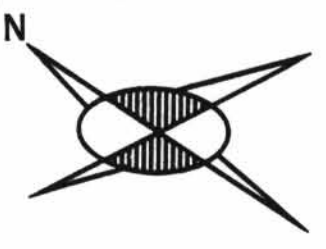


TOTAL
FW
18



INDICATES LOCATION OF PIPE
SUPPORT AND SUPPORT DETAIL
NUMBER

SUPPORT MARK NUMBERS
SHOWN ARE FOR
GENERAL REFERENCE ONLY
FOR EXACT LOCATIONS SEE PIPE
SUPPORT DETAIL

SIZE	QUAN	FW
6"	2'	4
1/2"	1'	3

NOTES:

5. BUTT WELDS-PT-100% TESTING
SOCKET WELDS-PT-100% TESTING
6. PROVIDE BI-METALLIC WELDS
(STAINLESS STEEL-CARBON STEEL)
7. REMOVE BONNET ASSEMBLY BEFORE
WELDING VALVE BODY TO PIPE LINE
1. FW'S PERTAINING TO THIS NOTE ARE
TO BE MADE AFTER PIPE IS CUT,
PRE-ALIGNED & ENDS HAVE BEEN
PREPARED FOR WELDING TO
SUIT AS-BUILT CPN.
2. FABRICATOR TO MAKE THIS END OF
SPOOL 6" LONGER WITH PLAIN
END TO FACILITATE INSTALLATION.
3. USE CRANE 4ES-A COMPOUND ON
ALL THRD. CONNECTIONS.
4. WELD PROCEDURE AS FOLLOWS:
C/S 2" & UNDER -
C/S 2 1/2" & OVER -

CONTINUED ABOVE

SIZE	QUAN.	FW
6"	26'	7
1"	3'	7
1/2"	1'	4

G-14 DESIGN SPEC. DCCPM 109 QCN	HANGER SEISMIC CLASS I	TEST REQUIREMENTS QL-4	WELD PROCEDURE	QSL 04	TESTING SEE NOTE #5
A-14 DESIGN SPEC. DCCPM 103 QCN	HANGER SEISMIC CLASS I	TEST REQUIREMENTS QL-4	WELD PROCEDURE	QSL 04	TESTING RT 100%
A-21 DESIGN SPEC. DCCPM 103 QCS	HANGER SEISMIC CLASS II	TEST REQUIREMENTS QL-4	WELD PROCEDURE	QSL 04	TESTING N/A

SUPPORT MARK NOS.
2-GNSW-L68
2-GNSW-L69

DESIGN SPEC.	SEE	DESIGN	TEST REQUIREMENTS	CODE	STAMP
A-33	A-106	A-376	A-312	A-105	A-324
STD.	XY	XY	10	20	30
SHLS	WLDG				

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