

# **ENERGY NORTHWEST**

P.O. Box 968 ■ Richland, Washington 99352-0968

April 9, 2001  
GO2-01-055

Docket No. 50-397

U.S. Nuclear Regulatory Commission  
Attn: Document Control Desk  
Washington, DC 20555

Gentlemen:

Subject: **COLUMBIA GENERATING STATION, OPERATING LICENSE NPF-21  
ADDITIONAL INFORMATION  
ISI PROGRAM PLAN RELIEF REQUESTS**

Reference: Letter, dated November 29, 2000, RL Webring (Energy Northwest) to NRC,  
"Inservice Inspection Program Plan Relief Requests 2ISI-21 Through 2ISI-24"

In the reference letter, we submitted four relief requests and one commitment change pertaining to our Second 10-Year Inservice Inspection Program Plan for staff review and approval. In an April 3, 2001, conference call between Messers. J. Cushing and D. Naujock of NRC and J. Arbuckle, D. Ramey and D. Welch of Energy Northwest, we agreed to provide additional information to support staff review of the submittal.

The information, which pertains to our discussion relating to the implementation of Regulatory Guide 1.150, is provided in the attachment to this letter. Should you have any questions or desire additional information pertaining to this letter, please call PJ Inserra at (509) 377-4147.

Respectfully,

*Paul Inserra* for

DW Coleman  
Manager, Regulatory Affairs  
Mail Drop PE20

Attachment

cc: EW Merschoff - NRC RIV  
JS Cushing - NRC NRR  
NRC Senior Resident Inspector - 988C

TC Poindexter - Winston & Strawn  
DL Williams - BPA/1399

*NMSS01 Public*

**ADDITIONAL INFORMATION**  
**ISI PROGRAM PLAN RELIEF REQUESTS**

Attachment

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Request 1: Provide a list of welds (including locations) that are impacted by Section 6.5, "Generic Letters," in Attachment 5 of the reference letter.

Response:

The welds affected by Section 6.5 are three reactor pressure vessel (RPV) main steam nozzle-to-vessel welds, including inner radii, and two RPV top head welds, including inner radii. The weld identifications and locations are as follows:

ID No.	Description	Code Category	Item No.
N3-108	MS Nozzle-to-Vessel @ 108	B-D	B3.90
N3-108-IR	MS Nozzle Inner Radius @ 108	B-D	B9.100
N3-252	MS Nozzle-to-Vessel @ 252	B-D	B3.90
N3-252-IR	MS Nozzle Inner Radius @ 252	B-D	B9.100
N3-288	MS Nozzle-to-Vessel @ 288	B-D	B3.90
N3-288-IR	MS Nozzle Inner Radius @ 288	B-D	B9.100
N8	Head Vent Nozzle-to-Vessel	B-D	B3.90
N8-IR	Head Vent Nozzle Inner Radius	B-D	B3.100
N18	Spare Nozzle-to-Vessel	B-D	B3.90
N18-IR	Spare Nozzle Inner Radius	B-D	B3.100

Request 2: Define the term, "in the spirit of Appendix VIII," in your discussions of ultrasonic examinations in Section 6.5, "Generic Letters," in Attachment 5 of the reference letter.

Response:

The term, "in the spirit of Appendix VIII," means that we will use personnel who have qualified to Appendix VIII for the examination of those welds where Appendix VIII is not at this time required.