

From: "Ian Barnes" [redacted] EX/6  
To: <Doddcv [redacted]> C Dodd  
Date: Wed, Jul 26, 2000 9:24 AM  
Subject: Re: IP2sg12.wpg

Caius,

The drawing provided to us for the Westinghouse EDM notch standard, 1B79882, Revision 0, does not contain a 40% ID circumferential notch. Specifically, the drawing shows the presence of 20%, 61%, and 100% ID axial and circumferential notches. If you have information that demonstrates that the standard actually used in 1997 was not consistent with this drawing, please let us know immediately.

Ian

----- Original Message -----  
From: [redacted] EX/6  
To: "Ian Barnes" [redacted]  
Cc: <WLS@nrc.gov>  
Sent: Wednesday, July 26, 2000 7:38 AM  
Subject: IP2sg12.wpg

> Ian:  
> A beautiful work. The only thing that I would suggest is that you drop the  
> references to the 40% circumferential id notch, since the standard did  
> include this. However, the axial 40% id notch is the one that should be used  
> to set up on, and the one that is missing. The circumferential notch goes in  
> the wrong direction for the plus-point, and also is too short to get a  
> reliable signal on.  
>  
> Your statement about "It is important that strict rules be established during  
> the initial preparation and future maintenance and updating of the  
> performance demonstration so that the overall integrity of the program is  
> maintained...." for the 1997 outage is good. In spite of all the publicity,  
> I do not think they are keeping adequate records of their training and  
> testing for this outage. I also think they have ignored the loose parts  
> inspection.  
> Caius

CC: "Wayne L Schmidt" <wls@nrc.gov>

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Act, exemptions 6  
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