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U. S. Nuclear Regulatory Commission
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Subject: McGuire Nuclear Station,
Docket No.50-369, 50-370
Unit 1 Cycle 15
Core Operating Limits Report (COLR)

Pursuant to McGuire Technical Specification 5.6.5.d, please find enclosed the McGuire Unit 1 Core Operating Limits Report (COLR). Revision 21 contains limits specific to the McGuire Unit 1 Cycle 15 core.

Questions regarding this submittal should be directed to Kay Crane, McGuire Regulatory Compliance at (704) 875-4306.

A handwritten signature in black ink, appearing to read 'H. B. Barron'.

H. B. Barron

Attachment

1001

U. S. Nuclear Regulatory Commission
April 4, 2001
Page 2

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McGuire Unit 1 Cycle 15
Core Operating Limits Report
Revision 21

March 2001

Calculation Number: MCC-1553.05-00-0341

Duke Power Company

		Date
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QA Condition 1

The information presented in this report has been prepared and issued in accordance with McGuire Technical Specification 5.6.5.

McGuire 1 Cycle 15 Core Operating Limits Report

IMPLEMENTATION INSTRUCTIONS FOR REVISION 21

Revision 21 to the McGuire Unit 1 Cycle 15 COLR contains limits specific to the McGuire Unit 1 Cycle 15 core and may become effective any time after no-mode is reached between Cycles 14 and 15, but prior to the start of fuel loading.

McGuire 1 Cycle 15 Core Operating Limits Report

REVISION LOG

<u>Revision</u>	<u>Effective Date</u>	<u>Effective Pages</u>	<u>COLR</u>
Revisions 0-3	Superseded	N/A	M1C09
Revisions 4-8	Superseded	N/A	M1C10
Revisions 9-11	Superseded	N/A	M1C11
Revisions 12-15	Superseded	N/A	M1C12
Revisions 16-17	Superseded	N/A	M1C13
Revision 18-20	Superseded	N/A	M1C14
Revision 21	March 8, 2001	1-26	M1C15 (Original Issue)

McGuire 1 Cycle 15 Core Operating Limits Report

INSERTION SHEET FOR REVISION 21

Remove pages

Pages 1 - 23

Insert Rev. 21 pages

Pages 1 – 26

McGuire 1 Cycle 15 Core Operating Limits Report

1.0 Core Operating Limits Report

This Core Operating Limits Report (COLR) has been prepared in accordance with the requirements of the Technical Specification 5.6.5.

The Technical Specifications that reference this report are listed below:

<u>TS Section</u>	<u>Technical Specifications</u>	<u>Section</u>	<u>Page</u>
1.1	Requirements for Operational Mode 6	2.1	5
3.1.1	Shutdown Margin	2.2	6
3.1.3	Moderator Temperature Coefficient	2.3	6
3.1.4	Shutdown Margin	2.2	6
3.1.5	Shutdown Margin	2.2	6
3.1.5	Shutdown Bank Insertion Limit	2.4	7
3.1.6	Shutdown Margin	2.2	6
3.1.6	Control Bank Insertion Limits	2.5	7
3.2.1	Heat Flux Hot Channel Factor	2.6	12
3.1.8	Physics Test Exceptions	2.2	6
3.2.2	Nuclear Enthalpy Rise Hot Channel Factor	2.7	17
3.2.3	Axial Flux Difference	2.8	20
3.3.1	Reactor Trip System Instrumentation Setpoint	2.9	21
3.5.1	Accumulators	2.10	23
3.5.4	Refueling Water Storage Tank	2.11	23
3.7.14	Spent Fuel Pool Boron Concentration	2.12	24
3.9.1	Refueling Operations - Boron Concentration	2.13	24

The Selected Licensee Commitments that reference this report are listed below:

<u>SLC Section</u>	<u>Selected License Commitment</u>	<u>Section</u>	<u>Page</u>
16.9.14	Borated Water Source – Shutdown	2.14	25
16.9.11	Borated Water Source – Operating	2.15	26

2.0 Operating Limits

The cycle-specific parameter limits for the specifications listed in section 1.0 are presented in the following subsections. These limits have been developed using NRC approved methodologies specified in Technical Specification 5.6.5.

2.1 Requirements for Operational Mode 6

The following condition is required for operational mode 6.

- 2.1.1** The Reactivity Condition requirement for operational mode 6 is that k_{eff} must be less than, or equal to 0.95.

McGuire 1 Cycle 15 Core Operating Limits Report

2.2 Shutdown Margin - SDM (TS 3.1.1, TS 3.1.4, TS 3.1.5, TS 3.1.6 and TS 3.1.8)

- 2.2.1 For TS 3.1.1, SDM shall be $\geq 1.3\% \Delta K/K$ in mode 2 with $k\text{-eff} < 1.0$ and in modes 3 and 4.
- 2.2.2 For TS 3.1.1, SDM shall be $\geq 1.0\% \Delta K/K$ in mode 5.
- 2.2.3 For TS 3.1.4, SDM shall be $\geq 1.3\% \Delta K/K$ in modes 1 and 2.
- 2.2.4 For TS 3.1.5, SDM shall be $\geq 1.3\% \Delta K/K$ in mode 1 and mode 2 with any control bank not fully inserted.
- 2.2.5 For TS 3.1.6, SDM shall be $\geq 1.3\% \Delta K/K$ in mode 1 and mode 2 with $K\text{-eff} \geq 1.0$.
- 2.2.6 For TS 3.1.8, SDM shall be $\geq 1.3\% \Delta K/K$ in mode 2 during physics testing.

2.3 Moderator Temperature Coefficient - MTC (TS 3.1.3)

2.3.1 The Moderator Temperature Coefficient (MTC) Limits are:

The MTC shall be less positive than the upper limits shown in Figure 1. The BOC, ARO, HZP MTC shall be less positive than $0.7E-04 \Delta K/K/^\circ F$.

The EOC, ARO, RTP MTC shall be less negative than the $-4.1E-04 \Delta K/K/^\circ F$ lower MTC limit.

2.3.2 The 300 PPM MTC Surveillance Limit is:

The measured 300 PPM ARO, equilibrium RTP MTC shall be less negative than or equal to $-3.2E-04 \Delta K/K/^\circ F$.

2.3.3 The 60 PPM MTC Surveillance Limit is:

The 60 PPM ARO, equilibrium RTP MTC shall be less negative than or equal to $-3.85E-04 \Delta K/K/^\circ F$.

Where: BOC = Beginning of Cycle (Burnup corresponding to the most positive MTC.)

EOC = End of Cycle

ARO = All Rods Out

HZP = Hot Zero Power

RTP = Rated Thermal Power

PPM = Parts per million (Boron)

McGuire 1 Cycle 15 Core Operating Limits Report

2.4 Shutdown Bank Insertion Limit (TS 3.1.5)

2.4.1 Each shutdown bank shall be withdrawn to at least 226 steps. Shutdown banks are withdrawn in sequence and with no overlap.

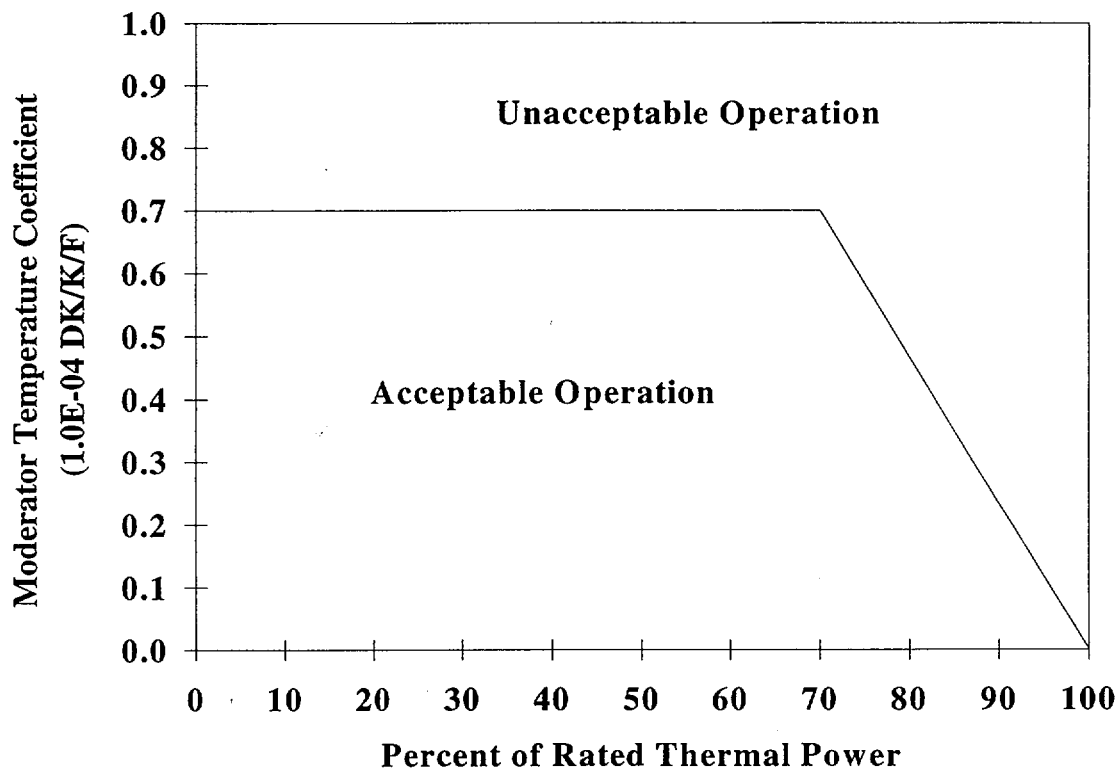
2.5 Control Bank Insertion Limits (TS 3.1.6)

2.5.1 Control banks shall be within the insertion, sequence, and overlap limits shown in Figure 2. Specific control bank withdrawal and overlap limits as a function of the fully withdrawn position are shown in Table 1.

McGuire 1 Cycle 15 Core Operating Limits Report

Figure 1

Moderator Temperature Coefficient Upper Limit Versus Power Level

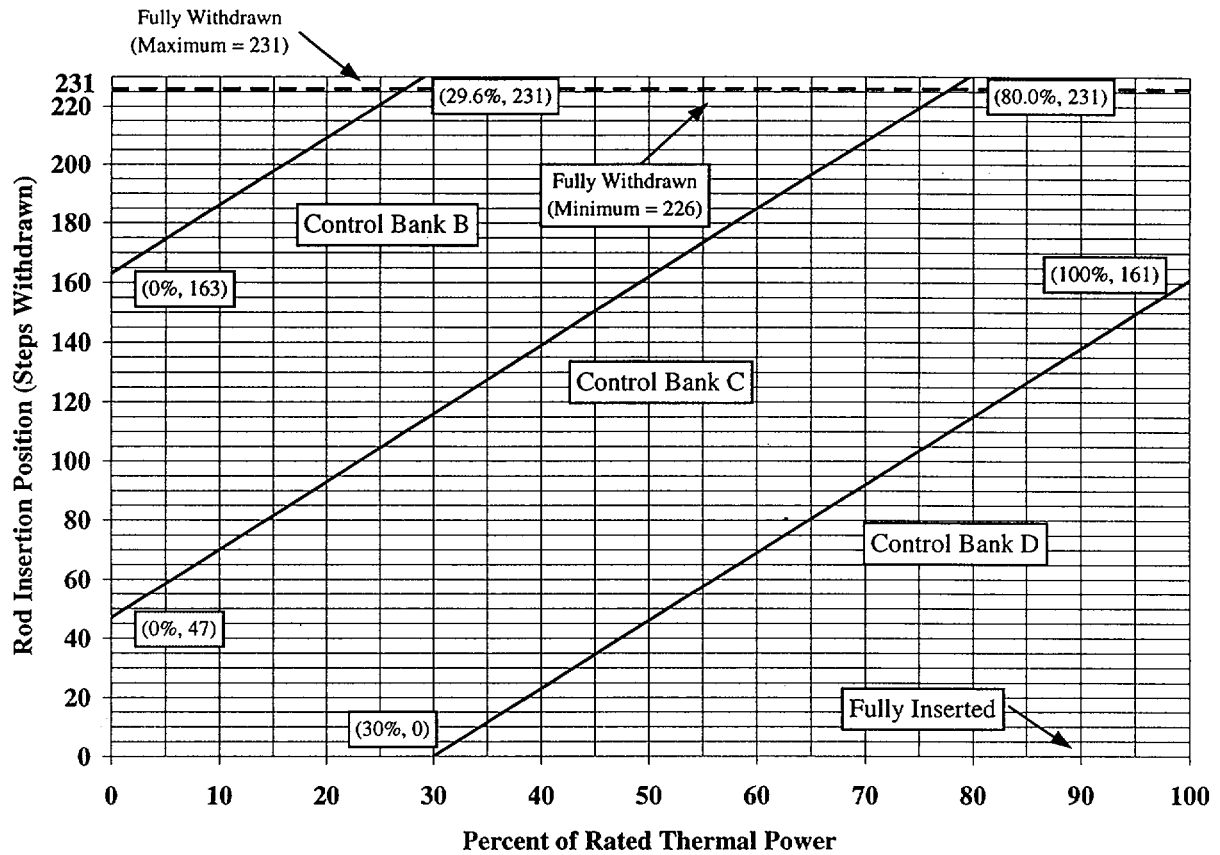


NOTE: Compliance with Technical Specification 3.1.3 may require rod withdrawal limits.
Refer to OP/1/A/6100/22 Unit 1 Data Book for details.

McGuire 1 Cycle 15 Core Operating Limits Report

Figure 2

Control Bank Insertion Limits Versus Percent Rated Thermal Power



NOTE: Compliance with Technical Specification 3.1.3 may require rod withdrawal limits. Refer to OP/1/A/6100/22 Unit 1 Data Book for details.

McGuire 1 Cycle 15 Core Operating Limits Report

Table 1
RCCA Withdrawal Steps and Sequence

A. RCCAs Fully Withdrawn at 226 Steps

<u>Control Bank A</u>	<u>Control Bank B</u>	<u>Control Bank C</u>	<u>Control Bank D</u>
0 Start	0	0	0
116	0 Start	0	0
226 Stop	110	0	0
226	116	0 Start	0
226	226 Stop	110	0
226	226	116	0 Start
226	226	226 Stop	110

B. RCCAs Fully Withdrawn at 227 Steps

<u>Control Bank A</u>	<u>Control Bank B</u>	<u>Control Bank C</u>	<u>Control Bank D</u>
0 Start	0	0	0
116	0 Start	0	0
227 Stop	111	0	0
227	116	0 Start	0
227	227 Stop	111	0
227	227	116	0 Start
227	227	227 Stop	111

C. RCCAs Fully Withdrawn at 228 Steps

<u>Control Bank A</u>	<u>Control Bank B</u>	<u>Control Bank C</u>	<u>Control Bank D</u>
0 Start	0	0	0
116	0 Start	0	0
228 Stop	112	0	0
228	116	0 Start	0
228	228 Stop	112	0
228	228	116	0 Start
228	228	228 Stop	112

McGuire 1 Cycle 15 Core Operating Limits Report

Table 1 Continued
RCCA Withdrawal Steps and Sequence

D. RCCAs Fully Withdrawn at 229 Steps

<u>Control Bank A</u>	<u>Control Bank B</u>	<u>Control Bank C</u>	<u>Control Bank D</u>
0 Start	0	0	0
116	0 Start	0	0
229 Stop	113	0	0
229	116	0 Start	0
229	229 Stop	113	0
229	229	116	0 Start
229	229	229 Stop	113

E. RCCAs Fully Withdrawn at 230 Steps

<u>Control Bank A</u>	<u>Control Bank B</u>	<u>Control Bank C</u>	<u>Control Bank D</u>
0 Start	0	0	0
116	0 Start	0	0
230 Stop	114	0	0
230	116	0 Start	0
230	230 Stop	114	0
230	230	116	0 Start
230	230	230 Stop	114

F. RCCAs Fully Withdrawn at 231 Steps

<u>Control Bank A</u>	<u>Control Bank B</u>	<u>Control Bank C</u>	<u>Control Bank D</u>
0 Start	0	0	0
116	0 Start	0	0
231 Stop	115	0	0
231	116	0 Start	0
231	231 Stop	115	0
231	231	116	0 Start
231	231	231 Stop	115

McGuire 1 Cycle 15 Core Operating Limits Report

2.6 Heat Flux Hot Channel Factor - $F_Q(X,Y,Z)$ (TS 3.2.1)

2.6.1 $F_Q(X,Y,Z)$ steady-state limits are defined by the following relationships:

$$\begin{aligned} F_Q^{RTP} * K(Z)/P & \quad \text{for } P > 0.5 \\ F_Q^{RTP} * K(Z)/0.5 & \quad \text{for } P \leq 0.5 \end{aligned}$$

where,

$$P = (\text{Thermal Power})/(\text{Rated Power})$$

Note: The measured $F_Q(X,Y,Z)$ shall be increased by 3% to account for manufacturing tolerances and 5% to account for measurement uncertainty when comparing against the LCO limits. The manufacturing tolerance and measurement uncertainty are implicitly included in the F_Q surveillance limits as defined in COLR Sections 2.6.5 and 2.6.6.

2.6.2 $F_Q^{RTP} = 2.50 \times K(\text{BU})$

2.6.3 $K(Z)$ is the normalized $F_Q(X,Y,Z)$ as a function of core height. The $K(Z)$ function for MkBW and Westinghouse RFA fuel is provided in Figure 3.

2.6.4 $K(\text{BU})$ is the normalized $F_Q(X,Y,Z)$ as a function of burnup. $K(\text{BU})$ for both MkBW and Westinghouse RFA fuel is 1.0 for all burnups.

The following parameters are required for core monitoring per the Surveillance Requirements of Technical Specification 3.2.1:

2.6.5 $[F_Q^L(X,Y,Z)]^{OP} = \frac{F_Q^D(X,Y,Z) * M_Q(X,Y,Z)}{UMT * MT * TILT}$

where:

$[F_Q^L(X,Y,Z)]^{OP}$ = Cycle dependent maximum allowable design peaking factor that ensures that the $F_Q(X,Y,Z)$ LOCA limit will be preserved for operation within the LCO limits. $[F_Q^L(X,Y,Z)]^{OP}$ includes allowances for calculation and measurement uncertainties.

McGuire 1 Cycle 15 Core Operating Limits Report

$F_Q^D(X,Y,Z)$ = Design power distribution for F_Q . $F_Q^D(X,Y,Z)$ is provided in Table 4, Appendix A, for normal operating conditions and in Table 5, Appendix A for power escalation testing during initial startup operation.

$M_Q(X,Y,Z)$ = Margin remaining in core location X,Y,Z to the LOCA limit in the transient power distribution. $M_Q(X,Y,Z)$ is provided in Table 4, Appendix A for normal operating conditions and in Table 5, Appendix A for power escalation testing during initial startup operation.

UMT = Total Peak Measurement Uncertainty. (UMT = 1.05)

MT = Engineering Hot Channel Factor. (MT = 1.03)

TILT = Peaking penalty that accounts for the peaking increase from an allowable quadrant power tilt ratio of 1.02. (TILT = 1.035)

Note: $[F_Q^L(X,Y,Z)]^{OP}$ is the parameter identified as $F_Q^{MAX}(X,Y,Z)$ in DPC-NE-2011PA.

$$2.6.6 \quad [F_Q^L(X,Y,Z)]^{RPS} = \frac{F_Q^D(X,Y,Z) * M_C(X,Y,Z)}{UMT * MT * TILT}$$

where:

$[F_Q^L(X,Y,Z)]^{RPS}$ = Cycle dependent maximum allowable design peaking factor that ensures that the $F_Q(X,Y,Z)$ Centerline Fuel Melt (CFM) limit will be preserved for operation within the LCO limits.
 $[F_Q^L(X,Y,Z)]^{RPS}$ includes allowances for calculation and measurement uncertainties.

$F_Q^D(X,Y,Z)$ = Design power distributions for F_Q . $F_Q^D(X,Y,Z)$ is provided in Table 4, Appendix A for normal operating conditions and in Table 5, Appendix A for power escalation testing during initial startup operation.

McGuire 1 Cycle 15 Core Operating Limits Report

$M_C(X,Y,Z)$ = Margin remaining to the CFM limit in core location X,Y,Z from the transient power distribution. $M_C(X,Y,Z)$ calculations parallel the $M_Q(X,Y,Z)$ calculations described in DPC-NE-2011PA, except that the LOCA limit is replaced with the CFM limit. $M_C(X,Y,Z)$ is provided in Table 6, Appendix A for normal operating conditions and in Table 7, Appendix A for power escalation testing during initial startup operation.

UMT = Total Peak Measurement Uncertainty (UMT = 1.05)

MT = Engineering Hot Channel Factor (MT = 1.03)

TILT = Peaking penalty that accounts for the peaking increase for an allowable quadrant power tilt ratio of 1.02. (TILT = 1.035)

Note: $[F_Q^L(X,Y,Z)]^{RPS}$ is the parameter identified as $F_Q^{MAX}(X,Y,Z)$ in DPC-NE-2011PA, except that $M_Q(X,Y,Z)$ is replaced by $M_C(X,Y,Z)$.

2.6.7 KSLOPE = 0.0725

where:

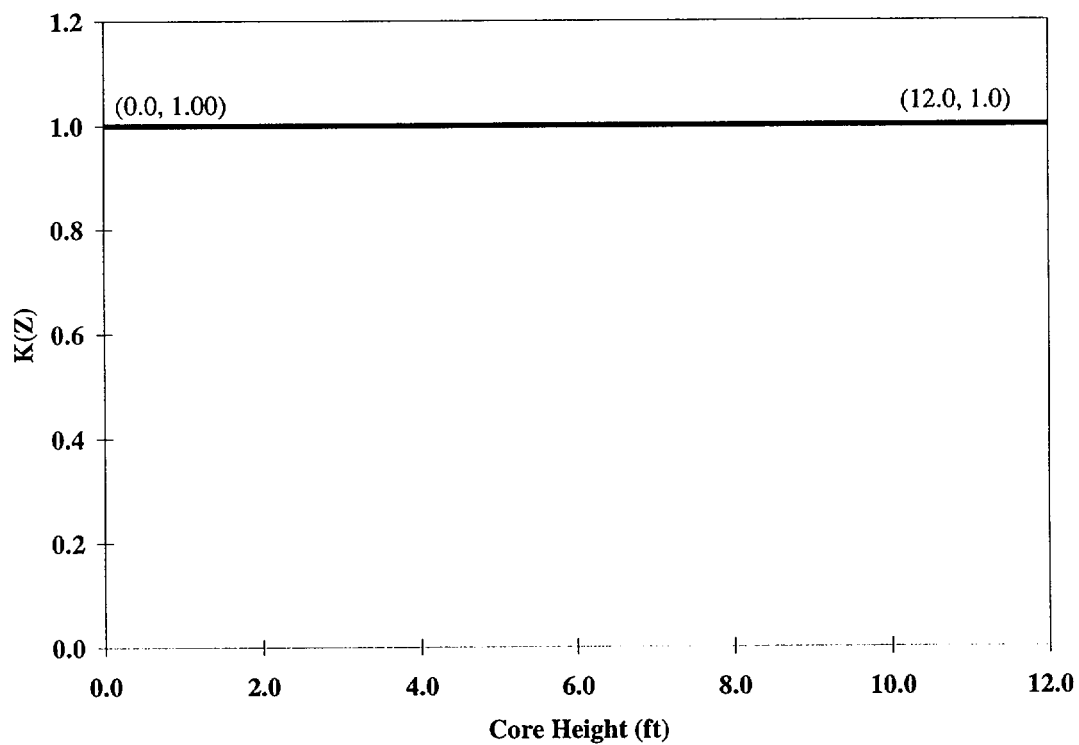
KSLOPE is the adjustment to the K_1 value from OTΔT trip setpoint required to compensate for each 1% that $F_Q^M(X,Y,Z)$ exceeds $[F_Q^L(X,Y,Z)]^{RPS}$.

2.6.8 $F_Q(X,Y,Z)$ penalty factors for Technical Specification Surveillance's 3.2.1.2 and 3.2.1.3 are provided in Table 2.

McGuire 1 Cycle 15 Core Operating Limits Report

Figure 3

$K(Z)$, Normalized $F_Q(X,Y,Z)$ as a Function of
Core Height for MkbW and Westinghouse RFA Fuel



McGuire 1 Cycle 15 Core Operating Limits Report

Table 2
 $F_Q(X,Y,Z)$ and $F_{\Delta H}(X,Y)$ Penalty Factors
For Technical Specification Surveillance's 3.2.1.2, 3.2.1.3 and 3.2.2.2

<u>Burnup</u> <u>(EFPD)</u>	<u>$F_Q(X,Y,Z)$</u> <u>Penalty Factor (%)</u>	<u>$F_{\Delta H}(X,Y,Z)$</u> <u>Penalty Factor (%)</u>
0	2.00	2.00
4	2.00	2.00
12	2.00	2.00
25	2.71	2.00
50	2.00	2.00
75	2.00	2.00
100	2.00	2.00
125	2.00	2.00
150	2.00	2.00
175	2.00	2.00
200	2.00	2.00
225	2.00	2.00
250	2.00	2.00
275	2.00	2.00
300	2.00	2.00
325	2.03	2.00
350	2.02	2.00
375	2.00	2.00
515	2.00	2.00

McGuire 1 Cycle 15 Core Operating Limits Report

2.7 Nuclear Enthalpy Rise Hot Channel Factor - $F_{\Delta H}(X,Y)$ (TS 3.2.2)

The $F_{\Delta H}$ steady-state limits referred to in Technical Specification 3.2.2 is defined by the following relationship.

$$2.7.1 \quad [F_{\Delta H}^L(X,Y)]^{LCO} = \text{MARP}(X,Y) * \left[1.0 + \frac{1}{\text{RRH}} * (1.0 - P) \right]$$

where:

$[F_{\Delta H}^L(X,Y)]^{LCO}$ is defined as the steady-state, maximum allowed radial peak.

$[F_{\Delta H}^L(X,Y)]^{LCO}$ includes allowances for calculation-measurement uncertainty.

$\text{MARP}(X,Y) =$ Cycle-specific operating limit Maximum Allowable Radial Peaks. $\text{MARP}(X,Y)$ radial peaking limits are provided in Table 3.

$$P = \frac{\text{Thermal Power}}{\text{Rated Thermal Power}}$$

$\text{RRH} =$ Thermal Power reduction required to compensate for each 1% that the measured radial peak, $F_{\Delta H}^M(X,Y)$, exceeds the limit.

$$\text{RRH} = 3.34 \quad (0.0 < P \leq 1.0)$$

The following parameters are required for core monitoring per the Surveillance requirements of Technical Specification 3.2.2.

$$2.7.2 \quad [F_{\Delta H}^L(X,Y)]^{SURV} = \frac{F_{\Delta H}^D(X,Y) \times M_{\Delta H}(X,Y)}{\text{UMR} \times \text{TILT}}$$

where:

$[F_{\Delta H}^L(X,Y)]^{SURV} =$ Cycle dependent maximum allowable design peaking factor that ensures that the $F_{\Delta H}(X,Y)$ limit will be preserved for operation within the LCO limits. $[F_{\Delta H}^L(X,Y)]^{SURV}$ includes allowances for calculation-measurement uncertainty.

McGuire 1 Cycle 15 Core Operating Limits Report

$F_{\Delta H}^D(X,Y)$ = Design radial power distribution for $F_{\Delta H}$. $F_{\Delta H}^D(X,Y)$ is provided in Table 8, Appendix A for normal operation and in Table 9, Appendix A for power escalation testing during initial startup operation.

$M_{\Delta H}(X,Y)$ = The margin remaining in core location X,Y relative to the Operational DNB limits in the transient power distribution. $M_{\Delta H}(X,Y)$ is provided in Table 8, Appendix A for normal operation and in Table 9, Appendix A for power escalation testing during initial startup operation.

UMR = Uncertainty value for measured radial peaks. UMR is set 1.0 since a factor of 1.04 is implicitly included in the variable $M_{\Delta H}(X,Y)$.

TILT = Peaking penalty that accounts for the peaking increase for an allowable quadrant power tilt ratio of 1.02, (TILT = 1.035).

NOTE: $[F_{\Delta H}^L(X,Y)]^{SURV}$ is the parameter identified as $F_{\Delta H}(X,Y)^{MAX}$ in DPC-NE-2011PA.

2.7.3 RRH = 3.34

where:

RRH = Thermal power reduction required to compensate for each 1% that the measured radial peak, $F_{\Delta H}^M(X,Y)$ exceeds its limit. ($0 < P \leq 1.0$)

2.7.4 TRH = 0.04

where:

TRH = Reduction in OTΔT K_1 setpoint required to compensate for each 1% that the measured radial peak, $F_{\Delta H}(X,Y)$ exceeds its limit.

2.7.5 $F_{\Delta H}(X,Y)$ penalty factors for Technical Specification Surveillance 3.2.2.2 are provided in Table 2.

2.8 Axial Flux Difference – AFD (TS 3.2.3)

2.8.1 The Axial Flux Difference (AFD) Limits are provided in Figure 4.

McGuire 1 Cycle 15 Core Operating Limits Report

Table 3
Maximum Allowable Radial Peaks (MARPs)
(Applicable to Both MkBW and RFA Fuel)

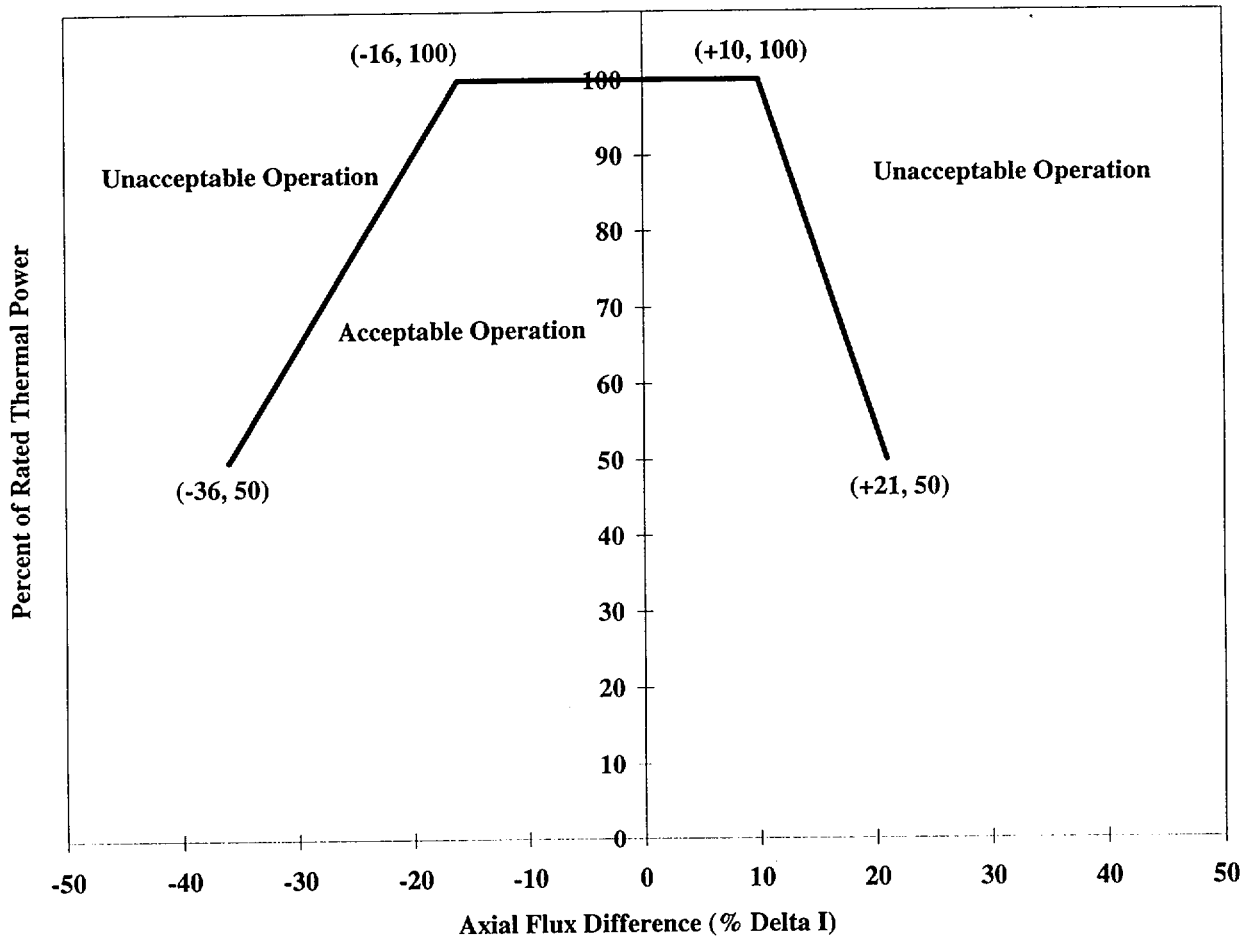
Core Ht. (ft)	Axial Peak ----->						
	<u>1.05</u>	<u>1.10</u>	<u>1.20</u>	<u>1.30</u>	<u>1.40</u>	<u>1.50</u>	<u>1.60</u>
0.120	1.687	1.716	1.782	1.838	1.888	1.933	1.863
1.200	1.684	1.715	1.776	1.830	1.878	1.896	1.839
2.400	1.683	1.711	1.767	1.819	1.858	1.845	1.789
3.600	1.681	1.707	1.758	1.802	1.810	1.795	1.742
4.800	1.678	1.701	1.747	1.785	1.759	1.744	1.692
6.000	1.674	1.695	1.733	1.748	1.703	1.692	1.643
7.200	1.669	1.687	1.716	1.696	1.649	1.633	1.587
8.400	1.664	1.675	1.685	1.643	1.595	1.579	1.534
9.600	1.656	1.660	1.635	1.585	1.543	1.529	1.487
10.800	1.645	1.633	1.587	1.535	1.488	1.476	1.434
12.000	1.620	1.592	1.538	1.490	1.442	1.432	1.394

Core Ht. (ft)	Axial Peak ----->					
	<u>1.70</u>	<u>1.80</u>	<u>1.90</u>	<u>2.10</u>	<u>3.00</u>	<u>3.25</u>
0.12	1.807	1.723	1.645	1.543	1.218	1.153
1.20	1.815	1.740	1.664	1.548	1.188	1.123
2.40	1.772	1.715	1.659	1.561	1.170	1.108
3.60	1.721	1.667	1.617	1.555	1.213	1.141
4.80	1.674	1.624	1.574	1.510	1.227	1.182
6.00	1.627	1.579	1.533	1.465	1.197	1.148
7.20	1.571	1.527	1.488	1.424	1.165	1.116
8.40	1.522	1.479	1.440	1.373	1.134	1.089
9.60	1.476	1.436	1.399	1.337	1.110	1.065
10.80	1.427	1.390	1.355	1.294	1.075	1.033
12.00	1.389	1.356	1.327	1.273	1.061	1.017

McGuire 1 Cycle 15 Core Operating Limits Report

Figure 4

Percent of Rated Thermal Power Versus Percent Axial Flux Difference Limits



NOTE: Compliance with Technical Specification 3.2.1 may require more restrictive AFD limits. Refer to OP/1/A/6100/22 Unit 1 Data Book of more details.

McGuire 1 Cycle 15 Core Operating Limits Report

2.9 Reactor Trip System Instrumentation Setpoints (TS 3.3.1) Table 3.3.1-1

2.9.1 Overtemperature ΔT Setpoint Parameter Values

<u>Parameter</u>	<u>Value</u>
Overtemperature ΔT reactor trip setpoint	$K_1 \leq 1.1978$
Overtemperature ΔT reactor trip heatup setpoint penalty coefficient	$K_2 = 0.0334/^{\circ}\text{F}$
Overtemperature ΔT reactor trip depressurization setpoint penalty coefficient	$K_3 = 0.001601/\text{psi}$
Time constants utilized in the lead-lag compensator for ΔT	$\tau_1 \geq 8 \text{ sec.}$ $\tau_2 \leq 3 \text{ sec.}$
Time constant utilized in the lag compensator for ΔT	$\tau_3 \leq 2 \text{ sec.}$
Time constants utilized in the lead-lag compensator for T_{avg}	$\tau_4 \geq 28 \text{ sec.}$ $\tau_5 \leq 4 \text{ sec.}$
Time constant utilized in the measured T_{avg} lag compensator	$\tau_6 \leq 2 \text{ sec.}$
$f_1(\Delta I)$ "positive" breakpoint	$= 19.0 \% \Delta I$
$f_1(\Delta I)$ "negative" breakpoint	$= \text{N/A}^*$
$f_1(\Delta I)$ "positive" slope	$= 1.769 \% \Delta T_0 / \% \Delta I$
$f_1(\Delta I)$ "negative" slope	$= \text{N/A}^*$

- * The $f_1(\Delta I)$ "negative" breakpoint and the $f_1(\Delta I)$ "negative" slope are not applicable since the $f_1(\Delta I)$ function is not required below the $f_1(\Delta I)$ "positive" breakpoint of 19.0% ΔI .

McGuire 1 Cycle 15 Core Operating Limits Report

2.9.2 Overpower ΔT Setpoint Parameter Values

<u>Parameter</u>	<u>Value</u>
Overpower ΔT reactor trip setpoint	$K_4 \leq 1.0864$
Overpower ΔT reactor trip heatup setpoint penalty coefficient	$K_6 = 0.001179/^{\circ}\text{F}$
Time constants utilized in the lead-lag compensator for ΔT	$\tau_1 \geq 8 \text{ sec.}$ $\tau_2 \leq 3 \text{ sec.}$
Time constant utilized in the lag compensator for ΔT	$\tau_3 \leq 2 \text{ sec.}$
Time constant utilized in the measured T_{avg} lag compensator	$\tau_6 \leq 2 \text{ sec.}$
Time constant utilized in the rate-lag controller for T_{avg}	$\tau_7 \geq 5 \text{ sec.}$
$f_2(\Delta I)$ "positive" breakpoint	$= 35.0 \% \Delta I$
$f_2(\Delta I)$ "negative" breakpoint	$= -35.0 \% \Delta I$
$f_2(\Delta I)$ "positive" slope	$= 7.0 \% \Delta T_o / \% \Delta I$
$f_2(\Delta I)$ "negative" slope	$= 7.0 \% \Delta T_o / \% \Delta I$

McGuire 1 Cycle 15 Core Operating Limits Report

2.10 Accumulators (TS 3.5.1)

2.10.1 Boron concentration limits during modes 1 and 2, and mode 3 with RCS pressure >1000 psi:

<u>Parameter</u>	<u>Limit</u>
Cold Leg Accumulator minimum boron concentration.	2,475 ppm
Cold Leg Accumulator maximum boron concentration.	2,875 ppm

2.11 Refueling Water Storage Tank - RWST (TS 3.5.4)

2.11.1 Boron concentration limits during modes 1, 2, 3, and 4:

<u>Parameter</u>	<u>Limit</u>
Refueling Water Storage Tank minimum boron concentration.	2,675 ppm
Refueling Water Storage Tank maximum boron concentration.	2,875 ppm

McGuire 1 Cycle 15 Core Operating Limits Report

2.12 Spent Fuel Pool Boron Concentration (TS 3.7.14)

2.12.1 Minimum boron concentration limit for the spent fuel pool. Applicable when fuel assemblies are stored in the spent fuel pool.

<u>Parameter</u>	<u>Limit</u>
Spent fuel pool minimum boron concentration.	2,675 ppm

2.13 Refueling Operations - Boron Concentration (TS 3.9.1)

2.13.1 Minimum boron concentration limit for the filled portions of the Reactor Coolant System, refueling canal, and refueling cavity for mode 6 conditions. The minimum boron concentration limit and plant refueling procedures ensure that the K_{eff} of the core will remain within the mode 6 reactivity requirement of $K_{eff} \leq 0.95$.

<u>Parameter</u>	<u>Limit</u>
Minimum Boron concentration of the Reactor Coolant System, the refueling canal, and the refueling cavity.	2,675 ppm

McGuire 1 Cycle 15 Core Operating Limits Report

2.14 Borated Water Source – Shutdown (SLC 16.9.14)

2.14.1 Volume and boron concentrations for the Boric Acid Storage System and the Refueling Water Storage Tank (RWST) during modes 5 and 6.

<u>Parameter</u>	<u>Limit</u>
Boric Acid Storage System minimum contained borated water volume	9,079 gallons 10.38% Level
Boric Acid Storage System minimum boron concentration	7,000 ppm
Boric Acid Storage System minimum water volume required to maintain SDM at 7,000 ppm	780 gallons
Refueling Water Storage Tank minimum contained borated water volume	43,000 gallons 35 inches
Refueling Water Storage Tank minimum boron concentration	2,675 ppm
Refueling Water Storage Tank minimum water volume required to maintain SDM at 2,675 ppm	3,500 gallons

McGuire 1 Cycle 15 Core Operating Limits Report

2.15 Borated Water Source - Operating (SLC 16.9.11)

2.15.1 Volume and boron concentrations for the Boric Acid Storage System and the Refueling Water Storage Tank (RWST) during modes 1, 2, 3, and mode 4:

<u>Parameter</u>	<u>Limit</u>
Boric Acid Storage System minimum contained borated water volume	23,843 gallons 41.8% Level
Boric Acid Storage System minimum boron concentration	7,000 ppm
Boric Acid Storage System minimum water volume required to maintain SDM at 7,000 ppm	13,174 gallons
Refueling Water Storage Tank minimum contained borated water volume	96,607 gallons 103.6 inches
Refueling Water Storage Tank minimum boron concentration	2,675 ppm
Refueling Water Storage Tank maximum boron concentration (TS 3.5.4)	2875 ppm
Refueling Water Storage Tank minimum water volume required to maintain SDM at 2,675 ppm	57,107 gallons

NOTE: Data contained in the Appendix to this document was generated in the McGuire 1 Cycle 15 Maneuvering Analysis calculation file, MCC-1553.05-00-0329. The Plant Nuclear Engineering Section will control this information via computer file(s) and should be contacted if there is a need to access this information.