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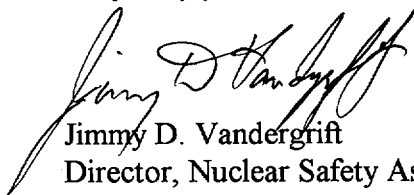
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ASME Section XI, IWB-3600 Evaluation

Gentlemen:

During the Arkansas Nuclear One, Unit 2 mid-cycle outage in 2000, evidence of reactor coolant system (RCS) leakage was observed while the unit was shut down. Further evaluation revealed that a number of pressurizer heater nozzles, as well as instrumentation nozzles on the RCS hot leg had developed leaks. Repairs were made to these penetrations and an evaluation in accordance with the American Society of Mechanical Engineers (ASME) Section XI, IWB-3600 was performed. The IWB-3600 evaluation was performed because the repair method did not remove the flaws that exceeded the allowable flaws defined in IWB-3500, but the weld repair met the ASME Code. Pursuant to ASME Section XI, IWB-3610(e), Entergy Operations is providing this evaluation to the NRC. NRC review of this evaluation is not being requested. This submittal contains no commitments. Should you have any questions, please contact me.

Very truly yours,



Jimmy D. Vandergrift
Director, Nuclear Safety Assurance

JDV/nbm
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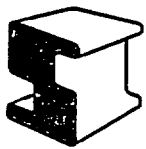
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**Evaluation of Potential
Crack Growth in Pressurizer Heater and
RCS Hot Leg Penetrations Welds**



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**Evaluation of Potential
Crack Growth in Pressurizer Heater and
RCS Hot Leg Penetrations Welds**

Prepared for:

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Contract NHS 00384

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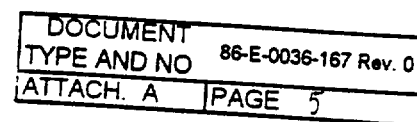
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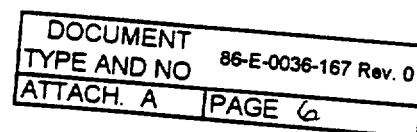
1.0 INTRODUCTION

During a recent examination of the pressurizer vessel and reactor coolant system (RCS) hot leg piping at Arkansas Nuclear One (ANO) Unit 2, evidence of leaking penetrations was observed. Additional NDE evaluation revealed that a number of pressurizer heater penetrations, as well as RTD and pressure measurement nozzle penetrations on the RCS hot leg, had developed leaks. Repairs were designed and implemented which moved the pressure boundary from the inside surface to the outside surface for both the pressurizer vessel and hot leg piping penetrations.

In the existing design at ANO-2 for both the pressurizer and RCS hot leg pipe penetrations, the instrument nozzle passes through the vessel or pipe wall, and is welded on the inside surface of the main component with a J-groove weld, as shown in Figures 1-1 and 1-2.

The repair that was designed and implemented for the pressurizer vessel replaced the pressure boundary weld on the inside surface of the pressurizer nozzle with an Alloy 690 OD weld attached to a temperbead weld pad on the pressurizer OD. The modification of the hot leg piping penetration consisted of removing a portion of the old RTD or pressure tap nozzle by cutting it near the outer wall of the RCS piping and replacing it with a new nozzle welded on the outside surface of the RCS piping with a J-groove weld plus a cover fillet. The new RTD or pressure measurement nozzle will be fabricated with Alloy 690 material which is more resistant to stress corrosion cracking than the Alloy 600 material of the old nozzle.

The objective of this report is to document the analyses performed to demonstrate that any cracking in the Alloy 600 welds at the inboard end of the pressurizer heater penetrations and hot leg RTD/pressure taps will not grow to a size greater than allowed by Section XI of the ASME Code [1].



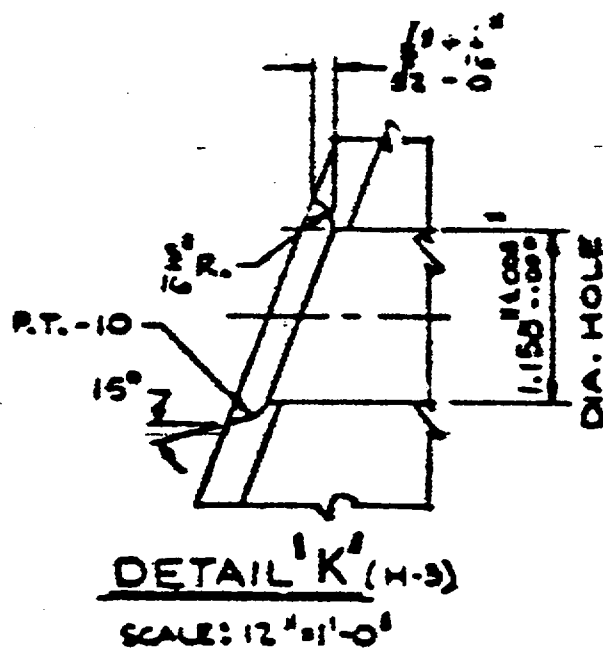
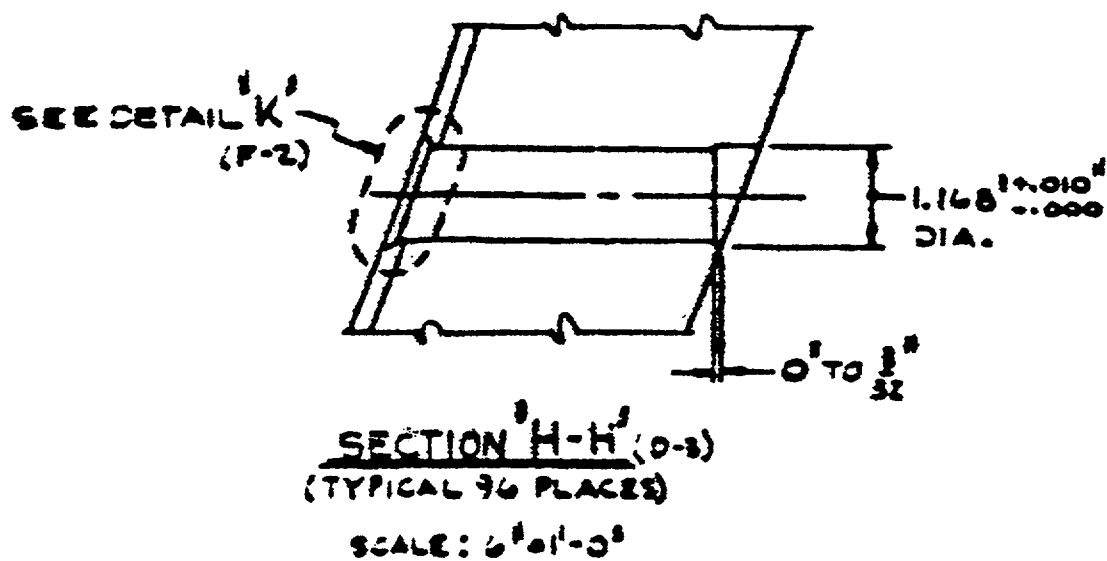


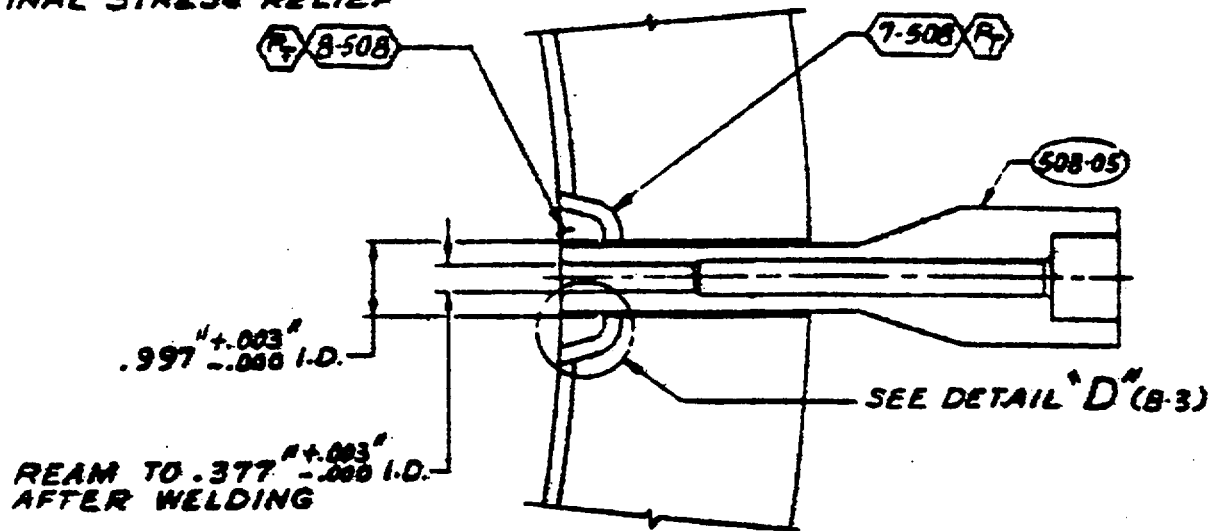
Figure 1-1. ANO-2 Pressurizer Heater Penetration Inboard Weld Groove

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THIS WELD NOT TO
BE MADE UNTIL AFTER
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INSTALLATION OF R.T.D. NOZZLE

SCALE: 6"=1'-0"

Figure 1-2a. ANO-2 RCS Hot Leg RTD Nozzle Assemblies

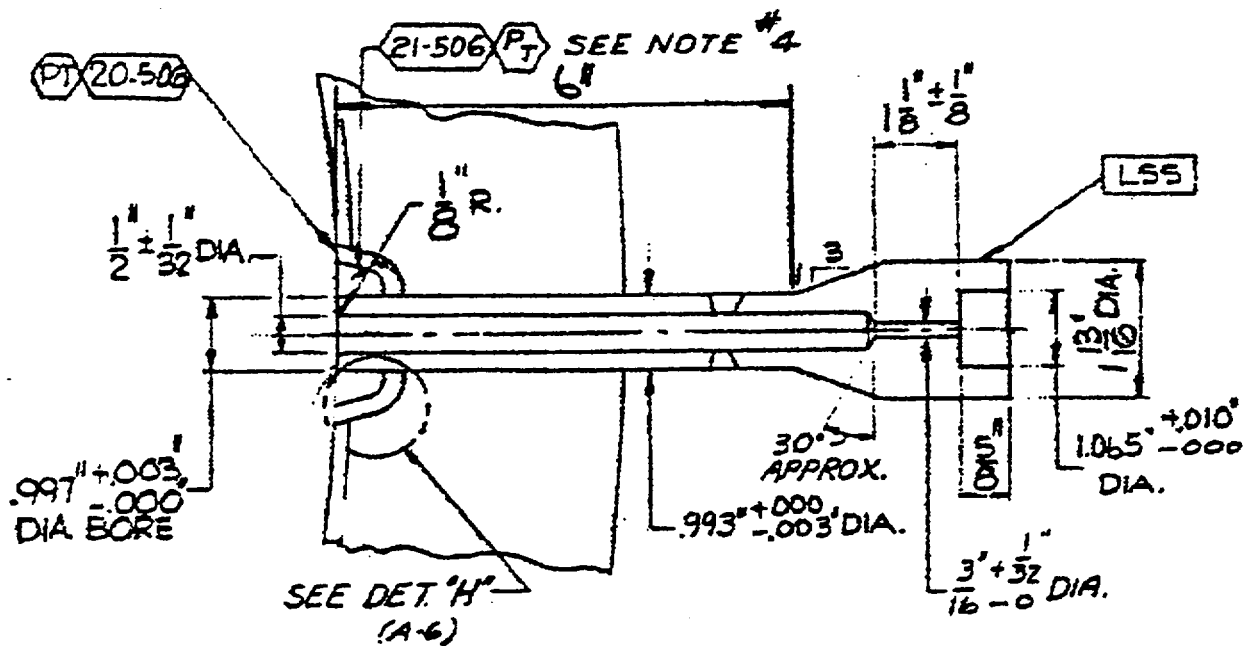


Figure 1-2b. ANO-2 RCS Hot Leg Pressure Tap Nozzle Assemblies

2.0 METHODOLOGY

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ASME Code Section XI [1] provides guidance for performing crack growth analyses and for determining allowable flaw sizes in structural components. The evaluation of the potential crack growth into the pressurizer vessel and RCS hot leg piping base material is based on the guidelines of the Code and includes the following tasks:

1. Develop local finite element models of the pressurizer and hot leg penetrations to determine local stress distributions in the weld and base metal near the penetrations. For the pressurizer, the analysis is based on an enlarged hole in the pressurizer shell to account for outermost heater locations with the largest side-hill angle. Thus, the analysis is applicable for a repair at any of the pressurizer heater locations. Similarly, bounding dimensions are used for the hot leg penetration model in order to make the analyses applicable to all hot leg RTD and pressure measurement/sample locations.
2. Quantify the cyclic operating conditions expected for each location. The cyclic operating conditions are combined such that maximum cyclic stress ranges at the penetrations are determined.
3. Perform stress analyses for the internal pressure and the transient thermal conditions to compute the stress distributions for the most severe loading conditions.
4. Perform a crack growth analysis for assumed cracking of the existing Alloy 600 weld. Since the pressurizer cladding is Alloy 600, perform evaluations for both a corner crack and a crack that extends further into the adjacent cladding. For the RCS hot leg, only a corner crack in the Alloy 600 weld needs to be evaluated since the cladding is austenitic stainless steel.
5. Determine the ASME Section XI allowable stress intensity factor for each crack.

6. Determine the number of cycles to reach the allowable stress intensity factor if this is less than the allowable for the plant life and determine the end-of-evaluation period flaw size.

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3.0 DESIGN INPUT

3.1 Component Description

The pressurizer heater penetrations that have exhibited leakage are located in the spherical bottom head of the pressurizer vessel. The penetrations are longitudinal with respect to the axis of the pressurizer and symmetrically spread around the centerline of the spherical bottom head. The basic dimensions of the pressurizer and its penetration nozzle used in this evaluation are obtained from the drawings of References 2 and 3. These dimensions are summarized in Table 3-1 and illustrated in Figure 3-1. The outermost heater penetration with the largest side-hill angle is located at 38.82 inches from the centerline of the bottom head [3].

The RCS hot leg piping is a 50 inches OD, 3-3/4 inches thick cylinder with a 1/4 inch thick stainless steel cladding on its inside surface. The 1-inch inconel RTD and pressure measurement nozzles penetrate the hot leg pipe radially and are welded to the inner surface of the RCS hot leg pipe with a J-groove weld as shown in Figure 1-2. The basic dimensions of the RCS hot leg piping RTD and pressure measurement penetrations are provided by References 4 and 5. The repair designs are documented in Reference 6. The dimensions used in this evaluation are presented in Table 3-1 and illustrated in Figures 3-2 and 3-3.

3.2 Material Properties

The pressurizer vessel shell is made of SA-533, Grade B, Class 1 material and the cladding on its inside surface is made of Alloy 600 material. The pressurizer heater nozzle sleeve is fabricated from SB-166 (Alloy 600) material. The existing penetration weld is assumed to be made of Alloy 600 material. The hot leg piping material is SA-516, Grade 70 with a stainless steel clad (Type 304L assumed). The existing RTD or pressure tap nozzle is made of Inconel SB-166 (Alloy 600), whereas the replacement nozzle is made of Alloy 690. The weld material for the repair weld is Alloy 690 and the original weld is assumed to be made of Alloy 600. The properties for the following material properties were used in the analyses:

<u>Component</u>	<u>Pressurizer Heater Penetrations</u>	<u>RCS Hot Leg Penetrations</u>
Vessel or Pipe	SA-533 Grade B Class 1	SA-516 Grade 70
Cladding	Alloy 600	Stainless Steel (304L assumed)
Old Nozzle	Alloy 600	Alloy 600
New Nozzle	Alloy 690	Alloy 690
Penetration Weld	Alloy 600	Alloy 600

Temperature dependent material properties are used for all materials. The properties are taken from the 1992 edition of the ASME Code [7] and are shown in the following Table 3-2. Material properties in the construction codes were grouped into a very small number of generic material types (e.g., no difference between Alloy 600 and Alloy 690). In addition, the thermal conductivity of the low alloy base materials is much lower in the more recent code, such that higher thermal stresses will be predicted as compared to those based on the construction codes. Thus, the 1992 ASME Code, which provides more specific material properties, is used in the stress analyses.

A constant Poisson ratio of 0.3 is used for all materials at all temperatures. Similarly, constant density values of 0.283 lb/in³ for the low alloy and stainless steels, and 0.301 lb/in³ for the Inconel alloys are used in all the analyses.

3.3 Design and Operating Conditions

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The following design data is obtained from References 8 and 9:

Design Pressure	=	2485 psig
Design Temperature	=	700°F (Pressurizer), 650°F (Hot Leg)
Operating pressure	=	2235 psig
Operating temperature	=	653°F (Pressurizer), 611°F (Hot Leg)

Cyclic conditions have been taken from the updated design specifications [8, 9] and include the following significant events;

1. Heatup/Cooldown – 500 lifetime cycles. For the pressurizer, the rate is 200°F/hr; for the hot leg the rate is 100°F/hr. For conservatism, we have added the 100 psig associated with normal variations to the 2235 psig condition. The thermal stresses are small and are of opposite sign from pressure stresses in the area of the assumed cracking. For the period of heatup prior to pressurization, this can result in compressive stresses that will increase the stress intensity factor range.
2. Plant Loading/Unloading – 15,000 cycles. This transient exists only for the hot leg and not for the pressurizer. For the hot leg, this results in a 222°F/hr transient for 17 minutes in going between 548°F and 611°F. The pressure is 2175 psig for unloading and 2275 psig for loading. The thermal stresses are small and will be of opposite sign to the pressure stresses in the region of the cracking and will be conservatively neglected.
3. Normal variations – 10^6 cycles. These are +/- 100 psig and +/- 10°F for the hot leg and +/- 20°F for the pressurizer. It is assumed that the temperature and pressure variations are relatively slow since rapid changes do not normally occur with this high frequency. Since the thermal stress sign is opposite to the pressure sign, the thermal stresses are conservatively neglected.
4. Reactor Trip, etc. – 480 cycles. This transient is a 2535 psig overpressure, followed by a reduction in pressure to 1635 psig, and then a slow repressurization. There is also a significant thermal transient with a rapid temperature reduction from normal operating temperature to zero power conditions. (For ease of calculation, it is assumed that there are 500 cycles.)
5. Leak Test – 200 cycles. This is assumed to be a separate cycle from zero pressure to normal pressure of 2235 psig. The heatup rate for both the pressurizer and hot leg is given as 100°F/hour. (It is conservatively assumed that there are 500 of these cycles.)



The five Emergency Condition Secondary Depressurization transients are not included since they are not normal expected events. ASME Code Section XI [1] provides lower safety factors for these transients and the resulting stresses are not expected to be significantly different than those already evaluated. The 10 ASME Hydrotests to 3125 psig are also not considered. ASME Code Section XI no longer requires elevated pressure testing of vessels in service.

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Table 3-1 Basic Pressurizer and RCS Hot Leg Penetration Dimensions

Parameter	Pressurizer Lower Head	Heater Sleeve	RCS Hot Leg Pipe	RTD Nozzle	Pressure Meas. Nozzle
Inside Radius (Base Metal)	48.4375	0.4525	21.0	0.1885	0.266
Base Metal Thickness	3.875	0.1255	3.75	0.3725	0.293
Clad Thickness)	3/8	----	1/4	----	----
Bore Diameter	1.158		1.122		
Existing Weld at ID					
J-Groove Weld Depth	5/32		15/16		
J-Groove Weld Radius	3/16		½		
Fillet Weld Leg	3/32		----		
Repair Weld at OD					
J-Groove Weld Depth	----		¼		
J-Groove Weld Radius	----		¼		
Fillet Weld Leg	----		¼		

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Table 3-2 Material Properties

Material	Mechanical	Temperature							
	Properties	70	100	200	300	400	500	600	650
SA-516 Grade 70	E (10 ⁶ psi)	29.5	29.34	28.8	28.3	27.7	27.3	26.7	26.1
	α (in/in/OFx 10 ⁻⁶)	5.42	5.53	5.89	6.26	6.61	6.91	7.17	7.3
	K (Btu/sec-in-°F)	5.46E-04	5.53E-04	5.65E-04	5.65E-04	5.60E-04	5.49E-04	5.35E-04	5.26E-04
	c (Btu/lb-°F)	0.106	0.11	0.118	0.123	0.128	0.133	0.137	0.139
SA-533 Grade B Class 1	E (10 ⁶ psi)	29.2	29	28.5	28	27.4	27	26.4	26.1
	α (in/in/OFx 10 ⁻⁶)	7.02	7.06	7.25	7.43	7.55	7.70	7.83	7.90
	K (Btu/sec-in-°F)	5.16E-04	5.23E-04	5.42E-04	5.51E-04	5.51E-04	5.44E-04	5.32E-04	5.26E-04
	c (Btu/lb-°F)	0.106	0.108	0.114	0.119	0.125	0.131	0.138	0.141
Stainless Steel (304L)	E (10 ⁶ psi)	28.3	28.14	27.6	27	26.5	25.8	25.3	25.05
	α (in/in/OFx 10 ⁻⁶)	8.46	8.55	8.79	9	9.19	9.37	9.53	9.61
	K (Btu/sec-in-°F)	1.99E-04	2.01E-04	2.15E-04	2.27E-04	2.41E-04	2.52E-04	2.62E-04	2.69E-04
	c (Btu/lb-°F)	0.116	0.117	0.122	0.125	0.129	0.131	0.133	0.134
SB 166 Alloy 600	E (10 ⁶ psi)	31	30.82	30.2	29.9	29.5	29	28.7	28.45
	α (in/in/OFx 10 ⁻⁶)	6.76	6.9	7.2	7.4	7.57	7.7	7.82	7.88
	K (Btu/sec-in-°F)	1.99E-04	2.01E-04	2.11E-04	2.22E-04	2.34E-04	2.45E-04	2.57E-04	2.62E-04
	c (Btu/lb-°F)	0.107	0.109	0.112	0.115	0.118	0.119	0.123	0.123
SB-166 Alloy 690	E (10 ⁶ psi)	30.3	30.12	29.5	29.1	28.8	28.3	28.1	27.85
	α (in/in/OFx 10 ⁻⁶)	7.73	7.76	7.85	7.93	8.02	8.09	8.16	8.2
	K (Btu/sec-in-°F)	1.57E-04	1.62E-04	1.76E-04	1.90E-04	2.04E-04	2.18E-04	2.32E-04	2.38E-04
	c (Btu/lb-°F)	0.105	0.105	0.109	0.113	0.115	0.118	0.119	0.120

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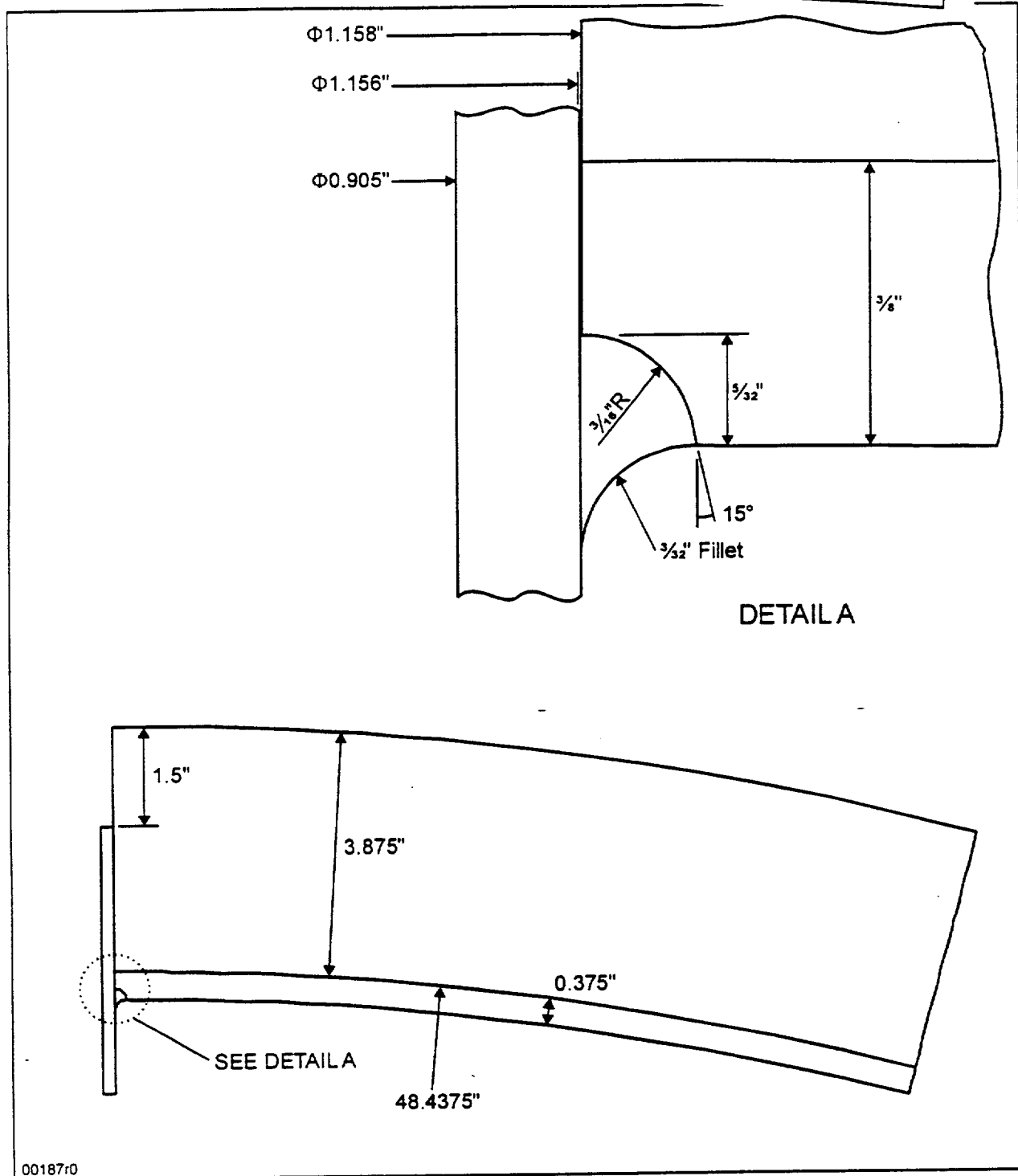


Figure 3-1. Geometry and Dimensions of Pressurizer Vessel Heater Penetration

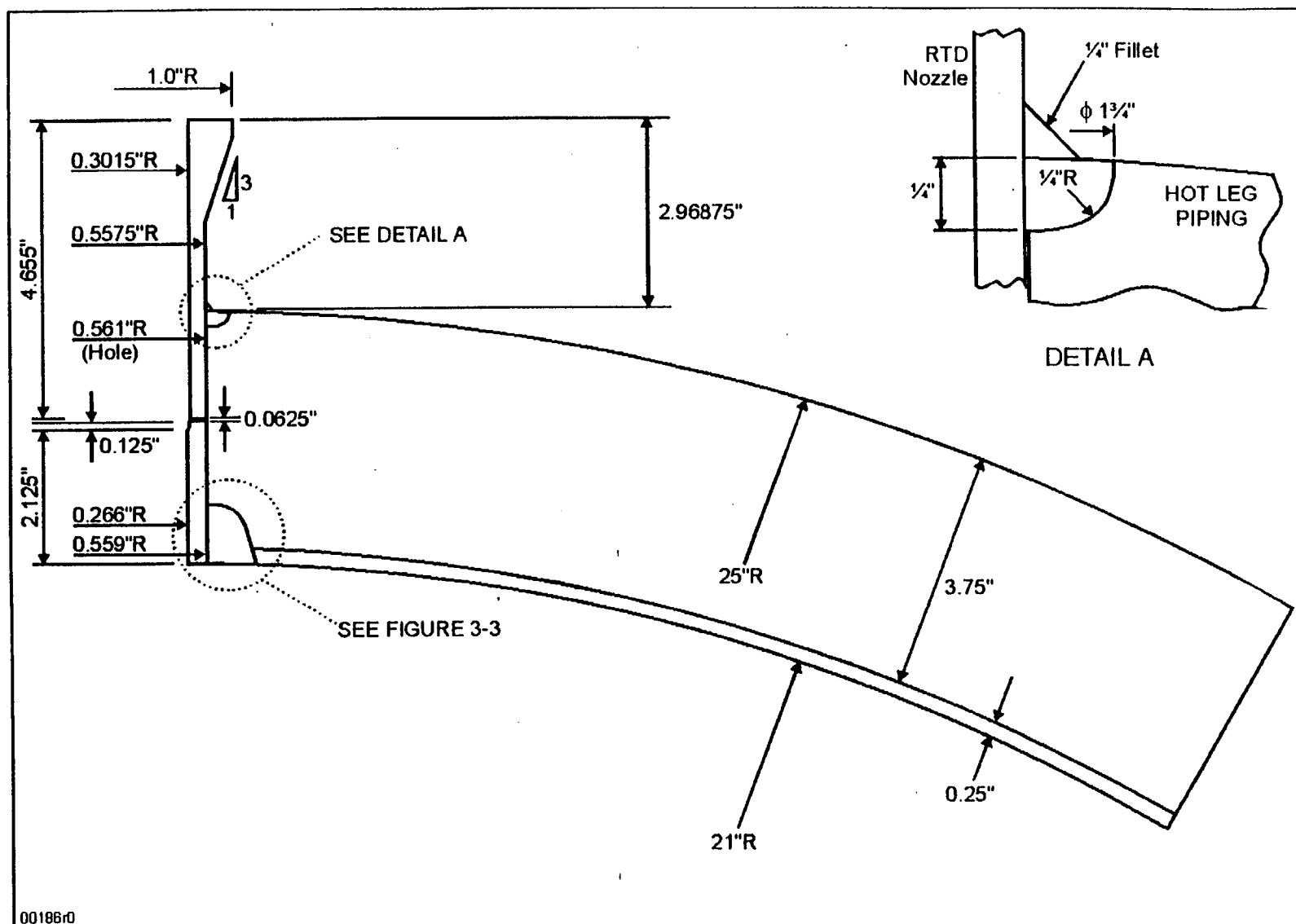


Figure 3-2. Geometry and Dimensions of Hot Leg Pipe RTD Nozzle Penetration, General View

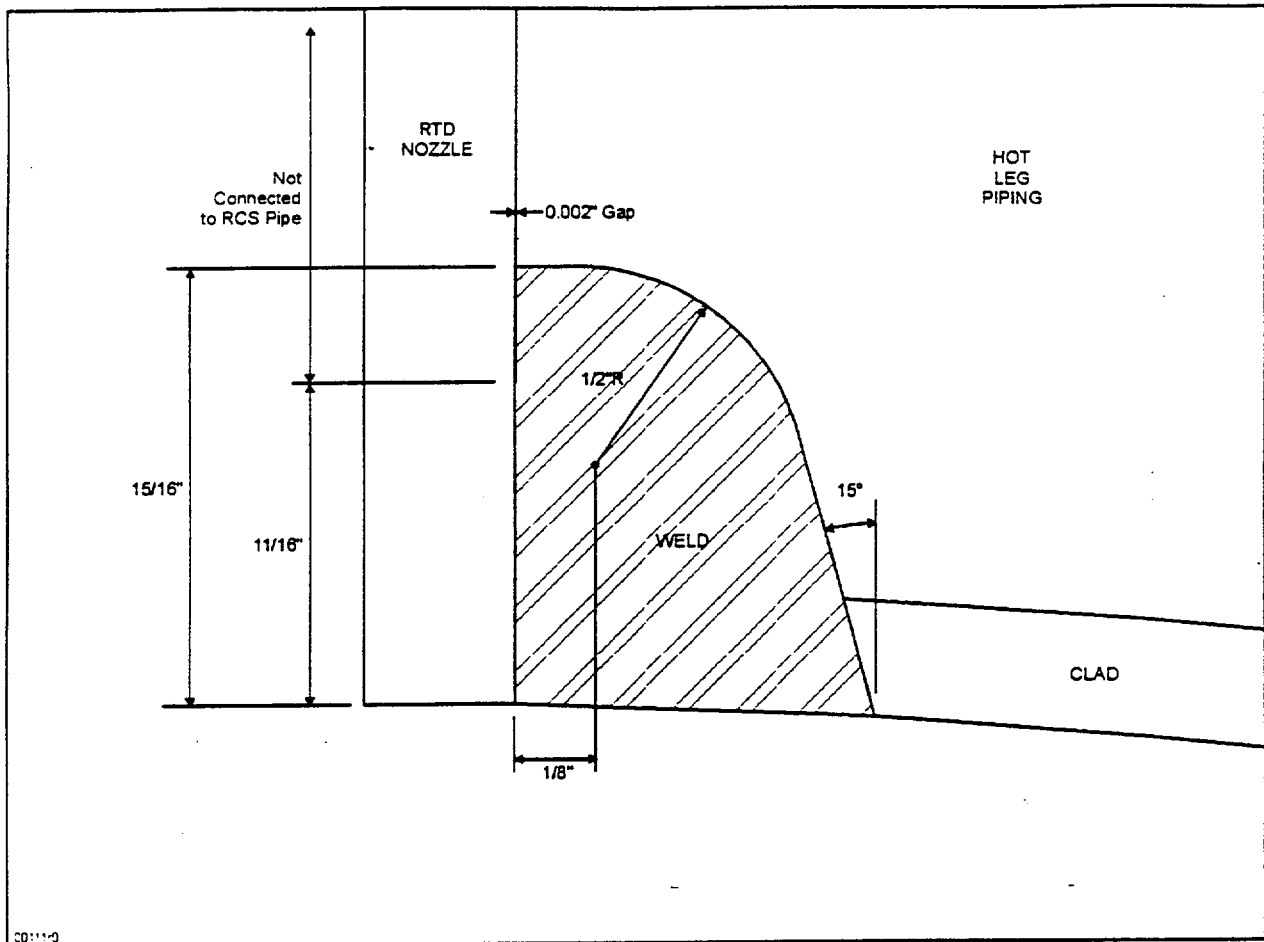


Figure 3-3. Geometry and Dimensions of Hot Leg Pipe RTD Nozzle Penetration, Existing Alloy 600 ID Weld

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4.0 STRESS EVALUATIONS

4.1 Finite Element Analysis

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4.1.1 Analytical Models

Axisymmetric finite element models of the pressurizer and hot leg penetrations were developed using the ANSYS software package [10]. Although the actual penetrations are located on the side-hill of the spherical pressurizer lower head and in the RCS cylindrical pipe, the resulting axisymmetric model will be that of a penetration at the center of a spherical shell. To more closely approximate the real configuration and the actual state of stresses, the finite element models are conservatively modified as follows:

- For the pressurizer vessel model, the analysis is based on an enlarged hole in the pressurizer shell equal to the maximum side-hill dimensions to account for outermost heater locations with the largest side-hill angle. The increased hole diameter results in higher local stresses around the penetration. -Thus, the analysis will be applicable for a repair at any of the pressurizer heater locations.
- For the RCS hot leg penetration, the radius of the hot leg pipe model is increased to 1.5 times the original radius and the internal pressure load in the pipe is increased by $4/3$ to obtain the expected cylinder hoop stress remote from the penetration. Bounding dimensions are used in order to make the analysis applicable to all hot leg RTD and pressure measurement nozzle penetrations.

The resulting finite element models of the pressurizer and hot leg penetrations are shown in Figure 4-1 and Figure 4-2, respectively. The boundaries of the finite element model are set far enough from the nozzle weld region to avoid end effects as shown in Figure 4-3 for the pressurizer penetration and Figure 4-6 for the hot leg penetration. The thermal analyses are performed with the two-dimensional thermal solid elements (PLANE55), and the stress analyses are performed with the two-dimensional structural solid elements (PLANE42).

4.1.2 Bounding Dimensions for RCS Hot Leg Penetrations

In order for the RCS hot leg penetration evaluation performed herein to be conservatively applicable to all the RTD and pressure measurement nozzles at ANO-2, bounding dimensions needed to be used in the finite element models. The nominal dimensions obtained from the construction drawings [4, 5] and analytical stress report [11] are such that the RTD and pressure measurement/sampling nozzle have the same bore diameter of 0.997 inch but, the RTD nozzle is the thicker of the two nozzles.

To determine the bounding penetration dimensions, two axisymmetric finite element models representing the two hot leg nozzles were built and analyzed under both fast and slow thermal transient loads identical to the thermal loads considered in this evaluation. A sample of the resulting stress distributions in the vicinity of the penetration weld is shown in Figures 4-9 through 4-12. Based on a comparison of the results from the finite element analyses, the penetration with the thinner nozzle sleeve (i.e., pressure measurement) experienced the largest stresses. Therefore, the pressure measurement/sampling nozzle dimensions for the existing nozzle were used for all the remaining analyses for this evaluation.

The repair drawings [6] indicate that the modified RTD nozzle is thinner than the pressure measurement nozzle. Also, the repair drawings show that at least one RTD location has a bore diameter of 1.122 inches, which is larger than the nominal bore diameter. Hence, that location was used to represent all the hot leg penetrations considered in this evaluation but, the thickness of the existing nozzle remained that of the pressure measurement nozzle.

4.2 Applied Loads

4.2.1 Internal pressure

Internal pressure (P) was applied to all the inside surfaces of the pressurizer and hot leg penetration nozzle assemblies. In addition, end cap loads are applied at the pressurizer penetration bore and at the top of the hot leg nozzle. In the case of the pressurizer, since the



penetration plug is not explicitly modeled, the end cap load is applied as an equivalent force, F , calculated as

$$F = PA$$

where,

A is the pressurizer penetration bore opening area.

For the hot leg, the end cap load (P_{cap}) due to internal pressure is calculated as follows:

$$P_{cap} = \frac{P A_{opening}}{A_{wall}}$$

where,

A_{wall} is the hot leg nozzle wall cross-sectional area, and

$A_{opening}$ is the hot leg nozzle opening area.

The applied internal pressure loading is illustrated in Figure 4-4 for the pressurizer penetration and Figure 4-7 for the hot leg penetration.

4.2.2 Thermal Transient Analyses

The thermal transient conditions specified for the pressurizer and RCS hot leg penetration nozzles are discussed in Section 3. Two thermal transients are used as bounding cases for all the prescribed conditions: the heat up/cool down ramp transient, and the reactor trip transient.

In all thermal transient analyses, a very large conservative film coefficient of 25,000 BTU/hr-ft²-°F is used on the inside surface of the pressurizer vessel or hot leg pipe. The inside surface of the penetration nozzle is conservatively assumed perfectly insulated in all the analyses. The surfaces in the gap between the pressurizer vessel shell and the nozzle sleeve are also conservatively assumed to be perfectly insulated. For the hot leg penetration, thermal couples are used between the nozzle sleeve and the hot leg pipe wall. The thermal boundary conditions for the analyses of the pressurizer and hot leg penetrations are illustrated in Figures 4-5 and 4-8, respectively.



4.2.3 Residual Stress Considerations

It is expected that the Alloy 600 welds would have a high degree of residual tensile stresses at the time of initial construction. However, in initial vessel hydrotest and the first heatup to operating conditions, there will be additional tensile yielding of the material due to the applied thermal and pressure stress loadings. Pressurized transients such as the rapid temperature reduction for a reactor trip transient would further yield the material at the surface. Thus, at maximum pressure conditions, the state of stress in the weld is expected to be at the tensile yield stress level (with a small amount of hardening). Upon depressurization, the stress will elastically reduce such that residual stresses will be significantly reduced. At the locations considered in the analysis, the combination of pressure plus thermal stresses for the weld region exceed 35 ksi for the reactor trip transient. Therefore, residual stresses can be neglected. The 35 ksi value is conservatively taken as equal to the room temperature minimum yield strength of Alloy 600 materials from the ASME Code [7], and accounts for some additional tensile stress above the Code value of 27.4 ksi at 650°F.

4.2.4 Axial Stress Considerations

The reactor coolant piping stress analysis [11] was reviewed to determine whether the combination of bending in the pipe and axial stress due to pressure is comparable to the hoop stress due to pressure in the piping. There are nozzles at points DP 2450 through DP 2650, from page A-30 of Reference 11. The thermal expansion loads on the hot leg piping at these locations are as follows:

<u>DP</u>	<u>S_e, psi</u>
2450*	4,830
2500	2,149
2600	2,677
2650	5,895

*The location without the "R" on p. A-33 [11] is chosen since it matches the dimension on p. A-30 [11].

It can be seen that DP 2650 has bounding stress.

From page A-53 [11], the controlling thermal expansion moment on the hot leg is at the reactor vessel outlet, and equals 5,796 ft-kips. However, ANO Document No. 86-E-0036-130 [9] shows a maximum thermal expansion moment of 6,695 ft-kips at assembly P-10, end A. Therefore, the revised stress at the bounding nozzle is:

$$5.895(6,695)/(5,796) = 6.81 \text{ ksi.}$$

The pressure stress in the axial direction is

$$P/[(R_o/R_i)^2 - 1] = 2.235/[(25/21.25)^2 - 1] = 5.82 \text{ ksi,}$$

where: P = pressure, ksi

R_i , R_o = inner and outer radii, inches [11], Page A-52.

The total axial stress is therefore $6.81 + 5.82 = 12.63$ ksi. For comparison, the hoop pressure stress is

$$PR_i/t = 2.235(25 - 3.75)/3.75 = 12.66 \text{ ksi,}$$

where, t = thickness, inches

Thus, the use of the stresses from an axisymmetric model of the hot leg penetration that correctly predicts the hoop stress remote from the penetration is conservative.

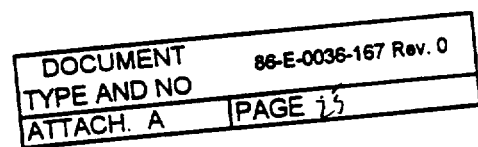
4.3 Analysis Results

For each of the penetration configurations, the results of the two limiting thermal transient cases are processed to determine the time at which the nozzle weld region experiences the maximum

compressive or tensile hoop stresses, which will combined with the pressure induced hoop stresses to determine the maximum stress ranges.

The hoop stress at the pressurizer heater penetration due to internal pressure is shown in Figure 4-13. Figures 4-14 and 4-15 show the temperature distribution and the corresponding hoop stresses at the pressurizer penetration during the reactor trip transient. Similarly, the hoop stress at the hot leg RTD penetration due to internal pressure is shown in Figure 4-16 while Figures 4-17 and 4-18 show the temperature distribution and the corresponding hoop stresses during the plant heatup transient.

The stress distributions along a through-wall path from the Alloy 600 weld to the OD of the pressurizer or hot leg pipe are extracted for use in the crack growth evaluations.



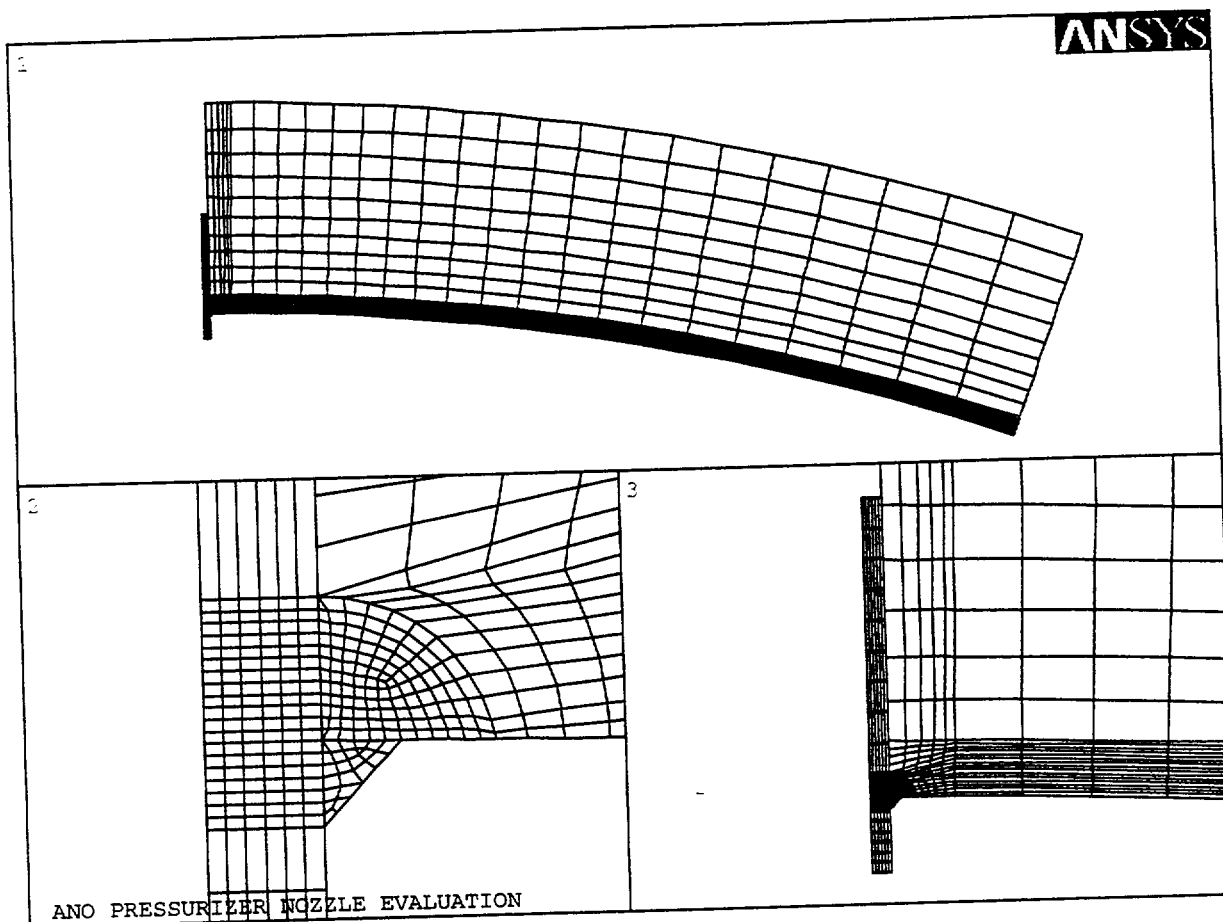


Figure 4-1. Pressurizer Heater Penetration Finite Element Model

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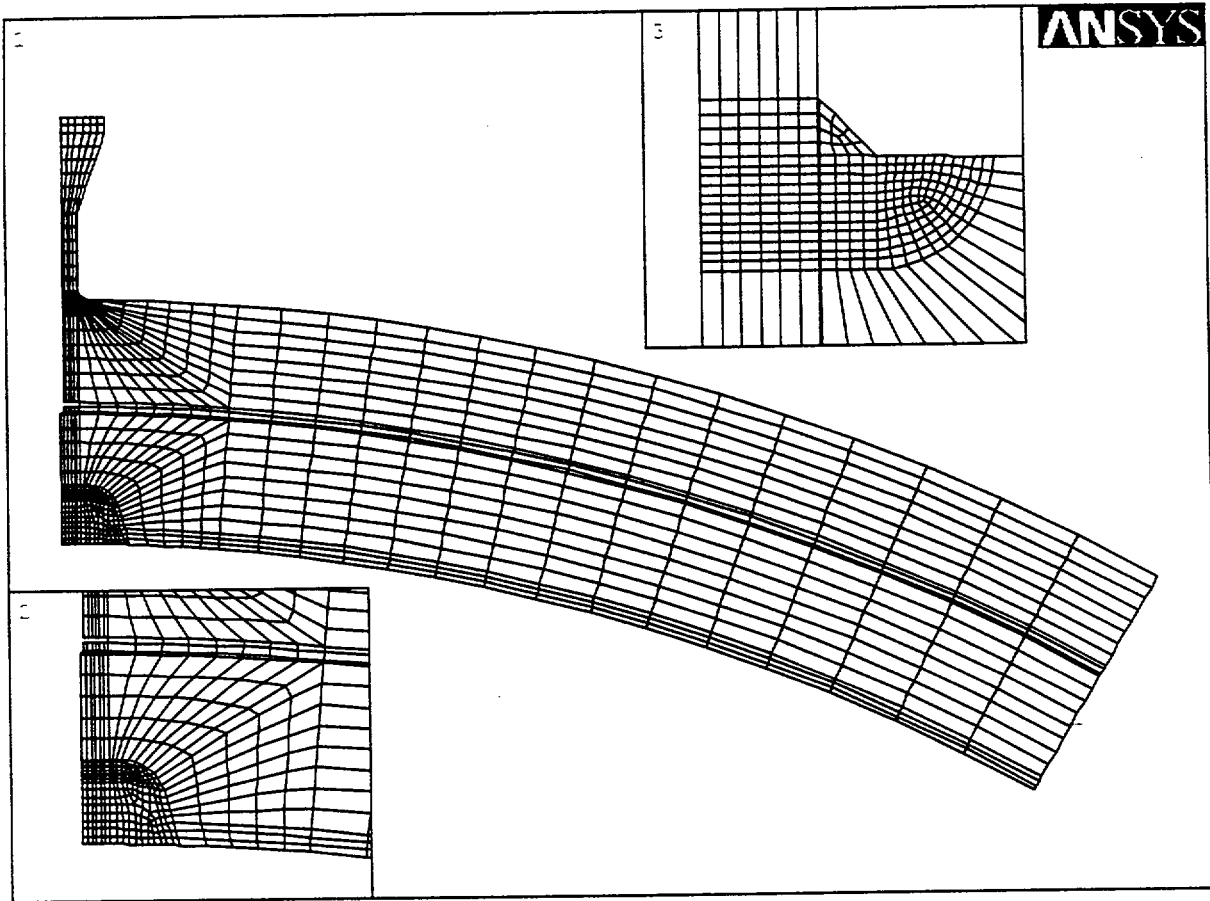


Figure 4-2. RCS Hot Leg RTD Penetration Finite Element Model

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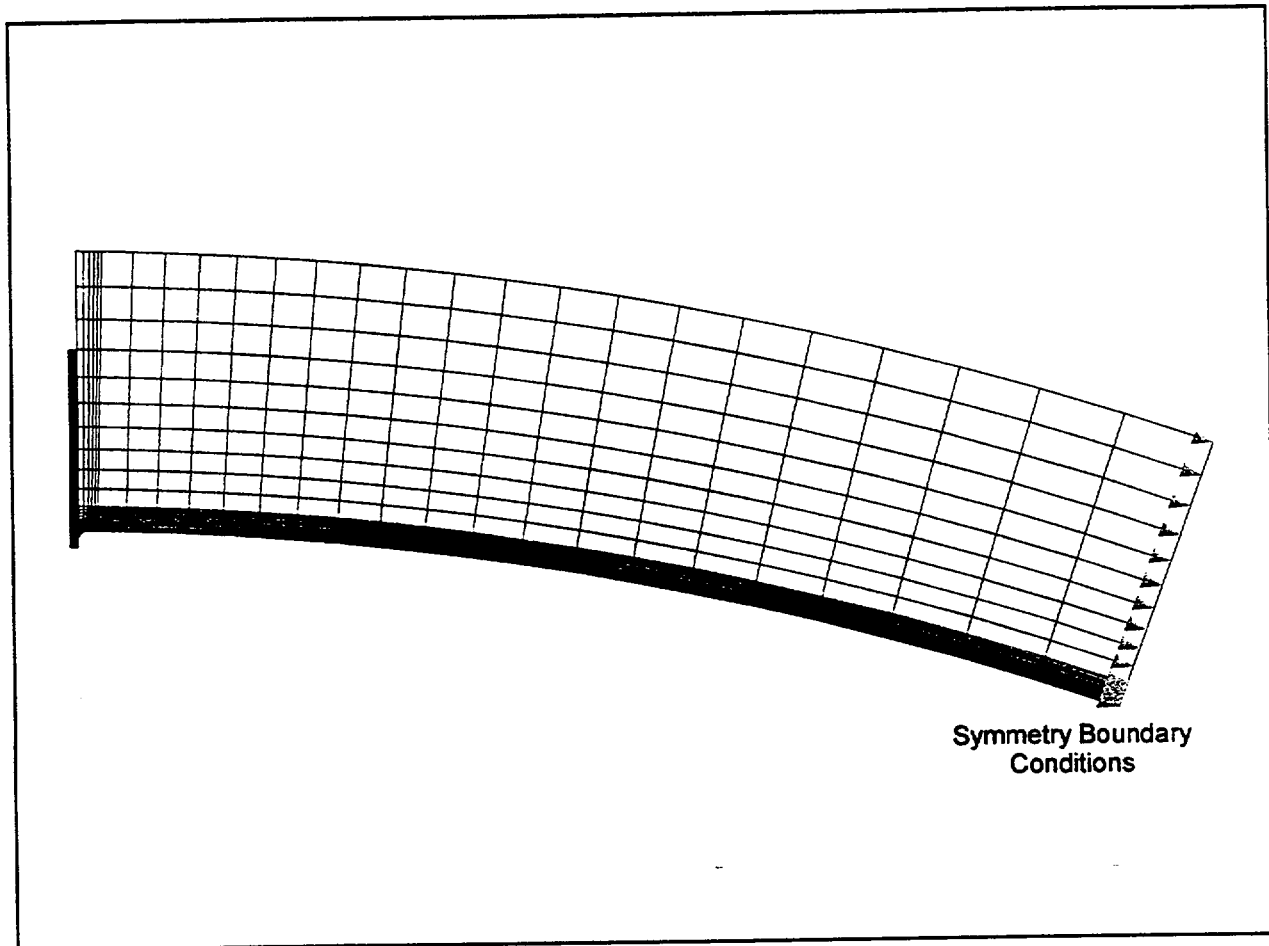


Figure 4-3. Pressurizer Heater Penetration, Applied Mechanical Boundary Conditions

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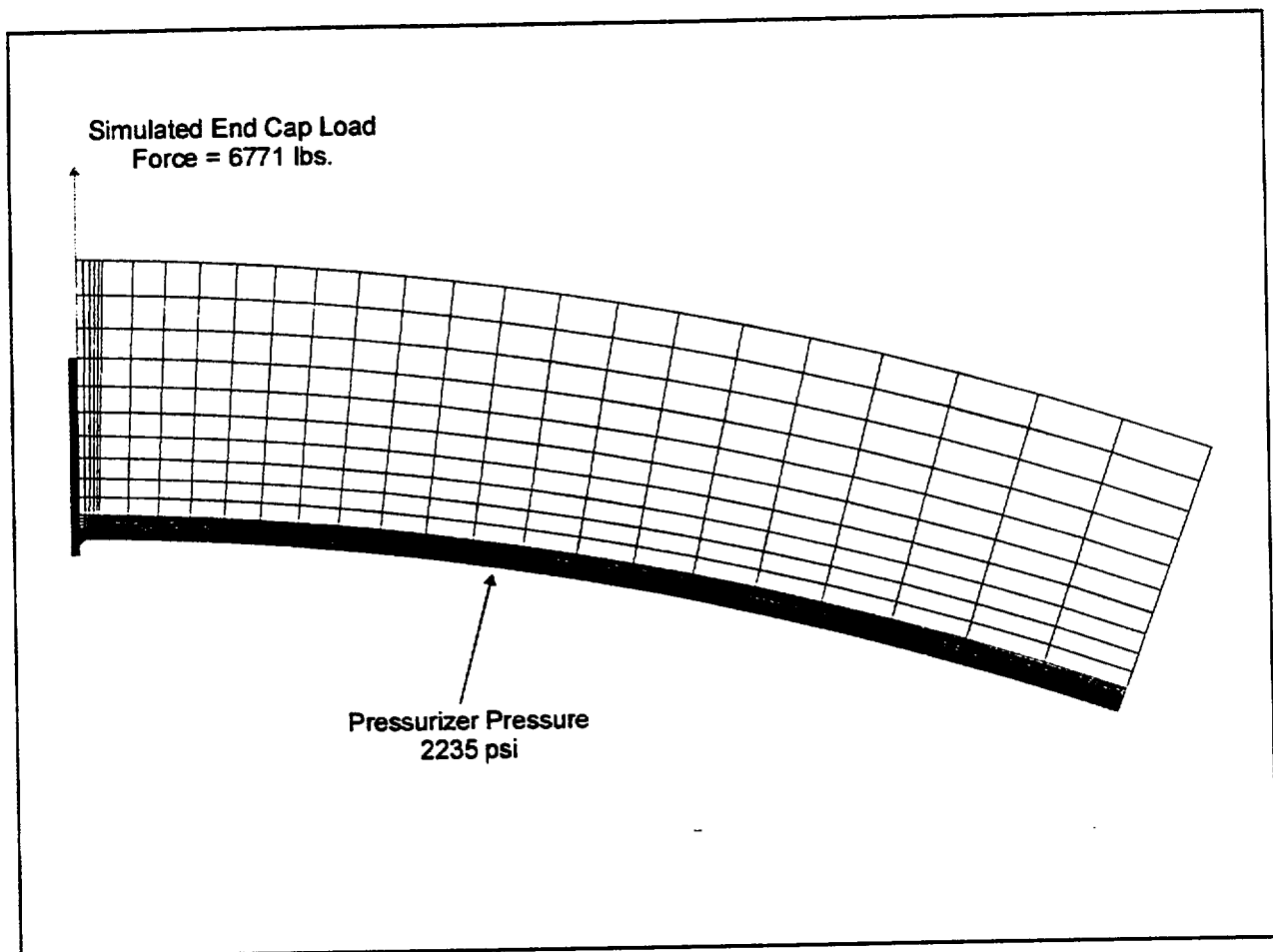


Figure 4-4. Pressurizer Heater Penetration, Applied Pressure Loads

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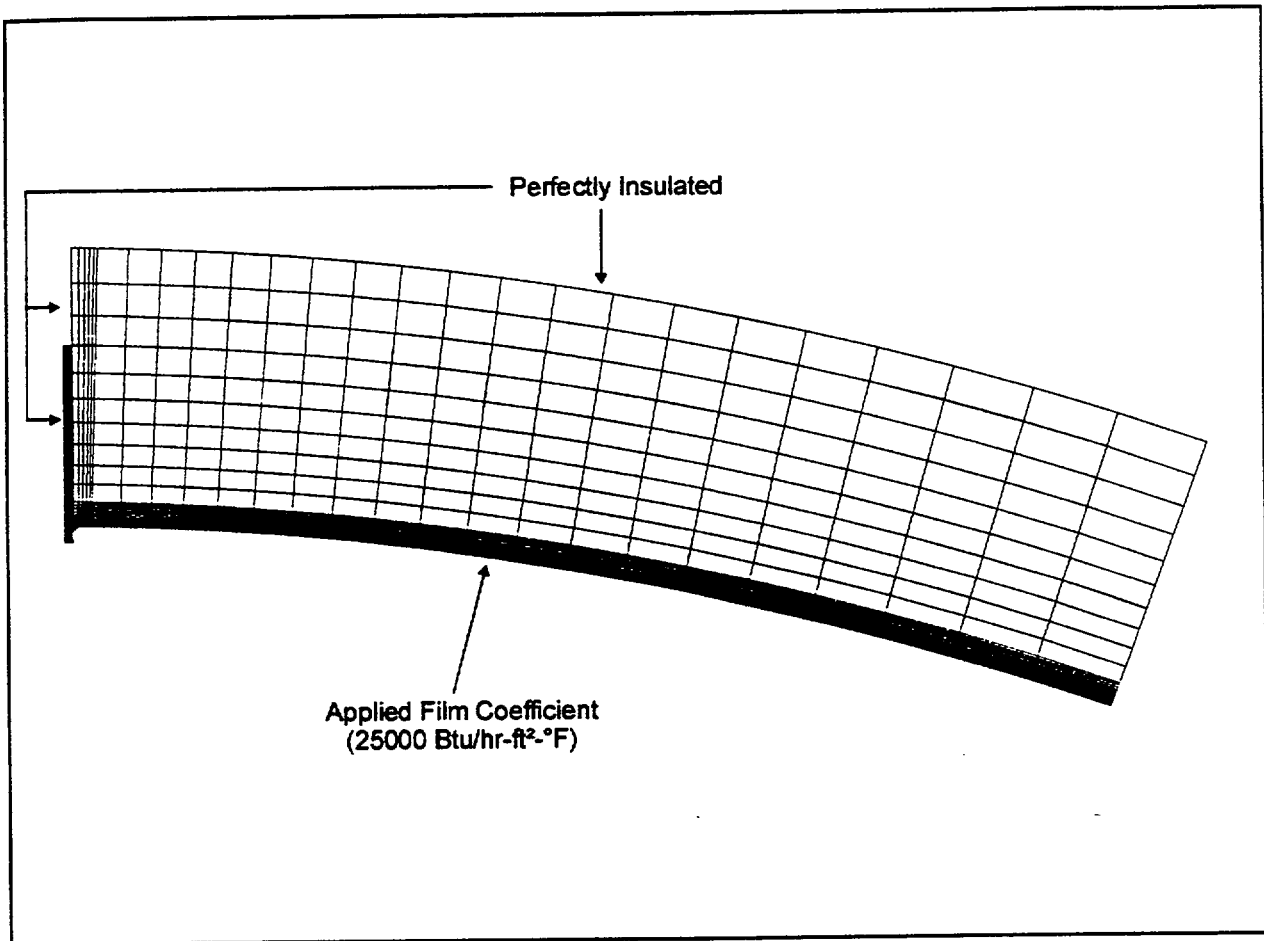


Figure 4-5. Pressurizer Heater Penetration, Applied Film Coefficients

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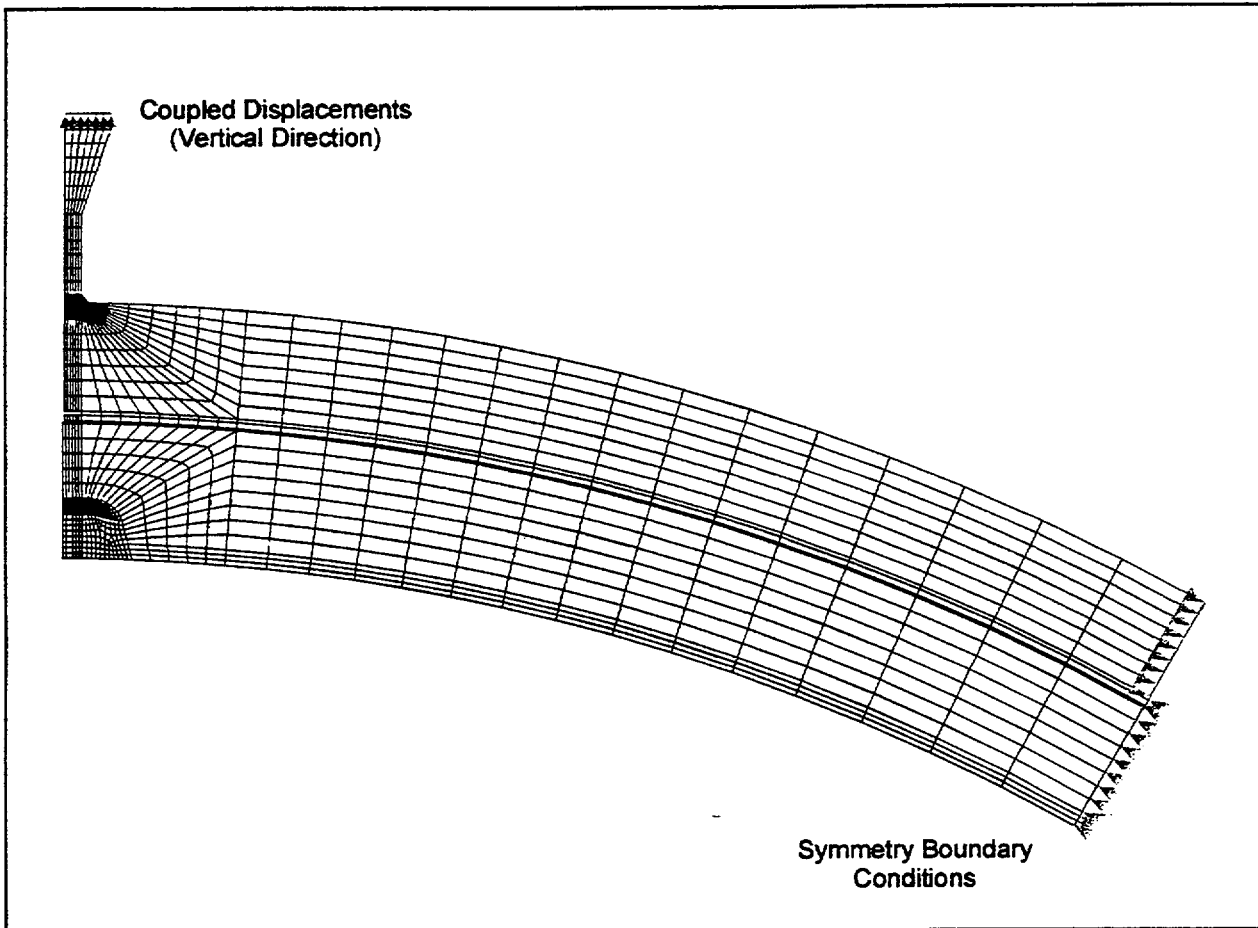


Figure 4-6. RCS Hot Leg Penetration, Applied Mechanical Boundary Conditions

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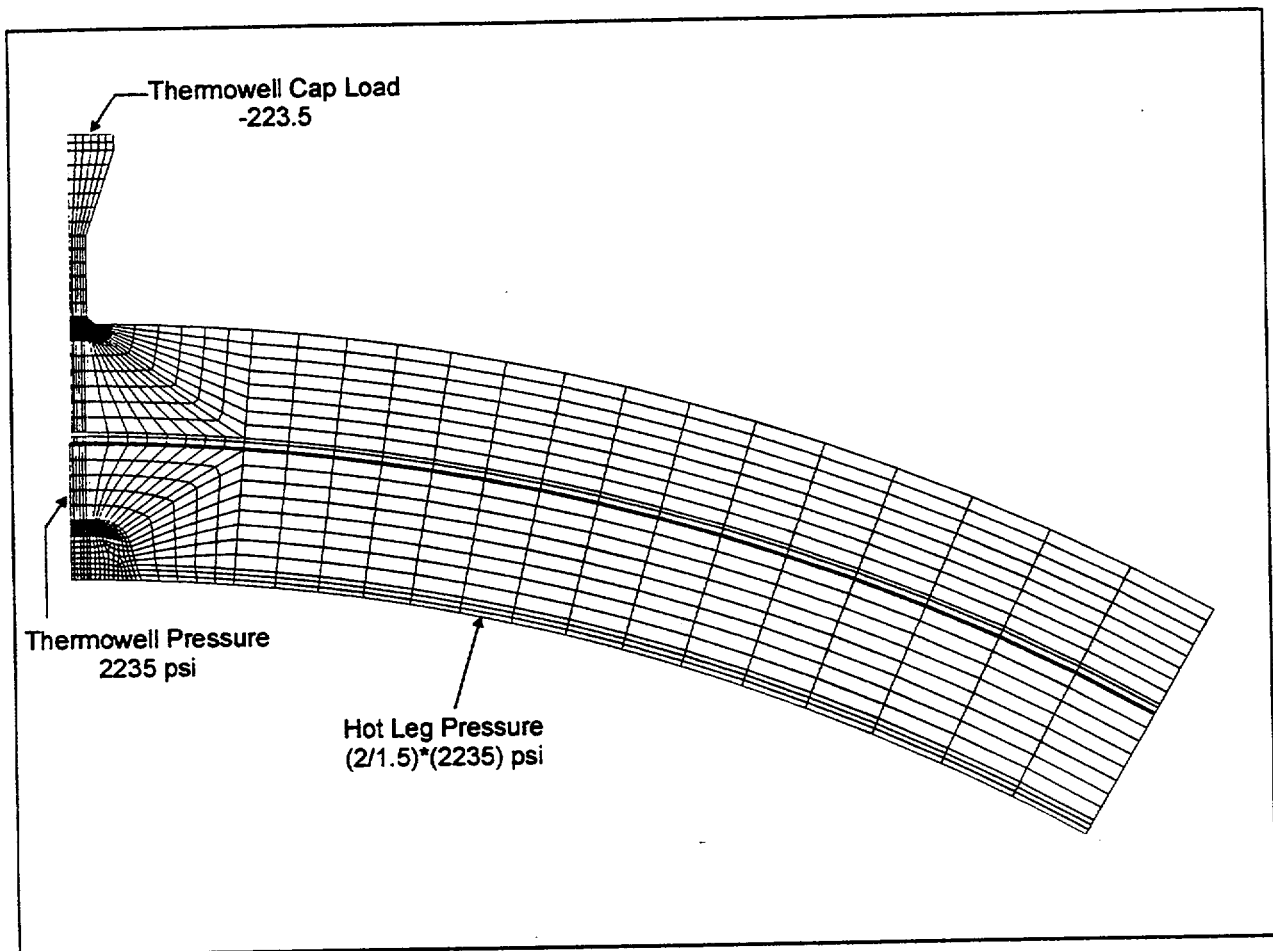


Figure 4-7. RCS Hot Leg Penetration, Applied Pressure Loads

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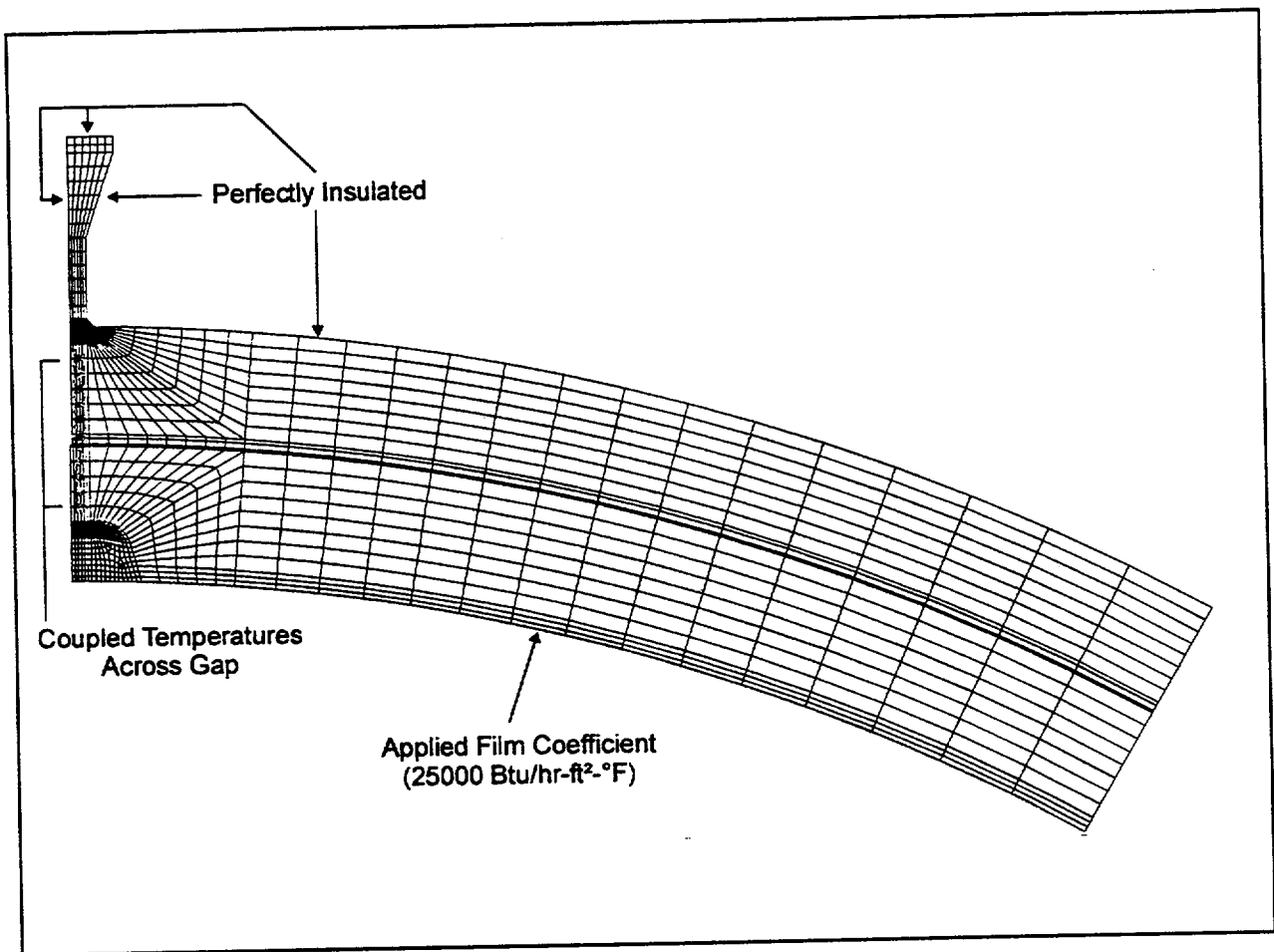


Figure 4-8. RCS Hot Leg Penetration, Applied Film Coefficients

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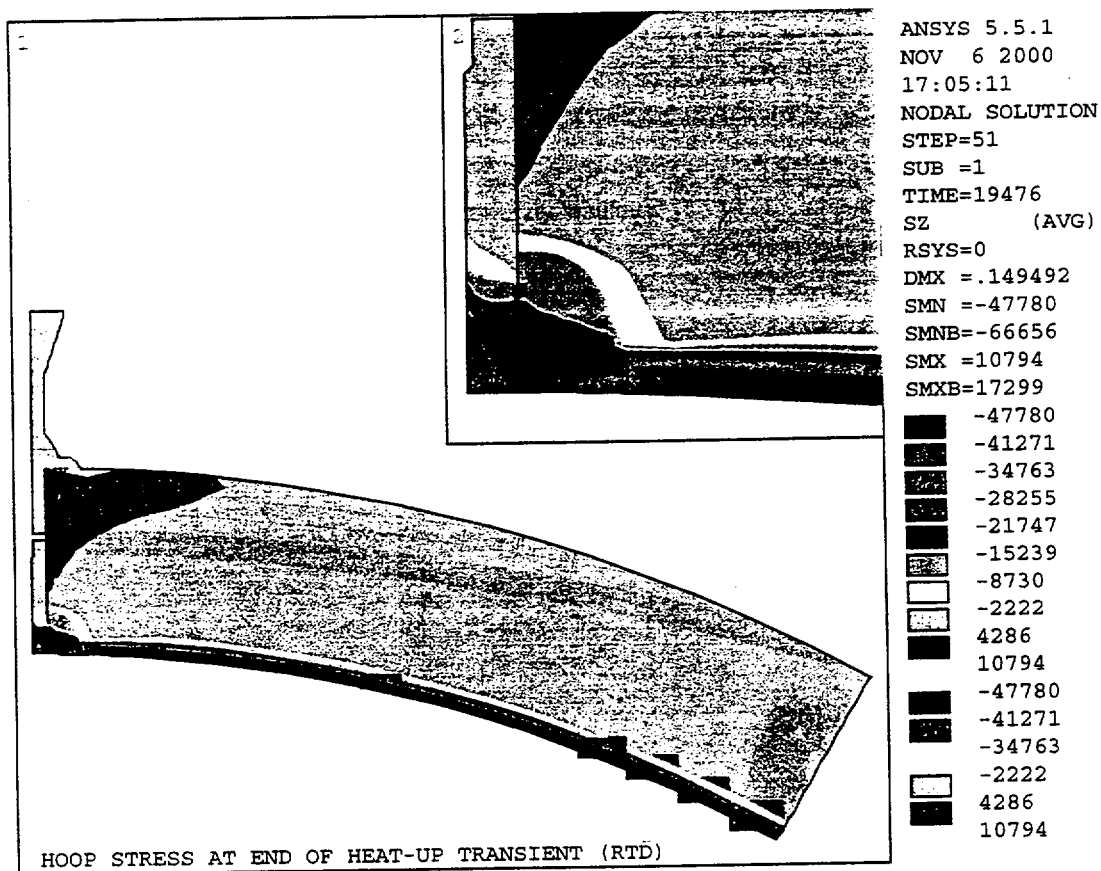


Figure 4-9. RTD Nozzle Hoop Stress Due to Heatup Transient

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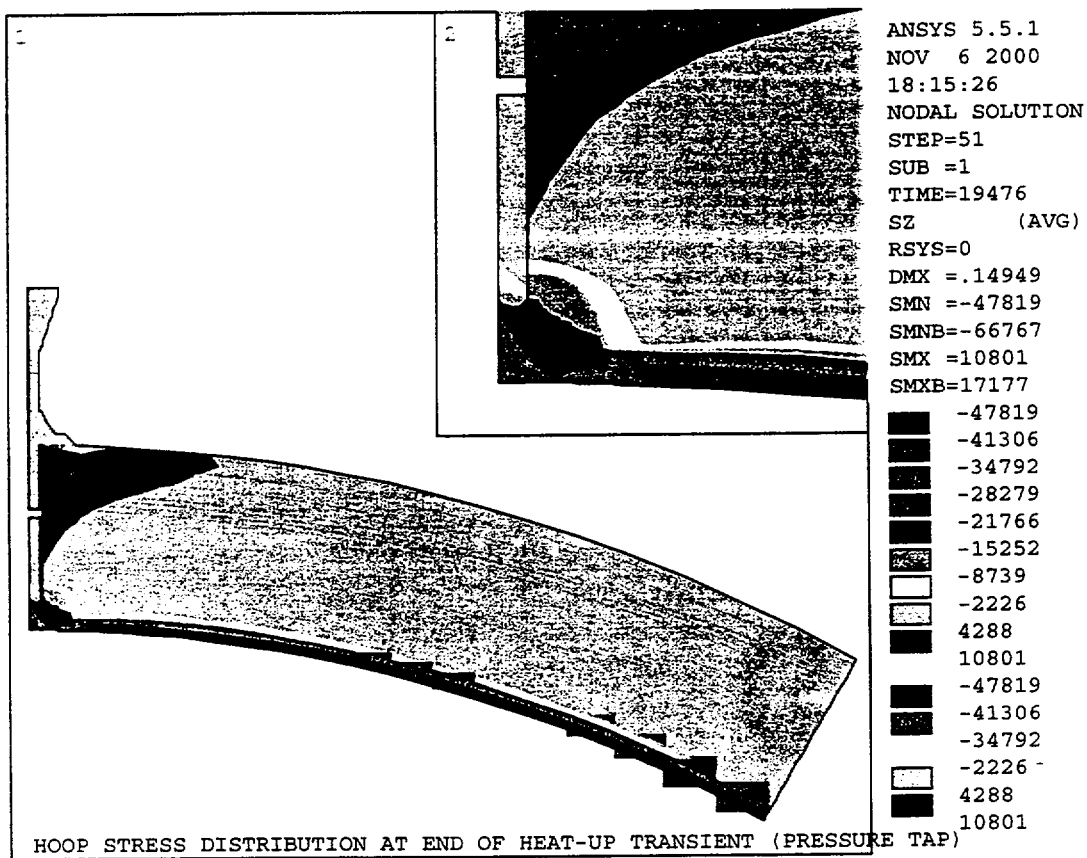


Figure 4-10. Pressure Measurement Nozzle Hoop Stress Due to Heatup Transient

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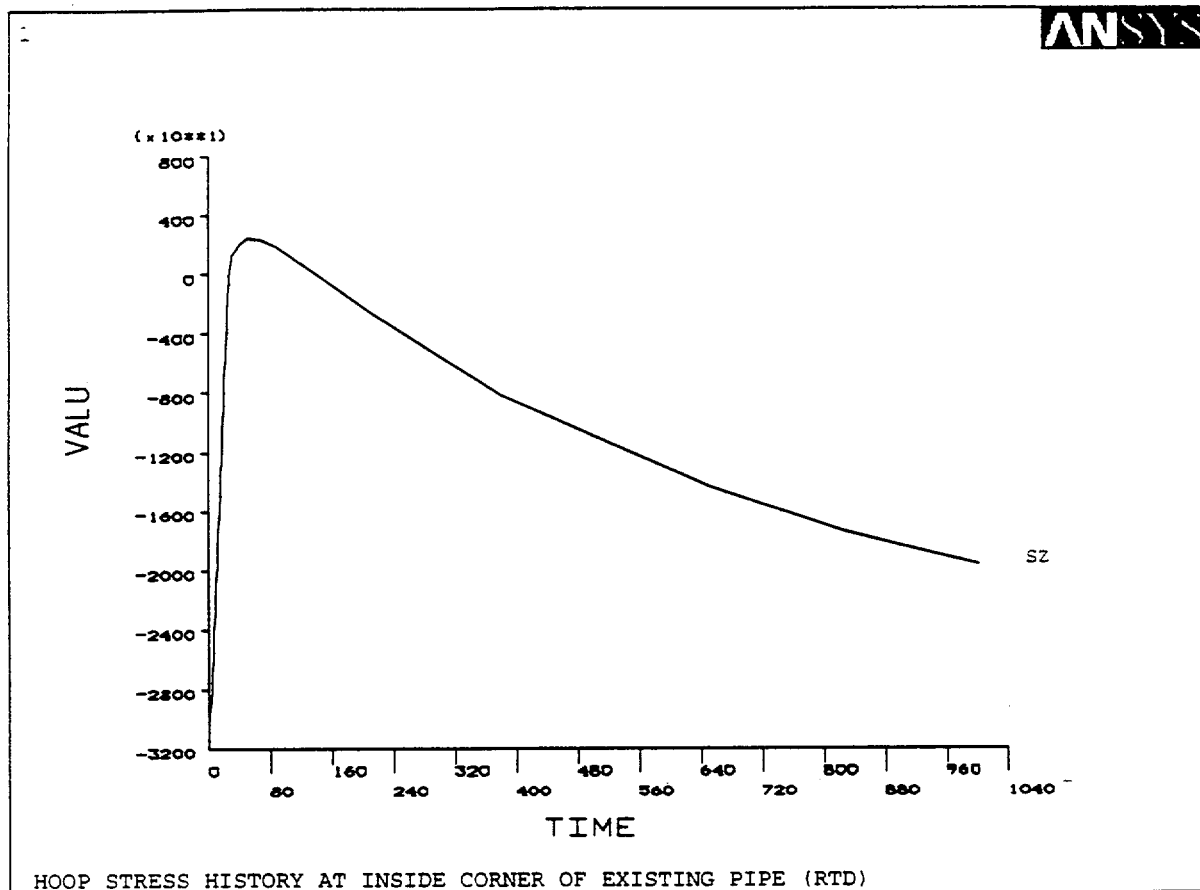


Figure 4-11. RTD Nozzle Hoop Stress Time-History Due to Reactor Trip Transient

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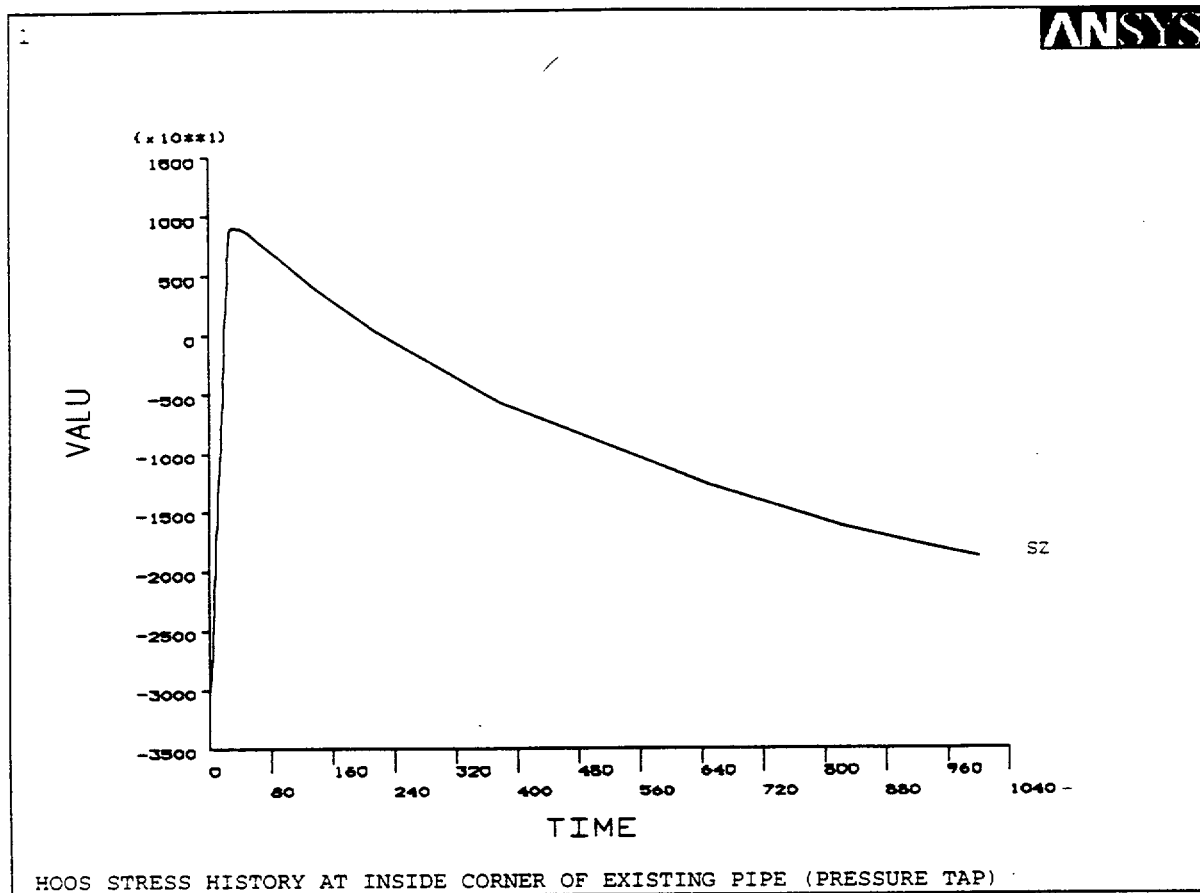


Figure 4-12. Pressure Measurement Nozzle Hoop Stress Time-History Due to Reactor Trip Transient

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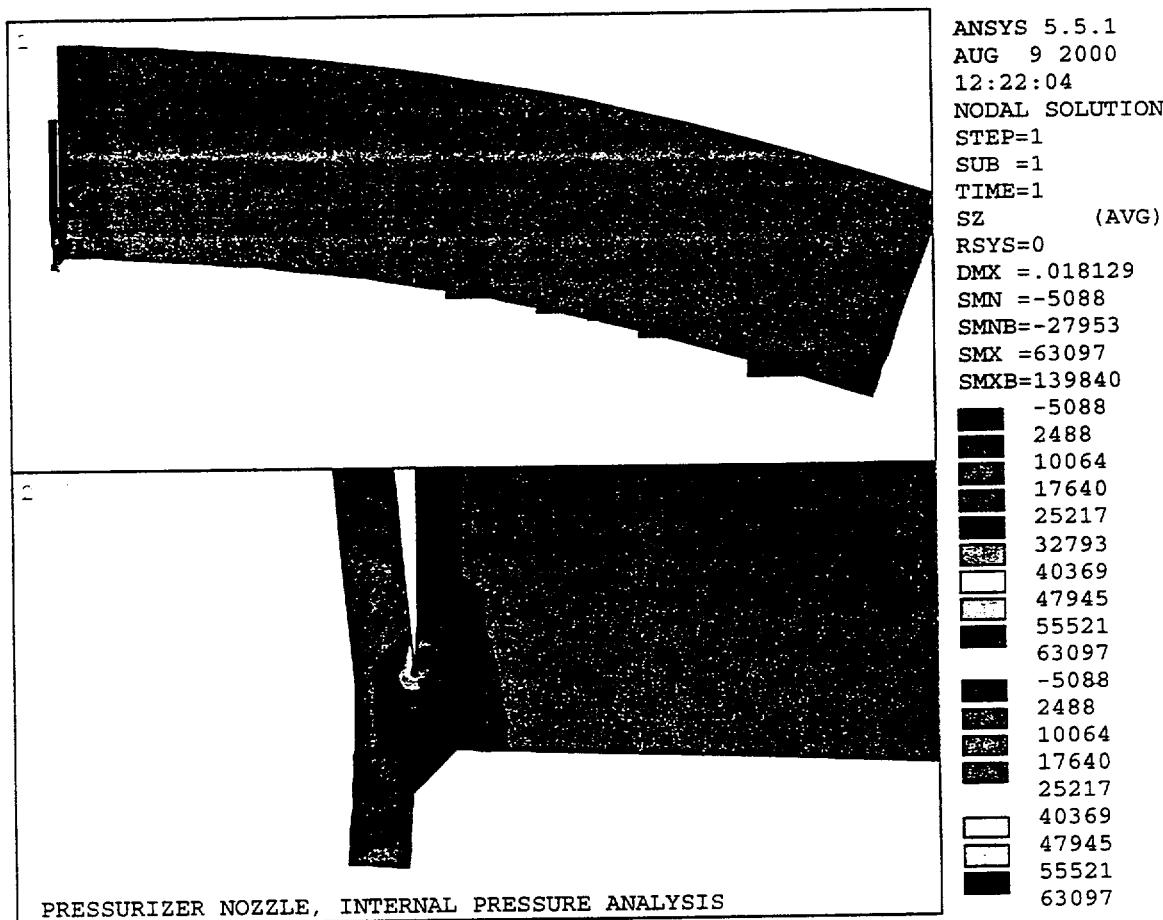


Figure 4-13. Pressurizer Heater Penetration Hoop Stresses Due to Internal Pressure

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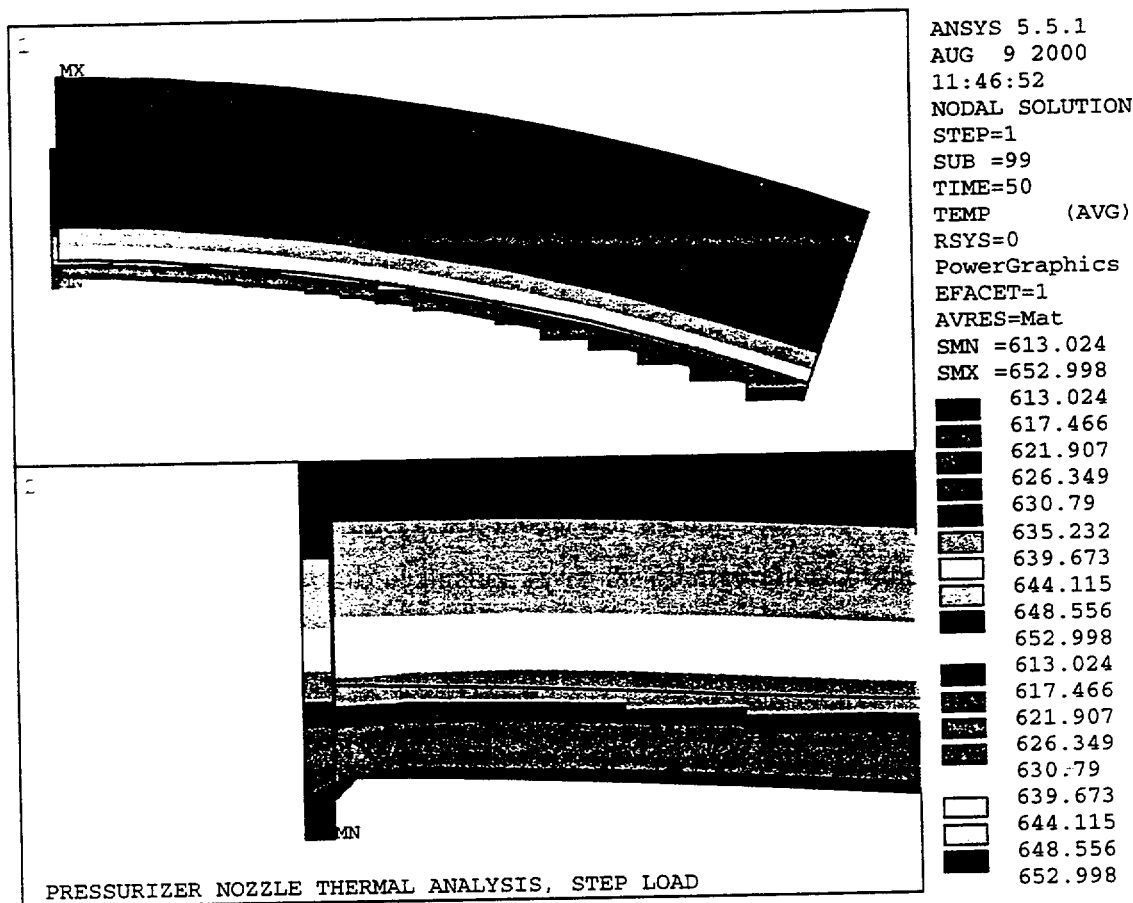


Figure 4-14. Pressurizer Heater Penetration Temperature Distribution Due to Reactor Trip

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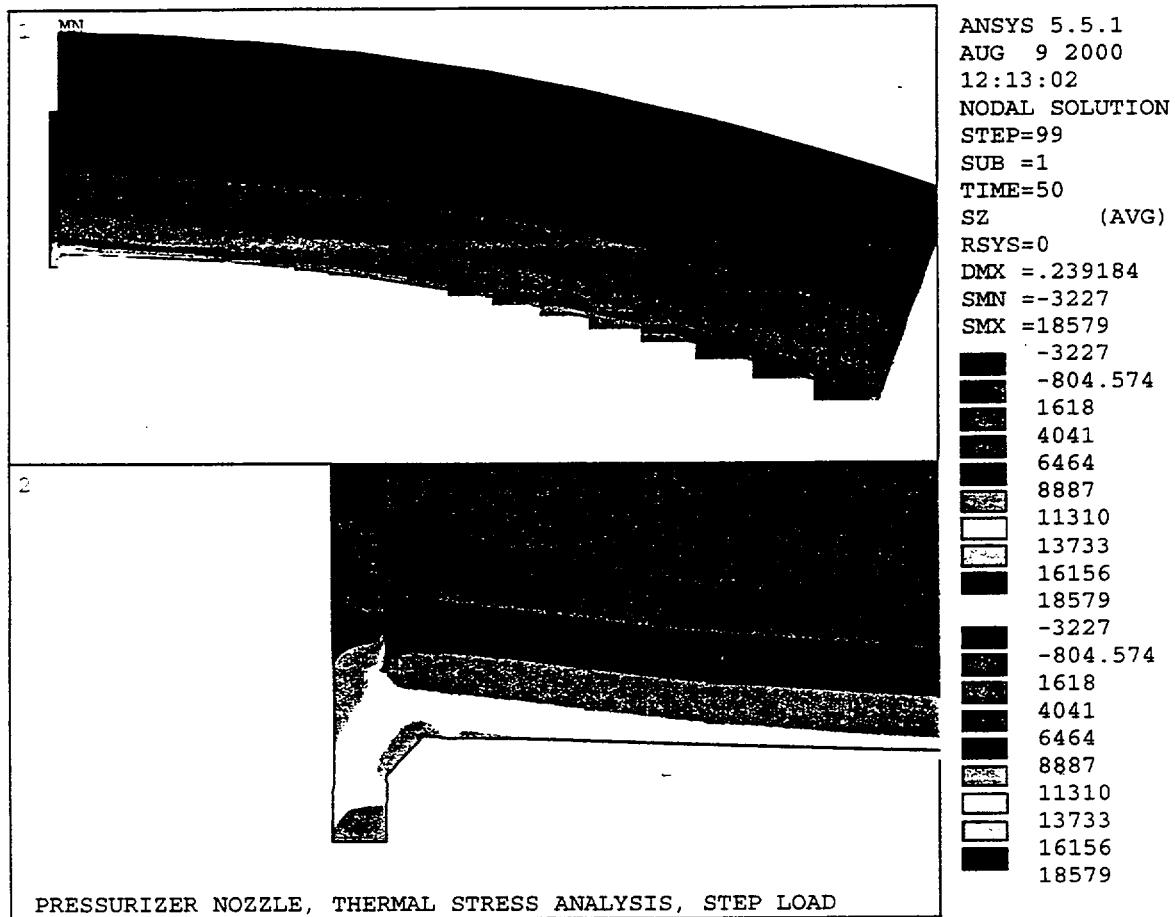


Figure 4-15. Pressurizer Heater Penetration Hoop Stresses Due to Reactor Trip

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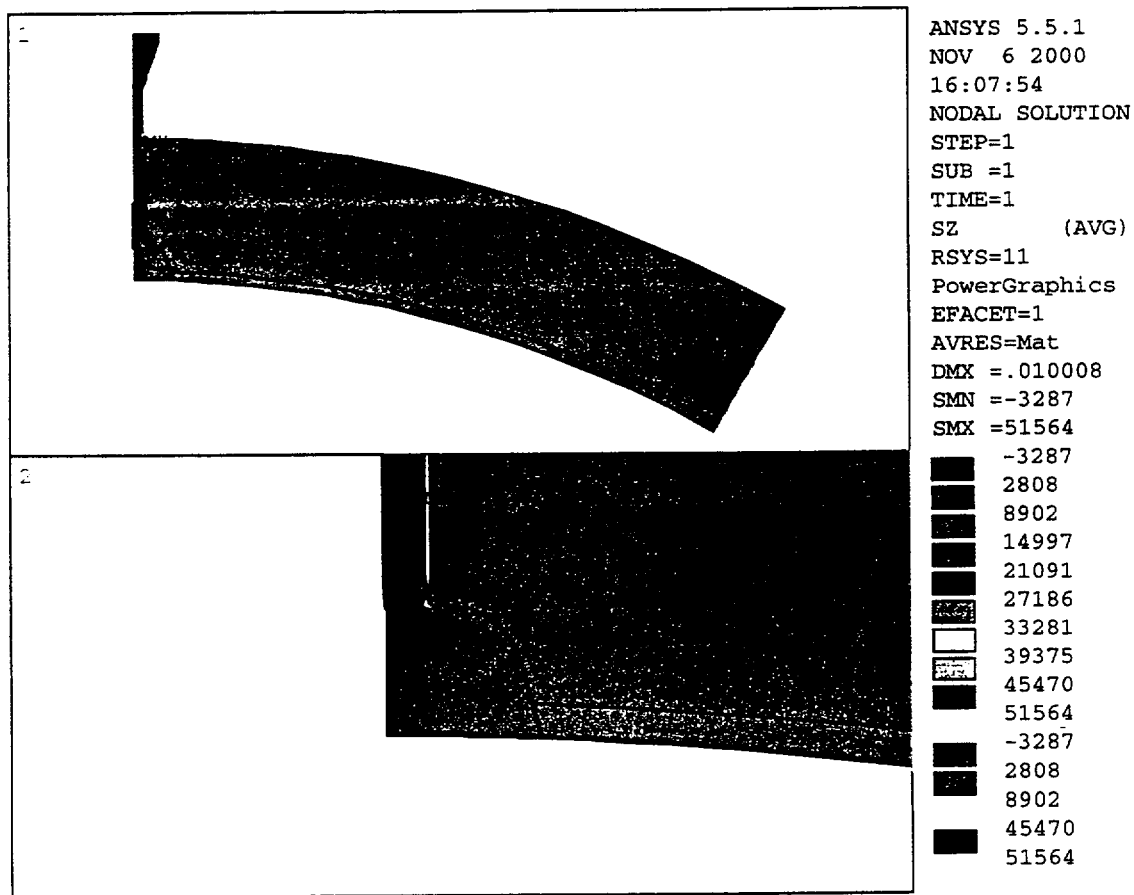


Figure 4-16. RCS Hot Leg RTD Penetration Hoop Stresses Due to Internal Pressure

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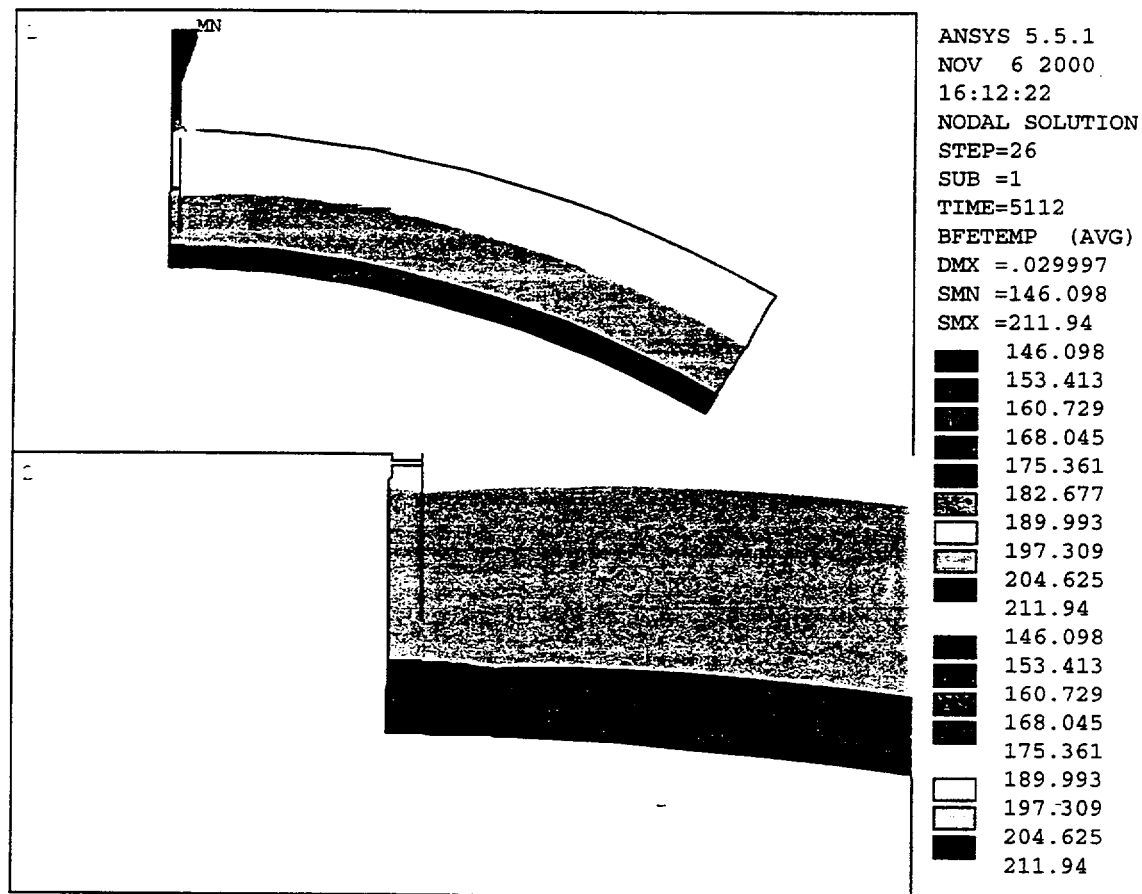


Figure 4-17. RCS Hot Leg RTD Penetration Temperature Distribution at Intermediate Heatup Point (212°F)

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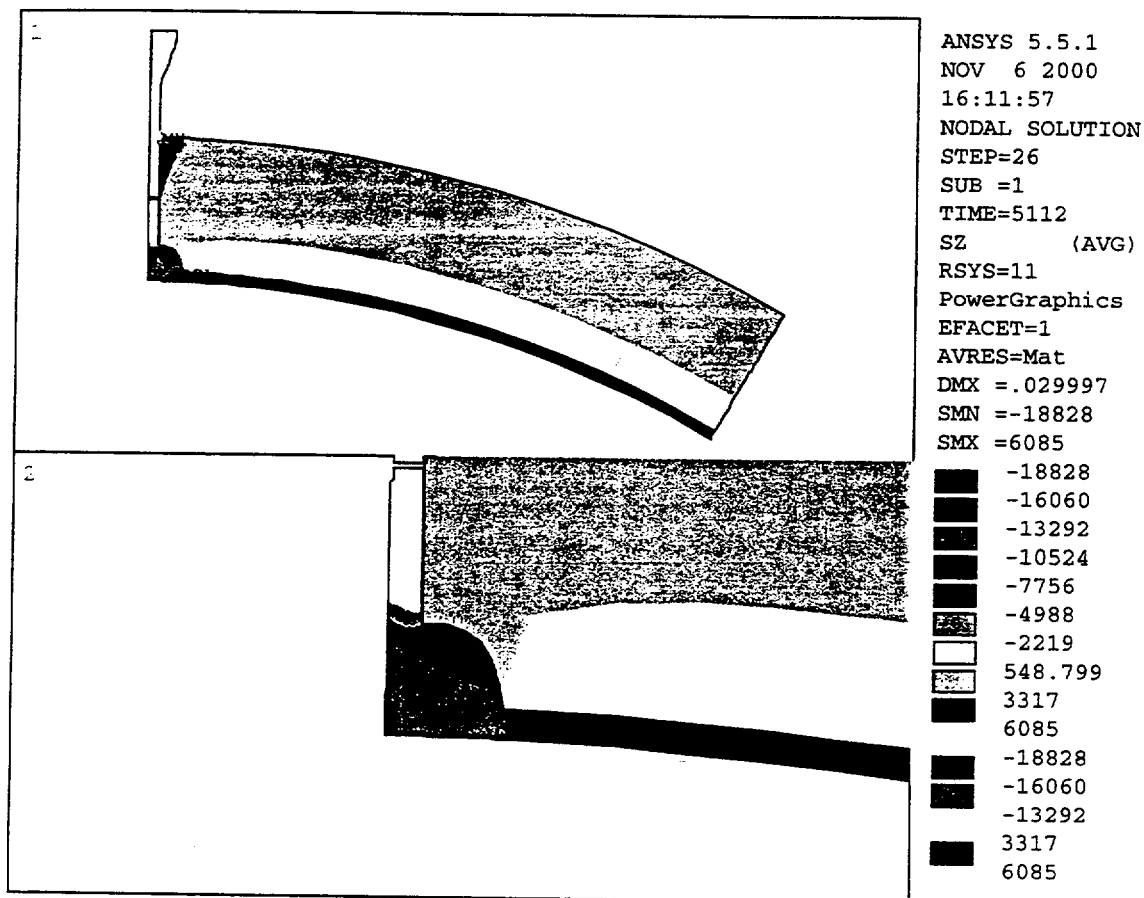


Figure 4-18. RCS Hot Leg RTD Penetration Hoop Stresses Due to Heatup Transient

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5.0 CRACK GROWTH EVALUATIONS

The evaluation of the potential for a crack in the existing pressurizer and RCS hot leg penetration welds to propagate in the pressurizer vessel and hot leg pipe wall is summarized in the following paragraphs.

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5.1 Applied Stresses

The loadings in the pressurizer and RCS hot leg systems include internal pressure and bounding thermal transients. The stress distributions at the pressurizer and hot leg pipe penetrations due to these loading conditions were obtained by finite element analyses discussed in Section 4. The relevant stress distributions due to pressure and thermal transients are extracted from the stress analyses along a through-wall path for input in the crack growth evaluations. The through-wall path used for the hot leg penetration is inclined at approximately 45° from the nozzle bore axis, which is appropriate for the corner crack model. The through-wall path used for the pressurizer penetration is conservatively inclined at approximately 23° from the nozzle bore axis. This path is also conservative for use with the 360° circumferential crack model. The through-wall stress distributions are presented in Figures 5-1 and 5-2.

The pressure loading on the crack faces is also taken into consideration. This is done by determining polynomial distribution that approximates the pressure up to the region of the crack tip. For this analysis, the crack face loading is taken as a series of data points with a pressure equal to the operating internal pressure up to the approximate final depth of the crack, and then zero beyond that depth.

5.2 Fatigue Cycle Definition

The ANO-2 plant operation design transients are described in Section 3 and listed in Table 3-1. The significant operating condition transients for both the pressurizer and RCS hot leg are the heatup/cooldown, reactor trip, leak test and normal plant variations transients. In addition, the RCS hot leg experiences significant loads during the plant loading/unloading transients.



For the purpose of the crack growth evaluation, the heatup + reactor trip and cooldown transients were combined to form a complete maximum stress range cycle. Similarly, the loading and unloading transients were combined for the RCS hot leg. In the crack growth analyses, the 500 heatup/cooldown cycles and the other operating transient cycles are assumed to be evenly distributed over the plant lifetime of 40 years. Coincident internal pressure levels described in Section 3 are combined appropriately with the thermal transient loads. The defined cyclic load ranges and corresponding number of cycles are presented in Table 5-1.

5.3 Fracture Mechanics Evaluation

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5.3.1 Fracture Mechanics Models

A simulated 3-D nozzle corner crack model was used for the crack growth analysis. This crack model is appropriate for this evaluation given the configurations of the pressurizer and RCS hot leg pressure tap nozzle assembly. From Reference 14, the stress intensity factor for this crack model is expressed as

$$K_I = \sqrt{\pi a} (0.706 C_0 + 0.537(2a/\pi) C_1 + 0.448(a^2/2) C_2 + 0.393(4a^3/3\pi) C_3)$$

where,

a = crack depth
 C_0, C_1, C_2 and C_3 = polynomial coefficients defining the stress distribution at the critical through-wall section of the hot leg pipe

For the pressurizer, a model for a 360° circumferential crack in a cylinder ($t/R = 0.1$) is also evaluated since the cracking could extend along the shell in the Alloy 600 cladding. This model conservatively represents a very long flaw through the Alloy 600 cladding on both sides of the penetration.

All the crack growth analyses are performed with the **pc-CRACK for Windows** [12] fracture mechanics analysis program, which includes both the simulated corner crack and circumferential crack models.



5.3.2 Initial Flaw Size

The initial flaw size is taken as the maximum depth of the Alloy 600 material at each location. For the pressurizer penetration, it is assumed that the weld and underlying clad material contains a flaw to a depth of 0.375 in. [13]. For the hot leg RTD nozzle, the crack depth includes the initial weld size and butter dimension of 15/16 in. plus tolerance of 1/8 in. [4]. In both cases, this conservatively assumes that the cracking extends to the Alloy 600/ferritic interface.

Since hoop stresses are the governing stresses at the penetrations, the crack is assumed to be axially oriented with respect to the hot leg piping.

5.3.3 Crack Growth Law

For the flaw growth through the pressurizer and RCS hot leg pipe, it was assumed that base metal fatigue is the primary propagation mechanism. The methodology of Section XI of the ASME Code [1] was used to perform the fatigue crack growth. The ASME fatigue crack growth law for carbon and low alloy steels in water environment was used. This crack growth law has the form of a Paris law expressed as:

$$\frac{da}{dN} = C(\Delta K)^n$$

where,

a	=	flaw depth
N	=	number of stress cycles
C and n	=	experimentally determined parameters related to the material and operating environment
ΔK	=	stress intensity factor range ($K_{\max} - K_{\min}$)

5.3.4 Fracture Toughness

The major stress in the vicinity of the cracking is due to applied pressure. At conditions of high pressure, the temperature is also high. Thus, it is assumed that the material is on the upper shelf and the fracture toughness curve from Section XI, Appendix A is used, assuming 200 ksi-in^{1/2}. A factor of $\sqrt{10}$ (3.1622) is used resulting in an allowable fracture toughness is 63.24 ksi-in^{1/2}.



5.3.5 Multiple Flaw Considerations

The effect of cracking on both sides of the nozzle is accounted for by multiplying the stress intensity factors by a scale factor. This factor is derived using the single crack-to-two crack multiplier for an assumed corner crack flaw size of 1.5 inches, the bore diameter of the actual heater penetration or hot leg penetration, and the model from Reference 16:

$$\frac{K_{2Flaws}}{K_{1Flaw}} = \sqrt{\frac{\frac{4}{\pi} + \frac{ac}{tr}}{\frac{4}{\pi} + \frac{ac}{2tr}}}$$

where: a = flaw depth into nozzle bore
c = flaw length along shell
t = shell thickness
r = nozzle bore radius

The multiplication factor calculations are summarized as follows:

<u>Parameter</u>	<u>Pressurizer</u>	<u>RCS Hot Leg</u>
a	1.5	1.5
c	1.5	1.5
t	3.875	3.75
r	0.579	0.4985
Multiplication Factor	1.1325	1.1493

Thus, the multiplication factors used in the analyses are 1.1325 and 1.1493 for the pressurizer and hot leg penetrations, respectively. These factors could be reduced by using the actual smaller flaw sizes computed in the analysis.



A model for a 360° circumferential surface crack in a cylinder ($t/R = 0.1$) [15] was also evaluated for the pressurizer penetration since the cracking could extend along the shell in the Alloy 600 cladding. For the large aspect ratio, relatively higher stress intensity factors are calculated. Since this assumes a crack on either side of the penetration, no multiplier needs to be applied to account for multiple flaws near the repaired heater tube.

5.4 Crack Growth Results

The applied stresses described in Section 5.1 were input to **pc-CRACK**. These stresses were represented as third order polynomial functions of distance from the inside surface of the pressurizer or RCS hot leg pipe. The calculated stress intensity factors corresponding to the applied stresses are shown in Figure 5-3 and Figure 5-4 for the pressurizer penetration corner crack and circumferential crack models, respectively. The stress intensity factors computed for the hot leg penetration are shown in Figure 5-5. The **pc-CRACK** analyses are documented in detail in Reference 17, and are shown in Appendix A.

For the pressurizer penetration, the postulated corner crack is predicted to grow 0.104 inches to a depth of 0.479 inches after 500 heatup/cooldown cycles (including all other transients described above). The end-of-period maximum stress intensity factor is $32.0 \text{ ksi-in}^{1/2}$, is controlled by the reactor trip cycle and significantly less than the allowable. The stress intensity factor for the initial flaw size is $29.5 \text{ ksi-in}^{1/2}$. For the circumferential crack, the crack grows 0.225 inches, reaching 0.60 inches at 500 heatup/cooldown cycles (plus other associated cycles). The controlling stress intensity factor starts at $40.6 \text{ ksi-in}^{1/2}$ and increases to only $48.4 \text{ ksi-in}^{1/2}$ at the end of the evaluation period.

For the hot leg RTD penetration, the crack grows 0.213 inches to 1.275 inches after 500 heatup/cooldown cycles (including all other associated transients). The stress intensity factor is $32.3 \text{ ksi-in}^{1/2}$. The stress intensity factor at the initial crack size is $30.6 \text{ ksi-in}^{1/2}$.

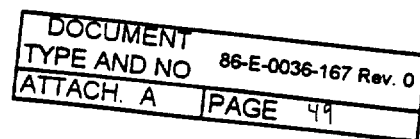
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Table 5-1. Crack Growth Evaluation Cyclic Loads

Load Cycle I.D.	Maximum		Minimum		Number of Cycles
	Pressure (psi)	Thermal	Pressure (psi)	Thermal	
Heatup/Cooldown + Reactor Trip	2535	Reactor Trip	0	Heatup @ 212 °F	500
Pressure Leak Test	2235	0	0	Heatup @ 212 °F	500
Normal Variations	2335	0	2135	0	10 ⁶
Normal Operation + Reactor Trip	2335	0	1635	Hot Steady-State	500
Plant Loading/Unloading ¹	2275	0	2175	0	15,000

Note 1: This condition applies to the RCS hot leg only.



Pressurizer Heater Penetration Hoop Stress

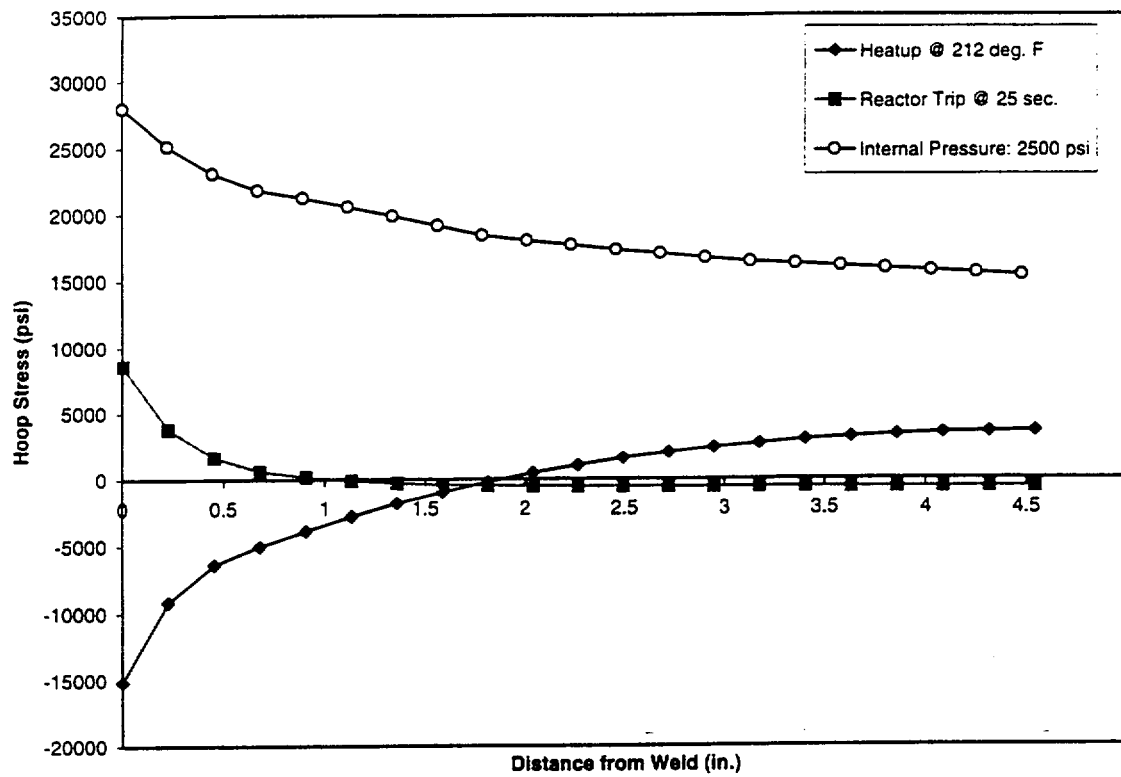


Figure 5-1. Pressurizer Penetration Hoop Stress Distributions

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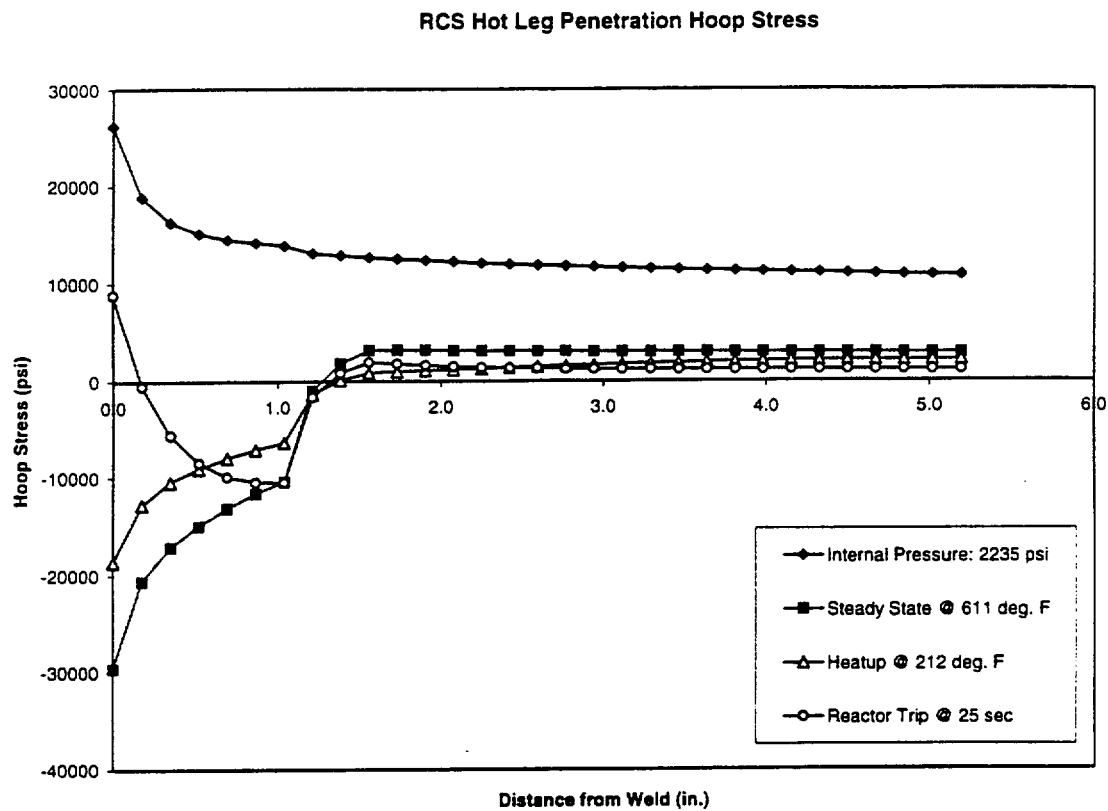


Figure 5-2. RCS Hot Leg Penetration Hoop Stress Distributions

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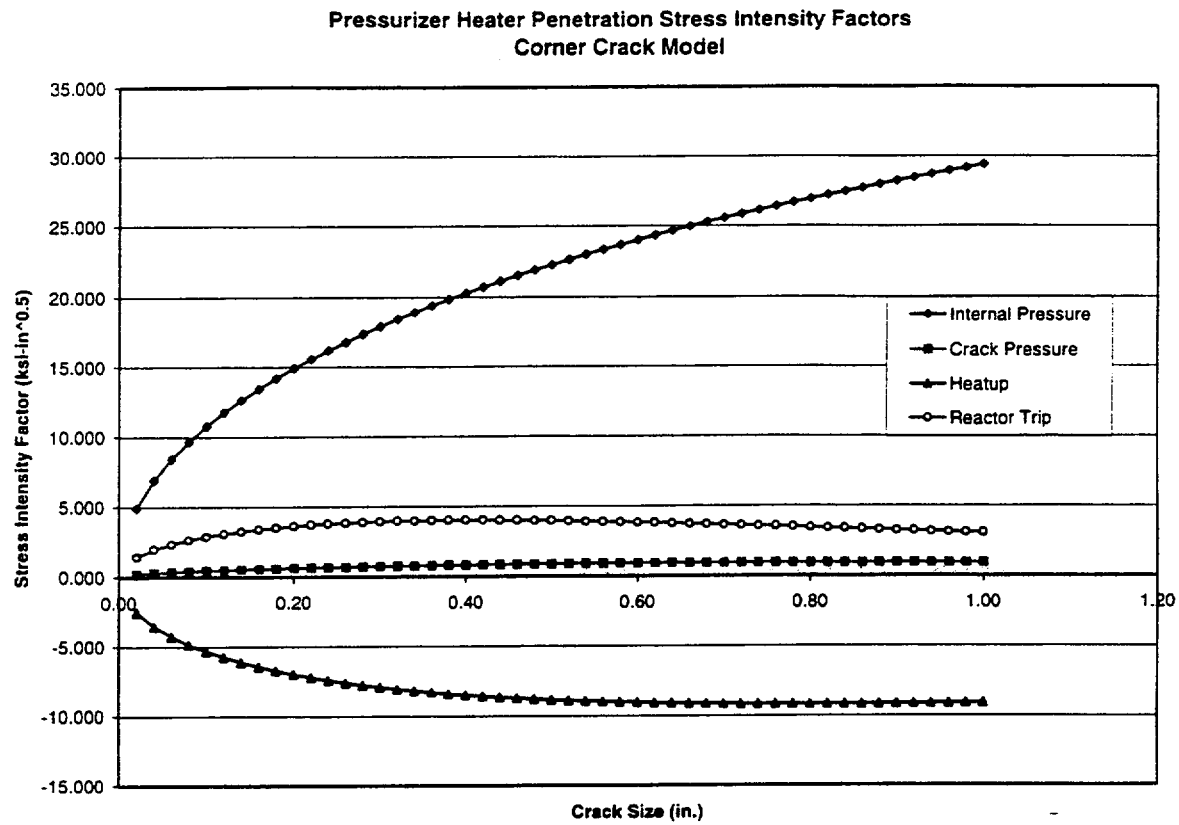


Figure 5-3. Pressurizer Heater Penetration Stress Intensity Factors
Corner Crack Model

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**Pressurizer Heater Penetration Stress Intensity Factors
Circumferential Crack in Cylinder ($t/R = 0.1$) Model**

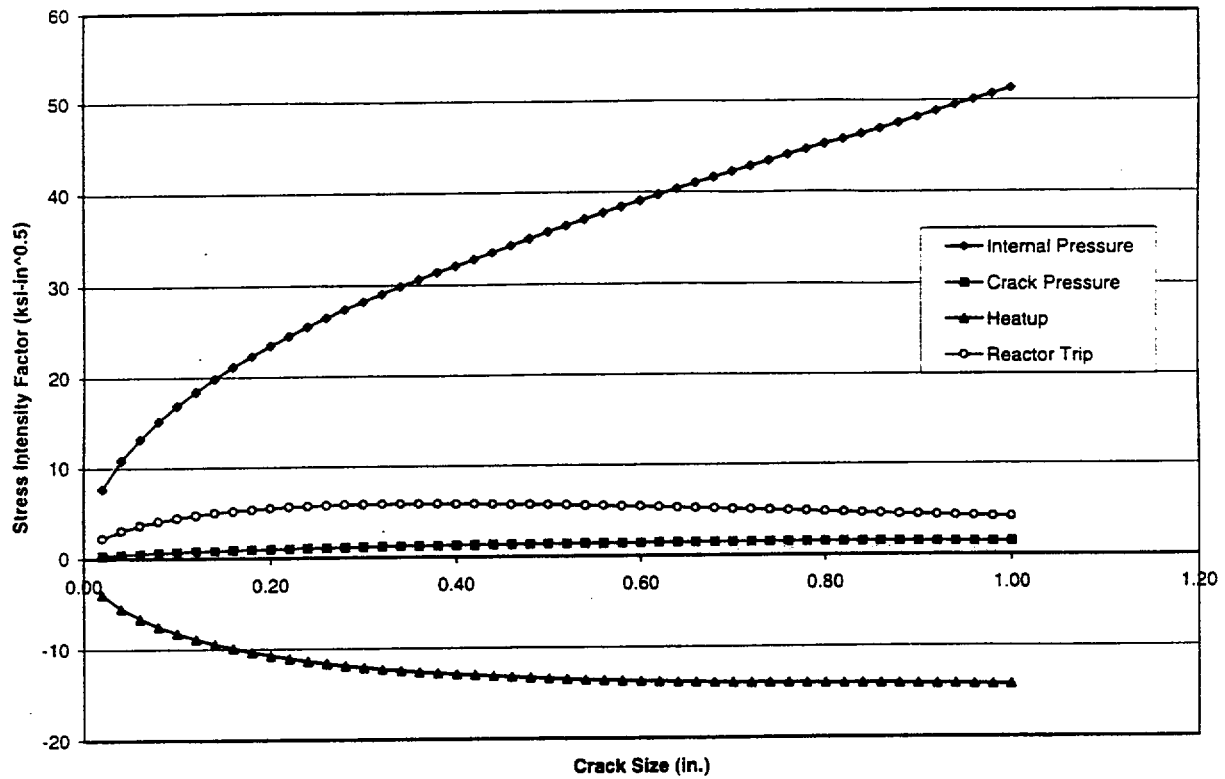


Figure 5-4. Pressurizer Heater Penetration Stress Intensity Factors
Circumferential Crack in Cylinder ($t/R = 0.1$) Model

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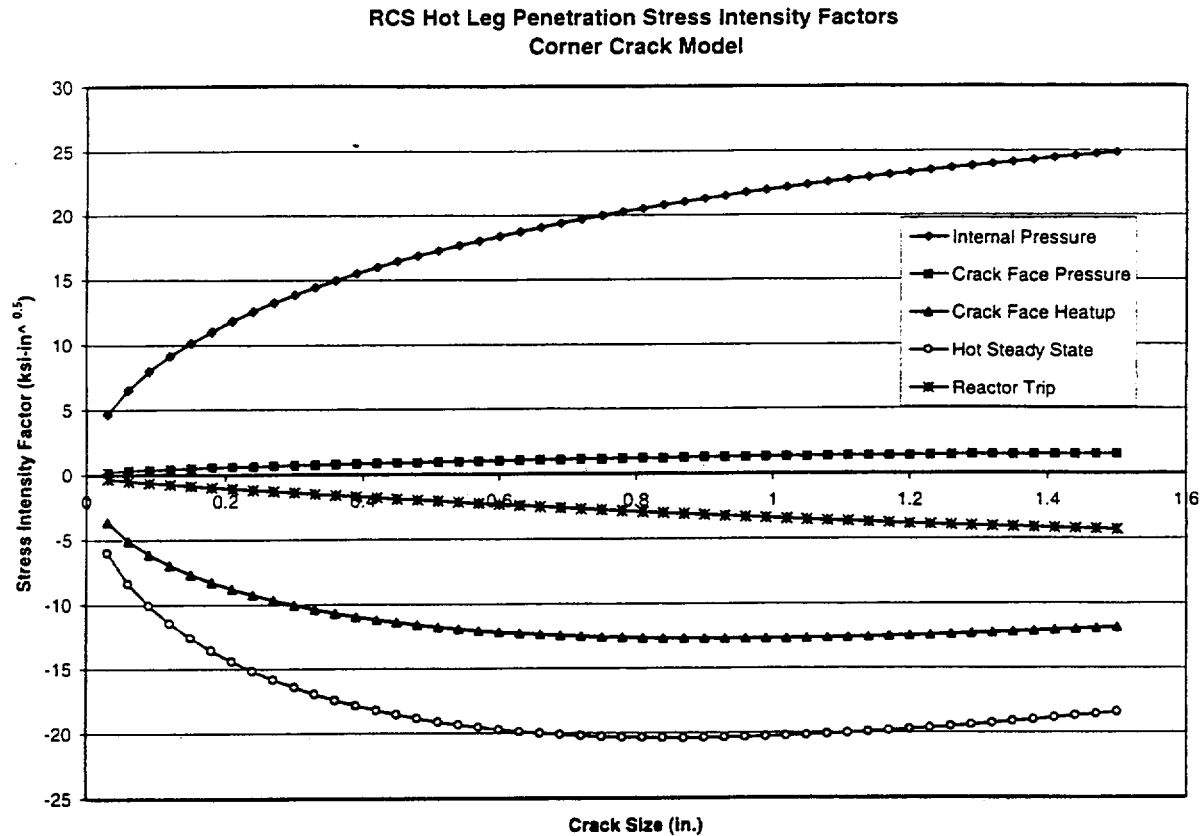


Figure 5-5. RCS Hot Leg Penetration Stress Intensity Factors

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6.0 CONCLUSIONS

Fracture mechanics analyses have been performed to evaluate the potential for a crack in the pressurizer heater and RCS hot leg RTD and pressure measurement penetration welds to grow to a depth greater than the ASME Code Section XI allowable flaw size. The fracture mechanics evaluations used stress input from detailed finite element stress analyses of the nozzle penetrations, which are bounding for all the pressurizer heater locations as well as all the hot leg RTD and pressure measurement/sample locations at ANO-2.

The analyses performed in this evaluation include some conservative assumptions. There is significant margin between the computed stress intensity factors and the allowable fracture toughness. The crack growth rate has been demonstrated to be small, even for the total expected number of transients for the plant design life.

In the uncracked configuration, there is a pressure loading on the inner sleeve that produces tensile stresses in the hoop direction. This can cause through-wall cracking of the sleeve that results in leakage. In the repaired condition, the pressure load is taken at the outside diameter of the piping. In the case of a leaking inner sleeve, there will no longer be an applied pressure load causing tensile stresses in the hoop direction, except locally near each end of the piping where the tube is welded. In the absence of the applied pressure loading, there will be no driving force to continue to grow a crack in the sleeve axial direction.

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APPENDIX A
CRACK GROWTH ANALYSIS FILES

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tm
 pc-CRACK for Windows
 Version 3.1-98348
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 Structural Integrity Associates, Inc.
 3315 Almaden Expressway, Suite 24
 San Jose, CA 95118-1557
 Voice: 408-978-8200
 Fax: 408-978-8964
 E-mail: pccrack@structint.com

Linear Elastic Fracture Mechanics

Date: Thu Nov 09 11:47:48 2000
 Input Data and Results File: ANO_CNEW.LFM

Title: ANO-2 Pressurizer Heater Penetration - Corner Crack, With Multi-Flaw Factor

Load Cases:

Case ID: Pressure Dist - 2500 psig --- Stress Distribution

Depth	Stress
0.0000	27.9790
0.2230	25.1440
0.4461	23.0870
0.6693	21.8670
0.8927	21.2600
1.1161	20.5820
1.3397	19.8760
1.5634	19.1460
1.7873	18.4030
2.0112	18.0030

Case ID: Crack Pressue 1000 psi --- Stress Distribution

Depth	Stress
0.0000	1.0000
0.1000	1.0000
0.2000	1.0000
0.3000	1.0000
0.4000	1.0000
0.5000	1.0000
0.6000	1.0000
0.7000	1.0000
0.7100	0.0000
0.8000	0.0000
0.9000	0.0000
1.0000	0.0000
1.2500	0.0000
1.5000	0.0000
1.7500	0.0000
2.0000	0.0000

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Case ID: Heatup 212 --- Stress Distribution

Depth	Stress
0.0000	-15.1280



0.2261	-9.1585
0.4523	-6.3704
0.6786	-5.0184
0.9050	-3.8490
1.1316	-2.7846
1.3583	-1.8146
1.5851	-0.9689
1.8120	-0.2237
2.0390	0.4438

Case ID: RTrip 25 --- Stress Distribution

Depth	Stress
0.0000	8.6304
0.2261	3.8245
0.4523	1.6330
0.6786	0.6301
0.9050	0.1831
1.1316	-0.1150
1.3583	-0.3113
1.5851	-0.4104
1.8120	-0.4728
2.0390	-0.5136

Case ID	Stress Coefficients			C3	Type
	C0	C1	C2		
Pressure 1000 p	15.65	0	0	0	Coeff
Pressure Dist -	27.8397	-13.4214	8.28596	-2.03742	StressDist
Crack Pressue 1	1.09032	-0.0572721	-1.53487	0.664123	StressDist
Heatup 212	-14.5416	23.352	-15.5326	3.8104	StressDist
RTrip 25	8.21622	-20.0256	15.148	-3.67478	StressDist

-----Through Wall Stresses for Load Cases With Stress Coeff-----

Wall Depth	Case Pressure 1
0.0000	15.65
0.1000	15.65
0.2000	15.65
0.3000	15.65
0.4000	15.65
0.5000	15.65
0.6000	15.65
0.7000	15.65
0.8000	15.65
0.9000	15.65
1.0000	15.65

Crack Model: Simulated 3-D Nozzle Corner Crack

WARNING: The stress intensity factor (K) is calculated at the deepest point only.
May be non-conservative in some cases.

Crack Parameters:

Max. crack size: 1.0000

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-----Stress Intensity Factor-----					
Crack Size	Case Pressure 1	Case Pressure D	Case Crack Pres	Case Heatup 212	Case RTrip 25
0.0200	2.76955	4.90392	0.192819	-2.53373	1.42003
0.0400	3.91673	6.90344	0.272405	-3.5281	1.96111
0.0600	4.797	8.4167	0.333165	-4.25469	2.34533
0.0800	5.5391	9.67532	0.384044	-4.83763	2.64418
0.1000	6.1929	10.7696	0.428491	-5.32599	2.88622
0.1200	6.78398	11.746	0.468269	-5.74542	3.08652
0.1400	7.32754	12.6324	0.504417	-6.11144	3.2543
0.1600	7.83347	13.4471	0.537611	-6.4344	3.39577
0.1800	8.30865	14.2029	0.568315	-6.7216	3.51534
0.2000	8.75808	14.909	0.596865	-6.9785	3.61635
0.2200	9.18555	15.5726	0.623515	-7.20927	3.70138
0.2400	9.594	16.1993	0.648459	-7.41724	3.77249
0.2600	9.98575	16.7934	0.671852	-7.6051	3.83137
0.2800	10.3627	17.3587	0.693818	-7.77507	3.87944
0.3000	10.7264	17.8981	0.714461	-7.92902	3.91788
0.3200	11.0782	18.4142	0.733865	-8.06855	3.94773
0.3400	11.4191	18.9091	0.752104	-8.19503	3.96987
0.3600	11.7502	19.3847	0.76924	-8.30965	3.98508
0.3800	12.0722	19.8426	0.785326	-8.41346	3.99404
0.4000	12.3858	20.2842	0.800409	-8.50739	3.99738
0.4200	12.6917	20.7107	0.814532	-8.59225	3.99564
0.4400	12.9903	21.1233	0.827733	-8.6688	3.98931
0.4600	13.2823	21.5229	0.840044	-8.73769	3.97883
0.4800	13.568	21.9104	0.851496	-8.79953	3.96463
0.5000	13.8477	22.2867	0.862118	-8.85487	3.94706
0.5200	14.122	22.6524	0.871936	-8.90419	3.92647
0.5400	14.391	23.0082	0.880975	-8.94797	3.90317
0.5600	14.6551	23.3546	0.889256	-8.98662	3.87744
0.5800	14.9145	23.6923	0.896801	-9.02051	3.84955
0.6000	15.1694	24.0217	0.903631	-9.05002	3.81974
0.6200	15.4202	24.3434	0.909766	-9.07546	3.78824
0.6400	15.6669	24.6576	0.915223	-9.09714	3.75525
0.6600	15.9098	24.9649	0.920022	-9.11534	3.72098
0.6800	16.1491	25.2655	0.924179	-9.13032	3.68559
0.7000	16.3849	25.5598	0.927711	-9.14232	3.64927
0.7200	16.6173	25.8482	0.930636	-9.15157	3.61215
0.7400	16.8465	26.1309	0.93297	-9.15828	3.5744
0.7600	17.0726	26.4082	0.934728	-9.16265	3.53614
0.7800	17.2958	26.6803	0.935926	-9.16484	3.49749
0.8000	17.5162	26.9476	0.936581	-9.16504	3.45858
0.8200	17.7338	27.2101	0.936708	-9.16341	3.41951
0.8400	17.9487	27.4681	0.936322	-9.16008	3.38038
0.8600	18.1611	27.7219	0.935439	-9.1552	3.34128
0.8800	18.3711	27.9715	0.934073	-9.1489	3.3023
0.9000	18.5787	28.2172	0.932241	-9.14129	3.26352
0.9200	18.784	28.4592	0.929958	-9.13248	3.225
0.9400	18.9871	28.6975	0.927239	-9.12257	3.18683
0.9600	19.188	28.9324	0.9241	-9.11167	3.14905
0.9800	19.3868	29.1639	0.920556	-9.09985	3.11172
1.0000	19.5837	29.3921	0.916622	-9.0872	3.0749

Crack Growth Laws:

Law ID: Crack Growth

Model: ASME Section XI - ferritic steel in water environment

$$da/dN = CL * SL * dK^{5.95} \text{ for } dK < dK_{tran}$$

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$da/dN = CU * SU * dK^{1.95}$ for $dK \geq dK_{tran}$
 where
 $dK = K_{max} - K_{min}$
 $R = K_{min} / K_{max}$
 for $R \leq 0.25$:
 $SL = 1.0$ $SU = 1.0$ $dK_{tran} = 17.74$
 for $0.25 < R \leq 0.65$:
 $SL = 26.9 * R - 5.725$ $SU = 3.75 * R + 0.06$
 $dK_{tran} = 17.74 * \{(3.75 * R + 0.06) / (26.9 * R - 5.725)\}^{0.25}$
 for $0.65 < R$:
 $SL = 11.76$ $SU = 2.5$ $dK_{tran} = 12.04$

 where:
 $CL = 1.0200e-012$
 $CU = 1.0100e-007$
 are for the selected units of:
 force: kip
 length: inch

Material Fracture Toughness K_{Ic} :

Material ID: C-Steel

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Depth	K_{Ic}
0.0000	63.2400
4.0000	63.2400

Initial crack size= 0.3750
 Max. crack size= 1.0000

Number of blocks= 50
 Print increment of block= 1

Subblock	Cycles /Time	Calc. incre.	Print incre.	Crk. Grw. Law	Mat. K_{Ic}
Heatup/Cooldown	10	1	10	Crack Growth	C-Steel
Pressure Leak T	10	1	10	Crack Growth	C-Steel
Variations	20000	2000	20000	Crack Growth	C-Steel
Reactor Trip	10	1	10	Crack Growth	C-Steel

Subblock	K_{max}			K_{min}		
	Case ID	Scale	Factor	Case ID	Scale	Factor
Heatup/Cooldown	Crack Pressue 1000 psi		2.8709	Heatup 212		1.1325
	RTrip 25		1.1325			
	Pressure Dist - 2500 psig		1.1483			
Pressure Leak T	Crack Pressue 1000 psi		2.5311	Heatup 212		0.5662
	Pressure Dist - 2500 psig		1.0125			
Variations	Crack Pressue 1000 psi		2.6444	Crack Pressue 1000 psi		2.4179
	Pressure Dist - 2500 psig		1.0578	Pressure Dist - 2500 psig		0.9672
Reactor Trip	Crack Pressue 1000 psi		2.6444	Crack Pressue 1000 psi		1.8516
	Pressure Dist - 2500 psig		1.0578	Pressure Dist - 2500 psig		0.7407

Crack growth results:

Total Subblock
 Cycles Cycles

DaDn



/Time	/Time	Kmax	Kmin	DeltaK	R	/DaDt	Da	a	a/thk
Block: 1									
10	10	2.95e+001	-9.51e+000	3.90e+001	-0.32	1.27e-004	1.27e-004	0.3763	0.00
20	10	2.20e+001	-4.75e+000	2.68e+001	-0.22	6.12e-005	6.12e-005	0.3769	0.00
20020	20000	2.30e+001	2.10e+001	1.97e+000	0.91	6.75e-010	1.35e-006	0.3769	0.00
20030	10	2.30e+001	1.61e+001	6.89e+000	0.70	1.17e-006	1.17e-006	0.3769	0.00
Block: 2									
20040	10	2.95e+001	-9.52e+000	3.90e+001	-0.32	1.28e-004	1.28e-004	0.3782	0.00
20050	10	2.20e+001	-4.76e+000	2.68e+001	-0.22	6.14e-005	6.14e-005	0.3788	0.00
40050	20000	2.30e+001	2.11e+001	1.97e+000	0.91	6.84e-010	1.37e-006	0.3788	0.00
40060	10	2.30e+001	1.61e+001	6.91e+000	0.70	1.18e-006	1.18e-006	0.3788	0.00
Block: 3									
40070	10	2.96e+001	-9.53e+000	3.91e+001	-0.32	1.28e-004	1.28e-004	0.3801	0.00
40080	10	2.21e+001	-4.77e+000	2.69e+001	-0.22	6.17e-005	6.17e-005	0.3807	0.00
60080	20000	2.31e+001	2.11e+001	1.98e+000	0.91	6.93e-010	1.39e-006	0.3807	0.00
60090	10	2.31e+001	1.62e+001	6.92e+000	0.70	1.20e-006	1.20e-006	0.3807	0.00
Block: 4									
60100	10	2.96e+001	-9.54e+000	3.92e+001	-0.32	1.29e-004	1.29e-004	0.382	0.00
60110	10	2.21e+001	-4.77e+000	2.69e+001	-0.22	6.19e-005	6.19e-005	0.3826	0.00
80110	20000	2.31e+001	2.12e+001	1.98e+000	0.91	7.01e-010	1.40e-006	0.3827	0.00
80120	10	2.31e+001	1.62e+001	6.94e+000	0.70	1.21e-006	1.21e-006	0.3827	0.00
Block: 5									
80130	10	2.97e+001	-9.55e+000	3.92e+001	-0.32	1.29e-004	1.29e-004	0.384	0.00
80140	10	2.22e+001	-4.78e+000	2.70e+001	-0.22	6.21e-005	6.21e-005	0.3846	0.00
100140	20000	2.32e+001	2.12e+001	1.99e+000	0.91	7.10e-010	1.42e-006	0.3846	0.00
100150	10	2.32e+001	1.62e+001	6.95e+000	0.70	1.23e-006	1.23e-006	0.3846	0.00
Block: 6									
100160	10	2.97e+001	-9.56e+000	3.93e+001	-0.32	1.29e-004	1.29e-004	0.3859	0.00
100170	10	2.22e+001	-4.78e+000	2.70e+001	-0.22	6.24e-005	6.24e-005	0.3865	0.00
120170	20000	2.32e+001	2.12e+001	1.99e+000	0.91	7.19e-010	1.44e-006	0.3865	0.00
120180	10	2.32e+001	1.63e+001	6.96e+000	0.70	1.24e-006	1.24e-006	0.3866	0.00
Block: 7									
120190	10	2.98e+001	-9.57e+000	3.93e+001	-0.32	1.30e-004	1.30e-004	0.3879	0.00
120200	10	2.23e+001	-4.79e+000	2.71e+001	-0.21	6.26e-005	6.26e-005	0.3885	0.00
140200	20000	2.33e+001	2.13e+001	1.99e+000	0.91	7.29e-010	1.46e-006	0.3885	0.00
140210	10	2.33e+001	1.63e+001	6.98e+000	0.70	1.26e-006	1.26e-006	0.3885	0.00
Block: 8									
140220	10	2.98e+001	-9.58e+000	3.94e+001	-0.32	1.30e-004	1.30e-004	0.3898	0.00
140230	10	2.23e+001	-4.79e+000	2.71e+001	-0.21	6.28e-005	6.28e-005	0.3904	0.00
160230	20000	2.33e+001	2.13e+001	2.00e+000	0.91	7.38e-010	1.48e-006	0.3904	0.00
160240	10	2.33e+001	1.63e+001	6.99e+000	0.70	1.27e-006	1.27e-006	0.3905	0.00
Block: 9									
160250	10	2.99e+001	-9.59e+000	3.95e+001	-0.32	1.31e-004	1.31e-004	0.3918	0.00
160260	10	2.24e+001	-4.80e+000	2.72e+001	-0.21	6.31e-005	6.31e-005	0.3924	0.00
180260	20000	2.34e+001	2.14e+001	2.00e+000	0.91	7.47e-010	1.49e-006	0.3924	0.00
180270	10	2.34e+001	1.64e+001	7.01e+000	0.70	1.29e-006	1.29e-006	0.3924	0.00
Block: 10									
180280	10	2.99e+001	-9.60e+000	3.95e+001	-0.32	1.31e-004	1.31e-004	0.3937	0.00
180290	10	2.24e+001	-4.80e+000	2.72e+001	-0.21	6.33e-005	6.33e-005	0.3944	0.00
200290	20000	2.34e+001	2.14e+001	2.01e+000	0.91	7.57e-010	1.51e-006	0.3944	0.00
200300	10	2.34e+001	1.64e+001	7.02e+000	0.70	1.31e-006	1.31e-006	0.3944	0.00



Block: 11

200310	10	3.00e+001	-9.61e+000	3.96e+001	-0.32	1.31e-004	1.31e-004	0.3957	0.00
200320	10	2.25e+001	-4.81e+000	2.73e+001	-0.21	6.36e-005	6.36e-005	0.3963	0.00
220320	20000	2.35e+001	2.15e+001	2.01e+000	0.91	7.66e-010	1.53e-006	0.3964	0.00
220330	10	2.35e+001	1.64e+001	7.04e+000	0.70	1.32e-006	1.32e-006	0.3964	0.00

Block: 12

220340	10	3.00e+001	-9.62e+000	3.97e+001	-0.32	1.32e-004	1.32e-004	0.3977	0.00
220350	10	2.25e+001	-4.81e+000	2.73e+001	-0.21	6.38e-005	6.38e-005	0.3983	0.00
240350	20000	2.35e+001	2.15e+001	2.02e+000	0.91	7.76e-010	1.55e-006	0.3983	0.00
240360	10	2.35e+001	1.65e+001	7.05e+000	0.70	1.34e-006	1.34e-006	0.3984	0.00

Block: 13

240370	10	3.01e+001	-9.63e+000	3.97e+001	-0.32	1.32e-004	1.32e-004	0.3997	0.00
240380	10	2.26e+001	-4.82e+000	2.74e+001	-0.21	6.40e-005	6.40e-005	0.4003	0.00
260380	20000	2.36e+001	2.16e+001	2.02e+000	0.91	7.86e-010	1.57e-006	0.4003	0.00
260390	10	2.36e+001	1.65e+001	7.07e+000	0.70	1.36e-006	1.36e-006	0.4003	0.00

Block: 14

260400	10	3.02e+001	-9.64e+000	3.98e+001	-0.32	1.33e-004	1.33e-004	0.4017	0.00
260410	10	2.26e+001	-4.82e+000	2.74e+001	-0.21	6.43e-005	6.43e-005	0.4023	0.00
280410	20000	2.36e+001	2.16e+001	2.02e+000	0.91	7.96e-010	1.59e-006	0.4023	0.00
280420	10	2.36e+001	1.65e+001	7.08e+000	0.70	1.37e-006	1.37e-006	0.4023	0.00

Block: 15

280430	10	3.02e+001	-9.65e+000	3.99e+001	-0.32	1.33e-004	1.33e-004	0.4037	0.00
280440	10	2.27e+001	-4.83e+000	2.75e+001	-0.21	6.45e-005	6.45e-005	0.4043	0.00
300440	20000	2.37e+001	2.17e+001	2.03e+000	0.91	8.06e-010	1.61e-006	0.4043	0.00
300450	10	2.37e+001	1.66e+001	7.10e+000	0.70	1.39e-006	1.39e-006	0.4044	0.00

Block: 16

300460	10	3.03e+001	-9.66e+000	3.99e+001	-0.32	1.34e-004	1.34e-004	0.4057	0.00
300470	10	2.27e+001	-4.83e+000	2.75e+001	-0.21	6.47e-005	6.47e-005	0.4063	0.00
320470	20000	2.37e+001	2.17e+001	2.03e+000	0.91	8.16e-010	1.63e-006	0.4063	0.00
320480	10	2.37e+001	1.66e+001	7.11e+000	0.70	1.41e-006	1.41e-006	0.4064	0.00

Block: 17

320490	10	3.03e+001	-9.67e+000	4.00e+001	-0.32	1.34e-004	1.34e-004	0.4077	0.00
320500	10	2.28e+001	-4.84e+000	2.76e+001	-0.21	6.50e-005	6.50e-005	0.4084	0.00
340500	20000	2.38e+001	2.17e+001	2.04e+000	0.91	8.26e-010	1.65e-006	0.4084	0.00
340510	10	2.38e+001	1.66e+001	7.13e+000	0.70	1.43e-006	1.43e-006	0.4084	0.00

Block: 18

340520	10	3.04e+001	-9.68e+000	4.01e+001	-0.32	1.34e-004	1.34e-004	0.4097	0.00
340530	10	2.28e+001	-4.84e+000	2.76e+001	-0.21	6.52e-005	6.52e-005	0.4104	0.00
360530	20000	2.38e+001	2.18e+001	2.04e+000	0.91	8.36e-010	1.67e-006	0.4104	0.00
360540	10	2.38e+001	1.67e+001	7.14e+000	0.70	1.44e-006	1.44e-006	0.4104	0.00

Block: 19

360550	10	3.04e+001	-9.69e+000	4.01e+001	-0.32	1.35e-004	1.35e-004	0.4118	0.00
360560	10	2.29e+001	-4.85e+000	2.77e+001	-0.21	6.55e-005	6.55e-005	0.4124	0.00
380560	20000	2.39e+001	2.18e+001	2.05e+000	0.91	8.47e-010	1.69e-006	0.4124	0.00
380570	10	2.39e+001	1.67e+001	7.16e+000	0.70	1.46e-006	1.46e-006	0.4124	0.00

Block: 20

380580	10	3.05e+001	-9.70e+000	4.02e+001	-0.32	1.35e-004	1.35e-004	0.4138	0.00
380590	10	2.29e+001	-4.85e+000	2.78e+001	-0.21	6.57e-005	6.57e-005	0.4144	0.00
400590	20000	2.39e+001	2.19e+001	2.05e+000	0.91	8.57e-010	1.71e-006	0.4145	0.00
400600	10	2.39e+001	1.68e+001	7.17e+000	0.70	1.48e-006	1.48e-006	0.4145	0.00

Block: 21

400610	10	3.05e+001	-9.71e+000	4.02e+001	-0.32	1.36e-004	1.36e-004	0.4158	0.00
400620	10	2.29e+001	-4.86e+000	2.78e+001	-0.21	6.60e-005	6.60e-005	0.4165	0.00



```

420620      20000  2.40e+001  2.19e+001  2.05e+000  0.91  8.68e-010  1.74e-006  0.4165  0.00
420630      10    2.40e+001  1.68e+001  7.19e+000  0.70  1.50e-006  1.50e-006  0.4165  0.00

Block:      22
420640      10    3.06e+001 -9.72e+000  4.03e+001 -0.32  1.36e-004  1.36e-004  0.4179  0.00
420650      10    2.30e+001 -4.86e+000  2.79e+001 -0.21  6.62e-005  6.62e-005  0.4185  0.00
440650      20000  2.40e+001  2.20e+001  2.06e+000  0.91  8.79e-010  1.76e-006  0.4186  0.00
440660      10    2.40e+001  1.68e+001  7.20e+000  0.70  1.52e-006  1.52e-006  0.4186  0.00

Block:      23
440670      10    3.06e+001 -9.73e+000  4.04e+001 -0.32  1.36e-004  1.36e-004  0.4199  0.00
440680      10    2.30e+001 -4.87e+000  2.79e+001 -0.21  6.64e-005  6.64e-005  0.4206  0.00
460680      20000  2.41e+001  2.20e+001  2.06e+000  0.91  8.90e-010  1.78e-006  0.4206  0.00
460690      10    2.41e+001  1.69e+001  7.22e+000  0.70  1.54e-006  1.54e-006  0.4206  0.00

Block:      24
460700      10    3.07e+001 -9.74e+000  4.04e+001 -0.32  1.37e-004  1.37e-004  0.422  0.00
460710      10    2.31e+001 -4.87e+000  2.80e+001 -0.21  6.67e-005  6.67e-005  0.4227  0.00
480710      20000  2.41e+001  2.21e+001  2.07e+000  0.91  9.00e-010  1.80e-006  0.4227  0.00
480720      10    2.41e+001  1.69e+001  7.23e+000  0.70  1.55e-006  1.55e-006  0.4227  0.00

Block:      25
480730      10    3.07e+001 -9.75e+000  4.05e+001 -0.32  1.37e-004  1.37e-004  0.4241  0.00
480740      10    2.31e+001 -4.88e+000  2.80e+001 -0.21  6.69e-005  6.69e-005  0.4247  0.00
500740      20000  2.42e+001  2.21e+001  2.07e+000  0.91  9.11e-010  1.82e-006  0.4248  0.00
500750      10    2.42e+001  1.69e+001  7.25e+000  0.70  1.57e-006  1.57e-006  0.4248  0.00

Block:      26
500760      10    3.08e+001 -9.76e+000  4.06e+001 -0.32  1.38e-004  1.38e-004  0.4262  0.00
500770      10    2.32e+001 -4.88e+000  2.81e+001 -0.21  6.72e-005  6.72e-005  0.4268  0.00
520770      20000  2.42e+001  2.21e+001  2.07e+000  0.91  9.22e-010  1.84e-006  0.4268  0.00
520780      10    2.42e+001  1.70e+001  7.26e+000  0.70  1.59e-006  1.59e-006  0.4269  0.00

Block:      27
520790      10    3.09e+001 -9.77e+000  4.06e+001 -0.32  1.38e-004  1.38e-004  0.4282  0.00
520800      10    2.32e+001 -4.88e+000  2.81e+001 -0.21  6.74e-005  6.74e-005  0.4289  0.00
540800      20000  2.43e+001  2.22e+001  2.08e+000  0.91  9.34e-010  1.87e-006  0.4289  0.00
540810      10    2.43e+001  1.70e+001  7.28e+000  0.70  1.61e-006  1.61e-006  0.429  0.00

Block:      28
540820      10    3.09e+001 -9.77e+000  4.07e+001 -0.32  1.39e-004  1.39e-004  0.4303  0.00
540830      10    2.33e+001 -4.89e+000  2.82e+001 -0.21  6.76e-005  6.76e-005  0.431  0.00
560830      20000  2.43e+001  2.22e+001  2.08e+000  0.91  9.45e-010  1.89e-006  0.431  0.00
560840      10    2.43e+001  1.70e+001  7.29e+000  0.70  1.63e-006  1.63e-006  0.431  0.00

Block:      29
560850      10    3.10e+001 -9.78e+000  4.07e+001 -0.32  1.39e-004  1.39e-004  0.4324  0.00
560860      10    2.33e+001 -4.89e+000  2.82e+001 -0.21  6.79e-005  6.79e-005  0.4331  0.00
580860      20000  2.44e+001  2.23e+001  2.09e+000  0.91  9.56e-010  1.91e-006  0.4331  0.00
580870      10    2.44e+001  1.71e+001  7.31e+000  0.70  1.65e-006  1.65e-006  0.4331  0.00

Block:      30
580880      10    3.10e+001 -9.79e+000  4.08e+001 -0.32  1.39e-004  1.39e-004  0.4345  0.00
580890      10    2.34e+001 -4.90e+000  2.83e+001 -0.21  6.81e-005  6.81e-005  0.4352  0.00
600890      20000  2.44e+001  2.23e+001  2.09e+000  0.91  9.68e-010  1.94e-006  0.4352  0.00
600900      10    2.44e+001  1.71e+001  7.32e+000  0.70  1.67e-006  1.67e-006  0.4353  0.00

Block:      31
600910      10    3.11e+001 -9.80e+000  4.09e+001 -0.32  1.40e-004  1.40e-004  0.4367  0.00
600920      10    2.34e+001 -4.90e+000  2.83e+001 -0.21  6.84e-005  6.84e-005  0.4373  0.00
620920      20000  2.45e+001  2.24e+001  2.10e+000  0.91  9.80e-010  1.96e-006  0.4374  0.00
620930      10    2.45e+001  1.71e+001  7.34e+000  0.70  1.69e-006  1.69e-006  0.4374  0.00

```



Block: 32
620940 10 3.11e+001 -9.81e+000 4.09e+001 -0.32 1.40e-004 1.40e-004 0.4388 0.00
620950 10 2.35e+001 -4.91e+000 2.84e+001 -0.21 6.86e-005 6.86e-005 0.4395 0.00
640950 20000 2.45e+001 2.24e+001 2.10e+000 0.91 9.92e-010 1.98e-006 0.4395 0.00
640960 10 2.45e+001 1.72e+001 7.35e+000 0.70 1.71e-006 1.71e-006 0.4395 0.00

Block: 33
640970 10 3.12e+001 -9.82e+000 4.10e+001 -0.32 1.41e-004 1.41e-004 0.4409 0.00
640980 10 2.35e+001 -4.91e+000 2.84e+001 -0.21 6.89e-005 6.89e-005 0.4416 0.00
660980 20000 2.46e+001 2.25e+001 2.10e+000 0.91 1.00e-009 2.01e-006 0.4416 0.00
660990 10 2.46e+001 1.72e+001 7.37e+000 0.70 1.73e-006 1.73e-006 0.4416 0.00

Block: 34
661000 10 3.12e+001 -9.83e+000 4.10e+001 -0.31 1.41e-004 1.41e-004 0.443 0.00
661010 10 2.36e+001 -4.92e+000 2.85e+001 -0.21 6.91e-005 6.91e-005 0.4437 0.00
681010 20000 2.46e+001 2.25e+001 2.11e+000 0.91 1.02e-009 2.03e-006 0.4437 0.00
681020 10 2.46e+001 1.72e+001 7.38e+000 0.70 1.75e-006 1.75e-006 0.4438 0.00

Block: 35
681030 10 3.13e+001 -9.84e+000 4.11e+001 -0.31 1.41e-004 1.41e-004 0.4452 0.00
681040 10 2.36e+001 -4.92e+000 2.85e+001 -0.21 6.93e-005 6.93e-005 0.4459 0.00
701040 20000 2.47e+001 2.26e+001 2.11e+000 0.91 1.03e-009 2.06e-006 0.4459 0.00
701050 10 2.47e+001 1.73e+001 7.39e+000 0.70 1.77e-006 1.77e-006 0.4459 0.00

Block: 36
701060 10 3.13e+001 -9.85e+000 4.12e+001 -0.31 1.42e-004 1.42e-004 0.4473 0.00
701070 10 2.37e+001 -4.92e+000 2.86e+001 -0.21 6.96e-005 6.96e-005 0.448 0.00
721070 20000 2.47e+001 2.26e+001 2.12e+000 0.91 1.04e-009 2.08e-006 0.448 0.00
721080 10 2.47e+001 1.73e+001 7.41e+000 0.70 1.80e-006 1.80e-006 0.4481 0.00

Block: 37
721090 10 3.14e+001 -9.85e+000 4.12e+001 -0.31 1.42e-004 1.42e-004 0.4495 0.00
721100 10 2.37e+001 -4.93e+000 2.86e+001 -0.21 6.98e-005 6.98e-005 0.4502 0.00
741100 20000 2.48e+001 2.26e+001 2.12e+000 0.91 1.05e-009 2.10e-006 0.4502 0.00
741110 10 2.48e+001 1.73e+001 7.42e+000 0.70 1.82e-006 1.82e-006 0.4502 0.00

Block: 38
741120 10 3.14e+001 -9.86e+000 4.13e+001 -0.31 1.43e-004 1.43e-004 0.4516 0.00
741130 10 2.37e+001 -4.93e+000 2.87e+001 -0.21 7.01e-005 7.01e-005 0.4523 0.00
761130 20000 2.48e+001 2.27e+001 2.13e+000 0.91 1.06e-009 2.13e-006 0.4524 0.00
761140 10 2.48e+001 1.74e+001 7.44e+000 0.70 1.84e-006 1.84e-006 0.4524 0.00

Block: 39
761150 10 3.15e+001 -9.87e+000 4.14e+001 -0.31 1.43e-004 1.43e-004 0.4538 0.00
761160 10 2.38e+001 -4.94e+000 2.87e+001 -0.21 7.03e-005 7.03e-005 0.4545 0.00
781160 20000 2.49e+001 2.27e+001 2.13e+000 0.91 1.08e-009 2.15e-006 0.4545 0.00
781170 10 2.49e+001 1.74e+001 7.45e+000 0.70 1.86e-006 1.86e-006 0.4546 0.00

Block: 40
781180 10 3.15e+001 -9.88e+000 4.14e+001 -0.31 1.43e-004 1.43e-004 0.456 0.00
781190 10 2.38e+001 -4.94e+000 2.88e+001 -0.21 7.06e-005 7.06e-005 0.4567 0.00
801190 20000 2.49e+001 2.28e+001 2.13e+000 0.91 1.09e-009 2.18e-006 0.4567 0.00
801200 10 2.49e+001 1.74e+001 7.47e+000 0.70 1.88e-006 1.88e-006 0.4567 0.00

Block: 41
801210 10 3.16e+001 -9.89e+000 4.15e+001 -0.31 1.44e-004 1.44e-004 0.4582 0.00
801220 10 2.39e+001 -4.94e+000 2.88e+001 -0.21 7.08e-005 7.08e-005 0.4589 0.00
821220 20000 2.50e+001 2.28e+001 2.14e+000 0.91 1.10e-009 2.21e-006 0.4589 0.00
821230 10 2.50e+001 1.75e+001 7.48e+000 0.70 1.91e-006 1.91e-006 0.4589 0.00

Block: 42
821240 10 3.16e+001 -9.90e+000 4.15e+001 -0.31 1.44e-004 1.44e-004 0.4604 0.00
821250 10 2.39e+001 -4.95e+000 2.89e+001 -0.21 7.11e-005 7.11e-005 0.4611 0.00

841250	20000	2.50e+001	2.29e+001	2.14e+000	0.91	1.12e-009	2.23e-006	0.4611	0.00
841260	10	2.50e+001	1.75e+001	7.50e+000	0.70	1.93e-006	1.93e-006	0.4611	0.00

Block: 43

841270	10	3.17e+001	-9.90e+000	4.16e+001	-0.31	1.45e-004	1.45e-004	0.4626	0.00
841280	10	2.40e+001	-4.95e+000	2.89e+001	-0.21	7.13e-005	7.13e-005	0.4633	0.00
861280	20000	2.51e+001	2.29e+001	2.15e+000	0.91	1.13e-009	2.26e-006	0.4633	0.00
861290	10	2.51e+001	1.75e+001	7.51e+000	0.70	1.95e-006	1.95e-006	0.4633	0.00

Block: 44

861300	10	3.17e+001	-9.91e+000	4.17e+001	-0.31	1.45e-004	1.45e-004	0.4648	0.00
861310	10	2.40e+001	-4.96e+000	2.90e+001	-0.21	7.15e-005	7.15e-005	0.4655	0.00
881310	20000	2.51e+001	2.30e+001	2.15e+000	0.91	1.14e-009	2.28e-006	0.4655	0.00
881320	10	2.51e+001	1.76e+001	7.53e+000	0.70	1.97e-006	1.97e-006	0.4655	0.00

Block: 45

881330	10	3.18e+001	-9.92e+000	4.17e+001	-0.31	1.45e-004	1.45e-004	0.467	0.00
881340	10	2.41e+001	-4.96e+000	2.90e+001	-0.21	7.18e-005	7.18e-005	0.4677	0.00
901340	20000	2.52e+001	2.30e+001	2.15e+000	0.91	1.16e-009	2.31e-006	0.4677	0.00
901350	10	2.52e+001	1.76e+001	7.54e+000	0.70	2.00e-006	2.00e-006	0.4677	0.00

Block: 46

901360	10	3.18e+001	-9.93e+000	4.18e+001	-0.31	1.46e-004	1.46e-004	0.4692	0.00
901370	10	2.41e+001	-4.96e+000	2.91e+001	-0.21	7.20e-005	7.20e-005	0.4699	0.00
921370	20000	2.52e+001	2.30e+001	2.16e+000	0.91	1.17e-009	2.34e-006	0.4699	0.00
921380	10	2.52e+001	1.77e+001	7.56e+000	0.70	2.02e-006	2.02e-006	0.47	0.00

Block: 47

921390	10	3.19e+001	-9.93e+000	4.18e+001	-0.31	1.46e-004	1.46e-004	0.4714	0.00
921400	10	2.42e+001	-4.97e+000	2.91e+001	-0.21	7.23e-005	7.23e-005	0.4721	0.00
941400	20000	2.53e+001	2.31e+001	2.16e+000	0.91	1.18e-009	2.36e-006	0.4722	0.00
941410	10	2.53e+001	1.77e+001	7.57e+000	0.70	2.04e-006	2.04e-006	0.4722	0.00

Block: 48

941420	10	3.19e+001	-9.94e+000	4.19e+001	-0.31	1.47e-004	1.47e-004	0.4736	0.00
941430	10	2.42e+001	-4.97e+000	2.92e+001	-0.21	7.25e-005	7.25e-005	0.4744	0.00
961430	20000	2.53e+001	2.31e+001	2.17e+000	0.91	1.20e-009	2.39e-006	0.4744	0.00
961440	10	2.53e+001	1.77e+001	7.59e+000	0.70	2.07e-006	2.07e-006	0.4744	0.00

Block: 49

961450	10	3.20e+001	-9.95e+000	4.19e+001	-0.31	1.47e-004	1.47e-004	0.4759	0.00
961460	10	2.43e+001	-4.98e+000	2.92e+001	-0.21	7.28e-005	7.28e-005	0.4766	0.00
981460	20000	2.54e+001	2.32e+001	2.17e+000	0.91	1.21e-009	2.42e-006	0.4766	0.00
981470	10	2.54e+001	1.78e+001	7.60e+000	0.70	2.09e-006	2.09e-006	0.4767	0.00

Block: 50

981480	10	3.20e+001	-9.96e+000	4.20e+001	-0.31	1.47e-004	1.47e-004	0.4781	0.00
981490	10	2.43e+001	-4.98e+000	2.93e+001	-0.20	7.30e-005	7.30e-005	0.4789	0.00
1001490	20000	2.54e+001	2.32e+001	2.18e+000	0.91	1.22e-009	2.45e-006	0.4789	0.00
1001500	10	2.54e+001	1.78e+001	7.62e+000	0.70	2.11e-006	2.11e-006	0.4789	0.00

End of pc-CRACK Output

DOCUMENT		86-E-0036-167 Rev. 0
TYPE AND NO		
ATTACH. A	PAGE	67



tm
 pc-CRACK for Windows
 Version 3.1-98348
 (C) Copyright '84 - '98
 Structural Integrity Associates, Inc.
 3315 Almaden Expressway, Suite 24
 San Jose, CA 95118-1557
 Voice: 408-978-8200
 Fax: 408-978-8964
 E-mail: pccrack@structint.com

Linear Elastic Fracture Mechanics

Date: Thu Nov 09 15:57:56 2000
 Input Data and Results File: ANO_CIRC.LFM

Title: ANO-2 Pressurizer Heater Penetration - Circ. Flaw Model

Load Cases:

Case ID: Pressure Dist - 2500 psig --- Stress Distribution

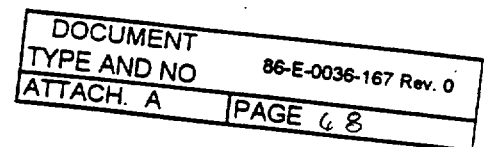
Depth	Stress
0.0000	27.9790
0.2230	25.1440
0.4461	23.0870
0.6693	21.8670
0.8927	21.2600
1.1161	20.5820
1.3397	19.8760
1.5634	19.1460
1.7873	18.4030
2.0112	18.0030

Case ID: Crack Pressue 1000 psi --- Stress Distribution

Depth	Stress
0.0000	1.0000
0.1000	1.0000
0.2000	1.0000
0.3000	1.0000
0.4000	1.0000
0.5000	1.0000
0.6000	1.0000
0.7000	1.0000
0.7100	0.0000
0.8000	0.0000
0.9000	0.0000
1.0000	0.0000
1.2500	0.0000
1.5000	0.0000
1.7500	0.0000
2.0000	0.0000

Case ID: Heatup 212 --- Stress Distribution

Depth	Stress
0.0000	-15.1280



0.2261	-9.1585
0.4523	-6.3704
0.6786	-5.0184
0.9050	-3.8490
1.1316	-2.7846
1.3583	-1.8146
1.5851	-0.9689
1.8120	-0.2237
2.0390	0.4438

Case ID: RTrip 25 --- Stress Distribution

Depth	Stress
0.0000	8.6304
0.2261	3.8245
0.4523	1.6330
0.6786	0.6301
0.9050	0.1831
1.1316	-0.1150
1.3583	-0.3113
1.5851	-0.4104
1.8120	-0.4728
2.0390	-0.5136

Case ID	Stress Coefficients				Type
	C0	C1	C2	C3	
Pressure 1000 p	15.65	0	0	0	Coeff
Pressure Dist -	27.8397	-13.4214	8.28596	-2.03742	StressDist
Crack Pressue 1	1.09032	-0.0572721	-1.53487	0.664123	StressDist
Heatup 212	-14.5416	23.352	-15.5326	3.8104	StressDist
RTrip 25	8.21622	-20.0256	15.148	-3.67478	StressDist

-----Through Wall Stresses for Load Cases With Stress Coeff-----

Wall Depth	Case Pressure 1
0.0000	15.65
0.1000	15.65
0.2000	15.65
0.3000	15.65
0.4000	15.65
0.5000	15.65
0.6000	15.65
0.7000	15.65
0.8000	15.65
0.9000	15.65
1.0000	15.65

Crack Model: Circumferential Crack in Cylinder ($t/R=0.1$)

Crack Parameters:

Wall thickness: 4.2500
Max. crack size: 1.0000

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-----Stress Intensity Factor-----

Crack Size	Case Pressure 1	Case Pressure D	Case Crack Pres	Case Heatup 212	Case RTrip 25
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0.0200	4.3374	7.67263	0.301919	-3.95522	2.21291
0.0400	6.14215	10.8053	0.426956	-5.49699	3.04491
0.0600	7.53254	13.1792	0.522625	-6.61653	3.62795
0.0800	8.70935	15.1566	0.602851	-7.50899	4.0749
0.1000	9.75023	16.8784	0.672988	-8.25167	4.43103
0.1200	10.695	18.4175	0.735762	-8.88511	4.72037
0.1400	11.5671	19.8173	0.792775	-9.43392	4.95767
0.1600	12.382	21.1064	0.845063	-9.91452	5.15289
0.1800	13.1504	22.3047	0.893336	-10.3386	5.31319
0.2000	13.88	23.4268	0.938107	-10.7147	5.44396
0.2200	14.5765	24.4839	0.979761	-11.0497	5.54939
0.2400	15.2447	25.4845	1.01859	-11.3488	5.63285
0.2600	15.8879	26.4357	1.05484	-11.6164	5.69711
0.2800	16.5092	27.3431	1.08868	-11.856	5.74448
0.3000	17.111	28.2114	1.12028	-12.0707	5.77692
0.3200	17.6952	29.0446	1.14977	-12.2629	5.79611
0.3400	18.2635	29.846	1.17725	-12.435	5.80352
0.3600	18.8174	30.6185	1.20282	-12.5889	5.80042
0.3800	19.3582	31.3647	1.22657	-12.7261	5.78795
0.4000	19.8868	32.0867	1.24856	-12.8483	5.76712
0.4200	20.4043	32.7865	1.26887	-12.9567	5.73882
0.4400	20.9453	33.5203	1.28972	-13.0743	5.71351
0.4600	21.4898	34.2556	1.30979	-13.1879	5.68528
0.4800	22.0274	34.9758	1.32843	-13.2911	5.65151
0.5000	22.5585	35.6821	1.34565	-13.3849	5.61277
0.5200	23.0836	36.3754	1.36151	-13.4698	5.56956
0.5400	23.6033	37.0567	1.37602	-13.5467	5.52236
0.5600	24.1178	37.7267	1.38923	-13.616	5.4716
0.5800	24.6275	38.3862	1.40115	-13.6783	5.41768
0.6000	25.1327	39.0359	1.41183	-13.7341	5.36096
0.6200	25.6338	39.6765	1.42129	-13.784	5.30178
0.6400	26.1309	40.3084	1.42955	-13.8283	5.24045
0.6600	26.6244	40.9323	1.43664	-13.8674	5.17726
0.6800	27.1145	41.5486	1.44259	-13.9018	5.11248
0.7000	27.6013	42.1578	1.44742	-13.9316	5.04635
0.7200	28.0851	42.7602	1.45116	-13.9574	4.9791
0.7400	28.566	43.3564	1.45384	-13.9792	4.91095
0.7600	29.0443	43.9465	1.45547	-13.9975	4.84208
0.7800	29.52	44.5311	1.4561	-14.0125	4.77268
0.8000	29.9933	45.1103	1.45573	-14.0243	4.70292
0.8200	30.4644	45.6844	1.4544	-14.0332	4.63293
0.8400	30.9333	46.2538	1.45214	-14.0394	4.56287
0.8600	31.4255	46.8579	1.45018	-14.057	4.49864
0.8800	31.9419	47.4979	1.44854	-14.0863	4.44038
0.9000	32.4576	48.1354	1.44601	-14.1137	4.38243
0.9200	32.9728	48.7705	1.44261	-14.1391	4.32488
0.9400	33.4874	49.4033	1.43838	-14.1628	4.26785
0.9600	34.0017	50.034	1.43333	-14.1848	4.21143
0.9800	34.5156	50.6628	1.42749	-14.2054	4.15569
1.0000	35.0292	51.2897	1.42088	-14.2245	4.10072

Crack Growth Laws:

Law ID: Crack Growth

Model: ASME Section XI - ferritic steel in water environment

$$da/dN = CL * SL * dK^{5.95} \text{ for } dK < dK_{tran}$$

$$da/dN = CU * SU * dK^{1.95} \text{ for } dK \geq dK_{tran}$$

where

$$dK = K_{max} - K_{min}$$

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$R = K_{min} / K_{max}$
 for $R \leq 0.25$:
 $SL = 1.0$ $SU = 1.0$ $dK_{tran} = 17.74$
 for $0.25 < R \leq 0.65$:
 $SL = 26.9 * R - 5.725$ $SU = 3.75 * R + 0.06$
 $dK_{tran} = 17.74 * \{(3.75 * R + 0.06) / (26.9 * R - 5.725)\}^{0.25}$
 for $0.65 < R$:
 $SL = 11.76$ $SU = 2.5$ $dK_{tran} = 12.04$

where:
 $CL = 1.0200e-012$
 $CU = 1.0100e-007$
 are for the selected units of:
 force: kip
 length: inch

Material Fracture Toughness K_{Ic} :

Material ID: C-Steel

Depth	K_{Ic}
0.0000	63.2400
4.0000	63.2400

Initial crack size= 0.3750
 Max. crack size= 1.0000

Number of blocks= 50
 Print increment of block= 1

Subblock	Cycles /Time	Calc. incre.	Print incre.	Crk. Grw. Law	Mat. K_{Ic}
Heatup/Cooldown	10	1	10	Crack Growth	C-Steel
Pressure Leak T	10	1	10	Crack Growth	C-Steel
Variations	20000	2000	20000	Crack Growth	C-Steel
Reactor Trip	10	1	10	Crack Growth	C-Steel

Subblock	K_{max}			K_{min}	
	Case ID	Scale	Factor	Case ID	Scale Factor
Heatup/Cooldown	Pressure Dist - 2500 psig	1.0140		Heatup 212	1.0000
	Crack Pressue 1000 psi	2.5350			
	RTrip 25	1.0000			
Pressure Leak T	Pressure Dist - 2500 psig	0.8940		Heatup 212	0.5000
	Crack Pressue 1000 psi	2.2350			
Variations	Pressure Dist - 2500 psig	0.9340		Pressure Dist - 2500 psig	0.8540
	Crack Pressue 1000 psi	2.3350		Crack Pressue 1000 psi	2.1350
Reactor Trip	Pressure Dist - 2500 psig	0.9340		Pressure Dist - 2500 psig	0.6540
	Crack Pressue 1000 psi	2.3350		Crack Pressue 1000 psi	1.6350

Crack growth results:

Total Subblock					Da/Dn				
Cycles	Cycles	K_{max}	K_{min}	ΔK	R	Da/Dt	Da	a	a/thk
/Time	/Time								



```

Block: 1
  10 10 4.06e+001 -1.27e+001 5.33e+001 -0.31 2.35e-004 2.35e-004 0.3773 0.39
  20 10 3.07e+001 -6.36e+000 3.71e+001 -0.21 1.16e-004 1.16e-004 0.3785 0.09
  20020 20000 3.21e+001 2.94e+001 2.75e+000 0.91 4.93e-009 9.86e-006 0.3786 0.09
  20030 10 3.21e+001 2.25e+001 9.63e+000 0.70 8.52e-006 8.52e-006 0.3787 0.09

Block: 2
  20040 10 4.07e+001 -1.27e+001 5.35e+001 -0.31 2.36e-004 2.36e-004 0.381 0.09
  20050 10 3.09e+001 -6.37e+000 3.72e+001 -0.21 1.16e-004 1.16e-004 0.3822 0.09
  40050 20000 3.22e+001 2.95e+001 2.76e+000 0.91 5.06e-009 1.01e-005 0.3823 0.09
  40060 10 3.22e+001 2.26e+001 9.67e+000 0.70 8.74e-006 8.74e-006 0.3824 0.09

Block: 3
  40070 10 4.09e+001 -1.28e+001 5.36e+001 -0.31 2.37e-004 2.37e-004 0.3848 0.09
  40080 10 3.10e+001 -6.38e+000 3.74e+001 -0.21 1.17e-004 1.17e-004 0.3859 0.09
  60080 20000 3.24e+001 2.96e+001 2.77e+000 0.91 5.19e-009 1.04e-005 0.386 0.09
  60090 10 3.24e+001 2.27e+001 9.71e+000 0.70 8.96e-006 8.96e-006 0.3861 0.09

Block: 4
  60100 10 4.10e+001 -1.28e+001 5.38e+001 -0.31 2.39e-004 2.39e-004 0.3885 0.09
  60110 10 3.11e+001 -6.39e+000 3.75e+001 -0.21 1.18e-004 1.18e-004 0.3897 0.09
  80110 20000 3.25e+001 2.97e+001 2.78e+000 0.91 5.32e-009 1.06e-005 0.3898 0.09
  80120 10 3.25e+001 2.28e+001 9.75e+000 0.70 9.19e-006 9.19e-006 0.3899 0.09

Block: 5
  80130 10 4.12e+001 -1.28e+001 5.40e+001 -0.31 2.40e-004 2.40e-004 0.3923 0.09
  80140 10 3.12e+001 -6.40e+000 3.76e+001 -0.20 1.19e-004 1.19e-004 0.3935 0.09
  100140 20000 3.27e+001 2.99e+001 2.80e+000 0.91 5.45e-009 1.09e-005 0.3936 0.09
  100150 10 3.27e+001 2.29e+001 9.79e+000 0.70 9.42e-006 9.42e-006 0.3937 0.09

Block: 6
  100160 10 4.13e+001 -1.28e+001 5.41e+001 -0.31 2.42e-004 2.42e-004 0.3961 0.09
  100170 10 3.14e+001 -6.42e+000 3.78e+001 -0.20 1.20e-004 1.20e-004 0.3973 0.09
  120170 20000 3.28e+001 3.00e+001 2.81e+000 0.91 5.59e-009 1.12e-005 0.3974 0.09
  120180 10 3.28e+001 2.30e+001 9.83e+000 0.70 9.66e-006 9.66e-006 0.3975 0.09

Block: 7
  120190 10 4.15e+001 -1.28e+001 5.43e+001 -0.31 2.43e-004 2.43e-004 0.3999 0.09
  120200 10 3.15e+001 -6.43e+000 3.79e+001 -0.20 1.21e-004 1.21e-004 0.4011 0.09
  140200 20000 3.29e+001 3.01e+001 2.82e+000 0.91 5.73e-009 1.15e-005 0.4013 0.09
  140210 10 3.29e+001 2.31e+001 9.87e+000 0.70 9.90e-006 9.90e-006 0.4014 0.09

Block: 8
  140220 10 4.16e+001 -1.29e+001 5.45e+001 -0.31 2.45e-004 2.45e-004 0.4038 0.10
  140230 10 3.16e+001 -6.44e+000 3.81e+001 -0.20 1.22e-004 1.22e-004 0.405 0.10
  160230 20000 3.31e+001 3.02e+001 2.83e+000 0.91 5.87e-009 1.17e-005 0.4051 0.10
  160240 10 3.31e+001 2.32e+001 9.91e+000 0.70 1.01e-005 1.01e-005 0.4052 0.10

Block: 9
  160250 10 4.17e+001 -1.29e+001 5.46e+001 -0.31 2.46e-004 2.46e-004 0.4077 0.10
  160260 10 3.18e+001 -6.45e+000 3.82e+001 -0.20 1.23e-004 1.23e-004 0.4089 0.10
  180260 20000 3.32e+001 3.04e+001 2.84e+000 0.91 6.02e-009 1.20e-005 0.409 0.10
  180270 10 3.32e+001 2.33e+001 9.95e+000 0.70 1.04e-005 1.04e-005 0.4091 0.10

Block: 10
  180280 10 4.19e+001 -1.29e+001 5.48e+001 -0.31 2.48e-004 2.48e-004 0.4116 0.10
  180290 10 3.19e+001 -6.46e+000 3.84e+001 -0.20 1.24e-004 1.24e-004 0.4128 0.10
  200290 20000 3.33e+001 3.05e+001 2.86e+000 0.91 6.17e-009 1.23e-005 0.413 0.10
  200300 10 3.33e+001 2.33e+001 1.00e+001 0.70 1.07e-005 1.07e-005 0.4131 0.10

Block: 11
  200310 10 4.20e+001 -1.29e+001 5.50e+001 -0.31 2.49e-004 2.49e-004 0.4156 0.10
  200320 10 3.20e+001 -6.47e+000 3.85e+001 -0.20 1.24e-004 1.24e-004 0.4168 0.10

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220320 20000 3.35e+001 3.06e+001 2.87e+000 0.91 6.33e-009 1.27e-005 0.4169 0.10
 220330 10 3.35e+001 2.34e+001 1.00e+001 0.70 1.09e-005 1.09e-005 0.417 0.10

Block: 12

220340 10 4.22e+001 -1.30e+001 5.51e+001 -0.31 2.51e-004 2.51e-004 0.4195 0.10
 220350 10 3.22e+001 -6.48e+000 3.87e+001 -0.20 1.25e-004 1.25e-004 0.4208 0.10
 240350 20000 3.36e+001 3.07e+001 2.88e+000 0.91 6.49e-009 1.30e-005 0.4209 0.10
 240360 10 3.36e+001 2.35e+001 1.01e+001 0.70 1.12e-005 1.12e-005 0.421 0.10

Block: 13

240370 10 4.23e+001 -1.30e+001 5.53e+001 -0.31 2.52e-004 2.52e-004 0.4236 0.10
 240380 10 3.23e+001 -6.49e+000 3.88e+001 -0.20 1.26e-004 1.26e-004 0.4248 0.10
 260380 20000 3.38e+001 3.09e+001 2.89e+000 0.91 6.66e-009 1.33e-005 0.4249 0.10
 260390 10 3.38e+001 2.36e+001 1.01e+001 0.70 1.15e-005 1.15e-005 0.4251 0.10

Block: 14

260400 10 4.25e+001 -1.30e+001 5.55e+001 -0.31 2.54e-004 2.54e-004 0.4276 0.10
 260410 10 3.25e+001 -6.50e+000 3.90e+001 -0.20 1.27e-004 1.27e-004 0.4289 0.10
 280410 20000 3.39e+001 3.10e+001 2.90e+000 0.91 6.83e-009 1.37e-005 0.429 0.10
 280420 10 3.39e+001 2.38e+001 1.02e+001 0.70 1.18e-005 1.18e-005 0.4291 0.10

Block: 15

280430 10 4.26e+001 -1.30e+001 5.57e+001 -0.31 2.55e-004 2.55e-004 0.4317 0.10
 280440 10 3.26e+001 -6.52e+000 3.91e+001 -0.20 1.28e-004 1.28e-004 0.433 0.10
 300440 20000 3.41e+001 3.11e+001 2.92e+000 0.91 7.02e-009 1.40e-005 0.4331 0.10
 300450 10 3.41e+001 2.39e+001 1.02e+001 0.70 1.21e-005 1.21e-005 0.4332 0.10

Block: 16

300460 10 4.28e+001 -1.30e+001 5.58e+001 -0.30 2.57e-004 2.57e-004 0.4358 0.10
 300470 10 3.27e+001 -6.53e+000 3.93e+001 -0.20 1.29e-004 1.29e-004 0.4371 0.10
 320470 20000 3.42e+001 3.13e+001 2.93e+000 0.91 7.20e-009 1.44e-005 0.4372 0.10
 320480 10 3.42e+001 2.40e+001 1.03e+001 0.70 1.24e-005 1.24e-005 0.4373 0.10

Block: 17

320490 10 4.30e+001 -1.31e+001 5.60e+001 -0.30 2.59e-004 2.59e-004 0.4399 0.10
 320500 10 3.29e+001 -6.54e+000 3.94e+001 -0.20 1.30e-004 1.30e-004 0.4412 0.10
 340500 20000 3.44e+001 3.14e+001 2.94e+000 0.91 7.40e-009 1.48e-005 0.4414 0.10
 340510 10 3.44e+001 2.41e+001 1.03e+001 0.70 1.28e-005 1.28e-005 0.4415 0.10

Block: 18

340520 10 4.31e+001 -1.31e+001 5.62e+001 -0.30 2.60e-004 2.60e-004 0.4441 0.10
 340530 10 3.30e+001 -6.55e+000 3.96e+001 -0.20 1.31e-004 1.31e-004 0.4454 0.10
 360530 20000 3.45e+001 3.16e+001 2.96e+000 0.91 7.60e-009 1.52e-005 0.4456 0.10
 360540 10 3.45e+001 2.42e+001 1.04e+001 0.70 1.31e-005 1.31e-005 0.4457 0.10

Block: 19

360550 10 4.33e+001 -1.31e+001 5.64e+001 -0.30 2.62e-004 2.62e-004 0.4483 0.11
 360560 10 3.32e+001 -6.56e+000 3.97e+001 -0.20 1.32e-004 1.32e-004 0.4496 0.11
 380560 20000 3.47e+001 3.17e+001 2.97e+000 0.91 7.80e-009 1.56e-005 0.4498 0.11
 380570 10 3.47e+001 2.43e+001 1.04e+001 0.70 1.35e-005 1.35e-005 0.4499 0.11

Block: 20

380580 10 4.34e+001 -1.31e+001 5.66e+001 -0.30 2.64e-004 2.64e-004 0.4526 0.11
 380590 10 3.33e+001 -6.58e+000 3.99e+001 -0.20 1.33e-004 1.33e-004 0.4539 0.11
 400590 20000 3.48e+001 3.19e+001 2.98e+000 0.91 8.01e-009 1.60e-005 0.454 0.11
 400600 10 3.48e+001 2.44e+001 1.04e+001 0.70 1.38e-005 1.38e-005 0.4542 0.11

Block: 21

400610 10 4.36e+001 -1.32e+001 5.68e+001 -0.30 2.65e-004 2.65e-004 0.4568 0.11
 400620 10 3.35e+001 -6.59e+000 4.01e+001 -0.20 1.35e-004 1.35e-004 0.4582 0.11
 420620 20000 3.50e+001 3.20e+001 3.00e+000 0.91 8.23e-009 1.65e-005 0.4583 0.11
 420630 10 3.50e+001 2.45e+001 1.05e+001 0.70 1.42e-005 1.42e-005 0.4585 0.11



Block: 22

420640	10	4.38e+001	-1.32e+001	5.70e+001	-0.30	2.67e-004	2.67e-004	0.4611	0.11
420650	10	3.36e+001	-6.60e+000	4.02e+001	-0.20	1.36e-004	1.36e-004	0.4625	0.11
440650	20000	3.51e+001	3.21e+001	3.01e+000	0.91	8.45e-009	1.69e-005	0.4627	0.11
440660	10	3.52e+001	2.46e+001	1.05e+001	0.70	1.46e-005	1.46e-005	0.4628	0.11

Block: 23

440670	10	4.39e+001	-1.32e+001	5.72e+001	-0.30	2.69e-004	2.69e-004	0.4655	0.11
440680	10	3.38e+001	-6.61e+000	4.04e+001	-0.20	1.37e-004	1.37e-004	0.4669	0.11
460680	20000	3.53e+001	3.23e+001	3.02e+000	0.91	8.68e-009	1.74e-005	0.467	0.11
460690	10	3.53e+001	2.47e+001	1.06e+001	0.70	1.50e-005	1.50e-005	0.4672	0.11

Block: 24

460700	10	4.41e+001	-1.32e+001	5.73e+001	-0.30	2.71e-004	2.71e-004	0.4699	0.11
460710	10	3.39e+001	-6.62e+000	4.06e+001	-0.20	1.38e-004	1.38e-004	0.4713	0.11
480710	20000	3.55e+001	3.24e+001	3.04e+000	0.91	8.91e-009	1.78e-005	0.4714	0.11
480720	10	3.55e+001	2.48e+001	1.06e+001	0.70	1.54e-005	1.54e-005	0.4716	0.11

Block: 25

480730	10	4.43e+001	-1.33e+001	5.75e+001	-0.30	2.72e-004	2.72e-004	0.4743	0.11
480740	10	3.41e+001	-6.63e+000	4.07e+001	-0.19	1.39e-004	1.39e-004	0.4757	0.11
500740	20000	3.56e+001	3.26e+001	3.05e+000	0.91	9.15e-009	1.83e-005	0.4759	0.11
500750	10	3.56e+001	2.49e+001	1.07e+001	0.70	1.58e-005	1.58e-005	0.476	0.11

Block: 26

500760	10	4.44e+001	-1.33e+001	5.77e+001	-0.30	2.74e-004	2.74e-004	0.4788	0.11
500770	10	3.42e+001	-6.65e+000	4.09e+001	-0.19	1.40e-004	1.40e-004	0.4802	0.11
520770	20000	3.58e+001	3.27e+001	3.06e+000	0.91	9.40e-009	1.88e-005	0.4804	0.11
520780	10	3.58e+001	2.51e+001	1.07e+001	0.70	1.62e-005	1.62e-005	0.4805	0.11

Block: 27

520790	10	4.46e+001	-1.33e+001	5.79e+001	-0.30	2.76e-004	2.76e-004	0.4833	0.11
520800	10	3.44e+001	-6.66e+000	4.10e+001	-0.19	1.41e-004	1.41e-004	0.4847	0.11
540800	20000	3.59e+001	3.29e+001	3.08e+000	0.91	9.65e-009	1.93e-005	0.4849	0.11
540810	10	3.59e+001	2.52e+001	1.08e+001	0.70	1.67e-005	1.67e-005	0.485	0.11

Block: 28

540820	10	4.48e+001	-1.33e+001	5.81e+001	-0.30	2.77e-004	2.77e-004	0.4878	0.11
540830	10	3.45e+001	-6.67e+000	4.12e+001	-0.19	1.42e-004	1.42e-004	0.4892	0.12
560830	20000	3.61e+001	3.30e+001	3.09e+000	0.91	9.91e-009	1.98e-005	0.4894	0.12
560840	10	3.61e+001	2.53e+001	1.08e+001	0.70	1.71e-005	1.71e-005	0.4896	0.12

Block: 29

560850	10	4.49e+001	-1.33e+001	5.83e+001	-0.30	2.79e-004	2.79e-004	0.4924	0.12
560860	10	3.47e+001	-6.68e+000	4.14e+001	-0.19	1.43e-004	1.43e-004	0.4938	0.12
580860	20000	3.63e+001	3.32e+001	3.11e+000	0.91	1.02e-008	2.03e-005	0.494	0.12
580870	10	3.63e+001	2.54e+001	1.09e+001	0.70	1.76e-005	1.76e-005	0.4942	0.12

Block: 30

580880	10	4.51e+001	-1.34e+001	5.85e+001	-0.30	2.81e-004	2.81e-004	0.497	0.12
580890	10	3.49e+001	-6.69e+000	4.15e+001	-0.19	1.44e-004	1.44e-004	0.4984	0.12
600890	20000	3.64e+001	3.33e+001	3.12e+000	0.91	1.04e-008	2.09e-005	0.4987	0.12
600900	10	3.64e+001	2.55e+001	1.09e+001	0.70	1.81e-005	1.81e-005	0.4988	0.12

Block: 31

600910	10	4.53e+001	-1.34e+001	5.86e+001	-0.30	2.83e-004	2.83e-004	0.5017	0.12
600920	10	3.50e+001	-6.70e+000	4.17e+001	-0.19	1.45e-004	1.45e-004	0.5031	0.12
620920	20000	3.66e+001	3.34e+001	3.13e+000	0.91	1.07e-008	2.14e-005	0.5033	0.12
620930	10	3.66e+001	2.56e+001	1.10e+001	0.70	1.85e-005	1.85e-005	0.5035	0.12

Block: 32

620940	10	4.54e+001	-1.34e+001	5.88e+001	-0.30	2.84e-004	2.84e-004	0.5063	0.12
620950	10	3.52e+001	-6.71e+000	4.19e+001	-0.19	1.47e-004	1.47e-004	0.5078	0.12

```

640950 20000 3.67e+001 3.36e+001 3.15e+000 0.91 1.10e-008 2.20e-005 0.508 0.12
640960 10 3.67e+001 2.57e+001 1.10e+001 0.70 1.90e-005 1.90e-005 0.5082 0.12

Block: 33
640970 10 4.56e+001 -1.34e+001 5.90e+001 -0.29 2.86e-004 2.86e-004 0.5111 0.12
640980 10 3.53e+001 -6.72e+000 4.20e+001 -0.19 1.48e-004 1.48e-004 0.5126 0.12
660980 20000 3.69e+001 3.37e+001 3.16e+000 0.91 1.13e-008 2.26e-005 0.5128 0.12
660990 10 3.69e+001 2.58e+001 1.11e+001 0.70 1.95e-005 1.95e-005 0.513 0.12

Block: 34
661000 10 4.58e+001 -1.35e+001 5.92e+001 -0.29 2.88e-004 2.88e-004 0.5158 0.12
661010 10 3.55e+001 -6.73e+000 4.22e+001 -0.19 1.49e-004 1.49e-004 0.5173 0.12
681010 20000 3.71e+001 3.39e+001 3.18e+000 0.91 1.16e-008 2.32e-005 0.5176 0.12
681020 10 3.71e+001 2.60e+001 1.11e+001 0.70 2.01e-005 2.01e-005 0.5178 0.12

Block: 35
681030 10 4.59e+001 -1.35e+001 5.94e+001 -0.29 2.90e-004 2.90e-004 0.5207 0.12
681040 10 3.56e+001 -6.74e+000 4.24e+001 -0.19 1.50e-004 1.50e-004 0.5222 0.12
701040 20000 3.72e+001 3.40e+001 3.19e+000 0.91 1.19e-008 2.38e-005 0.5224 0.12
701050 10 3.72e+001 2.61e+001 1.12e+001 0.70 2.06e-005 2.06e-005 0.5226 0.12

Block: 36
701060 10 4.61e+001 -1.35e+001 5.96e+001 -0.29 2.91e-004 2.91e-004 0.5255 0.12
701070 10 3.58e+001 -6.75e+000 4.25e+001 -0.19 1.51e-004 1.51e-004 0.527 0.12
721070 20000 3.74e+001 3.42e+001 3.20e+000 0.91 1.22e-008 2.44e-005 0.5273 0.12
721080 10 3.74e+001 2.62e+001 1.12e+001 0.70 2.11e-005 2.11e-005 0.5275 0.12

Block: 37
721090 10 4.62e+001 -1.35e+001 5.98e+001 -0.29 2.93e-004 2.93e-004 0.5304 0.12
721100 10 3.59e+001 -6.76e+000 4.27e+001 -0.19 1.52e-004 1.52e-004 0.5319 0.13
741100 20000 3.76e+001 3.43e+001 3.22e+000 0.91 1.25e-008 2.51e-005 0.5322 0.13
741110 10 3.76e+001 2.63e+001 1.13e+001 0.70 2.17e-005 2.17e-005 0.5324 0.13

Block: 38
741120 10 4.64e+001 -1.35e+001 5.99e+001 -0.29 2.95e-004 2.95e-004 0.5353 0.13
741130 10 3.61e+001 -6.77e+000 4.29e+001 -0.19 1.53e-004 1.53e-004 0.5369 0.13
761130 20000 3.77e+001 3.45e+001 3.23e+000 0.91 1.29e-008 2.58e-005 0.5371 0.13
761140 10 3.77e+001 2.64e+001 1.13e+001 0.70 2.23e-005 2.23e-005 0.5373 0.13

Block: 39
761150 10 4.66e+001 -1.35e+001 6.01e+001 -0.29 2.97e-004 2.97e-004 0.5403 0.13
761160 10 3.63e+001 -6.78e+000 4.30e+001 -0.19 1.55e-004 1.55e-004 0.5419 0.13
781160 20000 3.79e+001 3.46e+001 3.25e+000 0.91 1.32e-008 2.64e-005 0.5421 0.13
781170 10 3.79e+001 2.65e+001 1.14e+001 0.70 2.29e-005 2.29e-005 0.5423 0.13

Block: 40
781180 10 4.68e+001 -1.36e+001 6.03e+001 -0.29 2.99e-004 2.99e-004 0.5453 0.13
781190 10 3.64e+001 -6.78e+000 4.32e+001 -0.19 1.56e-004 1.56e-004 0.5469 0.13
801190 20000 3.81e+001 3.48e+001 3.26e+000 0.91 1.36e-008 2.71e-005 0.5472 0.13
801200 10 3.81e+001 2.67e+001 1.14e+001 0.70 2.35e-005 2.35e-005 0.5474 0.13

Block: 41
801210 10 4.69e+001 -1.36e+001 6.05e+001 -0.29 3.00e-004 3.00e-004 0.5504 0.13
801220 10 3.66e+001 -6.79e+000 4.34e+001 -0.19 1.57e-004 1.57e-004 0.552 0.13
821220 20000 3.82e+001 3.50e+001 3.27e+000 0.91 1.39e-008 2.78e-005 0.5522 0.13
821230 10 3.82e+001 2.68e+001 1.15e+001 0.70 2.41e-005 2.41e-005 0.5525 0.13

Block: 42
821240 10 4.71e+001 -1.36e+001 6.07e+001 -0.29 3.02e-004 3.02e-004 0.5555 0.13
821250 10 3.67e+001 -6.80e+000 4.35e+001 -0.19 1.58e-004 1.58e-004 0.5571 0.13
841250 20000 3.84e+001 3.51e+001 3.29e+000 0.91 1.43e-008 2.86e-005 0.5574 0.13
841260 10 3.84e+001 2.69e+001 1.15e+001 0.70 2.47e-005 2.47e-005 0.5576 0.13

```



Block: 43

841270	10	4.73e+001	-1.36e+001	6.09e+001	-0.29	3.04e-004	3.04e-004	0.5606	0.13
841280	10	3.69e+001	-6.81e+000	4.37e+001	-0.18	1.59e-004	1.59e-004	0.5622	0.13
861280	20000	3.86e+001	3.53e+001	3.30e+000	0.91	1.47e-008	2.93e-005	0.5625	0.13
861290	10	3.86e+001	2.70e+001	1.16e+001	0.70	2.54e-005	2.54e-005	0.5628	0.13

Block: 44

861300	10	4.74e+001	-1.36e+001	6.11e+001	-0.29	3.06e-004	3.06e-004	0.5658	0.13
861310	10	3.71e+001	-6.82e+000	4.39e+001	-0.18	1.61e-004	1.61e-004	0.5674	0.13
881310	20000	3.87e+001	3.54e+001	3.32e+000	0.91	1.51e-008	3.01e-005	0.5677	0.13
881320	10	3.87e+001	2.71e+001	1.16e+001	0.70	2.60e-005	2.60e-005	0.568	0.13

Block: 45

881330	10	4.76e+001	-1.36e+001	6.12e+001	-0.29	3.08e-004	3.08e-004	0.5711	0.13
881340	10	3.72e+001	-6.83e+000	4.40e+001	-0.18	1.62e-004	1.62e-004	0.5727	0.13
901340	20000	3.89e+001	3.56e+001	3.33e+000	0.91	1.54e-008	3.09e-005	0.573	0.13
901350	10	3.89e+001	2.72e+001	1.17e+001	0.70	2.67e-005	2.67e-005	0.5733	0.13

Block: 46

901360	10	4.78e+001	-1.37e+001	6.14e+001	-0.29	3.09e-004	3.09e-004	0.5763	0.14
901370	10	3.74e+001	-6.84e+000	4.42e+001	-0.18	1.63e-004	1.63e-004	0.578	0.14
921370	20000	3.91e+001	3.57e+001	3.35e+000	0.91	1.59e-008	3.17e-005	0.5783	0.14
921380	10	3.91e+001	2.74e+001	1.17e+001	0.70	2.74e-005	2.74e-005	0.5786	0.14

Block: 47

921390	10	4.79e+001	-1.37e+001	6.16e+001	-0.29	3.11e-004	3.11e-004	0.5817	0.14
921400	10	3.75e+001	-6.84e+000	4.44e+001	-0.18	1.64e-004	1.64e-004	0.5833	0.14
941400	20000	3.92e+001	3.59e+001	3.36e+000	0.91	1.63e-008	3.25e-005	0.5836	0.14
941410	10	3.92e+001	2.75e+001	1.18e+001	0.70	2.81e-005	2.81e-005	0.5839	0.14

Block: 48

941420	10	4.81e+001	-1.37e+001	6.18e+001	-0.28	3.13e-004	3.13e-004	0.587	0.14
941430	10	3.77e+001	-6.85e+000	4.46e+001	-0.18	1.65e-004	1.65e-004	0.5887	0.14
961430	20000	3.94e+001	3.60e+001	3.38e+000	0.91	1.67e-008	3.34e-005	0.589	0.14
961440	10	3.94e+001	2.76e+001	1.18e+001	0.70	2.89e-005	2.89e-005	0.5893	0.14

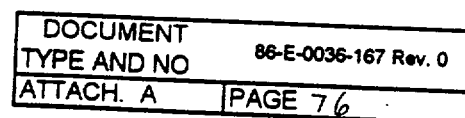
Block: 49

961450	10	4.83e+001	-1.37e+001	6.20e+001	-0.28	3.15e-004	3.15e-004	0.5925	0.14
961460	10	3.79e+001	-6.86e+000	4.47e+001	-0.18	1.67e-004	1.67e-004	0.5941	0.14
981460	20000	3.96e+001	3.62e+001	3.39e+000	0.91	1.71e-008	3.43e-005	0.5945	0.14
981470	10	3.96e+001	2.77e+001	1.19e+001	0.70	2.96e-005	2.96e-005	0.5948	0.14

Block: 50

981480	10	4.84e+001	-1.37e+001	6.22e+001	-0.28	3.17e-004	3.17e-004	0.5979	0.14
981490	10	3.80e+001	-6.87e+000	4.49e+001	-0.18	1.68e-004	1.68e-004	0.5996	0.14
1001490	20000	3.98e+001	3.63e+001	3.41e+000	0.91	1.76e-008	3.52e-005	0.6	0.14
1001500	10	3.98e+001	2.78e+001	1.19e+001	0.70	3.04e-005	3.04e-005	0.6003	0.14

End of pc-CRACK Output



tm
 pc-CRACK for Windows
 Version 3.1-98348
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Linear Elastic Fracture Mechanics

Date: Tue Nov 07 16:52:41 2000
 Input Data and Results File: HL_NEW.LFM

Title: ANO-2 Hot Leg RTD/Pressure Measurement Penetration

Load Cases:

Case ID: CrackFace 1000 --- Stress Distribution

Depth	Stress
0.0000	1.0000
0.2000	1.0000
0.4000	1.0000
0.6000	1.0000
0.8000	1.0000
1.0000	1.0000
1.1000	1.0000
1.2000	1.0000
1.3000	1.0000
1.4000	1.0000
1.4990	1.0000
1.5000	0.0000
1.7500	0.0000
2.0000	0.0000
3.0000	0.0000
4.0000	0.0000

Case ID: Thermal at 212 --- Stress Distribution

Depth	Stress
0.0000	-18.6400
0.1731	-12.7530
0.3462	-10.4320
0.5193	-9.0370
0.6924	-7.9680
0.8655	-7.1130
1.0385	-6.4070
1.2116	-1.3790
1.3847	0.0614
1.5578	0.8376
1.7309	0.9469
1.9040	1.0483
2.0771	1.1466
2.2502	1.2455
2.4233	1.3461
2.5964	1.4454

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2.7695	1.5419
2.9425	1.6305
3.1156	1.7161
3.2887	1.7898
3.4613	1.8555
3.6349	1.9196
3.8080	1.9744
3.9811	2.0193
4.1542	2.0586
4.3273	2.0871
4.5004	2.1081
4.6735	2.1231
4.8466	2.1261
5.0196	2.1214
5.1927	2.1095

Case ID: Trip SS --- Stress Distribution

Depth	Stress
0.0000	-29.6160
0.1731	-20.6040
0.3462	-17.1370
0.5193	-14.9330
0.6924	-13.1120
0.8655	-11.6070
1.0385	-10.4160
1.2116	-0.9771
1.3847	1.7838
1.5578	3.1682
1.7309	3.1818
1.9040	3.1661
2.0771	3.1305
2.2502	3.0985
2.4233	3.0714
2.5964	3.0537
2.7695	3.0386
2.9425	3.0209
3.1156	3.0025
3.2887	2.9874
3.4618	2.9750
3.6349	2.9680
3.8080	2.9540
3.9811	2.9372
4.1542	2.9260
4.3273	2.9162
4.5004	2.9054
4.6735	2.8929
4.8466	2.8789
5.0196	2.8618
5.1927	2.8406

Case ID: trip25 --- Stress Distribution

Depth	Stress
0.0000	8.8280
0.1731	-0.4870
0.3462	-5.6036
0.5193	-8.4481
0.6924	-9.8924
0.8655	-10.4340
1.0385	-10.4840

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1.2116	-1.6494
1.3847	0.8116
1.5578	1.9502
1.7309	1.7621
1.9040	1.6025
2.0771	1.4698
2.2502	1.3732
2.4233	1.3034
2.5964	1.2595
2.7695	1.2284
2.9425	1.2002
3.1156	1.1812
3.2887	1.1709
3.4618	1.1606
3.6349	1.1596
3.8080	1.1533
3.9811	1.1446
4.1542	1.1406
4.3273	1.1376
4.5004	1.1337
4.6735	1.1284
4.8466	1.1216
5.0196	1.1128
5.1927	1.1014

Case ID	Stress Coefficients				Type
	C0	C1	C2	C3	
Pressure 2235	21.669	-10.49	3.4258	-0.35513	Coeff
CrackFace 1000	0.97192	0.538295	-0.707082	0.129052	StressDist
Thermal at 212	-17.0225	17.2101	-5.01016	0.468462	StressDist
Trip SS	-28.1051	30.0658	-8.99728	0.846695	StressDist
trip25	-1.47656	-4.39833	3.04695	-0.421565	StressDist

-----Through Wall Stresses for Load Cases With Stress Coeff-----

Wall	Case
Depth	Pressure 2

0.0000	21.669
0.1500	20.1714
0.3000	18.8207
0.4500	17.6099
0.6000	16.5316
0.7500	15.5787
0.9000	14.744
1.0500	14.0203
1.2000	13.4005
1.3500	12.8773
1.5000	12.4435

Crack Model: Simulated 3-D Nozzle Corner Crack

WARNING: The stress intensity factor (K) is calculated at the deepest point only.
May be non-conservative in some cases.

Crack Parameters:
Max. crack size: 1.5000

-----Stress Intensity Factor-----



Crack Size	Case Pressure 2	Case CrackFace	Case Thermal at	Case Trip SS	Case trip25
0.0300	4.66373	0.212306	-3.6356	-5.99741	-0.33369
0.0600	6.5497	0.302459	-5.06619	-8.3501	-0.490699
0.0900	7.96633	0.372997	-6.1136	-10.0676	-0.623354
0.1200	9.1356	0.43349	-6.9553	-11.4434	-0.744886
0.1500	10.1443	0.48759	-7.66124	-12.5935	-0.860059
0.1800	11.0372	0.537141	-8.26795	-13.5783	-0.971117
0.2100	11.8413	0.583217	-8.79749	-14.4346	-1.07928
0.2400	12.5742	0.626508	-9.26449	-15.1865	-1.18524
0.2700	13.2483	0.667481	-9.67931	-15.8514	-1.28945
0.3000	13.8728	0.70647	-10.0496	-16.4419	-1.39216
0.3300	14.4547	0.743721	-10.3813	-16.968	-1.49354
0.3600	14.9992	0.779421	-10.679	-17.4373	-1.5937
0.3900	15.5109	0.813715	-10.9465	-17.8562	-1.6927
0.4200	15.9932	0.846717	-11.187	-18.2299	-1.79055
0.4500	16.4492	0.878521	-11.403	-18.5628	-1.88727
0.4800	16.8815	0.9092	-11.5969	-18.8586	-1.98286
0.5100	17.292	0.938816	-11.7704	-19.1205	-2.07729
0.5400	17.6828	0.967422	-11.9252	-19.3514	-2.17054
0.5700	18.0554	0.99506	-12.0629	-19.5536	-2.26257
0.6000	18.4112	1.02177	-12.1847	-19.7293	-2.35337
0.6300	18.7515	1.04758	-12.2918	-19.8806	-2.44288
0.6600	19.0774	1.07251	-12.3853	-20.0091	-2.53108
0.6900	19.39	1.0966	-12.4659	-20.1165	-2.61793
0.7200	19.69	1.11986	-12.5347	-20.2041	-2.70339
0.7500	19.9784	1.14231	-12.5924	-20.2733	-2.78742
0.7800	20.2559	1.16397	-12.6397	-20.3253	-2.87
0.8100	20.5232	1.18485	-12.6772	-20.3611	-2.95107
0.8400	20.7808	1.20497	-12.7056	-20.3818	-3.03062
0.8700	21.0294	1.22433	-12.7253	-20.3884	-3.1086
0.9000	21.2695	1.24296	-12.737	-20.3816	-3.18499
0.9300	21.5016	1.26085	-12.7411	-20.3624	-3.25975
0.9600	21.7261	1.27802	-12.7381	-20.3315	-3.33286
0.9900	21.9435	1.29448	-12.7283	-20.2895	-3.40428
1.0200	22.1541	1.31023	-12.7122	-20.2372	-3.474
1.0500	22.3583	1.3253	-12.6901	-20.1752	-3.54198
1.0800	22.5565	1.33967	-12.6624	-20.1041	-3.6082
1.1100	22.7489	1.35336	-12.6294	-20.0244	-3.67264
1.1400	22.9359	1.36639	-12.5914	-19.9366	-3.73528
1.1700	23.1178	1.37874	-12.5487	-19.8413	-3.7961
1.2000	23.2948	1.39044	-12.5016	-19.7389	-3.85508
1.2300	23.4672	1.40149	-12.4504	-19.6299	-3.9122
1.2600	23.6353	1.4119	-12.3952	-19.5147	-3.96745
1.2900	23.7991	1.42167	-12.3364	-19.3937	-4.02081
1.3200	23.959	1.43082	-12.2742	-19.2673	-4.07228
1.3500	24.1152	1.43934	-12.2087	-19.1358	-4.12183
1.3800	24.2679	1.44724	-12.1402	-18.9995	-4.16947
1.4100	24.4172	1.45454	-12.0688	-18.8589	-4.21517
1.4400	24.5632	1.46124	-11.9948	-18.7143	-4.25894
1.4700	24.7063	1.46735	-11.9184	-18.5658	-4.30076
1.5000	24.8465	1.47287	-11.8396	-18.4139	-4.34063

Crack Growth Laws:

Law ID: ASME Water

Model: ASME Section XI - ferritic steel in water environment

$$da/dN = CL * SL * dK^{5.95} \quad \text{for } dK < dK_{tran}$$

$$da/dN = CU * SU * dK^{1.95} \quad \text{for } dK \geq dK_{tran}$$



where

$$dK = K_{max} - K_{min}$$

$$R = K_{min} / K_{max}$$

for $R \leq 0.25$:

$$SL = 1.0 \quad SU = 1.0 \quad dK_{tran} = 17.74$$

for $0.25 < R \leq 0.65$:

$$SL = 26.9 * R - 5.725 \quad SU = 3.75 * R + 0.06$$

$$dK_{tran} = 17.74 * \{(3.75 * R + 0.06) / (26.9 * R - 5.725)\}^{0.25}$$

for $0.65 < R$:

$$SL = 11.76 \quad SU = 2.5 \quad dK_{tran} = 12.04$$

where:

$$CL = 1.0200e-012$$

$$CU = 1.0100e-007$$

are for the selected units of:

force: kip

length: inch

Material Fracture Toughness K_{Ic} :

Material ID: 51670

Depth	K_{Ic}
0.0000	63.2400
2.0000	63.2400

Initial crack size= 1.0625
Max. crack size= 1.5000

Number of blocks= 50
Print increment of block= 1

Subblock	Cycles /Time	Calc. incre.	Print incre.	Crk. Grw. Law	Mat. K_{Ic}
Heatup/Cooldown	10	1	10	ASME Water	51670
Pressure Test	10	1	10	ASME Water	51670
Variations	20000	1000	20000	ASME Water	51670
Reactor Trip	10	1	10	ASME Water	51670
Loading/Unloadi	300	50	300	ASME Water	51670

Subblock	K_{max}			K_{min}		
	Case	ID	Scale Factor	Case	ID	Scale Factor
Heatup/Cooldown	Pressure	2235	1.3036	Thermal at 212		1.1493
	CrackFace	1000	2.9135			
	trip25		1.1493			
Pressure Test	Pressure	2235	1.1493	Pressure	2235	0.0000
	CrackFace	1000	2.5687	Thermal at 212		1.1493
				Pressure	2235	1.0979
Variations	Pressure	2235	1.2008	CrackFace	1000	2.4538
	CrackFace	1000	2.6837	Pressure	2235	0.8408
	Pressure	2235	1.2008	CrackFace	1000	1.8792
Reactor Trip	CrackFace	1000	2.6837	Trip SS		1.1493
				Pressure	2235	1.1185
	Pressure	2235	1.1699	CrackFace	1000	2.4998
Loading/Unloadi	CrackFace	1000	2.6147			



Crack growth results:

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Total Cycles /Time	Subblock Cycles /Time	Kmax	Kmin	DeltaK	R	DaDn /DaDt	Da	a	a/thk
Block: 1									
10	10	2.90e+001	-1.46e+001	4.36e+001	-0.50	1.59e-004	1.59e-004	1.064	0.00
20	10	2.92e+001	-1.46e+001	4.38e+001	-0.50	1.60e-004	1.60e-004	1.066	0.00
20020	20000	3.05e+001	2.79e+001	2.62e+000	0.91	3.68e-009	3.68e-006	1.066	0.00
20030	10	3.06e+001	-1.75e+000	3.23e+001	-0.06	8.84e-005	8.84e-005	1.067	0.00
20330	300	2.98e+001	2.85e+001	1.31e+000	0.96	5.93e-011	2.96e-009	1.067	0.00
Block: 2									
20340	10	2.91e+001	-1.46e+001	4.36e+001	-0.50	1.59e-004	1.59e-004	1.068	0.00
20350	10	2.93e+001	-1.46e+001	4.38e+001	-0.50	1.60e-004	1.60e-004	1.07	0.00
40350	20000	3.06e+001	2.80e+001	2.62e+000	0.91	3.71e-009	3.71e-006	1.07	0.00
40360	10	3.06e+001	-1.71e+000	3.23e+001	-0.06	8.84e-005	8.84e-005	1.071	0.00
40660	300	2.98e+001	2.85e+001	1.31e+000	0.96	5.97e-011	2.99e-009	1.071	0.00
Block: 3									
40670	10	2.91e+001	-1.46e+001	4.37e+001	-0.50	1.59e-004	1.59e-004	1.072	0.00
40680	10	2.93e+001	-1.46e+001	4.39e+001	-0.50	1.60e-004	1.60e-004	1.074	0.00
60680	20000	3.06e+001	2.80e+001	2.62e+000	0.91	3.73e-009	3.73e-006	1.074	0.00
60690	10	3.06e+001	-1.67e+000	3.23e+001	-0.05	8.84e-005	8.84e-005	1.075	0.00
60990	300	2.98e+001	2.85e+001	1.31e+000	0.96	6.02e-011	3.01e-009	1.075	0.00
Block: 4									
61000	10	2.91e+001	-1.46e+001	4.37e+001	-0.50	1.59e-004	1.59e-004	1.077	0.00
61010	10	2.93e+001	-1.46e+001	4.39e+001	-0.50	1.61e-004	1.61e-004	1.078	0.00
81010	20000	3.07e+001	2.80e+001	2.63e+000	0.91	3.76e-009	3.76e-006	1.078	0.00
81020	10	3.07e+001	-1.63e+000	3.23e+001	-0.05	8.84e-005	8.84e-005	1.079	0.00
81320	300	2.99e+001	2.86e+001	1.31e+000	0.96	6.06e-011	3.03e-009	1.079	0.00
Block: 5									
81330	10	2.92e+001	-1.46e+001	4.37e+001	-0.50	1.59e-004	1.59e-004	1.081	0.00
81340	10	2.94e+001	-1.46e+001	4.39e+001	-0.50	1.61e-004	1.61e-004	1.082	0.00
101340	20000	3.07e+001	2.81e+001	2.63e+000	0.91	3.79e-009	3.79e-006	1.082	0.00
101350	10	3.07e+001	-1.59e+000	3.23e+001	-0.05	8.84e-005	8.84e-005	1.083	0.00
101650	300	2.99e+001	2.86e+001	1.31e+000	0.96	6.11e-011	3.05e-009	1.083	0.00
Block: 6									
101660	10	2.92e+001	-1.45e+001	4.37e+001	-0.50	1.60e-004	1.60e-004	1.085	0.00
101670	10	2.94e+001	-1.45e+001	4.40e+001	-0.49	1.61e-004	1.61e-004	1.086	0.00
121670	20000	3.07e+001	2.81e+001	2.63e+000	0.91	3.82e-009	3.82e-006	1.087	0.00
121680	10	3.07e+001	-1.55e+000	3.23e+001	-0.05	8.83e-005	8.83e-005	1.087	0.00
121980	300	3.00e+001	2.86e+001	1.32e+000	0.96	6.15e-011	3.08e-009	1.087	0.00
Block: 7									
121990	10	2.92e+001	-1.45e+001	4.38e+001	-0.50	1.60e-004	1.60e-004	1.089	0.00
122000	10	2.95e+001	-1.45e+001	4.40e+001	-0.49	1.61e-004	1.61e-004	1.091	0.00
142000	20000	3.08e+001	2.81e+001	2.64e+000	0.91	3.84e-009	3.84e-006	1.091	0.00
142010	10	3.08e+001	-1.52e+000	3.23e+001	-0.05	8.83e-005	8.83e-005	1.092	0.00
142310	300	3.00e+001	2.87e+001	1.32e+000	0.96	6.19e-011	3.10e-009	1.092	0.00
Block: 8									
142320	10	2.93e+001	-1.45e+001	4.38e+001	-0.50	1.60e-004	1.60e-004	1.093	0.00
142330	10	2.95e+001	-1.45e+001	4.40e+001	-0.49	1.62e-004	1.62e-004	1.095	0.00
162330	20000	3.08e+001	2.82e+001	2.64e+000	0.91	3.87e-009	3.87e-006	1.095	0.00
162340	10	3.08e+001	-1.48e+000	3.23e+001	-0.05	8.83e-005	8.83e-005	1.096	0.00
162640	300	3.00e+001	2.87e+001	1.32e+000	0.96	6.24e-011	3.12e-009	1.096	0.00



Block: 9

162650	10	2.93e+001	-1.45e+001	4.38e+001	-0.50	1.60e-004	1.60e-004	1.097	0.00
162660	10	2.95e+001	-1.45e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.099	0.00
182660	20000	3.09e+001	2.82e+001	2.64e+000	0.91	3.90e-009	3.90e-006	1.099	0.00
182670	10	3.09e+001	-1.44e+000	3.23e+001	-0.05	8.83e-005	8.83e-005	1.1	0.00
182970	300	3.01e+001	2.87e+001	1.32e+000	0.96	6.28e-011	3.14e-009	1.1	0.00

Block: 10

182980	10	2.93e+001	-1.45e+001	4.38e+001	-0.50	1.60e-004	1.60e-004	1.102	0.00
182990	10	2.96e+001	-1.45e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.103	0.00
202990	20000	3.09e+001	2.82e+001	2.65e+000	0.91	3.93e-009	3.93e-006	1.103	0.00
203000	10	3.09e+001	-1.40e+000	3.23e+001	-0.05	8.83e-005	8.83e-005	1.104	0.00
203300	300	3.01e+001	2.88e+001	1.32e+000	0.96	6.33e-011	3.17e-009	1.104	0.00

Block: 11

203310	10	2.93e+001	-1.45e+001	4.39e+001	-0.49	1.60e-004	1.60e-004	1.106	0.00
203320	10	2.96e+001	-1.45e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.107	0.00
223320	20000	3.09e+001	2.83e+001	2.65e+000	0.91	3.96e-009	3.96e-006	1.107	0.00
223330	10	3.09e+001	-1.36e+000	3.23e+001	-0.04	8.83e-005	8.83e-005	1.108	0.00
223630	300	3.01e+001	2.88e+001	1.32e+000	0.96	6.38e-011	3.19e-009	1.108	0.00

Block: 12

223640	10	2.94e+001	-1.45e+001	4.39e+001	-0.49	1.61e-004	1.61e-004	1.11	0.00
223650	10	2.96e+001	-1.45e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.112	0.00
243650	20000	3.10e+001	2.83e+001	2.65e+000	0.91	3.99e-009	3.99e-006	1.112	0.00
243660	10	3.10e+001	-1.32e+000	3.23e+001	-0.04	8.83e-005	8.83e-005	1.113	0.00
243960	300	3.02e+001	2.88e+001	1.33e+000	0.96	6.42e-011	3.21e-009	1.113	0.00

Block: 13

243970	10	2.94e+001	-1.45e+001	4.39e+001	-0.49	1.61e-004	1.61e-004	1.114	0.00
243980	10	2.97e+001	-1.45e+001	4.42e+001	-0.49	1.63e-004	1.63e-004	1.116	0.00
263980	20000	3.10e+001	2.83e+001	2.66e+000	0.91	4.01e-009	4.01e-006	1.116	0.00
263990	10	3.10e+001	-1.28e+000	3.23e+001	-0.04	8.83e-005	8.83e-005	1.117	0.00
264290	300	3.02e+001	2.89e+001	1.33e+000	0.96	6.47e-011	3.23e-009	1.117	0.00

Block: 14

264300	10	2.94e+001	-1.45e+001	4.39e+001	-0.49	1.61e-004	1.61e-004	1.118	0.00
264310	10	2.97e+001	-1.45e+001	4.42e+001	-0.49	1.63e-004	1.63e-004	1.12	0.00
284310	20000	3.10e+001	2.84e+001	2.66e+000	0.91	4.04e-009	4.04e-006	1.12	0.00
284320	10	3.10e+001	-1.24e+000	3.23e+001	-0.04	8.83e-005	8.83e-005	1.121	0.00
284620	300	3.02e+001	2.89e+001	1.33e+000	0.96	6.51e-011	3.26e-009	1.121	0.00

Block: 15

284630	10	2.95e+001	-1.45e+001	4.40e+001	-0.49	1.61e-004	1.61e-004	1.123	0.00
284640	10	2.97e+001	-1.45e+001	4.42e+001	-0.49	1.63e-004	1.63e-004	1.124	0.00
304640	20000	3.11e+001	2.84e+001	2.66e+000	0.91	4.07e-009	4.07e-006	1.124	0.00
304650	10	3.11e+001	-1.20e+000	3.23e+001	-0.04	8.82e-005	8.82e-005	1.125	0.00
304950	300	3.03e+001	2.89e+001	1.33e+000	0.96	6.56e-011	3.28e-009	1.125	0.00

Block: 16

304960	10	2.95e+001	-1.45e+001	4.40e+001	-0.49	1.61e-004	1.61e-004	1.127	0.00
304970	10	2.98e+001	-1.45e+001	4.43e+001	-0.49	1.63e-004	1.63e-004	1.128	0.00
324970	20000	3.11e+001	2.84e+001	2.67e+000	0.91	4.10e-009	4.10e-006	1.128	0.00
324980	10	3.11e+001	-1.16e+000	3.23e+001	-0.04	8.82e-005	8.82e-005	1.129	0.00
325280	300	3.03e+001	2.90e+001	1.33e+000	0.96	6.60e-011	3.30e-009	1.129	0.00

Block: 17

325290	10	2.95e+001	-1.45e+001	4.40e+001	-0.49	1.61e-004	1.61e-004	1.131	0.00
325300	10	2.98e+001	-1.45e+001	4.43e+001	-0.49	1.64e-004	1.64e-004	1.133	0.00
345300	20000	3.11e+001	2.85e+001	2.67e+000	0.91	4.13e-009	4.13e-006	1.133	0.00
345310	10	3.12e+001	-1.12e+000	3.23e+001	-0.04	8.82e-005	8.82e-005	1.134	0.00
345610	300	3.04e+001	2.90e+001	1.33e+000	0.96	6.65e-011	3.32e-009	1.134	0.00



Block: 18

345620	10	2.96e+001	-1.45e+001	4.40e+001	-0.49	1.62e-004	1.62e-004	1.135	0.00
345630	10	2.98e+001	-1.45e+001	4.43e+001	-0.49	1.64e-004	1.64e-004	1.137	0.00
365630	20000	3.12e+001	2.85e+001	2.67e+000	0.91	4.16e-009	4.16e-006	1.137	0.00
365640	10	3.12e+001	-1.08e+000	3.23e+001	-0.03	8.82e-005	8.82e-005	1.138	0.00
365940	300	3.04e+001	2.91e+001	1.34e+000	0.96	6.70e-011	3.35e-009	1.138	0.00

Block: 19

365950	10	2.96e+001	-1.45e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.139	0.00
365960	10	2.99e+001	-1.45e+001	4.43e+001	-0.48	1.64e-004	1.64e-004	1.141	0.00
385960	20000	3.12e+001	2.85e+001	2.68e+000	0.91	4.18e-009	4.18e-006	1.141	0.00
385970	10	3.12e+001	-1.04e+000	3.23e+001	-0.03	8.82e-005	8.82e-005	1.142	0.00
386270	300	3.04e+001	2.91e+001	1.34e+000	0.96	6.74e-011	3.37e-009	1.142	0.00

Block: 20

386280	10	2.96e+001	-1.45e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.144	0.00
386290	10	2.99e+001	-1.45e+001	4.44e+001	-0.48	1.64e-004	1.64e-004	1.145	0.00
406290	20000	3.13e+001	2.86e+001	2.68e+000	0.91	4.21e-009	4.21e-006	1.145	0.00
406300	10	3.13e+001	-1.00e+000	3.23e+001	-0.03	8.81e-005	8.81e-005	1.146	0.00
406600	300	3.05e+001	2.91e+001	1.34e+000	0.96	6.79e-011	3.39e-009	1.146	0.00

Block: 21

406610	10	2.96e+001	-1.45e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.148	0.00
406620	10	2.99e+001	-1.45e+001	4.44e+001	-0.48	1.64e-004	1.64e-004	1.149	0.00
426620	20000	3.13e+001	2.86e+001	2.68e+000	0.91	4.24e-009	4.24e-006	1.15	0.00
426630	10	3.13e+001	-9.62e-001	3.23e+001	-0.03	8.81e-005	8.81e-005	1.15	0.00
426930	300	3.05e+001	2.92e+001	1.34e+000	0.96	6.83e-011	3.42e-009	1.15	0.00

Block: 22

426940	10	2.97e+001	-1.45e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.152	0.00
426950	10	3.00e+001	-1.44e+001	4.44e+001	-0.48	1.64e-004	1.64e-004	1.154	0.00
446950	20000	3.13e+001	2.86e+001	2.68e+000	0.91	4.27e-009	4.27e-006	1.154	0.00
446960	10	3.13e+001	-9.22e-001	3.23e+001	-0.03	8.81e-005	8.81e-005	1.155	0.00
447260	300	3.05e+001	2.92e+001	1.34e+000	0.96	6.88e-011	3.44e-009	1.155	0.00

Block: 23

447270	10	2.97e+001	-1.44e+001	4.41e+001	-0.49	1.62e-004	1.62e-004	1.156	0.00
447280	10	3.00e+001	-1.44e+001	4.45e+001	-0.48	1.65e-004	1.65e-004	1.158	0.00
467280	20000	3.14e+001	2.87e+001	2.69e+000	0.91	4.30e-009	4.30e-006	1.158	0.00
467290	10	3.14e+001	-8.82e-001	3.22e+001	-0.03	8.81e-005	8.81e-005	1.159	0.00
467590	300	3.06e+001	2.92e+001	1.34e+000	0.96	6.93e-011	3.46e-009	1.159	0.00

Block: 24

467600	10	2.97e+001	-1.44e+001	4.42e+001	-0.49	1.63e-004	1.63e-004	1.161	0.00
467610	10	3.00e+001	-1.44e+001	4.45e+001	-0.48	1.65e-004	1.65e-004	1.162	0.00
487610	20000	3.14e+001	2.87e+001	2.69e+000	0.91	4.33e-009	4.33e-006	1.162	0.00
487620	10	3.14e+001	-8.41e-001	3.22e+001	-0.03	8.80e-005	8.80e-005	1.163	0.00
487920	300	3.06e+001	2.93e+001	1.34e+000	0.96	6.97e-011	3.49e-009	1.163	0.00

Block: 25

487930	10	2.98e+001	-1.44e+001	4.42e+001	-0.49	1.63e-004	1.63e-004	1.165	0.00
487940	10	3.01e+001	-1.44e+001	4.45e+001	-0.48	1.65e-004	1.65e-004	1.166	0.00
507940	20000	3.14e+001	2.87e+001	2.69e+000	0.91	4.36e-009	4.36e-006	1.167	0.00
507950	10	3.14e+001	-8.01e-001	3.22e+001	-0.03	8.80e-005	8.80e-005	1.167	0.00
508250	300	3.06e+001	2.93e+001	1.35e+000	0.96	7.02e-011	3.51e-009	1.167	0.00

Block: 26

508260	10	2.98e+001	-1.44e+001	4.42e+001	-0.48	1.63e-004	1.63e-004	1.169	0.00
508270	10	3.01e+001	-1.44e+001	4.45e+001	-0.48	1.65e-004	1.65e-004	1.171	0.00
528270	20000	3.15e+001	2.88e+001	2.70e+000	0.91	4.39e-009	4.39e-006	1.171	0.00
528280	10	3.15e+001	-7.60e-001	3.22e+001	-0.02	8.80e-005	8.80e-005	1.172	0.00
528580	300	3.07e+001	2.93e+001	1.35e+000	0.96	7.07e-011	3.53e-009	1.172	0.00

Block: 27

528590	10	2.98e+001	-1.44e+001	4.42e+001	-0.48	1.63e-004	1.63e-004	1.173	0.00
528600	10	3.01e+001	-1.44e+001	4.46e+001	-0.48	1.65e-004	1.65e-004	1.175	0.00
548600	20000	3.15e+001	2.88e+001	2.70e+000	0.91	4.42e-009	4.42e-006	1.175	0.00
548610	10	3.15e+001	-7.19e-001	3.22e+001	-0.02	8.80e-005	8.80e-005	1.176	0.00
548910	300	3.07e+001	2.93e+001	1.35e+000	0.96	7.11e-011	3.56e-009	1.176	0.00

Block: 28

548920	10	2.98e+001	-1.44e+001	4.42e+001	-0.48	1.63e-004	1.63e-004	1.178	0.00
548930	10	3.02e+001	-1.44e+001	4.46e+001	-0.48	1.66e-004	1.66e-004	1.179	0.00
568930	20000	3.15e+001	2.88e+001	2.70e+000	0.91	4.44e-009	4.44e-006	1.179	0.00
568940	10	3.15e+001	-6.78e-001	3.22e+001	-0.02	8.79e-005	8.79e-005	1.18	0.00
569240	300	3.07e+001	2.94e+001	1.35e+000	0.96	7.16e-011	3.58e-009	1.18	0.00

Block: 29

569250	10	2.99e+001	-1.44e+001	4.43e+001	-0.48	1.63e-004	1.63e-004	1.182	0.00
569260	10	3.02e+001	-1.44e+001	4.46e+001	-0.48	1.66e-004	1.66e-004	1.183	0.00
589260	20000	3.16e+001	2.89e+001	2.71e+000	0.91	4.47e-009	4.47e-006	1.184	0.00
589270	10	3.16e+001	-6.37e-001	3.22e+001	-0.02	8.79e-005	8.79e-005	1.184	0.00
589570	300	3.08e+001	2.94e+001	1.35e+000	0.96	7.21e-011	3.60e-009	1.184	0.00

Block: 30

589580	10	2.99e+001	-1.44e+001	4.43e+001	-0.48	1.63e-004	1.63e-004	1.186	0.00
589590	10	3.02e+001	-1.44e+001	4.46e+001	-0.48	1.66e-004	1.66e-004	1.188	0.00
609590	20000	3.16e+001	2.89e+001	2.71e+000	0.91	4.50e-009	4.50e-006	1.188	0.00
609600	10	3.16e+001	-5.96e-001	3.22e+001	-0.02	8.79e-005	8.79e-005	1.189	0.00
609900	300	3.08e+001	2.94e+001	1.35e+000	0.96	7.25e-011	3.63e-009	1.189	0.00

Block: 31

609910	10	2.99e+001	-1.44e+001	4.43e+001	-0.48	1.64e-004	1.64e-004	1.19	0.00
609920	10	3.03e+001	-1.44e+001	4.47e+001	-0.47	1.66e-004	1.66e-004	1.192	0.00
629920	20000	3.16e+001	2.89e+001	2.71e+000	0.91	4.53e-009	4.53e-006	1.192	0.00
629930	10	3.16e+001	-5.55e-001	3.22e+001	-0.02	8.78e-005	8.78e-005	1.193	0.00
630230	300	3.08e+001	2.95e+001	1.35e+000	0.96	7.30e-011	3.65e-009	1.193	0.00

Block: 32

630240	10	3.00e+001	-1.44e+001	4.43e+001	-0.48	1.64e-004	1.64e-004	1.195	0.00
630250	10	3.03e+001	-1.44e+001	4.47e+001	-0.47	1.66e-004	1.66e-004	1.196	0.00
650250	20000	3.17e+001	2.90e+001	2.71e+000	0.91	4.56e-009	4.56e-006	1.196	0.00
650260	10	3.17e+001	-5.14e-001	3.22e+001	-0.02	8.78e-005	8.78e-005	1.197	0.00
650560	300	3.09e+001	2.95e+001	1.36e+000	0.96	7.35e-011	3.67e-009	1.197	0.00

Block: 33

650570	10	3.00e+001	-1.44e+001	4.43e+001	-0.48	1.64e-004	1.64e-004	1.199	0.00
650580	10	3.03e+001	-1.44e+001	4.47e+001	-0.47	1.67e-004	1.67e-004	1.201	0.00
670580	20000	3.17e+001	2.90e+001	2.72e+000	0.91	4.59e-009	4.59e-006	1.201	0.00
670590	10	3.17e+001	-4.73e-001	3.22e+001	-0.01	8.77e-005	8.77e-005	1.201	0.00
670890	300	3.09e+001	2.95e+001	1.36e+000	0.96	7.40e-011	3.70e-009	1.201	0.00

Block: 34

670900	10	3.00e+001	-1.44e+001	4.44e+001	-0.48	1.64e-004	1.64e-004	1.203	0.00
670910	10	3.04e+001	-1.44e+001	4.47e+001	-0.47	1.67e-004	1.67e-004	1.205	0.00
690910	20000	3.17e+001	2.90e+001	2.72e+000	0.91	4.62e-009	4.62e-006	1.205	0.00
690920	10	3.17e+001	-4.32e-001	3.22e+001	-0.01	8.77e-005	8.77e-005	1.206	0.00
691220	300	3.09e+001	2.96e+001	1.36e+000	0.96	7.44e-011	3.72e-009	1.206	0.00

Block: 35

691230	10	3.00e+001	-1.44e+001	4.44e+001	-0.48	1.64e-004	1.64e-004	1.207	0.00
691240	10	3.04e+001	-1.44e+001	4.48e+001	-0.47	1.67e-004	1.67e-004	1.209	0.00
711240	20000	3.18e+001	2.91e+001	2.72e+000	0.91	4.65e-009	4.65e-006	1.209	0.00
711250	10	3.18e+001	-3.90e-001	3.22e+001	-0.01	8.77e-005	8.77e-005	1.21	0.00
711550	300	3.10e+001	2.96e+001	1.36e+000	0.96	7.49e-011	3.75e-009	1.21	0.00

Block: 36

711560	10	3.01e+001	-1.43e+001	4.44e+001	-0.48	1.64e-004	1.64e-004	1.212	0.00
711570	10	3.04e+001	-1.43e+001	4.48e+001	-0.47	1.67e-004	1.67e-004	1.213	0.00
731570	20000	3.18e+001	2.91e+001	2.73e+000	0.91	4.68e-009	4.68e-006	1.213	0.00
731580	10	3.18e+001	-3.49e-001	3.22e+001	-0.01	8.76e-005	8.76e-005	1.214	0.00
731880	300	3.10e+001	2.96e+001	1.36e+000	0.96	7.54e-011	3.77e-009	1.214	0.00

Block: 37

731890	10	3.01e+001	-1.43e+001	4.44e+001	-0.48	1.64e-004	1.64e-004	1.216	0.00
731900	10	3.05e+001	-1.43e+001	4.48e+001	-0.47	1.67e-004	1.67e-004	1.218	0.00
751900	20000	3.18e+001	2.91e+001	2.73e+000	0.91	4.71e-009	4.71e-006	1.218	0.00
751910	10	3.19e+001	-3.07e-001	3.22e+001	-0.01	8.76e-005	8.76e-005	1.219	0.00
752210	300	3.10e+001	2.97e+001	1.36e+000	0.96	7.59e-011	3.79e-009	1.219	0.00

Block: 38

752220	10	3.01e+001	-1.43e+001	4.44e+001	-0.48	1.65e-004	1.65e-004	1.22	0.00
752230	10	3.05e+001	-1.43e+001	4.48e+001	-0.47	1.67e-004	1.67e-004	1.222	0.00
772230	20000	3.19e+001	2.91e+001	2.73e+000	0.91	4.74e-009	4.74e-006	1.222	0.00
772240	10	3.19e+001	-2.65e-001	3.21e+001	-0.01	8.75e-005	8.75e-005	1.223	0.00
772540	300	3.11e+001	2.97e+001	1.36e+000	0.96	7.63e-011	3.82e-009	1.223	0.00

Block: 39

772550	10	3.01e+001	-1.43e+001	4.45e+001	-0.48	1.65e-004	1.65e-004	1.225	0.00
772560	10	3.05e+001	-1.43e+001	4.49e+001	-0.47	1.68e-004	1.68e-004	1.226	0.00
792560	20000	3.19e+001	2.92e+001	2.73e+000	0.91	4.77e-009	4.77e-006	1.226	0.00
792570	10	3.19e+001	-2.24e-001	3.21e+001	-0.01	8.75e-005	8.75e-005	1.227	0.00
792870	300	3.11e+001	2.97e+001	1.37e+000	0.96	7.68e-011	3.84e-009	1.227	0.00

Block: 40

792880	10	3.02e+001	-1.43e+001	4.45e+001	-0.47	1.65e-004	1.65e-004	1.229	0.00
792890	10	3.06e+001	-1.43e+001	4.49e+001	-0.47	1.68e-004	1.68e-004	1.231	0.00
812890	20000	3.19e+001	2.92e+001	2.74e+000	0.91	4.80e-009	4.80e-006	1.231	0.00
812900	10	3.20e+001	-1.82e-001	3.21e+001	-0.01	8.75e-005	8.75e-005	1.232	0.00
813200	300	3.11e+001	2.98e+001	1.37e+000	0.96	7.73e-011	3.87e-009	1.232	0.00

Block: 41

813210	10	3.02e+001	-1.43e+001	4.45e+001	-0.47	1.65e-004	1.65e-004	1.233	0.00
813220	10	3.06e+001	-1.43e+001	4.49e+001	-0.47	1.68e-004	1.68e-004	1.235	0.00
833220	20000	3.20e+001	2.92e+001	2.74e+000	0.91	4.83e-009	4.83e-006	1.235	0.00
833230	10	3.20e+001	-1.40e-001	3.21e+001	-0.00	8.74e-005	8.74e-005	1.236	0.00
833530	300	3.12e+001	2.98e+001	1.37e+000	0.96	7.78e-011	3.89e-009	1.236	0.00

Block: 42

833540	10	3.02e+001	-1.43e+001	4.45e+001	-0.47	1.65e-004	1.65e-004	1.237	0.00
833550	10	3.06e+001	-1.43e+001	4.49e+001	-0.47	1.68e-004	1.68e-004	1.239	0.00
853550	20000	3.20e+001	2.93e+001	2.74e+000	0.91	4.86e-009	4.86e-006	1.239	0.00
853560	10	3.20e+001	-9.78e-002	3.21e+001	-0.00	8.74e-005	8.74e-005	1.24	0.00
853860	300	3.12e+001	2.98e+001	1.37e+000	0.96	7.83e-011	3.91e-009	1.24	0.00

Block: 43

853870	10	3.03e+001	-1.43e+001	4.45e+001	-0.47	1.65e-004	1.65e-004	1.242	0.00
853880	10	3.07e+001	-1.43e+001	4.49e+001	-0.47	1.68e-004	1.68e-004	1.243	0.00
873880	20000	3.20e+001	2.93e+001	2.75e+000	0.91	4.89e-009	4.89e-006	1.244	0.00
873890	10	3.21e+001	-5.57e-002	3.21e+001	-0.00	8.73e-005	8.73e-005	1.244	0.00
874190	300	3.12e+001	2.99e+001	1.37e+000	0.96	7.87e-011	3.94e-009	1.244	0.00

Block: 44

874200	10	3.03e+001	-1.43e+001	4.46e+001	-0.47	1.65e-004	1.65e-004	1.246	0.00
874210	10	3.07e+001	-1.43e+001	4.50e+001	-0.46	1.68e-004	1.68e-004	1.248	0.00
894210	20000	3.21e+001	2.93e+001	2.75e+000	0.91	4.92e-009	4.92e-006	1.248	0.00
894220	10	3.21e+001	-1.36e-002	3.21e+001	-0.00	8.73e-005	8.73e-005	1.249	0.00
894520	300	3.13e+001	2.99e+001	1.37e+000	0.96	7.92e-011	3.96e-009	1.249	0.00



Block: 45

894530	10	3.03e+001	-1.43e+001	4.46e+001	-0.47	1.66e-004	1.66e-004	1.25	0.00
894540	10	3.07e+001	-1.43e+001	4.50e+001	-0.46	1.69e-004	1.69e-004	1.252	0.00
914540	20000	3.21e+001	2.94e+001	2.75e+000	0.91	4.95e-009	4.95e-006	1.252	0.00
914550	10	3.21e+001	2.86e-002	3.21e+001	0.00	8.72e-005	8.72e-005	1.253	0.00
914850	300	3.13e+001	2.99e+001	1.37e+000	0.96	7.97e-011	3.99e-009	1.253	0.00

Block: 46

914860	10	3.03e+001	-1.43e+001	4.46e+001	-0.47	1.66e-004	1.66e-004	1.255	0.00
914870	10	3.08e+001	-1.43e+001	4.50e+001	-0.46	1.69e-004	1.69e-004	1.256	0.00
934870	20000	3.21e+001	2.94e+001	2.75e+000	0.91	4.98e-009	4.98e-006	1.256	0.00
934880	10	3.21e+001	7.08e-002	3.21e+001	0.00	8.72e-005	8.72e-005	1.257	0.00
935180	300	3.13e+001	2.99e+001	1.38e+000	0.96	8.02e-011	4.01e-009	1.257	0.00

Block: 47

935190	10	3.04e+001	-1.42e+001	4.46e+001	-0.47	1.66e-004	1.66e-004	1.259	0.00
935200	10	3.08e+001	-1.42e+001	4.50e+001	-0.46	1.69e-004	1.69e-004	1.261	0.00
955200	20000	3.22e+001	2.94e+001	2.76e+000	0.91	5.01e-009	5.01e-006	1.261	0.00
955210	10	3.22e+001	1.13e-001	3.21e+001	0.00	8.71e-005	8.71e-005	1.262	0.00
955510	300	3.14e+001	3.00e+001	1.38e+000	0.96	8.07e-011	4.03e-009	1.262	0.00

Block: 48

955520	10	3.04e+001	-1.42e+001	4.46e+001	-0.47	1.66e-004	1.66e-004	1.263	0.00
955530	10	3.08e+001	-1.42e+001	4.51e+001	-0.46	1.69e-004	1.69e-004	1.265	0.00
975530	20000	3.22e+001	2.94e+001	2.76e+000	0.91	5.04e-009	5.04e-006	1.265	0.00
975540	10	3.22e+001	1.56e-001	3.21e+001	0.00	8.71e-005	8.71e-005	1.266	0.00
975840	300	3.14e+001	3.00e+001	1.38e+000	0.96	8.12e-011	4.06e-009	1.266	0.00

Block: 49

975850	10	3.04e+001	-1.42e+001	4.46e+001	-0.47	1.66e-004	1.66e-004	1.268	0.00
975860	10	3.09e+001	-1.42e+001	4.51e+001	-0.46	1.69e-004	1.69e-004	1.269	0.00
995860	20000	3.22e+001	2.95e+001	2.76e+000	0.91	5.07e-009	5.07e-006	1.269	0.00
995870	10	3.22e+001	1.98e-001	3.20e+001	0.01	8.70e-005	8.70e-005	1.27	0.00
996170	300	3.14e+001	3.00e+001	1.38e+000	0.96	8.17e-011	4.08e-009	1.27	0.00

Block: 50

996180	10	3.04e+001	-1.42e+001	4.47e+001	-0.47	1.66e-004	1.66e-004	1.272	0.00
996190	10	3.09e+001	-1.42e+001	4.51e+001	-0.46	1.69e-004	1.69e-004	1.274	0.00
1016190	20000	3.23e+001	2.95e+001	2.77e+000	0.91	5.10e-009	5.10e-006	1.274	0.00
1016200	10	3.23e+001	2.41e-001	3.20e+001	0.01	8.70e-005	8.70e-005	1.275	0.00
1016500	300	3.14e+001	3.01e+001	1.38e+000	0.96	8.21e-011	4.11e-009	1.275	0.00

End of pc-CRACK Output

DOCUMENT	
TYPE AND NO	86-E-0036-167 Rev. 0
ATTACH. A	PAGE 87