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ROBERT C. MECREDY
Vice President
Nuclear Operations

December 31, 2001

United States Nuclear Regulatory Commission
Document Control Desk
Attention: Robert L. Clark
Project Directorate I
Washington, DC 20555-0001

Subject: Supplemental Response to NRC Bulletin 2001-01, Subject: *Circumferential Cracking of Reactor Pressure Vessel Head Penetration Nozzles*
R. E. Ginna Nuclear Power Plant
Docket No. 50-244

- References:
- (1) Letter from R.C. Mecredy, RG&E, to R.L. Clark, NRC, Subject: *Response to NRC Bulletin 2001-01*, dated September 4, 2001.
 - (2) Letter from R.L. Clark, NRC, to R.C. Mecredy, RG&E, Subject: *R.E. Ginna Nuclear Power Plant Telephone Conference Summary, Re: Responses to Bulletin 2001-01, "Circumferential Cracking of Reactor Pressure Vessel Head Penetration Nozzles" (TAC No. MB2632)*, dated October 29, 2001.
 - (3) Public Meeting with NRC Staff, Rockville, MD, December 12, 2001.

Dear Mr. Clark:

On August 3, 2001, the Nuclear Regulatory Commission issued the referenced Bulletin requesting that all addressees provide to the NRC a written response within 30 days in accordance with the provisions of 10 CFR 50.54(f) with respect to the structural integrity of their reactor pressure vessel head penetration (VHP) nozzles. Specifically, the Bulletin requested information concerning the extent of VHP nozzle leakage and cracking that has been found to date, the inspections and repairs that have been undertaken to satisfy applicable regulatory requirements, and future inspection plans. For those plants considered to have a moderate susceptibility ranking to this phenomenon (such as Ginna Station), the Bulletin stated that the plants should perform an effective visual examination of the reactor vessel head at the next scheduled refueling outage or provide a basis for concluding that plans for future inspections will ensure compliance with applicable regulatory requirements.

A088

RG&E provided an initial response with respect to Ginna Station in a letter dated September 4, 2001 (Reference 1). Within this letter, RG&E provided a summary of the inspections performed to date, including an inspection during the 1999 refueling outage (RFO) in which all VHP nozzles were inspected using Eddy Current techniques. RG&E also stated that it was pursuing a replacement of the reactor vessel head during the Fall 2003 RFO. Based on the 1999 RFO inspection and the replacement option, RG&E indicated that a decision to perform an effective visual inspection of the reactor head during the March 2002 RFO had not been reached pending further analysis. However, a final decision on inspection would be submitted by December 31, 2001.

Subsequent to the September 4, 2001 RG&E letter, a conference call was held with NRC Staff concerning our response (Reference 2). During this call, the NRC requested that a meeting be held to facilitate their understanding of our technical basis for deferring any inspections during the March 2002 RFO.

The requested meeting was held on December 12, 2001 (Reference 3). During this meeting, RG&E made several presentations, providing technical details related to the 1999 RFO inspection, evaluation of the actual reactor vessel head temperature, crack growth rate analysis, probabilistic safety analysis (PSA) insights, and the status of the reactor vessel head replacement project. These presentations were made specifically with respect to Ginna Station and resulted in substantive discussions and interactions with the Staff.

Accordingly, the purpose of this letter is to summarize the technical basis for RG&E's determination that it need not perform a qualified visual inspection of the reactor head during the March 2002 RFO. The bases for this determination are as follows:

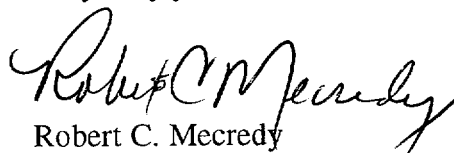
1. RG&E performed an Eddy Current examination of all 38 VHPs (including the CRDMs, instrumentation ports, and head vent) during the 1999 RFO. A complete description of the inspection techniques and results was presented at the public meeting on December 12, 2001 (Reference 3). Important highlights of this inspection include:
 - a. The inspection examined the internal nozzle surface within ± 2 inches of the weld area. Within this inspection area, 93% of the surface area was examined (thermal sleeve interferences prohibited a complete inspection). For the 8 penetrations in which 100% inspection could not be achieved, the uninspected areas occurred in regions of lower applied stress intensity factor (i.e., the uphill weld areas - see Enclosure 1). This is discussed further in Item 2 below.
 - b. The inspection was performed using personnel and techniques with extensive experience from European plants. Prior to performance of the inspection, the techniques and personnel were evaluated using an EPRI blind performance test to confirm that cracking could be detected. Also, all inspections required online review by an RG&E NDE Level III technician.
 - c. No cracking within the inspection area was detected. While one penetration showed shallow craze type indications, subsequent inspection with an ultrasonic probe showed that the indications were below the minimum detection capability of the probe (< 0.8 mm). They also only covered approximately 5% of the surface area of the affected penetration.

- d. Subsequent review of the 1999 RFO inspection data following the announcement of the Oconee cracks resulted in no change to the inspection findings. Also, mockups of tubing containing OD initiated cracks showed that the Eddy Current equipment could detect flaws at a 0.042" subsurface.
2. Using the 1999 RFO inspections as a starting point, RG&E contracted Structural Integrity to perform a crack growth analysis for the Ginna Station VHPs. These analyses are provided in Enclosure 2. Specific highlights of these analyses include:
 - a. The most severe location from the point of view of applied stress intensity factor is a downhill side flaw on the nozzles with a 43.5 degree angle to the head (i.e., the outermost radius). This is due to the fact that the Ginna Station weld design contains more weld metal in the downhill section than the uphill section. A 100% internal surface examination was achieved on these penetrations during the 1999 RFO.
 - b. Two crack growth analyses were performed for these limiting nozzles. The first analysis assumes an initial circumferential throughwall crack of 90 degrees. This bounds most of the cracks observed within the industry to date which may not have been detected in 1999 (i.e., not throughwall). The second analysis assumes an initial circumferential throughwall crack of 180 degrees which bounds the uninspected areas from the 1999 RFO inspections (i.e., 166 degrees - see Enclosure 1). These analyses indicate a throughwall crack growth to the code allowable 300 degrees circumference at 88,500 hours (10.1 EFPY) and 48,000 hours (5.48 EFPY), respectively. These are beyond the projected 4.16 EFPY until the September 2003 RFO.
3. RG&E has reviewed information with respect to the expected temperatures within the Reactor vessel head. Based on installed thermocouples and information presented in WCAP-9404, *Study of Reactor Vessel Upper Head Region Fluid Temperature*, RG&E believes that the temperature of 580°F as used in the susceptibility model is conservatively high by up to 5°F. While the reduction in temperature used in the susceptibility models would not push Ginna Station beyond the 30 EFPY threshold for moderately susceptible plants, it does provide additional margin to the Oconee conditions. RG&E has confirmed with Westinghouse that this WCAP was previously submitted to the NRC as proprietary information.
4. RG&E has contracted with B&W Canada to procure a new reactor vessel head. The purchase order for the forging of the new head has been issued with the head scheduled for replacement during the September 2003 RFO. RG&E plans to use the March 2002 RFO to obtain additional information necessary to support the vessel head replacement in the subsequent outage (e.g., optical templating).


5. Based on the information provided above, RG&E believes there is a technical basis for concluding that a circumferential throughwall crack did not exist as of the 1999 RFO inspection. If a throughwall crack had been initiated following this inspection, it would not grow beyond code allowable length prior to the September 2003 RFO. As an additional measure to effectively manage any potential risk with deferring an inspection, RG&E has reviewed the risk insights with respect to a VHP LOCA using the Ginna Station PSA. Specific details related to this review are presented in Enclosure 3. In support of this information, RG&E is also committing to the following:
- a. During the first training cycle following the startup from the March 2002 RFO, licensed operators will be trained on the highest risk sequences for a postulated VHP LOCA. This will be completed by June 30, 2002.
 - b. RG&E will submit the most recent revision of the Ginna Station PSA to the NRC by February 1, 2002.

In summary, based on the analyses described within this submittal, RG&E has concluded that a technical basis exists for not performing an additional inspection of the VHPs at Ginna Station during the March 2002 RFO. RG&E plans to install a new reactor vessel head during the subsequent RFO in September 2003. No further action is being requested by the NRC. However, if additional information is required from RG&E, please contact us as soon as possible. Any deviation from our current proposed course of action after February 1, 2002 will have significant impacts on outage schedule and the ability to obtain equipment and personnel to support an inspection.

Very truly yours,


Robert C. Mecredy

Sworn and subscribed before me
on December 31, 2001


Notary Public

MICHAELNE A BUNTS
Notary Public, State of New York
Registration No. 01BU6018576
Monroe County
Commission Expires Jan 11, 2003

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Enclosures 1 - 3

xc: Mr. Robert L. Clark (Mail Stop O-8-E9)
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U.S. Nuclear Regulatory Commission
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Regional Administrator, Region I
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475 Allendale Road
King of Prussia, PA 19406

U.S. NRC Ginna Senior Resident Inspector

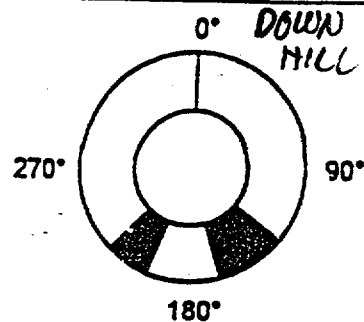
ENCLOSURE 1

ILLUSTRATION OF UNINSPECTED VHPs DURING 1999 RFO

GINNA - CRDM INSPECTION USING AN EDDY CURRENT BLADE PROBE

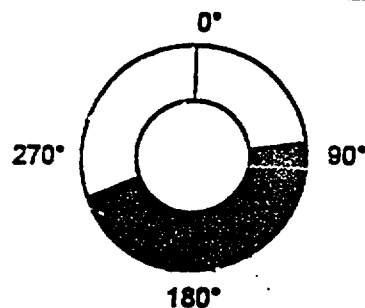
Adapter 26128-164°, 0-226 mm
202-224°, 0-226 mm

Retest complete

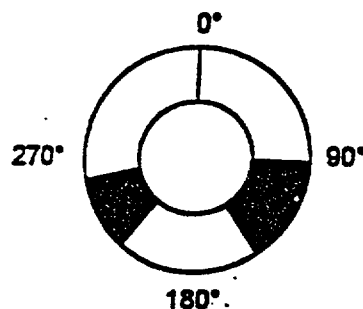
**Adapter 27**

82-248°, 0-226 mm

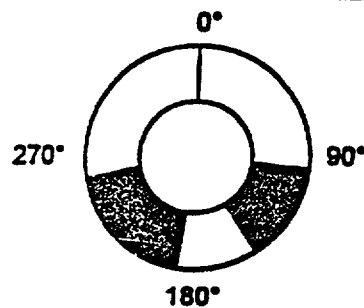
Retest 160-200°

**Adapter 28**92-146°, 0-226 mm
220-258°, 0-226 mm

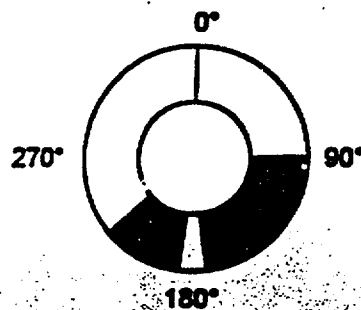
Retest complete

**Adapter 29**96-146°, 0-226 mm
188-258°, 0-226 mm

Retest complete

**Adapter 30**88-172°, 0-226 mm
186-228°, 0-226 mm

Retest complete

DARK
AREAS
NOT
INSPECTED
DUE TO
ANNULUS
RESTRICTION

15.2004

AIR 99-0499 DISPOSITION ATTACHMENT 3 P62 OF 2.

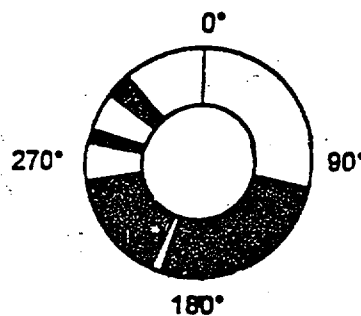
GINNA - CRDM INSPECTION USING AN EDDY CURRENT BLADE PROBE

99-0499

Adapter 31

102-198°, 0-226 mm
204-260°, 0-226 mm
280-286°, 0-226 mm
306-318°, 0-226 mm

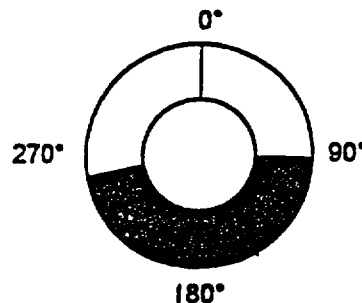
Retest complete



Adapter 32

92-258°, 0-226 mm

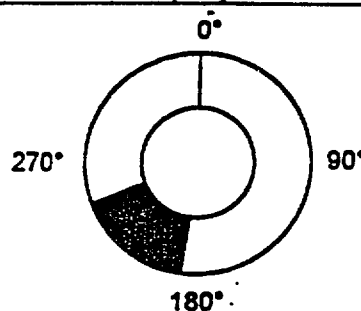
Retest 160-200°



Adapter 33

188-248°, 0-226 mm

Retest complete



PENETRATION 34, 35, 36 & 37 WERE COMPLETELY INSPECTED FOR THE FULL 360°.

NOTE THE WORD ADAPTER = PENETRATION FOR DISCUSSION PURPOSES.

AJB 4-14-99
RGT 4/14/99

ENCLOSURE 2

STRUCTURAL INTEGRITY (SI) & DOMINION ENGINEERING CALCULATIONS

1. SI, W-RGE-13Q-307, Revision 0, Development of PWSCC Crack Growth Correlation for Ginna Operating Temperature
2. SI, W-RGE-13Q-308, Revision 0, Limiting Crack Growth to Allowable Flaw Size
3. SI, W-RGE-13Q-309, Revision 0, CRDM Allowable and Critical Circumferential Flaw Sizes (GINNA)
4. Dominion Engineering, C-7612-00-1, Revision 0, Ginna CRDM Stress Analysis



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CALCULATION PACKAGE

FILE No.: W-RGE-13Q-307

PROJECT No.: W-RGE-13Q

PROJECT NAME: Top Head Cracking Support

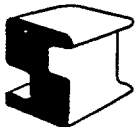
CLIENT: Rochester Gas & Electric/Ginna Nuclear Station

CALCULATION TITLE: Development of a PWSCC Crack Growth Correlation for
Ginna Operating Temperature

| Document Revision | Affected Pages | Revision Description | Project Mgr. Approval Signature & Date | Preparer(s) & Checker(s) Signatures & Date |
|------------------------------|---------------------------|---|---|---|
| 0 | 1-5 | Original Issue <div data-bbox="470 1152 958 1577" data-label="Form"><p>VENDOR DESIGN ANALYSIS REVIEW</p><p><input type="checkbox"/> Approved - No Memorandum Required</p><p><input checked="" type="checkbox"/> Approved - Memorandum Attached</p><p><input type="checkbox"/> Not Approved - Vendor Notified</p><p>Approval of this design analysis does not relieve supplier from full compliance with contract or purchase order requirements.</p><p>Approved By <u>[Signature]</u> Date <u>12/27/01</u></p><p>NS&L Review By <u>NO 2812 (WIN)</u> Date <u>12/27/01</u> (Required if Impact on COLR Values)</p><p>ROCHESTER GAS & ELECTRIC CORP. ROCHESTER, NY</p></div> | H. L. Gustin <u>[Signature]</u> 12/19/01 | H. L. Gustin 12/19/01 <u>[Signature]</u> 12/19/01 P. C. Riccardella 12/19/01 <u>[Signature]</u> 12/19/01 |

Table of Contents

| | | |
|-----|---|---|
| 1.0 | INTRODUCTION / STATEMENT OF PROBLEM / OBJECTIVE | 3 |
| 2.0 | TECHNICAL APPROACH OR METHODOLOGY | 3 |
| 2.2 | MRP Correlations..... | 3 |
| 2.2 | Temperature Adjustment Factor..... | 4 |
| 3.0 | REFERENCES | 5 |



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| Preparer/Date | HLG-12/19/01 | | | |
| Checker/Date | PCR-12/19/01 | | | |
| File No. | W-RGE-13Q-307 | | | Page 2 of 5 |

1.0 INTRODUCTION / STATEMENT OF PROBLEM / OBJECTIVE

The purpose of the present calculation is to develop a PWSCC crack growth correlation corresponding to the MRP 95th percentile correlation, but adjusted to a reference temperature of 580° F. The MRP correlation is standardized to 617° F. The developed correlation will be used for crack growth calculations for Ginna Nuclear Power Plant CRDM penetrations. The Ginna head temperature is 580° F, and it is recognized that temperature has a strong effect on crack growth rate.

2.0 TECHNICAL APPROACH OR METHODOLOGY

2.2 MRP Correlations

The referenced presentation [1, page 44] gives the MRP mean crack growth correlation at 325° C (617° F) as:

$$da/dt \text{ (in units of m/s)} = 2.50 \times 10^{-12} (K-9)^{1.11}$$

By comparing the MRP mean and 95% confidence curves on page 44 of [1], at, e.g., $K = 40 \text{ MPa}\sqrt{\text{m}}$, it is estimated that the 95% MRP curve is approximately a multiple of 3.33 times the mean MRP curve. That is,

$$(da/dt)_{95} \cong 3.33 \times (da/dt)_{\text{Mean}}$$

or

$$(da/dt)_{95} \cong 8.33 \times 10^{-12} (K-9)^{1.11} \text{ (units of m/s) @ } 325^{\circ}\text{C}$$

Converting these correlations to English units gives:

$$(da/dt)_{\text{Mean English}} = 3.933 \times 10^{-7} (K-8.188)^{1.11} \text{ (units of inch/hour at } 617^{\circ}\text{ F)}$$

Using the same scale factor (3.33) as above for the 95% correlation gives:

$$(da/dt)_{95 \text{ English}} = 1.31 \times 10^{-6} (K-8.188)^{1.11} \text{ inch/hour at } 617^{\circ}\text{F}$$



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| Preparer/Date | HLG-12/19/01 | | | |
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| File No. | W-RGE-13Q-307 | Page 3 of 5 | | |

2.2 Temperature Adjustment Factor

To adjust the above correlations to 580° F, the following temperature adjustment factor is used, consistent with MRP methodology:

$$A = e^{(Q_g/R_{gas})*((1/T_{test})-(1/T_{ref}))}$$

where

Q_g = activation energy= 31.05 kcal/mol

R_{gas} = ideal gas constant= 1.103×10^{-3} kcal/mol-°R

T_{test} = the MRP temperature in °Rankine = $617 + 459.67 = 1076.67$ °R

T_{ref} = the Ginna temperature in °Rankine = $580 + 459.67 = 1039.67$ °R

Substituting gives:

$$A = 0.395$$

This value is used to adjust the 617° F MRP crack growth correlations for 580° F applicability.

The adjusted correlations are

$$(da/dt)_{95 \text{ English}} @ 580^\circ\text{F} = A * (da/dt)_{95 \text{ English}} @ 617^\circ\text{F} = 5.17 \times 10^{-07} (K-8.188)^{1.11} \text{ in inch/hour}$$

or

$$(da/dt)_{95 \text{ metric}} @ 580^\circ\text{F} = A * (da/dt)_{95 \text{ metric}} = 3.287 \times 10^{-12} (K-9)^{1.11} \text{ in m/s}$$

This correlation is appropriate for use in flaw growth calculations for Ginna.



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File No. W-RGE-13Q-307

Page 4 of 5

3.0 REFERENCES

1. MRP/EPRI, "MRP Alloy 600/82/182 Status Update", presented to the NRC on November 27, 2001.



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| Preparer/Date | HLG-12/19/01 | | | |
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| File No. | W-RGE-13Q-307 | | | Page 5 of 5 |



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CALCULATION PACKAGE

FILE No.: W-RGE-13Q-308

PROJECT No.: W-RGE-13Q

PROJECT NAME: Top Head CRDM Cracking Support

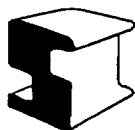
CLIENT: Rochester Gas & Electric Corp. for Ginna Nuclear Station

CALCULATION TITLE: Limiting Crack Growth to Allowable Flaw Size

| Document Revision | Affected Pages | Revision Description | Project Mgr. Approval Signature & Date | Preparer(s) & Checker(s) Signatures & Date |
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| 0 | 1-7 appendices A (1-7) B (1-7) C (1-6) D (1-6) Files on Project CDROM | Original Issue <div data-bbox="505 1056 987 1480"><p>VENDOR DESIGN ANALYSIS REVIEW</p><p><input type="checkbox"/> Approved - No Memorandum Required</p><p><input checked="" type="checkbox"/> Approved - Memorandum Attached</p><p><input type="checkbox"/> Not Approved - Vendor Notified</p><p>Approval of this design analysis does not relieve supplier from full compliance with contract or purchase order requirements.</p><p>Approved By <u>[Signature]</u> Date <u>12/27/01</u></p><p>NS&L Review By <u>[Signature]</u> Date <u>12/27/01</u> (Required if Impact on COLR Values)</p><p>ROCHESTER GAS & ELECTRIC CORP. ROCHESTER, NY</p></div> | H. L. Gustin <u>[Signature]</u> 12/20/01 | H. L. Gustin <u>[Signature]</u> 12/20/01 Gary L. Stevens <u>[Signature]</u> 12/20/01 |

Table of Contents

| | |
|-------------------------------------|----|
| 1.0 PURPOSE | 3 |
| 2.0 METHODOLOGY | 3 |
| 3.0 GEOMETRY | 4 |
| 4.0 CRACK GROWTH CALCULATIONS | 5 |
| 5.0 CONCLUSIONS | 6 |
| 6.0 REFERENCES | 7 |
| APPENDIX A | A1 |
| APPENDIX B | B1 |
| APPENDIX C | C1 |
| APPENDIX D | D1 |



| | | | | |
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| Preparer/Date | HLG 12/20/01 | | | |
| Checker/Date | GLS 12/20/01 | | | |
| File No. W-RGE-13Q-308 | | | Page 2 of 7 | |

1.0 PURPOSE


Previous calculations have developed a crack growth correlation applicable to the Ginna CRDM penetrations [1], and have documented finite element analyses that developed K vs a results for CRDM nozzles at various locations in the Ginna top head [2,3,4]. Allowable and critical flaw size calculations [5] were performed to demonstrate the flaw tolerance of the limiting nozzles in the presence of very conservative hypothetical throughwall circumferentially oriented flaws.

The purpose of the present calculation is to apply the above results in predicting the time that would be required for the hypothetical flaws to grow to the allowable size, under the limiting conditions. The life prediction resulting from these calculations is compared to the time from the inspections performed on the Ginna penetrations (Spring 1999) to the anticipated head replacement in the fall of 2003.

2.0 METHODOLOGY

In order to conservatively assess the remaining life of Ginna CRDM components in the absence of near term NDE of each penetration, the following fracture mechanics based crack growth calculations were performed. The assumptions used in these calculations were:

1. Although there are no known circumferential flaws in any Ginna penetration, and no ID surface connected indications of any orientation were reported as a result of the 100% eddy current examination performed in the spring of 1999, a hypothetical throughwall circumferentially oriented flaw was assumed as the starting point for crack growth calculations. Two cases were considered. Case one assumed a circumferentially oriented throughwall flaw extending 90 degrees around the circumference of the weld. Case 2 assumed an initial flaw length of 180 degrees. The first case is considered to be conservative, since no ID connected defects were reported in 1999. The second case is believed to bound any flaw reported in the industry as of the date of this calculation. The latter case is therefore very conservative, since the Ginna operating temperature in the head region is very low compared to other plants, and PWSCC appears to be very temperature sensitive.
2. Stress and stress intensity factor analyses were performed using finite element methods [2,3,4]. Analyses considered hypothetical defects on the uphill and downhill sides of the penetrations. The effects of the angle between the vertically oriented nozzles and the head were considered. The conclusion of these analyses was that the most severe location from the point of view of applied stress intensity factor was the downhill side flaw on nozzles and the 43.5 degree angle to the head. These nozzles are the outermost on the head. It should be noted that analyses for other plants have shown the uphill side flaws to be most severe. The difference of the Ginna design is that the weld design applies significantly more downhill weld metal, as compared to other previously reviewed designs. Weld residual stress is in large part a function of the quantity of

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| | Preparer/Date | HLG 12/20/01 | | | |
| | Checker/Date | GLS 12/20/01 | | | |
| | File No. W-RGE-13Q-308 | | | Page 3 of 7 | |

local weld metal that is cooling and shrinking during the welding process. Therefore, the observation that for the Ginna configuration the limiting location is downhill is consistent.

3. The crack growth correlation developed in [1] was used. This corresponds to the MRP 95% confidence correlation, adjusted for the Ginna head temperature of 580 degrees F.
4. Allowable and critical flaw sizes for the limiting Ginna location were determined in [5]. The allowable flaw size for a circumferential flaw is 300 degrees of circumference.
5. This calculation determines the time required to grow from the assumed flaw size (90 degree or 180 degree) to the allowable flaw size (300 degree). Since the hypothetical flaw is assumed to be through wall, only growth in the circumferential direction is considered. No growth in the throughwall direction is considered.

3.0 GEOMETRY

The penetration tube has an OD of 4 inches, and a wall thickness of 0.625 inches. The circular mean circumference is thus

$$C_{\text{circle}} = 2\pi (OR + IR)/2 = 10.6 \text{ inch}$$

Where the mean radius is thus 1.6875 inch

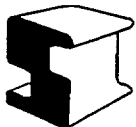
So, in this case, a 360 degree flaw would have a length of 10.6 inches.

However, the weld-tube interface makes an angle of 43.5 degrees from the horizontal, so the probable crack path, which would follow the weld, would actually form an ellipse with the minor axis ("b") being the mean radius as included above, and the major axis ("a") being

$$a = b \sec(43.5 \text{ degrees}) = 2.3264 \text{ inches}$$

The perimeter of the ellipse is

$$P = \pi(a+b)K [6]$$



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| Revision | 0 | | | |
| Preparer/Date | HLG 12/20/01 | | | |
| Checker/Date | GLS 12/20/01 | | | |
| File No. W-RGE-13Q-308 | | | | Page 4 of 7 |

where

$$K = (1 + m^2/4 + m^4/64 + m^6/256 + \dots)$$

and

$$m = (a-b)/(a+b)$$

So, using the dimensions for a,b above

$$P = 12.69 \text{ inch.}$$

For the purpose of the Ginna crack growth, this number is appropriate for use as the circumference of the CRDM 43.5 degree penetration, along the weld-tube interface. Use of the circular circumference (10.6 inch) is very conservative. The crack growth calculations will be performed using cases with both the circular and elliptical circumferences (perimeters), for completeness.

4.0 CRACK GROWTH CALCULATIONS


The SI proprietary fracture mechanics program pc-CRACK [7] was used to perform a series of crack growth calculations. The derived crack growth correlation [1] used was

$$da/dt = 5.1707 \times 10^{-07} (K-8.188)^{1.11} \text{ inch/hour}$$

The K vs a distribution for the limiting case (43.5 degree penetration, downhill side flaw) derived in [2] was taken as

| FLAW ANGLE | APPLIED K (KSI-√IN) |
|------------|---------------------|
| 90 | 34.744 |
| 180 | 47.240 |
| 220 | 51.855 |
| 260 | 58.081 |
| 300 | 63.722 |

Starting throughwall flaw lengths of 90 degrees and 180 degrees, centered on the downhill dead center location were used.

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| | Preparer/Date | HLG 12/20/01 | | | |
| | Checker/Date | GLS 12/20/01 | | | |
| | File No. W-RGE-13Q-308 | | | Page <u>5</u> of <u>7</u> | |

Because the stress intensity factor results were input in the K vs a option, pc-CRACK does not use any of the included geometry stress intensity factor models. However, for the purpose of defining the allowable flaw, the "throughwall circumferential flaw in a cylinder" model was selected.

The allowable flaw length was taken as 300 degrees, as noted in [5].

Angular flaw length was converted to inches of circumference by multiplying the selected circumference value by the ratio of the angle to 360 degrees.

Because the flaw will grow from both ends, the length (inches) of the starting flaw, the allowable flaw, and all intermediate values were divided by two. The crack growth then represents the growth rate of one crack tip, and the total crack growth is twice the growth of one tip.

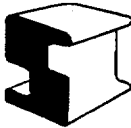
The crack growth time is taken as 8000 hours per year, to account for non-operating time in plant life. If actual time is greater or less than this amount, the crack growth time to allowable in years may be scaled appropriately.

The pc-CRACK results are summarized in the following Table, and the complete pc-CRACK output is included in Appendices A-D.

| STARTING ANGLE (DEGREES) | CIRCLE/ELLIPSE | TIME TO ALLOWABLE (HOURS) | YEARS @ 8000 HOURS/YEAR |
|--------------------------------|----------------|---------------------------------|----------------------------|
| 90 | CIRCLE | 84000 | 10.5 |
| 90 | ELLIPSE | 88500 | 12.2 |
| 180 | CIRCLE | 42000 | 5.25 |
| 180 | ELLIPSE | 48000 | 6 |

5.0 CONCLUSIONS

The limiting crack growth analysis cases for Ginna show that a 90 degree through wall flaw centered on the downhill side of the limiting 43.5 degree penetration would require about 10.5 years to grow to the allowable flaw length. An initial 180 degree throughwall flaw centered on the 43.5 degree nozzle downhill side would require approximately 6 years to grow to the allowable flaw length. Both of these results are under the conservative set of assumptions described above.

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| | File No. W-RGE-13Q-308 | | | Page 6 of 7 | |

6.0 REFERENCES

1. SI Calculation, "Development of a PWSCC Crack Growth Correlation for Ginna Operating Temperature", Revision 0, SI File No. W-RGE-13Q-307.
2. SI Calculation, "Deterministic Fracture Mechanics Evaluation of Top Head CRDM Nozzle, 43.5° Location, Uphill and Downhill Side Cracking", Revision 0, SI File No. W-RGE-13Q-303.
3. SI Calculation, "Deterministic Fracture Mechanics Evaluation of Top Head CRDM Nozzle, 30° Location, Uphill and Downhill Side Cracking", Revision 0, SI File No. W-RGE-13Q-304.
4. SI Calculation, "Deterministic Fracture Mechanics Evaluation of Top Head CRDM Nozzle, 13.6° Location, Uphill and Downhill Side Cracking", Revision 0, SI File No. W-RGE-13Q-305.
5. SI Calculation, "CRDM Allowable and Critical Flaw Sizes (Ginna)", Revision 0, SI File No. W-RGE-13Q-309.
6. Avallone, E., and T. Baumeister III, Marks' Standard Handbook for Mechanical Engineers, Ninth Edition, McGraw-Hill Book Company, New York, 1986, 1978.
7. Structural Integrity Associates, "pc-CRACK for Windows", Version 3.1-98348, 1998



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GLS 12/20/01

File No. W-RGE-13Q-308

Page 7 of 7

APPENDIX A

FLAW GROWTH CALCULATIONS, 90 DEGREE INITIAL FLAW, CIRCULAR
CIRCUMFERENCE



| | | | | |
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tm
 pc-CRACK for Windows
 Version 3.1-98348
 (C) Copyright '84 - '98
 Structural Integrity Associates, Inc.
 3315 Almaden Expressway, Suite 24
 San Jose, CA 95118-1557

Linear Elastic Fracture Mechanics

Date: Tue Dec 18 10:22:03 2001
 Input Data and Results File: CG90.LFM

Title: Ginna growth calculation for 43.5 downhill penetration (Starting from 90 degrees)

Load Cases:

Case ID: K43down --- K vs a


| Depth | K |
|--------|---------|
| 0.0000 | 0.0000 |
| 1.3250 | 34.7440 |
| 2.6500 | 47.2400 |
| 3.2400 | 51.8550 |
| 3.8300 | 58.0810 |
| 4.4180 | 63.7220 |

| Case ID | Stress Coefficients | | | | Type |
|---------|---------------------|----|----|----|--------|
| | C0 | C1 | C2 | C3 | |
| K43down | 0 | 0 | 0 | 0 | K vs a |

Crack Model: Through-Wall Circ. Crack in Cylinder Under Tension And Bending

Crack Parameters:

Wall thickness: 0.6250
 Half crack length: 4.5000
 Poisson ratio: 0.3000
 Tension: $C_0 = P/(2 \cdot \pi \cdot R_m \cdot t)$
 Max. bending: $C_1 = M/(\pi \cdot t \cdot R_m \cdot R_m)$
 All other stress coefficients are neglected.

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| | File No. | W-RGE-13Q-308 | | | Page A2 of A7 |

-----Stress Intensity Factor-----
 Crack Case
 Size K43down

| | |
|--------|---------|
| 0.0900 | 2.35997 |
| 0.1800 | 4.71994 |
| 0.2700 | 7.07991 |
| 0.3600 | 9.43988 |
| 0.4500 | 11.7998 |
| 0.5400 | 14.1598 |
| 0.6300 | 16.5198 |
| 0.7200 | 18.8798 |
| 0.8100 | 21.2397 |
| 0.9000 | 23.5997 |
| 0.9900 | 25.9597 |
| 1.0800 | 28.3196 |
| 1.1700 | 30.6796 |
| 1.2600 | 33.0396 |
| 1.3500 | 34.9798 |
| 1.4400 | 35.8286 |
| 1.5300 | 36.6773 |
| 1.6200 | 37.5261 |
| 1.7100 | 38.3749 |
| 1.8000 | 39.2237 |
| 1.8900 | 40.0725 |
| 1.9800 | 40.9213 |
| 2.0700 | 41.7701 |
| 2.1600 | 42.6188 |
| 2.2500 | 43.4676 |
| 2.3400 | 44.3164 |
| 2.4300 | 45.1652 |
| 2.5200 | 46.014 |
| 2.6100 | 46.8628 |
| 2.7000 | 47.6311 |
| 2.7900 | 48.3351 |
| 2.8800 | 49.0391 |
| 2.9700 | 49.743 |
| 3.0600 | 50.447 |
| 3.1500 | 51.151 |
| 3.2400 | 51.855 |
| 3.3300 | 52.8047 |
| 3.4200 | 53.7545 |
| 3.5100 | 54.7042 |
| 3.6000 | 55.6539 |
| 3.6900 | 56.6036 |
| 3.7800 | 57.5534 |
| 3.8700 | 58.4647 |



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| File No. W-RGE-13Q-308 | | | Page A3 of A7 | |

| | |
|--------|---------|
| 3.9600 | 59.3282 |
| 4.0500 | 60.1916 |
| 4.1400 | 61.055 |
| 4.2300 | 61.9184 |
| 4.3200 | 62.7818 |
| 4.4100 | 63.6452 |
| 4.5000 | 64.5087 |

Crack Growth Laws:

Law ID: MRP95580

Type: Corrosion

Model: Paris

$$da/dN = c * (dK)^n$$

where

$$dK = K_{max} - K_{min}$$

$$dK > K_{thres}$$

$$K_{max} < K_{Ic}$$

Material parameters:

$$c = 5.1707e-007$$

$$n = 1.1100$$

$$K_{thres} = 8.1880$$

Material Fracture Toughness K_{Ic} :

Material ID: Alloy 600

| Depth | K_{Ic} |
|-------|----------|
|-------|----------|

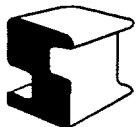
| | |
|---------|----------|
| 0.0000 | 200.0000 |
| 2.0000 | 200.0000 |
| 5.0000 | 200.0000 |
| 12.0000 | 200.0000 |

Initial crack size= 1.3300

Max. crack size= 4.5000

Number of blocks= 1

Print increment of block= 1



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| File No. W-RGE-13Q-308 | | | Page A4 of A7 | |

| Subblock | Cycles /Time | Calc. incre. | Print incre. | Crk. Grw. Law | Mat. K1c |
|----------|-----------------|-----------------|-----------------|------------------|-------------|
| Ginna | 100000 | 1000 | 1000 | MRP95580 | Alloy 600 |

| Subblock | Kmax Case ID Scale Factor | Kmin Case ID Scale Factor |
|----------|------------------------------|------------------------------|
| Ginna | K43down | 1.0000 |

Crack growth results:

| Total Subblock | | | | DaDn | | | | | |
|-----------------|-----------------|------|------|--------|---|-------|----|---|-------|
| Cycles /Time | Cycles /Time | Kmax | Kmin | DeltaK | R | /DaDt | Da | a | a/thk |

Block: 1

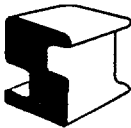
| | | | | | | | | | |
|-------|-------|-----------|-----------|-----------|------|-----------|-----------|-------|------|
| 1000 | 1000 | 3.45e+001 | 0.00e+000 | 3.45e+001 | 0.00 | 2.64e-005 | 2.64e-002 | 1.356 | 0.00 |
| 2000 | 2000 | 3.50e+001 | 0.00e+000 | 3.50e+001 | 0.00 | 2.68e-005 | 2.68e-002 | 1.383 | 0.00 |
| 3000 | 3000 | 3.53e+001 | 0.00e+000 | 3.53e+001 | 0.00 | 2.70e-005 | 2.70e-002 | 1.41 | 0.00 |
| 4000 | 4000 | 3.55e+001 | 0.00e+000 | 3.55e+001 | 0.00 | 2.72e-005 | 2.72e-002 | 1.437 | 0.00 |
| 5000 | 5000 | 3.58e+001 | 0.00e+000 | 3.58e+001 | 0.00 | 2.74e-005 | 2.74e-002 | 1.465 | 0.00 |
| 6000 | 6000 | 3.61e+001 | 0.00e+000 | 3.61e+001 | 0.00 | 2.77e-005 | 2.77e-002 | 1.493 | 0.00 |
| 7000 | 7000 | 3.63e+001 | 0.00e+000 | 3.63e+001 | 0.00 | 2.79e-005 | 2.79e-002 | 1.52 | 0.00 |
| 8000 | 8000 | 3.66e+001 | 0.00e+000 | 3.66e+001 | 0.00 | 2.81e-005 | 2.81e-002 | 1.548 | 0.00 |
| 9000 | 9000 | 3.69e+001 | 0.00e+000 | 3.69e+001 | 0.00 | 2.83e-005 | 2.83e-002 | 1.577 | 0.00 |
| 10000 | 10000 | 3.71e+001 | 0.00e+000 | 3.71e+001 | 0.00 | 2.86e-005 | 2.86e-002 | 1.605 | 0.00 |
| 11000 | 11000 | 3.74e+001 | 0.00e+000 | 3.74e+001 | 0.00 | 2.88e-005 | 2.88e-002 | 1.634 | 0.00 |
| 12000 | 12000 | 3.77e+001 | 0.00e+000 | 3.77e+001 | 0.00 | 2.90e-005 | 2.90e-002 | 1.663 | 0.00 |
| 13000 | 13000 | 3.79e+001 | 0.00e+000 | 3.79e+001 | 0.00 | 2.93e-005 | 2.93e-002 | 1.692 | 0.00 |
| 14000 | 14000 | 3.82e+001 | 0.00e+000 | 3.82e+001 | 0.00 | 2.95e-005 | 2.95e-002 | 1.722 | 0.00 |
| 15000 | 15000 | 3.85e+001 | 0.00e+000 | 3.85e+001 | 0.00 | 2.97e-005 | 2.97e-002 | 1.752 | 0.00 |
| 16000 | 16000 | 3.88e+001 | 0.00e+000 | 3.88e+001 | 0.00 | 3.00e-005 | 3.00e-002 | 1.782 | 0.00 |
| 17000 | 17000 | 3.91e+001 | 0.00e+000 | 3.91e+001 | 0.00 | 3.02e-005 | 3.02e-002 | 1.812 | 0.00 |
| 18000 | 18000 | 3.93e+001 | 0.00e+000 | 3.93e+001 | 0.00 | 3.05e-005 | 3.05e-002 | 1.842 | 0.00 |
| 19000 | 19000 | 3.96e+001 | 0.00e+000 | 3.96e+001 | 0.00 | 3.07e-005 | 3.07e-002 | 1.873 | 0.00 |
| 20000 | 20000 | 3.99e+001 | 0.00e+000 | 3.99e+001 | 0.00 | 3.10e-005 | 3.10e-002 | 1.904 | 0.00 |
| 21000 | 21000 | 4.02e+001 | 0.00e+000 | 4.02e+001 | 0.00 | 3.12e-005 | 3.12e-002 | 1.935 | 0.00 |
| 22000 | 22000 | 4.05e+001 | 0.00e+000 | 4.05e+001 | 0.00 | 3.15e-005 | 3.15e-002 | 1.967 | 0.00 |
| 23000 | 23000 | 4.08e+001 | 0.00e+000 | 4.08e+001 | 0.00 | 3.17e-005 | 3.17e-002 | 1.998 | 0.00 |
| 24000 | 24000 | 4.11e+001 | 0.00e+000 | 4.11e+001 | 0.00 | 3.20e-005 | 3.20e-002 | 2.03 | 0.00 |
| 25000 | 25000 | 4.14e+001 | 0.00e+000 | 4.14e+001 | 0.00 | 3.22e-005 | 3.22e-002 | 2.063 | 0.00 |
| 26000 | 26000 | 4.17e+001 | 0.00e+000 | 4.17e+001 | 0.00 | 3.25e-005 | 3.25e-002 | 2.095 | 0.00 |
| 27000 | 27000 | 4.20e+001 | 0.00e+000 | 4.20e+001 | 0.00 | 3.28e-005 | 3.28e-002 | 2.128 | 0.00 |
| 28000 | 28000 | 4.23e+001 | 0.00e+000 | 4.23e+001 | 0.00 | 3.30e-005 | 3.30e-002 | 2.161 | 0.00 |



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30000 30000 4.29e+001 0.00e+000 4.29e+001 0.00 3.36e-005 3.36e-002 2.228 0.00
31000 31000 4.33e+001 0.00e+000 4.33e+001 0.00 3.39e-005 3.39e-002 2.262 0.00
32000 32000 4.36e+001 0.00e+000 4.36e+001 0.00 3.41e-005 3.41e-002 2.296 0.00
33000 33000 4.39e+001 0.00e+000 4.39e+001 0.00 3.44e-005 3.44e-002 2.33 0.00
34000 34000 4.42e+001 0.00e+000 4.42e+001 0.00 3.47e-005 3.47e-002 2.365 0.00
35000 35000 4.46e+001 0.00e+000 4.46e+001 0.00 3.50e-005 3.50e-002 2.4 0.00
36000 36000 4.49e+001 0.00e+000 4.49e+001 0.00 3.53e-005 3.53e-002 2.435 0.00
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42000 42000 4.69e+001 0.00e+000 4.69e+001 0.00 3.70e-005 3.70e-002 2.653 0.00
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44000 44000 4.75e+001 0.00e+000 4.75e+001 0.00 3.76e-005 3.76e-002 2.728 0.00
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69000 69000 5.69e+001 0.00e+000 5.69e+001 0.00 4.59e-005 4.59e-002 3.764 0.00
70000 70000 5.74e+001 0.00e+000 5.74e+001 0.00 4.63e-005 4.63e-002 3.811 0.00
71000 71000 5.79e+001 0.00e+000 5.79e+001 0.00 4.68e-005 4.68e-002 3.857 0.00
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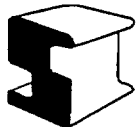
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| | | | | | | | | | |
|-------|-------|-----------|-----------|-----------|------|-----------|-----------|-------|------|
| 78000 | 78000 | 6.11e+001 | 0.00e+000 | 6.11e+001 | 0.00 | 4.97e-005 | 4.97e-002 | 4.196 | 0.00 |
| 79000 | 79000 | 6.16e+001 | 0.00e+000 | 6.16e+001 | 0.00 | 5.01e-005 | 5.01e-002 | 4.246 | 0.00 |
| 80000 | 80000 | 6.21e+001 | 0.00e+000 | 6.21e+001 | 0.00 | 5.05e-005 | 5.05e-002 | 4.297 | 0.00 |
| 81000 | 81000 | 6.26e+001 | 0.00e+000 | 6.26e+001 | 0.00 | 5.10e-005 | 5.10e-002 | 4.348 | 0.00 |
| 82000 | 82000 | 6.30e+001 | 0.00e+000 | 6.30e+001 | 0.00 | 5.14e-005 | 5.14e-002 | 4.399 | 0.00 |
| 83000 | 83000 | 6.35e+001 | 0.00e+000 | 6.35e+001 | 0.00 | 5.19e-005 | 5.19e-002 | 4.451 | 0.00 |
| 84000 | 84000 | 6.40e+001 | 0.00e+000 | 6.40e+001 | 0.00 | 5.23e-005 | 5.23e-002 | 4.504 | 0.00 |

Crack size exceeded 4.5000 at cycle/time 84000

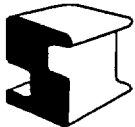
End of pc-CRACK Output



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| File No. W-RGE-13Q-308 | | | | Page A7 of A7 |

APPENDIX B

FLAW GROWTH CALCULATIONS, 90 DEGREE INITIAL FLAW, ELLIPTICAL
CIRCUMFERENCE



| | | | | |
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tm
 pc-CRACK for Windows
 Version 3.1-98348
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 Structural Integrity Associates, Inc.
 3315 Almaden Expressway, Suite 24
 San Jose, CA 95118-1557

Linear Elastic Fracture Mechanics

Date: Thu Dec 20 17:10:30 2001
 Input Data and Results File: CG90EL2.LFM

Title: Ginna growth calculation for 43.5 downhill penetration (Starting from 90 degree flaw, elliptical circumference)

Load Cases:

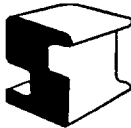
Case ID: K43down --- K vs a

| Depth | K |
|--------|---------|
| 0.0000 | 0.0000 |
| 1.3250 | 34.7440 |
| 2.6500 | 47.2400 |
| 3.2400 | 51.8550 |
| 3.8300 | 58.0810 |
| 4.4180 | 63.7220 |

Case ID: k43dnell --- K vs a

| Depth | K |
|--------|---------|
| 0.0000 | 0.0000 |
| 1.5900 | 34.7440 |
| 3.1700 | 47.2400 |
| 3.8800 | 51.8550 |
| 4.5800 | 58.0810 |
| 5.2900 | 63.7220 |

| Case ID | Stress Coefficients | | | | Type |
|----------|---------------------|----|----|----|--------|
| | C0 | C1 | C2 | C3 | |
| K43down | 0 | 0 | 0 | 0 | K vs a |
| k43dnell | 0 | 0 | 0 | 0 | K vs a |

| | | | | | |
|---|---------------|---------------|---------------|--|--|
|  | Revision | 0 | | | |
| | Preparer/Date | HLG 12/20/01 | | | |
| | Checker/Date | GLS 12/20/01 | | | |
| | File No. | W-RGE-13Q-308 | Page B2 of B7 | | |

Crack Model: Through-Wall Circ. Crack in Cylinder Under Tension And Bending

Crack Parameters:

Wall thickness: 0.6250

Half crack length: 5.2800

Poisson ratio: 0.3000

Tension: $C_0 = P/(2 \cdot \pi \cdot R_m \cdot t)$

Max. bending: $C_1 = M/(\pi \cdot t \cdot R_m \cdot R_m)$

All other stress coefficients are neglected.

-----Stress Intensity Factor-----

| Crack Size | Case K43down | Case k43dnell |
|---------------|-----------------|------------------|
|---------------|-----------------|------------------|

| | | |
|--------|---------|---------|
| 0.1056 | 2.76903 | 2.30753 |
| 0.2112 | 5.53806 | 4.61505 |
| 0.3168 | 8.30709 | 6.92258 |
| 0.4224 | 11.0761 | 9.2301 |
| 0.5280 | 13.8452 | 11.5376 |
| 0.6336 | 16.6142 | 13.8452 |
| 0.7392 | 19.3832 | 16.1527 |
| 0.8448 | 22.1523 | 18.4602 |
| 0.9504 | 24.9213 | 20.7677 |
| 1.0560 | 27.6903 | 23.0753 |
| 1.1616 | 30.4593 | 25.3828 |
| 1.2672 | 33.2284 | 27.6903 |
| 1.3728 | 35.1948 | 29.9978 |
| 1.4784 | 36.1907 | 32.3054 |
| 1.5840 | 37.1866 | 34.6129 |
| 1.6896 | 38.1825 | 35.5317 |
| 1.7952 | 39.1784 | 36.3669 |
| 1.9008 | 40.1743 | 37.2021 |
| 2.0064 | 41.1702 | 38.0373 |
| 2.1120 | 42.1662 | 38.8724 |
| 2.2176 | 43.1621 | 39.7076 |
| 2.3232 | 44.158 | 40.5428 |
| 2.4288 | 45.1539 | 41.378 |
| 2.5344 | 46.1498 | 42.2131 |
| 2.6400 | 47.1457 | 43.0483 |
| 2.7456 | 47.9878 | 43.8835 |
| 2.8512 | 48.8138 | 44.7187 |
| 2.9568 | 49.6398 | 45.5538 |
| 3.0624 | 50.4658 | 46.389 |
| 3.1680 | 51.2918 | 47.2242 |
| 3.2736 | 52.2096 | 47.9134 |
| 3.3792 | 53.3239 | 48.5998 |



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HLG 12/20/01

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GLS 12/20/01

File No. W-RGE-13Q-308

Page B3 of B7

| | | |
|--------|---------|---------|
| 3.4848 | 54.4383 | 49.2862 |
| 3.5904 | 55.5526 | 49.9726 |
| 3.6960 | 56.667 | 50.659 |
| 3.8016 | 57.7813 | 51.3454 |
| 3.9072 | 58.8216 | 52.0969 |
| 4.0128 | 59.8347 | 53.0362 |
| 4.1184 | 60.8478 | 53.9754 |
| 4.2240 | 61.8609 | 54.9146 |
| 4.3296 | 62.8739 | 55.8539 |
| 4.4352 | 63.887 | 56.7931 |
| 4.5408 | 64.9001 | 57.7323 |
| 4.6464 | 65.9132 | 58.6086 |
| 4.7520 | 66.9262 | 59.4476 |
| 4.8576 | 67.9393 | 60.2866 |
| 4.9632 | 68.9524 | 61.1256 |
| 5.0688 | 69.9655 | 61.9646 |
| 5.1744 | 70.9785 | 62.8036 |
| 5.2800 | 71.9916 | 63.6426 |

Crack Growth Laws:

Law ID: MRP95580

Type: Corrosion

Model: Paris

$$da/dN = c * (dK)^n$$

where

$$dK = K_{max} - K_{min}$$

$$dK > K_{thres}$$

$$K_{max} < K_{Ic}$$

Material parameters:

$$c = 5.1707e-007$$

$$n = 1.1100$$

$$K_{thres} = 8.1880$$

Material Fracture Toughness K_{Ic}:

Material ID: Alloy 600

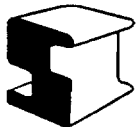
| Depth | K _{Ic} |
|-------|-----------------|
|-------|-----------------|

| | |
|--------|----------|
| 0.0000 | 200.0000 |
|--------|----------|

| | |
|--------|----------|
| 2.0000 | 200.0000 |
|--------|----------|

| | |
|--------|----------|
| 5.0000 | 200.0000 |
|--------|----------|

| | |
|---------|----------|
| 12.0000 | 200.0000 |
|---------|----------|



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| File No. | W-RGE-13Q-308 | | | |
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| | | Page B4 of B7 |
|--|--|---------------|

Initial crack size= 1.5900
 Max. crack size= 5.2800

Number of blocks= 1
 Print increment of block= 1

| | | | | | |
|----------|-----------------|-----------------|-----------------|------------------|-------------|
| Subblock | Cycles /Time | Calc. incre. | Print incre. | Crk. Grw. Law | Mat. Klc |
| Ginna | 100000 | 1000 | 1000 | MRP95580 | Alloy 600 |

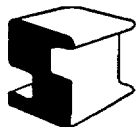
| | | |
|----------|-----------------|----------------------|
| Subblock | Kmax Case ID | Kmin Scale Factor |
| Ginna | k43dnell | 1.0000 |

Crack growth results:

| | | | | | | | | | |
|----------------|--------|------|------|--------|---|-------|----|---|-------|
| Total Subblock | | | | | | | | | |
| Cycles | Cycles | | | DaDn | | | | | |
| /Time | /Time | Kmax | Kmin | DeltaK | R | /DaDt | Da | a | a/thk |

Block: 1

| | | | | | | | | | |
|-------|-------|-----------|-----------|-----------|------|-----------|-----------|-------|------|
| 1000 | 1000 | 3.47e+001 | 0.00e+000 | 3.47e+001 | 0.00 | 2.65e-005 | 2.65e-002 | 1.616 | 0.00 |
| 2000 | 2000 | 3.49e+001 | 0.00e+000 | 3.49e+001 | 0.00 | 2.67e-005 | 2.67e-002 | 1.643 | 0.00 |
| 3000 | 3000 | 3.51e+001 | 0.00e+000 | 3.51e+001 | 0.00 | 2.69e-005 | 2.69e-002 | 1.67 | 0.00 |
| 4000 | 4000 | 3.54e+001 | 0.00e+000 | 3.54e+001 | 0.00 | 2.71e-005 | 2.71e-002 | 1.697 | 0.00 |
| 5000 | 5000 | 3.56e+001 | 0.00e+000 | 3.56e+001 | 0.00 | 2.73e-005 | 2.73e-002 | 1.724 | 0.00 |
| 6000 | 6000 | 3.58e+001 | 0.00e+000 | 3.58e+001 | 0.00 | 2.74e-005 | 2.74e-002 | 1.752 | 0.00 |
| 7000 | 7000 | 3.60e+001 | 0.00e+000 | 3.60e+001 | 0.00 | 2.76e-005 | 2.76e-002 | 1.779 | 0.00 |
| 8000 | 8000 | 3.62e+001 | 0.00e+000 | 3.62e+001 | 0.00 | 2.78e-005 | 2.78e-002 | 1.807 | 0.00 |
| 9000 | 9000 | 3.65e+001 | 0.00e+000 | 3.65e+001 | 0.00 | 2.80e-005 | 2.80e-002 | 1.835 | 0.00 |
| 10000 | 10000 | 3.67e+001 | 0.00e+000 | 3.67e+001 | 0.00 | 2.82e-005 | 2.82e-002 | 1.863 | 0.00 |
| 11000 | 11000 | 3.69e+001 | 0.00e+000 | 3.69e+001 | 0.00 | 2.84e-005 | 2.84e-002 | 1.892 | 0.00 |
| 12000 | 12000 | 3.71e+001 | 0.00e+000 | 3.71e+001 | 0.00 | 2.86e-005 | 2.86e-002 | 1.92 | 0.00 |
| 13000 | 13000 | 3.74e+001 | 0.00e+000 | 3.74e+001 | 0.00 | 2.88e-005 | 2.88e-002 | 1.949 | 0.00 |
| 14000 | 14000 | 3.76e+001 | 0.00e+000 | 3.76e+001 | 0.00 | 2.90e-005 | 2.90e-002 | 1.978 | 0.00 |
| 15000 | 15000 | 3.78e+001 | 0.00e+000 | 3.78e+001 | 0.00 | 2.92e-005 | 2.92e-002 | 2.007 | 0.00 |
| 16000 | 16000 | 3.80e+001 | 0.00e+000 | 3.80e+001 | 0.00 | 2.94e-005 | 2.94e-002 | 2.037 | 0.00 |
| 17000 | 17000 | 3.83e+001 | 0.00e+000 | 3.83e+001 | 0.00 | 2.96e-005 | 2.96e-002 | 2.066 | 0.00 |
| 18000 | 18000 | 3.85e+001 | 0.00e+000 | 3.85e+001 | 0.00 | 2.98e-005 | 2.98e-002 | 2.096 | 0.00 |
| 19000 | 19000 | 3.87e+001 | 0.00e+000 | 3.87e+001 | 0.00 | 3.00e-005 | 3.00e-002 | 2.126 | 0.00 |
| 20000 | 20000 | 3.90e+001 | 0.00e+000 | 3.90e+001 | 0.00 | 3.02e-005 | 3.02e-002 | 2.156 | 0.00 |
| 21000 | 21000 | 3.92e+001 | 0.00e+000 | 3.92e+001 | 0.00 | 3.04e-005 | 3.04e-002 | 2.186 | 0.00 |
| 22000 | 22000 | 3.95e+001 | 0.00e+000 | 3.95e+001 | 0.00 | 3.06e-005 | 3.06e-002 | 2.217 | 0.00 |



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| File No. | W-RGE-13Q-308 | Page B5 of B7 | | |

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|-------|-------|-----------|-----------|-----------|------|-----------|-----------|-------|------|
| 23000 | 23000 | 3.97e+001 | 0.00e+000 | 3.97e+001 | 0.00 | 3.08e-005 | 3.08e-002 | 2.248 | 0.00 |
| 24000 | 24000 | 3.99e+001 | 0.00e+000 | 3.99e+001 | 0.00 | 3.10e-005 | 3.10e-002 | 2.279 | 0.00 |
| 25000 | 25000 | 4.02e+001 | 0.00e+000 | 4.02e+001 | 0.00 | 3.12e-005 | 3.12e-002 | 2.31 | 0.00 |
| 26000 | 26000 | 4.04e+001 | 0.00e+000 | 4.04e+001 | 0.00 | 3.14e-005 | 3.14e-002 | 2.341 | 0.00 |
| 27000 | 27000 | 4.07e+001 | 0.00e+000 | 4.07e+001 | 0.00 | 3.16e-005 | 3.16e-002 | 2.373 | 0.00 |
| 28000 | 28000 | 4.09e+001 | 0.00e+000 | 4.09e+001 | 0.00 | 3.18e-005 | 3.18e-002 | 2.405 | 0.00 |
| 29000 | 29000 | 4.12e+001 | 0.00e+000 | 4.12e+001 | 0.00 | 3.21e-005 | 3.21e-002 | 2.437 | 0.00 |
| 30000 | 30000 | 4.14e+001 | 0.00e+000 | 4.14e+001 | 0.00 | 3.23e-005 | 3.23e-002 | 2.469 | 0.00 |
| 31000 | 31000 | 4.17e+001 | 0.00e+000 | 4.17e+001 | 0.00 | 3.25e-005 | 3.25e-002 | 2.502 | 0.00 |
| 32000 | 32000 | 4.20e+001 | 0.00e+000 | 4.20e+001 | 0.00 | 3.27e-005 | 3.27e-002 | 2.534 | 0.00 |
| 33000 | 33000 | 4.22e+001 | 0.00e+000 | 4.22e+001 | 0.00 | 3.29e-005 | 3.29e-002 | 2.567 | 0.00 |
| 34000 | 34000 | 4.25e+001 | 0.00e+000 | 4.25e+001 | 0.00 | 3.32e-005 | 3.32e-002 | 2.6 | 0.00 |
| 35000 | 35000 | 4.27e+001 | 0.00e+000 | 4.27e+001 | 0.00 | 3.34e-005 | 3.34e-002 | 2.634 | 0.00 |
| 36000 | 36000 | 4.30e+001 | 0.00e+000 | 4.30e+001 | 0.00 | 3.36e-005 | 3.36e-002 | 2.668 | 0.00 |
| 37000 | 37000 | 4.33e+001 | 0.00e+000 | 4.33e+001 | 0.00 | 3.39e-005 | 3.39e-002 | 2.701 | 0.00 |
| 38000 | 38000 | 4.35e+001 | 0.00e+000 | 4.35e+001 | 0.00 | 3.41e-005 | 3.41e-002 | 2.735 | 0.00 |
| 39000 | 39000 | 4.38e+001 | 0.00e+000 | 4.38e+001 | 0.00 | 3.43e-005 | 3.43e-002 | 2.77 | 0.00 |
| 40000 | 40000 | 4.41e+001 | 0.00e+000 | 4.41e+001 | 0.00 | 3.46e-005 | 3.46e-002 | 2.804 | 0.00 |
| 41000 | 41000 | 4.43e+001 | 0.00e+000 | 4.43e+001 | 0.00 | 3.48e-005 | 3.48e-002 | 2.839 | 0.00 |
| 42000 | 42000 | 4.46e+001 | 0.00e+000 | 4.46e+001 | 0.00 | 3.50e-005 | 3.50e-002 | 2.874 | 0.00 |
| 43000 | 43000 | 4.49e+001 | 0.00e+000 | 4.49e+001 | 0.00 | 3.53e-005 | 3.53e-002 | 2.909 | 0.00 |
| 44000 | 44000 | 4.52e+001 | 0.00e+000 | 4.52e+001 | 0.00 | 3.55e-005 | 3.55e-002 | 2.945 | 0.00 |
| 45000 | 45000 | 4.55e+001 | 0.00e+000 | 4.55e+001 | 0.00 | 3.58e-005 | 3.58e-002 | 2.981 | 0.00 |
| 46000 | 46000 | 4.57e+001 | 0.00e+000 | 4.57e+001 | 0.00 | 3.60e-005 | 3.60e-002 | 3.017 | 0.00 |
| 47000 | 47000 | 4.60e+001 | 0.00e+000 | 4.60e+001 | 0.00 | 3.63e-005 | 3.63e-002 | 3.053 | 0.00 |
| 48000 | 48000 | 4.63e+001 | 0.00e+000 | 4.63e+001 | 0.00 | 3.65e-005 | 3.65e-002 | 3.09 | 0.00 |
| 49000 | 49000 | 4.66e+001 | 0.00e+000 | 4.66e+001 | 0.00 | 3.68e-005 | 3.68e-002 | 3.126 | 0.00 |
| 50000 | 50000 | 4.69e+001 | 0.00e+000 | 4.69e+001 | 0.00 | 3.70e-005 | 3.70e-002 | 3.163 | 0.00 |
| 51000 | 51000 | 4.72e+001 | 0.00e+000 | 4.72e+001 | 0.00 | 3.73e-005 | 3.73e-002 | 3.201 | 0.00 |
| 52000 | 52000 | 4.74e+001 | 0.00e+000 | 4.74e+001 | 0.00 | 3.75e-005 | 3.75e-002 | 3.238 | 0.00 |
| 53000 | 53000 | 4.77e+001 | 0.00e+000 | 4.77e+001 | 0.00 | 3.77e-005 | 3.77e-002 | 3.276 | 0.00 |
| 54000 | 54000 | 4.79e+001 | 0.00e+000 | 4.79e+001 | 0.00 | 3.79e-005 | 3.79e-002 | 3.314 | 0.00 |
| 55000 | 55000 | 4.82e+001 | 0.00e+000 | 4.82e+001 | 0.00 | 3.81e-005 | 3.81e-002 | 3.352 | 0.00 |
| 56000 | 56000 | 4.84e+001 | 0.00e+000 | 4.84e+001 | 0.00 | 3.84e-005 | 3.84e-002 | 3.39 | 0.00 |
| 57000 | 57000 | 4.87e+001 | 0.00e+000 | 4.87e+001 | 0.00 | 3.86e-005 | 3.86e-002 | 3.429 | 0.00 |
| 58000 | 58000 | 4.89e+001 | 0.00e+000 | 4.89e+001 | 0.00 | 3.88e-005 | 3.88e-002 | 3.468 | 0.00 |
| 59000 | 59000 | 4.92e+001 | 0.00e+000 | 4.92e+001 | 0.00 | 3.90e-005 | 3.90e-002 | 3.507 | 0.00 |
| 60000 | 60000 | 4.94e+001 | 0.00e+000 | 4.94e+001 | 0.00 | 3.93e-005 | 3.93e-002 | 3.546 | 0.00 |
| 61000 | 61000 | 4.97e+001 | 0.00e+000 | 4.97e+001 | 0.00 | 3.95e-005 | 3.95e-002 | 3.585 | 0.00 |
| 62000 | 62000 | 4.99e+001 | 0.00e+000 | 4.99e+001 | 0.00 | 3.97e-005 | 3.97e-002 | 3.625 | 0.00 |
| 63000 | 63000 | 5.02e+001 | 0.00e+000 | 5.02e+001 | 0.00 | 3.99e-005 | 3.99e-002 | 3.665 | 0.00 |
| 64000 | 64000 | 5.05e+001 | 0.00e+000 | 5.05e+001 | 0.00 | 4.02e-005 | 4.02e-002 | 3.705 | 0.00 |
| 65000 | 65000 | 5.07e+001 | 0.00e+000 | 5.07e+001 | 0.00 | 4.04e-005 | 4.04e-002 | 3.746 | 0.00 |
| 66000 | 66000 | 5.10e+001 | 0.00e+000 | 5.10e+001 | 0.00 | 4.06e-005 | 4.06e-002 | 3.786 | 0.00 |
| 67000 | 67000 | 5.12e+001 | 0.00e+000 | 5.12e+001 | 0.00 | 4.09e-005 | 4.09e-002 | 3.827 | 0.00 |
| 68000 | 68000 | 5.15e+001 | 0.00e+000 | 5.15e+001 | 0.00 | 4.11e-005 | 4.11e-002 | 3.868 | 0.00 |
| 69000 | 69000 | 5.18e+001 | 0.00e+000 | 5.18e+001 | 0.00 | 4.14e-005 | 4.14e-002 | 3.91 | 0.00 |
| 70000 | 70000 | 5.21e+001 | 0.00e+000 | 5.21e+001 | 0.00 | 4.16e-005 | 4.16e-002 | 3.951 | 0.00 |
| 71000 | 71000 | 5.25e+001 | 0.00e+000 | 5.25e+001 | 0.00 | 4.20e-005 | 4.20e-002 | 3.993 | 0.00 |



Revision

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HLG 12/20/01

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GLS 12/20/01

File No. W-RGE-13Q-308

Page B6 of B7

72000 72000 5.29e+001 0.00e+000 5.29e+001 0.00 4.23e-005 4.23e-002 4.035 0.00
 73000 73000 5.32e+001 0.00e+000 5.32e+001 0.00 4.26e-005 4.26e-002 4.078 0.00
 74000 74000 5.36e+001 0.00e+000 5.36e+001 0.00 4.30e-005 4.30e-002 4.121 0.00
 75000 75000 5.40e+001 0.00e+000 5.40e+001 0.00 4.33e-005 4.33e-002 4.164 0.00
 76000 76000 5.44e+001 0.00e+000 5.44e+001 0.00 4.36e-005 4.36e-002 4.208 0.00
 77000 77000 5.48e+001 0.00e+000 5.48e+001 0.00 4.40e-005 4.40e-002 4.252 0.00
 78000 78000 5.52e+001 0.00e+000 5.52e+001 0.00 4.43e-005 4.43e-002 4.296 0.00
 79000 79000 5.56e+001 0.00e+000 5.56e+001 0.00 4.47e-005 4.47e-002 4.341 0.00
 80000 80000 5.60e+001 0.00e+000 5.60e+001 0.00 4.50e-005 4.50e-002 4.386 0.00
 81000 81000 5.64e+001 0.00e+000 5.64e+001 0.00 4.54e-005 4.54e-002 4.431 0.00
 82000 82000 5.68e+001 0.00e+000 5.68e+001 0.00 4.58e-005 4.58e-002 4.477 0.00
 83000 83000 5.72e+001 0.00e+000 5.72e+001 0.00 4.61e-005 4.61e-002 4.523 0.00
 84000 84000 5.76e+001 0.00e+000 5.76e+001 0.00 4.65e-005 4.65e-002 4.57 0.00
 85000 85000 5.80e+001 0.00e+000 5.80e+001 0.00 4.69e-005 4.69e-002 4.617 0.00
 86000 86000 5.84e+001 0.00e+000 5.84e+001 0.00 4.72e-005 4.72e-002 4.664 0.00
 87000 87000 5.87e+001 0.00e+000 5.87e+001 0.00 4.75e-005 4.75e-002 4.711 0.00
 88000 88000 5.91e+001 0.00e+000 5.91e+001 0.00 4.79e-005 4.79e-002 4.759 0.00
 89000 89000 5.95e+001 0.00e+000 5.95e+001 0.00 4.82e-005 4.82e-002 4.808 0.00
 90000 90000 5.99e+001 0.00e+000 5.99e+001 0.00 4.86e-005 4.86e-002 4.856 0.00
 91000 91000 6.03e+001 0.00e+000 6.03e+001 0.00 4.89e-005 4.89e-002 4.905 0.00
 92000 92000 6.07e+001 0.00e+000 6.07e+001 0.00 4.93e-005 4.93e-002 4.954 0.00
 93000 93000 6.11e+001 0.00e+000 6.11e+001 0.00 4.96e-005 4.96e-002 5.004 0.00
 94000 94000 6.14e+001 0.00e+000 6.14e+001 0.00 5.00e-005 5.00e-002 5.054 0.00
 95000 95000 6.18e+001 0.00e+000 6.18e+001 0.00 5.03e-005 5.03e-002 5.104 0.00
 96000 96000 6.22e+001 0.00e+000 6.22e+001 0.00 5.07e-005 5.07e-002 5.155 0.00
 97000 97000 6.26e+001 0.00e+000 6.26e+001 0.00 5.11e-005 5.11e-002 5.206 0.00
 98000 98000 6.31e+001 0.00e+000 6.31e+001 0.00 5.14e-005 5.14e-002 5.257 0.00
 99000 99000 6.35e+001 0.00e+000 6.35e+001 0.00 5.18e-005 5.18e-002 5.309 0.00

Crack size exceeded 5.2800 at cycle/time 99000

End of pc-CRACK Output



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0

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File No. W-RGE-13Q-308

Page B7 of B7

APPENDIX C

FLAW GROWTH CALCULATIONS, 180 DEGREE INITIAL FLAW, CIRCULAR
CIRCUMFERENCE



| | | | | |
|------------------------|--------------|--|---------------|--|
| Revision | 0 | | | |
| Preparer/Date | HLG 12/20/01 | | | |
| Checker/Date | GLS 12/20/01 | | | |
| File No. W-RGE-13Q-308 | | | Page C1 of C6 | |

TM
pc-CRACK for Windows
Version 3.1-98348
(C) Copyright '84 - '98
Structural Integrity Associates, Inc.
3315 Almaden Expressway, Suite 24
San Jose, CA 95118-1557

Linear Elastic Fracture Mechanics

Date: Tue Dec 18 10:25:57 2001
Input Data and Results File: CG180.LFM

Title: Ginna growth calculation for 43.5 downhill penetration (Starting from 180 degrees, circular circumference)

Load Cases:

Case ID: K43down --- K vs a


| Depth | K |
|--------|---------|
| 0.0000 | 0.0000 |
| 1.3250 | 34.7440 |
| 2.6500 | 47.2400 |
| 3.2400 | 51.8550 |
| 3.8300 | 58.0810 |
| 4.4180 | 63.7220 |

| Case ID | Stress Coefficients | | | | Type |
|---------|---------------------|----|----|----|--------|
| | C0 | C1 | C2 | C3 | |
| K43down | 0 | 0 | 0 | 0 | K vs a |

Crack Model: Through-Wall Circ. Crack in Cylinder Under Tension And Bending

Crack Parameters:

Wall thickness: 0.6250
Half crack length: 4.5000
Poisson ratio: 0.3000
Tension: $C_0 = P/(2 \cdot \pi \cdot R_m \cdot t)$
Max. bending: $C_1 = M/(\pi \cdot t \cdot R_m \cdot R_m)$
All other stress coefficients are neglected.

| | | | | | |
|---|---------------|---------------|--|---------------|--|
|  | Revision | 0 | | | |
| | Preparer/Date | HLG 12/20/01 | | | |
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| | File No. | W-RGE-13Q-308 | | Page C2 of C6 | |

-----Stress Intensity Factor-----
 Crack Case
 Size K43down

| | |
|--------|---------|
| 0.0900 | 2.35997 |
| 0.1800 | 4.71994 |
| 0.2700 | 7.07991 |
| 0.3600 | 9.43988 |
| 0.4500 | 11.7998 |
| 0.5400 | 14.1598 |
| 0.6300 | 16.5198 |
| 0.7200 | 18.8798 |
| 0.8100 | 21.2397 |
| 0.9000 | 23.5997 |
| 0.9900 | 25.9597 |
| 1.0800 | 28.3196 |
| 1.1700 | 30.6796 |
| 1.2600 | 33.0396 |
| 1.3500 | 34.9798 |
| 1.4400 | 35.8286 |
| 1.5300 | 36.6773 |
| 1.6200 | 37.5261 |
| 1.7100 | 38.3749 |
| 1.8000 | 39.2237 |
| 1.8900 | 40.0725 |
| 1.9800 | 40.9213 |
| 2.0700 | 41.7701 |
| 2.1600 | 42.6188 |
| 2.2500 | 43.4676 |
| 2.3400 | 44.3164 |
| 2.4300 | 45.1652 |
| 2.5200 | 46.014 |
| 2.6100 | 46.8628 |
| 2.7000 | 47.6311 |
| 2.7900 | 48.3351 |
| 2.8800 | 49.0391 |
| 2.9700 | 49.743 |
| 3.0600 | 50.447 |
| 3.1500 | 51.151 |
| 3.2400 | 51.855 |
| 3.3300 | 52.8047 |
| 3.4200 | 53.7545 |
| 3.5100 | 54.7042 |
| 3.6000 | 55.6539 |
| 3.6900 | 56.6036 |
| 3.7800 | 57.5534 |
| 3.8700 | 58.4647 |



| | | | | |
|---------------|---------------|--|--|---------------|
| Revision | 0 | | | |
| Preparer/Date | HLG 12/20/01 | | | |
| Checker/Date | GLS 12/20/01 | | | |
| File No. | W-RGE-13Q-308 | | | Page C3 of C6 |

| | |
|--------|---------|
| 3.9600 | 59.3282 |
| 4.0500 | 60.1916 |
| 4.1400 | 61.055 |
| 4.2300 | 61.9184 |
| 4.3200 | 62.7818 |
| 4.4100 | 63.6452 |
| 4.5000 | 64.5087 |

Crack Growth Laws:

Law ID: MRP95580

Type: Corrosion

Model: Paris

$$da/dN = c * (dK)^n$$

where

$$dK = K_{max} - K_{min}$$

$$dK > K_{thres}$$

$$K_{max} < K_{Ic}$$

Material parameters:

$$c = 5.1707e-007$$

$$n = 1.1100$$

$$K_{thres} = 8.1880$$

Material Fracture Toughness K_{Ic}:

Material ID: Alloy 600

| Depth | K _{Ic} |
|-------|-----------------|
|-------|-----------------|

| | |
|---------|----------|
| 0.0000 | 200.0000 |
| 2.0000 | 200.0000 |
| 5.0000 | 200.0000 |
| 12.0000 | 200.0000 |

Initial crack size= 2.6500

Max. crack size= 4.5000

Number of blocks= 1

Print increment of block= 1

| Subblock | Cycles /Time | Calc. incre. | Print incre. | Crk. Grw. Law | Mat. K _{Ic} |
|----------|--------------|--------------|--------------|---------------|----------------------|
|----------|--------------|--------------|--------------|---------------|----------------------|

| | | | | | |
|-------|--------|------|------|----------|-----------|
| Ginna | 100000 | 1000 | 1000 | MRP95580 | Alloy 600 |
|-------|--------|------|------|----------|-----------|



Revision

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HLG 12/20/01

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GLS 12/20/01

File No. W-RGE-13Q-308

Page C4 of C6

| | | |
|----------|----------------------|----------------------|
| | Kmax | Kmin |
| Subblock | Case ID Scale Factor | Case ID Scale Factor |

Ginna K43down 1.0000

Crack growth results:

Total Subblock

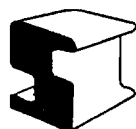
Cycles Cycles

DaDn

| | | | | | | | | | |
|-------|-------|------|------|--------|---|-------|----|---|-------|
| /Time | /Time | Kmax | Kmin | DeltaK | R | /DaDt | Da | a | a/thk |
|-------|-------|------|------|--------|---|-------|----|---|-------|

Block: 1

| | | | | | | | | | |
|-------|-------|-----------|-----------|-----------|------|-----------|-----------|-------|------|
| 1000 | 1000 | 4.72e+001 | 0.00e+000 | 4.72e+001 | 0.00 | 3.73e-005 | 3.73e-002 | 2.687 | 0.00 |
| 2000 | 2000 | 4.75e+001 | 0.00e+000 | 4.75e+001 | 0.00 | 3.76e-005 | 3.76e-002 | 2.725 | 0.00 |
| 3000 | 3000 | 4.78e+001 | 0.00e+000 | 4.78e+001 | 0.00 | 3.78e-005 | 3.78e-002 | 2.763 | 0.00 |
| 4000 | 4000 | 4.81e+001 | 0.00e+000 | 4.81e+001 | 0.00 | 3.81e-005 | 3.81e-002 | 2.801 | 0.00 |
| 5000 | 5000 | 4.84e+001 | 0.00e+000 | 4.84e+001 | 0.00 | 3.84e-005 | 3.84e-002 | 2.839 | 0.00 |
| 6000 | 6000 | 4.87e+001 | 0.00e+000 | 4.87e+001 | 0.00 | 3.86e-005 | 3.86e-002 | 2.878 | 0.00 |
| 7000 | 7000 | 4.90e+001 | 0.00e+000 | 4.90e+001 | 0.00 | 3.89e-005 | 3.89e-002 | 2.917 | 0.00 |
| 8000 | 8000 | 4.93e+001 | 0.00e+000 | 4.93e+001 | 0.00 | 3.92e-005 | 3.92e-002 | 2.956 | 0.00 |
| 9000 | 9000 | 4.96e+001 | 0.00e+000 | 4.96e+001 | 0.00 | 3.94e-005 | 3.94e-002 | 2.995 | 0.00 |
| 10000 | 10000 | 4.99e+001 | 0.00e+000 | 4.99e+001 | 0.00 | 3.97e-005 | 3.97e-002 | 3.035 | 0.00 |
| 11000 | 11000 | 5.03e+001 | 0.00e+000 | 5.03e+001 | 0.00 | 4.00e-005 | 4.00e-002 | 3.075 | 0.00 |
| 12000 | 12000 | 5.06e+001 | 0.00e+000 | 5.06e+001 | 0.00 | 4.03e-005 | 4.03e-002 | 3.115 | 0.00 |
| 13000 | 13000 | 5.09e+001 | 0.00e+000 | 5.09e+001 | 0.00 | 4.05e-005 | 4.05e-002 | 3.156 | 0.00 |
| 14000 | 14000 | 5.12e+001 | 0.00e+000 | 5.12e+001 | 0.00 | 4.08e-005 | 4.08e-002 | 3.197 | 0.00 |
| 15000 | 15000 | 5.15e+001 | 0.00e+000 | 5.15e+001 | 0.00 | 4.11e-005 | 4.11e-002 | 3.238 | 0.00 |
| 16000 | 16000 | 5.18e+001 | 0.00e+000 | 5.18e+001 | 0.00 | 4.14e-005 | 4.14e-002 | 3.279 | 0.00 |
| 17000 | 17000 | 5.23e+001 | 0.00e+000 | 5.23e+001 | 0.00 | 4.18e-005 | 4.18e-002 | 3.321 | 0.00 |
| 18000 | 18000 | 5.27e+001 | 0.00e+000 | 5.27e+001 | 0.00 | 4.22e-005 | 4.22e-002 | 3.363 | 0.00 |
| 19000 | 19000 | 5.32e+001 | 0.00e+000 | 5.32e+001 | 0.00 | 4.25e-005 | 4.25e-002 | 3.406 | 0.00 |
| 20000 | 20000 | 5.36e+001 | 0.00e+000 | 5.36e+001 | 0.00 | 4.29e-005 | 4.29e-002 | 3.448 | 0.00 |
| 21000 | 21000 | 5.41e+001 | 0.00e+000 | 5.41e+001 | 0.00 | 4.34e-005 | 4.34e-002 | 3.492 | 0.00 |
| 22000 | 22000 | 5.45e+001 | 0.00e+000 | 5.45e+001 | 0.00 | 4.38e-005 | 4.38e-002 | 3.536 | 0.00 |
| 23000 | 23000 | 5.50e+001 | 0.00e+000 | 5.50e+001 | 0.00 | 4.42e-005 | 4.42e-002 | 3.58 | 0.00 |
| 24000 | 24000 | 5.54e+001 | 0.00e+000 | 5.54e+001 | 0.00 | 4.46e-005 | 4.46e-002 | 3.624 | 0.00 |
| 25000 | 25000 | 5.59e+001 | 0.00e+000 | 5.59e+001 | 0.00 | 4.50e-005 | 4.50e-002 | 3.669 | 0.00 |
| 26000 | 26000 | 5.64e+001 | 0.00e+000 | 5.64e+001 | 0.00 | 4.54e-005 | 4.54e-002 | 3.715 | 0.00 |
| 27000 | 27000 | 5.69e+001 | 0.00e+000 | 5.69e+001 | 0.00 | 4.59e-005 | 4.59e-002 | 3.761 | 0.00 |
| 28000 | 28000 | 5.73e+001 | 0.00e+000 | 5.73e+001 | 0.00 | 4.63e-005 | 4.63e-002 | 3.807 | 0.00 |
| 29000 | 29000 | 5.78e+001 | 0.00e+000 | 5.78e+001 | 0.00 | 4.67e-005 | 4.67e-002 | 3.854 | 0.00 |
| 30000 | 30000 | 5.83e+001 | 0.00e+000 | 5.83e+001 | 0.00 | 4.71e-005 | 4.71e-002 | 3.901 | 0.00 |
| 31000 | 31000 | 5.88e+001 | 0.00e+000 | 5.88e+001 | 0.00 | 4.76e-005 | 4.76e-002 | 3.948 | 0.00 |
| 32000 | 32000 | 5.92e+001 | 0.00e+000 | 5.92e+001 | 0.00 | 4.80e-005 | 4.80e-002 | 3.996 | 0.00 |
| 33000 | 33000 | 5.97e+001 | 0.00e+000 | 5.97e+001 | 0.00 | 4.84e-005 | 4.84e-002 | 4.045 | 0.00 |



Revision

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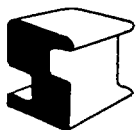
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File No. W-RGE-13Q-308

Page C5 of C6

34000 34000 6.01e+001 0.00e+000 6.01e+001 0.00 4.88e-005 4.88e-002 4.093 0.00
 35000 35000 6.06e+001 0.00e+000 6.06e+001 0.00 4.92e-005 4.92e-002 4.143 0.00
 36000 36000 6.11e+001 0.00e+000 6.11e+001 0.00 4.96e-005 4.96e-002 4.192 0.00
 37000 37000 6.16e+001 0.00e+000 6.16e+001 0.00 5.01e-005 5.01e-002 4.242 0.00
 38000 38000 6.20e+001 0.00e+000 6.20e+001 0.00 5.05e-005 5.05e-002 4.293 0.00
 39000 39000 6.25e+001 0.00e+000 6.25e+001 0.00 5.10e-005 5.10e-002 4.344 0.00
 40000 40000 6.30e+001 0.00e+000 6.30e+001 0.00 5.14e-005 5.14e-002 4.395 0.00
 41000 41000 6.35e+001 0.00e+000 6.35e+001 0.00 5.18e-005 5.18e-002 4.447 0.00
 42000 42000 6.40e+001 0.00e+000 6.40e+001 0.00 5.23e-005 5.23e-002 4.499 0.00
 43000 43000 6.45e+001 0.00e+000 6.45e+001 0.00 5.27e-005 5.27e-002 4.552 0.00
 Crack size exceeded 4.5000 at cycle/time 43000

End of pc-CRACK Output



| | | | | |
|------------------------|--------------|--|---------------|--|
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| File No. W-RGE-13Q-308 | | | Page C6 of C6 | |

APPENDIX D

FLAW GROWTH CALCULATIONS, 90 DEGREE INITIAL FLAW, ELLIPTICAL
CIRCUMFERENCE



| | | | | |
|------------------------|--------------|--|---------------|--|
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| File No. W-RGE-13Q-308 | | | Page D1 of D6 | |

tm
 pc-CRACK for Windows
 Version 3.1-98348
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 Structural Integrity Associates, Inc.
 3315 Almaden Expressway, Suite 24
 San Jose, CA 95118-1557

Linear Elastic Fracture Mechanics

Date: Tue Dec 18 14:32:46 2001
 Input Data and Results File: CG180ELL.LFM

Title: Ginna growth calculation for 43.5 downhill penetration (Starting from 180 degree flaw, elliptical circumference)

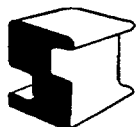
Load Cases:

Case ID: K43down --- K vs a

| Depth | K |
|--------|---------|
| 0.0000 | 0.0000 |
| 1.3250 | 34.7440 |
| 2.6500 | 47.2400 |
| 3.2400 | 51.8550 |
| 3.8300 | 58.0810 |
| 4.4180 | 63.7220 |

Case ID: k43dnell --- K vs a

| Depth | K |
|--------|---------|
| 0.0000 | 0.0000 |
| 1.5900 | 34.7440 |
| 3.1700 | 47.2400 |
| 3.8800 | 51.8550 |
| 4.5800 | 58.0810 |
| 5.2900 | 63.7220 |



| | | | | |
|---------------|---------------|--|--|---------------|
| Revision | 0 | | | |
| Preparer/Date | HLG 12/20/01 | | | |
| Checker/Date | GLS 12/20/01 | | | |
| File No. | W-RGE-13Q-308 | | | Page D2 of D6 |

| Case ID | Stress Coefficients | | | C3 | Type |
|---------|---------------------|----|----|----|------|
| | C0 | C1 | C2 | | |

| | | | | | |
|----------|---|---|---|---|--------|
| K43down | 0 | 0 | 0 | 0 | K vs a |
| k43dnell | 0 | 0 | 0 | 0 | K vs a |

Crack Model: Through-Wall Circ. Crack in Cylinder Under Tension And Bending

Crack Parameters:

Wall thickness: 0.6250

Half crack length: 5.2800

Poisson ratio: 0.3000

Tension: $C_0 = P/(2 \cdot \pi \cdot R_m \cdot t)$

Max. bending: $C_1 = M/(\pi \cdot t \cdot R_m \cdot R_m)$

All other stress coefficients are neglected.

-----Stress Intensity Factor-----

| Crack Size | Case K43down | Case k43dnell |
|---------------|-----------------|------------------|
|---------------|-----------------|------------------|

| | | |
|--------|---------|---------|
| 0.1056 | 2.76903 | 2.30753 |
| 0.2112 | 5.53806 | 4.61505 |
| 0.3168 | 8.30709 | 6.92258 |
| 0.4224 | 11.0761 | 9.2301 |
| 0.5280 | 13.8452 | 11.5376 |
| 0.6336 | 16.6142 | 13.8452 |
| 0.7392 | 19.3832 | 16.1527 |
| 0.8448 | 22.1523 | 18.4602 |
| 0.9504 | 24.9213 | 20.7677 |
| 1.0560 | 27.6903 | 23.0753 |
| 1.1616 | 30.4593 | 25.3828 |
| 1.2672 | 33.2284 | 27.6903 |
| 1.3728 | 35.1948 | 29.9978 |
| 1.4784 | 36.1907 | 32.3054 |
| 1.5840 | 37.1866 | 34.6129 |
| 1.6896 | 38.1825 | 35.5317 |
| 1.7952 | 39.1784 | 36.3669 |
| 1.9008 | 40.1743 | 37.2021 |
| 2.0064 | 41.1702 | 38.0373 |
| 2.1120 | 42.1662 | 38.8724 |
| 2.2176 | 43.1621 | 39.7076 |
| 2.3232 | 44.158 | 40.5428 |
| 2.4288 | 45.1539 | 41.378 |
| 2.5344 | 46.1498 | 42.2131 |
| 2.6400 | 47.1457 | 43.0483 |
| 2.7456 | 47.9878 | 43.8835 |



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File No. W-RGE-13Q-308

Page D3 of D6

| | | |
|--------|---------|---------|
| 2.7456 | 47.9878 | 43.8835 |
| 2.8512 | 48.8138 | 44.7187 |
| 2.9568 | 49.6398 | 45.5538 |
| 3.0624 | 50.4658 | 46.389 |
| 3.1680 | 51.2918 | 47.2242 |
| 3.2736 | 52.2096 | 47.9134 |
| 3.3792 | 53.3239 | 48.5998 |
| 3.4848 | 54.4383 | 49.2862 |
| 3.5904 | 55.5526 | 49.9726 |
| 3.6960 | 56.667 | 50.659 |
| 3.8016 | 57.7813 | 51.3454 |
| 3.9072 | 58.8216 | 52.0969 |
| 4.0128 | 59.8347 | 53.0362 |
| 4.1184 | 60.8478 | 53.9754 |
| 4.2240 | 61.8609 | 54.9146 |
| 4.3296 | 62.8739 | 55.8539 |
| 4.4352 | 63.887 | 56.7931 |
| 4.5408 | 64.9001 | 57.7323 |
| 4.6464 | 65.9132 | 58.6086 |
| 4.7520 | 66.9262 | 59.4476 |
| 4.8576 | 67.9393 | 60.2866 |
| 4.9632 | 68.9524 | 61.1256 |
| 5.0688 | 69.9655 | 61.9646 |
| 5.1744 | 70.9785 | 62.8036 |
| 5.2800 | 71.9916 | 63.6426 |

Crack Growth Laws:

Law ID: MRP95580

Type: Corrosion

Model: Paris

$$da/dN = c * (dK)^n$$

where

$$dK = K_{max} - K_{min}$$

$$dK > K_{thres}$$

$$K_{max} < K_{Ic}$$

Material parameters:

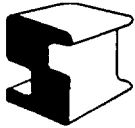
$$c = 5.1707e-007$$

$$n = 1.1100$$

$$K_{thres} = 8.1880$$

Material Fracture Toughness K_{Ic} :

Material ID: Alloy 600

| | | | | | |
|---|------------------------|--------------|--|---------------|--|
|  | Revision | 0 | | | |
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| | Checker/Date | GLS 12/20/01 | | | |
| | File No. W-RGE-13Q-308 | | | Page D4 of D6 | |

| Depth | KIc |
|---------|----------|
| 0.0000 | 200.0000 |
| 2.0000 | 200.0000 |
| 5.0000 | 200.0000 |
| 12.0000 | 200.0000 |

Initial crack size= 3.1700
Max. crack size= 5.2800


Number of blocks= 1
Print increment of block= 1

| Subblock | Cycles /Time | Calc. incre. | Print incre. | Crk. Grw. Law | Mat. KIc |
|----------|-----------------|--------------|--------------|------------------|-------------|
| Ginna | 100000 | 1000 | 1000 | MRP95580 | Alloy 600 |

| Subblock | Kmax Case ID | Scale Factor | Kmin Case ID | Scale Factor |
|----------|-----------------|--------------|-----------------|--------------|
| Ginna | k43dnell | 1.0000 | | |

Crack growth results:

| Total Subblock | | Cycles | | DaDn | | /DaDt | | Da | | a/thk | |
|----------------|-------|-----------|-----------|-----------|------|-----------|-----------|-------|-------|-------|--|
| /Time | /Time | Kmax | Kmin | DeltaK | R | /DaDt | Da | a | a/thk | | |
| Block: 1 | | | | | | | | | | | |
| 1000 | 1000 | 4.72e+001 | 0.00e+000 | 4.72e+001 | 0.00 | 3.73e-005 | 3.73e-002 | 3.207 | 0.00 | | |
| 2000 | 2000 | 4.75e+001 | 0.00e+000 | 4.75e+001 | 0.00 | 3.75e-005 | 3.75e-002 | 3.245 | 0.00 | | |
| 3000 | 3000 | 4.77e+001 | 0.00e+000 | 4.77e+001 | 0.00 | 3.78e-005 | 3.78e-002 | 3.283 | 0.00 | | |
| 4000 | 4000 | 4.80e+001 | 0.00e+000 | 4.80e+001 | 0.00 | 3.80e-005 | 3.80e-002 | 3.321 | 0.00 | | |
| 5000 | 5000 | 4.82e+001 | 0.00e+000 | 4.82e+001 | 0.00 | 3.82e-005 | 3.82e-002 | 3.359 | 0.00 | | |
| 6000 | 6000 | 4.85e+001 | 0.00e+000 | 4.85e+001 | 0.00 | 3.84e-005 | 3.84e-002 | 3.397 | 0.00 | | |
| 7000 | 7000 | 4.87e+001 | 0.00e+000 | 4.87e+001 | 0.00 | 3.86e-005 | 3.86e-002 | 3.436 | 0.00 | | |
| 8000 | 8000 | 4.90e+001 | 0.00e+000 | 4.90e+001 | 0.00 | 3.88e-005 | 3.88e-002 | 3.475 | 0.00 | | |
| 9000 | 9000 | 4.92e+001 | 0.00e+000 | 4.92e+001 | 0.00 | 3.91e-005 | 3.91e-002 | 3.514 | 0.00 | | |
| 10000 | 10000 | 4.95e+001 | 0.00e+000 | 4.95e+001 | 0.00 | 3.93e-005 | 3.93e-002 | 3.553 | 0.00 | | |
| 11000 | 11000 | 4.97e+001 | 0.00e+000 | 4.97e+001 | 0.00 | 3.95e-005 | 3.95e-002 | 3.593 | 0.00 | | |
| 12000 | 12000 | 5.00e+001 | 0.00e+000 | 5.00e+001 | 0.00 | 3.97e-005 | 3.97e-002 | 3.632 | 0.00 | | |
| 13000 | 13000 | 5.02e+001 | 0.00e+000 | 5.02e+001 | 0.00 | 4.00e-005 | 4.00e-002 | 3.672 | 0.00 | | |
| 14000 | 14000 | 5.05e+001 | 0.00e+000 | 5.05e+001 | 0.00 | 4.02e-005 | 4.02e-002 | 3.712 | 0.00 | | |
| 15000 | 15000 | 5.08e+001 | 0.00e+000 | 5.08e+001 | 0.00 | 4.04e-005 | 4.04e-002 | 3.753 | 0.00 | | |

| | | | | | |
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| | Preparer/Date | HLG 12/20/01 | | | |
| | Checker/Date | GLS 12/20/01 | | | |
| | File No. | W-RGE-13Q-308 | | Page D5 of D6 | |

16000 16000 5.10e+001 0.00e+000 5.10e+001 0.00 4.07e-005 4.07e-002 3.794 0.00
 17000 17000 5.13e+001 0.00e+000 5.13e+001 0.00 4.09e-005 4.09e-002 3.834 0.00
 18000 18000 5.16e+001 0.00e+000 5.16e+001 0.00 4.12e-005 4.12e-002 3.876 0.00
 19000 19000 5.19e+001 0.00e+000 5.19e+001 0.00 4.14e-005 4.14e-002 3.917 0.00
 20000 20000 5.22e+001 0.00e+000 5.22e+001 0.00 4.17e-005 4.17e-002 3.959 0.00
 21000 21000 5.26e+001 0.00e+000 5.26e+001 0.00 4.20e-005 4.20e-002 4.001 0.00
 22000 22000 5.29e+001 0.00e+000 5.29e+001 0.00 4.23e-005 4.23e-002 4.043 0.00
 23000 23000 5.33e+001 0.00e+000 5.33e+001 0.00 4.27e-005 4.27e-002 4.086 0.00
 24000 24000 5.37e+001 0.00e+000 5.37e+001 0.00 4.30e-005 4.30e-002 4.129 0.00
 25000 25000 5.41e+001 0.00e+000 5.41e+001 0.00 4.34e-005 4.34e-002 4.172 0.00
 26000 26000 5.45e+001 0.00e+000 5.45e+001 0.00 4.37e-005 4.37e-002 4.216 0.00
 27000 27000 5.48e+001 0.00e+000 5.48e+001 0.00 4.41e-005 4.41e-002 4.26 0.00
 28000 28000 5.52e+001 0.00e+000 5.52e+001 0.00 4.44e-005 4.44e-002 4.304 0.00
 29000 29000 5.56e+001 0.00e+000 5.56e+001 0.00 4.48e-005 4.48e-002 4.349 0.00
 30000 30000 5.60e+001 0.00e+000 5.60e+001 0.00 4.51e-005 4.51e-002 4.394 0.00
 31000 31000 5.64e+001 0.00e+000 5.64e+001 0.00 4.55e-005 4.55e-002 4.44 0.00
 32000 32000 5.68e+001 0.00e+000 5.68e+001 0.00 4.58e-005 4.58e-002 4.485 0.00
 33000 33000 5.72e+001 0.00e+000 5.72e+001 0.00 4.62e-005 4.62e-002 4.532 0.00
 34000 34000 5.77e+001 0.00e+000 5.77e+001 0.00 4.66e-005 4.66e-002 4.578 0.00
 35000 35000 5.80e+001 0.00e+000 5.80e+001 0.00 4.69e-005 4.69e-002 4.625 0.00
 36000 36000 5.84e+001 0.00e+000 5.84e+001 0.00 4.73e-005 4.73e-002 4.672 0.00
 37000 37000 5.88e+001 0.00e+000 5.88e+001 0.00 4.76e-005 4.76e-002 4.72 0.00
 38000 38000 5.92e+001 0.00e+000 5.92e+001 0.00 4.79e-005 4.79e-002 4.768 0.00
 39000 39000 5.96e+001 0.00e+000 5.96e+001 0.00 4.83e-005 4.83e-002 4.816 0.00
 40000 40000 6.00e+001 0.00e+000 6.00e+001 0.00 4.86e-005 4.86e-002 4.865 0.00
 41000 41000 6.03e+001 0.00e+000 6.03e+001 0.00 4.90e-005 4.90e-002 4.914 0.00
 42000 42000 6.07e+001 0.00e+000 6.07e+001 0.00 4.93e-005 4.93e-002 4.963 0.00
 43000 43000 6.11e+001 0.00e+000 6.11e+001 0.00 4.97e-005 4.97e-002 5.013 0.00
 44000 44000 6.15e+001 0.00e+000 6.15e+001 0.00 5.00e-005 5.00e-002 5.063 0.00
 45000 45000 6.19e+001 0.00e+000 6.19e+001 0.00 5.04e-005 5.04e-002 5.113 0.00
 46000 46000 6.23e+001 0.00e+000 6.23e+001 0.00 5.08e-005 5.08e-002 5.164 0.00
 47000 47000 6.27e+001 0.00e+000 6.27e+001 0.00 5.11e-005 5.11e-002 5.215 0.00
 48000 48000 6.31e+001 0.00e+000 6.31e+001 0.00 5.15e-005 5.15e-002 5.267 0.00
 49000 49000 6.35e+001 0.00e+000 6.35e+001 0.00 5.19e-005 5.19e-002 5.319 0.00

Crack size exceeded 5.2800 at cycle/time 49000

End of pc-CRACK Output



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| Checker/Date | GLS 12/20/01 | | | |
| File No. W-RGE-13Q-308 | | | | Page D6 of D6 |



**STRUCTURAL
INTEGRITY
Associates, Inc.**

CALCULATION PACKAGE

FILE No.: W-RGE-13Q-309

PROJECT No.: W-RGE-13Q

PROJECT NAME: Top Head CRDM Cracking Support for Ginna

CLIENT: ROCHESTER GAS & ELECTRIC

CALCULATION TITLE: CRDM Allowable and Critical Circumferential Flaw Sizes
(GINNA)

PROBLEM STATEMENT OR OBJECTIVE OF THE CALCULATION:

Determine the allowable and critical circumferential flaw sizes for the CRDM penetrations at GINNA.

| Document Revision | Affected Pages | Revision Description | Project Mgr. Approval Signature & Date | Preparer(s) & Checker(s) Signatures & Date |
|----------------------|-------------------|----------------------|---|---|
| 0 | 1-4 | Original Issue | <i>H. Smith</i> 12/6/01 | <i>H. Smith</i> 11/3/01 <i>Gary L. Stevens</i> <i>RS</i> 12/6/01 Gary L. Stevens |

VENDOR DESIGN ANALYSIS REVIEW

☐ Approves - No Memorandum Required

☒ Approves - Memorandum Attached

☐ Not Approved - Vendor Notified

Approval of this design analysis does not relieve supplier from full compliance with contract or purchase order requirements.

Approved

By *[Signature]* Date 12/21/01

NS&L Review

By *[Signature]* Date 12/27/01

(Required if impact on CDLR Values)

ROCHESTER GAS & ELECTRIC CORP.
ROCHESTER, NY

- References: 1. PWR Materials Reliability Project, "Interim Alloy 600 Safety Assessments for US PWR Plants (MRP-44), Part 2: Reactor Vessel Top Head Penetrations," EPRI Report No. TP-1001491, Part 2, May 2001, SI File Number MRP-01-209.
2. Structural Integrity Associates, "Finite Element Gap Analysis of CRDM Penetrations (Ginna)," Calculation Number W-RGE-13Q-301, Revision 0.
3. ASME Boiler and Pressure Vessel Code, Sections III and XI, 1989 Edition.

Purpose: The purpose of this calculation is to determine the allowable and critical circumferential flaw sizes for the CRDM penetrations at Ginna.

Analysis: Equation 5.1 from Reference 1 and appropriate safety factors can be used to calculate the allowable and critical circumferential flaw sizes in the CRDM penetrations at Ginna:

Allowable Flaw Size

$$P = \frac{\sigma_{flow}}{FS} \left[\frac{A_{wall} \left(1 - \frac{\theta}{360} \right)}{A_{bore} + A_{wall} \left(\frac{\theta}{360} \right)} \right]$$

where: P = maximum normal operating pressure acting on the nozzle bore and crack face

σ_{flow} = flow stress = $3.0 S_m$

S_m = ASME Code, Section III design stress intensity at temperature

A_{bore} = cross-sectional area of the nozzle bore

A_{wall} = cross-sectional area of the nozzle

θ = circumferential angle of the allowable through-wall flaw

FS = factor-of-safety



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|------------------------|-------------|--|-------------|--|
| Revision | 0 | | | |
| Preparer/Date | HLG 11/8/01 | | | |
| Checker/Date | GLS 12/6/01 | | | |
| File No. W-RGE-13Q-309 | | | Page 2 of 4 | |

The nozzle has an outside diameter of 4.00", and a thickness of 0.625"[2]. The material is Alloy 600 [2]. The maximum normal operating pressure is 2,235 psig, with a corresponding maximum operating temperature of 580 °F [2]. From the Appendices of Section III of the ASME Code [3], the allowable stress intensity, S_m , is 23.3 ksi, up to a temperature of 800°F. From Appendix C of Section XI of the ASME Code [3], a factor-of-safety of 3.0 will be used since stress is only due to pressure, for normal/upset loading.

The above equation will be solved for a term "x", which is defined as $\theta/360$:

$$A_{wall} = \pi (2^2 - 1.375^2) = 6.63 \text{ in}^2$$

$$A_{bore} = \pi (1.375^2) = 5.94 \text{ in}^2$$

$$P = 2,235 \text{ psig}$$

$$\sigma_{flow} = 3.0 S_m = (3)(23,300) = 69,900 \text{ psi}$$

$$FS = 3.0$$

Therefore:

$$(2,235) = \frac{(69,900)}{3.0} \left[\frac{6.63(1-x)}{5.94 + 6.63x} \right]$$

$$\frac{(2,235)(5.94)}{(23,300)} + \frac{(2,235)(6.63x)}{(23,300)} = 6.63 - 6.63x$$

$$7.266x = 6.060$$

$$x = 0.834$$

$$\theta = 360x = 300.25^\circ$$

Therefore, the allowable circumferential flaw length for any through-wall flaw in the Ginna CRDM penetrations is 300°.



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| Revision | 0 | | | |
| Preparer/Date | HLG 11/8/01 | | | |
| Checker/Date | GLS 12/6/01 | | | |
| File No. W-RGE-13Q-309 | | | | Page 3 of 4 |

Critical Flaw Size

The critical flaw size is determined from the above equation but using a factor-of-safety of 1.0.

Using the same calculational method above, the corresponding critical flaw size is 338.8°.



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|------------------------|-------------|--|-------------|--|
| Revision | 0 | | | |
| Preparer/Date | HLG 11/8/01 | | | |
| Checker/Date | GLS 12/6/01 | | | |
| File No. W-RGE-13Q-309 | | | Page 4 of 4 | |

DOMINION ENGINEERING, INC.

6862 ELM STREET

McLEAN, VIRGINIA 22101

Title: Ginna CRDM Stress Analysis

Task No.: 76-12

Calculation No.: C-7612-00-1

Revision No.: 0

Page 1 of 7

Ginna CRDM Stress Analysis

Record of Revisions

| Rev. | Description | Prepared by Date | Checked by Date | Reviewed by Date |
|------|----------------|--------------------------|----------------------------|----------------------------|
| 0 | Original Issue | D. Arguilles 10/31/01 | J.E. BROUSSARD 10/31/01 | J.E. BROUSSARD 10/31/01 |

The last revision number to reflect any changes for each section of the calculation is shown in the Table of Contents. The last revision numbers to reflect any changes for tables and figures are shown in the List of Tables and the List of Figures. Changes made in the latest revision, except for Rev. 0 and revisions which change the calculation in its entirety, are indicated by a double line in the right hand margin as shown here.

VENDOR DESIGN ANALYSIS REVIEW

☐ Approved - No Memorandum Required

☒ Approved - Memorandum Attached

☐ Not Approved - Vendor Notified

Approval of this design analysis is required to release supplier from full compliance with contract or purchase order requirements.

Approved By: [Signature] 12/27/01

NS&L Review By: [Signature] 12/27/01

(Required if Impact on O&M)

ROCHESTER GAS & ELECTRIC

DOMINION ENGINEERING, INC.

6862 ELM STREET

McLEAN, VIRGINIA 22101

Title: Ginna CRDM Stress Analysis

Task No.: 76-12 Calculation No.: C-7612-00-1 Revision No.: 0
Page 2 of 7

Table of Contents

| <u>Sect.</u> | <u>Page</u> | <u>Last Mod.</u> <u>Rev.</u> |
|-------------------------------------|-------------|---------------------------------|
| 1.0 Purpose | 3 | 0 |
| 2.0 Summary of Results | 3 | 0 |
| 3.0 Input Requirements | 3 | 0 |
| 4.0 Assumptions and Analysis Method | 3 | 0 |
| 5.0 Analysis | 4 | 0 |
| 6.0 References | 6 | 0 |

List of Tables

| <u>Table No.</u> | <u>Last Mod.</u> <u>Rev.</u> |
|--|---------------------------------|
| 5-1 Analysis Cases and Selected Results for Ginna CRDM Nozzles | 0 |

List of Figures

| <u>Fig. No.</u> | <u>Last Mod.</u> <u>Rev.</u> |
|---|---------------------------------|
| 5-1 CRDM Nozzle Node Numbering Scheme | 0 |
| 5-2 Operating Plus Residual Hoop Stresses – 0° CRDM Nozzle | 0 |
| 5-3 Operating Plus Residual Hoop Stresses – 13.6° CRDM Nozzle | 0 |
| 5-4 Operating Plus Residual Hoop Stresses – 30.0° CRDM Nozzle | 0 |
| 5-5 Operating Plus Residual Hoop Stresses – 43.5° CRDM Nozzle | 0 |
| 5-6 CRDM Stresses as a Function of Nozzle Angle | 0 |

List of Attachments

| <u>Att. No.</u> | <u>Last Mod.</u> <u>Rev.</u> |
|--|---------------------------------|
| 1 Model Results Summaries for Ginna CRDM Nozzles | 0 |

DOMINION ENGINEERING, INC.

6862 ELM STREET

McLEAN, VIRGINIA 22101

Title: Ginna CRDM Stress Analysis

Task No.: 76-12

Calculation No.: C-7612-00-1

Revision No.: 0

Page 3 of 7

1.0 Purpose

The purpose of this calculation is to document the results of finite element stress analyses of the Ginna CRDM penetrations. In this analysis, a number of nozzle geometries spanning the range of penetration angles in the Ginna head are investigated.

2.0 Summary of Results

Four cases were run, bounding the CRDM penetration angles at Ginna. These cases support the following conclusions:

1. The maximum CRDM ID hoop stresses are in the vicinity of the J-groove weld, and are in excess of the corresponding axial stresses, suggesting that PWSCC cracking should be axially oriented.
2. Using a constant CRDM yield strength, maximum hoop and axial stresses tend to increase with increasing angle.

3.0 Input Requirements

The following values are used in this calculation:

1. The local configuration of the J-groove weld attaching the CRDM to the RPV head. The details used for each model are taken from Babcock and Wilcox drawings (References 2a through 2c).
2. Detailed dimensions of the RPV head and CRDM nozzles. These values are taken from the Babcock and Wilcox drawings and are as follows:
 - Nozzle OD = 4.000 inches – Ref. (2a and 2c)
 - Nozzle ID = 2.750 inches – Ref. (2c)
 - Cladding thickness = 0.156 inches – Ref. (2a)
 - RPV Head Inner Radius (to cladding) = 66 5/32 inches – Ref. (2a)
 - RPV Head Thickness (excluding cladding) = 5.75 inches – Ref. (3)
3. CRDM nozzle yield strength. A bounding nozzle yield strength of 58.0 ksi is assumed for all cases.
4. Operating pressure and temperature. These have been assumed to be 2,235 psi and 600 °F.

4.0 Assumptions

The following modeling assumptions were used for the CRDM nozzle modeling described in this calculation:

1. Operating conditions were assumed to be 2,235 psig and 600 °F.

DOMINION ENGINEERING, INC.

6862 ELM STREET

McLEAN, VIRGINIA 22101

Title: Ginna CRDM Stress Analysis

Task No.: 76-12

Calculation No.: C-7612-00-1

Revision No.: 0

Page 4 of 7

2. A 0.005 inch counterbore (measured radially) was modeled in the shell penetration, extending to the bottom of the uphill weld butter layer.
3. The CRDM nozzle was assumed to be flush with the penetration. No clearance or interference fit was assumed. Previous analyses have shown that assuming no interference fit produces conservative nozzle stresses as compared to stresses calculated with interference fits typically specified for CRDM nozzles.
4. A single bounding nozzle yield strength of 58.0 ksi was assumed for all cases.
5. Two passes of welding were performed: an inner pass and an outer pass. The model geometry was designed such that each weld pass is approximately the same volume.
6. The following room-temperature yield strengths were used in association with the elastic-perfectly plastic hardening laws described in Section 5.1:
 - Inco 182 Welds: 75.0 ksi
 - Low-Alloy Steel Shell: 70.0 ksi
 - Stainless Steel Cladding: 40.0 ksi

5.0 Analysis

5.1 *Finite Element Analyses*

Finite element analyses of the Ginna CRDM nozzles were performed for a total of four cases, selected to bracket the range of penetration angles in the RPV head. Four cases were analyzed: 0°, 13.6°, 30.0°, and 43.5°. Figure 5-1 shows the element geometry and node numbering scheme for the 43.5 degree nozzle model. The numbering scheme used is identical for all cases considered in this calculation.

ANSYS finite element analyses were performed using a model developed for commercial customers and described in a 1994 EPRI report on the subject of PWSCC of Alloy 600 components in PWR primary system service (Ref. 1). The analyses were performed on an HP B2000 workstation, under the HP-UX 10.20 operating system and ANSYS Revision 5.7, which is maintained in accordance with the provisions for control of software described in Dominion Engineering, Inc.'s QA Manual for Safety-Related Nuclear Work, DEI-002. The finite element model has been improved and refined since it was described in Reference (1). All work described in this calculation was performed using the file cirse.base, version 1.1.2, which features the following improvements over the model described in Reference (1):

1. While the material properties used for the nozzle material continue to make use of multi-linear isotropic hardening, the material properties for the weld and weld buttering, head shell, and stainless steel cladding are now modeled using elastic-perfectly plastic hardening laws. This assumption gives

DOMINION ENGINEERING, INC.

6862 ELM STREET

McLEAN, VIRGINIA 22101

Title: Ginna CRDM Stress Analysis

Task No.: 76-12

Calculation No.: C-7612-00-1

Revision No.: 0

Page 5 of 7

more realistic stresses in the portions of the model where a high degree of plastic strain occurs at elevated temperatures, such as within the J-groove welds.

2. The ability to refine the mesh in the various regions of the model. The model geometry used in this calculation makes use of approximately twice the mesh refinement in the J-groove weld areas as is shown in reference 1, and uses greater mesh refinement in other areas of the model, such as the nozzle.
3. The ability to perform four-pass welding, as an alternative to two passes. This feature produces more satisfactory results with J-groove welds that are deep compared to the wall thickness of the adjacent nozzle, such as for head vent and thermocouple RPV head penetrations.

5.2 Analytical Results Summary

Summaries of the analytical results for each of the models analyzed are contained in Attachment 1 to this calculation. These summaries show the maximum hoop and axial stresses at the ID of the nozzle, at the "uphill" (closest to the top of the head) and "downhill" circumferential planes, as well as "above" the weld (axial portion of the nozzle including the weld region and extending through the head shell) and "below" the weld (axial portion of the nozzle extending into the RPV). The analytical results of the modeling performed are summarized in Table 5-1. Plots of the hoop stresses in each of the four model cases are shown in Figures 5-2 through 5-5.

Table 5-1. Analysis Cases and Selected Results for Ginna CRDM Nozzles

| Nozzle Angle | Yield Strength (ksi) | Max Uphill ID Hoop Stress (ksi) | Max Downhill ID Hoop Stress (ksi) | Max Uphill ID Axial Stress (ksi) | Max Downhill ID Axial Stress (ksi) |
|--------------|----------------------|---------------------------------|-----------------------------------|----------------------------------|------------------------------------|
| 0° | 58.0 | 58.9 | 58.9 | 40.1 | 40.1 |
| 13.6° | 58.0 | 62.5 | 61.7 | 53.0 | 44.0 |
| 30.0° | 58.0 | 66.5 | 62.8 | 58.2 | 50.5 |
| 43.5° | 58.0 | 71.7 | 67.8 | 58.6 | 52.7 |

Figures 5-2 through 5-5 and Attachment 1 show that the maximum hoop stresses are in the vicinity of the J-groove weld, and are in excess of the corresponding axial stresses, suggesting that PWSCC cracking should be axially oriented. The results also show that operating plus residual stresses are influenced by penetration angle, with higher angles generally leading to higher maximum hoop and axial stresses (see Figure 5-6). Although nozzle yield strength is known to strongly influence nozzle operating stresses, this

DOMINION ENGINEERING, INC.

6862 ELM STREET

McLEAN, VIRGINIA 22101

Title: Ginna CRDM Stress Analysis
Task No.: 76-12 Calculation No.: C-7612-00-1 Revision No.: 0
Page 6 of 7

effect is not apparent because all cases are run at the same strength. Examining the above cases, hoop and axial stresses at both the uphill and downhill sides of the nozzle tend to increase with increasing angle. Additionally, the maximum ID hoop stress tends to occur at the uphill side of the nozzle, in the axial portion of the nozzle that extends through the head penetration (referred to as "above the weld"). The maximum ID axial stress also tends to occur at the uphill side of the nozzle, but in the axial position that extends into the reactor pressure vessel (referred to as "below the weld").

5.3 *Additional Files Stored Electronically*

In addition to the condensed post-processing included in this calculation, more voluminous output results have been saved electronically in the following directories and filenames:

/data/t7612/Gin-0A/Gin-0A.nodelocs.txt

/data/t7612/Gin-0A/Gin-0A.results.txt

/data/t7612/Gin-13A/Gin-13A.nodelocs.txt

/data/t7612/Gin-13A/Gin-13A.results.txt

/data/t7612/Gin-30A/Gin-30A.nodelocs.txt

/data/t7612/Gin-30A/Gin-30A.results.txt

/data/t7612/Gin-43A/Gin-43A.nodelocs.txt

/data/t7612/Gin-43A/Gin-43A.results.txt

These files have been transmitted to Structural Integrity via e-mail and on CD-ROM on disk D-7612-00-1, Revision 0.

6.0 **References**

1. PWSCC of Alloy 600 Materials in PWR Primary System Penetrations, EPRI TR-103696, July 1994.
2. Babcock and Wilcox Drawings for Contract No. 610-0110-52:
 - a. B&W Drawing No. 117813-E, Revision 8, Closure Head Sub-Assembly
 - b. B&W Drawing No. 117807-E, Revision 6, Closure Head Assembly
 - c. B&W Drawing No. 117810-E, Revision 4, Detail & Sub-Assembly Control Rod Mechanism Housing

DOMINION ENGINEERING, INC.

6862 ELM STREET

McLEAN, VIRGINIA 22101

Title: Ginna CRDM Stress Analysis

Task No.: 76-12

Calculation No.: C-7612-00-1

Revision No.: 0

Page 7 of 7

3. Reactor Vessel Closure Head Documentation Package, B&W Nuclear Technologies, B&W Contract No. 610-0110-52

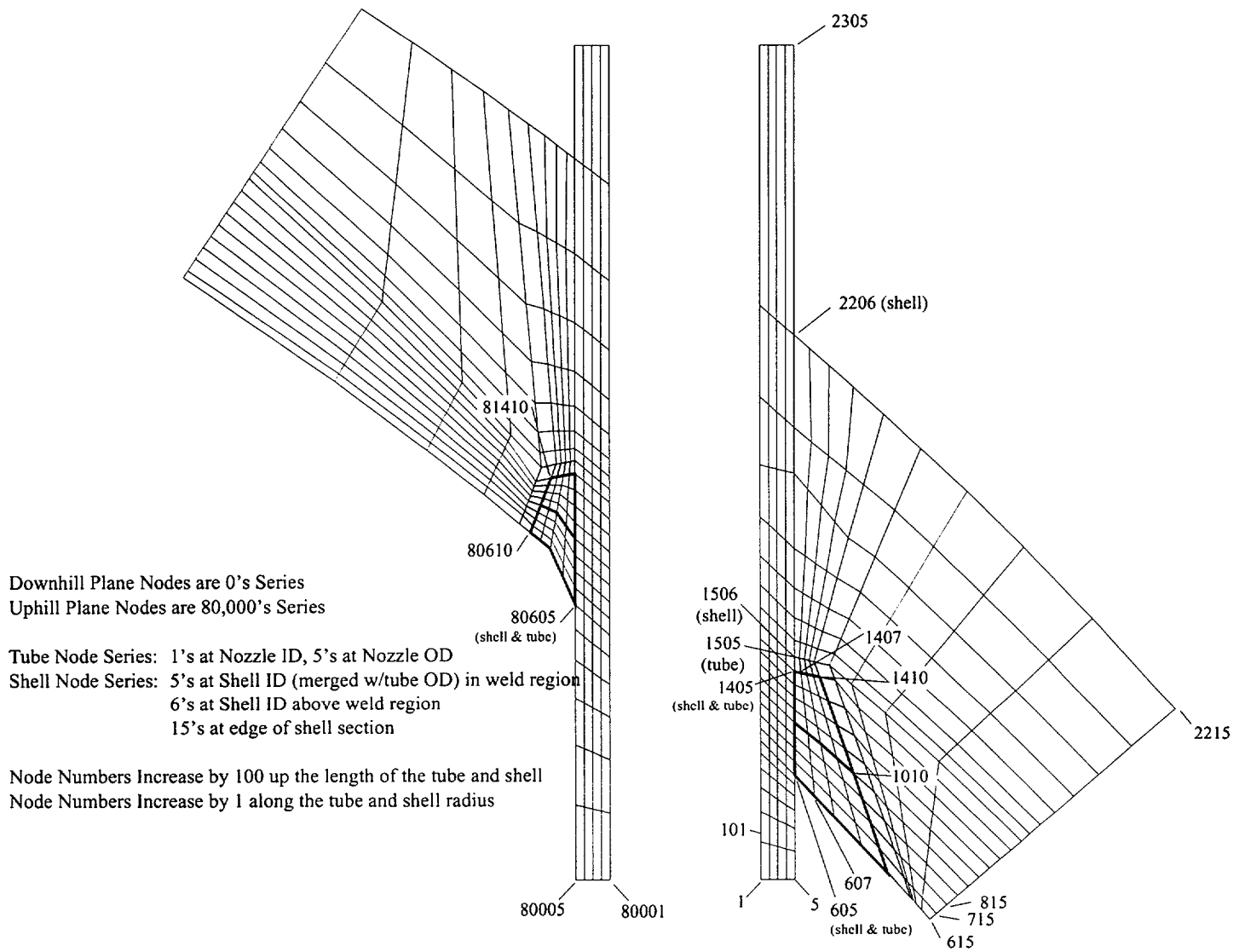
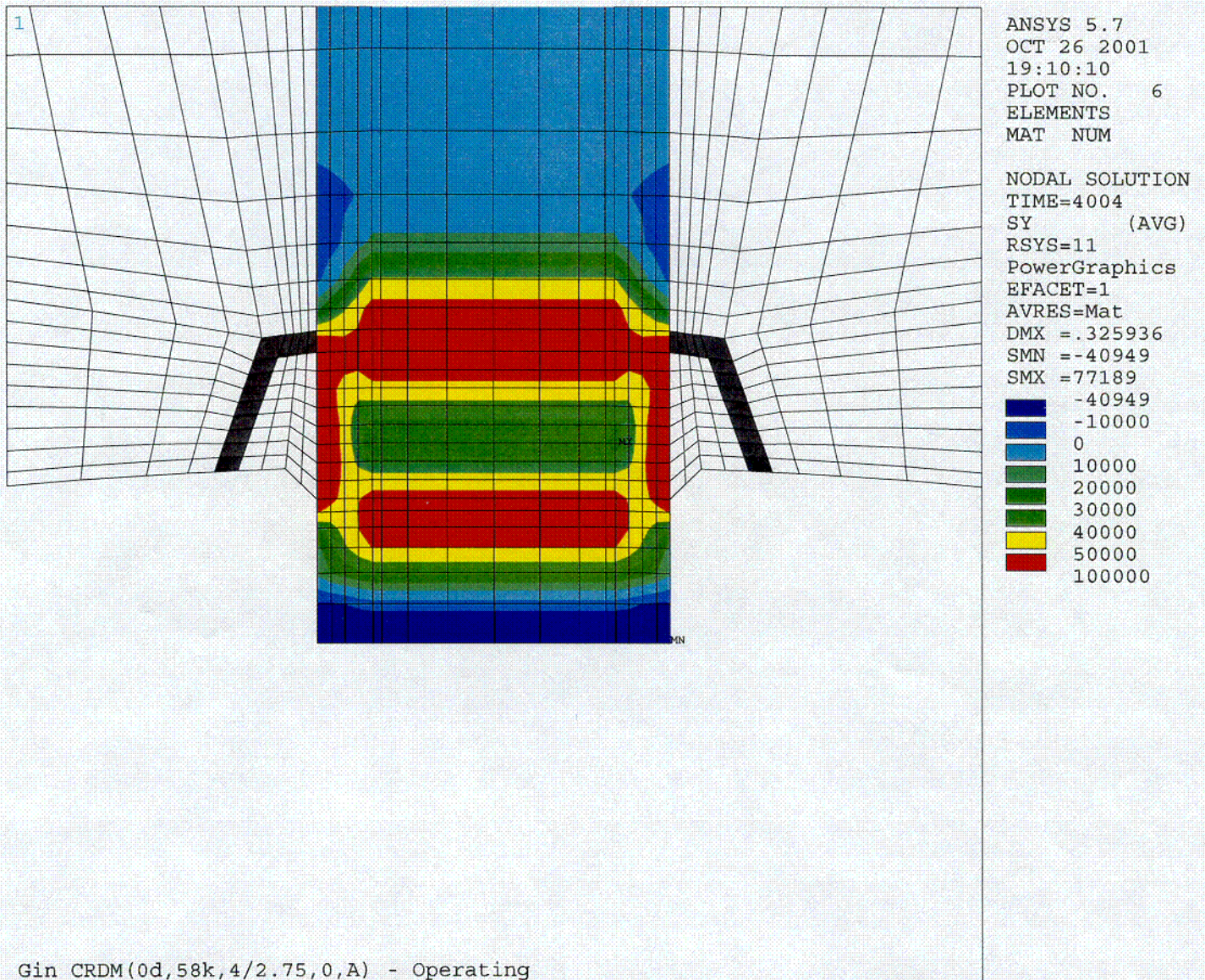
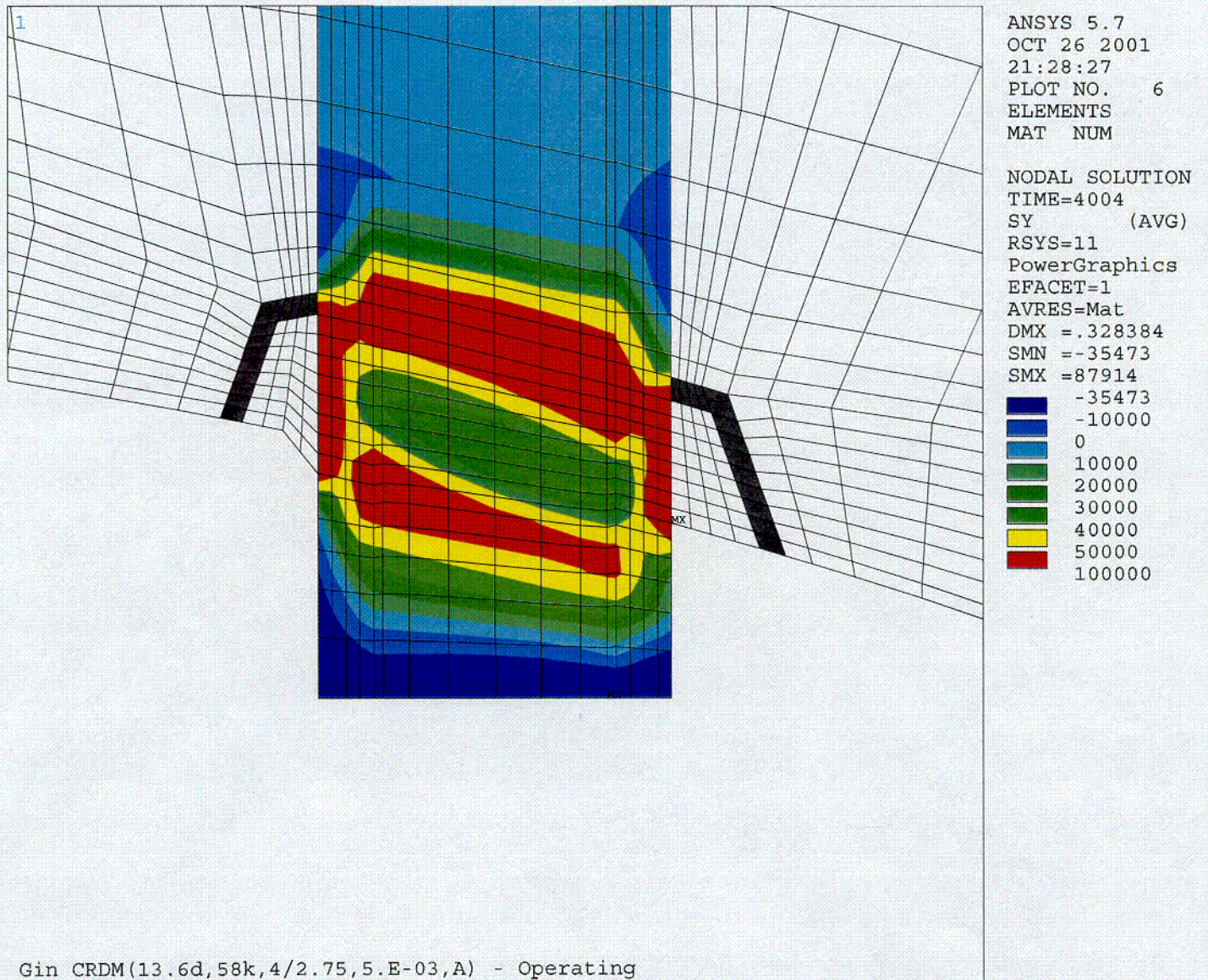
CRDM Nozzle Node Numbering Scheme

Figure 5-1



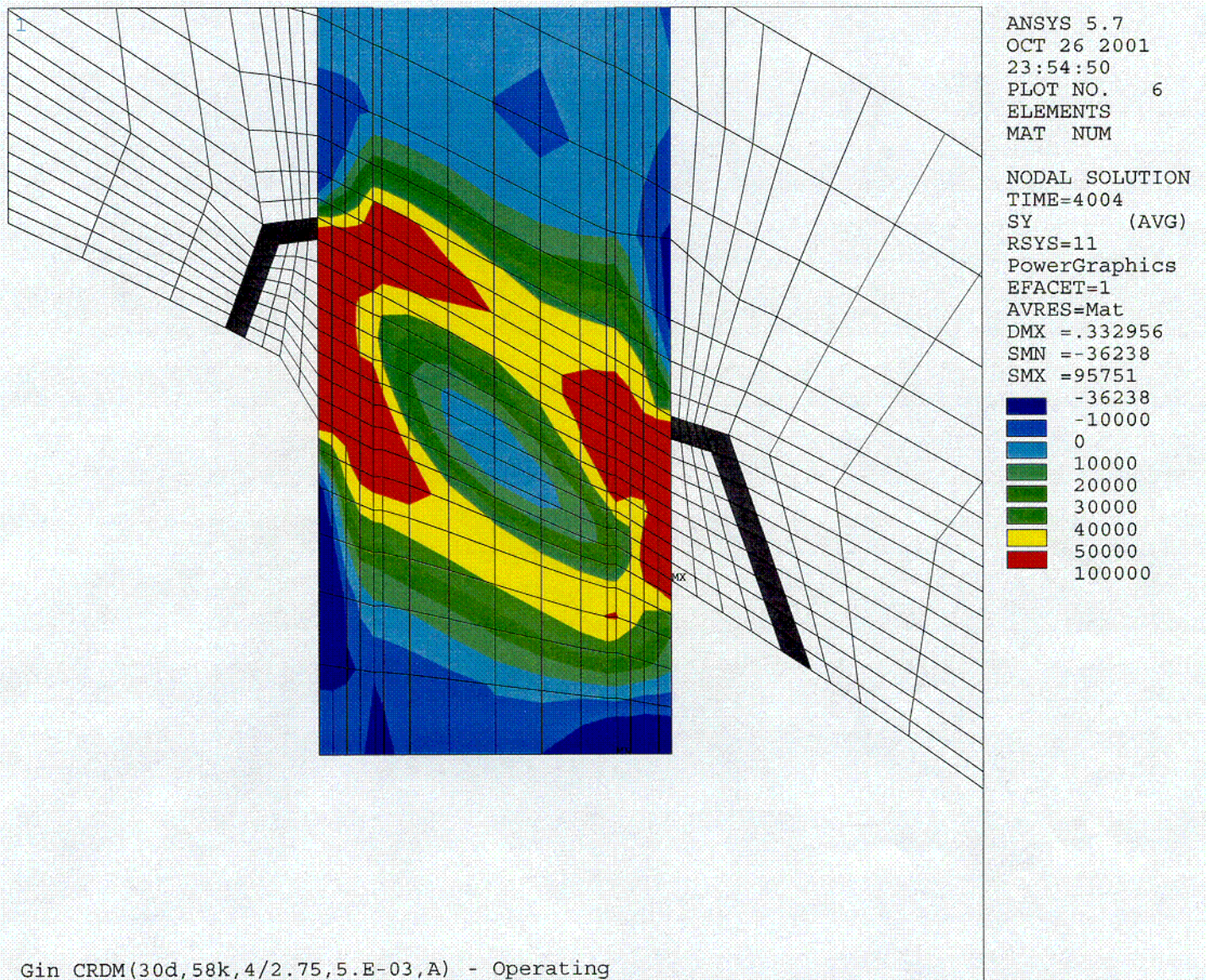
Operating Plus Residual Hoop Stresses - 0 CRDM Nozzle

Figure 5-2



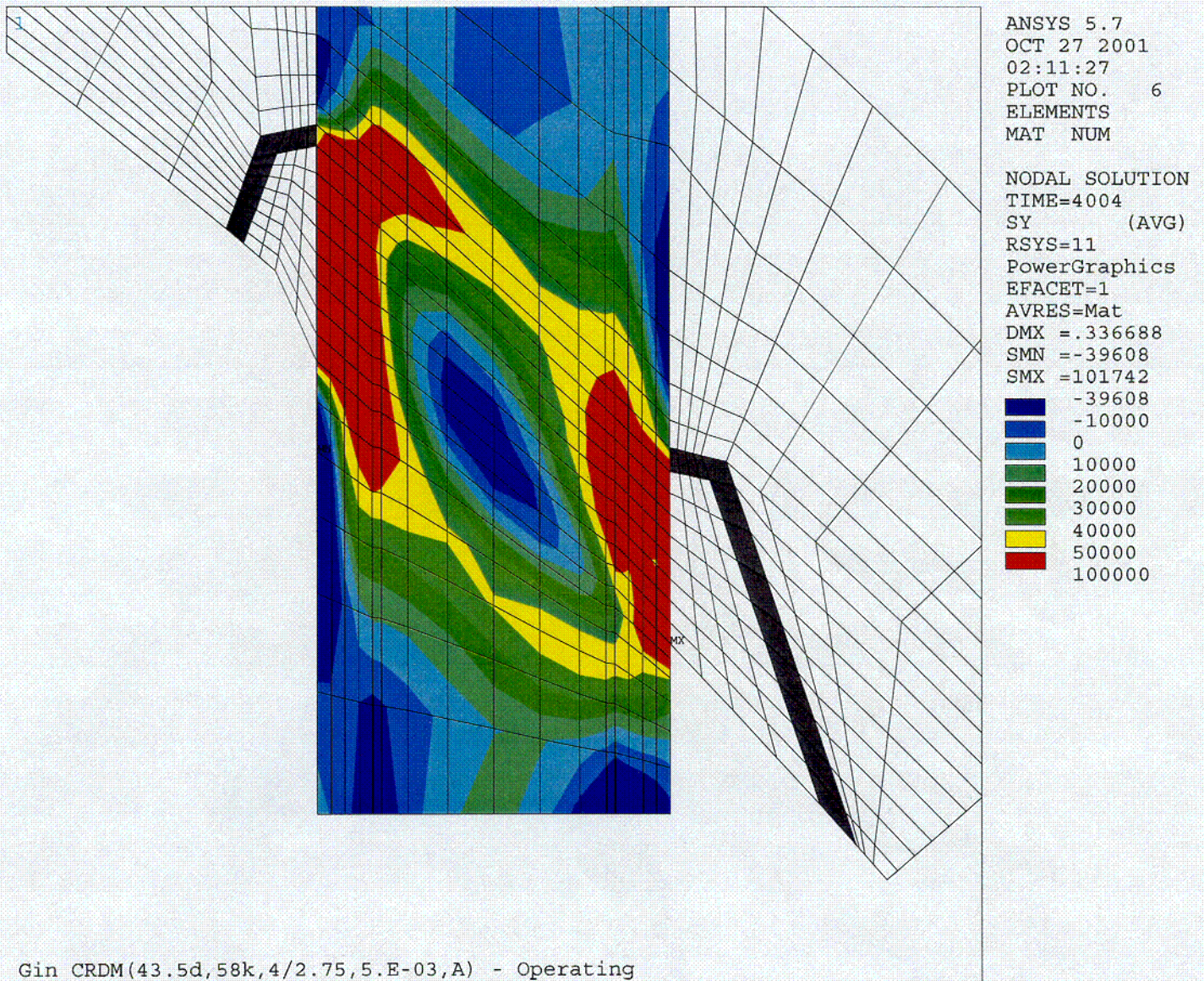
Operating Plus Residual Hoop Stresses - 13.6 CRDM Nozzle

Figure 5-3



Operating Plus Residual Hoop Stresses - 30.0 CRDM Nozzle

Figure 5-4

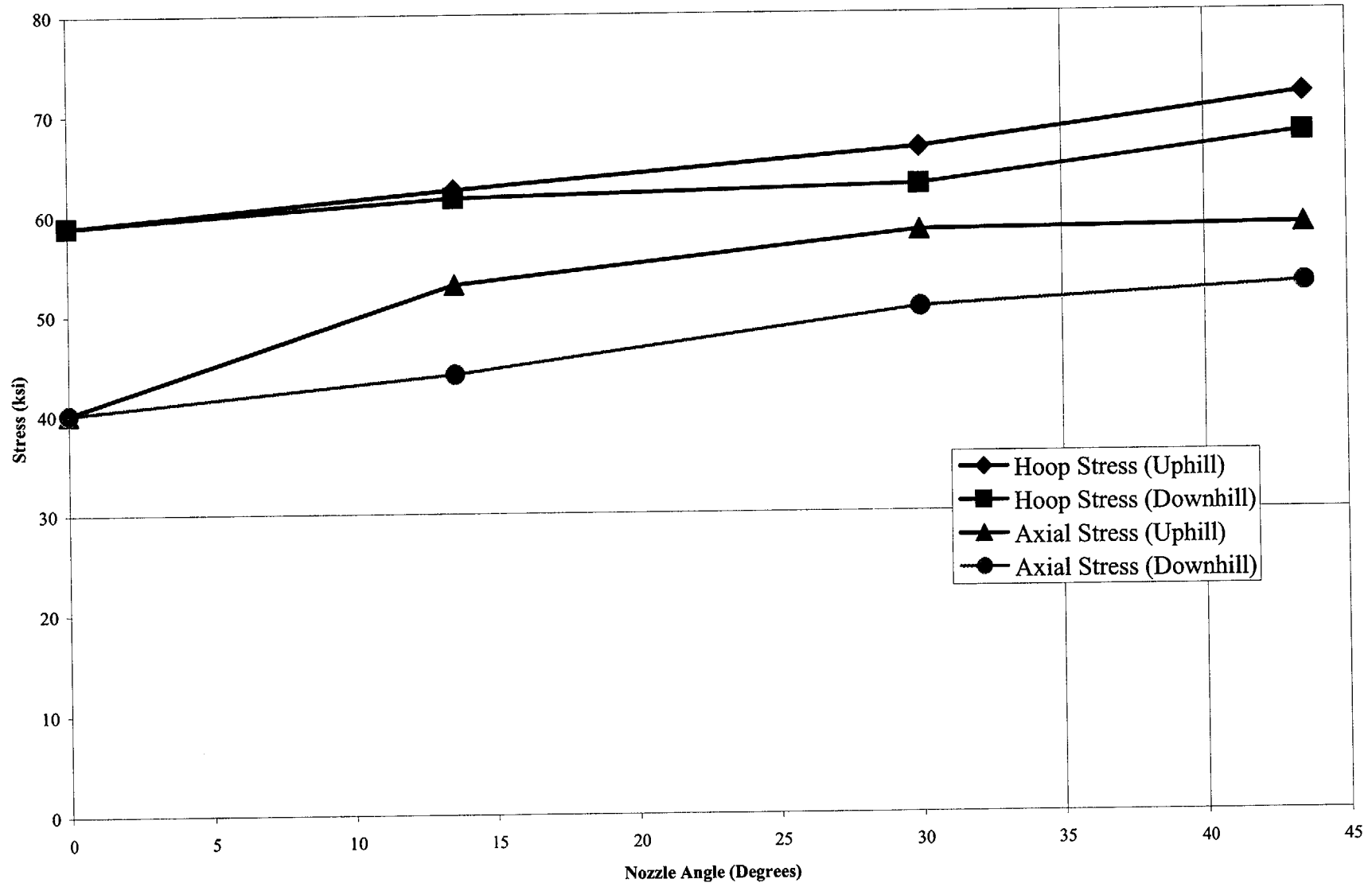


Operating Plus Residual Hoop Stresses - 43.5 CRDM Nozzle

Figure 5-5

*43.5 d/B. (1800)
12-27-01
Per telecon
w/ DOTT. ENG.
STEVE HUNT*

Figure 5-6. CRDM Stresses as a Function of Nozzle Angle



Document No.: C-7612-00-1

Revision No.: 0

Attachment Page: 1 of 4

DESCRIPTION: FEA of Ginna CRDM NOZZLES (0 DEG)
REVISION A: 58.0 ksi TUBE STRENGTH

ANALYSIS DATE (YYMMDD): 20011026. ANSYS VERSION: 5.7

cirse.base MODEL VERSION: 1.1.2

TITLE: Gin CRDM(0.0d, 58.0k, 4.00/2.75, 0.000,A)

| | Max. Hoop Stress (psi) | | Max. Axial Stress (psi) | |
|--------------------|------------------------|----------|-------------------------|----------|
| | Uphill | Downhill | Uphill | Downhill |
| I.S. Above Weld | 58916. | 58916. | 35260. | 35260. |
| I.S. Below Weld | 58811. | 58811. | 40070. | 40070. |
| Midwall Above Weld | 54665. | 54665. | | |
| Midwall Below Weld | 46175. | 46175. | | |

Max. Lateral Deflection: 0.0000" Max. Ovality: 0.0000"

***** INSIDE SURFACE STRESSES (psi) *****

** Downhill side, below weld **
Max Hoop @ Node 501. Hoop : 58811. Axial: 14097. Ratio: 4.17
Max Axial @ Node 301. Axial: 40070. Hoop : 50289. Ratio: 1.26
** Downhill side, above weld **
Max Hoop @ Node 1401. Hoop : 58916. Axial: 14164. Ratio: 4.16
Max Axial @ Node 1601. Axial: 35260. Hoop : 54091. Ratio: 1.53
** Uphill side, below weld **
Max Hoop @ Node 80501. Hoop : 58811. Axial: 14097. Ratio: 4.17
Max Axial @ Node 80301. Axial: 40070. Hoop : 50289. Ratio: 1.26
** Uphill side, above weld **
Max Hoop @ Node 81401. Hoop : 58916. Axial: 14164. Ratio: 4.16
Max Axial @ Node 81601. Axial: 35260. Hoop : 54091. Ratio: 1.53

***** INPUT PARAMETERS *****

SYD=58000. HDALLOY=302. HPRESS=3110. OPRESS=2235.
CTHK=0.1560 STHK=5.9060 SA=69.1090 THETA= 0.00 TOR=2.0000
TIR=1.3750 HCBOR=0.000 HCBOTZ= 0.000 LTIP=2.0000
HGRATE= 75. TRIMFLAG=0. OTEMP=600. BUTTFIX=0.
BOTZAUTO=0. HCBOTINC= 0.000 PARATRIM=0. TRIMANG= 0.00
FOURPASS=0. PRESSFLG=0.

DD1= 1.2910 DD2= 1.5362 DD3= 1.2478 DD4= 1.4764 DD5= 0.4371
DD6= 0.6200 DD7= 0.8913 DD8= 1.1574 DD9= 1.1006 DD10= 0.3536
DD11= 0.0000 DDRF= 0.3536

UU1= 1.2910 UU2= 1.5362 UU3= 1.2478 UU4= 1.4764 UU5= 0.4371
UU6= 0.6200 UU7= 0.8913 UU8= 1.1574 UU9= 1.1006 UU10= 0.3536
UU11= 0.0000 UURF= 0.3536

NRTUBE= 4. NRWELD= 4. NRBUTT= 1. NRBASE= 4.
NATTIP= 6. NACLAD= 1. NAWELD= 8. NAHOLE= 7.
NAEXTN= 1. GRAD1= 6.0 GRAD2= 4.0 GRAD3= 4.0
GRAD4= 5.0 GRAD5= 5.5 GRAD6= 7.9

Counterbore Unselect Flags (0-8 in order): 0. 0. 0. 0. 0. 0. 0. 0. 0.

HGTARG=3250.0 PASS1MXT=3191.7 PASS2MXT=3309.2

Document No.: C-7612-00-1

Revision No.: 0

Attachment Page: 2 of 4

DESCRIPTION: FEA of Ginna CRDM NOZZLES (13.6 DEG)
REVISION A: 58.0 ksi TUBE STRENGTH

ANALYSIS DATE (YYMMDD): 20011028. ANSYS VERSION: 5.7
cirse.base MODEL VERSION: 1.1.2
TITLE: Gin CRDM(13.6d, 58.0k, 4.00/2.75, 0.005,A)

| | Max. Hoop Stress (psi) | | Max. Axial Stress (psi) | |
|--------------------|------------------------|----------|-------------------------|----------|
| | Uphill | Downhill | Uphill | Downhill |
| I.S. Above Weld | 62515. | 61724. | 33802. | 43999. |
| I.S. Below Weld | 62515. | 52643. | 52953. | 37377. |
| Midwall Above Weld | 54354. | 55336. | | |
| Midwall Below Weld | 47601. | 50088. | | |

Max. Lateral Deflection: 0.0090" Max. Ovality: 0.0084"

***** INSIDE SURFACE STRESSES (psi) *****

** Downhill side, below weld **
Max Hoop @ Node 301. Hoop : 52643. Axial: 28777. Ratio: 1.83
Max Axial @ Node 201. Axial: 37377. Hoop : 37991. Ratio: 1.02
** Downhill side, above weld **
Max Hoop @ Node 1301. Hoop : 61724. Axial: 19829. Ratio: 3.11
Max Axial @ Node 1601. Axial: 43999. Hoop : 50587. Ratio: 1.15
** Uphill side, below weld **
Max Hoop @ Node 80601. Hoop : 62515. Axial: 28274. Ratio: 2.21
Max Axial @ Node 80401. Axial: 52953. Hoop : 48675. Ratio: 0.92
** Uphill side, above weld **
Max Hoop @ Node 80601. Hoop : 62515. Axial: 28274. Ratio: 2.21
Max Axial @ Node 81601. Axial: 33802. Hoop : 53788. Ratio: 1.59

***** INPUT PARAMETERS *****

SYD=58000. HDALLOY=302. HPRESS=3110. OPRESS=2235.
CTHK=0.1560 STHK=5.9060 SA=69.1090 THETA=13.60 TOR=2.0000
TIR=1.3750 HCBOR=0.005 HCBOTZ=66.133 LTIP=2.4839
HGRATE= 74. TRIMFLAG=0. OTEMP=600. BUTTFIX=0.
BOTZAUTO=1. HCBOTINC= 0.000 PARATRIM=0. TRIMANG= 0.00
FOURPASS=0. PRESSFLG=0.

DD1= 1.3298 DD2= 1.5871 DD3= 1.3170 DD4= 1.5690 DD5= 0.4542
DD6= 0.6424 DD7= 0.9950 DD8= 1.2867 DD9= 1.2227 DD10= 0.4484
DD11= 0.0000 DDRF= 0.0000

UU1= 1.3524 UU2= 1.5954 UU3= 1.1812 UU4= 1.3532 UU5= 0.4476
UU6= 0.6329 UU7= 0.8542 UU8= 1.0987 UU9= 1.0450 UU10= 0.3929
UU11= 0.0000 UURF= 0.3929

NRTUBE= 4. NRWELD= 4. NRBUTT= 1. NRBASE= 4.
NATTIP= 6. NACLAD= 1. NAWELD= 8. NAHOLE= 7.
NAEXTN= 1. GRAD1= 6.0 GRAD2= 4.0 GRAD3= 4.0
GRAD4= 5.0 GRAD5= 5.5 GRAD6= 7.9

Counterbore Unselect Flags (0-8 in order): 0. 0. 0. 0. 0. 1. 1. 1. 0.

HGTARG=3250.0 PASS1MXT=3202.2 PASS2MXT=3310.8

Document No.: C-7612-00-1

Revision No.: 0

Attachment Page: 3 of 4

DESCRIPTION: FEA of Ginna CRDM NOZZLES (30.0 DEG)
REVISION A: 58.0 ksi TUBE STRENGTH

ANALYSIS DATE (YYMMDD): 20011028. ANSYS VERSION: 5.7
cirse.base MODEL VERSION: 1.1.2
TITLE: Gin CRDM(30.0d, 58.0k, 4.00/2.75, 0.005,A)

| | Max. Hoop Stress (psi) | | Max. Axial Stress (psi) | |
|--------------------|------------------------|----------|-------------------------|----------|
| | Uphill | Downhill | Uphill | Downhill |
| I.S. Above Weld | 66469. | 62789. | 52058. | 50495. |
| I.S. Below Weld | 62489. | 51417. | 58183. | 33995. |
| Midwall Above Weld | 58290. | 62677. | | |
| Midwall Below Weld | 51269. | 55406. | | |

Max. Lateral Deflection: 0.0220" Max. Ovality: 0.0323"

***** INSIDE SURFACE STRESSES (psi) *****

** Downhill side, below weld **
Max Hoop @ Node 301. Hoop : 51417. Axial: 13101. Ratio: 3.92
Max Axial @ Node 201. Axial: 33995. Hoop : 33280. Ratio: 0.98
** Downhill side, above weld **
Max Hoop @ Node 1101. Hoop : 62789. Axial: 15145. Ratio: 4.15
Max Axial @ Node 1601. Axial: 50495. Hoop : 47817. Ratio: 0.95
** Uphill side, below weld **
Max Hoop @ Node 80601. Hoop : 62489. Axial: 52058. Ratio: 1.20
Max Axial @ Node 80501. Axial: 58183. Hoop : 54227. Ratio: 0.93
** Uphill side, above weld **
Max Hoop @ Node 80701. Hoop : 66469. Axial: 38905. Ratio: 1.71
Max Axial @ Node 80601. Axial: 52058. Hoop : 62489. Ratio: 1.20

***** INPUT PARAMETERS *****

SYD=58000. HDALLOY=302. HPRESS=3110. OPRESS=2235.
CTHK=0.1560 STHK=5.9060 SA=69.1090 THETA=30.00 TOR=2.0000
TIR=1.3750 HCBOR=0.005 HCBOTZ=59.939 LTIP=3.1547
HGRATE= 73. TRIMFLAG=0. OTEMP=600. BUTTFIX=0.
BOTZAUTO=1. HCBOTINC= 0.000 PARATRIM=0. TRIMANG= 0.00
FOURPASS=0. PRESSFLG=0.

DD1= 1.3576 DD2= 1.5785 DD3= 1.4698 DD4= 1.7384 DD5= 0.4555
DD6= 0.6494 DD7= 1.2376 DD8= 1.5744 DD9= 1.4914 DD10= 0.5814
DD11= 0.0000 DDRF= 0.0000

UU1= 1.3606 UU2= 1.5854 UU3= 1.1116 UU4= 1.2332 UU5= 0.4396
UU6= 0.6173 UU7= 0.8257 UU8= 1.0456 UU9= 0.9914 UU10= 0.4308
UU11= 0.0000 UURF= 0.4308

NRTUBE= 4. NRWELD= 4. NRBUTT= 1. NRBASE= 4.
NATTIP= 6. NACLAD= 1. NAWELD= 8. NAHOLE= 7.
NAEXTN= 1. GRAD1= 6.0 GRAD2= 4.0 GRAD3= 4.0
GRAD4= 5.0 GRAD5= 5.5 GRAD6= 7.9

Counterbore Unselect Flags (0-8 in order): 0. 0. 0. 0. 0. 0. 1. 1. 0.

HGTARG=3250.0 PASS1MXT=3210.5 PASS2MXT=3307.4

Document No.: C-7612-00-1

Revision No.: 0

Attachment Page: 4 of 4

DESCRIPTION: FEA of Ginna CRDM NOZZLES (43.5 DEG)
REVISION A: 58.0 ksi TUBE STRENGTH

ANALYSIS DATE (YYMMDD): 20011028. ANSYS VERSION: 5.7
cirse.base MODEL VERSION: 1.1.2
TITLE: Gin CRDM(43.5d, 58.0k, 4.00/2.75, 0.005,A)

| | Max. Hoop Stress (psi) | | Max. Axial Stress (psi) | |
|--------------------|------------------------|----------|-------------------------|----------|
| | Uphill | Downhill | Uphill | Downhill |
| I.S. Above Weld | 71690. | 67763. | 56373. | 52656. |
| I.S. Below Weld | 60869. | 45894. | 58578. | 25240. |
| Midwall Above Weld | 69635. | 69601. | | |
| Midwall Below Weld | 54414. | 62053. | | |

Max. Lateral Deflection: 0.0358" Max. Ovality: 0.0565"

***** INSIDE SURFACE STRESSES (psi) *****

** Downhill side, below weld **
Max Hoop @ Node 301. Hoop : 45894. Axial: -5892. Ratio: -7.79
Max Axial @ Node 201. Axial: 25240. Hoop : 24780. Ratio: 0.98
** Downhill side, above weld **
Max Hoop @ Node 901. Hoop : 67763. Axial: 24315. Ratio: 2.79
Max Axial @ Node 1501. Axial: 52656. Hoop : 53979. Ratio: 1.03
** Uphill side, below weld **
Max Hoop @ Node 80601. Hoop : 60869. Axial: 56373. Ratio: 1.08
Max Axial @ Node 80501. Axial: 58578. Hoop : 57126. Ratio: 0.98
** Uphill side, above weld **
Max Hoop @ Node 80901. Hoop : 71690. Axial: 32837. Ratio: 2.18
Max Axial @ Node 80601. Axial: 56373. Hoop : 60869. Ratio: 1.08

***** INPUT PARAMETERS *****

SYD=58000. HDALLOY=302. HPRESS=3110. OPRESS=2235.
CTHK=0.1560 STHK=5.9060 SA=69.1090 THETA=43.50 TOR=2.0000
TIR=1.3750 HCBOR=0.005 HCBOTZ=51.609 LTIP=3.8979
HGRATE= 73. TRIMFLAG=0. OTEMP=600. BUTTFIX=0.
BOTZAUTO=1. HCBOTINC= 0.000 PARATRIM=0. TRIMANG= 0.00
FOURPASS=0. PRESSFLG=0.

DD1= 1.3640 DD2= 1.5563 DD3= 1.6108 DD4= 1.8943 DD5= 0.4492
DD6= 0.6383 DD7= 1.6839 DD8= 2.0903 DD9= 1.9707 DD10= 0.7130
DD11= 0.0000 DDRF= 0.0000

UU1= 1.3650 UU2= 1.5480 UU3= 1.0140 UU4= 1.0515 UU5= 0.4436
UU6= 0.6273 UU7= 0.8218 UU8= 1.0195 UU9= 0.9613 UU10= 0.4619
UU11= 0.0000 UURF= 0.4619

NRTUBE= 4. NRWELD= 4. NRBUTT= 1. NRBASE= 4.
NATTIP= 6. NACLAD= 1. NAWELD= 8. NAHOLE= 7.
NAEXTN= 1. GRAD1= 6.0 GRAD2= 4.0 GRAD3= 4.0
GRAD4= 5.0 GRAD5= 5.5 GRAD6= 7.9

Counterbore Unselect Flags (0-8 in order): 0. 0. 0. 0. 0. 0. 0. 1. 0.

HGTARG=3250.0 PASS1MXT=3231.0 PASS2MXT=3296.9

ENCLOSURE 3

PSA INSIGHTS

The current Ginna Station PSA models were solved for medium break LOCAs which encompasses breaks between 1.5 inch and 5.5 inch diameter. The VHPs at Ginna Station are 4 inch diameter and fall within this range. The model quantification included the following considerations:

1. The frequency of initiator LIMBLOCA was set to 1.0 and a truncation limit of 1E-10 was used.
2. The failure rate for the operators transferring to recirculation (event RRHFDRECRC-M) was changed from 5.3E-03 to 1.20E-03 which is the value used for small LOCAs (1 - 1.5 inch). This change was made for the following reasons:
 - a. The dominating factor for this human action is the time available to accomplish the transfer to sump recirculation. The time used for RRHFDRECRC-M is for a 5.5 inch LOCA where only 13 minutes would potentially be available to complete sump transfer once operator cues are reached. This is primarily due to the fact that the Containment Spray (CS) pumps would actuate and rapidly drain the RWST. Based on simulator runs, a 4 inch LOCA would not be expected to cause an automatic CS actuation. Also, if the RHR and SI pumps were stopped at an RWST level of 28% as called out in the Emergency Operating Procedures (EOPs), operators would have up to 55 minutes to accomplish the task. The small LOCA analysis assumes at least 48 minutes is available.
 - b. A failure of a nozzle would at worst cause a 4 inch LOCA. However, the more likely LOCA size is based on the ID of the nozzle, or 2.75 inches. This is because a 4 inch LOCA could only be created by the ejection of the entire nozzle. A 2.75 inch LOCA provides even more time to accomplish the task (up to 77 minutes).

The quantification results are shown in Table 3-1 (attached). Table 3-2 (attached) provides a listing of the top 10 sequences. As can be seen from both tables, the operators failing to transfer to recirculation is the largest risk contributor.

RG&E had previously submitted the Ginna Station PSA to the NRC (References 1 and 2). The table below shows the differences in values calculated between Reference 2 and in this enclosure.

| Version | MBLOCA CCDP | Top Sequences |
|---------|----------------|--|
| 1997 | 1.03E-02 | a. Operator fails transfer to recirc b. CCF of RHR pumps c. CCF of RHR suction and injection valves & CCW d. CCF of SI pumps e. RWST suction failures f. Operator fails to close AOV 371 g. RHR test and maintenance |

| Version | MBLOCA CCDP | Top Sequences |
|---------|-------------------------|--|
| 2001 | 2.23E-03 ⁽¹⁾ | a. Operator fails to transfer to recirc b. RWST suction failures c. Test and Maintenance of RHR, SI, and CCW d. CCFs of SI pumps e. CCFs within RHR and CCW f. Throttling position of CCW manual valves |

(1) CCDP = 6.33E-03 if use higher value for operator failure to achieve sump recirculation

As can be seen, both versions of the PSA have the same set of equipment and human actions, although their relative ranking may have changed. The only significant difference is the treatment of AOV 371 which the current model shows to only result in an insignificant loss of RHR fluid. Major changes to the PSA models since the 1997 submittal include:

1. Update of all data. This includes:
 - a. Equipment failure rates and unavailabilities are now primarily based on a composite of historical data from 1980 - 1988 and 1994 - 2000. They were previously based solely on data prior to 1990.
 - b. Common cause failure (CCF) data is now based on NUREG/CR-5497 (Reference 3).
 - c. Initiator frequencies are now based on NUREG/CR-5750 (Reference 4).
2. Additional modeling details. The current PSA encompasses almost 5000 separate components and closely matches the flowpaths of the EOPs.

References

1. Letter from R.C. Mecredy, RG&E, to A.R. Johnson, NRC, Subject: *Generic Letter 88-20*, dated March 15, 1994.
2. Letter from R.C. Mecredy, RG&E, to G.S. Vissing, NRC, Subject: *Generic Letter 88-20, Level 1 Probabilistic Safety Assessment (PSA)*, dated January 15, 1997.
3. NUREG/CR-5497, *Common-Cause Failure Parameter Estimation*, October 1998.
4. NUREG/CR-5750, *Rates of Initiating Events at U.S. Nuclear Power Plants, 1987 - 1995*, February 1999.

TABLE 3-1

Cutsets with Descriptions Report

MLOCAS = 2.23E-03

D:\CAFTA-W\QUANTLEVEL1\MLOCAS.CUT 12/27/2001 2:30 PM

| # | Inputs | Description | Rate | Exposure | Event Prob | Probability |
|----|-------------|---|------|----------|------------|-------------|
| 1 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 1.20E-03 |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RRHFDRECR-M | OPERATOR FAILS TO CORRECTLY SHIFT THE RHR SYSTEM TO RECIRCULATION | | | 5.30E-03 | 1.20E-03 |
| 2 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 1.65E-04 |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK00856 | MANUAL VALVE 856 TRANSFERS CLOSED | | 1.49E-07 | 1107.00 | 1.65E-04 |
| 3 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 1.06E-04 |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SICCMPSHX | PSI01A, PSI01B & PSI01C FAIL TO START FOR INJECTION DUE TO COMMON CAUSE | | | 1.06E-04 | 1.06E-04 |
| 4 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 6.22E-05 |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHCVN00854 | CHECK VALVE 854 FAILS TO OPEN [INJECTION] | | 6.22E-05 | 1.00 | 6.22E-05 |
| 5 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 5.42E-05 |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHCCPUMPAB | COMMON CAUSE FAILURE OF RHR PUMPS A AND B TO START | | | 5.42E-05 | 5.42E-05 |
| 6 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 5.08E-05 |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | 1.00 | 1.00E+00 | |
| | RWMM00RWST | INSUFFICIENT FLOW AVAILABLE FROM TSI01 (RWST) | | | 5.08E-05 | 5.08E-05 |
| 7 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 3.57E-05 |
| | CCCC738A/B | COMMON CAUSE FAILURE OF MOV'S 738A AND 738B TO OPEN | | | 3.57E-05 | 3.57E-05 |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 8 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 3.46E-05 |
| | CCMM00738A | MOV 738A FAILS TO OPEN | | 4.00E-03 | 4.00E-03 | |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | | 8.65E-03 | 8.65E-03 |
| 9 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 2.80E-05 |
| | CCMM00738B | MOV 738B FAILS TO OPEN | | 4.00E-03 | 4.00E-03 | |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | | 7.00E-03 | 7.00E-03 |
| 10 | LIMBLOCA | Medium LOCA (1.5-5.5) | | 4.00E-05 | 1.00E+00 | 2.60E-05 |
| | CCHFL0780A | CCW THROTTLING VALVE 780A MISPOSITIONED | | | 3.00E-03 | 3.00E-03 |
| | MLO | TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | | 8.65E-03 | 8.65E-03 |

| | | | | | |
|----|--------------------------------|---|----------|----------|----------|
| 11 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.60E-05 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHHFL0000A | LATENT HUMAN FAILURE OF RHR TRAIN A | | 3.00E-03 | 3.00E-03 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| 12 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.20E-05 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RRSMP00A/B | CONTAINMENT SUMP SCREENS PLUGGED [RECIRC] | 2.20E-05 | 1.00 | 2.20E-05 |
| 13 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.10E-05 |
| | CCHFL0780B | CCW THROTTLING VALVE 780B MISPOSITIONED | | 3.00E-03 | 3.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| 14 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.10E-05 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHHFL0000B | LATENT HUMAN FAILURE OF RHR TRAIN B | | 3.00E-03 | 3.00E-03 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| 15 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.60E-05 |
| | CCMM00738A | MOV 738A FAILS TO OPEN | 4.00E-03 | 4.00E-03 | |
| | CCMM00738B | MOV 738B FAILS TO OPEN | 4.00E-03 | 4.00E-03 | |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 16 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.20E-05 |
| | CCHFL0780A | CCW THROTTLING VALVE 780A MISPOSITIONED | | 3.00E-03 | 3.00E-03 |
| | CCMM00738B | MOV 738B FAILS TO OPEN | | 4.00E-03 | 4.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 17 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.20E-05 |
| | CCHFL0780B | CCW THROTTLING VALVE 780B MISPOSITIONED | | 3.00E-03 | 3.00E-03 |
| | CCMM00738A | MOV 738A FAILS TO OPEN | | 4.00E-03 | 4.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 18 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.06E-05 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SIMMINJECB | VALVE FAILURES IN SI PUMP B INJECTION LINE TO LOOP A COLD LEG | | 3.10E-03 | 3.10E-03 |
| | SITMTRAINA | SI TRAIN A DISCHARGE VALVES UNAVAILABLE DUE TO TEST OR MAINT | | 3.43E-03 | 3.43E-03 |
| 19 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 9.43E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RWMM896A/B | MOV 896A OR 896B TRANSFERS CLOSED (FAILS CS AND SI FROM RWST) | | 9.43E-06 | 9.43E-06 |
| 20 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 9.00E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHHFL0000A | LATENT HUMAN FAILURE OF RHR TRAIN A | | 3.00E-03 | 3.00E-03 |
| | RHHFL0000B | LATENT HUMAN FAILURE OF RHR TRAIN B | | 3.00E-03 | 3.00E-03 |
| 21 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 8.78E-06 |
| | CCPPJ_COMM | PIPE RUPTURE IN THE COMMON CCW PIPING | 3.66E-07 | 24.00 | 8.78E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |

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| 22 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 8.24E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMVR0857B | MOV 857B TRANSFERS OPEN - LOSS OF FLOW | 2.29E-07 | 36.00 | 8.24E-06 |
| 23 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 8.19E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SIMMINJECA | VALVE FAILURES IN SI PUMP A INJECTION LINE TO LOOP B COLD LEG | | 2.24E-03 | 2.24E-03 |
| | SITMTRAINB | SI TRAIN B DISCHARGE VALVES UNAVAILABLE DUE TO TEST OR MAINT | | 3.65E-03 | 3.65E-03 |
| 24 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.42E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMMAC01AA | RHR PUMP A (PAC01A) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| 25 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.09E-06 |
| | CCCCPUMP/R | COMMON CAUSE FAILURE OF CCW PUMPS TO RUN | | 7.09E-06 | 7.09E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 26 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.04E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SIPPJMBL0B | CONDITIONAL PROBABILITY OF MBLOCA IN THE B SI LINE | | 1.93E-03 | 1.93E-03 |
| | SITMTRAINB | SI TRAIN B DISCHARGE VALVES UNAVAILABLE DUE TO TEST OR MAINT | | 3.65E-03 | 3.65E-03 |
| 27 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.96E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SIMMINJECA | VALVE FAILURES IN SI PUMP A INJECTION LINE TO LOOP B COLD LEG | | 2.24E-03 | 2.24E-03 |
| | SIMMINJECB | VALVE FAILURES IN SI PUMP B INJECTION LINE TO LOOP A COLD LEG | | 3.10E-03 | 3.10E-03 |
| 28 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.52E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SICCMPSI1Y | PSI01A, PSI01B & PSI01C FAIL TO RUN DURING INJECTION DUE TO CCF | | 6.52E-06 | 6.52E-06 |
| 29 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.35E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHPPJINJLN | PIPING - COMMON INJECTION LINE RUPTURE [INJECTION] | 5.29E-07 | 12.00 | 6.35E-06 |
| 30 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.01E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMMAC01BA | RHR PUMP B (PAC01B) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| 31 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 5.99E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SIMMINJECB | VALVE FAILURES IN SI PUMP B INJECTION LINE TO LOOP A COLD LEG | | 3.10E-03 | 3.10E-03 |
| | SIPPJMBL0B | CONDITIONAL PROBABILITY OF MBLOCA IN THE B SI LINE | | 1.93E-03 | 1.93E-03 |
| 32 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 5.93E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RWCCM0896X | COMMON CAUSE FAILURE OF MOV8 896A AND 896B TO CLOSE (RECIRC) | | 5.93E-06 | 5.93E-06 |

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| 33 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 5.50E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMVR0850A | MOV 850A TRANSFERS OPEN [INJECTION] | 2.29E-07 | 24.00 | 5.50E-06 |
| 34 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 5.50E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMVR0850B | MOV 850B TRANSFERS OPEN [INJECTION] | 2.29E-07 | 24.00 | 5.50E-06 |
| 35 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 5.23E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SWCCPUMPSR | Common Cause Failure Of Service Water Pumps To Run | | 5.23E-06 | 5.23E-06 |
| 36 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 4.97E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SIPPJMBL0A | CONDITIONAL PROBABILITY OF MBLOCA IN THE A SI LINE | | 1.45E-03 | 1.45E-03 |
| | SITMTRAINA | SI TRAIN A DISCHARGE VALVES UNAVAILABLE DUE TO TEST OR MAINT | | 3.43E-03 | 3.43E-03 |
| 37 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 4.51E-06 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001A | DIESEL GENERATOR KDG01A FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | DGDGF0001B | DIESEL GENERATOR KDG01B FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 38 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 4.24E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| | RHXVK00717 | MANUAL VALVE 717 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 3291.00 | 4.90E-04 |
| 39 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 4.05E-06 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGCC000RUN | DIESEL GENERATORS FAIL TO RUN (COMMON CAUSE) | | 1.79E-03 | 1.79E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 40 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.73E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHCC697A/B | CHECK VALVES 697A, 697B FAIL TO OPEN <COMMON CAUSE EVENT> | | 3.73E-06 | 3.73E-06 |

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| 41 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.73E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHCC710A/B | CHECK VALVES 710A, 710B FAIL TO OPEN <COMMON CAUSE EVENT> | | 3.73E-06 | 3.73E-06 |
| 42 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.73E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHCC853A/B | CHECK VALVES 853A, 853B FAIL TO OPEN <COMMON CAUSE EVENT> | | 3.73E-06 | 3.73E-06 |
| 43 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.73E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RRCC697A/B | CHECK VALVES 697A/B FAIL TO OPEN <COMMON CAUSE EVENT> | | 3.73E-06 | 3.73E-06 |
| 44 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.73E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RRCC710A/B | CHECK VALVES 710A/B FAIL TO OPEN <COMMON CAUSE EVENT> | | 3.73E-06 | 3.73E-06 |
| 45 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.69E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RWHFL0896A | MOTOR OPERATED VALVE 896A IS LEFT UNAVAILABLE AFTER TESTING OR MAINT | | 3.00E-03 | 3.00E-03 |
| | RWMVC0896B | MOV 896B FAILS TO CLOSE ON DEMAND (RECIRCULATION) | 1.23E-03 | 1.00 | 1.23E-03 |
| 46 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.69E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RWHFL0896B | MOTOR OPERATED VALVE 896B IS LEFT UNAVAILABLE AFTER TESTING OR MAINT | | 3.00E-03 | 3.00E-03 |
| | RWMVC0896A | MOV 896A FAILS TO CLOSE ON DEMAND (RECIRCULATION) | 1.23E-03 | 1.00 | 1.23E-03 |
| 47 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.43E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| | RHXVK00715 | MANUAL VALVE 715 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 3291.00 | 4.90E-04 |
| 48 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.43E-06 |
| | CCMM00738A | MOV 738A FAILS TO OPEN | | 4.00E-03 | 4.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMMAC01BA | RHR PUMP B (PAC01B) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| 49 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.43E-06 |
| | CCMM00738B | MOV 738B FAILS TO OPEN | | 4.00E-03 | 4.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMMAC01AA | RHR PUMP A (PAC01A) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| 50 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.36E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SICCM0867X | COMMON CAUSE FAILURE TO OPEN OF CHECK VALVES 867A & 867B | | 3.36E-06 | 3.36E-06 |
| 51 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.36E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SICCM0878X | CHECK VALVES 878G AND 878J FAIL TO OPEN DUE TO COMMON CAUSE | | 3.36E-06 | 3.36E-06 |
| 52 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.36E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SICCM0889X | CHECK VALVES 870A, 870B, 889A AND 889B FAIL TO OPEN DUE TO CCF | | 3.36E-06 | 3.36E-06 |

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| 53 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 3.25E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | SIMMINJECA | VALVE FAILURES IN SI PUMP A INJECTION LINE TO LOOP B COLD LEG | | 2.24E-03 | 2.24E-03 |
| | SIPPJMBL0A | CONDITIONAL PROBABILITY OF MBLOCA IN THE A SI LINE | | 1.45E-03 | 1.45E-03 |
| 54 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.79E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHCC852A/B | MOVS 852A, 852B FAIL TO OPEN <COMMON CAUSE EVENT> | | 2.79E-06 | 2.79E-06 |
| 55 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.79E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHCCPUMPBA | COMMON CAUSE FAILURE OF RHR PUMPS A AND B TO RUN | | 2.79E-06 | 2.79E-06 |
| 56 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.79E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RRCC850A/B | MOVS 850A/B FAIL TO OPEN <COMMON CAUSE EVENT> | | 2.79E-06 | 2.79E-06 |
| 57 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.57E-06 |
| | CCHFL0780A | CCW THROTTLING VALVE 780A MISPOSITIONED | | 3.00E-03 | 3.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMMAC01BA | RHR PUMP B (PAC01B) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| 58 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.57E-06 |
| | CCHFL0780B | CCW THROTTLING VALVE 780B MISPOSITIONED | | 3.00E-03 | 3.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMMAC01AA | RHR PUMP A (PAC01A) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| 59 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.57E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHHFL0000A | LATENT HUMAN FAILURE OF RHR TRAIN A | | 3.00E-03 | 3.00E-03 |
| | RHMMAC01BA | RHR PUMP B (PAC01B) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| 60 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 2.57E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHHFL0000B | LATENT HUMAN FAILURE OF RHR TRAIN B | | 3.00E-03 | 3.00E-03 |
| | RHMMAC01AA | RHR PUMP A (PAC01A) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| 61 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.96E-06 |
| | CCMM00738A | MOV 738A FAILS TO OPEN | 4.00E-03 | 4.00E-03 | |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK00715 | MANUAL VALVE 715 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 3291.00 | 4.90E-04 |
| 62 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.96E-06 |
| | CCMM00738B | MOV 738B FAILS TO OPEN | | 4.00E-03 | 4.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK00717 | MANUAL VALVE 717 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 3291.00 | 4.90E-04 |
| 63 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.92E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | 1.00 | 1.00E+00 | |
| | SICCF897/8 | COMMON CAUSE FAILURE OF 897 AND 898 TO CLOSE | | 1.92E-06 | 1.92E-06 |

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| 64 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.76E-06 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001A | DIESEL GENERATOR KDG01A FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | DGTM00001B | DIESEL GENERATOR KDG01B UNAVAILABLE DUE TO TESTING OR MAINT | | 0.02 | 1.74E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 65 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.62E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMOVN0852B | MOV 852B FAILS TO OPEN 3.12E-04 | | 1.00 | 3.12E-04 |
| | RRPPJMBL0A | CONDITIONAL PROBABILITY OF MBLOCA IN A RHR LINE | | 5.20E-03 | 5.20E-03 |
| | CCXVK00728 | MANUAL VALVE 728 TRANSFERS CLOSED | 6.73E-08 | 24.00 | 1.62E-06 |
| 66 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.62E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.57E-06 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001B | DIESEL GENERATOR KDG01B FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| 67 | DGTM00001A | DIESEL GENERATOR KDG01A UNAVAILABLE DUE TO TESTING OR MAINT | | 0.02 | 1.55E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.51E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RWMVC0896A | MOV 896A FAILS TO CLOSE ON DEMAND (RECIRCULATION) | 1.23E-03 | 1.00 | 1.23E-03 |
| | RWMVC0896B | MOV 896B FAILS TO CLOSE ON DEMAND (RECIRCULATION) | 1.23E-03 | 1.00 | 1.23E-03 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.47E-06 |
| | CCHFL0780A | CCW THROTTLING VALVE 780A MISPOSITIONED | | 3.00E-03 | 3.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK00715 | MANUAL VALVE 715 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 3291.00 | 4.90E-04 |
| 68 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.47E-06 |
| | CCHFL0780B | CCW THROTTLING VALVE 780B MISPOSITIONED | | 3.00E-03 | 3.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK00717 | MANUAL VALVE 717 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 3291.00 | 4.90E-04 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.47E-06 |
| 69 | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.47E-06 |
| 70 | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.47E-06 |
| 71 | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.47E-06 |

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|----|--------------------------------|--|----------|----------|----------|
| | RHHFL0000A | LATENT HUMAN FAILURE OF RHR TRAIN A | | 3.00E-03 | 3.00E-03 |
| | RHXVK00715 | MANUAL VALVE 715 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 3291.00 | 4.90E-04 |
| 72 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.47E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHHFL0000B | LATENT HUMAN FAILURE OF RHR TRAIN B | | 3.00E-03 | 3.00E-03 |
| | RHXVK00717 | MANUAL VALVE 717 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 3291.00 | 4.90E-04 |
| 73 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.43E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| | RHXVK00714 | MANUAL VALVE 714 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 1107.00 | 1.65E-04 |
| 74 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.43E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| | RHXVK0709A | MANUAL VALVE 709A TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 1107.00 | 1.65E-04 |
| 75 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.22E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMLVN0852A | MOV 852A FAILS TO OPEN 3.12E-04 | | 1.00 | 3.12E-04 |
| | RRPPJMBL0B | CONDITIONAL PROBABILITY OF MBLOCA IN B RHR LINE | | 3.90E-03 | 3.90E-03 |
| 76 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.21E-06 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | DG1ARUN | FLAG - DG A IS RUNNING AND TIED TO BUSES 14 AND 18 | | 3.15E-03 | 3.15E-03 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001A | DIESEL GENERATOR KDG01A FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| 77 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.15E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| | RHXVK00716 | MANUAL VALVE 716 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 1107.00 | 1.65E-04 |
| 78 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.15E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| | RHXVK0709B | MANUAL VALVE 709B TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 1107.00 | 1.65E-04 |

| | | | | | |
|----|--------------------------------|--|----------|----------|----------|
| 79 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.03E-06 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAIN A | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAIN B | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001A | DIESEL GENERATOR KDG01A FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | DGMMBSTART | FAILURES OF D/G B TO START | | 0.01 | 1.02E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 80 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.03E-06 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAIN A | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAIN B | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001B | DIESEL GENERATOR KDG01B FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | DGMMASTART | FAILURES OF D/G A TO START | | 0.01 | 1.02E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 81 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.00E-06 |
| | DCMMAB01AD | Failure of Circuit E63 (To Bus 14 - Normal) | | 1.16E-04 | 1.16E-04 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00E-06 | 1.00E-06 |
| 82 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 1.00E-06 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 83 | SWCXXSUCTN | TOTAL FAILURE OF COMMON SW/FIRE WATER SUCTION (NON-INITIATOR) | | 1.00E-06 | 1.00E-06 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 9.81E-07 |
| | ACTRAIN B | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BRUN | FLAG - DG B IS RUNNING AND TIED ONTO BUSES 16 AND 17 | | 3.15E-03 | 3.15E-03 |
| | DGDGF0001B | DIESEL GENERATOR KDG01B FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |

| | | | | | |
|----|--------------------------------|--|----------|----------|----------|
| 84 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 8.86E-07 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRT767 | Loss of Offsite Circuit 767 Following Reactor Trip | | 2.79E-03 | 2.79E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DGDGF0001A | DIESEL GENERATOR KDG01A FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| 85 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 8.77E-07 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DGDGF0001A | DIESEL GENERATOR KDG01A FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| 86 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 8.11E-07 |
| | DCMMAB01BD | Failure of Circuit E168 (To Bus 16 - Normal) | | 1.16E-04 | 1.16E-04 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| 87 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 8.08E-07 |
| | CCXVK00769 | MANUAL VALVE 769 TRANSFERS CLOSED | 6.73E-08 | 12.00 | 8.08E-07 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 88 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.87E-07 |
| | ACAA100_0X | FLAG - OFFSITE POWER MODE 100/0 (CKT 767 SUPPLIES BUSES 12A AND 12B) | | 0.14 | 1.44E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001A | DIESEL GENERATOR KDG01A FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | DGDGF0001B | DIESEL GENERATOR KDG01B FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 89 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.36E-07 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHMMAC01AA | RHR PUMP A (PAC01A) FAILS TO START | | 8.58E-04 | 8.58E-04 |
| | RHMMAC01BA | RHR PUMP B (PAC01B) FAILS TO START | | 8.58E-04 | 8.58E-04 |

| | | | | | |
|----|--------------------------------|--|----------|----------|----------|
| 90 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.29E-07 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BRUN | FLAG - DG B IS RUNNING AND TIED ONTO BUSES 16 AND 17 | | 3.15E-03 | 3.15E-03 |
| | DGDGF0001B | DIESEL GENERATOR KDG01B FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RRPPJMBL0A | CONDITIONAL PROBABILITY OF MBLOCA IN A RHR LINE | | 5.20E-03 | 5.20E-03 |
| 91 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.17E-07 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRT751 | Loss of Offsite Circuit 751 Following Reactor Trip | | 2.79E-03 | 2.79E-03 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001B | DIESEL GENERATOR KDG01B FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| 92 | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.13E-07 |
| | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGCC0START | DIESEL GENERATORS FAIL TO START (COMMON CAUSE) | | 3.15E-04 | 3.15E-04 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.09E-07 |
| 93 | ACAA50_50A | FLAG - OFFSITE POWER MODE 50/50 ALT (CKT 751 TO BUS 12B, CKT 767 TO BUS 12A) | | 0.83 | 8.25E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGDGF0001B | DIESEL GENERATOR KDG01B FAILS TO RUN | 1.86E-03 | 24.00 | 4.46E-02 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000A | RHR TRAIN A OOS FOR MAINTENANCE | | 7.00E-03 | 7.00E-03 |
| 94 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 7.07E-07 |
| | ACAA100_0X | FLAG - OFFSITE POWER MODE 100/0 (CKT 767 SUPPLIES BUSES 12A AND 12B) | | 0.14 | 1.44E-01 |
| | ACLOPRTALL | Loss of All Off-Site Power Following Reactor Trip | | 2.76E-03 | 2.76E-03 |
| | ACTRAINA | TAG - Failure of AC Train A | | 1.00 | 1.00E+00 |
| | ACTRAINB | TAG - Failure of AC Train B | | 1.00 | 1.00E+00 |
| | DG1ANOTRUN | FLAG - DG 1A IS NOT RUNNING AND TIED TO BUSES 14 AND 18 | | 1.00 | 9.97E-01 |
| | DG1BNOTRUN | FLAG - DG B IS NOT RUNNING AND TIED ONTO BUSES 16 AND 17 | | 1.00 | 9.97E-01 |
| | DGCC000RUN | DIESEL GENERATORS FAIL TO RUN (COMMON CAUSE) | | 1.79E-03 | 1.79E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |

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|-----|--------------------------------|--|----------|----------|----------|
| 95 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.62E-07 |
| | ESRTDRHR1A | TIMING RELAY (AGASTAT) 2/RHRP1A FAILS TO OPERATE | 7.65E-05 | 1.00 | 7.65E-05 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |
| 96 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.60E-07 |
| | CCMM00738A | MOV 738A FAILS TO OPEN | 4.00E-03 | 4.00E-03 | |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK00716 | MANUAL VALVE 716 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 1107.00 | 1.65E-04 |
| 97 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.60E-07 |
| | CCMM00738A | MOV 738A FAILS TO OPEN | | 4.00E-03 | 4.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK0709B | MANUAL VALVE 709B TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 1107.00 | 1.65E-04 |
| 98 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.60E-07 |
| | CCMM00738B | MOV 738B FAILS TO OPEN | | 4.00E-03 | 4.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK00714 | MANUAL VALVE 714 TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 1107.00 | 1.65E-04 |
| 99 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.60E-07 |
| | CCMM00738B | MOV 738B FAILS TO OPEN | | 4.00E-03 | 4.00E-03 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHXVK0709A | MANUAL VALVE 709A TRANSFERS CLOSED [INJECTION] | 1.49E-07 | 1107.00 | 1.65E-04 |
| 100 | LIMBLOCA | Medium LOCA (1.5-5.5) | 4.00E-05 | 1.00E+00 | 6.36E-07 |
| | CCXVK0741A | MANUAL VALVE 741A TRANSFERS CLOSED | 6.73E-08 | 1092.00 | 7.35E-05 |
| | MLO TAG - MEDIUM LOCA SEQUENCE | | | 1.00 | 1.00E+00 |
| | RHTM00000B | RHR TRAIN B OOS FOR MAINTENANCE | | 8.65E-03 | 8.65E-03 |

Report Summary:

Filename: D:\CAFTA-W\QUANT\LEVEL1\MLOCAS.CUT

Print date: 12/27/2001 2:30 PM

Not sorted

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TABLE 3-2

Total Top Event Probability = 2.23E-03

| | | |
|--|----------|--|
| 1. 1 sequences, contributing 1.20E-03 53.74% | | |
| MLOCAS | 1.20E-03 | Medium LOCA (1.5-5.5) TAG - MEDIUM LOCA SEQUENCE OPERATOR FAILS TO CORRECTLY SHIFT THE RHR SYSTEM TO RECIRCULATION AND ISOL CS |
| LIMBLOCA | 1.00E+00 | |
| MLO | 1.00E+00 | |
| RRHFDRECR-M | 1.20E-03 | |
| 2. 1 sequences, contributing 1.65E-04 7.39% | | |
| MLOCAS | 1.65E-04 | Medium LOCA (1.5-5.5) TAG - MEDIUM LOCA SEQUENCE MANUAL VALVE 856 TRANSFERS CLOSED |
| LIMBLOCA | 1.00E+00 | |
| MLO | 1.00E+00 | |
| RHXVK00856 | 1.65E-04 | |
| 3. 1 sequences, contributing 1.06E-04 4.73% | | |
| MLOCAS | 1.06E-04 | Medium LOCA (1.5-5.5) TAG - MEDIUM LOCA SEQUENCE PSI01A, PSI01B & PSI01C FAIL TO START FOR INJECTION DUE TO COMMON CAUSE |
| LIMBLOCA | 1.00E+00 | |
| MLO | 1.00E+00 | |
| SICCMPSI1X | 1.06E-04 | |
| 4. 1 sequences, contributing 6.22E-05 2.79% | | |
| MLOCAS | 6.22E-05 | Medium LOCA (1.5-5.5) TAG - MEDIUM LOCA SEQUENCE CHECK VALVE 854 FAILS TO OPEN [INJECTION] |
| LIMBLOCA | 1.00E+00 | |
| MLO | 1.00E+00 | |
| RHCYN00854 | 6.22E-05 | |
| 5. 1 sequences, contributing 5.42E-05 2.43% | | |
| MLOCAS | 5.42E-05 | Medium LOCA (1.5-5.5) TAG - MEDIUM LOCA SEQUENCE COMMON CAUSE FAILURE OF RHR PUMPS A AND B TO START |
| LIMBLOCA | 1.00E+00 | |
| MLO | 1.00E+00 | |
| RHCCPUMPAB | 5.42E-05 | |
| 6. 1 sequences, contributing 5.08E-05 2.27% | | |
| MLOCAS | 5.08E-05 | Medium LOCA (1.5-5.5) TAG - MEDIUM LOCA SEQUENCE INSUFFICIENT FLOW AVAILABLE FROM TSI01 (RWST) |
| LIMBLOCA | 1.00E+00 | |
| MLO | 1.00E+00 | |
| RWMM00RWST | 5.08E-05 | |

7. 1 sequences, contributing 3.57E-05 1.60%

| | |
|------------|----------|
| MLOCAS | 3.57E-05 |
| LIMBLOCA | 1.00E+00 |
| CCCC738A/B | 3.57E-05 |
| MLO | 1.00E+00 |

Medium LOCA (1.5-5.5)
COMMON CAUSE FAILURE OF MOV'S 738A AND 738B TO OPEN
TAG - MEDIUM LOCA SEQUENCE

8. 1 sequences, contributing 3.46E-05 1.55%

| | |
|------------|----------|
| MLOCAS | 3.46E-05 |
| LIMBLOCA | 1.00E+00 |
| CCMM00738A | 4.00E-03 |
| MLO | 1.00E+00 |
| RHTM00000B | 8.65E-03 |

Medium LOCA (1.5-5.5)
MOV 738A FAILS TO OPEN
TAG - MEDIUM LOCA SEQUENCE
RHR TRAIN B OOS FOR MAINTENANCE

9. 1 sequences, contributing 2.80E-05 1.25%

| | |
|------------|----------|
| MLOCAS | 2.80E-05 |
| LIMBLOCA | 1.00E+00 |
| CCMM00738B | 4.00E-03 |
| MLO | 1.00E+00 |
| RHTM00000A | 7.00E-03 |

Medium LOCA (1.5-5.5)
MOV 738B FAILS TO OPEN
TAG - MEDIUM LOCA SEQUENCE
RHR TRAIN A OOS FOR MAINTENANCE

10. 1 sequences, contributing 2.60E-05 1.16%

| | |
|------------|----------|
| MLOCAS | 2.60E-05 |
| LIMBLOCA | 1.00E+00 |
| MLO | 1.00E+00 |
| RHHFL0000A | 3.00E-03 |
| RHTM00000B | 8.65E-03 |

Medium LOCA (1.5-5.5)
TAG - MEDIUM LOCA SEQUENCE
LATENT HUMAN FAILURE OF RHR TRAIN A
RHR TRAIN B OOS FOR MAINTENANCE