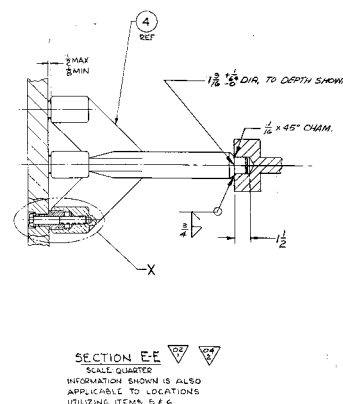
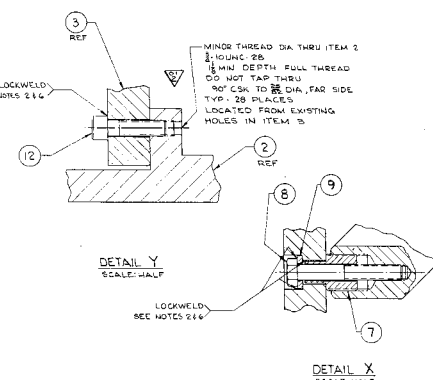
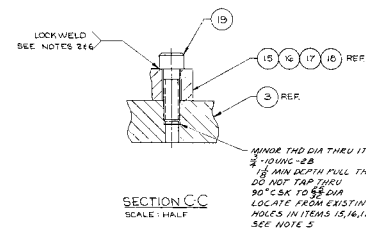
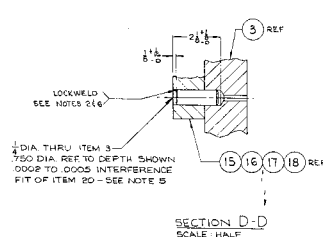
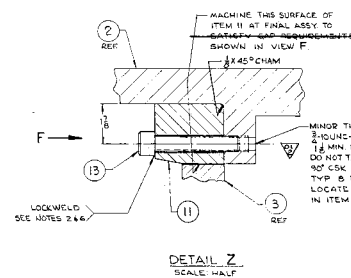
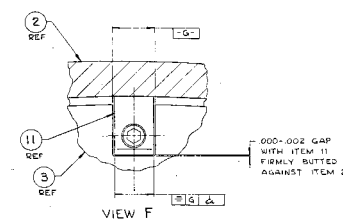


GROUP NO. & ELEMENT		BILL OF MATERIALS				
		ITEMS ARE FOR:				
NO.	NAME	QTY	UNIT	MATERIAL	REMARKS	
41	1 CORE SUPPORT BRACKET - LOWER END - 1/2" DIA	1	EA	21366664-0010		
42	1 CORE SUPPORT BRACKET - UPPER END - 1/2" DIA	1	EA	21366664-0011		
43	1 SUPPORT COLUMN - 1/2" DIA	1	EA	21366664-0012		
44	1 SUPPORT COLUMN - 1/2" DIA	1	EA	21366664-0013		
45	1 SUPPORT COLUMN - 1/2" DIA	1	EA	21366664-0014		
46	1 SUPPORT COLUMN - 1/2" DIA	1	EA	21366664-0015		
47	1 FOLLOWING NUT	1	EA	21366664-0016		
48	1 SUPPORT HOLE - 1/2" DIA	1	EA	21366664-0017		
49	1 SPACER	1	EA	21366664-0018		
50	1 ANCHOR BUSH	1	EA	21366664-0019		
51	1 ANCHOR BUSH	1	EA	21366664-0020		
52	1 ANCHOR BUSH	1	EA	21366664-0021		
53	1 ANCHOR BUSH	1	EA	21366664-0022		
54	1 ANCHOR BUSH	1	EA	21366664-0023		
55	1 ANCHOR BUSH	1	EA	21366664-0024		
56	1 ANCHOR BUSH	1	EA	21366664-0025		
57	1 ANCHOR BUSH	1	EA	21366664-0026		
58	1 ANCHOR BUSH	1	EA	21366664-0027		
59	1 ANCHOR BUSH	1	EA	21366664-0028		
60	1 ANCHOR BUSH	1	EA	21366664-0029		
61	1 ANCHOR BUSH	1	EA	21366664-0030		
62	1 ANCHOR BUSH	1	EA	21366664-0031		
63	1 ANCHOR BUSH	1	EA	21366664-0032		
64	1 ANCHOR BUSH	1	EA	21366664-0033		
65	1 ANCHOR BUSH	1	EA	21366664-0034		
66	1 ANCHOR BUSH	1	EA	21366664-0035		
67	1 ANCHOR BUSH	1	EA	21366664-0036		
68	1 ANCHOR BUSH	1	EA	21366664-0037		
69	1 ANCHOR BUSH	1	EA	21366664-0038		
70	1 ANCHOR BUSH	1	EA	21366664-0039		
71	1 ANCHOR BUSH	1	EA	21366664-0040		
72	1 ANCHOR BUSH	1	EA	21366664-0041		
73	1 ANCHOR BUSH	1	EA	21366664-0042		
74	1 ANCHOR BUSH	1	EA	21366664-0043		
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76	1 ANCHOR BUSH	1	EA	21366664-0045		
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79	1 ANCHOR BUSH	1	EA	21366664-0048		
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81	1 ANCHOR BUSH	1	EA	21366664-0050		
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104	1 ANCHOR BUSH	1	EA	21366664-0073		
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254	1 ANCHOR BUSH	1	EA	21366664-0223		
255	1 ANCHOR BUSH	1	EA	21366664-0224		
256	1 ANCHOR BUSH	1	EA	21366664-0225	</	



8 MATERIAL: ASTM A199-66, SPC1.

9 LIGHTLY COAT ALL THREADS WITH NIQUELOR PRIOR TO TORQUING.

10 DO NOT LOOSENED UNTIL ALL DIMENSIONAL REQUIREMENTS OF DIAS J 23866-16A-GS HAVE BEEN SATISFIED.

11 ITEMS IDENTIFIED FUNCTION TO CONTROL THE POSITION OF THE CROWN WELD. THESE ITEMS MUST BE LOCATED IN A MANNER WHICH WILL POSITION THE CROWN SPODES TO THE ACCURACY INDICATED ON THE PLAN VIEW OF DRAWING J 23866-16A-GS.

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14 ALL DIMENSIONS SHOWN ARE FINISHED DIMENSIONS AND DO NOT INCLUDE ANY ALLOWANCES FOR MACHINING, WELDING AND SUBSEQUENT ASSEMBLY.

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OPPD TAG NUMBER
RC-1

J-23866-164-012

04

EA-FC-00-134 DF 12/01

**ALL ITEMS DEPICTED ON THIS
DRAWING ARE WITHIN LICENSE
RENEWAL SCOPE.**

FOR INFORMATION ONLY

**NOTE: THIS PRINT IS TO BE USED FOR THE FCS LICENSE RENEWAL PROJECT ONLY
IT MAY NOT REFLECT THE MOST CURRENT REVISION OF THIS DRAWING.**

[illegible]