

MARKUPS

# Consolidated Edison Company Of New York

## Indian Point 2

## NRC Regulatory Conference

September 26, 2000

KEY ASSUMPTIONS

	NRC	CE
IE FREQ 7/22/99pm	.5	.038
COND PROB OF LERF	1	.13

10  
10  
= 6

C / 16

## OVERVIEW

- Phase 3 Risk Assessment Analysis
- Risk Associated With 2/15 Event
- Risk With Cycle 14 Operation

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## OVERVIEW

- SG Inspection - 1997 — *MET THEN STANDARDS.*
- Measures To Prevent Recurrence

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## Site Specific Conclusions

- Failed Tube Did Not "Rupture"
  - Actual Leak Rate < 150 gpm
  - Charging Pumps Capacity ~ 225 gpm
- Delta CDF - White
- Delta LERF - Yellow

→ 225  
3 charging  
Pump three  
charging time!

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## In-Situ Testing - 2000

- Tested - 51 Tubes, 48 With Indications
  - Tested All Axial Indications (23)
- All Tubes Met 3 Delta-P Burst Margin Criteria
- Negligible Leakage At SLB Test Conditions

3 — NOT  
INDICATIVE  
OF MULTIPLE  
TUBE LEAKS.

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# ANALYSIS OF PROBABILITY OF RUPTURE

Tom Esselman

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109 GPM  
140

## Objectives

- Identify PWSCC Mechanisms
- IP-2 Crack Growth Is Understood
- Define Likelihood Of Tube Rupture

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CRACK  
IS  
LONGITUDINAL



- SKEWED  
- OR  
STRAIGHT -

## **IP2 Row 2 U-Bends With Hour-Glassing**

- **Stress Distribution**
- **Mechanism Of PWSCC Crack Initiation And Growth**
- **Behavior Of The IP-2 Row 2 U-Bends**

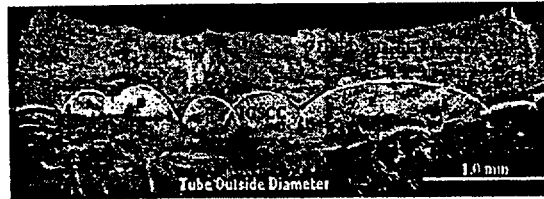
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## **PWSCC Initiation & Growth Process**

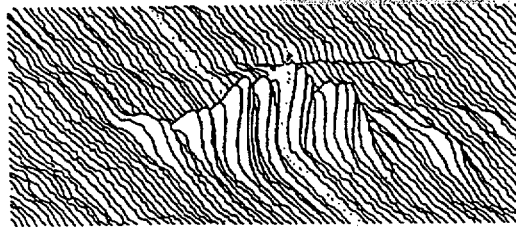
- **Cracks Initiate At Multiple Sites**
- **Small Cracks Grow And Eventually Link To Form Larger Cracks**
- **High Aspect Ratio Cracks (Ratio Of Length To Depth) Grow Until Stress in the Remaining Ligament Exceeds Material Failure Stress**

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## Crack Linkup & Growth



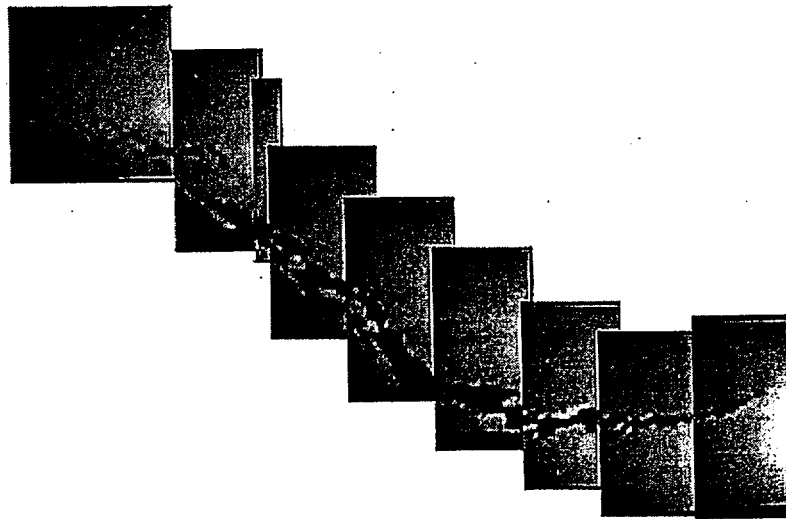
Lab Crack



IP2 SG 24  
R2C69

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## R2C5 CRACK



## Mill Annealed Alloy 600 Properties

- Susceptible To PWSCC
- However!!!

Material is Extremely Ductile



Very High Toughness



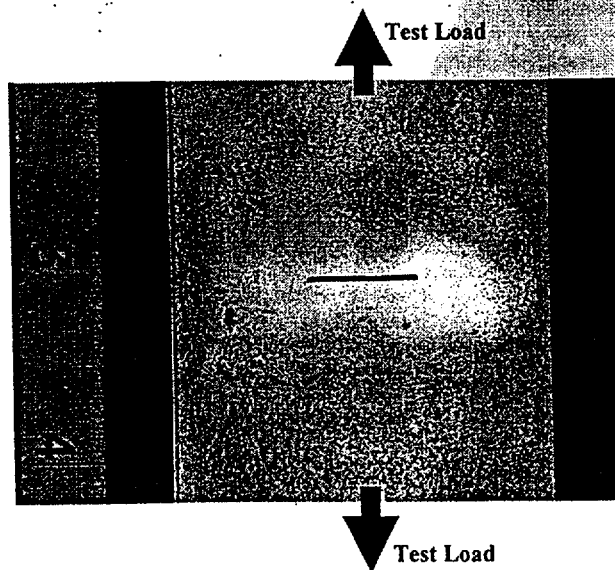
Crack Blunting



Crack Propagation  
By Overload  
vs.  
Unstable Crack Growth

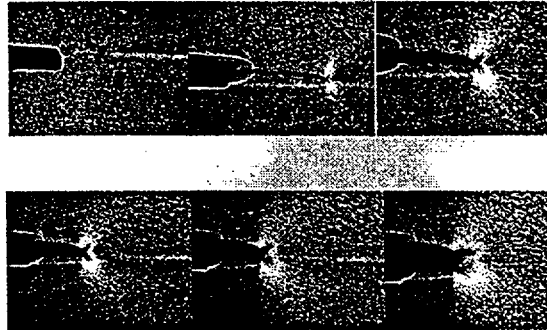
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## Mill Annealed Alloy 600 Test



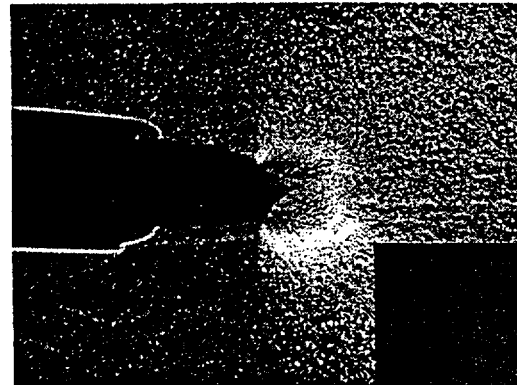
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## Crack Blunting Behavior



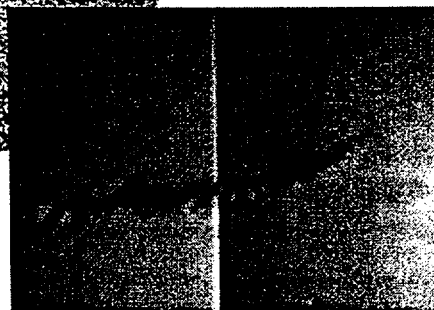
All Loads Above Net Section Yield (49.5 KSI)

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Lab

R2C5

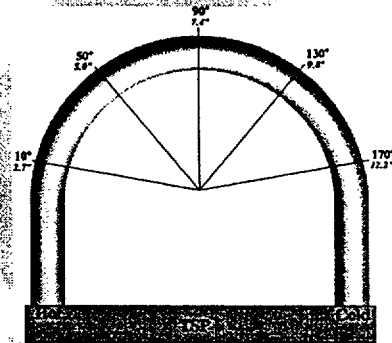
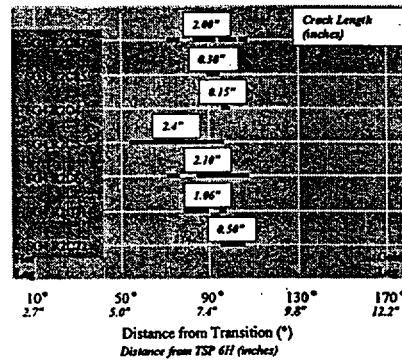


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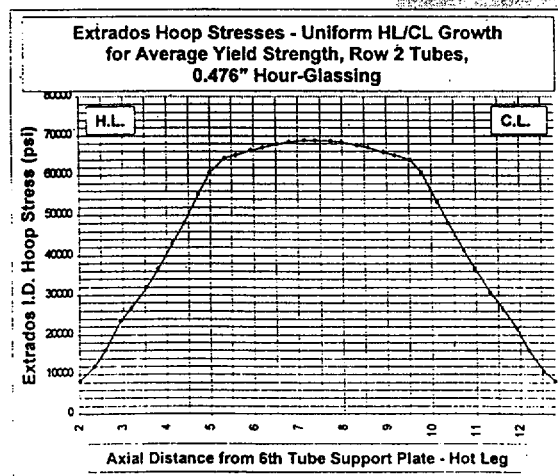
## Crack Locations

Extrados Crack Summary by SG Tube



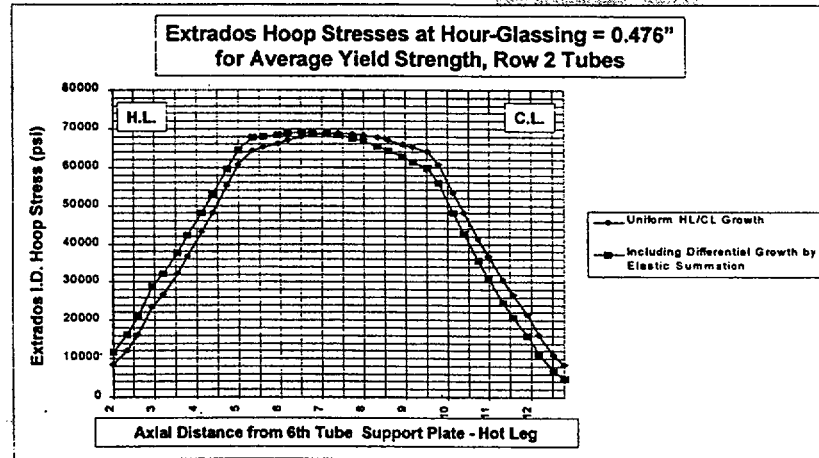
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## Location And Size Of Cracks Correlate Well With Stress Distribution

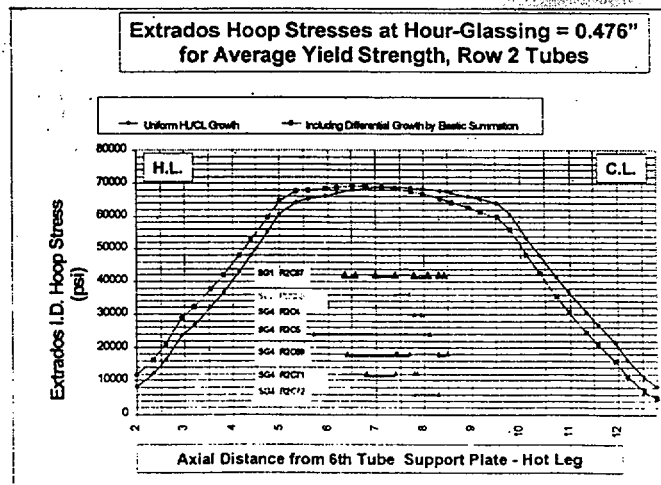


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## Location And Size Of Cracks Correlate Well With Stress Distribution

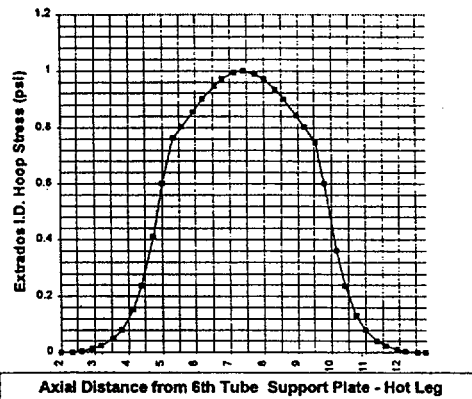


## Location And Size Of Cracks Correlate Well With Stress Distribution



## Location And Size Of Cracks Correlate Well With Stress Distribution

Extrados Hoop Stresses to the Fourth Power Normalized to the Apex Stress to the Fourth Power  
Hourglassing = 0.476" for Average Yield Strength, Row 2 Tubes



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## Crack Stability

- Cracks Initiate, Grow, And Link
- Linked Cracks Grow Thru-Wall And Then Extend Axially By Linking With Adjacent Cracks
- High Toughness Inhibits Crack Propagation Into Areas With No Cracks Or Shallow Cracks

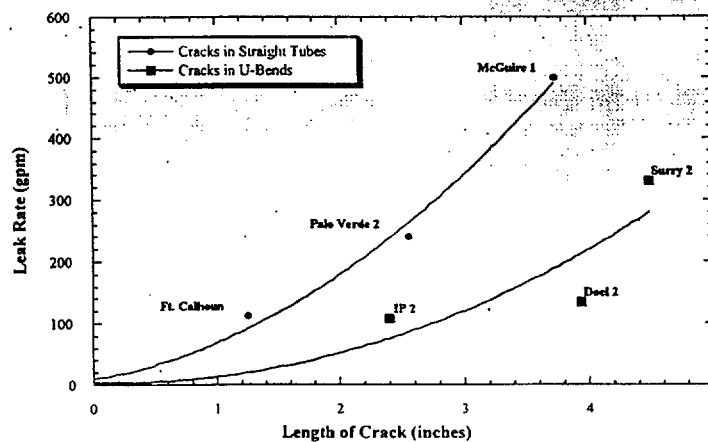
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## Correlating Flow Rate With Crack Length

- Equivalent U-Bend Cracks Result In A Smaller Flow Rate, Due To Geometry Restraint And Work Hardened Material.
- Supported By Industry Experience

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## Leak Rate vs. Crack Length For Cracks In Straight Tubes And U-Bends



Ref: NUREG 6365

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## **Probability Of Failure Objectives**

- **Determine Progressive “Events” Associated With Tube Failure**
- **Determine Probability Associated With Each Based On IP-2 Conditions**
- **Use Monte Carlo Analysis Methods To Determine Probability Of Failure**

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## **Events**

- **Number Of Tubes With Undetected Cracks**
- **Depth Of Cracks**
- **Crack Growth Rate**
- **Crack Penetrating Wall**
- **Axial Length Of Crack**
- **Flow Rate Through Crack**

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## **Postulated Number Of Tubes With Undetected Cracks**

- **100 Row 2 U-Bends Assumed To Have Cracks**
  - **7 U-Bends Had Axial Indications Identified In 2000 Inspection**
  - **Conservatively Assumed 100 Tubes Left In Service For Monte Carlo Analysis**

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## **Postulated Depth of Cracks**

- **Assumed A Depth Of Cracks From 0% to 90% Thru-Wall**
- **Population For Over 50% Thru-Wall Indications Exceeded The Number Found In The 2000 Inspection**

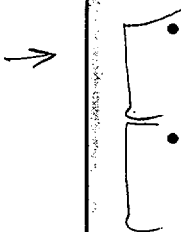
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## **Postulated Crack Growth Rate**

- **Assumed Growth Rates Of 4% To 20% Thru-wall Per EFPY**
- **2000 Inspection Showed Growth Rates Of 0% To 16% Thru-wall Per EFPY**
- **Typical Growth Below 8% Per EFPY**

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## **Postulated Crack Penetration Of Wall**

- 
- **Assumed 100% Probability Of Leakage At 80% Thru-wall**
  - **Assumed 10% Probability Of Leakage At 70% To 80% Thru-wall**

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## **Postulated Axial Length Of Crack**

- Axial Length Of Cracks Assumed To Range From 0" To 4.5" Long
- Highest Probability Is For Cracks In 2" To 2.5" Range
- 37% Of The Cracks Assumed To Be Longer Than 2.5"
- Assumptions Are Conservative Compared To 2000 Inspection Results

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## **Estimate Of Flow Rates**

- Crack Length Converted To Flow Rate Based On NUREG 6365 Data
- If Leakage Occurred, Was It Above Or Below 225 gpm?

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## Factors for Monte Carlo Analysis

	IP-2	Monte Carlo Analysis
Number of U-Bends With Cracks In 97 Inspection	7	100
Depth of Cracks (# of Tubes Exceeding 50% Thru-wall)	4 Tubes	19 Tubes
Crack Growth Rate (% of Tubes exceeding 8% Thru-wall Per Year)	40%	42%
Axial Length of Flaw (# of Tubes Exceeding 2.5")	0 Tubes	37 Tubes

what is number with both > 50% thru and > 2.5" long?  
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## Monte Carlo Analysis

- 10,000 Trials Performed
- Results Indicated The Following Probabilities:
  - Spontaneous Failure
    - > 225 gpm - .038 Per Year
    - > 75 gpm, < 225 gpm - .275 Per Year
  - Steam Line Break
    - > 225 gpm - .040 Per Demand
    - > 75 gpm, < 225 gpm - .275 Per Demand

# **Site Specific Risk Assessment**

**Douglas Gaynor**  
*Con Edison*

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## **Site Specific Risk Assessment**

**Preliminary "RED" Safety Significance Based On Delta  
CDF And LERF From 4 Postulated Scenarios:**

- **Spontaneous SGTR**
- **SGTR Induced By Secondary Depressurization**
- **SGTR Induced By Over Pressurization**
- **SGTR Induced By Temperature And Pressure After  
Core Damage**

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- Consider due

## Site Specific Risk Assessment

### SGTR Induced By Over Pressurization

- No Delta CDF From ATWS *What is it?*
- IP2 RPS Model Modified Since IPE
- ATWS CDF For Current Model  $< 5 \times 10^{-7}$

IPE  
 $1.8 \times 10^{-6}$   
RPS model  
improved.

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## Site Specific Risk Assessment

### Temperature Induced SGTR

- IP-2 IPE Used NUREG 1150:  
1.8% Of "High/dry" Sequences Induce SGTR
- Technical Basis Reviewed:
  - IP-2 In-situ Testing *Passed 3AP Test.*
  - 1/7th Scale SG Experiments
  - TMI - 2 Experience
  - Industry Analysis
  - NRC Analysis

- No Change In CDF Or LERF

$2.5 \times 10^{-5}$  TOTAL CDF

$1.8 \times 10^{-6}$   
IP-2 HYDRO

37

error

## Site Specific Risk Assessment

### Spontaneous SGTR (>225 gpm)

- "Rupture" Frequency of  $3.85 \times 10^{-2}/RY$
- Evaluated Using IP-2 Full SGTR Model

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Free Per  
cycle  
Divided by  
2

1.3E-2

IP2

3x Times

## Site Specific Risk Assessment

### Spontaneous SGTR (> 225 gpm)

- Conditional Probability of LERF = 0.13
- Separate Plant Damage States
- Many Sequences Involve Late Releases

How did you define LERF & How did  
you determine 0.13 CP?

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basis

So do you  
verify as LERF  
or containment?

ASME  
10% I<sup>1</sup>

Large  
Release

stick  
open

POB

Don't  
Believe

ALAB

## Site Specific Risk Assessment

### Spontaneous SGTR (<225 gpm)

- Frequency =  $2.75 \times 10^{-1}/RY$
- Evaluated Using IP-2 SGTR Model  
(adjusted for 225 gpm)

*HRA*  
*- Primary Site*  
*- Recovery Actions changed*

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## Site Specific Risk Assessment

### Spontaneous SGTR

- Results For Two Cases Combined
- Change In CDF =  $3.8 \times 10^{-6} / RY$
- Change In LERF =  $1.1 \times 10^{-6} / RY$

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## **Site Specific Risk Assessment**

### **SGTR Induced by Secondary Side Depressurization (SSD)**

- **Used NRC IE Frequency**
- **Conditional SG Tube Failure Probabilities**
  - 0.28 for > 75 gpm
  - 0.039 for > 225 gpm

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## **Site Specific Risk Assessment**

### **SGTR Induced by Secondary Side Depressurization (SSD)**

- **Evaluated Using Modified IP-2 SGTR  
Model**
- **EOP Guidance and Operator Training**

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## Site Specific Risk Assessment

- IP-2 Emergency Operating Procedures  
Provide Clear Guidance
  - ECA 3.1 SGTR With Loss of Reactor Coolant -  
Subcooled Recovery Desired

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## Site Specific Risk Assessment

- Operator Training on Simulator  
(per crew, lesson every 2 years minimum)
  - Once in 1996
  - Once in 1998
  - Twice in 1999
  - Once in 2000

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W. H. T. 800  
HEP 5.7

## Site Specific Risk Assessment

### SGTR Induced by Secondary Side Depressurization (SSD)

- Evaluated Using Modified IP-2 Risk Assessment Model
- Change in CDF =  $2.9 \times 10^{-6}/\text{RY}$
- Change in LERF =  $2.9 \times 10^{-6}/\text{RY}$

0.6  
0.1

→ WHAT DID YOU GET W/O MODIFYING MODEL?

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## Site Specific Risk Assessment

No.	Postulated Scenario	Con Ed Calculated $\Delta$ CDF	Con Ed Calculated $\Delta$ LERF
1	ATWS Induced Tube Rupture	0.0	$< 5 \times 10^{-7}$
2	High Temp Induced Tube Rupture	0.0	0.0
3	Spontaneous Tube Rupture	$3.8 \times 10^{-6}$	$1.1 \times 10^{-6}$
4	Steam Line Break Induced Tube Rupture	$2.9 \times 10^{-6}$	$2.9 \times 10^{-6}$
Total		$6.7 \times 10^{-6}$	$< 4.5 \times 10^{-6}$
Color For Total		WHITE	YELLOW

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# **1997 Inspection Measures to Prevent Recurrence**

**J. O. Parry**

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## **1997 Inspection**

- **Meeting July 20th, 2000 with NRC**
- **1997 Inspection Performed per Industry Guidelines**
  - **Scope**
  - **Probes**
  - **Oversight**
  - **Independent Engineering Studies 95, 97**

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## 1997 Inspection

Task	EPRI Rev 4	97 Scope
Row 2 & 3	Sample	Inspect 100%
All Tubes	Sample	Inspect 100%
Independent Level III QDA	Not Required	Full Time with Resolution Team
Independent Eng. Evaluation	Not Required	Completed 95 and 97

1997 Inspection Scope and Execution Exceeded  
then Existing Industry Guidelines

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## Measures to Prevent Recurrence

- NEI-97-06 Incorporated in  
Administrative Procedure
  - Required for Outages After 1/1/99
  - Designated SG Project Manager
  - Established SG Management Committee

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## **Measures to Prevent Recurrence**

- **Degradation Assessment Pre-Outage**
- **Inspection Enhancements**
  - Site Specific Demo for Probes
  - Analyst Performance Tracking

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## **Measures to Prevent Recurrence**

- **Inspection Enhancements**
  - Enhanced Analyst Training
  - 800 kHz probe
  - Improved Data Quality Criteria

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## **Measures to Prevent Recurrence**

- **Implemented for Inspection of:**
  - Original Steam Generators
  - Replacement Steam Generators
- **Disseminated Experience to Industry**
  - EPRI Seminars (4)
  - Three Assist Visits by Peer Groups

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## **Summary**

- **Site Specific**
  - Delta CDF = White
  - Delta LERF = Yellow

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