

NRC 2001-0013

March 23, 2001

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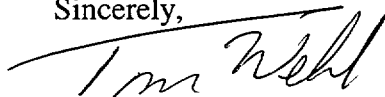
Ladies/Gentlemen:

DOCKET 50-301
FILING OF OWNER'S INSERVICE INSPECTION SUMMARY REPORT
POINT BEACH NUCLEAR PLANT, UNIT 2

Enclosed is the Owner's Inservice Inspection Summary Report. This report is submitted in accordance with ASME Section XI, Subsection IWA-6230. This submittal includes the Inservice Inspection Summary Report for Form NIS-1 and the Repair/Replacement Summary Report for NIS-2.

The information contained in the enclosed report reflects inservice inspection activities conducted during the first examination of the third period of the third ten-year interval at Point Beach Nuclear Plant Unit 2.

Sincerely,



Thomas J. Webb
Licensing Director

FAF/ajr

Enclosure

cc: NRC Resident Inspector
NRC NRR Project Manager

NRC Regional Administrator
PSCW

AD47

NIS-1 INSERVICE INSPECTION SUMMARY REPORT

Wisconsin Electric Power Company,
231 West Michigan
Milwaukee, Wisconsin 53201

Nuclear Management Company
700 First Street
Hudson, Wisconsin 54016

Point Beach Nuclear Plant Unit 2
6610 Nuclear Road
Two Rivers, WI 54241

Commercial Operating Date: October 1, 1972

Report Date: March 23, 2001

Written by: Russell L. Turner Date: 3/23/2001

Reviewed by: W. P. Pott Date: 3/23/01

Approved by: M. K. Shewmon Date: 3/23/2001

FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS

1. Owner: Wisconsin Electric Power Company, 231 West Michigan
Milwaukee, Wisconsin 53201

Operator: Nuclear Management Company, LLC, 700 First Street
Hudson, Wisconsin 54016
2. Plant: Point Beach Nuclear Plant, 6610 Nuclear Road
Two Rivers, Wisconsin 54241
3. Plant Unit: 2
4. Owner Certificate of Authorization: Docket 50-301
5. Commercial Service Date: October 1, 1972
6. National Board Number for Unit: N/A
7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Reactor Pressure Vessel	Combustion Engineering	B-4760	U009973	NB 21009
Pressurizer	Westinghouse	T-1	U009979	68-5
Steam Generator A	Westinghouse	SG2L-12172	U009974	NB 0061
Steam Generator B	Westinghouse	SG2L-12173	U009975	NB 0062
Reactor Coolant Pump A	Westinghouse	2P1A	N/A	N/A
Regenerative Heat Exchanger	Sentry	3996A3-7	N/A	NB-0361 NB-0362 NB-0363
RHR Heat Exchanger A	Joseph Oats Company	1520-5	U009981	NB 0281
RHR Heat Exchanger B	Joseph Oats Company	1520-6	U009982	NB 0280
Class 1 piping	Westinghouse and Bechtel	N/A	N/A	N/A
Class 2 piping	Westinghouse and Bechtel	N/A	N/A	N/A

Westinghouse Electric Company
 4350 Northern Pike
 Monroeville, PA 15146-2886

Bechtel Group, Inc.
 2280 Bates Avenue
 Concord, CA 94520

Joseph Oats Corp
 2500-T Broadway
 Camden, NJ 08104

Combustion Engineering
 ABB Group
 P.O. Box 5308
 501 Merritt 7
 Norwalk, VA 06856-5308

Sentry Equipment Corp.
 856 East Armour Rd.
 Oconomowoc, WI
 53066-0127

8. Examination Dates: March 15, 1999, to December 27, 2000.
9. Inspection Interval from November 17, 1992, to November 16, 2002
10. Applicable Editions of Section XI: 1986 Edition, no Addenda
11. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current Interval.

An inservice examination of selected Class 1 and 2 components of Wisconsin Electric Power Company's (WE) Point Beach Nuclear Plant (PBNP) Unit 2. This plant is operated by the Nuclear Management Company (NMC), LLC. These examinations were performed during the period of March 15, 1999 to December 27, 2000, which included the Unit 2 Refueling 24 outage (U2R24). This was the first outage of the third period of the third ten-year interval.

The components examined were selected in accordance with the Third Ten-Year Inservice Inspection Program. This Program was prepared in accordance with the requirements of the American Society of Mechanical Engineers (ASME) Section XI, 1986 Edition, approved ASME Code Cases, and applicable relief requests.

The following ASME Code Cases were used in the performance of examinations, tests, and repairs and replacements:

Code Case	Title
N-416	Alternative Rules for Hydrostatic Testing of Repair or Replacement of Class 2 Piping, Section XI, Division 1
N-416-1	Alternative Pressure Test Requirement for Welded Repairs or Installation of Replacement Items by Welding, Section XI, Division 1
N-448	Qualification of VT-2 and VT-3 Visual Examination Personnel, Section XI, Division 1
N-460	Alternate Examination Coverage for Class 1 and Class 2 Welds, Section XI, Division 1
N-481	Alternative Examination Requirements for Cast Austenitic Pump Casings, Section XI, Division 1
N-491	Alternative Rules for Examination of Class 1, 2, 3, and MC Component Supports of Light-Water Cooled Power Plants, Section XI, Division 1
N-498-1	Alternate Rules for 10 Year Hydrostatic Pressure Testing for Class 1 and 2 Systems, Section XI, Division 1

Code Case	Title
N-522	Pressure Testing of Containment Penetration Piping, Section XI, Division 1
N-524	Alternative Rules for Examination of Longitudinal Welds

Snubber functional testing and visual examinations were conducted in accordance with ASME Section XI and the Snubber Program. WE, NMC and Washington Group personnel performed the tests. See Attachment 1 for test results.

System Pressure testing was conducted by the plant to ASME Section XI and applicable plant procedures. WE, NMC, Washington Group and LMT personnel performed the examinations. Minor leakage was noted at mechanical connections. See Attachment 2 for details on systems tested.

Manual ultrasonic, visual, magnetic particle, and liquid penetrant non-destructive techniques were used to examine components. WE and NMC personnel, supported by examiners supplied by Washington Group, IHI Southwest Technologies and LMT performed the examinations. See Attachment 3 for examination results.

Repairs and replacements have been performed on Class 1 and 2 Section XI components since the previous outage. The Class 1 and 2 NIS-2 reports are included with this report. All NIS-2 reports are filed at the plant in the permanent record system and are available for review.

Approximately one-half of the scheduled examinations for the third period were performed. The remainder of the third period examinations are scheduled for the next refueling outage. This meets the requirements of Program B of ASME Section XI and applicable relief requests.

12. Abstract of Conditions Noted:

Class 1 Components

Reactor Pressure Vessel

Magnetic Particle and Ultrasonic techniques were used to perform examinations on the Reactor Pressure Vessel closure head. No recordable indications were noted.

Steam Generators

Ultrasonic techniques were used to perform examinations on the Steam Generator lower head. A VT-3 examination was performed on two supports. No recordable indications were noted.

Reactor Coolant Pumps

VT-1 and VT-2 examinations were performed on the pump body in accordance with the requirements of Code Case N-481. The supports of one pump were examined using VT-3 techniques. One third of the studs on one pump were examined using UT techniques. One third of the nuts on the same pump were examined using VT-1 techniques. No reportable indications were noted.

Reactor Coolant

Liquid penetrant and ultrasonic techniques were used to examine various welds. Geometric indications were noted. No reportable indications were found.

One support on the Pressurizer spray line was found to have inadequate thread engagement, clamp misalignment and parts that did not agree with the plant controlled drawing. This support had been examined during a previous outage with the same indications being found. One snubber was found to be installed incorrectly. The indications were evaluated against the current criteria and found to be acceptable.

Residual Heat Removal System

Visual, liquid penetrant, and ultrasonic techniques were used to examine various welds and bolting. Geometric indications and acceptable penetrant indications were noted. No reportable indications were noted.

Safety Injection

Visual, liquid penetrant, and ultrasonic techniques were used to examine various welds and supports. Geometric indications were noted. No reportable indications were noted.

Preservice visual examinations were performed on newly installed supports.

Chemical Volume Control System

Liquid penetrant and visual techniques were used to examine various welds and supports. No reportable indications were noted.

Pressure Tests

A System Leakage test was performed in accordance with applicable technical specifications and procedures during plant startup. Minor leaks were detected at mechanical connections which were corrected by maintenance. Several routine periodic pressure tests were conducted since the last outage. Again, minor leaks were detected at mechanical connections which were corrected by maintenance. No through wall leakage was found.

Class 2 Components

Steam Generators

Visual and ultrasonic techniques were used to examine various welds and supports. Incorrect installation of two snubbers was noted. These were evaluated as acceptable. No reportable indications were noted.

Eddy Current examinations were performed in accordance with technical specifications. The results of these examinations are submitted in a separate report.

Residual Heat Removal Heat Exchangers

The supports for both RHR Heat Exchangers were visually examined. No reportable indications were found.

Residual Heat Removal

Supports and welds were examined with visual, liquid penetrant, and ultrasonic techniques. Acceptable penetrant indications were noted. No reportable indications were found.

Feedwater System

Welds were examined with magnetic particle and ultrasonic techniques. Supports were examined with visual techniques. Geometric indications were noted. No reportable indications were found.

Main Steam System

Welds were examined with magnetic particle and ultrasonic techniques. Snubbers were examined with visual techniques. No reportable indications were found.

Three new welds were installed due to the replacement of valve MS-244. No Section XI preservice examinations were performed as these welds will not be examined in the future.

Safety Injection System

Supports and welds were examined with visual, liquid penetrant, and ultrasonic techniques. Acceptable penetrant indications were noted. No reportable indications were found.

Pressure Tests

Pressure tests were conducted on Class 2 systems. These tests met the requirements for periodic System Function and Inservice testing. In addition, ASME Code Case N-498-1 was invoked as an alternative to the system hydrostatic testing which is performed once each inspection interval. Several areas of leakage were noted at mechanical joints. These were addressed through maintenance procedures.

13. Abstract of Corrective Measures Recommended and Taken.

Acceptable rounded PT indications were found on an RHR weld. A work order was written to remove them. One indication was removed and the others were reduced in size.

One snubber on the Pressurizer spray line was visually examined prior to a function test. It was found to have been installed incorrectly. This was evaluated as being acceptable and operable. This situation was corrected when the snubber was reinstalled after the functional test. No reportable indications were found.

One acceptable rounded surface indication was found on a Safety Injection weld. A work order was written to remove it. Subsequent examination of the area with the indication showed the indication had been removed.

A liquid penetrant indication was found on an RHR weld that exceeded the surface examination acceptance criteria. A supplemental ultrasonic examination was performed and the indication met the acceptance criteria for this technique. A work order was written to remove the indication and a final penetrant examination showed it had been completely removed.

A liquid penetrant indication was found on a safety injection weld that exceeded the surface examination acceptance criteria. A supplemental ultrasonic examination was performed and the indication met the acceptance criteria for this technique. A work order was written to remove the indication and a final penetrant examination showed it had been completely removed.

Incorrect installation of two snubbers was noted on a steam generator prior to their being removed for functional testing. These were evaluated as acceptable.

Condition reports were written to document each instance where further evaluation was needed.

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable): NRC Docket 50-266 Expiration Date: N/A

Date: March 23, 2001 Signed: Nuclear Management Co. LLC by [Signature]
Owner

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by Hartford Steam Boiler of Hartford Connecticut, have inspected the components described in this Owner's Report during the period March 15, 1999 to December 27, 2000, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By Signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's Signature

Commissions 10731, WI 10057, I.N.A.C.
National Board, State, Province,
And Endorsements

Date March 23, 2001

Attachment 1

Snubber Functional Testing

The following snubbers were functionally tested:

Equipment Number	System	Description	Manufacturer	Code Class	Results	Date
HS-33	MS	HX-1A MSL	Anker-Holth	2	Pass	10/30/2000
HS-39	MS	HX-1B SG	Anker-Holth	2	Pass	10/20/2000
HS-40	MS	HX-1B SG	Anker-Holth	2	Pass	11/6/2000
HS-25	RC	Regenerative Heat Exchanger	Grinnell	1	Pass	11/7/2000
HS-2501R-21A	RC	PZR PORV	Grinnell	1	Pass	10/31/2000
HS-601R-93	RC	PZR Safety Vlv	Grinnell	1	Pass	10/31/2000
HS-601R-95B	RC	PZR Safety Vlv	Grinnell	1	Pass	11/8/2000

No reportable indications were noted during functional testing. Visual VT-3 examinations were performed before the snubbers were removed for testing. Indications were noted and evaluated as acceptable. Visual VT-3 examinations were performed on each snubber after they were reinstalled to re-establish the preservice examination.

These examination reports can be found in the U2R24 Inservice Inspection Final Report.

Attachment 2

Class 1 and 2 Pressure Test Results

Pressure Test Results

Callup ID	Work Order	System	Procedure	Operations Procedure	Completed	Remarks
SI-2PT-3	9911987	RWST	2-PT-SI-3	CL-7A	2/2/2000	SAT
CV-2PT-2	9920364	CVCS	2-PT-CV-2	CL-5A 2-SOP-CV-003	6/15/2000	SAT
SI-2PT-1	9925219	SIS	2-PT-SI-1	IT-545B IT-545C	10/12/2000	SAT
MS-2PT-2	9925221	MS	2-PT-MS-2	OP-3C OP-3B	10/14/2000	SAT
RH-2PT-2	9925224	RH	IT-536	IT-536	11/4/2000	"A" train only, SAT
RH-2PT-2	9925224	RH	IT-536	IT-536	11/5/2000	"B" train only, SAT
SI-2PT-2	9925220	SIS	2-PT-SI-2	IT-06B	11/24/2000	SAT
CV-2PT-1	9925218	CVCS	2-PT-CV-1	IT-235	12/2/2000	SAT
AFW-2PT-1	9925223	AF	2-PT-AF-1	OI-62A	12/2/2000	SAT

Attachment 3

Class 1 and 2 Examination Results

Database guide page 00 and database pages 1 through 42

Examination Results Guide

DATE: 03/22/01
(A)

POINT BEACH NUCLEAR PLANT UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS
(B)

PAGE: 00
(C)

REACTOR PRESSURE VESSEL CLOSURE HEAD
(D)

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATGY ITEM NO	STATUS		PROC/DATA SHEET	N O G T R E H E O E C M R	REMARKS **CALIBRATION BLOCK**
			EXAM METHOD				
	3PSRV1 (REF. DWG. NO. 1-001-A) (E)						
000060	RPV-HFLANGE (G)	(K) B-A	C MT		00U2-350P001	X - - -	DATE AND REMARKS ON EXAM
(F)	HEAD TO FLANGE (H)	(L) B1.21	(M) UT 60		00U2-174P001	X - - -	(S)
(I)	CSCL		(N)		(P)	(R)	
	CSCL						
(J)	5.75						

- (A) Date the report table was printed
- (B) Specific outage information
- (C) Page number
- (D) System description
- (E) System / ISI drawing number
- (F) Summary number of the record
- (G) Component or weld identification
- (H) Component Description
- (I) Material upstream and downstream as applicable
- (J) Thickness of component if available or applicable
- (K) ASME Code category
- (L) ASME Code item number
- (M) Shows status of examination
 - C - Completed
 - P - Partial
 - A - Augmented
 - B - Baseline (Preservice exam)
 - (Other codes may be used as necessary)
- (N) NDE methods
- (P) Data sheet number
- (R) Types of indications found
- (S) Remarks on examinations performed during this outage

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

Steam Generator Lower Head

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	EXAM METHOD	PROC/DATA SHEET	N O R E E C M	G E O M	T H E R M	REMARKS
		SEC. XI CATEGORY ITEM NO							
(REF. DWG. NO. ISI-PRI-2106)									
007000	SG-A-LH-1-R1 Lower Head to Tubesheet CSCL	B-B B2.40	C UT 0 UT 45 UT 60	00U2-163P002		X	-	-	11/4/2000 - UT 0, 45, and 60 complete. No recordable indications. Examined entire length of weld. Limited examination due to drain lines. W/O: 9924629
007100	SG-A-Inlet Nozzle-IRSR1 Inside Radius Section CSCL	B-D B3.140	C UT 30 UT 37	00U2-171P004		X	-	-	10/26/2000 - UT 30 and 37 complete. No recordable indications. W/O: 9924629
007200	SG-A-Outlet Nozzle-IRSR1 Inside Radius Section CSCL	B-D B3.140	C UT 30 UT 37	00U2-171P003		X	-	-	10/26/2000 - UT 30 and 37 complete. No recordable indications. Limited examination due to set up pads and support. W/O: 9924628
008300	SG-B-Outlet Nozzle-IRSR1 Inside Radius Section CSCL	B-D B3.140	C UT 30 UT 37	00U2-171P002		X	-	-	10/26/2000 - UT 30 and 37 complete. No recordable indications. Limited examination due to set up pads and support. W/O: 9924628

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Reactor Coolant Pumps

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C M	G E O M	T H E R	REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO						
Pump A (REF. DWG. NO. ISI-PRI-2108)								
012000	RCP-A-LEG-1 thru 3 Pump Support	F-A F1.40	C VT-3	00U2-754P012	X	-	-	10/26/2000 - VT-3 complete. No recordable indications. Examined Leg 3. W/O: 9924629
Pump A (REF. DWG. NO. ISI-PRI-2109)								
014000	RCP-A-WELD-A Pump Casing Weld CSS CSS	B-L-1 B12.10	C VT-1	00U2-750P006	X	-	-	10/28/2000 - VT-1 complete. No recordable indications. Code Case N-481 was used to change the examination method from volumetric to visual VT-1. W/O: 9924629
014100	RCP-A-WELD-B Pump Casing Weld CSS CSS	B-L-1 B12.10	C VT-1	00U2-750P006	X	-	-	10/28/2000 - VT-1 complete. No recordable indications. Code Case N-481 was used to change the examination method from volumetric to visual VT-1. W/O: 9924629
014200	RCP-A-WELD-C Pump Casing Weld CSS CSS	B-L-1 B12.10	C VT-1	00U2-750P006	X	-	-	10/28/2000 - VT-1 complete. No recordable indications. Code Case N-481 was used to change the examination method from volumetric to visual VT-1. W/O: 9924629

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Reactor Coolant Pumps

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O R E E C	G H O M	T H E R	REMARKS
		SEC. XI CATEGORY ITEM NO	EXAM METHOD						
Pump A (REF. DWG. NO. ISI-PRI-2109)									
014300	RCP-A-CASE-EXT	B-P	C VT-2	IT-235		X	-	-	12/2/2000 - VT-2 completed as part of system leakage test. Used Code Case N-481 to change examination method from volumetric to Visual VT-1. W/O:
	Pump Casing Exterior	B15.60							
	CSS								
	0								
Pump B (REF. DWG. NO. ISI-PRI-2109)									
015300	RCP-B-CASE-EXT	B-P	C VT-2	IT-235		X	-	-	12/2/2000 - VT-2 completed as part of system leakage test. Used Code Case N-481 to change examination method from volumetric to Visual VT-1. W/O: 9925218
	Pump Casing Exterior	B15.60							
	CSS								
	0								
Pump A (REF. DWG. NO. ISI-PRI-2110)									
016100	RCP A Studs	B-G-1	C UT 0	00U2-169P001		X	-	-	10/28/2000 - UT complete. No recordable indications. Examined studs 3, 6, 8, 9, 12, 15, 18, 21, and 24. W/O: 9924629
	24 Studs	B6.180							
	CS								
	29.75								
016200	RCP-A-Nuts	B-G-1	C VT-1	00U2-750P004		X	-	-	10/28/2000 - VT-1 complete. No recordable indications. Examined nuts 3, 6, 8, 9, 12, 15, 18, 21, and 24. W/O: 9924629
	24 Nuts	B6.200							
	CS								
	29.75								

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Steam Generator

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	EXAM METHOD	PROC/DATA SHEET	N	O	REMARKS	
		SEC. XI CATEGORY ITEM NO				R	G		T
									CALIBRATION BLOCK
(REF. DWG. NO. ISI-PRI-2112)									
018000	SG-A-Main Support-1 thru 4 Component Support	F-A F1.40	C VT-3		00U2-754P010	X	-	-	10/26/2000 - VT-3 complete. No recordable indications. Examined supports 1 and 2. W/O: 9924629

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Main Reactor Coolant Loop A

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O R E C M			REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO	EXAM METHOD	O G T E H E M					
RC-2501R-X (REF. DWG. NO. ISI-PRI-2120)									
023100	RC-36-MRCL-AII-01R1	B-J	C PT	00U2-451P023	X	-	-	10/27/2000 - PT complete. No	
	A S/G Outlet Nozzle	B9.11	UT 0	00U2-109P045	X	-	-	recordable indications.	
	Safe-End to Elbow		UT 45	00U2-161P002	X	-	-	10/28/2000 - Profile and	
	SS		UT 60		-	X	-	thickness, and UT 45 and 60	
	SS		UT 40	00U2-167P002	X	-	-	complete. One inside surface	
	SS		UT 45		X	-	-	geometry indication. Limited	
	3							examination due to material	
								properties.	
								W/O: 9924629	
025100	RC-32-MRCL-AIII-BP-BC	B-J	C PT	00U2-451P024	X	-	-	10/28/2000 - PT complete. No	
	2" Branch Connection	B9.32						recordable indications.	
	SS							W/O: 9924629	
	SS								
	3								
025600	RC-32-MRCL-AIII-03	B-F	C PT	00U2-451P004	X	-	-	11/19/2000 - PT complete. No	
	Elbow to Inlet Nozzle	B5.130						recordable indications.	
	at 328.5 Deg.							W/O: 9924617	
	SS								
	CSCL								
	3								

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Main Reactor Coolant Loop B

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	PROC/DATA SHEET	N	O	REMARKS
		SEC. XI	EXAM		G	T	
		CATEGORY	METHOD		E	H	
		ITEM NO			O	E	**CALIBRATION BLOCK**
					C	M	
RC-2501R-Y (REF. DWG. NO. ISI-PRI-2121)							
029100	RC-36-MRCL-BII-01R1	B-J	C PT	00U2-451P017	X	-	10/27/2000 - PT complete. No
	B S/G Outlet Nozzle	B9.11	UT 0	00U2-109P046	-	-	recordable indications.
	Safe-End to Elbow		UT 45	00U2-161P001	X	-	10/28/2000 - Profile,
			UT 60		-	X	thickness, UT 45, and 60
	SS		UT 40	00U2-167P001	X	-	complete. Two inside surface
	SS		UT 45		-	X	geometry indications. Limited
	3						examination due to material
							properties.
							W/O: 9924628

031600	RC-32-MRCL-BIII-03	B-F	C PT	00U2-451P005	X	-	-	11/19/2000 - PT complete. No
	Elbow to Inlet Nozzle	B5.130						recordable indications.
	at 148.5 Deg.							W/O: 9924617
	SS							
	CSCL							
	3							

Residual Heat Removal Suction

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD		N O R E C M	G E O M	O H E R	REMARKS
								CALIBRATION BLOCK
RC 2501R-16 (REF. DWG. NO. ISI-PRI-2122)								
033600	AC-10-AC-2001-13	B-J	C PT	00U2-451P025	-	-	X	10/28/2000 - PT complete.
	Pipe to Elbow	B9.11	PT	00U2-451P055	-	-	X	Four acceptable indications.
	SS		UT OL	00U2-109P040	X	-	-	11/6/2000 - Profile,
	SS		UT 45	00U2-173P004	X	-	-	thickness, and lamination
	1		IDR	00U2-7P006	-	-	-	scan, and UT 45 complete. No
								recordable indications.
								11/6/2000 - PT re-examination
								complete after additional weld
								cleanup. Three acceptable
								indications.
								W/O: 9924629
<hr/>								
AC-2501R-01 (REF. DWG. NO. ISI-PRI-2123)								
034800	Valve RH-701 Bolting	B-G-2	B VT-1	750-9906167-01	X	-	-	10/31/2000 - Baseline VT-1
	Valve Bolting	B7.70	VT-1	750-9906167-02	X	-	-	performed on new studs and
	SS							existing nuts. No recordable
								indications.
								W/O: 9906167

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Residual Heat Removal to Loop A

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C M	O G E O M R	REMARKS
SI-2501R-01 (REF. DWG. NO. ISI-PRI-2126)							
043400	Valve SI-867A Bolting	B-G-2	B VT-1	750-9912858-01	X	-	11/1/2000 - Baseline VT-1
	Valve Bolting	B7.70					complete on one stud and nut.
	SS						W/O: 9912858

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Reactor Vessel Injection

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O G T R E H E O E C M R			REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO	EXAM METHOD						
SI-2501R-05 (REF. DWG. NO. ISI-PRI-2129)									
047900	HS-25	F-A	C	VT-3	754-9914718-01	X	-	-	10/19/2000 - VT-3 complete
	Snubber	F1.10S		VT-3	754-9914718-02	X	-	-	before functional test. Sight glass has slight leakage. Acceptable per engineering evaluation. 11/20/2000 - VT-3 complete after functional test. W/O: 9914718

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Residual Heat Removal to RPV

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C M	O G T R E H O E M R	REMARKS **CALIBRATION BLOCK**
SI-2501R-04 (REF. DWG. NO. ISI-PRI-2131)							
052100	Valve SI-853A Bolting	B-G-2	C VT-1	00U2-750P005	X	- -	10/17/2000 - VT-1 complete. Bolting was examined in place under tension. No recordable indications. W/O: 9924620
	Valve Bolting	B7.70					
	SS						

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Spray Line from Loop A to Pressurizer

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O G T R E H E O E C M R			REMARKS
		SEC. XI CATEGORY ITEM NO	EXAM METHOD				**CALIBRATION BLOCK**		
RC-2501R-01 (REF. DWG. NO. ISI-PRI-2135)									
067600	RC-03-PS-2001-09 Pipe to Elbow SS SS 0.438	B-J B9.21	C PT		00U2-451P026	X	-	-	10/31/2000 - PT complete. No recordable indications. W/O: 9924629
067700	RC-03-PS-2001-10 Elbow to Pipe SS SS 0.438	B-J B9.21	C PT		00U2-451P027	X	-	-	10/31/2000 - PT complete. No recordable indications. W/O: 9924629
067900	HS-22 Snubber	F-A F1.10S	A VT-3 IDR		754-9904249-01 00U2-7P005	-	-	X	11/16/2001 - VT-3 complete. Nut on pipe clamp bolt is approximately two threads from being fully engaged, pipe clamp is misaligned, only one washer on pin, pin on pipe clamp end of snubber does not have any washers, drawing shows bolt instead of pin. This was previously evaluated under IDR 98U2-7P031 and again under IDR 00U2-7P005 as acceptable. W/O: 9904249

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Pressurizer Relief to PORV's

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C M	O G E O M R	REMARKS
RC-2501R-02 (REF. DWG. NO. ISI-PRI-2137)							
076300	HS-2501R-21A	F-A	C VT-3	754-9914719-01	-	-	X 10/18/2000 - VT-3 complete
	Snubber	F1.10S	VT-3	754-9914719-02	X	-	- before functional test. Rod eye connected to structural support. CR written to document acceptance of condition. 11/22/2000 - VT-3 complete after functional test. No recordable indications. W/O: 9914719

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Loop A RTD Bypass

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O R E C O M P O S I T I O N			REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO	EXAM METHOD	C		M	R		
RC-2501R-14 (REF. DWG. NO. ISI-PRI-2138)									
080000	RC-02-BP-2001-A Branch Connection to Pipe SS SS 0.344	B-J B9.40	C PT		00U2-451P028	X	-	-	10/27/2000 - PT complete. No recordable indications. W/O: 9924629
080200	RC-02-BP-2001-02 Coupling to Pipe SS SS 0.344	B-J B9.40	C PT		00U2-451P029	X	-	-	10/27/2000 - PT complete. No recordable indications. W/O: 9924629
081400	12PSSB-1 Rigid Support	F-A F1.10B	C VT-3		00U2-754P028	X	-	-	10/26/2000 - VT-3 complete. No recordable indications. W/O: 9924629
082300	RC-02-BP-2002-03 Pipe to Elbow SS SS 0.344	B-J B9.40	C PT		00U2-451P053	X	-	-	10/31/2000 - PT complete. No recordable indications. W/O: 9924629
083300	RC-02-BP-2002-19 Coupling to Concical Swage Reducer SS SS 0.344	B-J B9.40	C PT		00U2-451P030	X	-	-	10/28/2000 - PT complete. No recordable indications. W/O: 9924629

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Letdown

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	PROC/DATA SHEET	N	O	REMARKS					
		SEC. XI CATEGORY ITEM NO	EXAM METHOD		R	G		T	E	O	E	C
CALIBRATION BLOCK												
CH-2501R-06 (REF. DWG. NO. ISI-PRI-2144)												
106600	CVC-02-LD-2002-06 Pipe to Elbow SS SS 0.344	B-J B9.40	C PT	00U2-451P006	X	-	-	10/30/2000 - PT complete. No recordable indications. W/O: 9924622				
107200	CVC-02-LD-2002-09A Tee to Reducer SS SS 0.344	B-J B9.40	C PT	00U2-451P007	X	-	-	10/30/2000 - PT complete. No recordable indications. W/O: 9924622				
107400	CVC-02-LD-2002-13 Pipe to Tee SS SS 0.344	B-J B9.40	C PT	00U2-451P008	X	-	-	10/30/2000 - PT complete. No recordable indications. W/O: 9924622				
112700	03-PR Rigid Support	F-A F1.10B	C VT-3	00U2-754P005	X	-	-	10/30/2000 - VT-3 complete. No recordable indications. W/O: 9924622				

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Letdown from Loop B Cold Leg

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	PROC/DATA SHEET	N	O	REMARKS
		SEC. XI CATEGORY ITEM NO	EXAM METHOD		R	G	
CALIBRATION BLOCK							
CH-2501R-06 (REF. DWG. NO. ISI-PRI-2151)							
131800	CVC-02-LD-2001-35C	B-J	C PT	00U2-451P020	X	- -	10/26/2000 - PT complete. No
	Tee to Pipe	B9.40					recordable indications.
	SS						W/O: 9924628
	SS						
	0.344						

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 1 CPAB COMPONENTS

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Core Deluge Header

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	EXAM METHOD	PROC/DATA SHEET	N O R E C M	G R E E N	T H E E	REMARKS
		SEC. XI CATEGORY ITEM NO							
SI-2501R-03 (REF. DWG. NO. ISI-PRI-2156)									
145000	2SI-878C-6 Pipe Support	F-A F1.10B	B VT-3 RRM	754-9925003-01 2000-0016	X - -	-	-	-	11/9/2000 - Baseline VT-3 complete. No recordable indications. W/O: 9925003
145100	2SI-878C-7 Pipe Support	F-A F1.10B	B VT-3 RRM	754-9925003-02 2000-0016	X - -	-	-	-	11/9/2000 - Baseline VT-3 complete. No recordable indications. W/O: 9925003
145200	SIS-02-SI-2003-17 Pipe to Coupling SS SS 0.344	B-J B9.40	B PT	00U2-451P021	X - -	-	-	-	10/27/2000 - PT complete. No recordable indications. W/O: 9924628
145400	2SI-878C-8 Pipe Support	F-A F1.10B	B VT-3 RRM	754-9925003-03 2000-0016	X - -	-	-	-	11/9/2000 - Baseline VT-3 complete. No recordable indications. W/O: 9925003
145510	11-PHD Rigid Support	F-A F1.10B	C VT-3	00U2-754P009	X - -	-	-	-	10/27/2000 - VT-3 complete. No recordable indications. W/O: 9924628
145700	SIS-02-SI-2003-20 Elbow to Pipe SS SS 0.344	B-J B9.40	C PT	00U2-451P022	X - -	-	-	-	10/27/2000 - PT complete. No recordable indications. W/O: 9924628

Steam Generators

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C M	O G E O E M	T H E R E	REMARKS **CALIBRATION BLOCK**
(REF. DWG. NO. ISI-PRI-2201)								
201100	SG-A-5R1	C-A	C UT 45 B SP	00U2-106P008	-	-	-	10/24/2000 - UT 0, 45, and 60
	Shell to Head Circum	C1.20	UT 60 B SP	00U2-106P009	-	-	-	complete. No recordable
	Weld		UT 0	00U2-163P001	X	-	-	indications. 10/25/2000 - UT
	CS		UT 45		X	-	-	45 and 60 beam spread
	CS		UT 60		X	-	-	complete.
W/O: 9924621								
203500	HS-39	F-A	C VT-3	754-9914723-01	-	-	X	10/17/2000 - VT-3 complete.
	Snubber	F1.20S	VT-3	754-9914723-02	X	-	-	Snubber was installed
				CR 91-0484	-	-	-	incorrectly. Condition is
acceptable per CR 91-0484.								
11/14/2000 - VT-3 after								
re-installation complete. No								
recordable indications.								
W/O: 9914723								
203600	HS-40	F-A	C VT-3	754-9914724-01	-	-	X	10/17/2000 - VT-3 complete
	Snubber	F1.20S	VT-3	754-9914724-02	X	-	-	before functional testing.
				CR 91-0484	-	-	-	Snubber noted as installed
reversed from design. CR								
91-0484 accepted this								
condition. 11/17/2000 - VT-3								
complete after functional								
testing.								
W/O: 9914724								

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

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Residual Heat Removal Heat Exchangers

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O G T R E H E O E C M R			REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO	EXAM METHOD						
(REF. DWG. NO. ISI-PRI-2204)									
205400	RHR-A-LEG-1 thru 4 Component Support	F-A F1.40	C VT-3		00U2-754P017	X	-	-	10/9/2000 - VT-3 complete. No recordable indications. Examination performed as a result of previous examinations showing loose fasteners at the floor. W/O: 9924633
206400	RHR-B-LEG-1 thru 4 Component Support	F-A F1.40	C VT-3		00U2-754P021	X	-	-	10/9/2000 - VT-3 complete. No recordable indications. Examination performed as a result of previous examinations showing loose fasteners at the floor. W/O: 9924633

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
 INSERVICE INSPECTION RESULTS SUMMARY
 INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
 CLASS 2 CPAB COMPONENTS

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RHR from Heat Exchanger to Penetration

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O G T R E H E O E C M R			REMARKS
			EXAM METHOD						
AC-601R-06 (REF. DWG. NO. ISI-PRI-2220)									
209400	2H-34 Spring Hanger	F-A F1.20C	C VT-3		00U2-754P025	X	-	-	10/9/2000 - VT-3 complete. No recordable indications. W/O: 9924633

RHR Pump B Suction from Cont. Sump & B Hot Leg

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C M	O G T H E E R	REMARKS **CALIBRATION BLOCK**
AC-601R-02 (REF. DWG. NO. ISI-PRI-2224)							
221000	AC-08-RHR-2006-01	C-F-1	C PT	00U2-451P044	-	X	9/25/2000 - PT complete. One Tee to Elbow C5.11B UT 0L 00U2-109P010 X - - acceptable small pore in base SS UT 45 00U2-173P014 X - - metal. 9/25/2000 - Profile, UT 60 X - - thickness, lamination scan, UT 70 X - - 45, 60, and 70 complete. No recordable indications. Limited examination due to tee configuration.
	0.322						W/O: 9924635
AC-601R-03 (REF. DWG. NO. ISI-PRI-2224)							
222100	AC-08-RHR-2006-07	C-F-1	C PT	01U2-451P001	-	X	9/25/2000 - PT complete. One Elbow to Pipe C5.11B PT 00U2-451P045 X - - indication exceeding SS UT 0L 00U2-109P011 X - - acceptance criteria. UT 45 00U2-173P015 X - - examination found the SS IDR 00U2-7P001 - - - indication to be acceptable. Work Order written to remove. 9/25/2000 - Thickness, profile, lamination scan, and UT 45 complete. No recordable indications. 1/10/2001 - PT re-examination complete. No recordable indications. Examined in area of indication after its removal.
	0.322						W/O: 9924635
222500	AC-08-RHR-2006-08A	C-F-1	C PT	00U2-451P046	X	-	9/25/2000 - PT, Profile, Elbow to Elbow C5.11B UT 0L 00U2-109P012 X - - thickness, lamination scan, SS UT 45 00U2-173P016 X - - and UT 45 complete. No recordable indications.
	0.322						W/O: 9924635

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

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RHR Pump Suction from Loop A Hot Leg in Cont.

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O R E C M	O G E O M	T H E R	REMARKS
		SEC. XI CATEGORY ITEM NO	EXAM METHOD						
AC-601R-02 (REF. DWG. NO. ISI-PRI-2225)									
225700	R-40 Rigid Support	F-A F1.20B	C	VT-3	00U2-754P008	X	-	-	10/25/2000 - VT-3 complete. No recordable indications. w/o: 9924625

RHR Heat Exchanger HX-11A Outlet

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	PROC/DATA SHEET	N	O	REMARKS
		SEC. XI CATEGORY ITEM NO	EXAM METHOD		O G E O C	T H E M R	
AC-601R-06 (REF. DWG. NO. ISI-PRI-2226)							
228500	AC-08-RHR-2001-04	C-F-1	C PT	00U2-451P041	X	-	10/9/2000 - PT, profile,
	Elbow to Tee	C5.11B	UT OL	00U2-109P007	X	-	thickness, lamination scan,
	SS		UT 45	00U2-173P011	X	-	and UT 45 complete. No
	SS						recordable indications.
	0.322						W/O: 9924633

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

RHR Heat Exchanger HX-11B Outlet

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	EXAM METHOD	PROC/DATA SHEET	N O R E C M	O G E O M	T H E R M	REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO							
AC-601R-06 (REF. DWG. NO. ISI-PRI-2227)									
231500	AC-08-RHR-2002-04	C-F-1	C PT	00U2-451P042	X	-	-	10/9/2000 - PT, Profile,	
	Elbow to Tee	C5.11B	UT OL	00U2-109P008	X	-	-	thickness, and lamination	
	SS		UT 45	00U2-173P012	X	-	-	scan, and UT 45 complete. No	
	SS							recordable indications.	
	0.322							Limited examination due to tee	
								configuration.	
								W/O: 9924633	

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

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RHR to A Safety Injection Pump Suction

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C M	O G E O M	O T H E R	REMARKS
SI-151R-05 (REF. DWG. NO. ISI-PRI-2233)								
257600	2H-18 Rigid Support	F-A F1.20B	C VT-3	00U2-754P016	X	-	-	10/10/2000 - VT-3 complete. No recordable indications. W/O: 9924632

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

RHR to RPV Injection

[illegible]

Loop A Main Steam Inside Containment

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O R E C M	G E O M E R	T H E R M	REMARKS
		SEC. XI CATEGORY ITEM NO	EXAM METHOD						
EB-01 (REF. DWG. NO. ISI-PRI-2243)									
285180	MS-31-MS-2001-02LUI Inside Upstream Long Weld CS 1.5	C-F-2 C5.52	C MT UT 0L UT 45	00U2-350P009 00U2-109P022 00U2-172P014	X X X	- - -	- - -	11/2/2000 - MT, profile, thickness, lamination scan and UT 45 complete. No recordable indications. W/O: 9924626	
285190	MS-31-MS-2001-02LUO Outside Upstream Longitudinal Weld CS 1.5	C-F-2 C5.52	C MT UT 0L UT 45	00U2-350P010 00U2-109P023 00U2-172P013	X X X	- - -	- - -	11/2/2000 - MT, profile, thickness, lamination scan, and UT 45 complete. No recordable indications. W/O: 9924626	
285200	MS-31-MS-2001-02 Elbow to Pipe CS CS 1.5	C-F-2 C5.51	C MT UT 0L UT 45 UT 70	00U2-350P011 00U2-109P024 00U2-172P015	X X X X	- - - -	- - - -	11/2/2000 - MT, profile, thickness, lamination scan, UT 45, and 70 complete. No recordable indications. W/O: 9924626	
285210	MS-31-MS-2001-02LD Downstream Longitudinal Weld CS 1.125	C-F-2 C5.52	C MT UT 0L UT 45	00U2-350P012 00U2-109P025 00U2-172P012	X X X	- - -	- - -	11/2/2000 - MT, profile, thickness, lamination scan, and UT 45 complete. No recordable indications. W/O: 9924626	
285600	HS-33 Snubber	F-A F1.20S	C VT-3 VT-3	754-9914722-01 754-9914722-02	X X	- -	- -	10/17/2000 - VT-3 complete before functional test. No recordable indications. 11/24/2000 - VT-3 complete after functional test. No recordable indications. W/O: 9914722	

Feedwater Loop A

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C M	O G H O M	T R E E R	REMARKS
CALIBRATION BLOCK								
EB-09 (REF. DWG. NO. ISI-PRI-2249)								
316900	FW-16-FW-2001-11	C-F-2	C MT	00U2-350P007	X	-	-	10/20/2000 - MT, Profile,
	Elbow to Pipe	C5.51	UT OL	00U2-109P020	X	-	-	thickness, and lamination scan
	CS		UT 45	00U2-172P018	X	-	-	complete. No recordable
	CS		UT 60		-	X	-	indications. 10/20/2000 - UT
	0.843		UT 70		X	-	-	45, 60, and 70 complete. One
								inside surface geometry indication.
								W/O: 9924625

Feedwater Loop B

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGY ITEM NO	STATUS EXAM METHOD		N O R E E C	G H O M	T H E R	REMARKS **CALIBRATION BLOCK**
<hr/>								
EB-09 (REF. DWG. NO. ISI-PRI-2251)								
322300	FW-16-FW-2002-01R1	C-F-2	C MT	00U2-350P025	X	-	-	10/19/2000 - MT complete. No
	Valve CS-476AA to Pipe	C5.51	UT OL	00U2-109P047	X	-	-	recordable indications.
	CS		UT 45	00U2-172P017	X	-	-	10/20/2000 - Profile,
	CS		UT 60		-	X	-	thickness, and UT 45, 60, and
	0.843		UT 70		X	-	-	70 complete. One root geometry indication. W/O: 9924634
<hr/>								
323900	FW-2H9	F-A	C VT-3	00U2-754P007	X	-	-	10/28/2000 - VT-3 complete.
	Spring Hanger	F1.20C						No recordable indications. W/O: 9924625
<hr/>								
324500	FW-16-FW-2002-14	C-F-2	C MT	00U2-350P008	X	-	-	10/20/2000 - MT, profile,
	Elbow to Pipe	C5.51	UT OL	00U2-109P021	X	-	-	thickness, and lamination scan
	CS		UT 45	00U2-172P019	X	-	-	complete. No recordable
	CS		UT 60		-	-	X	indications. 10/20/2000 - UT
	0.843		UT 70		X	-	-	45, 60, and 70 complete. One
			UT 45	00U2-164P001	X	-	-	mid-wall indication.
			UT30/70/70		X	-	-	Indication was sized and no
			UT 80		X	-	-	discernable through-wall dimension was found. Appears
			UT ODCR	00U2-7P004	-	-	-	to be fabrication related and
			IDR					is not connected to the inside or outside surfaces.
								10/21/2000 - UT sizing complete. The indication reported during the angle beam examination did not show any through wall dimension. Indication is acceptable. W/O: 9924625

RHR Pump B Suction from Cont Sump & Loop B Hot Leg

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N	O	REMARKS				
		SEC. XI CATEGORY ITEM NO	EXAM METHOD	G		T	R		E	H	E	C
CALIBRATION BLOCK												
AC-601R-03 (REF. DWG. NO. ISI-PRI-2253)												
335600	AC-10-RHR-2004-09	C-F-1	C PT	00U2-451P047	X	-	-	10/2/2000 - PT, profile,				
	Pipe to Tee	C5.11B	UT OL	00U2-109P013	X	-	-	thickness, lamination scan,				
	SS		UT 45	00U2-173P017	X	-	-	and UT 45 complete. No				
	SS							recordable indications.				
	0.365							Limited examination due to tee				
								configuration.				
								W/O: 9924635				

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

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Safety Injection Pump P-15A and P-15B Test Line

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O G T R E H E O E C M R			REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO	EXAM METHOD						
SI-1501R-04 (REF. DWG. NO. ISI-PRI-2254)									
339100	SIS-02-SI-2008-39 Elbow to Pipe SS SS 0.344	C-F-1 C5.30	C PT		00U2-451P009	X	-	-	10/2/2000 - PT complete. No recordable indications. W/O: 9924630
339400	SI-28 Rigid Support	F-A F1.20B	C VT-3		00U2-754P013	X	-	-	10/3/2000 - VT-3 complete. No recordable indications. W/O: 9924630
339500	SIS-02-SI-2008-42 Pipe to Tee SS SS 0.344	C-F-1 C5.30	C PT		00U2-451P010	X	-	-	10/2/2000 - PT complete. No recordable indications. W/O: 9924630

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

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Safety Injection Pump P-15B Test Line

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O R E C M	O G T H E R	REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO	EXAM METHOD					
SI-1501R-04 (REF. DWG. NO. ISI-PRI-2255)								
341100	SIS-02-SI-2008-02 Pipe to Elbow SS SS 0.344	C-F-1 C5.30	C PT		00U2-451P011	X	- -	10/2/2000 - PT complete. No recordable indications. W/O: 9924630
<hr/>								
341200	SIS-02-SI-2008-03 Elbow to Pipe SS SS 0.344	C-F-1 C5.30	C PT		00U2-451P013	X	- -	10/2/2000 - PT complete. No recordable indications. W/O: 9924630
<hr/>								
343100	SIS-02-SI-2008-18 Pipe to Elbow SS SS 0.344	C-F-1 C5.30	C PT		00U2-451P012	X	- -	10/2/2000 - PT complete. No recordable indications. W/O: 9924630

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

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Safety Injection Pump P-15A Test Line

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N	O	REMARKS						
		SEC. XI CATEGORY ITEM NO	EXAM METHOD	R		G	T		E	H	E	O	E	C
SI-1501R-04 (REF. DWG. NO. ISI-PRI-2256)														
345000	SIS-02-SI-2007-01	C-F-1	C PT		00U2-451P033	X	-	-	10/2/2000 - PT complete. No					
	Branch Connection to	C5.30							recordable indications.					
	Pipe								W/O: 9924630					
	SS													
	SS													
	0.344													
346100	SIS-02-SI-2007-10	C-F-1	C PT		00U2-451P034	X	-	-	10/2/2000 - PT complete. No					
	Pipe to Valve SI-891A	C5.30							recordable indications.					
	SS								W/O: 9924630					
	CSS													
	0.344													

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

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Containment Spray Pumps P-14A and P-15A Test Line

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O G T R E H E O E C M R			REMARKS
SI-1501R-04 (REF. DWG. NO. ISI-PRI-2257)								
352700	SI-32 Rigid Support	F-A F1.20B	C VT-3	00U2-754P014	X	-	-	10/3/2000 - VT-3 complete. No recordable indications. w/o: 9924630

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

Core Deluge and Cold Leg Injection Header

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS		PROC/DATA SHEET	N O R E C M	G E O M E	T H E	REMARKS
		SEC. XI CATEGORY ITEM NO	EXAM METHOD						
SI-1501R-03 (REF. DWG. NO. ISI-PRI-2258)									
356400	SIS-04-SI-2001-03	C-F-1	C PT		00U2-451P035	-	-	X	10/4/2000 - PT complete. One
	Elbow to Pipe	C5.21	UT 0L		00U2-109P002	X	-	-	acceptable indication.
	SS		UT 45		00U2-173P005	-	X	-	10/6/2000 - Profile,
	SS								thickness, and lamination
	0.337								scan, and UT 45 complete. One
									root geometry indication.
									W/O: 9924631
357400	SIS-04-SI-2002-03	C-F-1	C PT		00U2-451P048	X	-	-	10/10/2000 - PT complete. No
	Elbow to Pipe	C5.21	UT 0L		00U2-109P041	X	-	-	recordable indications.
	SS		UT 45		00U2-173P020	X	-	-	10/14/2000 - Profile,
	SS								thickness, lamination scan,
	0.337								and UT 45 complete. No
									recordable indications.
									W/O: 9924631
SI-1501R-03 (REF. DWG. NO. ISI-PRI-2259)									
360500	SIS-04-SI-2001-14	C-F-1	C PT		00U2-451P036	-	-	X	10/4/2000 - PT complete. One
	Pipe to Elbow	C5.21	UT 0L		00U2-109P001	X	-	-	indication exceeding the
	SS		UT 45		00U2-173P006	X	-	-	acceptance criteria.
	SS		IDR		00U2-7P002	-	-	-	10/6/2000 - Profile,
	0.337								thickness, lamination scan,
									and UT 45 complete. No
									recordable indications.
									Additional scanning in the
									area of the PT indication did
									not show any through wall
									dimension and it was
									determined to be acceptable in
									accordance with the UT
									acceptance criteria.
									W/O: 9924631

Core Deluge and Cold Leg Injection Header

[illegible]

Core Deluge and Cold Leg Injection Header

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME	STATUS	EXAM METHOD	PROC/DATA SHEET	N O R E C M	G E O M E	O H T E R	REMARKS **CALIBRATION BLOCK**
		SEC. XI CATEGORY ITEM NO							
SI-1501R-03 (REF. DWG. NO. ISI-PRI-2260)									
363700	SIS-04-SI-2001-24	C-F-1	C PT	00U2-451P039		-	-	X	10/13/2000 - PT complete. One
	Elbow to Pipe	C5.21	PT	00U2-451P052		X	-	-	acceptable indication and one
			UT 0L	00U2-109P005		X	-	-	indication exceeding the
			UT 45	00U2-173P009		X	-	-	acceptance criteria. The
	SS		IDR	00U2-7P003		-	-	-	indication was examined with a
SS									supplemental UT examination
0.337									and was found to have no depth
									or through wall dimension. It
									is acceptable in accordance
									with the UT acceptance
									criteria. 10/14/2000 -
									Profile, thickness, lamination
									scan, and UT 45 complete. No
									recordable indications.
									10/14/2000 - PT re-examination
									complete. Examined in area of
									indication after it had been
									removed. No recordable
									indications.
									W/O: 9924631
363900	SIS-04-SI-2001-26	C-F-1	C PT	00U2-451P040		X	-	-	10/13/2000 - PT, profile,
	Elbow to Pipe	C5.21	UT 0L	00U2-109P006		X	-	-	thickness, and lamination scan
			UT 45	00U2-173P010		X	-	-	complete. No recordable
									indications. 10/14/2000 - UT
	SS								45 complete. No recordable
SS									indications.
0.337									W/O: 9924631
SI-1501R-02 (REF. DWG. NO. ISI-PRI-2260)									
365600	SIS-04-SI-2002-23	C-F-1	C PT	00U2-451P050		X	-	-	10/14/2000 - PT complete. No
	Pipe to Elbow	C5.21	UT 0L	00U2-109P043		X	-	-	recordable indications.
			UT 45	00U2-173P022		X	-	-	10/14/2000 - Profile,
									thickness, lamination scan,
	SS								and UT 45 complete. No
SS									recordable indications.
0.337									W/O: 9924631

Core Deluge and Cold Leg Injection Header

[illegible]

DATE: 03/22/01

POINT BEACH NUCLEAR PLANT - UNIT 2
INSERVICE INSPECTION RESULTS SUMMARY
INTERVAL 3, PERIOD 3, OUTAGE 1 (U2R24)
CLASS 2 CPAB COMPONENTS

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RWST to Safety Injection & Containment Spray Pumps

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O R E C	O G E O M	O T H E R	REMARKS **CALIBRATION BLOCK**
(REF. DWG. NO. ISI-PRI-2275)								
413600	S-733 Pipe Support	F-A F1.20A	C VT-3	00U2-754P001	X	-	-	2/1/2000 - VT-3 complete. W/O: N/A

UNIT 2 REFUELING 24

REPAIR/REPLACEMENT SUMMARY REPORT

FOR

FORM NIS-2

Written by: Ing + Proff Date: 3-23-01

Reviewed by: Russell L. Turner Date: 3/23/2001

Approved by: M. R. Sherman Date: 3/23/2001

Acronyms

ASME	American Society of Mechanical Engineers
CR	Condition Report
MR	Modification Request
MT	Magnetic Particle Examination
NDE	Nondestructive Examination
NRC	Nuclear Regulatory Commission
PBNP	Point Beach Nuclear Plant
PT	Liquid Penetrant Examination
RRM	Repair/Replacement/Modification
UT	Ultrasonic Examination
VT	Visual Examination
WO	Maintenance Work Order

Wisconsin Electric Power Company, 231 West Michigan, Milwaukee, Wisconsin 53201
Pt. Beach Nuclear Power Plant Unit 2, 6610 Nuclear Rd., Two Rivers, Wisconsin 54241
Docket 50-301
Commercial Service Date: October 1, 1972
National Board Number for Unit: N/A

Table of Contents

- 1.0 INTRODUCTION
- 2.0 CODE CASES AND INTERPRETATIONS
- 3.0 ABSTRACT OF REPAIR/REPLACEMENT

UNIT 2 REFUELING 24 **REPAIR/REPLACEMENT SUMMARY**

1.0 INTRODUCTION

From March 15, 1999, to December 27, 2000, repairs and replacements were performed on items at PBNP Unit 2. These repair/replacements were completed in the first examination of the third period, of the third 10-year interval at PBNP Unit 2. The time interval for this examination period included the Unit 2 Refueling 24 outage (U2R24) that began on October 16, 1999, and ended December 27, 2000.

2.0 CODE CASES AND INTERPRETATIONS

This report and examinations were completed by applying the following:

- 2.1 ASME Code Interpretation, Section VIII-1-83-17, that allows for computer generated data report forms to be used as long as size, arrangement and content are identical.
- 2.2 Code Case N-448 (VT-2 and VT-3 personnel qualifications).

3.0 ABSTRACT OF REPAIR/REPLACEMENT

- 3.1 Repairs/replacements performed on Class 1, 2, MC and CC items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).

RRM 98-0036 & 98-0037 WO 9803668

COMPONENT: CC-00745

CLASS: 2

DESCRIPTION: Replace body-to-bonnet studs and hinge pin due to corrosion

RRM 98-0092 WOs 9812357, 9812358

COMPONENT: RC-00515, RC-00516

CLASS: 1

DESCRIPTION: Replace valve body and internals per MR 96-047*B

RRM 98-0094 & 99-0019 WOs 9812359, 9812363, 9812365, 9812367, 9812369

COMPONENT: RC-00523A, RC-00545D, RC-00546D, RC-00547D, RC-00548D

CLASS: 1

DESCRIPTION: Install relief valves and relocate reducing coupling

RRM 98-0096 WOs 9812327, 9812331

COMPONENT: CV-00285, CV-00386

CLASS: 1

DESCRIPTION: Install relief valves per MR 97-134

RRM 98-0097 WO 9812237

COMPONENT: SI-00857B

CLASS: 2

DESCRIPTION: Replace manually operated valve with motor operated valve

RRM 98-0101 WO 9819010

COMPONENT: Miscellaneous supports

CLASS: 3

DESCRIPTION: Modify pipe supports

RRM 98-0102 WO 9816009

COMPONENT: Miscellaneous supports

CLASS: 3

DESCRIPTION: Remove two pipe two supports and modify fourteen pipe supports on the service water system

RRM 98-0105 WOs 9812705 through 9812735, 9819694

COMPONENT: Miscellaneous supports

CLASS: MC

DESCRIPTION: Remove vent valve and associated tubing and seal existing opening by welding a pipe cap over opening and onto monitor ring

RRM 98-0106 WO 9706113
COMPONENT: Piping HB-19
CLASS: 3
DESCRIPTION: Replace elbow on supply piping on HX-015C due to corrosion

RRM 98-0108 WO 9708515
COMPONENT: RC-00529
CLASS: 2
DESCRIPTION: Reweld canopy seal weld on check valve

RRM 98-0118 WOs 9812524 & 9812525
COMPONENT: AF-00100, AF-00101
CLASS: 2
DESCRIPTION: Replace check valves due to leakage

RRM 98-0122 WO 9818132
COMPONENT: C-3
CLASS: MC
DESCRIPTION: Replace gaskets on fuel transfer tube flange after refueling activities

RRM 98-0123 WO 9614025
COMPONENT: 2MS-00268
CLASS: 2
DESCRIPTION: Replace globe valve with a gate valve

RRM 98-0124 WOs 9812238 & 9812239
COMPONENT: Supports S24, S24A, S25A
CLASS: 2
DESCRIPTION: Modify supports on valves SI-897A & SI-897B

RRM 98-0125 WO 9818279
COMPONENT: 2RH-00626
CLASS: 2
DESCRIPTION: Remove, shorten, reattach, and cap packing leak offline

RRM 98-0127 WO 9506109
COMPONENT: 2MS-02015
CLASS: 2
DESCRIPTION: Replace eight body-to-bonnet studs and one nut and removed burr from
 gasket seating area

RRM 98-0129 WO 9812613
COMPONENT: 2MS-02013
CLASS: 2
DESCRIPTION: Replace one inlet flange stud and two nuts due to damage during removal

RRM 98-0131 WOs 9812581, 9812582, 9812583, 9812584, 9812585, 9812586
COMPONENT: CV-00286, CV-00287, CV-00288, CV-00289, CV-00290, CV-00291
CLASS: 2
DESCRIPTION: Valve replacements in CVCS system

RRM 99-0001 WO 9802413
COMPONENT: RH-00720
CLASS: 1
DESCRIPTION: Seal weld body-to-bonnet to reduce leakage

RRM 99-0002 WO 9711065
COMPONENT: CV-00204A
CLASS: 2
DESCRIPTION: Perform body-to-bonnet seal weld after replacement of valve stem

RRM 99-0004 & 99-0013 WO 9810428
COMPONENT: HX-001B
CLASS: 2
DESCRIPTION: Replace hot leg side lower handhole cover and four bolts

RRM 99-0012 WO 9708624
COMPONENT: FM-Thimbles
CLASS: 1
DESCRIPTION: Replace thimble tube high pressure seals with like component

RRM 99-0015 WO 9804236
COMPONENT: CV-00379
CLASS: 2
DESCRIPTION: Replace valve bonnet on CV-00379

RRM 99-0017 WO 9800321
COMPONENT: C-2-S50
CLASS: MC
DESCRIPTION: Replace bulkhead shaft tube test connection for outer bulkhead shaft of inner door latch

RRM 99-0018 WO 9816576
COMPONENT: MS-02016
CLASS: 2
DESCRIPTION: Replaced two body to bonnet studs and nuts

RRM 99-0020 WO 9817705
COMPONENT: MS-00236
CLASS: 2
DESCRIPTION: Replaced body to bonnet studs and nuts

RRM 99-0022 WO 9810422
COMPONENT: C-1-D2
CLASS: MC
DESCRIPTION: Replace door seals for equipment airlock inner door

RRM 99-0030 WO 9816255
COMPONENT: P-002C
CLASS: 1
DESCRIPTION: Replace bolt and nut on support for discharge of P-002C

RRM 99-0033 WO 9904741, MR 97-130*G
COMPONENT: HB-19-SK-1, HB-19-SK-3, HB-19-SK-5, HB-19-SN-1, HB-19-SK-2, HB-19-SK-2M
CLASS: 3
DESCRIPTION: Add, remove and modify pipe supports on service water cooling lines for auxiliary feed pump

RRM 99-0084 WO 9918733
COMPONENT: MS-00244
CLASS: 2
DESCRIPTION: Replaced bonnet to body studs

RRM 00-0002 WO 9804192
COMPONENT: Z-529
CLASS: MC
DESCRIPTION: Replaced moisture barrier

RRM 00-0009 WO 9912832
COMPONENT: P-001B
CLASS: 1
DESCRIPTION: Replace all 18 lower RCP seal housing cap screws

RRM 00-0016 WO 9925003
COMPONENT: SI-878C-6, SI-878C-7 & SI-878C-8
CLASS: 1
DESCRIPTION: Replacement of supports in accordance with MR 00-001

RRM 00-0018 WO 9904574
COMPONENT: MS-00268
CLASS: 2
DESCRIPTION: Replace valve

RRM 00-0022, 00-0055 & 00-0056 WO 9905064
COMPONENT: CC-00745B
CLASS: 2
DESCRIPTION: Replace valve, include replacement of pipe section and support to facilitate valve replacement

RRM 00-0026 WO 9926708
COMPONENT: Miscellaneous supports
CLASS: 2
DESCRIPTION: Modify pipe supports in response to Bulletin 79-14. Removed pipe support EB-8-H29

RRM 00-0030 & 00-0067 WO 9906151
COMPONENT: AF-00100
CLASS: 2
DESCRIPTION: Replace valve

RRM 00-0031 WO 9914183
COMPONENT: Piping DB-3
CLASS: 2
DESCRIPTION: Increase size of socket to welds to correct undersize welds and prevent vibration fatigue

RRM 00-0033 WO 9920115
COMPONENT: MS-00244
CLASS: 2
DESCRIPTION: Replaced valve

RRM 00-0037 WO 9902879
COMPONENT: ST-02028
CLASS: 2
DESCRIPTION: Replaced steam trap

RRM 00-0039 & 00-0040 WOs 9918649, 9715669

COMPONENT: CC-00736A, CC-00736B

CLASS: 2

DESCRIPTION: Replace relief valve with new valve

RRM 00-0046 WO 9906167

COMPONENT: RH-00701

CLASS: 1

DESCRIPTION: Seal weld body-to-bonnet and replace body to bonnet bolting

RRM 00-0047 WO 9927607

COMPONENT: MS-00265

CLASS: 2

DESCRIPTION: Replaced valve with Velan valve

RRM 00-0048 WO 9902928

COMPONENT: MS-00241

CLASS: 2

DESCRIPTION: Replace valve due to bent stem. A small section of pipe replaced to facilitate valve replacement

RRM 00-0050 WO 9924605

COMPONENT: HX-00225A

CLASS: 2

DESCRIPTION: Replace RCP motor oil cooler and piping flange bolts, studs and nuts with longer studs and nuts to allow attachment of oil collection system covers

RRM 00-0051 WO 9931988

COMPONENT: T-013

CLASS: 2

DESCRIPTION: Repair refueling water storage tank and reattach pipe support

RRM 00-0052 WO 9904332

COMPONENT: CS-00219

CLASS: 2

DESCRIPTION: Replace valve

RRM 00-0054 WO 9931161

COMPONENT: CPP-56

CLASS: MC

DESCRIPTION: Replaced flange gaskets on penetration CPP-56

RRM 00-0057 WO 9912753
COMPONENT: CC-00763B
CLASS: 2
DESCRIPTION: Replace inlet and outlet bolting and nuts

RRM 00-0058 WO 9912858
COMPONENT: SI-00867A
CLASS: 1
DESCRIPTION: Replaced one stud and nut due to galling

RRM 00-0062 WO 9917397
COMPONENT: C-3
CLASS: MC
DESCRIPTION: Replace gaskets of fuel transfer tube after refueling activities

RRM 00-0063 WO 9932608
COMPONENT: AC-0152N-04
CLASS: 2
DESCRIPTION: Cut out section of piping and replace to facilitate fitup to replaced reactor coolant pump motor

RRM 00-0065 WO 9932834
COMPONENT: FM-Thimbles
CLASS: 1
DESCRIPTION: Replaced seal fitting on thimble H-08 with deep bore fitting

RRM 00-0066 WO 9918879
COMPONENT: HX-00225B
CLASS: 2
DESCRIPTION: Replaced RCP upper oil cooler as part of RCP motor replacement

RRM 00-0068 WO 9933093
COMPONENT: 2R-1
CLASS: 1
DESCRIPTION: Replace male flange for the reactor vessel head instrumentation port conoseal

RRM 00-0070 WO 9933509
COMPONENT: ST-02028
CLASS: 2
DESCRIPTION: Replace pipe and fittings for ST-2028

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date March 21, 1998
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name

6610 Nuclear Road, Two Rivers, WI 54241 WO 9803668
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Component Cooling
5. (a) Applicable Construction Code None 19 Edition, N/A Addenda, N/A Code Case
ASTM A-193 Grade B7, ASTM A-194 Grade 2H
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CC-00745	Velan, Inc.	None	N/A	N/A	N/A	Replacement	No

7. Description of Work: Replace body to bonnet studs and hinge pin due to corrosion
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. °F
VT-2

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

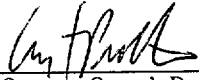
9. Remarks RRM 98-0036, 98-0037, CR 00-2157

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

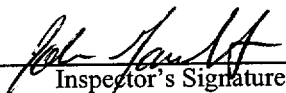
Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 9/28, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period March 19, 1998 to March 21, 1998, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.
National Board, State, Province, and Endorsements

Date October 5 20 00

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 25, 1999
Name
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9812357, 9812358
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Reactor Coolant
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N-10 Code Case
Westinghouse Spec G676258
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00515	BW/IP International, Inc.	N/A	N/A	N/A	N/A	Replaced	No
RC-00516	BW/IP International, Inc.	N/A	N/A	N/A	N/A	Replaced	No

7. Description of Work: Replace valve bodies and internals per MR 96-047*B.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ IT-235 Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

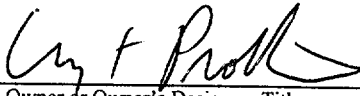
Form NIS-2 Continued

9. Remarks RRM 98-0092, CR 00-2752

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date March 16, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 20, 1998 to February 24, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate March 16 20 01Jan 29 / 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 26, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 2
Name

6610 Nuclear Road, Two Rivers, WI 54241 WO 9812359, 9812363, 9812365, 9812367,
Address 9812369
Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System: Reactor Coolant

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Westinghouse Spec G569866 and G676343, Code Case N-7
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00523A	Nupro Filter Co.	None	N/A	N/A	N/A	Replacement	No
RC-00545D	Nupro Filter Co.	None	N/A	N/A	N/A	Replacement	No
RC-00546D	Nupro Filter Co.	None	N/A	N/A	N/A	Replacement	No
RC-00547D	Nupro Filter Co.	None	N/A	N/A	N/A	Replacement	No
RC-00548D	Nupro Filter Co.	None	N/A	N/A	N/A	Replacement	No

7. Description of Work: Install relief valve and relocate reducing coupling.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ IT-235 Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 98-0094, 99-0019

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date March 16, 2001
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 8, 1998 to February 26, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate March 16 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date May 25, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	Point Beach Nuclear Plant	Unit	2
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9812327, 9812331
Address	Repair Organization P.O. No., Job No. Etc.

3.	Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Chemical & Volume Control

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Westinghouse Spec G-569866 and G-676343

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00285	Velan, Inc.	6710-55155-680-2	N/A	CV-285	N/A	Replaced	No
CV-00386	Copes Vulcan	None	N/A	CV-386	N/A	Replaced	No

7. Description of Work: Install relief valves per MR 97-134.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued


9. Remarks RRM 98-0096

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

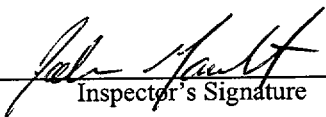
Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 9/29, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBIL, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 13, 1998 to May 25, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.
National Board, State, Province, and Endorsements

Date Jan 24 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date November 24, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	Point Beach Nuclear Plant	Unit	2
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9812237
Address	Repair Organization P.O. No., Job No. Etc.

3.	Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Safety Injection

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Westinghouse Spec G-676241 and G-676262

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Replace manually operated valve with motor operated valve.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

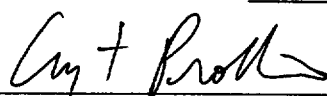
Form NIS-2 Continued

9. Remarks RRM 98-0097, Code Case N-416-1

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

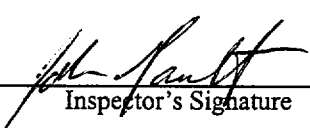
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date January 26, 2001
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period October 14, 1998 to November 24, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate Jan 29 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date August 23, 1999
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 3
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9812705 through 9812735, 9819694
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Containment
5. (a) Applicable Construction Code ASME Section III 19 65 Edition, None Addenda, N/A Code Case
ASME Section VIII - 1965, Westinghouse Spec G676340 and 677090, Bechtel Spec 6118-C-7
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Q-02	Westinghouse Electric	None	N/A	Q-2	N/A	Replacement	No
Q-03	Westinghouse Electric	None	N/A	Q-3	N/A	Replacement	No
Q-04	Westinghouse Electric	None	N/A	Q-4	N/A	Replacement	No
Q-05	Westinghouse Electric	None	N/A	Q-5	N/A	Replacement	No
Q-06	Westinghouse Electric	None	N/A	Q-6	N/A	Replacement	No
Q-07	Westinghouse Electric	None	N/A	Q-7	N/A	Replacement	No
Q-08	Westinghouse Electric	None	N/A	Q-8	N/A	Replacement	No
Q-09	Westinghouse Electric	None	N/A	Q-9	N/A	Replacement	No
Q-10	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-11	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-12	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-13	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-14	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-16	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-17	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-18	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-19	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-23	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No

Form NIS-2 Continued

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Q-24	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-25	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-26	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-27	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-38	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-40	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-42	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-47	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-49	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-51	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-53	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-55	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-56	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No
Q-57	Westinghouse Electric	None	N/A	N/A	N/A	Replacement	No

7. Description of Work: Remove vent valve and associated tubing and seal existing opening by welding a pipe cap over opening and onto monitor ring.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
 Other ☒ Pressure _____ psi Test Temp. _____ °F
 Appendix J type C leakage

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued


9. Remarks RRM 98-0105

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement


Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date March 13, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period August 23, 1999 to August 15, 2000, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.
National Board, State, Province, and Endorsements

Date March 13 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 28, 1999
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9708515
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Reactor Coolant
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
ASME Section III 1965, Westinghouse Spec 676241
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00529	Rockwell Manufacturing Co.	None	N/A	N/A	N/A	Repair	No

7. Description of Work: Reweld canopy seal weld on check valve.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 98-0108, CR 00-3767

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 11-16, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period March 15, 1999 to December XX, 2000, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate Jan 29 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date July 7, 1999
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9812524, 9812525
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Auxiliary Feedwater
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
ASA B16.5 1961, Bechtel Spec M-78
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
AF-00100	Enertech	None	N/A	AF-100	N/A	Replaced	No
AF-00101	Enertech	None	N/A	AF-101	N/A	Replaced	No

7. Description of Work: Replace check valves due to leakage
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☒ Pressure _____ psi Test Temp. _____ °F
IT-09A

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

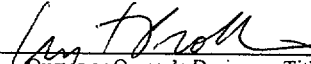
Form NIS-2 Continued

9. Remarks RRM 98-0118, PTP-3-06, Code Case N-416

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE


We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date March 23, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period October 26, 1998 to July 7, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate March 23 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 17, 1999
Name _____
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address _____
2. Plant Point Beach Nuclear Plant Unit 2
Name _____
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9818132
Address _____ Repair Organization P.O. No., Job No. Etc. _____
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name _____ Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address _____
4. Identification of System: Containment
5. (a) Applicable Construction Code Section III 19 65 Edition, None Addenda, N/A Code Case
Westinghouse Spec E677020
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
C-3	Stearns-Roger Corporation	None	N/A	N/A	N/A	Replacement	No

7. Description of Work: Replace gaskets on fuel transfer tube flange after refueling activities.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
VT-1, 3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

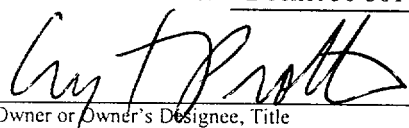
Form NIS-2 Continued

9. Remarks RRM 98-0122

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE


We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 10/27, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period December 1, 1998 to February 17, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate November 4 20 00

As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	Point Beach Nuclear Plant	Unit	2
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9614025
Address	Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
<u>Name</u>	Authorization No.	<u>N/A</u>
<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
<u>Address</u>		

4. Identification of System: Main Steam

5. (a) Applicable Construction Code ASA B16.5 19 61 Edition, None Addenda, N/A Code Case Bechtel Spec M-3320, Rev. 10

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Replace globe valve with a gate valve

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued


9. Remarks RRM 98-0123, CR 00-3767

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 11-16, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period November 30, 1998 to April 27, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and Endorsements

Date Jan 19 20 01

As Required by the Provisions of the ASME Code Section XI

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

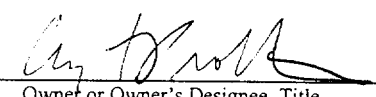
9. Remarks RRM 98-0124

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.


repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 11-1, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period October 14, 1998 to November 24, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate March 6 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 29, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		<u>Name</u>		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9818279
Address	Repair Organization P.O. No., Job No. Etc.

3. Work Performed By:	<u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Residual Heat Removal

5. (a) Applicable Construction Code N/A 19 N/A Edition, None Addenda, N/A Code Case
WEST Spec 676368

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
2RH-00626	N/A	N/A	N/A	RH-626	N/A	Replaced	No

7. Description of Work: Remove, shorten, reattach, and cap packing leak offline.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 98-0125

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

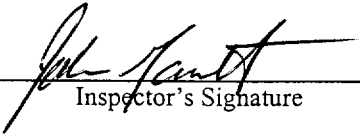
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 11 - 1, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period December 7, 1998 to April 29, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate November 4 20 00

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 27, 1999
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9506109
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Main Steam
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
WE PB-584
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
2MS-02015	N/A	N/A	N/A	MS-2015	N/A	Replacement	No

7. Description of Work: Replace eight body-to-bonnet studs and one nut and removed burr from gasket seating area
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

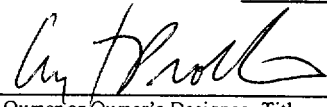
Form NIS-2 Continued

9. Remarks RRM 98-0127

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date March 7, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period December 14, 1998 to April 27, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate March 8 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 23, 1999
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9812613
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Main Steam
5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec M-183
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
2MS-02013	N/A	N/A	N/A	MS-2013	N/A	Replacement	Yes

7. Description of Work: Replace one inlet flange stud and two nuts due to damage during removal.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

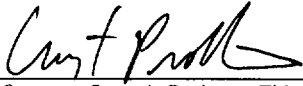
Form NIS-2 Continued

9. Remarks RRM 98-0129

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

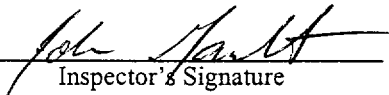
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 1/22, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period December 22, 1998 to April 23, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate Jan 22 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company
Name

Date November 13, 2000

231 W. Michigan Ave., Milwaukee, WI 53201
Address

Sheet 1 of 2

2. Plant	Point Beach Nuclear Plant
	<u>Name</u>

Unit 2

6610 Nuclear Road, Two Rivers, WI 54241

WO 9812581, 9812582, 9812583,
9812584, 9812585, 9812586

Address

Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co.
Name
6610 Nuclear Road, Two Rivers, WI 54241
Address

Type Code Symbol Stamp	N/A
Authorization No.	N/A
Expiration Date	N/A

4. Identification of System: Chemical Volume Control

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00286	Anchor Darling	N/A	N/A	CV-286	N/A	Replacement	No
CV-00287	Anchor Darling	N/A	N/A	CV-287	N/A	Replacement	No
CV-00288	Anchor Darling	N/A	N/A	CV-288	N/A	Replacement	No
CV-00289	Anchor Darling	N/A	N/A	CV-289	N/A	Replacement	No
CV-00290	Anchor Darling	N/A	N/A	CV-290	N/A	Replacement	No
CV-00291	Anchor Darling	N/A	N/A	CV-291	N/A	Replacement	No

7. Description of Work: Valve replacement in CVCS system

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. NOT °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 98-0131 CR00-0550 Code Case N-416, Relief Request PTP-3-06

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date March 22, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 7/15/98 to 11/24/99, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 22 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 28, 1999
Name _____
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address _____
2. Plant Point Beach Nuclear Plant Unit 2
Name _____
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9802413
Address _____ Repair Organization P.O. No., Job No. Etc. _____
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name _____ Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address _____
4. Identification of System: Residual Heat Removal
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
WEST Spec 676258
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RH-00720	Velan	N/A	N/A	RH0-720	N/A	Replacement	No

7. Description of Work: Seal weld body-to-bonnet to reduce leakage
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure _____ psi Test Temp. _____ °F


NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 99-0001Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

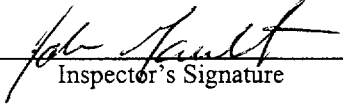
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date January 24, 2001
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period January 1, 1999 to April 28, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature  Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate Jan 25 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 14, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		<u>Name</u>		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9711065
Address	Repair Organization P.O. No., Job No. Etc.

3.	Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Chemical and Volume Control

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
WEST Spec 676241

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Perform body-to-bonnet seal weld after replacement of valve stem.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure _____ psi Test Temp. _____ °F
None Required

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 99-0002, CR 01-0578

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date March 6, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period January 1, 1999 to April 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 8 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 28, 1999
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9810428
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Main Steam
5. (a) Applicable Construction Code Section III 19 86 Edition, None Addenda, N/A Code Case
Spec PB-471
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-001B	Westinghouse	SG2L-12173	60	N/A	1995	Replacement	Yes

7. Description of Work: Replaced hot leg side lower handhole cover and four bolts.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 99-0004, 99-0013

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date 10/27, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period January 10, 1999 to April 28, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate November 2, 20 00

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 8, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9708624
Address	Repair Organization P.O. No., Job No. Etc.

3. Work Performed By:	<u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Flux Mapping

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Westinghouse Spec 952464

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Replace thimble tube high pressure seals with like component

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
IT-235

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 99-0012 CR 00-3798

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.

repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301Expiration Date N/A

Signed



, ISI Coordinator

Date

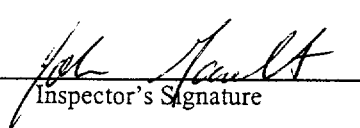
March 16, 20 01

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period January 13, 1999 to April 8, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions

10731, WI-100057, I.N.A.

National Board, State, Province, and Endorsements

Date

March 16

20

01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 28, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		<u>Name</u>		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9804236
Address	Repair Organization P.O. No., Job No. Etc.

3.	Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Chemical and Volume Control

5. (a) Applicable Construction Code B16.5 19 61 Edition, None Addenda, N/A Code Case
Westinghouse Spec 676281

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Replace valve bonnet on CV-00379.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

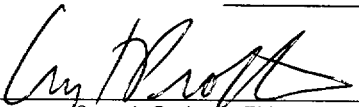
9. Remarks RRM 99-0015

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.

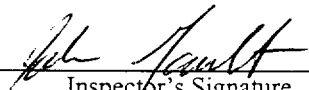
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 10/27, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period January 16, 1999 to April 28, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate November 2 20 00

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 30, 1999
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9800321
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Containment
5. (a) Applicable Construction Code Section III 19 65 Edition, None Addenda, N/A Code Case
Bechtel Spec C-8
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
C-2-S50	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work: Replace bulkhead shaft tube test connection for outer bulkhead shaft of inner door latch.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ TS-10 Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued


9. Remarks RRM 99-0017

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.

repair or replacement

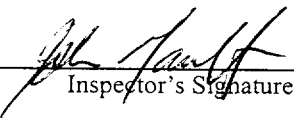
Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 10/27, 20 00

Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period January 21, 1999 to April 30, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate November 3 20 00

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 29, 1999
Name _____
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address _____
2. Plant Point Beach Nuclear Plant Unit 2
Name _____
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9816576
Address _____ Repair Organization P.O. No., Job No. Etc. _____
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name _____ Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address _____
4. Identification of System: Main Steam
5. (a) Applicable Construction Code N/A 19 N/A Edition, None Addenda, N/A Code Case
WE PB-584
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02016	Copes-Vulcan	N/A	N/A	MS-2016	N/A	Replacement	No

7. Description of Work: Replaced two body to bonnet studs and nuts
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

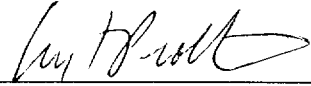
9. Remarks RRM 99-0018

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

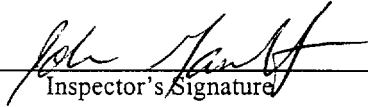
Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 10/17, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period January 25, 1999 to April 29, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.
National Board, State, Province, and Endorsements

Date Jan 23 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

- | | | | | |
|----|--|---|------------------------|---|
| 1. | Owner | <u>Wisconsin Electric Power Company</u> | Date | <u>February 26, 1999</u> |
| | | <u>Name</u> | | |
| | | <u>231 W. Michigan Ave., Milwaukee, WI 53201</u> | Sheet | <u>1</u> of <u>2</u> |
| | | <u>Address</u> | | |
| 2. | Plant | <u>Point Beach Nuclear Plant</u> | Unit | <u>2</u> |
| | | <u>Name</u> | | |
| | | <u>6610 Nuclear Road, Two Rivers, WI 54241</u> | | <u>WO 9817705</u> |
| | | <u>Address</u> | | <u>Repair Organization P.O. No., Job No. Etc.</u> |
| 3. | Work Performed By: | <u>Wisconsin Electric Power Co.</u> | Type Code Symbol Stamp | <u>N/A</u> |
| | | <u>Name</u> | Authorization No. | <u>N/A</u> |
| | | <u>6610 Nuclear Road, Two Rivers, WI 54241</u> | Expiration Date | <u>N/A</u> |
| | | <u>Address</u> | | |
| 4. | Identification of System: | <u>Main Steam</u> | | |
| 5. | (a) Applicable Construction Code | <u>B31.1 19 67 Edition, None Addenda, N/A Code Case</u> | | |
| | | <u>Bechtel Spec M-081</u> | | |
| | (b) Applicable Edition of Section XI Utilized for Repairs or Replacements | <u>1986, No Addenda</u> | | |
| 6. | Identification of Components Repaired or Replaced and Replacement Components | | | |

[illegible]

7. Description of Work: Replaced body to bonnet studs and nuts.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

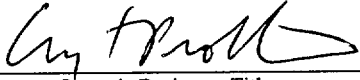
9. Remarks RRM 99-0020

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement


Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 10/4, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period January 27, 1999 to February 26, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.
National Board, State, Province, and Endorsements

Date October 5 20 00

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date April 30, 1999
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 2
Name _____

6610 Nuclear Road, Two Rivers, WI 54241	WO 9810422
Address	Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	N/A
<u>Name</u>	Authorization No.	N/A
<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	N/A
<u>Address</u>		

4. Identification of System: Containment

5. (a) Applicable Construction Code ASME Section III 19 65 Edition, None Addenda, N/A Code Case
Bechtel Spec C-8

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Replace door seals for equipment airlock inner door.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
TS-10A (Appendix J Type B leak test)

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 99-0022

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

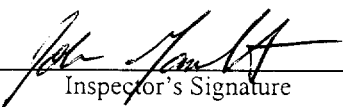
We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 10/27, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period February 11, 1999 to April 30, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate November 4 20 00

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1.	Owner	<u>Wisconsin Electric Power Company</u>	Date	<u>July 15, 1999</u>
		Name		

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		<u>Name</u>		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9816255
Address	Repair Organization P.O. No., Job No. Etc.

3.	Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Chemical and Volume Control

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case Bechtel Spec M-78

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Replace bolt and nut on support for discharge of P-002C.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure _____ psi Test Temp. _____ °F
None Required

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

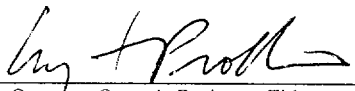
Form NIS-2 Continued

9. Remarks RRM 99-0030

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE


We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 11 - 1, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period April 6, 1999 to July 15, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.
National Board, State, Province, and EndorsementsDate November 4 20 00

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 1/4/00
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9918733
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Main Steam
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec M-81
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-00244	N/A	N/A	N/A	MS-244	N/A	Replacement	No

7. Description of Work: Replace body to bonnet studs
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 99-0084

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE


We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 12-11, 20 00
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 12/16/99 to 1/4/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate Jan 19 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 11/27/00
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 2
Name _____

6610 Nuclear Road, Two Rivers, WI 54241	WO9804192
Address	Repair Organization P.O. No., Job No. Etc.

3.	Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Containment

5. (a) Applicable Construction Code ASME Section III 19 65 Edition, None Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Replaced moisture barrier

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure psi Test Temp. _____ °F

VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 2000-0002

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 2-22, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 1/6/00 to 11/27/00 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 8 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date December 13, 2000
Name
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
6610 Nuclear Road, Two Rivers, WI 54241 WO 9912832
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Reactor Coolant
ASME Section III
5. (a) Applicable Construction Code V 19 65 Edition, None Addenda, N/A Code Case
Westinghouse Spec 676433
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-001B	Westinghouse	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work: Replace all 18 lower RCP seal housing cap screws
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F

IT-235

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued


9. Remarks RRM 00-0009, CR 01-0312

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date March 23, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 2/7/00 to 12/13/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and Endorsements

Date March 23 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date November 22, 2000
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	Point Beach Nuclear Plant	Unit	2
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO9925003, MR 00-001
Address	Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
<u>Name</u>	Authorization No.	<u>N/A</u>
<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
<u>Address</u>		

4. Identification of System: Safety Injection

5. (a) Applicable Construction Code B31.1, 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec. M-78, Rev. 6

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
2SI-878C-6	N/A	N/A	N/A	11-PHB	N/A	Replacement	No
2SI-878C-7	N/A	N/A	N/A	11-PHC	N/A	Replacement	No
2SI-878C-8	N/A	N/A	N/A	11-PHD	N/A	Replacement	No

7. Description of Work: Replacement of 2SI-878C-6, 7, and 8

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 2000-0016, CR 01-0239, CR 01-0603, CR 01-0624

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

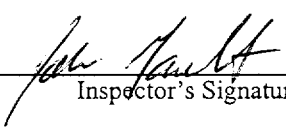
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date March 22, 2001
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 5/10/00 to 11/22/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 22 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date December 14, 2000
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9904574
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Main Steam
5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec M-3320
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-00268	Vogt	SW-2801	N/A	MS-268	N/A	Replaced	No

7. Description of Work: Replace valve
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
 Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 00-0018, Code Case N-416-1, CR 01-0312, CR 01-0711

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed [Signature], ISI Coordinator Date March 13, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 4/10/00 to 12/14/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and Endorsements

Date March 14 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 11/27/00
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9905064
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Component cooling water
ANSI B31-1
5. (a) Applicable Construction Code 19 67 Edition, None Addenda, N/A Code Case
Westinghouse Spec 676262, MSS-SP58 1968 edition (support)
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CC-00745B	Crane valves	Model 101-U	N/A	CC-745B	N/A	Replaced	No

7. Description of Work: Replaced valve, include replacement of pipe section and support to facilitate valve replacement
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☒ Pressure _____ psi Test Temp. _____ °F
VT per AWS D1.1

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 00-0022, 00-0055, 00-0056

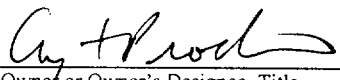
Applicable Manufacturer's Data Reports to be attached.

Code Case N-416-1, CR 01-0312

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement


Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 3-9, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 4/28/00 to 11/27/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and Endorsements

Date March 9 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 12/15/00
Name
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name WO9926706 WO9926707 WO9926708 MR96-029
6610 Nuclear Road, Two Rivers, WI 54241 Repair Organization P.O. No., Job No. Etc.
Address Type Code Symbol Stamp N/A
3. Work Performed By: Wisconsin Electric Power Co. Authorization No. N/A
Name Expiration Date N/A
6610 Nuclear Road, Two Rivers, WI 54241
Address
4. Identification of System: Auxiliary feedwater, Main Steam and Chemical Volume Control
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec. M-78, Rev-6
- (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
EB-10-H1	N/A	N/A	N/A	N/A	N/A	Replacement	No
EB-10-H5	N/A	N/A	N/A	N/A	N/A	Replacement	No
EB-10-S884	N/A	N/A	N/A	N/A	N/A	Replacement	No
EB-10-S695	N/A	N/A	N/A	N/A	N/A	Replacement	No
EB-8-H15	N/A	N/A	N/A	N/A	N/A	Replacement	No
EB-8-H28	N/A	N/A	N/A	N/A	N/A	Replacement	No
EB-8-R378	N/A	N/A	N/A	N/A	N/A	Replacement	No
SA-3-601-S29	N/A	N/A	N/A	N/A	N/A	Replacement	No
EB-8-R390	N/A	N/A	N/A	N/A	N/A	Replacement	No
EB-8-H29	N/A	N/A	N/A	N/A	N/A	Replacement	No
CH-2502R-2-2SK2	N/A	N/A	N/A	N/A	N/A	Replacement	No
CH-2502R-2-2SK8	N/A	N/A	N/A	N/A	N/A	Replacement	No
CH-2502R-2-2SK9	N/A	N/A	N/A	N/A	N/A	Replacement	No
CH-2502R-2-2SK10	N/A	N/A	N/A	N/A	N/A	Replacement	No

7. Description of Work: Modify pipe supports in response to IEB-79-14, Removed pipe support EB-8-H29

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F

Visual per AWS D1.1

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 2000-0026 RRM 2000-0027

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

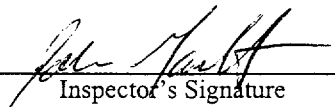
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date January 26, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBIL, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 5/23/00 to 12/15/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate Jan 29 20 01

Form NIS-2 Continued

9. Remarks RRM 00-0067, 00-0030

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacment conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date 3/12, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 7/24/00 to 1/11/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 12 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

Date 12/21/00

Sheet 1 of 2

Unit 2

WO9914183

Repair Organization P.O. No., Job No. Etc.

Type Code Symbol Stamp	N/A
Authorization No.	N/A
Expiration Date	N/A

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

[illegible]

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☒ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 2000-0031, CR 01-0312

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

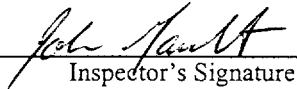
We certify that the statements made in the report are correct and this Repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 2-22, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 7/28/00 to 12/21/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 8 20 01


Form NIS-2 Continued

9. Remarks RRM 00-0033, Code Case N-416-1Applicable Manufacturer's Data Reports to be attached.CR 01-0312, CR 01-0711, CR 01-0732

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

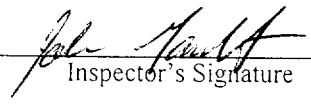
Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date March 13, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 08/22/00 to 12/14/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


 Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
 National Board, State, Province, and Endorsements

Date March 14, 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 12/14/00
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9902879
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Main Steam
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec. M-3220
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
ST-02028	N/A	N/A	N/A	ST-2028	N/A	Replaced	No

7. Description of Work: Replace Steam Trap
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
 Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 2000-0037, CR 01-0711, CR 01-0312

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date March 13, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 8/22/00 to 12/14/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 14, 20 01

1.	Owner	<u>Wisconsin Electric Power Company</u>	Date	<u>11/07/00</u>
		<u>Name</u>		
		<u>231 W. Michigan Ave., Milwaukee, WI 53201</u>	Sheet	<u>1</u> of <u>2</u>
		<u>Address</u>		
2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		<u>Name</u>		
		<u>6610 Nuclear Road, Two Rivers, WI 54241</u>		<u>WO 9918649,9715669</u>
		<u>Address</u>		<u>Repair Organization P.O. No., Job No. Etc.</u>
3.	Work Performed By:	<u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
		<u>Name</u>	Authorization No.	<u>N/A</u>
		<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
		<u>Address</u>		
4.	Identification of System:	<u>Component Cooling Water</u>		
5.	(a) Applicable Construction Code	<u>ASME Section VIII 1965 Edition, None</u>	Addenda	<u>N/A</u>
		<u>Westinghouse Spec. 676257</u>	Code Case	
	(b) Applicable Edition of Section XI Utilized for Repairs or Replacements	<u>1986, No Addenda</u>		
6.	Identification of Components Repaired or Replaced and Replacement Components			

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CC-00736A	Crosby	N69955-00-0004	N/A	CC-736A	N/A	Replaced	No
CC-00736B	Crosby	N69955-01-0005	N/A	CC-736B	N/A	Replaced	No

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 00-0039, 00-0040, CR 01-0711

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date March 12, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 8/25/00 to 11/07/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 14 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 11/11/00
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	Point Beach Nuclear Plant	Unit	2
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9906167
Address	Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
<u>Name</u>	Authorization No.	<u>N/A</u>
<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
<u>Address</u>		

4. Identification of System: Residual Heat Removal

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
West Spec. 676258

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Seal weld body-to-bonnet and replace body to bonnet bolting

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure psi Test Temp. °F

None required

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

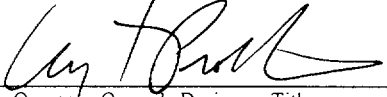
Form NIS-2 Continued

9. Remarks RRM 2000-0046, CR 01-0312

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

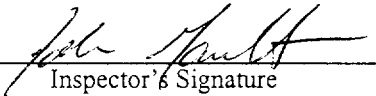
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date Feb 2, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 9/15/00 to 11/11/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate FEB 2 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date January 29, 2001
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 2
Name

6610 Nuclear Road, Two Rivers, WI 54241 WO 9927607
Address Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System: Main Steam
ANSI B31.1

5. (a) Applicable Construction Code 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec M-78

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-00265	Vogt	Unknown	N/A	MS-265	Unknown	Replaced	No

7. Description of Work: Replaced valve with velan valve

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

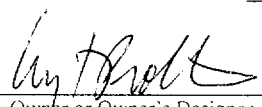
NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 00-0047 Code Case N-416-1Applicable Manufacturer's Data Reports to be attached.CR 01-0312, CR 01-0711

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date March 15, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 9/18/00 to 1/29/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 15 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date January 11, 2001
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 2
Name

6610 Nuclear Road, Two Rivers, WI 54241 WO 9902928
Address Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System: Main Steam

5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec M-78, M-3320

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-00241	Velan	N/A	N/A	MS-241	Unknown	Replaced	No

7. Description of Work: Replace valve due to bent stem. A small section of pipe replaced to facilitate valve replacement

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 00-0048


Applicable Manufacturer's Data Reports to be attached.

Code Case N-416-1, CR 01-0312, CR 01-0711

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this _____ conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date March 13, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 9/18/00 to 2/11/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


 Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
 National Board, State, Province, and Endorsements

Date March 14 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 12/7/00
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9924605
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Component Cooling Water
5. (a) Applicable Construction Code N/A 19 N/A Edition, None Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-00225A	N/A	N/A	N/A	HX-225	N/A	Replacement	No

7. Description of Work: Replace RCP Motor oil cooler and piping flange bolts, studs and nuts with longer studs and nuts to allow attachment of oil collection system covers
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure _____ psi Test Temp. _____ °F
None

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

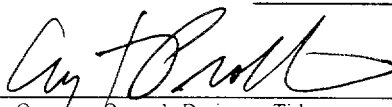
Form NIS-2 Continued

9. Remarks RRM 2000-0050

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE


We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date Jan 31, 2001
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 10/13/00 to 12/7/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate Jan 2 FEB 2 20 01
12/2/01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1.	Owner	<u>Wisconsin Electric Power Company</u>	Date	<u>October 30, 2000</u>
		Name		

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9931988
Address	Repair Organization P.O. No., Job No. Etc.

3.	Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Safety Injection

5. (a) Applicable Construction Code API Standard 650 3rd Edition, None Addenda, N/A Code Case
Bechtel Spec M-21, AISC 6th Edition

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Repaired refueling water storage tank and reattach pipe support

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
PT

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 00-0051, CR 01-0312

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date March 7, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by October 18, 2000 to October 30, 2000, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 8 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date January, 11, 2001
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9904332
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Feedwater
ANSI B31.1
5. (a) Applicable Construction Code 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec M-78, M 3320
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CS-00219	Velan	W08-20548-02AA	N/A	CS-219	Unknown	Replaced	No

7. Description of Work: Replace valve
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
 Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 00-0052, Code Case N-416-1, CR 01-0312

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date March 12, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 10/23/00 to 1/11/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 13 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 11/30/00
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO9931161
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Containment
5. (a) Applicable Construction Code III 19 65 Edition, None Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CPP-56	N/A	N/A	N/A	N/A	N/A	Replaced	No

7. Description of Work: Replaced flange gaskets on penetration CPP-56
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
- VT-3, ORT-58

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 2000-0054, CR 01-0312

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

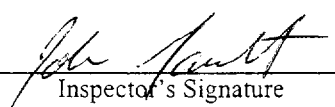
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date Feb 2, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11/11/00 to 11/30/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate FEB 2 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 11/27/00
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9912753
Address	Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: <u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
<u>Name</u>	Authorization No.	<u>N/A</u>
<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
<u>Address</u>		

4. Identification of System: Component Cooling Water

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Westinghouse G-676262

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: Replace inlet and outlet bolting and nuts

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
None

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued


9. Remarks RRM 2000-0057

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

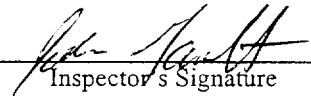
Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 2-12, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 10/27/00 to 11/27/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and Endorsements

Date FEB 12 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 12/3/00
Name _____
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address _____
2. Plant Point Beach Nuclear Plant Unit 2
Name _____
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9912858
Address _____ Repair Organization P.O. No., Job No. Etc. _____
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name _____ Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address _____
4. Identification of System: Safety Injection
5. (a) Applicable Construction Code N/A 19 N/A Edition, None Addenda, N/A Code Case
Westinghouse Spec 676241
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-00867A	N/A	N/A	N/A	SI-867A	N/A	Replacement	No

7. Description of Work: Replaced one stud and nut due to galling
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure _____ psi Test Temp. _____ °F
None

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued


9. Remarks RRM 00-0058

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 2-12, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11/1/00 to 12/3/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and Endorsements

Date FEB 12 20 01

As Required by the Provisions of the ASME Code Section XI

- #### 6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☒ Pressure _____ psi Test Temp. _____ °F
ORT-12 (Appendix J test)

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 00-0062

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date 2-7, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11/3/00 to 11/21/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate FEB 12 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 12/13/00
Name _____

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2.	Plant	<u>Point Beach Nuclear Plant</u>	Unit	<u>2</u>
		Name		

6610 Nuclear Road, Two Rivers, WI 54241	WO 9932608
Address	Repair Organization P.O. No., Job No. Etc.

3. Work Performed By:	<u>Wisconsin Electric Power Co.</u>	Type Code Symbol Stamp	<u>N/A</u>
	<u>Name</u>	Authorization No.	<u>N/A</u>
	<u>6610 Nuclear Road, Two Rivers, WI 54241</u>	Expiration Date	<u>N/A</u>
	<u>Address</u>		

4. Identification of System: Component Cooling Water

5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case
Westinghouse Spec 676262

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

[illegible]

7. Description of Work: cut out section of piping and replace to facilitate fitup to replaced reactor coolant pump motor

8. Tests Conducted: Hydrostatic ☒ Pneumatic ☐ Nominal Operating Pressure ☐
Other ☐ Pressure 187.5 psi Test Temp. Ambient °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

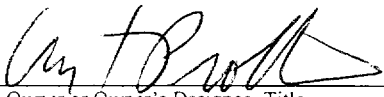
Form NIS-2 Continued

9. Remarks RRM 2000-0063

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

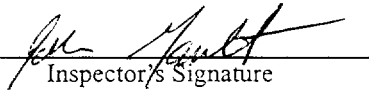
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date 1/5, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11/8/00 to 12/13/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate Jan. 9 20 01

Form NIS-2 Continued

9. Remarks RRM 00-0065

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned [Signature], ISI Coordinator Date March 9, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11/16/00 to 12/11/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate March 12 20 01

- | | | | | | |
|----|--|--|------------------------|---|-------------|
| 1. | Owner | <u>Wisconsin Electric Power Company</u> | Date | <u>January 2, 2001</u> | |
| | | <u>Name</u> | | | |
| | | <u>231 W. Michigan Ave., Milwaukee, WI 53201</u> | Sheet | <u>1</u> | of <u>2</u> |
| | | <u>Address</u> | | | |
| 2. | Plant | <u>Point Beach Nuclear Plant</u> | Unit | <u>2</u> | |
| | | <u>Name</u> | | | |
| | | <u>6610 Nuclear Road, Two Rivers, WI 54241</u> | | <u>WO 9918879</u> | |
| | | <u>Address</u> | | <u>Repair Organization P.O. No., Job No. Etc.</u> | |
| 3. | Work Performed By: | <u>Wisconsin Electric Power Co.</u> | Type Code Symbol Stamp | <u>N/A</u> | |
| | | <u>Name</u> | Authorization No. | <u>N/A</u> | |
| | | <u>6610 Nuclear Road, Two Rivers, WI 54241</u> | Expiration Date | <u>N/A</u> | |
| | | <u>Address</u> | | | |
| 4. | Identification of System: | <u>Reactor coolant</u> | | | |
| 5. | (a) Applicable Construction Code | <u>B31.1 19 67 Edition, None Addenda, N/A</u> | | | |
| | | <u>Westinghouse Spec. 676433, 676262</u> | | | |
| | (b) Applicable Edition of Section XI Utilized for Repairs or Replacements | <u>1986, No Addenda</u> | | | |
| 6. | Identification of Components Repaired or Replaced and Replacement Components | | | | |

Form NIS-2 Continued

9. Remarks RRM 00-0066


Applicable Manufacturer's Data Reports to be attached.

CR 01-0711

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

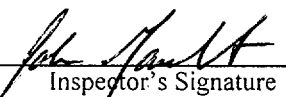
Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date March 15, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11/16/00 to 1/2/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and Endorsements

Date March 15 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 1/2/2001
Name
- 231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address
2. Plant Point Beach Nuclear Plant Unit 2
Name
- 6610 Nuclear Road, Two Rivers, WI 54241 WO 9933093
Address Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address
4. Identification of System: Reactor Coolant
5. (a) Applicable Construction Code ASME III 19 65 Edition, None Addenda, N/A Code Case
Westinghouse Spec 676413
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
2R-1	N/A	N/A	N/A	R-1	N/A	Replacement	No

7. Description of Work: Replace male flange for the reactor vessel head instrumentation port conoseal
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.


Form NIS-2 Continued

9. Remarks RRM 2000-0068

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned , ISI Coordinator Date Feb 2, 20 01
Owner/or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 12/5/200 to 1/2/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's SignatureCommissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and EndorsementsDate FEB 2 20 01

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date January 29, 2001
Name

231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2
Address

2. Plant Point Beach Nuclear Plant Unit 2
Name

6610 Nuclear Road, Two Rivers, WI 54241 WO 9933509
Address Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A
Name Authorization No. N/A
6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date N/A
Address

4. Identification of System: Main Steam

5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, None Addenda, N/A Code Case
Bechtel Spec M-3320

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
ST-02028	N/A	N/A	N/A	ST-2028	Unknown	Replacement	No

7. Description of Work: Replace pipe and fittings for ST-2028

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒
Other ☐ Pressure _____ psi Test Temp. _____ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued

9. Remarks RRM 00-0070, Code Case N-416-1

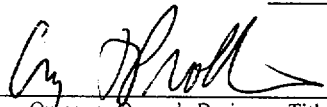
Applicable Manufacturer's Data Reports to be attached.

CR 01-0312, CR 01-0711

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this Replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement


Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date March 14, 20 01
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 12/17/00 to 1/29/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.


Inspector's Signature

Commissions 10731, WI-100057, I.N.A.C.
National Board, State, Province, and Endorsements

Date March 14 20 01