, 1990. Two-hundred thirty-seven comments were received at a meeting. DOE issued a draft Implementation Plan in January 1992, reflecting the comments received at six regional public workshops on the draft Implementation Plan and recorded at these workshops. The Implementation Plan for the SNF and Idaho National Laboratory EIS, issued in October, 1993, addressed the comments received from scoping regional workshops. DOE conducted four public scoping periods during the evolution of response to public comments raised during the scoping process, DOE initiated a process of possible additional alternative sites. The result of the selection process was the two additional sites, including Oak Ridge Reservation. The process of including Oak Ridge as an additional, reasonable alternative site is summarized in the May 1994 amendment to the EIS Implementation Plan. DOE believes it conscientiously fulfilled its responsibilities to use available avenues for public awareness and for public input during all stages of the EIS process and that it has fulfilled its obligation in accordance with NEPA.

## II 2.4 Adequacy of the DRAFT EIS

### II COMMENT

Commentors state that the process followed for the preparation of the EIS does not conform with the National Environmental Policy Act and Council on Environmental Quality regulations. They claim the EIS is flawed and inadequate, and the process should be terminated.

### RESPONSE

NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 CFR Part 1500 et seq. require that the EIS describe the purpose and need for the proposed action; list alternatives, including the affected environment and the environmental consequences associated with the proposed alternatives. Volumes 1 and 2 of this EIS meet these requirements. In each volume, Chapter 2 describes the purpose and need for the proposed action; Chapter 3 describes the affected environment; Chapter 4 describes the environmental consequences; and Chapter 5 describes the environmental consequences.

Input was solicited from the public during a 90-day public comment period on the Draft EIS. Commentors were allowed to send written comments, give oral comments and facsimile comments.

All supporting documents referenced in the EIS are on file and are available to the public. Also considered issues of concern raised during public meetings and hearings.

### II COMMENT

Commentors state that the EIS contains inaccurate and outdated data; that available information was not included; that statistical evaluations may not have been properly conducted; and that the only documents declassified and used were those that supported the outcome that was reached.

### RESPONSE

The analyses in this EIS were performed using unclassified information contained in the EIS, which are available in public reading rooms and information locations around the country. To provide an independent reviewer to corroborate the results, the EIS contains a full description of methodologies, assumptions, and data used. While classified information relevant to the EIS is available to the public, it is not included in the EIS.

EIS exists, it is consistent with the unclassified information used for the analyse results.

## II COMMENT

The commentor suggests that none of the options offered with regard to spent nuclear Environmental Policy Act requirements.

## RESPONSE

CEQ regulations at 1502.14(a) state that agencies shall "Rigorously explore and objectively evaluate all reasonable alternatives, and for alternatives, which were eliminated from detailed study, the reasons for their having been eliminated." DOE believes it has evaluated a reasonable number of alternatives eliminated from detailed study and the reasons for they were eliminated in Volumes 1 and 2, section 3.2.

## II COMMENT

The commentor expresses the opinion that the EIS fails to assess an inclusive range of alternatives and dismisses some of the alternatives without a rigorous exploration, as required by CEQ Quality regulations.

## RESPONSE

DOE believes the range of alternatives analyzed in this EIS is inclusive and in accordance with the philosophy of considering a range of reasonable alternatives as required by the CEQ regulations. Alternatives range from the No Action alternative to an alternative consolidating of all SNF at a single site. Alternatives dismissed are discussed in Volume 2, section 3.2. DOE believes the discussion of the basis for dismissing others is adequate.

## II COMMENT

Commentors state that the Nevada Test Site and the Oak Ridge Reservation were not evaluated to the same extent as the other sites, question why the Savannah River Site documentation was developed and suggest that the EIS effort stop until preparers get more training on how to manage the sites.

## RESPONSE

In response to public comments raised during the scoping process, DOE undertook a possible additional alternative sites. [See also the response to comment 04.03.01 (selection process, the Nevada Test Site (NTS) and the Oak Ridge Reservation (ORR) where the analyses for these two sites are given in Volume 1, Appendix F. Volume 1, Appendix F evaluates the impacts for the Savannah River Site (SRS) was written in South Carolina. The EIS was reviewed and approved by DOE site managers. DOE believes the depth of analysis for the Savannah River Site is commensurate with the analyses of the other alternative sites. DOE considers the expertise and training of the preparers to be adequate, and they are in Volumes 2, Chapter 6.

## II COMMENT

The commentor states that the EIS inadequately compares alternative sites.

## RESPONSE

DOE believes that it has adequately compared the alternative sites. Volumes 1 and 2 address the potential environmental consequences of the proposed alternatives at each site. The potential consequences of the alternatives are then summarized and compared in section 3.3 of each volume. Supplemental reference material provide increasing levels of detail on the scientific investigations. DOE prepared this EIS to (1) provide a programmatic look forward for the next 40 years of management, and (2) provide site-specific NEPA evaluations for reasonably foreseeable environmental restoration, and waste management activities at INEL. Other site-specific evaluations may be completed as additional specific proposals emerge. Those reviews can tier from the EIS.

## II COMMENT

The commentor states that the EIS does not focus on solving the problems; there are no development projects and no environmental restoration projects, and the EIS does not provide development activities to render spent nuclear fuel to an environmentally benign form.

## RESPONSE

Numerous technologies are already available for managing radioactive materials, and are actively developed for this purpose. Technological options for managing SNF are described in section 1.1.3 and Appendix J.

As stated in Volume 2, section 2.1.2, potential impacts at INEL for environmental restoration are addressed at the site-wide level. In those instances where project-specific impacts are specifically quantified at this time, conservative "bounding" estimates of their extent are made. Project-specific impacts of these activities at INEL may be quantified and evaluated as appropriate, as part of the CERCLA process. Volume 2, Appendix C describes environmental and waste management projects planned or currently being implemented at INEL.

Technology development activities are often done at a bench-scale level, and DOE has these activities, individually or cumulatively, do not have the potential to have a significant impact on the human environment. Environmental restoration/waste management technology development program that is managed through the DOE-Headquarters (HQ) Office of Technology Development. Industry and academic partners are used to find solutions to environmental challenges related to SNF management are evolving as the final form of the SNF is defined. See comment 07.02.01 (001).

## II COMMENT

The commentor states that it is unacceptable to leave all technical decisions to future analysis should be adequate to support a Record of Decision.

## RESPONSE

The purpose of this EIS is to consider management of DOE SNF pending ultimate disposition. DOE believes the analyses in this EIS are adequate to support a decision on this subject. General solutions for managing SNF are discussed in Volume 1, section 1.1.3 and Appendix J. Technologies for final disposition of SNF cannot be selected in advance of repository requirements. These requirements are several years from completion and approval, but the technologies described in Appendix J may satisfy the eventual acceptance criteria. Consideration is given by the alternatives analyzed in the EIS to providing or maintaining

flexibility that may prove necessary to meeting the acceptance requirements. The interim storage and transition to ultimate disposition, coupled with the ability to (waste forms) represents the solution that DOE seeks to define with this EIS. Cons ultimate disposition of SNF is a high priority for DOE, the details of disposition finalized and are beyond the scope of this EIS. Other major NEPA reviews related to Volume 1 of this EIS as of March 1995 are shown Table 1-4.

## II COMMENT

Commentors state that the EIS does not focus on solving the problem of spent nuclear that the best solution to the problem needs to be determined.

## RESPONSE

Volume 1, section 3.1 describes DOE's preferred alternative for programmatic SNF management, section 3.4 describes DOE's preferred alternative for SNF management, environmental waste management at INEL. See also the responses to comments 04.04 (008) and 04.04. The programmatic action that DOE ultimately selects is not necessarily limited to one. For example, a hybrid alternative could be developed that would incorporate actions from the five alternatives analyzed. Moreover, the programmatic decisions will not identify management options. If appropriate, specific proposals will be subjected to additional evaluation.

Ultimate disposition of SNF managed by DOE is a high priority. For planning purposes that the SNF managed by DOE that is not otherwise dispositioned (e.g., chemically stable high-level waste being converted into a vitrified glass for repository disposal) is the first repository. This authorization is subject to the physical and statutory requirements for a repository, DOE SNF meeting repository acceptance criteria, and payment of fees. A management program, DOE would (1) stabilize the SNF as needed to ensure safe interim storage, (2) characterize the existing SNF inventory to assess compliance with the first repository and (3) determine what processing, if any, is required to meet the criteria. Decision on disposition of DOE SNF would follow appropriate review under NEPA and be subject to NRC. This path forward would be implemented so as to minimize impacts on the first repository.

## II COMMENT

The commentor states that the EIS does not discuss the release of radioactivity and Idaho National Engineering Laboratory.

## RESPONSE

Volume 2, Chapter 4 describes the existing environment at INEL, including the release of radioactivity. Volume 2, Chapter 2 discusses the current activities, facilities, and missions at INEL.

## II COMMENT

The commentor states that the focus and depth of analysis contained in the EIS are not sufficient to make decisions.

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believes that the EIS provides sufficient information to make decisions.

this EIS are adequate to support a decision on this subject. NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 CFR Part 1500 et seq. describe the purpose and need for the proposed action; alternatives, including no action; and environmental consequences associated with the proposed action and Volumes 1 and 2 of this EIS meet these requirements. In each volume, Chapter 2 describes the purpose and need for the proposed action; Chapter 3 describes the alternatives being considered; and Chapter 5 describes the environmental consequences. Input was solicited from the public during a 90-day public comment period, which allowed commentors to send written comments, give oral comments and facsimile comments. All supporting documents referenced in the EIS are on file and are available to the public. The DOE considers issues of concern raised during public meetings and hearings.

## II COMMENT

The commentor is of the opinion that, despite the size of the EIS, the document is

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believes this EIS is adequate to support a decision on this subject. NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 CFR Part 1500 et seq. describe the purpose and need for the proposed action; alternatives, including no action; and the environmental consequences associated with the proposed action and Volumes 1 and 2 of this EIS meet these requirements. In each volume, Chapter 2 describes the purpose and need for the proposed action; Chapter 3 describes the alternatives being considered; and Chapter 5 describes the environmental consequences. Input was solicited from the public during a 90-day public comment period for the DOE. All supporting documents referenced in the EIS are on file and are available to the public. The DOE considers issues of concern raised during public meetings and hearings.

## II COMMENT

The commentor states that the EIS is not adequate.

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believes this EIS is adequate to support a decision on this subject. NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 CFR Part 1500 et seq. describe the purpose and need for the proposed action; alternatives, including no action; and the environmental consequences associated with the proposed action and Volumes 1 and 2 of this EIS meet these requirements. In each volume, Chapter 2 describes the purpose and need for the proposed action; Chapter 3 describes the alternatives being considered; and Chapter 5 describes the environmental consequences. Input was solicited from the public during a 90-day public comment period for the DOE. All supporting documents referenced in the EIS are on file and are available to the public. The DOE considers issues of concern raised during public meetings and hearings.

## II COMMENT

The commentor states that the information provided is insufficient to evaluate the stream initiatives. The commentor refers to the statement in Volume 2, section TRU the analysis in the EIS would cover all private-sector waste treatment initiatives.

## RESPONSE

The analysis in this EIS is not intended to cover all private-sector waste treatment statement was deleted from the EIS.

## II COMMENT

The commentor states that land use, air and water quality, and geologic and ecological adequately considered in the EIS.

## RESPONSE

Volume 1, Chapters 4 and 5, and Volume 2, Chapters 4 and 5, as well as the site-specific appendices, consider environmental impacts, including those mentioned by t Volume 1, Chapter 5 discusses impacts in a number of scientific disciplines. Section several disciplines which, although important, are not likely to affect the decision similar impacts for all alternatives. This approach is deemed sufficient for a pro Volume 1, Appendix F provides specific information on the disciplines questioned by analyses show that under all of the disciplines analyzed, for all of the alternative environmental impacts of the proposed actions would be small.

## II COMMENT

The commentor observes that the EIS states that "the level of analysis in this EIS selection of a particular option." The commentor also asks how the selection will information will be considered.

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believe this EIS are adequate to support a decision on this subject. Some site-specific action programmatic decisions may require additional site-specific NEPA documentation. In addition to public comments, DOE will consider environmental impacts, which would the alternatives analyzed, as well as technical and practical considerations, economic missions and cost.

## II COMMENT

The commentor states that the EIS is very expensive and has failed to address its potential environmental impacts of the proposed actions.

## RESPONSE

DOE believes that environmental impacts have been analyzed for all alternatives considered and would be small. NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 C



et seq. require that an EIS describe the purpose and need for the proposed action; no action; the affected environment; and the environmental consequences associated action and alternatives. Volumes 1 and 2 of this EIS meet these requirements. In describes the purpose and need for the proposed action; Chapter 3 describes the alt considered; Chapter 4 describes the affected environment; and Chapter 5 describes t consequences.

Input was solicited from the public during a 90-day public comment period, which a send written comments, give oral comments and facsimile comments over a toll-free t attend one or more of the 33 public hearings held in 20 locations around the United All supporting documents referenced in the EIS are on file and are available to the considers issues of concern raised during public meetings and hearings.

## II COMMENT

The commentor states that the comparisons of alternatives is inadequate and cost is

## RESPONSE

NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 CFR Section 1500 et se EIS describe the purpose and need for the proposed action; alternatives, including environment; and the environmental consequences associated with the proposed action Volumes 1 and 2 of this EIS meet these requirements. In each volume, Chapter 2 de and need for the proposed action; Chapter 3 describes the alternatives being consid describes the affected environment; and Chapter 5 describes the environmental conse Input was solicited from the public during a 90-day public comment period on the Dr allowed commentors to send written comments, give oral comments and facsimile comme States.

All supporting documents referenced in the EIS are on file and are available to the considers issues of concern raised during public meetings and hearings.

DOE prepared a spent nuclear fuel cost evaluation report for long-term planning pur are beyond the scope of this EIS. Volume 1, section 3.3 summarizes the costs for i under each alternative.

## II COMMENT

The commentor states that the EIS is flawed because it ignores many of the fundamen the storage of spent nuclear fuel at the Idaho National Engineering Laboratory.

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believe this EIS are adequate to support a decision on this subject.

NEPA, 42 USC Section 4321 et seq., and CEQ regulations at 40 CFR Section 1500 et se EIS describe the purpose and need for the proposed action; alternatives, including environment; and the environmental consequences associated with the proposed action Volumes 1 and 2 of this EIS meet these requirements. In each volume, Chapter 2 de describes the affected environment; and Chapter 5 describes the environmental conse Input was solicited from the public during a 90-day public comment period, which a send written comments, give oral comments and facsimile comments over a toll-free t attend one or more of the 33 public hearings held in 20 locations around the United All supporting documents referenced in the EIS are on file and are available to the considers issues of concern raised during public meetings and hearings.

## II COMMENT

The commentor states that the focus and depth of analysis is not adequate to make a the environment at the Idaho National Engineering Laboratory. The commentor also s document focuses on shipping spent nuclear fuel without comprehensively treating al environmental restoration and waste management at the Idaho National Engineering La

## RESPONSE

Volume 2 concentrates on the alternatives affecting INEL. Chapter 3 explains the a chapter is subdivided to emphasize what the alternatives are for both environmental management. The impacts of these alternatives are discussed in Chapter 5 and summa DOE believes it has prepared a document with the appropriate focus and depth of ana the document follows recommendations for EISs in CEQ regulations implementing NEPA. also factors in topics of concern raised during public scoping meetings. The analy and the supporting conclusions have been prepared and reviewed by qualified profess presents and compares, for the decisionmakers, the environmental consequences that implementing the various alternatives. The site-specific details of environmental handled, and the public informed, through processes under CERCLA and the FFA/CO for

## II COMMENT

The commentor states that a more complete analysis of the impacts of past releases includes assessing the adequacy of each facility's "emission system" generating the

## RESPONSE

The adequacy of each existing facility's emission system is not assessed in this EI of emissions are considered in the analysis of environmental impacts. Volume 1, Ch K, and Volume 2, Chapter 5 summarize the environmental impacts of all the alternati EIS. The analyses show that the impacts of all alternatives would be small.

## II COMMENT

The commentor states that the EIS fails to address any spent nuclear fuel managemen transportation.

## RESPONSE

The EIS evaluates potential environmental impacts of transporting, receiving, proce SNF. SNF risks to site workers and the general public from site operations, transp accidents are discussed in Volume 1, section 5.1 for all alternatives analyzed. Es graphically contrasted among these alternatives in Volume 1, section 3.3. Cumulati force from all of these sources are provided in Volume 1, section 5.3. On-site tra described in Volume 1, site-specific Appendices A through F. Shipping casks and of impacts are described in Volume 1, Appendices D and I.

## II COMMENT

The commentor states that an EIS should be properly prepared rather than hurried af

## RESPONSE

DOE believes this EIS is complete and accurately reflects the potential environment reasonable range of alternatives. DOE had adequate time to fully evaluate the alte and development of this EIS is in Volume 1, section 1.3.

This EIS was prepared using existing information that is available to the public an This information and the methodologies used to analyze environmental impacts in the thoroughly reviewed, and commented on by numerous well-informed citizens, state and local and Tribal officials, and public interest organizations. A great effort was collect comments from the public nationwide and to use these comments in the EIS, a

## II COMMENT

The commentor states that DOE failed to consider truly decentralized management of sites closest to its point of origin despite the identification of numerous suitabl across the country, thus decreasing transportation cost and radiological risk. The opinion that the EIS fails to fully evaluate a No Action alternative and cites some benefits of this alternative.

## RESPONSE

Based on consideration of the Alternative Site Selection Decision Process Report, t Energy added the Nevada Test Site (NTS) and the Oak Ridge Reservation (ORR) to the considered for SNF management. Department of Defense sites are not considered reas potential conflicts in missions as per consultation with the Department of Defense. NEPA requires the alternatives analysis in an EIS to "include the alternative of no distinct interpretations of no action that must be considered, depending on the nat evaluated. The first situation might involve an action such as SNF management wher initiated under existing legislation and regulations will continue, even as new pla cases "no action" is "no change" from current management direction or level of mana construct an alternative that is based on no management at all would be a useless e No Action alternative may be thought of in terms of continuing with the present cou action is changed. Consequently, projected impacts of alternative management schem compared in the EIS to impacts projected for the existing plans. In this case, alt management plans of both greater and lesser intensity, especially greater and lesse management activities.

The second interpretation of no action is illustrated in instances involving Federa for projects. No action in such cases would mean the proposed activity would not t resulting environmental effects from no action would be compared with the effects o proposed activity or an alternative activity to go forward.

Where a choice of no action by the agency would result in predictable actions by ot of the No Action alternative should be included in the analysis. For example, if d ship fuel to a facility would lead to construction of additional on-site storage an inventories, the EIS should analyze this consequence of the No Action alternative. feels should be analyzed in the EIS. As stated in the EIS, DOE may not be able to with environmental laws and regulations under the No Action alternative due to the these management facilities, as described in the Spent Fuel Working Group Report on Storage of the Department's Spent Nuclear Fuel and Other Reactor Irradiated Nuclear their Environmental, Safety, and Health Vulnerabilities (the spent nuclear fuel vul No change to the EIS is necessary to analyze the equivalent of the commentor's opin "truly decentralized" alternative.

The EIS fully analyzes the No Action alternative, per the provisions of NEPA and CE Transportation and costs are addressed comparably under all alternatives evaluated considered by decisionmakers along with environmental impacts and all other pertine public comments, to arrive at a ROD.

Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environme all the alternatives considered in the EIS, including decentralization and no actio the impacts of all alternatives would be small. While there are differences in the

alternatives, these differences by themselves are not sufficient to clearly identify environmentally preferable.

## II COMMENT

The commentor states that the EIS evaluation of the Idaho National Engineering Laboratory because specific analyses of the impacts of proposed actions are deferred, even though they define, disclose, and evaluate the environmental effects of sitewide activities over time.

## RESPONSE

DOE prepared this EIS and evaluated the proposed actions in accordance with NEPA. The document follows recommendations for the content of EISs in CEQ and DOE regulations. NEPA, including factoring in topics of concern raised during the public scoping meeting and data in the EIS and the supporting conclusions have been extensively reviewed. The potential environmental consequences of implementing alternative actions for the management of SNF and INEL sitewide environmental restoration and waste management alternatives. DOE believes that it has fulfilled its obligations and responsibilities under NEPA.

## II COMMENT

The commentor states that the EIS is flawed because it does not include all Idaho National Laboratory operations, including reactor operations such as the Integral Fast Reactor.

## RESPONSE

Volume 2, Chapter 1 explains that DOE needs to make site-specific decisions that will meet two major goals: support research and development missions at INEL; comply with legal requirements governing SNF, waste management, and environmental restoration; and treat, store and manage SNF, and conduct environmental restoration activities at INEL in an environmentally sound manner. Reactor operations are beyond the scope of this EIS. However, impacts of SNF from reactors at INEL are assessed in Volume 2, Chapter 5.

## II COMMENT

The commentor indicates that one and one-half pages of Volume 1, Appendix I-7 on the selection of ports of entry for foreign shipments is inadequate. The commentor also suggests that DOE should study or document the addition of new ports of entry for foreign shipments.

## RESPONSE

The issue of selecting ports of entry for foreign shipments is not within the scope of the commentor's concern. The issue is directed to the issue of FRR SNF of United States origin, which is addressed in a separate EIS. DOE will not make a final decision on the acceptance of that fuel until the Proposed Nuclear Weapons Nonproliferation Policy Concerning Foreign Research Reactor Fuel (Draft) and this EIS are completed. Potential port sites of concern are beyond the scope of this EIS. The analysis of transportation within the United States should be a separate material to this country for management.

## II COMMENT

Commentors state that the document is general and suggest changes to the Summary to the impacts are of transportation, cost, schedule, safety and health, waste, etc., advantages and disadvantages of all the alternatives.

## RESPONSE

The Environmental Consequences section of the Summary presents, in summary form, the including shipments, public and worker health effects, employment, generation of radioactive impact on agency missions and cost. NEPA allows other information such as cost to decisionmaker. DOE prepared a cost evaluation of proposed alternatives that is available. This cost evaluation is summarized in Volume 1, section 3.3.

## II COMMENT

The commentor states that the EIS violates the National Environmental Policy Act in information is provided on projects or facilities that are in preliminary planning Idaho Waste Processing Facility.

## RESPONSE

A stand-alone Idaho Waste Processing Facility located near the Radioactive Waste Management is postulated for planning purposes and analysis of environmental impacts. The proposed Volume 2, Appendix C is used for analysis of potential consequences, as discussed in 5. Even though construction of the Idaho Waste Processing Facility is beyond the time of Volume 2, proposed projects are included in the EIS to give readers as comprehensive forthcoming projects as is currently possible. These projects or facilities may be under NEPA. At such time, additional information on secondary waste generation will NEPA status of all environmental restoration and waste management projects contemplated discussed in the EIS Summary and in Volume 2, Table 3.1-1.

## II COMMENT

The commentor is of the opinion that the EIS provides an inadequate review of future management, both programmatically and at the Idaho National Engineering Laboratory.

## RESPONSE

This EIS considers the management of DOE SNF pending ultimate disposition. DOE believes in this EIS are adequate to support a decision on this subject.

The problems at existing storage facilities are identified in the Spent Fuel Working Inventory and Storage of the Department's Spent Nuclear Fuel and Other Reactor Irradiated Materials and their Environmental, Safety, and Health Vulnerabilities. This report on the spent nuclear fuel vulnerability assessment, and associated action plans to resolve information is in Volume 1, Appendices A through F. Environmental consequences of are presented for all alternatives in Volume 1, section 5.1, and mitigation measure 5.7. For all alternatives analyzed, DOE is committed to complying with applicable local regulations and DOE Orders to ensure protection of the environment and the health of the public and site employees.

Decisions as to the ultimate disposition of SNF and high-level nuclear wastes have been made outside the scope of this EIS. However, ultimate disposition of SNF managed by DOE

For planning purposes, DOE determined that the SNF managed by DOE that is not other (e.g., chemically separated, with the high-level waste being converted into a vitri disposal) is authorized for disposal in the first repository. This authorization i and statutory limits of the first repository, DOE SNF meeting repository acceptance payment of fees. As part of its SNF management program, DOE would (1) stabilize th ensure safe interim storage, (2) characterize the existing SNF inventory to assess repository's acceptance criteria, and (3) determine what processing, if any, is req Decisions regarding the actual disposition of DOE SNF would follow appropriate revi be subject to licensing by NRC. This path forward would be implemented so as to mi the first repository schedule.

General solutions proposed for managing nuclear waste are discussed in Volume 2, Ch respectively. More specific descriptions of how SNF and specific wastes would be m alternative actions are in Volume 2, section 3.1.

DOE believes that the range of alternatives analyzed in this EIS is reasonable and requirements of NEPA and CEQ regulations. Analysis and discussion of all alternativ postulated is an impossibly large task and is not required by existing regulations. public and the decisionmakers with a programmatic view of the proposed action and a alternatives. The proposed action is to develop a path forward for the safe and ef DOE SNF. The alternatives are discussed at a level appropriate for a programmatic alternative has been selected, actions within the selected alternative may require at the site-specific level to satisfy NEPA requirements. Volume 2 is a site-specif assessment of SNF management, environmental restoration, and waste management alter which includes project-specific analyses for implementing these programs. Therefor discussed in Volume 2 are more specific than those in Volume 1.

## II COMMENT

The commentor asserts that the EIS is deficient because it contains no analysis of impacts, including cumulative impacts from the future management of spent nuclear f Idaho National Engineering Laboratory.

## RESPONSE

DOE believes the EIS is complete and accurately reflects the potential environmental reasonable range of alternatives.

The site-specific impacts, including cumulative impacts, of managing SNF at INEL ar 2, Chapter 5 and Appendix F. Volume 1, Chapter 5 and Appendix K, and Volume 2, Cha summarize the environmental impacts of all the alternatives considered in this EIS. is specific to SNF management at INEL. The analyses show that the environmental imp alternatives would be small.

## II COMMENT

The commentor states that the EIS does not provide documentation on exposure, dose, sufficient to support the results presented.

## RESPONSE

The level of supporting documentation provided for various impact assessment models the tiered structure of the EIS. Every effort was made in the preparation of this and understandable by members of the public. The EIS was prepared in a layered fas the depth of technical information. The summary is intended to present the informa would be generally understandable by nontechnical persons. The appendices are tech provide sufficient information for a thorough technical review by specialists. The references that provide more information on the methods and the technical analyses. material is available in reading rooms and information locations, which are listed

who wishes further technical detail. Volume 2, Appendix F provides detailed informal methodologies, key data, and assumptions used and additional information necessary to substantiate the content and conclusions provided in Volume 2, Chapter Appendix F includes the exposure/dose and risk models and attendant assumptions. The environmental impact analyses, including risk analysis, are designed to produce projection of the upper bound of potential environmental consequences. This requires conservative assumptions and analytical approaches. In this context "conservative" assumption or analysis would tend to overpredict, rather than underpredict, any adverse impacts. However, overly conservative analyses do not provide a useful basis for comparing alternatives. An alternative has been analyzed using identical methods and levels of conservatism so that impacts of alternatives can be accurately assessed. The nature of the input data for each analysis is slightly different. Socioeconomic projected budgets, for example, whereas air resources analyses are based on estimated pollutants. The analytical models are also fundamentally different for similar resources where conservative assumptions were required, generally accepted engineering and science were used to ensure that these assumptions are not outside the range of uncertainty of the data.

Detailed uncertainty analyses can sometimes be useful in evaluating environmental impacts, particularly valuable when projected impacts are large and it is important to know the range of possible projections. However, quantitative estimates of uncertainty in impacts for hypothetical alternatives are difficult to determine. When appropriately conservative estimates of impacts are available, the exact degree of uncertainty diminishes in importance. The estimated impacts in the absence of detailed quantitative uncertainty analyses are not appropriate to meet the objectives of the EIS.

## II COMMENT

The commentor contends that the EIS is cumbersome as a result of the dual purpose examination of issues pertaining to proposed Oak Ridge Reservation sites.

## RESPONSE

The EIS Summary and Volume 1, Chapter 1 clearly state the options being evaluated by DOE. DOE is evaluating programmatic (DOE complex-wide) approaches to managing DOE sites at INEL.

In response to public comments raised during the scoping process, DOE undertook a preliminary analysis of additional alternative sites. As a result, NTS and ORR were selected for detailed analysis as alternative sites. DOE believes that the depth of analysis for ORR and programmatic EIS is commensurate with the analyses of the other alternative sites.

## II COMMENT

The commentor questions the adequacy of the technical analysis and the associated quantification of environmental impacts of the various alternatives.

## RESPONSE

The environmental impact analyses are designed to produce a reasonable projection of potential environmental consequences. This requires the use of appropriately conservative and analytical approaches. In this context "conservative" means that an assumption is made to overestimate, rather than underestimate, any adverse impacts. However, unnecessarily conservative analyses may make it more difficult to compare alternatives. Therefore, where available, impact analyses are based on realistic, site-specific information. Each alternative is analyzed using a consistent methodology and levels of conservatism so that the relative impacts of alternatives can be accurately assessed and compared.

The analyses of the impacts of operations and reasonably foreseeable accident conditions are included in the EIS.

calculations that require two elements: 1) input data, and 2) a model or analytical potential impacts. The nature of the input data for each analysis is slightly different. Analyses are based on projected budgets, for example, while air resources analyses releases of pollutants. The analytical models are also fundamentally different for analyses where conservative assumptions were required, generally accepted engineering approaches were used to ensure that these assumptions are not outside the range of associated with the data.

Detailed uncertainty analyses can sometimes be useful in evaluating environmental impacts, particularly valuable when projected impacts are large and it is important to know the range of projections are. However, quantitative estimates of uncertainty in impacts for hypothetical impacts are difficult to determine. When appropriately conservative estimates of impacts are small, the exact degree of uncertainty diminishes in importance. The estimated small enough that detailed quantitative uncertainty analyses are not appropriate to an EIS.

## II COMMENT

Commentors express the opinion that the Draft EIS requires substantive revision to meet the National Environmental Policy Act and the Court Order. Commentors consider the compilation of existing data that will jeopardize the decision-making process for the Engineering Laboratory-specific actions if not revised. Commentors further indicate compromises adherence to Federal and state laws, although it dismisses alternatives DOE Orders or contractual agreements.

## RESPONSE

In accordance with the requirements of NEPA (42 USC Section 4321 et seq.), this EIS draft for public and agency review on June 30, 1994. Great effort was required to make available an adequate Draft EIS for public review on or before June 30, 1994, to meet the requirements of the National Environmental Policy Act, and adopted by the Court. Though the integration of significant resources with a disciplined project management approach without sacrificing quality. Because of the volume of information presented in the extended public comment period to 90 days, which is twice that required under NEPA, 33 public hearings at 20 locations across the nation, 8 of which were held in Idaho accepted public comments in writing, via hearing exhibits, and via a toll-free telephone throughout the comment period. DOE is confident that it has considered all public comments on the Draft EIS, responded to the comments, and issued a Final EIS that incorporates comments, as appropriate.

This EIS was prepared using existing information that is available to the public and the methodologies used to analyze environmental impacts in the Draft EIS. This information and the methodologies used to analyze environmental impacts in the Draft EIS were thoroughly reviewed and commented on by numerous well-informed citizens, state and local and Tribal officials, and public interest organizations. A great effort was made to collect comments from the public nationwide and to use these comments in the EIS, as well as the responses to comments 04.04 (008) and 04.04 (011), as well as Volume 2, section 3.4 for DOE's preferred alternatives. DOE and the Navy consulted and be responsive to EPA comments on the Draft EIS, and to ensure that areas of impacts were clarified and/or enhanced in the Final EIS. In addition, DOE contacted other agencies providing comments on the draft to fully understand and consider their comments, with the State of Idaho, which declined DOE's requests to schedule a meeting.

The U.S. Department of the Interior (DOI) submitted comments on the Draft EIS several weeks close of the extended comment period. DOE is responding to DOI's concerns in separate comments. While commentors raised a number of specific issues and concerns on the Draft EIS, concerns identified new reasonable alternatives requiring assessment or resulted in the analysis of the potential environmental consequences. DOE believes that it has commensurate with the requirements of NEPA for the preparation of an EIS.

## II COMMENT



The commentor states that the EIS does not constitute an adequate, comprehensive, s Idaho National Engineering Laboratory.

## RESPONSE

Volume 2, Chapters 1 and 5 discuss current and planned activities and cumulative im INEL. Environmental restoration and waste management activities and impacts, as di cover a 10-year period. SNF management activities at INEL, as discussed in Volume Chapters 2 and 5, cover a 40-year period. These time periods are appropriate for a actions required for safe conduct of these activities. Some of the alternatives an assume that waste and SNF remain at INEL.

The scope of the EIS is in accordance with the needs of DOE and the requirements of The EIS was reviewed during an extended public comment period. While a number of s concerns were raised on the EIS, none of the issues or concerns identified new reas requiring assessment or resulted in a significant change in the analysis of or the consequences of the alternatives considered. DOE believes that it has fulfilled it commensurate with the requirements of the National Environmental Policy Act for the See also response to comment 03.04.01 (007).

## II COMMENT

The commentor states that the EIS discusses alternatives at the Idaho National Engi contingent on national spent nuclear fuel and waste management decisions. The comm that this disjointed approach led to an undue influence toward Idaho National Engin spent nuclear fuel management, and that comments on the Implementation Plan did not in this approach.

## RESPONSE

CEQ regulations regarding the preparation of NEPA documents require that when major to other reasonably foreseeable agency actions, the environmental consequences must EIS. DOE's analysis of proposed SNF activities at INEL complies with NEPA and the regulations.

Accordingly, this EIS integrates national programmatic SNF management alternatives INEL sitewide environmental restoration and waste management alternatives, includin SNF. The SNF management connection between the Volume 1 programmatic evaluation an 2 INEL alternatives for the management of SNF is Appendix B to Volume 1, which addr management alternatives as they would impact INEL. Recognizing the complexity and DOE prepared an easy to read, volume-specific Summary to the EIS. DOE also made av Guide, which leads the reviewers to EIS sections of particular interest.

Volume 1, Appendix B, Chapter 5 considers the impacts on INEL environment of the im various DOE complex-wide SNF management alternatives. Volume 1, Appendix B, Chapte INEL's SNF facility, the regulatory framework for SNF management at INEL, and the I management program. Chapter 3 describes the DOE complex-wide SNF management altern proposes to implement them, including potential environmental consequences for each Chapter 4 describes the potentially affected environment, and Chapter 5 considers t consequences. Transportation impacts are considered in sections 4.11, 5.11 and 5.2 receiving, processing and storing SNF at INEL are included in Chapters 4 and 5. Si were performed for other sites being considered for SNF management, including the S the Hanford Site, the Oak Ridge Reservation, and the Nevada Test Site.

## II COMMENT

The commentor states that the EIS does not properly define the proposed action, but "kaleidoscope" of potential spent nuclear fuel storage and waste management facilit

National Engineering Laboratory. The commentor is also of the opinion that the pro the EIS does not provide the site-specific details required by the Court, thereby v

## RESPONSE

Volume 2, Chapter 1 describes the proposed action (see the response to comment 02.0 involves making a number of decisions within the range of reasonable alternatives a DOE did not have a preferred alternative at the time of the Draft EIS, and has cons along with other factors such as program needs, in defining its preferred alternati the response to comment 04.04 (011) for information on DOE's preferred alternative environmental restoration and waste management programs for 1995 to 2005. See also comment 04.02 (001).

The Court Order addresses five types of SNF: Fort St. Vrain fuel, Navy SNF, univer reactor fuel, fuel from other DOE facilities, and fuel from foreign research reacto SNF are discussed relative to the proposed management alternatives and the related activities associated with these fuels. These discussions can be found in a number including Volume 1, Chapters 4 and 5; Volume 1, Appendix B (INEL specific), Chapter and Volume 2, section 2.2.7. DOE factored the INEL site-specific SNF impacts of Vo into the environmental restoration and waste management program alternative actions 2. DOE is confident that the analysis of the proposed action and alternatives for environmental restoration, and waste management at INEL is in full compliance with and intent of NEPA and the Court Order. See also the response to comment 04.02 (001).

## II COMMENT

The commentor states that the Draft EIS fails to identify the proposed action for e and waste management at the Idaho National Engineering Laboratory, and proposed env restoration activities are limited to decontamination and decommissioning projects. that only 2 of the 47 proposed activities are related to technology development, an environmental restoration.

## RESPONSE

The proposed action for environmental restoration and waste management programs at appropriate facilities and technologies to manage waste and SNFs expected during th more fully integrate all environmental restoration and waste management activities and operational efficiencies; and to minimize environmental impacts from environmen management activities. In response to public comments, this proposed action will b key decisions listed at the end of Volume 2, Chapter 1, including emphasis on waste activities. The EIS has been revised to more clearly identify that portion of Volu constitutes the proposed action.

The environmental restoration program at INEL is specifically discussed in Volume 2 3.1.2. Volume 2, Appendix C addresses environmental restoration activities that ha through agreement with the State of Idaho and EPA. Volume 2, Table 3.1-3 lists the environmental restoration projects that would be completed under each alternative. many of these projects are not available at this time. However, summaries of some Volume 2, Appendix C.

The evaluation in Volume 2 of this EIS bounds environmental impacts from environmen cleanup) activities at INEL. For purposes of this EIS, environmental restoration a the extent that they generate wastes which must be managed by DOE waste management However, specific decisions related to cleanup at INEL are generally addressed unde agreement executed by DOE, EPA Region X, and the State of Idaho on December 9, 1991 agreement, distinct from the EIS, is the FFA/CO. The FFA/CO establishes a comprehe integrates the remediation requirements of CERCLA, and the corrective action requir the State of Idaho's Hazardous Waste Management Act. Cleanup activities are conduc under the process and schedule established in the FFA/CO. RODs under the FFA/CO pr by all three agencies and represent a joint determination that protectiveness will

implementation of the selected remedy.

Environmental restoration efforts at INEL have progressed substantially since the F of November 1994, 10 of the 25 scheduled RODs have been successfully negotiated and EPA, and the State of Idaho. These RODs resulted in the implementation and/or comp interim and final actions designed to reduce or eliminate hazards to human health a date, all enforceable milestones set in accordance with the FFA/CO have been met, e schedule. Additional work will continue over the next several years, as detailed i FFA/CO Action Plan. For instance, the draft ROD for the Waste Area Group 10 Compre River Plain Aquifer Remedial Investigation feasibility Study, scheduled for May 200 decisions regarding the cleanup of the Snake River Plain aquifer. This EIS cannot those decisions. Therefore, analyses performed in support of this EIS must address anticipated cleanup in general terms.

## II COMMENT

The commentor states that DOE still does not understand its national responsibiliti safety and should consider all impacts of its proposed actions. The commentor is o Draft EIS has the same failings as DOE's environmental assessment, which was ruled Court. The commentor considers the presentation of information in the EIS to be cu so as to undermine rational decisionmaking. The commentor considers the treatment National Engineering Laboratory projects to be "superficial."

## RESPONSE

DOE takes its national obligation to make informed decisions that protect the healt the public, and the environment seriously. This is evidenced by the coupling of th programmatic SNF management alternatives with the corresponding INEL site-specific management alternatives for implementation.

CEQ regulations at 40 CFR 1500.1(b) state that an EIS must concentrate on the issu significant to the action in question, instead of amassing needless detail. 40 CFR agency incorporate materials into an EIS by reference when the effect will be to re document. One specific mechanism for incorporation by reference is discussed in th "tiering" at 40 CFR 1502.20, which encourages agencies to eliminate repetitive disc issues and to focus on the actual issues ready for a decision at each level of envi The 12 project descriptions referred to by the commentor are interim actions at INE pursuant to 40 CFR 1506.1(c). The cumulative impacts of these interim actions are Action alternative in Volume 2 to provide a baseline from which the impacts of the could be assessed. In addition, although the proposed projects are summarized in v the impacts of each of the proposed actions are fully assessed in the main volume ( the INEL-specific portion of the EIS, to the extent that such proposed actions are See also the responses to comments 02.04 (043) and 02.04 (045).

## II COMMENT

The commentor states that the EIS is inadequate because it fails to completely addr that was the subject of the lawsuit: the shipment and storage of spent nuclear fue reactor. The commentor suggests several reasons why the project summary on the For inadequate, including the fact that it fails to address specifics related to transp and certified shipping casks exist and analysis of rail versus truck transport by s location.

## RESPONSE

The EIS has a summary description of the shipment and storage of the SNF from Fort summary is in Volume 2, Appendix C, section C-4.1.5. For instance, this summary sp Vrain SNF would be shipped in the TN-FSV cask designed by GA Technologies and certi

Nuclear Regulatory Commission for truck transport (certificate of Compliance No. 92 each cask holding six SNF blocks).

Volume 2, Appendix C, section C-4.1.5 summarizes information found elsewhere in the of shipping and storing Fort St. Vrain fuel. All of the environmental impacts of S are described in Volume 1, Chapter 5 and Appendix B. Fort St. Vrain fuel is just o SNF analyzed in the EIS under the various programmatic alternatives. For example, Appendices D and I present transportation impacts under all alternatives evaluated including methodologies and route-specific data. With respect to Fort St. Vrain S is not currently available, although one is being designed by Pacific Nuclear Corpo and final destination sites.

The EIS presents a complete and comprehensive description of the impacts associated management, including the fuel from the Fort St. Vrain reactor. See also the respo (046).

## II COMMENT

The commentor states that the EIS is inadequate in its analysis of the impacts of 1 spent nuclear fuel because it fails to analyze where and how the fuel will be store reprocessing might occur, impacts of waste management activities, and what steps an taken to prepare the fuel for ultimate disposition.

## RESPONSE

The EIS analyzes the impacts of SNF management until 2035, by which time DOE expec implement decisions regarding the ultimate disposition of SNF. Evaluating the pote consequences of SNF management over the full 40-year interim period is anticipated estimate any impacts that are reasonably foreseeable, including impacts from proces environments and environmental impacts that are reasonably foreseeable during this studied in detail in the EIS for a range of reasonable action and siting alternativ This information is in Volume 1, Chapters 4 and 5 and each of the site-specific App Appendix J describes storage, processing, and steps and technologies available to e for storage and/or prepare it for ultimate disposition. The discussion in the EIS of the impacts, yet it remains flexible on the discussion of technologies due to th acceptance criteria for potential geologic disposal, as well as development of pote not yet available. Decisions on ultimate disposition of SNF are beyond the scope o response to comment 05.09 (03).

## II COMMENT

The commentor states that the EIS is inadequate because it fails to fully analyze t of waste disposal and waste treatment technologies at the Idaho National Engineerin

## RESPONSE

The EIS considers waste treatment impacts, either onsite or offsite, under a range in Volume 2. These alternatives range from no action to maximum treatment, storage activities. Under the Maximum Treatment, Storage and Disposal alternative, activit upper limit of the reasonably foreseeable environmental impacts, including developm implementation of necessary technologies. Volume 2, section 3.1 describes these ac stream is analyzed in detail, which includes a description of maximum treatment for (Table 3.1-5), transuranic waste (Table 3.1-6), low-level waste (Table 3.1-7), mixe (Table 3.1-8), and hazardous waste (Table 3.1-9). For reasonably foreseeable techn environmental impacts are presented in Volume 2, section 3.3, and consequences of m storage and disposal are analyzed in Volume 2, Chapter 5. These impacts then are s 2, sections 5.1 through 5.20. The analysis in the EIS is adequate for evaluating w treatment impacts, and considers a range of alternatives with respect to sitewide

waste stream management activities. Additional NEPA reviews for those projects the decision may be conducted as necessary as the waste treatment technologies are further also the response to comment 07.02.02 (001).

## II COMMENT

The commentor states that the EIS is inadequate because it fails to provide sufficient conclusions, including risk models and assumptions that must be available for public information on waste management projects. The commentor indicates local information such as transportation statistics from Idaho, with regard to potential impacts. The DOE is obligated to ensure that the scientific basis and uncertainty of its environment available.

## RESPONSE

The EIS complies with CEQ regulations at 40 CFR 1502.24, which require that DOE ensure professional and scientific integrity of the discussions and analyses in the document and other sources were relied on for conclusions made in the EIS, references are cited appear at the end of each chapter and each appendix. All references cited in the EIS are in the public review in information locations and DOE reading rooms throughout the United States. For example, transportation accident risks and the underlying models described in Volume 1, Appendix I. The reference list for these discussions is found in Volumes 1 and 2, Chapter 5 with appropriate references. See the response to comment regarding information on waste management projects.

Regarding impacts from transportation, Volume 1, Appendices D and I present transportation all alternatives evaluated for SNF management, including methodologies, route-specific analyses for both incident-free transportation and accident risk transportation are generic route, which includes types of routes that may exist in Idaho for those that through, originate, or terminate in Idaho. These evaluations include state-specific the consequences of a transportation accident in a suburban area such as Pocatello, reviewer would look up the consequences calculated for a suburban area. In response to public comments, DOE has provided a discussion on uncertainty and consequences in Volumes 1 and 2, section 5.1.

## II COMMENT

The commentor states that the EIS is inadequate because it does not incorporate impacts after 2035 if a permanent geologic repository does not become available as planned. cumulative impacts of waste management activities as another example of cursory analysis defined only in waste volumes rather than in terms of past, present, and reasonably disposal actions and repository proposals.

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believes ultimate disposition will be made and implemented within 40 years; however, DOE is managing SNF for the necessary time interval. DOE will review this EIS periodically appropriate during this period.

Regarding cumulative waste management impacts in the EIS, past actions are factored. For instance, impacts to the aquifer due to past activities are reflected in result modeling. Current waste inventories reflect the accumulation of waste from past action. section 5.15 presents cumulative impacts by waste stream under each of the alternative transportation, over the reasonably foreseeable period of the proposed action. As portion of the EIS, the INEL sitewide environmental restoration and waste management is subject to review and updating at least every 5 years. In that time period, DOE

whether to prepare a new programmatic or sitewide EIS or to supplement the existing. See also the responses to comments 05.09 (006) and 05.09 (011).

## II COMMENT

The commentor expresses the opinion that the Draft EIS fails to meet the requirements and the National Environmental Policy Act because alternatives are assessed program site-specifically in the EIS. As examples, the commentor specifically references "Dismissal" of leaving Fort St. Vrain fuel at the existing Fort St. Vrain facility, Fort St. Vrain fuel at a new facility at the Idaho National Engineering Laboratory.

## RESPONSE

The EIS includes an alternative of leaving fuel at Fort St. Vrain, Colorado. The alternatives when considering proposed actions is subject to the rule of reason. A reasonable range of alternatives, what constitutes a reasonable range of the proposed action and the facts in each case. The rule of reason is important because an infinite variety of alternatives might be considered possible. As the courts have explored and undiscussed alternatives that inventive minds might suggest, without would be technically impossible to prepare a literally correct EIS" [Fayetteville A Commerce vs. Volpe, 515 F.2d 1021 (4th Cir. 1975)]. As an example, this EIS addresses truck or by rail, or not transporting at all, which constitutes a reasonable range of reason. This EIS addresses a reasonable range of alternatives in both Volumes 1 and 2. The alternatives have been adequately integrated to address a reasonable range of SNF. Regarding the commentor's examples, the option of leaving Fort St. Vrain SNF at the Vrain storage facility was considered under the No Action alternative. The statement leaving the fuel at the facility would violate the existing contract did not lessen was a statement to advise the public of the consequences of such an alternative. The summary in this EIS to provide more information on the Fort St. Vrain fuel. With regard to storing Fort St. Vrain fuel at a new facility at INEL, this is considered within the Storage Facility Project Summary. See Volume 2, Appendix C, SNF-4.

## II COMMENT

Commentors state that the EIS was prepared without significant consultation with the Tribes.

## RESPONSE

DOE and the Navy consulted regularly with the Shoshone-Bannock Tribes, both within and in other contexts. Specifically with respect to this EIS, DOE and the Navy have had consultations between Tribal officials and appropriate INEL and Navy officials addressing specific comments on the EIS, these ongoing consultations are designed to increase understanding of INEL-related issues important to the Tribes, both within and beyond the EIS. To date, these consultations have resulted in an increased awareness of Tribal nature, ties to the land, religious beliefs, and other areas of special interest to the Tribes. response to comment 03.07 (008).

## II COMMENT

The commentor states that regardless of which port of entry is considered, there are environmental review issues which need to be addressed.

## RESPONSE

DOE believes the analytical approaches and technical information used in the EIS to be scientifically valid. The document was prepared using all appropriate and publicly available data. DOE placed much technical detail in the appendices and references. The references and 2 include current information on the existing environment and applicable environmental data for all sites evaluated. These original studies are referenced in Chapter 9 of both volumes and are available in public reading rooms for review.

DOE made every effort to verify and check all data and statistics. All information and data evaluations in the EIS was subjected to technical and interdisciplinary reviews to ensure accuracy and avoid error.

DOE did not omit critical information, and believes that the public review process provides a fair and balanced view of the information by critics as well as proponents.

## II COMMENT

The commentor states that the EIS neither describes ongoing activities nor analyzes the association with past and future activities, and is therefore not comprehensive.

## RESPONSE

Volume 2, Chapter 4 describes the existing environment at INEL. Volume 2, Chapter 5 describes current activities, facilities, and missions at INEL. Site-specific impacts, including cumulative impacts, are presented in Volume 2, Chapter 5 and Appendix F. Volume 1, Chapter 5 and Appendix G summarize all of the alternatives considered in this EIS. The analysis of the environmental impacts of all proposed alternatives would be small.

## II COMMENT

The commentor states that the EIS process is flawed because the focus is flawed, the analysis is flawed, and the review of environmental consequences is inadequate.

## RESPONSE

For each of the alternatives considered, environmental impacts were analyzed and compared between the alternatives. DOE believes the technical analyses provided in the appendices, and references accurately and adequately scope potential environmental impacts of proposed action.

## II COMMENT

The commentor asserts that the facility-specific environmental impacts of spent nuclear fuel activities must be performed prior to selecting a location for that activity.

## RESPONSE

Specific information is not available on facilities that have not been fully designed. Data are also not available for future activities, such as decontamination projects, treatment of waste streams, the treatment plans for which have not been finalized. The EIS includes information to present readers with as comprehensive a range of forthcoming information as is available.

possible. These projects or facilities may require additional analysis under NEPA. projects at the various alternative sites, DOE can reasonably compare the impacts o programmatic level.

## II COMMENT

Commentors state that the EIS treatment is too broad, and details about specific fa sketchy to serve as adequate National Environmental Policy Act documentation. One what information other than public comments will be considered in EIS decisionmakin commentors indicate that the EIS is not specific enough for adequate assessment of impacts to the environment. One commentor states that the EIS does not discuss pro

## RESPONSE

This EIS was prepared as a programmatic document dealing with the nationwide manage Volume 1, and sitewide environmental restoration and waste management and SNF manag at INEL in Volume 2.

Because of the wide-ranging types and quantity of DOE SNF, DOE determined it prude alternatives for SNF management across the entire DOE complex; thus, a programmatic determination was based, in part, on avoiding possible "improper segmentation," as implementing regulations at 40 CFR 1508.25 (a). Each proposed action contemplated i and other relevant information, as necessary, to assess all impacts, including cumu for this EIS will be based on the environmental analyses, public comments, the Spen Nuclear Fuel Management Cost Evaluation Report (Draft), and any other information d by decisionmakers, including technical and practical considerations.

Volume 2, Appendix C discusses 49 potential projects to implement INEL SNF manageme environmental restoration programs. Volume 2, Appendix F, and Volume 1, Appendices impacts from processing SNF at INEL.

Volume 1, Chapter 5 and Appendix K, and Volume 2, Chapter 5 summarize the environme all the alternatives considered in this EIS. The analyses show that the environmen proposed alternatives would be small.

## II COMMENT

The commentor states that the EIS inadequately addresses alternatives by dismissing locations and seismicity as "Issues Not Discussed in Detail."

## RESPONSE

The commentor refers to Volume 1, section 5.2, which is a high-level summation of t analyses in the associated appendices. The section presents environmental consequ alternatives, focusing on the disciplines that may differentiate among sites, have significant impact, or are of general interest to the public. The disciplines not Volume 1 are considered to be issues that are small and do not distinguish among al Nevertheless, these issues are discussed in detail in the appendices and reference responses to comments 02.04 (014) and 02.04 (021) regarding the adequacy of analysi

## II COMMENT

The commentor states that the EIS is inadequate and unsatisfactory because it ignor existing deficiencies at the Savannah River Site.

## RESPONSE



Environmental impacts associated with past accidents or releases and existing deficit River Site are not within the scope of this EIS except to provide baseline data for cumulative impacts. However, DOE acknowledges that environmental releases have occurred from past activities. DOE's Environmental Management Program is responsible for appropriate releases in accordance with applicable regulations and standards.

## II 2.5 Record of Decision

### II COMMENT

The commentor states that the burial of radioactive waste, including Navy waste, and waste percolation ponds must be suspended until the Record of Decision for this EIS.

### RESPONSE

The EIS process established by NEPA is directed at appropriately considering the environmental consequences of proposals for new activities or for alterations of existing activities. Current operations may have a bearing on the environmental impacts of proposed new activities, but they do not require that current operations be shut down until decisions on proposed new activities are published in a ROD.

At present, only low-level radioactive wastes are being buried (disposed of below ground). Low-level wastes must satisfy waste acceptance criteria specific to the Radioactive Complex. In addition, the burial of low-level radioactive wastes is an ongoing activity. Liquid effluent discharges from INEL site activities are monitored for the presence of radionuclides and determined suitable for release pursuant to applicable Federal and State standards. As discussed in Volume 2, section 5.8, radiological discharges are no longer made to the environment offsite. Also, owing to radioactive decay, the low concentrations of such radionuclides from past discharges continue to diminish with time.

## II 2.6 Out-of-Scope Issues

### II COMMENT

A number of commentors provided input at public hearings, in writing, via exhibits, telephone line that were not related to either the programmatic management of DOE's environmental restoration and waste management activities at the Idaho National Engineering Complex or issues considered in this EIS. Some of the comments dealt with such topics as:

- Siting of a bombing range in Idaho or elsewhere
- Movement of "nuclear specialist" trucks to a facility in Hartsville, Tenn
- An unspecified General Electric contract related to uses of nuclear power
- George Orwell's novel "1984" as it relates to safety and ethics
- Right to Work law impacts on trade unions
- United States arms exports to foreign countries
- Rights to peace and worldwide peace
- Maintaining a strong industrial base in Hawaii
- Operations of specific commercial nuclear waste facilities
- The 1948 Declaration of Human Rights

### RESPONSE

It is beyond the scope of this EIS to address issues that are not related to either the management of DOE SNF or environmental restoration and waste management activities.

those listed above.

## II COMMENT

The commentor states that the EIS fails to review alternatives and environmental co production side of the spent nuclear fuel issue, such as the continued use of nucle violating the National Environmental Policy Act .

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believe this EIS are adequate to support a decision on this subject.

## II COMMENT

The commentor objects to "spent fuel" not being called "high-level nuclear waste" i at scoping hearings for the EIS entitled Proposed Nuclear Weapons Nonproliferation Foreign Reactor Spent Nuclear Fuel.

## RESPONSE

Congress established the definitions of various categories of radioactive material Policy Act of 1982, as amended. Section 2 of the Act defines SNF as fuel that has nuclear reactor following irradiation, the constituent elements of which have not b reprocessing. The definitions in the Act place SNF in its own category and disting and low-level waste.

## II COMMENT

The commentor asks DOE to delegate authority to some competent people who can come deal with nuclear waste in a safe, reliable manner.

## RESPONSE

DOE is committed to comply with all applicable Federal and state laws and regulatio interagency agreements governing SNF and radioactive and hazardous wastes and is re managing these materials. The delegation of authority or appointment of independen beyond the scope of this EIS.

## II COMMENT

The commentor asks how or whether the full range of impacts was considered when DOE the Idaho National Engineering Laboratory, the Hanford Site, and the Savannah River 40 years ago. The commentor points out that the National Environmental Policy Act then.

## RESPONSE

The National Environmental Policy Act of 1969 did not exist when activities were in predecessors at the three sites mentioned. The basis for previous and remote-in-time Federal Government to select these locations for siting existing activities is beyond

## II COMMENT

The commentor expresses the opinion that the costs of commercial nuclear power plant beyond financial to include the environmental risks posed by reactor operations and The commentor cites as examples the accidents at Chernobyl and Three Mile Island.

## RESPONSE

This EIS is limited in scope to DOE SNF. Neither operation and environmental risks commercial nuclear power plants are evaluated in the EIS.

## II COMMENT

The commentor contends that cladding on nuclear fuel rods used in U.S. nuclear power and that the Nuclear Regulatory Commission has done little to prevent potentially fuel from being used in the United States and abroad.

## RESPONSE

This EIS is limited in scope to DOE SNF. The condition of fuels in use in nuclear research reactors is not evaluated in the EIS.

## II COMMENT

The commentor suggests that a cost evaluation report of nuclear ships be performed cleanup be included in the EIS cost evaluation.

## RESPONSE

Decisions on whether to operate nuclear-powered Naval vessels and the number of such by Congress and the President and are beyond the scope of this EIS. DOE prepared a report that describes costs associated with the alternatives for SNF management. A evaluation report is in Volume 1, section 3.3.6. See also the responses to comment 08.04 (002).

## II COMMENT

The commentor requests that the EIS include an inventory of hazardous and radioactive generated, and leaked to the environment over the years at the Idaho National Engine

## RESPONSE

A total inventory of INEL hazardous and radioactive materials used or generated, an

environmental releases are not within the scope of this EIS, except as they may relate to the existing site conditions, cumulative impacts, and current or proposed waste management. For example, Volume 2, section 4.8 includes a discussion of existing water-quality conditions in the River Plain aquifer. Cleanup of contamination from past releases is addressed at I

## **II COMMENT**

The commentor indicates that DOE budgets lack life-cycle costs such as those that would be included in Federal domestic budgets under proposed House Bill HR3870.

## **RESPONSE**

The sources, appropriations, and accounting for fiscal and other resources to support the Federal Government are determined by Congress and are beyond the scope of this EIS.

## **II COMMENT**

The commentor provides a fact sheet that addresses topics and issues that are only briefly addressed in the Proposed Nuclear Weapons Nonproliferation Policy Concerning Foreign Research and Development of Spent Nuclear Fuel.

## **RESPONSE**

While this EIS includes potential future management of foreign research reactor spent nuclear fuel in cumulative impact analyses, the topic of DOE policy for managing this fuel is outside the scope of this EIS.

## **II COMMENT**

The commentor raises issues related to the Centers for Disease Control and Prevention's study currently under way at the Idaho National Engineering Laboratory.

## **RESPONSE**

Issues related to the Centers for Disease Control and Prevention (CDC) dose reconstruction study are beyond the scope of this EIS. However, DOE and the Navy are cooperating with the CDC on the study.

## **II COMMENT**

The commentor is of the opinion that DOE made a political decision to characterize the Yucca Mountain Site for geologic disposal, rather than all three original sites.

## **RESPONSE**

The decision to characterize only the Yucca Mountain site was made by Congress as part of the Nuclear Waste Policy Act, and is beyond the scope of this EIS.

## II COMMENT

The commentor contends that some facilities have been closed due to noncompliance with regulations.

## RESPONSE

The facility closures mentioned by the commentor resulted from a change in DOE's mission needs relative to these sites, not environmental noncompliance. Facility closures are addressed in this EIS. See also the response to comment 03.08 (011).

## II COMMENT

The commentor raises the issue that the EIS does not address the potential impacts of foreign research reactor spent nuclear fuel to the United States.

## RESPONSE

The ocean-going portion of FRR SNF shipments and a detailed evaluation of port activities are addressed in this EIS. Alternatives for managing FRR SNF, including shipping across the country, are being analyzed in a separate EIS entitled Proposed Nuclear Weapons Nonproliferation Policy Concerning Foreign Research Reactor SNF (Draft). This EIS addresses domestic transportation and management of FRR SNF if it is returned to the United States. DOE will not make a policy regarding FRR SNF until that EIS and this EIS are both completed.

## II COMMENT

The commentor expresses the opinion that the benefits derived from nuclear technology, waste and "destruction," and that nuclear reactors and weapons have not improved our

## RESPONSE

The net benefit of nuclear technology, reactors, and weapons is not within the scope of this EIS, however, DOE does address alternatives for safely managing DOE SNF over the next 40 years.

## II COMMENT

The commentor states that this EIS does not address commercial spent nuclear fuel, and that DOE has made less than optimum decisions and no national policy.

## RESPONSE

FRR SNF is included in the EIS in the event that DOE decides to accept such fuel after the EIS entitled Proposed Nuclear Weapons Nonproliferation Policy Concerning Foreign Research Reactor SNF (Draft) (FRR EIS). A discussion of the relationship between this EIS and the FRR EIS is in Volume 1, section 1.2.4. See also the response to comment 02.02 (002). Regarding commercial SNF, DOE manages only a very limited quantity of special case SNF, which is addressed in this EIS. It is inappropriate to consider commercial SNF, in

because this material is not managed by DOE. Under the Nuclear Waste Policy Act, a responsible for managing the program for development of geologic repositories for p SNF and high-level radioactive waste. A separate EIS is required under this Act to repository site recommendation to the President.

## II COMMENT

The commentor requests that best fuel cladding and fuel design be added to the EIS.

## RESPONSE

Although the details of the design and fabrication of fuel elements and assemblies, requirements for specific cladding materials, are outside the scope of this EIS, th consideration in the management of SNF. A discussion of the various types of fuel management issues associated with them is in Volume 1, Appendix J.

## II COMMENT

The commentor recommends that DOE prepare an overall programmatic EIS to evaluate t associated with all EISs evaluating radioactive waste, weapons dismantlement, and t of all this transportation.

## RESPONSE

Evaluating all nuclear waste issues at a programmatic level is beyond the scope of DOE currently has a range of NEPA reviews planned or under way. Volume 1, section more fully explain the interrelationships of these reviews. Further, in the transp analysis in this EIS, DOE considered the impacts of past, present, and reasonably f including other DOE and non-DOE radiological shipments.

## II COMMENT

The commentor is of the opinion that radioactive wastes should remain under guard a locations, and that the U.S. should assist Russia with waste management.

## RESPONSE

The disposition of special nuclear material, such as plutonium, and assistance to R scope of this EIS.

## II COMMENT

The commentor raises issues about activities and/or mishaps unrelated to the propos

## RESPONSE

Although these issues are out of the scope, it is a matter of DOE policy to monitor and implement precautions as necessary to preclude like occurrences in the DOE's pr

## II COMMENT

The commentor favors keeping foreign spent nuclear fuel out of the United States.

## RESPONSE

Alternatives related to the DOE policy on management of SNF of United States origin research reactors are being analyzed in a separate EIS and are outside the scope of analyze the impacts of transporting and managing FRR SNF (less than 1 percent of all in this EIS) if there is a decision to accept such fuel. This effectively bounds the foreseeable management of the SNF under consideration. DOE will not make a final decision policy regarding FRR SNF until the EIS entitled Proposed Nuclear Weapons Nonproliferation Concerning Foreign Research Reactor Spent Nuclear Fuel and this EIS are completed.

## COMMENT

The commentor recommends zero discharge of persistent toxic chemicals and radionuclides recommended by an international joint convention in a report on Great Lakes water quality.

## RESPONSE

DOE waste management policies and practices embrace numerous laws and regulations governing hazardous and radioactive wastes. A comprehensive list of these requirements is provided in Chapter 7; associated environmental permits are also discussed there. Current management of radioactive waste are described in Volume 2, section 2.2.7 (which is specific to INEL and applies to wastes at other DOE sites). DOE is committed to comply with all applicable local regulations and DOE Orders. All radioactive materials will be managed to protect and the health and safety of the public and site employees. As discussed in Volume 2, proposed alternatives would have minor impacts on water resources, but the differences distinguish among the alternatives. DOE also has adopted a policy emphasizing waste minimization and avoidance, as discussed in Volume 2 and 3. Most new radioactive waste will be created during cleanup activities and decommissioning of contaminated facilities that no longer serve essential national missions.

## II COMMENT

The commentor provides suggestions for additional options for transporting and storing spent nuclear fuel.

## RESPONSE

DOE complex-wide decisions on handling low-level and high-level wastes are being addressed in the Management Programmatic EIS and are outside the scope of this EIS.

## II COMMENT

A commentor asks DOE to support legislation before Congress that would stop the export of spent nuclear fuel materials. The commentor states that we in this country could bring back fuels from foreign countries as a final shipment as part of decommissioning all the research reactors. A commentor also asks whether the U.S. plans to continue sending fuel to foreign countries, and whether the spent nuclear fuel will be managed in the U.S.

back.

## RESPONSE

Proposals regarding the exportation of fissile materials, reactor fuels, or other n the scope of this EIS. Alternatives for managing FRR SNF are being analyzed in a s Proposed Nuclear Weapons Nonproliferation Policy Concerning Foreign Research Reacto Nuclear Fuel (Draft).

## II COMMENT

The commentor states that low-level radioactivity disposal sites for nongovernment established and suggests that DOE headquarters has not done enough to expedite tran Valley site to the State of California, which shows lack of concern.

## RESPONSE

The establishment of low-level waste disposal sites for nongovernment waste is not EIS.

## II COMMENT

The commentor states that DOE does not give the No Action alternative the detailed deserves concerning receipt of foreign research reactor fuel.

## RESPONSE

Volume 1 analyzes the transportation impacts for a reasonable range of alternatives DOE SNF in the continental United States, including the No Action alternative. Dec policy on management of FRR SNF are is beyond the scope of this EIS. A DOE EIS in Proposed Nuclear Weapons Nonproliferation Policy Concerning Foreign Research Reacto Nuclear Fuel, (Draft) analyzes the potential for return of FRR SNF to the continent

## II 2.7 Hearings

## II COMMENT

Commentors state that DOE did not adequately seek public involvement in the process include inadequate availability and comment time for the EIS and too few and insuff meetings.

## RESPONSE

In accordance with CEQ regulations, a Notice of Opportunity to comment on the prepa DOE Programmatic SNF Management and Environmental Restoration and Waste Management was published in the Federal Register on September 3, 1993. Numerous individuals a letters, either asking questions or raising issues related to the EIS. Each of the DOE, with information provided as requested. An Implementation Plan was prepared and released to the public on October 29, 1993;



version was available on May 9, 1994. DOE published a Notice of Availability in the June 24, 1994, to announce the availability of the Draft EIS. The Draft EIS was of available at 64 public libraries and information locations, was delivered to all who sent to all state and Federal agencies, organizations, and individuals who were believed interested in the subject. Public comments were solicited and written comments were through September 1994, well in excess of the NEPA requirement. Thirty-three public in 20 locations throughout the country, including 4 locations in Idaho, and comment these hearings, through the mail, and through a toll-free telephone line, which accepted orally and by facsimile. Notices of the dates, times, and locations of the public the Federal Register on June 24, 1994. In addition, advertisements were placed in to the meetings. Numerous additional information briefings were also provided to individuals. In a special effort to involve communities not previously involved, advertisements for the hearings in alternative newspapers, in Spanish-language news DOE conscientiously and thoroughly fulfilled its responsibilities to use available awareness and for solicitation of public input during all stages of the EIS. Never seek ways to improve public involvement and will use the comments in developing improved involvement for future EISs.

## II COMMENT

Commentors requested public hearings in Seattle as a potentially affected site.

## RESPONSE

Public hearings were held in Seattle and Bremerton, Washington, on July 26, 1994.

## II COMMENT

Several commentors described difficulties with registering to make formal comments public meeting, and suggest that DOE manipulated the system to limit the number of

## RESPONSE

Standard practice for operating the toll-free telephone lines was to close them at meeting. Prior to the Twin Falls meeting, however, a power outage caused the telephone day before the meeting and backup systems failed to bring them back on line. When the lines discovered the problem, they decided to keep the lines open until 5:00 p.m., office and several major stakeholder offices in the Twin Falls area of this time experienced several people tried to register during the afternoon and were frustrated when another temporarily disrupted service. This disruption was brief. Public hearings around the country were scheduled to fall within the 90-day comment locations in Idaho were used for public hearings. This allowed some people to attend provide written or oral comments later in the comment period, either using the toll by mailing comments. Using this approach, all persons who wanted to comment were given to do so, even if they did not do so at public hearings.

## II COMMENT

The Town of Hilton Head, South Carolina, notes and congratulates DOE on the large effort employed by DOE on its "most thorough" public involvement program.

## RESPONSE

The comment is noted.

## II COMMENT

The commentor questions whether the number of meetings and "plethora" of written input presented to the public at DOE sites could be consolidated.

## RESPONSE

DOE attempts to coordinate and consolidate information presented and meetings scheduled public, at both the national and individual site levels. DOE recognizes the need for underinvolving and overburdening its stakeholders in soliciting input from the public decisions, and must balance that against its legal obligations under the NEPA and other statutes.

## II COMMENT

Commentors state that the process of adding the Oak Ridge Reservation as a potential management location was flawed.

## RESPONSE

On October 22, 1990, DOE published a Notice of Intent in the Federal Register announcing prepare an EIS addressing environmental restoration and waste management, including management activities, across the entire DOE complex. DOE invited the public to submit comments on the scope of the EIS, and held 23 scoping meetings across the country, Oak Ridge, Tennessee, on December 11, 1990. Two hundred and thirty-seven comments were received at the Oak Ridge meeting. DOE issued a Draft Implementation Plan in January 1992, reflecting comments provided. DOE held six regional public workshops on the Draft Implementation Plan, and comments given at these workshops. The Implementation Plan for this EIS, issued in 1994, addressed the comments received from scoping meetings and regional workshops. DOE held public scoping periods during the evolution of the EIS. In response to public comment during the scoping process, DOE undertook a process for identifying possible additional alternative sites. The selection process included and evaluated two additional sites, including the Oak Ridge Reservation. The selection process is summarized in the May 9, 1994, amendment to the EIS Implementation Plan. DOE believes it conscientiously and thoroughly fulfilled its responsibilities to use available avenues for solicitation of public input during all stages of the EIS process, and that it met its obligations and responsibilities in accordance with the NEPA.

## II COMMENT

The commentor states that insufficient notification was given for the public to become involved in activities associated with the EIS.

## RESPONSE

DOE has an active stakeholder involvement process, which strives to include representation of the public.

In accordance with CEQ regulations, a Notice of Opportunity was published in the Federal Register.

September 3, 1993, to comment on preparation of an EIS on DOE programmatic SNF management, environmental restoration, waste management at INEL. DOE received from individuals and organizations, either asking questions or raising issues related to these letters was answered by DOE, with information provided as requested. An Implementation Plan was prepared and released to the public on October 29, 1993; the final version was available on June 24, 1994, to availability of the Draft EIS. The Draft EIS was offered on request and was available at various locations. The Draft EIS was delivered to all who requested it, and to Federal agencies, organizations, and individuals who were believed likely to be affected. Public comments were solicited and written comments were received from July 1, 1994, well in excess of the NEPA requirement. Thirty-three public hearings were held at various locations throughout the country, including 4 locations in Idaho, and comments were accepted through the mail, and through a toll-free telephone line, which accepted comments by facsimile. Notice of the dates, times, and locations of the public hearings was published in the Federal Register on June 24, 1994. In addition, advertisements were placed in local newspapers. Numerous additional information briefings were provided to organizations. In a special effort to involve communities not previously involved, DOE advertised in alternative newspapers, in Spanish-language newspapers; and on Spanish-language radio. DOE had available Spanish-language translators for the meetings in Idaho. DOE conscientiously fulfilled its responsibilities to use available avenues for public awareness and for public input during all stages of the EIS process. Nevertheless, DOE continues to seek wider public involvement and will use the comments in developing improved public involvement procedures for future EISs.

## II COMMENT

A number of commentors state that the public meetings, particularly in Seattle, were held on a weekday when most people were at work, and that the meetings were poorly controlled at times.

## RESPONSE

DOE held 33 separate meetings in 20 different locations during the 90-day comment period. Due to necessity, some meetings were in the afternoon and some were in the evening. The length of answer sessions varied depending on the level of interest by the local meeting attendees. Sessions were rather long, provisions were in place, and frequently announced during the meetings, to take oral comments from any interested citizen at any time during the meeting. This arrangement for oral comment, plus the opportunity to provide comments over a telephone line and mail-in comments, DOE believes all persons who wished to comment were accommodated during the public comment period.

## II COMMENT

The commentor, who lives in Georgia, wishes to work with DOE in a positive way that is different from the public meetings.

## RESPONSE

The commentor is referred to the Office of External Affairs at (803) 725-2889 at the Savannah River Site.

## II COMMENT

The commentor hopes that DOE will remember the comments made by elected officials in Georgia, at the public hearing.

## RESPONSE

All written and oral comments received during the public comment process, regardless of whether they were carefully reviewed and considered by DOE in its preparation of the EIS and in its decision for identification of a preferred alternative for SNF management.

## II 2.8 Miscellaneous

### II COMMENT

Commentors note the opinions of or opinions regarding others, the media, various editorial articles not of DOE or Navy authorship.

## RESPONSE

It is inappropriate for DOE to address comments regarding the opinions of non-DOE organizations or articles not of DOE or Navy authorship.

### II COMMENT

Commentors state that some comments were not considered, some comments were ignored, some comments were given more weight than others in the analysis. Other commentors note they want direct input into the decisionmaking process and hope that DOE addresses all

## RESPONSE

All written and oral comments received during the public comment process, regardless of whether they were carefully reviewed and considered by DOE in its preparation of the EIS and in its decision for identification of a preferred alternative for SNF management.

### II COMMENT

The commentor is of the opinion that additional EISs should be prepared for every shipment of nuclear waste because of the uniqueness of potential environmental consequences

## RESPONSE

Volume 1, Appendices D and I analyze in detail the environmental consequences of the proposed action and cover the impacts of any particular shipment or combination of shipments for an individual shipment. Therefore, separate EISs for individual shipments covered by the proposed action are considered unnecessary. Ongoing activities that are an integral part of the proposed action are analyzed in the overall action, as allowed by NEPA. The cumulative risks predicted from all activities during the 10-year period for shipments of radioactive wastes and the 40-year period for SNF management are analyzed in Volumes 1 and 2, Chapter 5, respectively. Under all proposed alternatives, the risks are small.

### II COMMENT

The commentor requests that a separate written comment period be provided after the is selected.

## RESPONSE

Under NEPA and its implementing regulations and guidelines, it is permissible to de a preferred alternative to the Final EIS. DOE elected to do this after it had an o public input as a part of its process for identifying a preferred alternative. An a period would be very time consuming and is not permitted under DOE's very rigorous from an agreement between DOE, the Navy, and the State of Idaho. In addition, NEPA any additional public comment period when a Final EIS is released, unless new alter proposed that were not previously considered in the Draft EIS. DOE's preferred alt range of the alternatives addressed in the Draft EIS. Nevertheless, the ROD will n 30-day waiting period following the issuance of the Final EIS. 02.08 (007) Miscella

## COMMENT

The commentor states that the Navy's identification of a preferred alternative for nuclear fuel will have more influence on DOE's decision than will public input.

## RESPONSE

DOE considered all pertinent information in identifying a preferred alternative.

## II COMMENT

The commentor suggests that the EIS is based on the assumption that spent fuel must then drives the rest of the discussion as to where DOE would like to put its spent

## RESPONSE

Two of the five alternatives described in Volume 1, Chapter 3 -- the No Action alte Decentralization alternative -- are based on minimizing the movement of SNF, consis safe storage and the existence of adequate storage capacity.

## II COMMENT

A number of commentors requested that they be placed or kept on the mailing list fo documents to the EIS.

## RESPONSE

DOE placed these names on the mailing list.

## II COMMENT

The commentor suggests that making cost data available after the close of the comme

(particularly with regard to the comparison of alternatives) is likely to diminish public comments and the public's confidence in the Record of Decision.

## RESPONSE

DOE recognizes that several commentors requested estimated implementation costs for alternatives in this EIS. Volume 1, section 3.3 was added to this EIS to address the data for this section was extracted from the SNF Management Cost Evaluation Report not limited to this EIS, but contains information pertinent to other management decision evaluation report is available to the public in the EIS reading rooms. The Assumpt Document for Spent Nuclear Fuel Cost Evaluation, which was the starting point for the evaluation report, was released for public review and comments were received.

## II COMMENT

One commentor asked to meet face to face with DOE officials. When the meeting did individual was offended by the DOE "rudeness" and expressed deep concern over DOE's situation and the apparent lack of concern of DOE officials for the general public.

## RESPONSE

DOE regrets that its treatment of this individual was perceived as offensive and its intention was to be as responsive as possible. DOE replied with two letters to the individual explained the details surrounding the situation and expressed regret over the perception developed.

All comments, written and oral, received during the public comment period have been and considered by DOE in its preparation of the EIS and responded to if they were written in the EIS.

## II COMMENT

The commentor states that all public testimony at Idaho hearings on the reconfiguration management EIS must be included in the current EIS comments.

## RESPONSE

Neither NEPA nor its implementing regulations and guidelines require the inclusion in one programmatic EIS from other, even related, programmatic EISs or related actions. EIS considers SNF management, and two other EISs cited by the commentor do not, wait including those other comments would not only result in a delay that would violate the law would take those comments out of context and be confusing.

## II COMMENT

The commentor states that the failure to identify DOE's proposed action and the alternative environmental restoration and waste management at the Idaho National Engineering Laboratory is a fundamental flaw under the National Environmental Policy Act.

## RESPONSE

The proposed action is stated in the Volume 1, Chapter 2 and Volume 2, Chapter 1 and Volume 1, sections 1 and 2 and Volume 2, section 2. Environmental restoration action under the Federal Facility Agreement and Consent Order for INEL. This document is public.

See also the response to comment 04.02 (001).

## **II COMMENT**

The commentor states that the decision on processing sodium waste might get lost in issues and not receive adequate public review.

## **RESPONSE**

DOE has already conducted four public scoping periods. Comments from scoping meetings summarized in DOE's Implementation Plan for this EIS, published October 29, 1993. comments submitted on the Implementation Plan during development of the EIS. DOE's comments, of which this is one, from the public on the EIS. DOE has used these comments in the development of the Final EIS. The issues raised by the commentor as issues that require public review are described in several places within the EIS. Sodium-bearing waste locations throughout this EIS: (1) Volume 2, section 3.1.3.1 describes the alternatives of sodium-bearing wastes; and (3) the technology selection for treatment of sodium-bearing wastes is discussed in Volume 2, Appendix C under "Projects Related to High Level Waste Immobilization Facility." Reference materials, including extensive technical studies in the reading rooms and information locations identified in the EIS. While this EIS is selecting a technology to be further developed for processing sodium waste and a test calciner, facilities for implementing the technologies will require additional NEPA actions as facilities become more firmly developed. Both the future NEPA actions and the permit process provide additional opportunity for public comment. DOE follows NEPA guidelines for public comment and believes that there is sufficient opportunity for the public to comment on issues.

## **II COMMENT**

The commentor challenges DOE to seriously consider the comments and revise the document.

## **RESPONSE**

DOE considered all comments submitted through public hearings or by telephone, face-to-face, examined and responded to each comment, and revised the EIS, as appropriate in response.

## **II COMMENT**

The commentor requests a copy of the responses to comments submitted by the Shoshone and expresses support for their comments.

## **RESPONSE**

Responses to all public comments on the Draft EIS are provided in this Volume of the EIS.

## **II COMMENT**

The commentor states that the public is being misled by the National Environmental that "things" are going through the private sector unbeknownst to the public.

## RESPONSE

This EIS presents the environmental impacts of several reasonable alternatives available for DOE SNF. Implementation of some specific aspects of SNF management may be privatized, including potential research and development activities; however, there are no discussions intended to prejudice a decision on SNF management or that would be of any interest to the public. This EIS.

## II COMMENT

Commentors suggest that the cost of preparing this EIS was too high.

## RESPONSE

Preparation of this EIS is required by the provisions of NEPA. The entire NEPA process is costly, but is expected to benefit the public because it provides information and the DOE's decision-making process. The NEPA process benefits the public and the government by providing the basis for making informed decisions, while minimizing the impact of Federal actions on the environment.

## II COMMENT

The commentor asserts that DOE failed to consult with the Shoshone-Bannock Tribes, who are responsible for air quality during preparation of the EIS, and that DOE must do so in the EIS.

## RESPONSE

DOE and the Navy consulted on this subject and others with the Tribes during preparation of the Final EIS. DOE consulted further with the Tribes as part of the process of addressing the Draft EIS. Discussions included air quality concerns.

## II COMMENT

The commentor expresses the opinion that DOE halted reprocessing of highly enriched uranium without proper National Environmental Policy Act documentation.

## RESPONSE

Historically, DOE produced large numbers of nuclear weapons using material from reprocessed uranium. DOE also used highly enriched uranium recovered from SNF to make new fuel. However, due to a reduction in the need for these recovered materials, DOE, in a memorandum dated April 1994, Phaseout of Reprocessing, decided to phase out reprocessing of highly enriched uranium. This decision was based on the reduced need for products, and did not require a decision to discontinue an activity because of lack of need. DOE did not, by itself, trigger a NEPA review, because there was no new proposed action. Although a NEPA review was not needed.



old mission, a NEPA review would be needed to use the reprocessing facilities for a using recovered uranium for nuclear power production, as suggested by the commentor proposed such a new mission.

## II COMMENT

The commentor expresses the opinion that the EIS Summary is biased toward the Idaho Engineering Laboratory, at the expense of other options.

## RESPONSE

DOE manages wide-ranging types and a significant quantity of SNF at INEL. Therefore discuss SNF management across the DOE complex in the same EIS as INEL activities for management and for environmental restoration. The second half of the Summary address, therefore, devoted to INEL. In the first half, the three DOE sites that have management activities (INEL, Hanford, and the SRS) plus two additional sites (the O evaluated on a common basis. This evaluation is appropriate for a programmatic EIS. The DOE Operations Office at each of the candidate site participated in preparing a for the site. The evaluation of SNF alternatives reflects the policy and viewpoint

## II COMMENT

The commentor asks for an explanation of the scientific notation used (e.g., 1.3E-0

## RESPONSE

The notation is computer-based and is a simplified method of writing out the full number a number taken to the appropriate decimal places. In the example above, the actual or  $1.3 \times 10$  to the minus sixth power (1.3 divided by 1 million). Similarly, 0.13 is  $1.3 \times 10^{-2}$ , etc. A brief description of scientific notation was added to the Glossary

## II COMMENT

The commentor states that the term "possible unavoidable" adverse impacts, as used Appendix E, Chapter 6 for the No Action alternative, is a contradiction. The commentor research reactor shutdowns and the resulting losses of jobs are avoidable if sites on-site storage of spent nuclear fuel.

## RESPONSE

An editorial change was made to the EIS to clarify and change "possible unavoidable be unavoidable." Under the No Action alternative, which is a required baseline and additional actions are not considered. For DOE reactors (Volume 1, Appendix E, section Decentralization alternative is the same as the No Action alternative, so such site storage. For non-DOE NRC-licensed domestic research reactors, DOE has title to the responsible for interim storage and ultimate disposition of the fuel (Volume 1, Appendix E, Except for one minor commercial contributor, facilities with limited existing storage universities or government installations (Volume 1, Appendix E, Table 2.1-2).

## II COMMENT

The commentor states that DOE failed to recognize the special relationship between Federal Government during the development of the EIS.

## RESPONSE

A number of laws pertain to the treatment of Native American concerns. In particular the Historic Preservation Act of 1966 provides for the development of a programmatic agreement with Federal agencies to comply with the law for large projects. DOE acknowledges in Volume 3, Chapter 5 that potential impacts to cultural resources of value to Native Americans hunting and gathering areas, will be determined in consultation with the affected Native American groups. This is commonly ensured through Memoranda of Agreement involving the groups concerned and responsible agencies, such as State Historic Preservation Offices. A number of the agreements have been developed or are in place, as described in Volumes 1 and 2, Chapter 5. Details on the existing resources and the potential impacts associated with the alternatives are provided in Appendices A through F for specific sites. Although the major DOE sites have not been completely characterized, the locations for the construction of proposed new facilities have been determined to avoid their cultural importance. No known cultural resources would be affected by construction of the alternatives. Potential impacts were assessed by identifying project activities and expected resources at each potential site. Because some projects are not yet fully characterized, impacts cannot be completely characterized. However, for any alternative, DOE would conduct preconstruction surveys and would consult with the State Historic Preservation Office and Native American groups before any undertaking to determine appropriate measures to minimize impacts. DOE has pursued additional consultation with the affected Native American groups and will continue consultations as appropriate.

## II COMMENT

The commentor notes that the arrows indicating uranium and zircaloy are reversed in page 5 of the EIS Summary.

## RESPONSE

The figure was corrected.

## II COMMENT

The commentor suggests that Native American concerns are being ignored, and DOE need to address concerns of the Shoshone-Bannock Tribes in a separate section because the Shoshone-Bannock is a sovereign nation with treaty rights to unoccupied lands adjacent to the Idaho National Laboratory.

## RESPONSE

The Fort Bridger Treaty of 1869 is an agreement between the Eastern Band Shoshone and the United States. It was signed in 1868 in Utah, and ratified and proclaimed by the United States and the Tribes pledged their honor to keep and maintain a peace. The treaty fixed boundaries to land that would be considered "set apart for the absolute and undisturbed occupation of the Shoshone Indians herein named, and for such other friendly tribes as from time to time they may be willing...to admit amongst them..." It is undisputed that in the distant past, the Shoshone Indian Tribe was a nomadic nation that roamed over a vast area of more than a million acres that included portions of Wyoming, Colorado, Utah, Idaho, and Nevada. This area may have included land upon which INEL sits, but by signing the Fort Bridger Treaty, the Tribes relinquished rights to all but that area specifically designated in the treaty.

the treaty: "...the territory described in this article for the use of said Indian do hereby relinquish all title, claims, or rights in and to any portion of the territory except such as is embraced within the limits aforesaid." This was affirmed by the Court in the case *Northwestern Bands of Shoshone Indians v. United States*, 324 U.S. INEL site does not lie within any of the land boundaries established by the Fort Br Furthermore, the entire INEL site is occupied by DOE, and therefore the provision o allows the Shoshone-Bannock Tribes the right to hunt on the unoccupied lands of the to any land upon which INEL sits.

DOE currently manages INEL in a way that does not conflict with any of the provisio Bridger Treaty of 1869. To the extent that the Tribes' concerns involve considerat justice, these concerns are addressed in Volume I, Appendix L and Volume 2, section

## II COMMENT

The commentor states that the EIS will be deficient unless DOE carries through with consult with the Shoshone-Bannock Tribes as it plans future actions, particularly w actions that could have impacts on the Idaho National Engineering Laboratory, surro Fort Hall Reservation.

## RESPONSE

DOE recognizes the value of consulting with other agencies and with the Tribes when understand and address any concerns raised by the agencies or Tribes. DOE recogniz and the Tribes possess special expertise in areas related to activities analyzed in the Shoshone-Bannock Tribes, DOE has established a program of meaningful consultati to support future DOE actions and to gain the benefit of special expertise. Meetin with managers or technical experts of both entities to assure that the Tribes' conc used to evaluate proposed activities. DOE continues to work with the Tribes to res concerns.

## II COMMENT

The commentor corrects a reference (typographical error) and requests that another referenced.

## RESPONSE

The typographical error was corrected. The contract number now reads "AT(04-3)-633 reference is a subtler reference to the Environmental Assessment for the Retrieval Transuranic Storage Area Waste, which is referenced in the EIS.

## II COMMENT

The commentor asserts that sanity and ethics have been left out of this EIS.

## RESPONSE

The provisions of NEPA and CEQ regulations require that an EIS consider the effects actions on the human environment. This includes an analysis of economic and social and 2, Chapter 5 both discuss these impacts. In addition, Volume 1, Appendix L, de environmental justice concerns, addresses questions of impacts to the human environ comments were seriously considered in writing the EIS.

## II COMMENT

The commentor states that the Waste Management Programmatic EIS should be available in conjunction with this EIS, and suggests that DOE is sequestering this informatio

## RESPONSE

Litigation resulted in a very rigorous schedule that required DOE to develop and re Waste Management Programmatic EIS is completed. Writers and analysts worked with t the Waste Management Programmatic EIS to achieve consistency to the extent possible

## II COMMENT

The commentor states the EIS was unnecessary because implementation of any alternat additional, site-specific EISs. The commentor suggests that a less expensive and s alternatives would have been preferable to this EIS.

## RESPONSE

NEPA, 42 USC Section 4321 et seq. and the CEQ regulations at 40 CFR 1500 et seq. es standards that DOE followed to prepare a programmatic EIS to identify and evaluate impacts of the proposed action and reasonable alternatives for SNF management across complex. These regulations require that an EIS describe the purpose and need for t alternatives, including no action; the affected environment; and the environmental with the proposed action and alternatives. Volumes 1 and 2 of this EIS meet these volume, Chapter 2 describes the purpose and need for the proposed action; Chapter 3 alternatives being considered; Chapter 4 describes the affected environment; and Ch environmental consequences.

Input was solicited from the public during a 90-day public comment period, which al send written comments, give oral comments and send facsimile comments over a toll-f attend one or more of the 33 public hearings held in 20 locations around the United analyzing the costs of the alternatives, DOE prepared a cost report, which is avail decisionmakers.

All supporting documents referenced in the EIS are on file and are available to the considers issues of concern raised during public meetings and hearings.

## II COMMENT

The commentor states that there was a push to publish this EIS before the cost info and that cost information should be available for the public to review.

## RESPONSE

At the time the Draft EIS was published, a cost evaluation had been initiated. In a report, Assumptions and Methodology Document for the Spent Nuclear Fuel Managemen Evaluation, and requested a 45-day public comment period. Comments were received a into the cost evaluation report. A summary of the cost report has been added to th section 3.3.6.

## II COMMENT

The commentor states that it is difficult to determine impacts of specific actions fuel, particularly those related to shipping Fort St. Vrain fuel.

## RESPONSE

This EIS considers management of DOE SNF pending ultimate disposition. DOE believe this EIS are adequate to support a decision on this subject. The outline for the d guidelines established by the CEQ under NEPA. Because the thrust of a programmatic from a site-specific EIS, the information on specific actions does appear in differ To adequately summarize the existing environment for all the separate sites include expanding an already large and complex document means descriptions of specific faci (such as Fort St. Vrain) must be condensed. The EIS is also tiered, with increasin detail provided in appendices and supporting references. A user's guide was provided with the EIS to help readers determine impacts under th See also the response to comment 02.04 (046).

## II COMMENT

The commentor states that the EIS is broadly written and that more detailed documen National Environmental Policy Act will be required as the national spent nuclear fu

## RESPONSE

DOE acknowledges that additional NEPA reviews may be required to implement decision EIS.

## II COMMENT

The commentor suggests that the activities proposed for the Idaho National Engineer sort of major Federal actions that require a programmatic EIS.

## RESPONSE

SNF management activities that could involve INEL are part of the programmatic anal Waste management and environmental restoration projects specific to INEL are descri Cumulative impacts are discussed in Volume 2, section 5.5. Activities analyzed in broad, policy-related decisions that they require programmatic documentation to ass agency planning.

## II COMMENT

The commentor cites a court finding of DOE's reluctance to perform full National En Act analysis in the preparation of an environmental assessment regarding the shipme nuclear materials to the Idaho National Engineering Laboratory. The commentor addi the independence of DOE's consultant in its finding of no significant impacts becau directed by DOE to prepare the finding of no significant impact prior to completion Assessment.

## RESPONSE

This EIS addresses this and other issues identified by the Court.

## II COMMENT

The commentor supports the DOE activities and the hearing process at various locations at the Hanford Site, and states the hope that the Idaho National Engineering continue to operate, because its benefit to Idaho, this nation, and the world is in

## RESPONSE

The comments are noted.

## II COMMENT

The commentor states that DOE and the Department of Defense have a negotiated position the standards, measures, mission, and funding for which they are responsible.

## RESPONSE

The priorities for activities and programs of the Federal Government are determined by the President, who are the elected representatives of the people. Future funding to support management program will be established by Congress as part of the annual DOE budget

## II COMMENT

The commentor indicates that whatever it takes in a nonviolent and direct way to "succeed" is done, as evidenced in the past.

## RESPONSE

The comment is noted.

## II COMMENT

The commentor questions the value of preparing an EIS at considerable cost, versus the research and development of alternative energy sources.

## RESPONSE

The proposed actions related to research and development of alternative energy sources are within the scope of this EIS.

## II COMMENT

The commentor wants more information about the relationships between Volumes 1, 2, and 3.

National Engineering Laboratory land use plan.

## RESPONSE

The Summary, page 39, describes the relationship between Volumes 1 and 2. Volume 2 explains the relationship between this EIS and other applicable National Environment documents. Volume 2, section 5.2 discusses the impacts to and consequences of land. Although there is no single document that describes all of these relationships, Vol coordinated with and reviewed by those writing INEL Long-Term Land-Use Future Scena

## II COMMENT

The commentor indicates that the EIS gives a big picture of DOE spent nuclear fuel operations.

## RESPONSE

This EIS is intended to address the national management of DOE SNF.

## II COMMENT

The commentor expresses the desire that there be interaction with modeling efforts Management Programmatic EIS.

## RESPONSE

Writers and analysts of this EIS worked with those developing the Waste Management to achieve consistency wherever possible.

## II COMMENT

The commentor suggests that radioactivity source terms and other input parameters f in a separate appendix.

## RESPONSE

The purpose of Volume 1 of this EIS is to compare potential environmental impacts f across the various sites addressed in the volume. The EIS is tiered with respect t information. The Summary is intended to present the information in a manner that w understandable to nontechnical persons. For this reason, the results of each impac and in the summary to Volume 1. The appendices are organized to present more techn information on each site. All of the information requested by the commentor is ava appendices or in the references provided therein. Providing additional appendices technical information on each area of analysis would be duplicative and not in keep and structure of the EIS.

## II COMMENT

The commentor suggests that DOE could reduce the cost of involving the public in the process by consolidating meetings and informational materials on several different actions.

## RESPONSE

DOE encourages time and cost efficiency by combining meetings of like or related to possible. However, actions may arise under different environmental laws, and each of decisions for public consideration and its own timetable driven by many factors, not possible to group them together.

NEPA requires public involvement in the process as an essential element in ensuring decisionmaking and provides for public involvement at two stages: initial scoping Draft EIS.

When several Federal actions at one site are in progress simultaneously, it is some to combine meetings or to share informational materials to reduce costs. DOE does materials available to all sites to assist in planning more cost effectively for p

## II COMMENT

The commentor states that the Final EIS must address the actions required to implement Facility Safety Board Recommendation 94-1.

## RESPONSE

The Defense Nuclear Facilities Safety Board (DNFSB) issued Recommendation 94-1 on M DOE accepted this on August 31, 1994, and submitted its Implementation Plan on February DOE has broadened the original scope of the response to Recommendation 94-1 to include nuclear weapons materials in the manufacturing pipeline, but also bulk liquids and materials and other radioactive substances from such sources as spent fuel storage reprocessing canyons, processing lines, and various facilities that require modified interim storage conditions.

## II COMMENT

The commentor states that the EIS contains extraneous information that goes beyond the National Environmental Policy Act.

The EIS focuses on alternatives for programmatic SNF management and SNF management, restoration, and waste management at INEL. Although voluminous, DOE believes the public and decisionmakers with the necessary and sufficient information to comment decisions.

