



Carolina Power & Light Company

Robinson Nuclear Plant
3581 West Entrance Road
Hartsville SC 29550

Serial: RNP-RA/00-0096

AUG 10 2000

United States Nuclear Regulatory Commission
Attn: Document Control Desk
Washington, DC 20555

H. B. ROBINSON STEAM ELECTRIC PLANT, UNIT NO. 2
DOCKET NO. 50-261/LICENSE NO. DPR-23

REQUEST FOR TECHNICAL SPECIFICATIONS CHANGE
FOR OPERATIONS INVOLVING POSITIVE REACTIVITY ADDITIONS

Ladies and Gentlemen:

Carolina Power & Light (CP&L) Company requests a change to the Technical Specifications (TS) for the H. B. Robinson Steam Electric Plant (HBRSEP), Unit No. 2 in accordance with 10 CFR 50.90. The proposed change revises Required Actions requiring suspension of operations involving reactivity additions and various Notes that preclude reduction in boron concentration. The proposed change revises these Required Actions and LCO Notes to limit the introduction of reactivity such that the required SHUTDOWN MARGIN (SDM) or refueling boron concentration will still be satisfied.

Attachment I provides an affidavit as required by 10 CFR 50.30(b).

Attachment II provides a description of the current condition, a description of the proposed change, a safety assessment, a basis for a conclusion that the proposed change does not involve a significant hazards consideration and an environmental impact consideration which demonstrates that the proposed change meets the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)((9) and (10)).

Attachment III provides a markup of the TS and Bases.

Attachment IV provides retyped pages for the TS and Bases.

A001

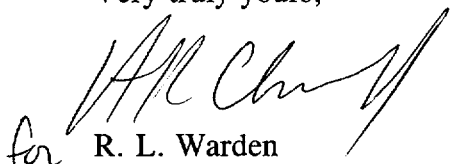
In accordance with 10 CFR 50.91(b), CP&L is providing the State of South Carolina with a copy of this letter with attachments.

The proposed change is based on Technical Specification Task Force (TSTF) Traveler TSTF-286, Revision 2 that was generically approved by the NRC on April 13, 2000. Attachment V provides a copy of TSTF-286, Revision 2. CP&L has reviewed TSTF-286, Revision 2 and concluded that it is applicable to HBRSEP Unit No. 2.

CP&L requests that the proposed change be reviewed as incorporation of an approved generic change to the Technical Specifications and approved by February 15, 2001, to support the next HBRSEP Unit No. 2 refueling outage currently scheduled to begin on April 7, 2001. CP&L is prepared to meet with the NRC at their earliest convenience to discuss the proposed change. The proposed change does not involve a significant hazards consideration.

If you have any questions concerning this matter, please contact Mr. H. K. Chernoff.

Very truly yours,


for R. L. Warden
Manager - Regulatory Affairs

Attachments

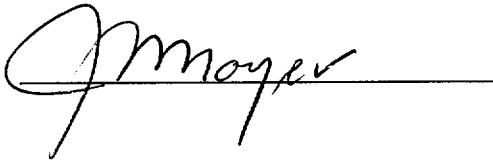
- I. Affidavit
- II. Request For Technical Specifications Change, Operations Involving Positive Reactivity Additions
- III. Markup Of Current Technical Specifications And Bases Pages
- IV. Retyped Technical Specifications And Bases
- V. TSTF-286, Revision 2

c: Mr. Max K. Batavia, Chief, Bureau of Radiological Health (SC)
Mr. L. A. Reyes, NRC, Region II
Mr. R. Subbaratnam, NRC, NRR
NRC Resident Inspector, HBRSEP
Attorney General (SC) (w/out Enclosures)

Affidavit

State of South Carolina
County of Darlington

J. W. Moyer, having been first duly sworn, did depose and say that the information contained in letter RNP-RA/00-0096 is true and correct to the best of his information, knowledge and belief; and the sources of his information are officers, employees, contractors, and agents of Carolina Power & Light Company.



Sworn to and subscribed before me

this 10th day of Aug 2000

(Seal) Albert L. Garrison
Notary Public for South Carolina

My commission expires: March 22nd 2005

H. B. ROBINSON STEAM ELECTRIC PLANT, UNIT NO. 2

REQUEST FOR TECHNICAL SPECIFICATIONS CHANGE FOR OPERATIONS INVOLVING POSITIVE REACTIVITY ADDITIONS

Description of Current Condition

The Technical Specifications (TS) ACTIONS and Notes that preclude positive reactivity additions and reduction in boron concentration are intended to preclude power increases and maintain the required SHUTDOWN MARGIN (SDM). During Conditions in which these Required Actions are invoked, various unit operations (e.g., maintaining Reactor Coolant System (RCS) inventory and controlling RCS temperature) must be continued. These necessary activities involve additions to the RCS of borated cooler water and may involve makeup from borated sources of water that are at boron concentrations less than the RCS boron concentration. These activities should not be precluded if the overall effect on the core would still assure SDM is maintained.

The RCS boron concentration is maintained greater than or equal to the concentration required to maintain minimum required SDM in MODES 3, 4, 5 and 6. The TS ACTIONS and Notes that preclude decreasing the RCS boron concentration in the event that the plant has entered specific TS Conditions are unnecessary if the overall effect on the core would still assure that the required SDM is maintained. The proposed change would allow using the borated water of sufficient concentration to decrease the RCS boron concentration while assuring SDM is maintained in the event that the plant has entered one of the applicable TS Conditions.

Description of the Proposed Change

The proposed change revises ACTIONS in the H. B. Robinson Steam Electric Plant (HBRSEP), Unit No. 2 Technical Specifications require suspending operations involving positive reactivity additions and Limiting Condition For Operation (LCO) Notes that preclude reduction in boron concentration. The change revises these ACTIONS and LCO Notes to limit the introduction of reactivity such that the required SDM or refueling boron concentration will still be satisfied. The corresponding TS Bases are revised to reflect these changes below.

The proposed changes are consistent with approved Industry/Technical Specification Task Force (TSTF) Technical Specification Change Traveler, TSTF-286, Revision 2, "Define 'Operations Involving Positive Reactivity Additions'," with exceptions noted in the applicable descriptions of changes.

The TS changes are proposed as follows:

1. Add a note to TS 3.3.1, "RPS Instrumentation," Required Action G.1 that states, "Limited boron concentration changes associated with RCS inventory control or limited plant temperature changes are allowed."

Condition G is applicable when the two required Intermediate Range Nuclear Instruments are inoperable and THERMAL POWER is $> P-6$ and $< P-10$. Required Action G.1 states, "Suspend operations involving positive reactivity additions." The proposed note will allow limited temperature changes or boron concentration fluctuations associated with RCS temperature control or inventory management.

Required Action G.1 will continue to require suspension of operations involving positive reactivity additions. Therefore, this proposed change simply clarifies the Required Action. The proposed change to LCO 3.3.1 Required Action G.1 differs from TSTF-286, "Define 'Operations Involving Positive Reactivity Additions'," Revision 2. TSTF-286, Revision 2 inserts a note stating, "Limited plant cooldown or boron dilution is allowed provided the change is accounted for in the calculated SDM." The proposed change does not include, "... provided the change is accounted for in the calculated SDM." In MODES 1 and 2, SDM is not normally a "calculated" value. Rather, SDM is assured by operation within the rod insertion limits of LCO 3.1.4, "Rod Group Alignment Limits," and LCO 3.1.5, "Shutdown Bank Insertion Limits," and within the temperature limits of LCO 3.4.2, "RCS Minimum Temperature for Criticality." This clarification is also described in the proposed Bases discussion of the Note. The use of the words "temperature changes" in place of "cooldown" is considered more accurate, because HBRSEP Unit 2 TS allows positive Moderator Temperature Coefficient (MTC) at reduced power levels. Therefore, under positive MTC conditions a temperature increase could cause a positive reactivity addition. The use of the words "Limited boron concentration changes associated with RCS inventory control" in place of "boron dilution" is consistent with the intent of TSTF-286, Revision 2, and provides further clarity of the note.

2. Add a note to TS 3.3.1, "RPS Instrumentation," Required Action I.1 that states, "Limited boron concentration changes associated with RCS inventory control or limited plant temperature changes are allowed."

Condition I is applicable when the one of the two required Source Range Nuclear Instruments is inoperable in MODE 2. Required Action I.1 states, "Suspend operations involving positive reactivity additions." The proposed note will allow limited temperature changes or boron concentration fluctuations associated with RCS temperature control or inventory management.

Required Action I.1 will continue to require suspension of operations involving positive reactivity additions. Therefore, this proposed change simply clarifies the Required Action. The proposed change to LCO 3.3.1 Required Action I.1 differs from approved

TSTF-286, Revision 2. TSTF-286, Revision 2 inserts a note stating that "limited plant cooldown or boron dilution is allowed provided the change is accounted for in the calculated SDM." The proposed change does not include, "... provided the change is accounted for in the calculated SDM." In MODE 2, SDM is not normally a calculated value. Rather, SDM is assured by operation within the rod insertion limits of LCO 3.1.4, "Rod Group Alignment Limits," and LCO 3.1.5, "Shutdown Bank Insertion Limits," and within the temperature limits of LCO 3.4.2, "RCS Minimum Temperature for Criticality." This clarification is also described in the proposed Bases discussion of the Note. The use of the words "temperature changes" in place of "cooldown" is considered more accurate, because HBRSEP Unit 2 TS allows positive Moderator Temperature Coefficient (MTC) at reduced power levels. Therefore, under positive MTC conditions a temperature increase could cause a positive reactivity addition. The use of the words "Limited boron concentration changes associated with RCS inventory control" in place of "boron dilution" is consistent with the intent of TSTF-286, Revision 2, and provides further clarity of the note.

3. Add a note to TS 3.3.1, "RPS Instrumentation," Required Action L.1 that states, "Plant temperature changes are allowed provided the temperature change is accounted for in the calculated SDM."

Condition L is applicable when the one required Source Range Nuclear Instrument is inoperable in MODE 3, 4, or 5. Required Action L.1 states, "Suspend operations involving positive reactivity additions." The proposed note will allow temperature changes provided the temperature change is accounted for in the calculated SDM.

Required Action L.1 will continue to require suspension of operations involving positive reactivity additions. This proposed change allows a temperature change that would increase reactivity of the reactor. Direct monitoring of core reactivity is not possible with the one required Source Range Nuclear Instrument inoperable, but monitoring is available to control and monitor a reactor coolant system temperature change. This proposed change is consistent with TSTF-286, Revision 2.

4. Revise LCO 3.4.5, "RCS Loops —MODE 3," Note a, LCO 3.4.6, "RCS Loops —MODE 4," Note 1a, LCO 3.4.7, "RCS Loops —MODE 5, Loops Filled," Note 1a, LCO 3.4.8, and "RCS Loops —MODE 5, Loops Not Filled," Note 1.b, to state, "No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1." These Notes currently state, "No operations are permitted that would cause reduction of the RCS boron concentration."

These notes are intended to preclude dilution of the RCS when no mixing mechanism (i.e. coolant circulation by RHR pump or reactor coolant pump) is in operation. The proposed changes allow dilution of the RCS, but the source of boric acid is required to

contain a soluble boron concentration not less than the concentration required to meet the SDM requirement of LCO 3.1.1. These proposed changes are consistent with TSTF-286, Revision 2.

5. Revise TS 3.4.5 Required Action D.2, TS 3.4.6 Required Action C.1, TS 3.4.7 Required Action B.1, and TS 3.4.8 Required Action B.1 to state, "Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1." These Required Actions currently state, "Suspend all operations involving a reduction of RCS boron concentration."

These Required Actions are intended to preclude dilution of the RCS when no mixing mechanism is in operation. The proposed changes allow dilution of the RCS, but the source of boric acid is required to contain a soluble boron concentration not less than the concentration required to meet the SDM requirement of LCO 3.1.1. These proposed changes are consistent with TSTF-286, Revision 2.

6. Revise TS 3.8.2, "AC Sources—Shutdown," Required Actions A.2.3 and B.3, TS 3.8.5, "DC Sources—Shutdown," Required Action A.2.3, TS 3.8.8, "AC Instrument Buses—Shutdown," Required Action A.2.3 and TS 3.8.10, "Distribution Systems—Shutdown," Required Action A.2.3 to state, "Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration." These Required Actions currently state, "Initiate action to suspend operations involving positive reactivity additions."

These Required Actions are intended to initiate suspension of operations involving positive reactivity additions based on the loss of LCO required electrical distribution equipment. The proposed changes allow dilution of the RCS, but the source of boric acid is required to contain a soluble boron concentration not less than the concentration required to meet the SDM requirement of LCO 3.1.1. The proposed changes will also allow temperature changes that could increase reactivity provided the reactivity insertions do not result in a loss of required SDM. These proposed changes are consistent with TSTF-286, Revision 2.

7. Revise TS 3.9.2, "Nuclear Instrumentation," Required Action B.2 to state, "Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet boron concentration of LCO 3.9.1." This Required Action currently states, "Suspend positive reactivity additions."

This Required Action is intended to initiate suspension of operations involving positive reactivity additions when there is a loss of redundant means of monitoring core reactivity. The proposed change allows dilution of the RCS, but the source of boric acid is required to contain a soluble boron concentration not less than the concentration required to meet the minimum boron concentration requirement of LCO 3.9.1. This

proposed change also removes the implicit limitation on temperature changes that would have resulted in a positive reactivity addition. No limitation on temperature change induced reactivity insertion is needed, because appropriate shutdown margin in MODE 6 is maintained by compliance with LCO 3.9.1. This proposed change is consistent with TSTF-286, Revision 2.

8. Revise the LCO 3.9.4 Note to state, "The required RHR train may be removed from operation for ≤ 1 hour in any 8 hour period, provided no operations are permitted that would cause introduction into the Reactor Coolant System, coolant with boron concentration less than that required to meet the minimum required boron concentration of LCO 3.9.1." This LCO Note currently states, "The required RHR train may be removed from operation for ≤ 1 hour in any 8 hour period, provided no operations are permitted that would cause reduction of the Reactor Coolant System boron concentration."

This note is intended to preclude dilution of the RCS when no mixing mechanism is in operation. The proposed change allows dilution of the RCS, but the source of boric acid is required to contain a soluble boron concentration not less than the concentration required to meet the boron concentration requirement of LCO 3.9.1. This proposed change is consistent with TSTF-286, Revision 2.

9. Revise TS 3.9.4, "RHR and Coolant Circulation—High Water Level," Required Action A.1 and TS 3.9.5, "RHR and Coolant Circulation—Low Water Level," Required Action B.1 to state, "Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet boron concentration of LCO 3.9.1." These Required Actions currently state, "Suspend operations involving a reduction in reactor coolant boron concentration."

These Required Actions are intended to preclude dilution of the RCS when no mixing mechanism is in operation. The proposed changes allow dilution of the RCS, but the source of boric acid is required to contain a soluble boron concentration not less than the concentration required to meet the boron concentration requirement of LCO 3.9.1. This proposed changes are consistent with TSTF-286, Revision 2.

The TS Bases related to the above changes were revised accordingly. Additionally, other related TS Bases were revised as follows:

1. The Bases for TS 3.9.1, "Boron Concentration," Required Action A.2 was revised to clarify that Operations that individually add limited positive reactivity (e.g., temperature fluctuations, inventory addition, or temperature control fluctuations), but when combined with all other operations affecting core reactivity (e.g., intentional boration) result in overall net negative reactivity addition, are not precluded by the requirement to suspend positive reactivity additions.

2. An editorial change is made to the Bases for TS 3.9.1 Required Action A.3. The discussion regarding immediately suspending CORE ALTERATIONS or positive reactivity additions is corrected. The “or” between “CORE ALTERATIONS” and “positive reactivity additions” should be “and” consistent with the requirements of the TS 3.9.1 Required Actions.
3. The heading for Required Actions A.2.1, A.2.2, A.2.3, A.2.4, B.1, B.2, B.3, and B.4 Bases was inadvertently omitted in an earlier revision to the TS Bases. The heading has been inserted in the appropriate location in the TS 3.9.1 Bases.

Safety Assessment

SDM requirements provide sufficient reactivity margin to ensure that acceptable fuel design limits will not be exceeded for normal shutdown and Anticipated Operational Occurrences (AOOs). In MODES 1 and 2, the SDM defines the degree of subcriticality that would be obtained immediately following the insertion or scram of shutdown and control rods. In MODES 3, 4, and 5, SDM is the reactivity margin by which the reactor is subcritical with Rod Cluster Control Assemblies (RCCAs) fully inserted. In both cases the SDM assumes the single RCCA of highest reactivity worth to be fully withdrawn. In MODES 1 and 2, the fuel and moderator temperatures are changed to the normal hot zero power values. However, small changes in reactivity occur as a result of temperature changes that occur associated with Reactor Coolant System (RCS) inventory management or RCS temperature control. At the beginning of core life, prior to achieving 50% RTP, positive Moderator Temperature Coefficient must be considered.

During MODE 6, the limit on the boron concentrations of the RCS, the refueling canal, and the refueling cavity during refueling ensures that the reactor remains subcritical. Refueling boron concentration is the soluble boron concentration in the coolant in each of these volumes having direct access to the reactor core during refueling. The soluble boron concentration offsets the core reactivity and is measured by chemical analysis of a representative sample of the coolant in each of the volumes. The refueling boron concentration limit is specified in the Core Operating Limits Report (COLR).

Two independent reactivity control systems are provided at HBRSEP Unit No. 2. One of these systems maintains the core subcritical under cold conditions by the use of movable control and shutdown RCCAs and the Chemical and Volume Control System (CVCS) uses soluble boric acid in the RCS. In MODES 1 and 2, the two independent reactivity control systems are used to compensate for the reactivity effects of the fuel and water temperature changes that accompany power level changes over the range from full load to no load. In addition, the RCCAs together with the CVCS, provide SDM during power operation and are capable of making the core subcritical rapidly enough to prevent exceeding acceptable fuel damage limits, assuming that the rod of highest reactivity worth remains fully withdrawn. In MODES 3, 4,

and 5, soluble boron is used to compensate for reactivity changes caused by temperature and reactor poisons, such as xenon, to maintain the reactor subcritical under shutdown conditions. In MODE 6, the CVCS is used to control boron concentration to meet required limits.

SDM is a core design condition that can be ensured during operation through RCCA positioning (control and shutdown banks) and through adjustment of the soluble boron concentration. In MODES 1 through 4, the minimum required SDM is assumed as an initial condition in the safety analyses and ensures that specified acceptable fuel design limits are not exceeded for normal operation and AOOs, assuming that of the highest worth rod stuck out following a reactor scram. In MODES 5 and 6, the reactivity condition of the core is consistent with the initial conditions assumed for the boron dilution accident analysis. The required boron concentration, in MODE 6, ensures that the k_{eff} of the core will remain within the required value during the refueling operations.

The Main Steam Line Break (MSLB) and the Boron Dilution accidents are the most limiting analyses that establish the SDM value of LCO 3.1.1 and the minimum boron concentration requirement of LCO 3.9.1. For MSLB accidents, if LCO 3.1.1 is not met, there is a potential to exceed the DNBR limit. For the boron dilution accident, if LCO 3.1.1 or LCO 3.9.1 are not met, the minimum required time assumed for operator action to terminate dilution may no longer be applicable.

The ACTIONS and Notes that preclude positive reactivity additions and reduction in boron concentration were intended to ensure that under the specified plant conditions, further power increases, or reductions in the margin to core criticality are precluded. The proposed change, to add notes to the ACTIONS and to modify existing Notes, allows the small reactivity effects that result from temperature or boron concentration fluctuations associated with RCS inventory management or temperature control to be performed provided the minimum SDM of LCO 3.1.1 or the minimum boron concentration of LCO 3.9.1 are maintained. The additional notes and changes to notes continue to provide assurance that the assumptions of the most limiting accident analyses are maintained. Therefore, necessary activities that involve additions to the RCS of cooler water (a positive reactivity effect in most cases) and that may involve makeup from borated sources of water that are at boron concentrations less than the RCS boron concentration should not be precluded if the overall effect on core reactivity still assures that SDM (or the required refueling boron concentration) is maintained.

No Significant Hazards Consideration Determination

Carolina Power & Light (CP&L) Company has evaluated the proposed Technical Specifications change and has concluded that it does not involve a significant hazards consideration. The CP&L conclusion is in accordance with the criteria set forth in 10 CFR 50.92. The bases for the conclusion that the proposed change does not involve a significant hazards consideration are discussed below.

1. Does the change involve a significant increase in the probability or consequences of an accident previously evaluated?

The proposed change does not involve any physical alteration of plant systems, structures or components. The proposed change revises ACTIONS in the H. B. Robinson Steam Electric Plant (HBRSEP) Unit No. 2 Technical Specifications (TS) that require suspending operations involving positive reactivity additions and several Limiting Condition For Operation (LCO) Notes that preclude reduction in boron concentration. The change revises these ACTIONS and LCO Notes to limit the introduction of reactivity such that the required SHUTDOWN MARGIN (SDM) or refueling boron concentration will still be satisfied. The proposed change ensures that the SDM of LCO 3.1.1 and minimum boron concentration requirements of LCO 3.9.1 are met. Therefore, the proposed change does not involve a significant increase in the probability or consequences of an accident previously evaluated in the Safety Analysis Report (SAR) because the accident analysis assumptions and initial conditions will continue to be maintained.

2. Does the change create the possibility of a new or different kind of accident from any accident previously evaluated?

The proposed change does not involve any physical alteration of plant systems, structures or components. The proposed change, which allows positive reactivity additions that do not result in the SDM or the refueling boron concentration being exceeded, does not introduce new failure mechanisms for systems, structures or components not already considered in the SAR. Therefore, the possibility of a new or different kind of accident from any accident previously evaluated is not created because no new failure mechanisms or initiating events have been introduced.

3. Does this change involve a significant reduction in a margin of safety?

The proposed change will allow positive reactivity additions, but the reactivity additions will not result in a SDM or refueling boron concentration outside of the associated design basis limits. Allowing positive reactivity additions that do not result in the SDM or the refueling boron concentration being exceeded will not significantly reduce the margin of safety.

Environmental Impact Consideration

10 CFR 51.22(c)(9) provides criteria for identification of licensing and regulatory actions for categorical exclusion for performing an environmental assessment. A proposed change for an operating license for a facility requires no environmental assessment if operation of the facility in accordance with the proposed change would not (1) involve a significant hazards consideration; (2) result in a significant change in the types or significant increases in the amounts of any effluents that may be released offsite; (3) result in an increase in individual or cumulative occupational radiation exposure. CP&L has reviewed this request against these criteria and determined that the proposed changes meet the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22 (c)(9).

Proposed Change

The proposed change revises ACTIONS in the HBRSEP Unit 2 Technical Specifications (TS) that require suspending operations involving positive reactivity additions and several LCO Notes that preclude reduction in boron concentration. The change revises these ACTIONS and LCO Notes to limit the introduction of reactivity such that the required SHUTDOWN MARGIN (SDM) or refueling boron concentration will still be satisfied.

Basis

The requested change meets the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(9) for the following reasons.

1. As demonstrated in the No Significant Hazards Consideration Determination, the proposed change does not involve a significant hazards consideration.
2. This change does not allow for an increase in plant power level, does not increase the production, nor alter the flow path or method of disposal of radioactive waste or byproducts. The plant effluent discharge temperature limits are not being changed and the discharge temperature will not exceed the limits specified in National Pollutant Discharge Elimination Permit SC 0002925. Therefore, the proposed change does not result in a significant change in the types, or significant increase in the amounts, of any effluent that may be released offsite.
3. The proposed change does not involve a physical change to the facility design, configuration, maintenance, or testing. The proposed change does not involve changing programs, requirements or routine operations in radiological controlled areas. Therefore the proposed change does not affect individual or cumulative occupational radiation exposure.

United States Nuclear Regulatory Commission

Attachment III to Serial: RNP-RA/00-0096

39 Pages

H. B. ROBINSON STEAM ELECTRIC PLANT, UNIT NO. 2

REQUEST FOR TECHNICAL SPECIFICATIONS CHANGE
FOR OPERATIONS INVOLVING POSITIVE REACTIVITY ADDITIONS

MARKUP OF CURRENT TECHNICAL SPECIFICATIONS
AND BASES PAGES

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
E. One channel inoperable.	E.1 Place channel in trip. OR E.2 Be in MODE 3.	6 hours 12 hours
F. THERMAL POWER > P-6 and < P-10, one Intermediate Range Neutron Flux channel inoperable.	F.1 Reduce THERMAL POWER to < P-6. OR F.2 Increase THERMAL POWER to > P-10.	2 hours 2 hours
G. THERMAL POWER > P-6 and < P-10, two Intermediate Range Neutron Flux channels inoperable.	G.1 Suspend operations involving positive reactivity additions. AND G.2 Reduce THERMAL POWER to < P-6.	Immediately 2 hours
H. THERMAL POWER < P-6, one or two Intermediate Range Neutron Flux channels inoperable.	H.1 Restore channel(s) to OPERABLE status.	Prior to increasing THERMAL POWER to > P-6
I. One Source Range Neutron Flux channel inoperable.	I.1 Suspend operations involving positive reactivity additions.	Immediately

NOTE

Limited boron concentration changes associated with RCS inventory control or limited plant temperature changes are allowed.

(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
J. Two Source Range Neutron Flux channels inoperable.	J.1 Open RTBs.	Immediately
K. One Source Range Neutron Flux channel inoperable.	K.1 Restore channel to OPERABLE status.	48 hours
	<u>OR</u> K.2 Open RTBs.	49 hours
L. Required Source Range Neutron Flux channel(s) inoperable.	L.1 Suspend operations involving positive reactivity additions.	Immediately
	<u>AND</u>	
	L.2 Close unborated water source isolation valves.	1 hour
	<u>AND</u>	
	L.3 Perform SR 3.1.1.1.	1 hour
		<u>AND</u>
		Once per 12 hours thereafter

-----NOTE-----
Plant temperature changes are allowed provided the temperature change is accounted for in the calculated SDM.

(continued)

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.5 RCS Loops—MODE 3

No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1;

LCO 3.4.5

Two RCS loops shall be OPERABLE and two RCS loops shall be in operation.

OR

Two RCS loops shall be OPERABLE and one RCS loop shall be in operation provided one of the following requirements is met:

- a. The Rod Control System is not capable of rod withdrawal;
or
- b. The reactor trip breakers are open; or
- c. The lift disconnect switches for all control rods not fully withdrawn are open; or
- d. SHUTDOWN MARGIN (SDM) is within the MODE 3 limits for one RCS loop in operation as specified in the COLR.

-----NOTE-----

All reactor coolant pumps may be de-energized for ≤ 1 hour in any 8 hour period provided:

- a. ~~No operations are permitted that would cause reduction of the RCS boron concentration;~~
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature; and
 1. Rod Control System is not capable of rod withdrawal,
OR
 2. Reactor Trip Breakers are open,
OR
 3. Lift disconnect switches for all control rods not fully withdrawn are open,
OR
 4. SDM is within MODE 3 limits for no RCS loops in operation as specified in the COLR.
-

Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.

APPLICABILITY: MODE 3.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One required RCS loop inoperable.	A.1 Restore required RCS loop to OPERABLE status.	72 hours
B. Required Action and associated Completion Time of Condition A not met.	B.1 Be in MODE 4.	12 hours
C. Requirements of the LCO not met for reasons other than Condition A or D.	C.1 Satisfy the conditions of the LCO.	1 hour
D. Required Action C.1 and associated Completion Time not Met.	D.1 De-energize all CRDMs.	Immediately
<u>OR</u>	<u>AND</u>	
Two required RCS loops inoperable.	D.2 Suspend all operations involving a reduction of RCS boron concentration.	Immediately
<u>OR</u>	<u>AND</u>	
No RCS loop in operation.	D.3 Initiate action to restore one RCS loop to OPERABLE status and operation.	Immediately

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.6 RCS Loops—MODE 4

No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1;

LCO 3.4.6 Two loops or trains consisting of any combination of RCS loops and residual heat removal (RHR) trains shall be OPERABLE, and one loop or train shall be in operation.

NOTES

1. All reactor coolant pumps (RCPs) and RHR pumps may be de-energized for ≤ 1 hour in any 8 hour period provided:
 - a. ~~No operations are permitted that would cause reduction of the RCS boron concentration;~~
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature; and
 - c. Rod Control System is not capable of rod withdrawal.
2. No RCP shall be started unless there is a steam bubble in the pressurizer or the secondary side water temperature of each steam generator (SG) is $\leq 50^\circ\text{F}$ above each of the RCS cold leg temperatures.

APPLICABILITY: MODE 4.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One required loop or train inoperable. <u>AND</u> One required RCS loop OPERABLE.	A.1 Initiate action to restore a second loop or train to OPERABLE status.	Immediately

(continued)

Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.

RCS Loops—MODE 4
3.4.6

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
C. Two required loops or trains inoperable. <u>OR</u> Required loop or train not in operation.	C.1 Suspend all operations involving a reduction of RCS boron concentration.	Immediately
	<u>AND</u> C.2 Initiate action to restore one loop or train to OPERABLE status and operation.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.4.6.1	Verify one RHR train or RCS loop is in operation.	12 hours
SR 3.4.6.2	Verify SG secondary side water levels are $\geq 16\%$ for required RCS loops.	12 hours
SR 3.4.6.3	Verify correct breaker alignment and indicated power are available to the required pump that is not in operation.	7 days

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.7 RCS Loops—MODE 5, Loops Filled

No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1: and

LCO 3.4.7 One residual heat removal (RHR) train shall be OPERABLE and in operation, and either:

- a. One additional RHR train shall be OPERABLE; or
- b. One OPERABLE steam generator (SG) with a secondary side water level of $\geq 16\%$.

-----NOTES-----

1. The RHR pump of the train in operation may be de-energized for ≤ 1 hour in any 8 hour period provided:
 - a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature.
 2. One required RHR train may be inoperable and de-energized for up to 2 hours for surveillance testing provided that the other RHR train is OPERABLE.
 3. No reactor coolant pump shall be started unless there is a steam bubble in the pressurizer or the secondary side water temperature of each SG is $\leq 50^{\circ}\text{F}$ above each of the RCS cold leg temperatures.
 4. All RHR trains may be removed from operation during planned heatup to MODE 4 when at least one RCS loop is in operation.
-

APPLICABILITY: MODE 5 with RCS loops filled.

Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.

RCS Loops—MODE 5, Loops Filled
3.4.7

ACTIONS

CONDITION		REQUIRED ACTION	COMPLETION TIME
A. One RHR train inoperable. <u>AND</u> Required SG secondary side water level not within limits.	A.1	Initiate action to restore a second RHR train to OPERABLE status.	Immediately
	<u>OR</u> A.2	Initiate action to restore required SG secondary side water level to within limits.	Immediately
B. Required RHR trains inoperable. <u>OR</u> No RHR train in operation.	B.1	Suspend all operations involving a reduction of RCS boron concentration.	Immediately
	<u>AND</u> B.2	Initiate action to restore one RHR train to OPERABLE status and operation.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.7.1 Verify one RHR train is in operation.	12 hours
SR 3.4.7.2 Verify SG secondary side water level is \geq 16% in required SG.	12 hours

(continued)

No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1; and

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.8 RCS Loops—MODE 5, Loops Not Filled

LCO 3.4.8 Two residual heat removal (RHR) trains shall be OPERABLE and one RHR train shall be in operation.

-----NOTES-----

1. All RHR pumps may be de-energized for ≤ 15 minutes when switching from one train to another or to perform testing of the RHR loop supply valves provided:
 - a. The core outlet temperature is maintained $> 10^{\circ}\text{F}$ below saturation temperature.
 - b. ~~No operations are permitted that would cause a reduction of the RCS boron concentration; and~~
 - c. No draining operations to further reduce the RCS water volume are permitted.
2. One RHR train may be inoperable for ≤ 2 hours for surveillance testing provided that the other RHR train is OPERABLE.

APPLICABILITY: MODE 5 with RCS loops not filled.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One RHR train inoperable.	A.1 Initiate action to restore RHR train to OPERABLE status.	Immediately

(continued)

Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.

RCS Loops—MODE 5, Loops Not Filled
3.4.8

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. Required RHR trains inoperable. <u>OR</u> No RHR train in operation.	B.1 Suspend all operations involving reduction in RCS boron concentration.	Immediately
	<u>AND</u> B.2 Initiate action to restore one RHR train to OPERABLE status and operation.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.4.8.1	Verify one RHR train is in operation.	12 hours
SR 3.4.8.2	Verify correct breaker alignment and indicated power are available to the required RHR pump that is not in operation.	7 days

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>A. (continued)</p> <div data-bbox="162 709 568 961" style="border: 1px solid black; border-radius: 15px; padding: 10px; display: inline-block;"> <p>Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.</p> </div>	<p>A.2.1 Suspend CORE ALTERATIONS.</p> <p><u>AND</u></p>	Immediately
	<p>A.2.2 Suspend movement of irradiated fuel assemblies.</p> <p><u>AND</u></p>	Immediately
	<p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> <p><u>AND</u></p>	Immediately
	<p>A.2.4 Initiate action to restore required offsite power circuit to OPERABLE status.</p>	Immediately
<p>B. The required DG inoperable.</p>	<p>B.1 Suspend CORE ALTERATIONS.</p> <p><u>AND</u></p>	Immediately
	<p>B.2 Suspend movement of irradiated fuel assemblies.</p> <p><u>AND</u></p>	Immediately
		(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>B. (continued)</p> <p>Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.</p>	<p>B.3 Initiate action to suspend operations involving positive reactivity additions.</p> <p><u>AND</u></p> <p>B.4 Initiate action to restore required DG to OPERABLE status.</p>	<p>Immediately</p> <p>Immediately</p>

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.8.2.1NOTE.....</p> <p>The following SRs are not required to be performed: SR 3.8.1.3, SR 3.8.1.8, SR 3.8.1.9, SR 3.8.1.11 through SR 3.8.1.15.</p> <p>For AC sources required to be OPERABLE, the SRs of Specification 3.8.1, "AC Sources—Operating," except SR 3.8.1.16, and SR 3.8.1.17, are applicable.</p>	<p>In accordance with applicable SRs</p>

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>A. (continued)</p> <p>Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.</p>	<p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> <p><u>AND</u></p>	Immediately
	<p>A.2.4 Initiate action to restore required DC electrical power subsystems to OPERABLE status.</p>	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.8.5.1NOTE.....</p> <p>The following SRs are not required to be performed: SR 3.8.4.4, SR 3.8.4.5, and SR 3.8.4.6.</p> <p>.....</p> <p>For DC sources required to be OPERABLE, the following SRs are applicable:</p> <p>SR 3.8.4.1 SR 3.8.4.3 SR 3.8.4.5 SR 3.8.4.2 SR 3.8.4.4 SR 3.8.4.6</p>	<p>In accordance with applicable SRs</p>

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>A. (continued)</p> <p>Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.</p>	<p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> <p><u>AND</u></p> <p>A.2.4 Initiate action to restore AC instrument bus sources to OPERABLE status.</p>	<p>Immediately</p> <p>Immediately</p>

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.8.8.1</p> <p>-----NOTE----- Actual voltage and frequency measurement is not required for AC instrument buses supplied from CVTs. -----</p> <p>Verify correct inverter voltage, frequency, and alignments to required AC instrument buses.</p>	<p>7 days</p>

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>A. (continued)</p> <p>Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.</p>	<p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> <p>AND</p>	Immediately
	<p>A.2.4 Initiate actions to restore required AC, DC, and AC instrument bus electrical power distribution subsystems to OPERABLE status.</p> <p>AND</p>	Immediately
	<p>A.2.5 Declare associated required residual heat removal subsystem(s) inoperable and not in operation.</p>	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.8.10.1-NOTE-.....</p> <p>Actual voltage measurement is not required for the AC vital buses supplied from constant voltage transformers.</p> <p>.....</p> <p>Verify correct breaker alignments and voltage to required AC, DC, and AC instrument bus electrical power distribution subsystems.</p>	7 days

3.9 REFUELING OPERATIONS

3.9.2 Nuclear Instrumentation

LC0 3.9.2 Two source range neutron flux monitors shall be OPERABLE.

APPLICABILITY: MODE 6.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>A. One required source range neutron flux monitor inoperable</p> <div style="border: 1px solid black; border-radius: 15px; padding: 10px; width: fit-content; margin: 10px 0;"> <p>Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet boron concentration of LC0 3.9.1.</p> </div>	<p>A.1 Verify one Post Accident Monitor (PAM) source range neutron flux monitor provides indication in the Control Room.</p>	15 minutes
	<p><u>AND</u></p> <p>A.2 Log indicated PAM source range neutron monitor count rate.</p>	<p>30 minutes</p> <p><u>AND</u></p> <p>Once per 30 minutes thereafter</p>
<p>B. Required Actions and Completion Times of Condition A not met.</p>	<p>B.1 Suspend CORE ALTERATIONS.</p>	Immediately
	<p><u>AND</u></p> <p>B.2 Suspend positive reactivity additions.</p>	Immediately

(continued)

3.9 REFUELING OPERATIONS

3.9.4 Residual Heat Removal (RHR) and Coolant Circulation—High Water Level

LCO 3.9.4 One RHR train shall be OPERABLE and in operation .

introduction into

NOTES

The required RHR train may be removed from operation for ≤ 1 hour in any 8 hour period, provided no operations are permitted that would cause reduction of the Reactor Coolant System boron concentration.

, coolant with

APPLICABILITY: MODE 6 with the water level ≥ 23 ft above the top of reactor vessel flange .

less than that required to meet the minimum required boron concentration of LCO 3.9.1

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>A. RHR train requirements not met.</p> <p>Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet boron concentration of LCO 3.9.1.</p>	<p>A.1 Suspend operations involving a reduction in reactor coolant boron concentration.</p>	Immediately
	<p><u>AND</u></p> <p>A.2 Suspend loading irradiated fuel assemblies in the core.</p>	Immediately
	<p><u>AND</u></p> <p>A.3 Initiate action to satisfy RHR train requirements.</p>	Immediately
	<p><u>AND</u></p>	(continued)

3.9 REFUELING OPERATIONS

3.9.5 Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level

LCO 3.9.5 Two RHR trains shall be OPERABLE, and one RHR train shall be in operation.

APPLICABILITY: MODE 6 with the water level < 23 ft above the top of reactor vessel flange.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>A. Less than the required number of RHR trains OPERABLE.</p> <div style="border: 1px solid black; border-radius: 15px; padding: 10px; width: fit-content; margin: 10px 0;"> <p>Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet boron concentration of LCO 3.9.1.</p> </div>	<p>A.1 Initiate action to restore required RHR trains to OPERABLE status.</p>	Immediately
	<p><u>OR</u></p> <p>A.2 Initiate action to establish ≥ 23 ft of water above the top of reactor vessel flange.</p>	Immediately
<p>B. No RHR train in operation.</p>	<p>B.1 Suspend operations involving a reduction in reactor coolant boron concentration.</p>	Immediately
	<p><u>AND</u></p>	(continued)

BASES

ACTIONS (continued)

G.1 and G.2

Condition G applies to two inoperable Intermediate Range Neutron Flux trip channels in MODE 2 when THERMAL POWER is above the P-6 setpoint and below the P-10 setpoint. Required Actions specified in this Condition are only applicable when channel failures do not result in reactor trip. Above the P-6 setpoint and below the P-10 setpoint, the NIS intermediate range detector performs the monitoring Functions. With no intermediate range channels OPERABLE, the Required Actions are to suspend operations involving positive reactivity additions immediately. This will preclude any power level increase since there are no OPERABLE Intermediate Range Neutron Flux channels. The operator must also reduce THERMAL POWER below the P-6 setpoint within two hours. Below P-6, the Source Range Neutron Flux channels will be able to monitor the core power level. The Completion Time of 2 hours will allow a slow and controlled power reduction to less than the P-6 setpoint and takes into account the low probability of occurrence of an event during this period that may require the protection afforded by the NIS Intermediate Range Neutron Flux trip.

Required Action G.1 is modified by a note to indicate that normal plant control operations that individually add limited positive reactivity (i.e., temperature or boron concentration fluctuations associated with RCS inventory management or temperature control) are not precluded by this Action, provided SDM requirements in MODEs 1 and 2 with $K_{eff} \geq 1.0$ are maintained by observance of LCOs 3.1.4, 3.1.5, and 3.4.2.

H.1

Condition H applies to the Intermediate Range Neutron Flux trip when THERMAL POWER is below the P-6 setpoint and one or two channels are inoperable. Below the P-6 setpoint, the NIS source range performs the monitoring and protection functions. The inoperable NIS intermediate range channel(s) must be returned to OPERABLE status prior to increasing power above the P-6 setpoint. The NIS intermediate range channels must be OPERABLE when the power level is above the capability of the source range, P-6, and below the capability of the power range, P-10.

I.1

Condition I applies to one inoperable Source Range Neutron Flux trip channel when in MODE 2, below the P-6 setpoint. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With one of the two channels inoperable, operations

(continued)

BASES

ACTIONS

I.1 (continued)

involving positive reactivity additions shall be suspended immediately.

This will preclude any power escalation. With only one source range channel OPERABLE, core protection is severely reduced and any actions that add positive reactivity to the core must be suspended immediately.

J.1

Condition J applies to two inoperable Source Range Neutron Flux trip channels when in MODE 2, below the P-6 setpoint, or in MODE 3, 4, or 5 with the RTBs closed. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With both source range channels inoperable, the RTBs must be opened immediately. With the RTBs open, the core is in a more stable condition and the unit enters Condition L.

K.1 and K.2

Condition K applies to one inoperable source range channel in MODE 3, 4, or 5 with the RTBs closed. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With one of the source range channels inoperable, 48 hours is allowed to restore it to an OPERABLE status. If the channel cannot be returned to an OPERABLE status, 1 additional hour is allowed to open the RTBs. Once the RTBs are open, the core is in a more stable condition and the unit enters Condition L. The allowance of 48 hours to restore the channel to OPERABLE status, and the additional hour to open the RTBs, are justified in Reference 8.

L.1, L.2, and L.3

Condition L applies when the required number of OPERABLE Source Range Neutron Flux channels is not met in MODE 3, 4, or 5 with the RTBs open. With the unit in this Condition, the NIS source range performs the monitoring and protection functions. With less than the required number of source

(continued)

BASES

ACTIONS

L.1, L.2, and L.3 (continued)

range channels OPERABLE, operations involving positive reactivity additions shall be suspended immediately. ~~This will preclude any power escalation.~~ In addition to suspension of positive reactivity additions, all valves that could add unborated water to the RCS must be closed within 1 hour as specified in LCO 3.9.2. The isolation of unborated water sources will preclude a boron dilution accident.

Also, the SDM must be verified within 1 hour and once every 12 hours thereafter as per SR 3.1.1.1, SDM verification. With no source range channels OPERABLE, core protection is severely reduced. Verifying the SDM within 1 hour allows sufficient time to perform the calculations and determine that the SDM requirements are met. The SDM must also be verified once per 12 hours thereafter to ensure that the core reactivity has not changed. Required Action L.1 precludes any positive reactivity additions; therefore, core reactivity should not be increasing, and a 12 hour Frequency is adequate. The Completion Times of within 1 hour and once per 12 hours are based on operating experience in performing the Required Actions and the knowledge that unit conditions will change slowly.

Required Action L.1 is modified by a note that permits plant temperature changes provided the temperature change is accounted for in the calculated SDM. Introduction of temperature changes, including temperature increases when a positive MTC exists, must be evaluated to ensure they do not result in a loss of required SDM.

M.1 and M.2

Condition M applies to the following reactor trip Functions:

- Pressurizer Pressure – Low;
- Pressurizer Water Level – High;
- Reactor Coolant Flow – Low (Two Loops);
- RCP Breaker Position (Two Loops);
- Undervoltage RCPs; and
- Underfrequency RCPs.

With one channel inoperable, the inoperable channel must be placed in the tripped condition within 6 hours. Placing

(continued)

BASES

LCO
(continued)

tests that are designed to validate various accident analyses values. One of these tests is validation of the pump coastdown curve used as input to a number of accident analyses including a loss of flow accident. This test is generally performed in MODE 3 during the initial startup testing program, and as such should only be performed once. If, however, changes are made to the RCS that would cause a change to the flow characteristics of the RCS, the input conducting the test again. Another test performed during the startup testing program is the validation of rod drop times during cold conditions, both with and without flow.

The no flow test may be performed in MODE 3, 4, or 5 and requires that the pumps be stopped for a short period of time. The Note permits the de-energizing of the pumps in order to perform this test and validate the assumed analysis values. As with the validation of the pump coastdown curve, this test should be performed only once unless the flow characteristics of the RCS are changed. The 1 hour time period specified is adequate to perform the desired tests, and operating experience has shown that boron stratification is not a problem during this short period with no forced flow.

with coolant at boron concentrations less than required to assure the SDM of LCO 3.1.1

Utilization of the Note is permitted provided the following conditions are met, along with any other conditions imposed by initial startup test procedures:

with coolant at boron concentrations less than required to assure the SDM is maintained

- a. No operations are permitted that would dilute the RCS boron concentration, thereby maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.
- c. The Rod Control System is not capable of rod withdrawal, the reactor trip breakers are open, or the lift disconnect switches for all control rods not fully withdrawn are open. Any of these conditions will prevent the occurrence of an inadvertent control rod withdrawal transient. An alternate condition,

(continued)

introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1

RCS Loops—MODE 3
B 3.4.5

BASES

ACTIONS (continued)

D.1, D.2, and D.3

With Required Action C.1 and associated Completion Time not met, two required RCS loops inoperable, or no RCS loops in operation (except during the conditions permitted by the Note in the LCO section), all CRDMs must be de-energized by opening the RTBs or de-energizing the MG sets. All operations involving a reduction of RCS boron concentration must be suspended, and action to restore one of the RCS loops to OPERABLE status and operation must be initiated. A planned reduction in RCS boron concentration requires forced circulation for proper mixing, and opening the RTBs or de-energizing the MG sets removes the possibility of an inadvertent rod withdrawal. The immediate Completion Time reflects the importance of maintaining operation for heat removal. The action to restore must be continued until one loop is restored to OPERABLE status and operation.

SURVEILLANCE REQUIREMENTS

SR 3.4.5.1

This SR requires verification every 12 hours that the required loops are in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RCS loop performance.

SR 3.4.5.2

SR 3.4.5.2 requires verification of SG OPERABILITY. SG OPERABILITY is verified by ensuring that the secondary side narrow range water level is $\geq 16\%$ for required RCS loops. If the SG secondary side narrow range water level is $< 16\%$, the tubes may become uncovered and the associated loop may not be capable of providing the heat sink for removal of the decay heat. The 12 hour Frequency is considered adequate in view of other indications available in the control room to alert the operator to a loss of SG level.

Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however, coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations.

(continued)

BASES

LCO
(continued)

loops or trains that are required to be OPERABLE to consist of any combination of RCS loops and RHR trains. Any one loop or train in operation provides enough flow to remove the decay heat from the core with forced circulation. An additional loop or train is required to be OPERABLE to provide redundancy for heat removal.

Note 1 permits all RCPs or RHR pumps to be de-energized for ≤ 1 hour in any 8 hour period. The purpose of the Note is to permit tests that are designed to validate various accident analyses values. One of the tests performed during the startup testing program is the validation of rod drop times during cold conditions, both with and without flow. The no flow test may be performed in MODE 3, 4, or 5 and requires that the pumps be stopped for a short period of time. The Note permits the de-energizing of the pumps in order to perform this test and validate the assumed analysis values. If changes are made to the RCS that would cause a change to the flow characteristics of the RCS, the input values must be revalidated by conducting the test again. The 1 hour time period is adequate to perform the test, and operating experience has shown that boron stratification is not a problem during this short period with no forced flow.

with coolant at boron concentrations less than required to assure the SDM of LCO 3.1.1

Utilization of Note 1 is permitted provided the following conditions are met along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration, therefore maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.
- c. The Rod Control System is not capable of rod withdrawal, due to the postulation of a power excursion because of an inadvertent control rod withdrawal.

with coolant at boron concentrations less than required to assure the SDM is maintained

Note 2 requires that there be a steam bubble in the pressurizer or the secondary side water temperature of each

(continued)

BASES

ACTIONS

A.1 (continued)

importance of maintaining the availability of two paths for heat removal.

B.1

If one required RCS loop or RHR train is inoperable and only one required RHR train is OPERABLE and in operation, an inoperable RCS loop or RHR train must be restored to OPERABLE status to provide a redundant means for decay heat removal.

If the parameters that are outside the limits cannot be restored, the unit must be brought to MODE 5 within 24 hours. Bringing the unit to MODE 5 is a conservative action with regard to decay heat removal. With only one RHR train OPERABLE, redundancy for decay heat removal is lost and, in the event of a loss of the remaining RHR train, it would be safer to initiate that loss from MODE 5 ($\leq 200^{\circ}\text{F}$) rather than MODE 4 (200 to 350°F). The Completion Time of 24 hours is a reasonable time, based on operating experience, to reach MODE 5 from MODE 4 in an orderly manner and without challenging plant systems.

C.1 and C.2

introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1

If no loop or train is OPERABLE or in operation, except during conditions permitted by Note 1 in the LCO section, ~~all operations involving a reduction of RCS boron concentration~~ must be suspended and action to restore one RCS loop or RHR train to OPERABLE status and operation must be initiated. A planned reduction in boron concentration requires forced circulation to provide proper mixing, and preserve the margin to criticality. The immediate Completion Times reflect the importance of maintaining operation for decay heat removal. The action to restore must be continued until one loop or train is restored to OPERABLE status and operation.

Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however, coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations.

BASES

LCO
(continued)

with coolant at boron concentrations less than required to assure the SDM of LCO 3.1.1

with coolant at boron concentrations less than required to assure the SDM is maintained

experience has shown that boron stratification is not likely during this short period with no forced flow.

Utilization of Note 1 is permitted provided the following conditions are met, along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration, therefore maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

Note 2 allows one RHR train to be inoperable and de-energized for a period of up to 2 hours, provided that the other RHR train is OPERABLE. This permits periodic surveillance tests to be performed on the inoperable train during the only time when such testing is safe and possible.

Note 3 requires that there be a steam bubble in the pressurizer or the secondary side water temperature of each SG be $\leq 50^{\circ}\text{F}$ above each of the RCS cold leg temperatures before the start of a reactor coolant pump (RCP). This restriction is to prevent a low temperature overpressure event due to a thermal transient when an RCP is started.

Note 4 provides for an orderly transition from MODE 5 to MODE 4 during a planned heatup by permitting removal of RHR trains from operation when at least one RCS loop is in operation. This Note provides for the transition to MODE 4 where an RCS loop is permitted to be in operation and replaces the RCS circulation function provided by the RHR trains.

RHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required. An OPERABLE SG can perform as a heat sink when it has an adequate water level, the RCS is not vented, and is OPERABLE in accordance with the Steam Generator Tube Surveillance Program.

(continued)

BASES (continued)

APPLICABILITY In MODE 5 with RCS loops filled, this LCO requires forced circulation of the reactor coolant to remove decay heat from the core and to provide proper boron mixing. One train of RHR provides sufficient circulation for these purposes. However, one additional RHR train is required to be OPERABLE, or the secondary side water level of at least one SG is required to be $\geq 16\%$ with the RCS not vented.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
- LCO 3.4.5, "RCS Loops—MODE 3";
- LCO 3.4.6, "RCS Loops—MODE 4";
- LCO 3.4.8, "RCS Loops—MODE 5, Loops Not Filled";
- LCO 3.9.4, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
- LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).

ACTIONS

A.1 and A.2

Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however, coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations.

If one RHR train is inoperable and the required SG has secondary side water level $< 16\%$ or the RCS is vented, redundancy for heat removal is lost. Action must be initiated immediately to restore a second RHR train to OPERABLE status or to restore the required SG secondary side water level and the RCS pressure boundary. Either Required Action A.1 or Required Action A.2 will restore redundant heat removal paths. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal

B.1 and B.2

If no RHR train is in operation, except during conditions permitted by Note 1, or if no train is OPERABLE, all operations involving a reduction of RCS boron concentration must be suspended and action to restore one RHR train to OPERABLE status and operation must be initiated. ~~To prevent boron dilution, forced circulation is required to provide proper mixing and preserve the margin to criticality in this type of operation.~~ The immediate Completion Times reflect the importance of maintaining operation for heat removal.

introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1

(continued)

BASES

LCO
(continued)

with coolant at boron concentrations less than required to assure the SDM of LCO 3.1.1 is maintained

Note 1 permits all RHR pumps to be de-energized for ≤ 15 minutes when switching from one train to another. The circumstances for stopping both RHR pumps are to be limited to situations when the outage time is short and core outlet temperature is maintained $> 10^{\circ}\text{F}$ below saturation temperature. ~~The Note prohibits boron dilution~~ or draining operations when RHR forced flow is stopped. Testing of the RHR loop supply valves can not be performed without de-energizing all RHR pumps since the valves are common to both RHR trains. Therefore, Note 1 also allows de-energization of all RHR pumps for ≤ 15 minutes when performing testing of the RHR loop supply valves. During this testing the RHR trains are still considered to be OPERABLE since a dedicated operator is stationed at the controls of the valve and is in continuous communication with the control room. In this way, the associated valve can be reopened when a need for residual heat removal operation is indicated.

Note 2 allows one RHR train to be inoperable for a period of ≤ 2 hours, provided that the other train is OPERABLE. This permits periodic surveillance tests to be performed on the inoperable train during the only time when these tests are safe and possible.

An OPERABLE RHR train is comprised of an OPERABLE RHR pump capable of providing forced flow to an OPERABLE RHR heat exchanger. RHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required.

APPLICABILITY

In MODE 5 with loops not filled, this LCO requires core heat removal and coolant circulation by the RHR System.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
- LCO 3.4.5, "RCS Loops—MODE 3";
- LCO 3.4.6, "RCS Loops—MODE 4";
- LCO 3.4.7, "RCS Loops—MODE 5, Loops Filled";
- LCO 3.9.4, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
- LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).

(continued)

introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1

BASES (continued)

ACTIONS

A.1

Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however, coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations.

If only one RHR train is OPERABLE and in operation, redundancy for RHR is lost. Action must be initiated to restore a second train to OPERABLE status. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

B.1 and B.2

If no required RHR trains are OPERABLE or in operation, except during conditions permitted by Note 1, all operations involving a reduction of RCS boron concentration must be suspended and action must be initiated immediately to restore an RHR train to OPERABLE status and operation. A planned reduction in RCS boron concentration requires forced circulation for uniform dilution, and the margin to criticality must not be reduced in this type of operation. The immediate Completion Time reflects the importance of maintaining operation for heat removal. The action to restore must continue until one train is restored to OPERABLE status and operation.

SURVEILLANCE
REQUIREMENTS

SR 3.4.8.1

This SR requires verification every 12 hours that one train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RHR train performance.

SR 3.4.8.2

Verification that the required number of pumps are OPERABLE ensures that additional pumps can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to the required pumps. The Frequency of 7 days is considered reasonable in view of

(continued)

BASES

APPLICABILITY
(continued)

- d. Instrumentation and control capability is available for monitoring and maintaining the unit in a cold shutdown condition or refueling condition.

Applicability to movement of irradiated fuel excludes movement of irradiated fuel within a properly sealed spent fuel shipping cask.

The AC power requirements for MODES 1, 2, 3, and 4 are covered in LCO 3.8.1.

ACTIONS

that could result in loss of required SDM (MODE 5) or boron concentration (MODE 6). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

A.1

A.2.1, A.2.2, A.2.3, A.2.4, B.1, B.2, B.3, and B.4

An offsite circuit would be considered inoperable if it were not available to one required ESF train. Although two trains are required by LCO 3.8.10, the one train with offsite power available may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS and fuel movement. By the allowance of the option to declare required features inoperable, with the circuit inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCO's ACTIONS.

With the offsite circuit not available to all required trains, the option would still exist to declare all required features inoperable. Since this option may involve undesired administrative efforts, the allowance for sufficiently conservative actions is made. With the required DG inoperable, the minimum required diversity of AC power sources is not available. It is, therefore, required to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions. ~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory provided the required SDM is maintained.~~

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability or the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC sources and to continue this action until restoration is accomplished in

(continued)

BASES

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4 (continued)

that could result in loss of required SDM (MODE 5) or boron concentration (MODE 6). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

source(s) inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCO ACTIONS. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions). ~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained.~~

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required DC electrical power subsystems and to continue this action until restoration is accomplished in order to provide the necessary DC electrical power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required DC electrical power subsystems should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

SURVEILLANCE REQUIREMENTS

SR 3.8.5.1

SR 3.8.5.1 requires performance of all Surveillances required by SR 3.8.4.1 through SR 3.8.4.6. Therefore, see the corresponding Bases for LCO 3.8.4 for a discussion of each SR.

This SR is modified by a Note. The reason for the Note is to preclude requiring the OPERABLE DC sources from being discharged below their capability to provide the required power supply or otherwise rendered inoperable during the performance of SRs. It is the intent that these SRs must still be capable of being met, but actual performance is not required.

(continued)

BASES

APPLICABILITY (continued)	Applicability to movement of irradiated fuel excludes movement of irradiated fuel within a properly sealed spent fuel shipping cask. AC Instrument Bus Sources requirements for MODES 1, 2, 3, and 4 are covered in LCO 3.8.7.
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ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4

that could result in loss of required SDM (MODE 5) or boron concentration (MODE 6). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

With one or more required AC instrument bus sources inoperable when two trains are required by LCO 3.8.10, "Distribution Systems Shutdown," the remaining OPERABLE AC Instrument Bus Sources may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS, fuel movement, and operations with a potential for positive reactivity additions. By the allowance of the option to declare required features inoperable with the associated AC Instrument Bus Source inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCOs' Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions).

~~Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained.~~

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC Instrument Bus Sources and to continue this action until restoration is accomplished in order to provide the necessary AC Instrument Bus Source of power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required AC Instrument Bus Sources should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power or powered from a non-preferred source.

(continued)

BASES (continued)

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, A.2.4, and A.2.5

that could result in loss of required SDM (MODE 5) or boron concentration (MODE 6)

Although redundant required features may require redundant trains of electrical power distribution subsystems to be OPERABLE, one OPERABLE distribution subsystem train may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS and fuel movement. By allowing the option to declare required features associated with an inoperable distribution subsystem inoperable, appropriate restrictions are implemented in accordance with the affected distribution subsystem LCO's Required Actions.

In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions).

Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC and DC electrical power distribution subsystems and to continue this action until restoration is accomplished in order to provide the necessary power to the unit safety systems.

Notwithstanding performance of the above conservative Required Actions, a required residual heat removal (RHR) subsystem may be inoperable. In this case, Required Actions A.2.1 through A.2.4 do not adequately address the concerns relating to coolant circulation and heat removal. Pursuant to LCO 3.0.6, the RHR ACTIONS would not be entered. Therefore, Required Action A.2.5 is provided to direct declaring RHR inoperable, which results in taking the appropriate RHR actions.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required distribution subsystems should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power.

(continued)

BASES

LCO (continued) ≤ 0.9433 is maintained during fuel handling operations. Violation of the LCO could lead to an inadvertent criticality during MODE 6.

APPLICABILITY This LCO is applicable in MODE 6 to ensure that the fuel in the reactor vessel will remain subcritical. The required boron concentration ensures a $k_{eff} \leq 0.9433$. Above MODE 6, LCO 3.1.1, "SHUTDOWN MARGIN (SDM)," ensure that an adequate amount of negative reactivity is available to shut down the reactor and maintain it subcritical.

ACTIONS

A.1 and A.2

Operations that individually add limited positive reactivity (e.g., temperature fluctuations, inventory addition, or temperature control fluctuations), but when combined with all other operations affecting core reactivity (e.g., intentional boration) result in overall net negative reactivity addition, are not precluded by this action.

Continuation of CORE ALTERATIONS or positive reactivity additions (including actions to reduce boron concentration) is contingent upon maintaining the unit in compliance with the LCO. If the boron concentration of any coolant volume in the RCS, the refueling canal, or the refueling cavity is less than its limit, all operations involving CORE ALTERATIONS or positive reactivity additions must be suspended immediately.

Suspension of CORE ALTERATIONS and positive reactivity additions shall not preclude moving a component to a safe position.

A.3

and

In addition to immediately suspending CORE ALTERATIONS or positive reactivity additions, boration to restore the concentration must be initiated immediately.

In determining the required combination of boration flow rate and concentration, no unique Design Basis Event must be satisfied. The only requirement is to restore the boron concentration to its required value as soon as possible. In order to raise the boron concentration as soon as possible, the operator should begin boration with the best source available for unit conditions.

(continued)

BASES (continued)

APPLICABILITY In MODE 6, the source range neutron flux monitors must be OPERABLE to determine changes in core reactivity. There are no other direct means available to check core reactivity levels. In MODES 2, 3, 4, and 5, these same installed source range detectors and circuitry are also required to be OPERABLE by LCO 3.3.1, "Reactor Protection System (RPS) Instrumentation."

ACTIONS

A.1 and A.2

With only one required source range neutron flux monitor OPERABLE, an OPERABLE Post Accident Monitor (PAM) source range neutron monitor may be used to provide the required redundancy. Required Action A.1 ensures that the PAM source range neutron monitor is indicating in the control room. Since the PAM source range neutron monitor provides only visual indication of count rate in the Control Room and has no audible count rate capability, Required Action A.2 requires that the indicated count rate from the PAM source range neutron monitor be logged within 30 minutes and once per 30 minutes thereafter. The Completion Times are reasonable considering that there remains one OPERABLE source range monitor with audible count rate and alarm function, and recognition of the time required to complete manual operator actions in response to the boron dilution event.

Suspending positive reactivity additions that could result in failure to meet the minimum boron concentration limit is required to assure continued safe operation.

Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation.

introduction of coolant into the RCS with boron concentration less than required to meet the minimum boron concentration of LCO 3.9.1

B.1 and B.2

If the Required Actions and Completion Times of Condition A are not met, redundant means of monitoring core reactivity conditions are not assured. CORE ALTERATIONS and ~~positive reactivity additions~~ must be suspended immediately. Performance of Required Action B.1 shall not preclude completion of movement of a component to a safe position.

C.1, C.2, and C.3

With no source range neutron flux monitor OPERABLE, action to restore a monitor to OPERABLE status shall be initiated immediately. Once initiated, action shall be continued

(continued)

BASES

APPLICABLE
SAFETY ANALYSES
(continued)

reduction. Therefore, the RHR System is retained as a Specification.

LCO

Only one RHR train is required for decay heat removal in MODE 6, with the water level ≥ 23 ft above the top of the reactor vessel flange. Only one RHR train is required to be OPERABLE, because the volume of water above the reactor vessel flange provides backup decay heat removal capability. At least one RHR train must be OPERABLE and in operation to provide:

with coolant at boron concentrations less than required to meet the minimum boron concentration of LCO 3.9.1

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

An OPERABLE RHR train includes an RHR pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path. The flow path starts in one of the RCS hot legs and is returned to the RCS cold legs.

dilute

, with coolant at boron concentrations less than required to assure the minimum required RCS boron concentration is maintained,

The LCO is modified by a Note that allows the required operating RHR train to be removed from service for up to 1 hour in any 8 hour period, provided no operations are permitted that would cause a reduction of the RCS boron concentration. Boron concentration reduction is prohibited because uniform concentration distribution cannot be ensured without forced circulation. This permits operations such as core mapping or alterations in the vicinity of the reactor vessel hot leg nozzles and RCS to RHR isolation valve testing. During this 1 hour period, decay heat is removed by natural convection to the large mass of water in the refueling cavity.

APPLICABILITY

One RHR train must be OPERABLE and in operation in MODE 6, with the water level ≥ 23 ft above the top of the reactor vessel flange, to provide decay heat removal. The 23 ft water level was selected because it corresponds to the 23 ft

(continued)

BASES

APPLICABILITY (continued)

requirement established for fuel movement in LCO 3.9.6, "Refueling Cavity Water Level." Requirements for the RHR System in other MODES are covered by LCOs in Section 3.4, Reactor Coolant System (RCS), and Section 3.5, Emergency Core Cooling Systems (ECCS). RHR train requirements in MODE 6 with the water level < 23 ft are located in LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level."

ACTIONS

Suspending positive reactivity additions that could result in failure to meet the minimum boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation.

RHR train requirements are met by having one RHR train OPERABLE and in operation, except as permitted in the Note to the LCO.

A.1

If RHR train requirements are not met, there will be no forced circulation to provide mixing to establish uniform boron concentrations. ~~Reduced boron concentrations cannot occur by the addition of water with a lower boron concentration than that contained in the RCS because all of unborated water sources are isolated.~~

A.2

If RHR train requirements are not met, actions shall be taken immediately to suspend loading of irradiated fuel assemblies in the core. With no forced circulation cooling, decay heat removal from the core occurs by natural convection to the heat sink provided by the water above the core. A minimum refueling water level of 23 ft above the reactor vessel flange provides an adequate available heat sink. Suspending any operation that would increase decay heat load, such as loading a fuel assembly, is a prudent action under this condition.

A.3

If RHR train requirements are not met, actions shall be initiated and continued in order to satisfy RHR train requirements. With the unit in MODE 6 and the refueling

(continued)

BASES

ACTIONS
(continued)

B.1

Completion Time is necessary for an operator to initiate corrective actions.

If no RHR train is in operation, there will be no forced circulation to provide mixing to establish uniform boron concentrations. ~~Reduced boron concentrations cannot occur by the addition of water with a lower boron concentration than that contained in the RCS, because all of the unborated water sources are isolated.~~

B.2

If no RHR train is in operation, actions shall be initiated immediately, and continued, to restore one RHR train to operation. Since the unit is in Conditions A and B concurrently, the restoration of two OPERABLE RHR trains and one operating RHR train should be accomplished expeditiously.

B.3

If no RHR train is in operation, all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere must be closed within 4 hours. With the RHR train requirements not met, the potential exists for the coolant to boil and release radioactive gas to the containment atmosphere. Closing containment penetrations that are open to the outside atmosphere ensures that dose limits are not exceeded.

The Completion Time of 4 hours is reasonable, based on operating experience to close all penetrations.

SURVEILLANCE
REQUIREMENTS

SR 3.9.5.1

This SR requires verification every 12 hours that one train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and

(continued)

H. B. ROBINSON STEAM ELECTRIC PLANT, UNIT NO. 2

REQUEST FOR TECHNICAL SPECIFICATIONS CHANGE
FOR OPERATIONS INVOLVING POSITIVE REACTIVITY ADDITIONS

RETYPE TECHNICAL SPECIFICATIONS AND BASES

REMOVE

INSERT

Technical Specifications

3.3-3	3.3-3
3.3-4	3.3-4
-----	3.3-4a
3.4-10	3.4-10
3.4-11	3.4-11
3.4-14 -17	3.4-14 -17
3.4-19	3.4-19
3.4-20	3.4-20
3.8-14,15	3.8-14,15
3.8-22	3.8-22
3.8-31	3.8-31
3.8-36	3.8-36
3.9-2	3.9-2
3.9-3	3.9-3
3.9-3a	3.9-3a
3.9-6 - 8	3.9-6 - 8

Bases

B 3.3-8, 9	B 3.3-8, 9
B 3.3-26, 36	B 3.3-26, 36
B 3.3-39 - 49	B 3.3-39 - 49
B 3.4-25, 28	B 3.4-25, 28
B 3.4-31 - 34	B 3.4-31 - 34
B 3.4-37 - 39a	B 3.4-37 - 39a
B 3.4-41 - 43	B 3.4-41 - 43
B 3.8-29 - 31	B 3.8-29 - 31
B 3.8-48, 49	B 3.8-48, 49
B 3.8-63, 64	B 3.8-63, 64
B 3.8-80, 81	B 3.8-80, 81
B 3.9-3, 4	B 3.9-3, 4
B 3.9-6 - 8	B 3.9-6 - 8
B 3.9-14 - 16	B 3.9-14 - 16
B 3.9-19, 20	B 3.9-19, 20

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
E. One channel inoperable.	E.1 Place channel in trip.	6 hours
	OR E.2 Be in MODE 3.	12 hours
F. THERMAL POWER > P-6 and < P-10, one Intermediate Range Neutron Flux channel inoperable.	F.1 Reduce THERMAL POWER to < P-6.	2 hours
	OR F.2 Increase THERMAL POWER to > P-10.	2 hours
G. THERMAL POWER > P-6 and < P-10, two Intermediate Range Neutron Flux channels inoperable.	G.1 -----NOTE----- Limited boron concentration changes associated with RCS inventory control or limited plant temperature changes are allowed. -----	Immediately
	Suspend operations involving positive reactivity additions. AND G.2 Reduce THERMAL POWER to < P-6.	

(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
H. THERMAL POWER < P-6, one or two Intermediate Range Neutron Flux channels inoperable.	H.1 Restore channel(s) to OPERABLE status.	Prior to increasing THERMAL POWER to > P-6
I. One Source Range Neutron Flux channel inoperable.	I.1 -----NOTE----- Limited boron concentration changes associated with RCS inventory control or limited plant temperature changes are allowed. ----- Suspend operations involving positive reactivity additions.	Immediately
J. Two Source Range Neutron Flux channels inoperable.	J.1 Open RTBs.	Immediately
K. One Source Range Neutron Flux channel inoperable.	K.1 Restore channel to OPERABLE status. OR K.2 Open RTBs.	48 hours 49 hours

(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
L. Required Source Range Neutron Flux channel(s) inoperable.	-----NOTE----- Plant temperature changes are allowed provided the temperature change is accounted for in the calculated SDM. -----	
	L.1 Suspend operations involving positive reactivity additions.	Immediately
	<u>AND</u>	
	L.2 Close unborated water source isolation valves.	1 hour
	<u>AND</u>	
	L.3 Perform SR 3.1.1.1.	1 hour
		<u>AND</u>
		Once per 12 hours thereafter

(continued)

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.5 RCS Loops—MODE 3

LCO 3.4.5 Two RCS loops shall be OPERABLE and two RCS loops shall be in operation.

OR

Two RCS loops shall be OPERABLE and one RCS loop shall be in operation provided one of the following requirements is met:

- a. The Rod Control System is not capable of rod withdrawal;
or
- b. The reactor trip breakers are open; or
- c. The lift disconnect switches for all control rods not fully withdrawn are open; or
- d. SHUTDOWN MARGIN (SDM) is within the MODE 3 limits for one RCS loop in operation as specified in the COLR.

-----NOTE-----

All reactor coolant pumps may be de-energized for ≤ 1 hour in any 8 hour period provided:

- a. No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1;
- b. Core outlet temperature is maintained at least 10°F below saturation temperature; and
 1. Rod Control System is not capable of rod withdrawal,

OR

2. Reactor Trip Breakers are open,

OR

3. Lift disconnect switches for all control rods not fully withdrawn are open,

OR

4. SDM is within MODE 3 limits for no RCS loops in operation as specified in the COLR.
-

APPLICABILITY: MODE 3.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One required RCS loop inoperable.	A.1 Restore required RCS loop to OPERABLE status.	72 hours
B. Required Action and associated Completion Time of Condition A not met.	B.1 Be in MODE 4.	12 hours
C. Requirements of the LCO not met for reasons other than Condition A or D.	C.1 Satisfy the conditions of the LCO.	1 hour
D. Required Action C.1 and associated Completion Time not Met.	D.1 De-energize all CRDMs.	Immediately
<u>OR</u>	<u>AND</u>	
Two required RCS loops inoperable.	D.2 Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.	Immediately
<u>OR</u>	<u>AND</u>	
No RCS loop in operation.	D.3 Initiate action to restore one RCS loop to OPERABLE status and operation.	Immediately

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.6 RCS Loops—MODE 4

LCO 3.4.6 Two loops or trains consisting of any combination of RCS loops and residual heat removal (RHR) trains shall be OPERABLE, and one loop or train shall be in operation.

-----NOTES-----

1. All reactor coolant pumps (RCPs) and RHR pumps may be de-energized for ≤ 1 hour in any 8 hour period provided:
 - a. No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1;
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature; and
 - c. Rod Control System is not capable of rod withdrawal.
 2. No RCP shall be started unless there is a steam bubble in the pressurizer or the secondary side water temperature of each steam generator (SG) is $\leq 50^\circ\text{F}$ above each of the RCS cold leg temperatures.
-

APPLICABILITY: MODE 4.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One required loop or train inoperable. <u>AND</u> One required RCS loop OPERABLE.	A.1 Initiate action to restore a second loop or train to OPERABLE status.	Immediately

(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
C. Two required loops or trains inoperable. <u>OR</u> Required loop or train not in operation.	C.1 Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.	Immediately
	<u>AND</u> C.2 Initiate action to restore one loop or train to OPERABLE status and operation.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.6.1 Verify one RHR train or RCS loop is in operation.	12 hours
SR 3.4.6.2 Verify SG secondary side water levels are $\geq 16\%$ for required RCS loops.	12 hours
SR 3.4.6.3 Verify correct breaker alignment and indicated power are available to the required pump that is not in operation.	7 days

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.7 RCS Loops—MODE 5, Loops Filled

LCO 3.4.7 One residual heat removal (RHR) train shall be OPERABLE and in operation, and either:

- a. One additional RHR train shall be OPERABLE; or
- b. One OPERABLE steam generator (SG) with a secondary side water level of $\geq 16\%$.

-----NOTES-----

1. The RHR pump of the train in operation may be de-energized for ≤ 1 hour in any 8 hour period provided:
 - a. No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1; and
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature.
 2. One required RHR train may be inoperable and de-energized for up to 2 hours for surveillance testing provided that the other RHR train is OPERABLE.
 3. No reactor coolant pump shall be started unless there is a steam bubble in the pressurizer or the secondary side water temperature of each SG is $\leq 50^{\circ}\text{F}$ above each of the RCS cold leg temperatures.
 4. All RHR trains may be removed from operation during planned heatup to MODE 4 when at least one RCS loop is in operation.
-

APPLICABILITY: MODE 5 with RCS loops filled.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One RHR train inoperable. <u>AND</u> Required SG secondary side water level not within limits.	A.1 Initiate action to restore a second RHR train to OPERABLE status.	Immediately
	<u>OR</u> A.2 Initiate action to restore required SG secondary side water level to within limits.	Immediately
B. Required RHR trains inoperable. <u>OR</u> No RHR train in operation.	B.1 Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.	Immediately
	<u>AND</u> B.2 Initiate action to restore one RHR train to OPERABLE status and operation.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.7.1 Verify one RHR train is in operation.	12 hours
SR 3.4.7.2 Verify SG secondary side water level is \geq 16% in required SG.	12 hours

(continued)

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.8 RCS Loops—MODE 5, Loops Not Filled

LCO 3.4.8 Two residual heat removal (RHR) trains shall be OPERABLE and one RHR train shall be in operation.

-----NOTES-----

1. All RHR pumps may be de-energized for ≤ 15 minutes when switching from one train to another or to perform testing of the RHR loop supply valves provided:
 - a. The core outlet temperature is maintained $> 10^{\circ}\text{F}$ below saturation temperature,
 - b. No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1; and
 - c. No draining operations to further reduce the RCS water volume are permitted.
 2. One RHR train may be inoperable for ≤ 2 hours for surveillance testing provided that the other RHR train is OPERABLE.
-

APPLICABILITY: MODE 5 with RCS loops not filled.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One RHR train inoperable.	A.1 Initiate action to restore RHR train to OPERABLE status.	Immediately

(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. Required RHR trains inoperable. <u>OR</u> No RHR train in operation.	B.1 Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.	Immediately
	<u>AND</u> B.2 Initiate action to restore one RHR train to OPERABLE status and operation.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.8.1 Verify one RHR train is in operation.	12 hours
SR 3.4.8.2 Verify correct breaker alignment and indicated power are available to the required RHR pump that is not in operation.	7 days

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. (continued)	A.2.1 Suspend CORE ALTERATIONS.	Immediately
	<u>AND</u>	
	A.2.2 Suspend movement of irradiated fuel assemblies.	Immediately
	<u>AND</u>	
	A.2.3 Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.	Immediately
	<u>AND</u>	
	A.2.4 Initiate action to restore required offsite power circuit to OPERABLE status.	Immediately
B. The required DG inoperable.	B.1 Suspend CORE ALTERATIONS.	Immediately
	<u>AND</u>	
	B.2 Suspend movement of irradiated fuel assemblies.	Immediately
	<u>AND</u>	(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. (continued)	B.3 Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.	Immediately
	<u>AND</u> B.4 Initiate action to restore required DG to OPERABLE status.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.8.2.1 -----NOTE----- The following SRs are not required to be performed: SR 3.8.1.3, SR 3.8.1.8, SR 3.8.1.9, SR 3.8.1.11 through SR 3.8.1.15. ----- For AC sources required to be OPERABLE, the SRs of Specification 3.8.1, "AC Sources—Operating," except SR 3.8.1.16, and SR 3.8.1.17, are applicable.	In accordance with applicable SRs

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. (continued)	A.2.3 Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.	Immediately
	<p><u>AND</u></p> <p>A.2.4 Initiate action to restore required DC electrical power subsystems to OPERABLE status.</p>	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.8.5.1 -----NOTE-----</p> <p>The following SRs are not required to be performed: SR 3.8.4.4, SR 3.8.4.5, and SR 3.8.4.6.</p> <p>-----</p> <p>For DC sources required to be OPERABLE, the following SRs are applicable:</p> <p>SR 3.8.4.1 SR 3.8.4.3 SR 3.8.4.5 SR 3.8.4.2 SR 3.8.4.4 SR 3.8.4.6</p>	In accordance with applicable SRs

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. (continued)	A.2.3 Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.	Immediately
	<u>AND</u> A.2.4 Initiate action to restore AC instrument bus sources to OPERABLE status.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.8.8.1 -----NOTE----- Actual voltage and frequency measurement is not required for AC instrument buses supplied from CVTs. ----- Verify correct inverter voltage, frequency, and alignments to required AC instrument buses.</p>	7 days

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. (continued)	A.2.3 Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.	Immediately
	<u>AND</u>	
	A.2.4 Initiate actions to restore required AC, DC, and AC instrument bus electrical power distribution subsystems to OPERABLE status.	Immediately
	<u>AND</u>	
	A.2.5 Declare associated required residual heat removal subsystem(s) inoperable and not in operation.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.8.10.1 -----NOTE----- Actual voltage measurement is not required for the AC vital buses supplied from constant voltage transformers. -----</p> <p>Verify correct breaker alignments and voltage to required AC, DC, and AC instrument bus electrical power distribution subsystems.</p>	7 days

3.9 REFUELING OPERATIONS

3.9.2 Nuclear Instrumentation

LCO 3.9.2 Two source range neutron flux monitors shall be OPERABLE.

APPLICABILITY: MODE 6.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One required source range neutron flux monitor inoperable	A.1 Verify one Post Accident Monitor (PAM) source range neutron flux monitor provides indication in the Control Room.	15 minutes
	<u>AND</u>	
	A.2 Log indicated PAM source range neutron monitor count rate.	30 minutes <u>AND</u> Once per 30 minutes thereafter

(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. Required Actions and Completion Times of Condition A not met.	B.1 Suspend CORE ALTERATIONS.	Immediately
	<u>AND</u> B.2 Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet boron concentration of LCO 3.9.1.	Immediately
C. Two required source range neutron flux monitors inoperable.	C.1 Initiate action to restore one source range neutron flux monitor to OPERABLE status.	Immediately
	<u>AND</u>	
	C.2 Suspend CORE ALTERATIONS.	Immediately
	<u>AND</u>	
	C.3 Suspend positive reactivity additions.	Immediately
	<u>AND</u>	
	C.4 Perform SR 3.9.1.1.	4 hours
		<u>AND</u>
		Once per 12 hours thereafter

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.9.2.1	Perform CHANNEL CHECK.	12 hours
SR 3.9.2.2	<p>-----NOTE----- Neutron detectors are excluded from CHANNEL CALIBRATION. -----</p> <p>Perform CHANNEL CALIBRATION.</p>	18 months

3.9 REFUELING OPERATIONS

3.9.4 Residual Heat Removal (RHR) and Coolant Circulation—High Water Level

LCO 3.9.4 One RHR train shall be OPERABLE and in operation.

-----NOTES-----
The required RHR train may be removed from operation for
≤ 1 hour in any 8 hour period, provided no operations are
permitted that would cause introduction into the Reactor
Coolant System, coolant with boron concentration less than
that required to meet the minimum required boron
concentration of LCO 3.9.1.

APPLICABILITY: MODE 6 with the water level ≥ 23 ft above the top of reactor
vessel flange.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. RHR train requirements not met.	A.1 Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet boron concentration of LCO 3.9.1.	Immediately
	<u>AND</u>	
	A.2 Suspend loading irradiated fuel assemblies in the core.	Immediately
	<u>AND</u>	
		(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. (continued)	A.3 Initiate action to satisfy RHR train requirements.	4 hours
	AND A.4 Close all containment penetrations providing direct access from containment atmosphere to outside atmosphere.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.9.4.1 Verify one RHR train is in operation.	12 hours

3.9 REFUELING OPERATIONS

3.9.5 Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level

LCO 3.9.5 Two RHR trains shall be OPERABLE, and one RHR train shall be in operation.

APPLICABILITY: MODE 6 with the water level < 23 ft above the top of reactor vessel flange.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. Less than the required number of RHR trains OPERABLE.	A.1 Initiate action to restore required RHR trains to OPERABLE status.	Immediately
	<u>OR</u> A.2 Initiate action to establish \geq 23 ft of water above the top of reactor vessel flange.	Immediately
B. No RHR train in operation.	B.1 Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet boron concentration of LCO 3.9.1. <u>AND</u>	Immediately (continued)

BASES

APPLICABLE
SAFETY ANALYSES,
LCO, and
APPLICABILITY
(continued)

Reactor Protection System Functions

The safety analyses and OPERABILITY requirements applicable to each RPS Function are discussed below:

1. Manual Reactor Trip

The Manual Reactor Trip ensures that the control room operator can initiate a reactor trip at any time by using either of two reactor trip push buttons in the control room. A Manual Reactor Trip accomplishes the same results as any one of the automatic trip Functions. It is used by the reactor operator to shut down the reactor whenever any RPS or Engineered Safety Features Actuation System (ESFAS) parameter is rapidly trending toward its Trip Setpoint.

The LCO requires two Manual Reactor Trip channels to be OPERABLE. Each channel is controlled by a manual reactor trip push button. Each channel activates the reactor trip breaker in both trains. Two independent channels are required to be OPERABLE so that no single random failure will disable the Manual Reactor Trip Function.

In MODE 1 or 2, manual initiation of a reactor trip must be OPERABLE. These are the MODES in which the shutdown rods and/or control rods are partially or fully withdrawn from the core. In MODE 3, 4, or 5, the manual initiation Function must also be OPERABLE if the shutdown rods or control rods are withdrawn since withdrawn rods are required to insert to satisfy SDM requirements in those MODES. With the Control Rod Drive (CRD) System capable of withdrawing the shutdown rods or the control rods in MODE 3, 4, or 5, inadvertent control rod withdrawal is possible. Therefore, manual reactor trip is also required in this condition. In MODE 3, 4, or 5, manual initiation of a reactor trip does not have to be OPERABLE if the RTBs are open. If the RTBs are open, there is no need to be able to trip the reactor because all of the rods are inserted. This requirement maintains maximum shutdown margin available in the event of a reactivity excursion while in MODES 3, 4, or 5. In MODE 6, neither the shutdown rods nor the control rods are

(continued)

BASES

APPLICABLE
SAFETY ANALYSES,
LCO, and
APPLICABILITY

1. Manual Reactor Trip (continued)

permitted to be withdrawn and the CRDMs are disconnected from the control rods and shutdown rods. Therefore, the manual initiation Function is not required.

2. Power Range Neutron Flux

The NIS power range detectors are located external to the reactor vessel and measure neutrons leaking from the core. The NIS power range detectors provide input to the Rod Control System and the Turbine Control System. Therefore, the actuation logic must be able to withstand an input failure to the control system, which may then require the protection function actuation, and a single failure in the other channels providing the protection function actuation. Note that this Function also provides a signal to prevent automatic and manual rod withdrawal prior to initiating a reactor trip. Limiting further rod withdrawal may terminate the transient and eliminate the need to trip the reactor.

a. Power Range Neutron Flux-High

The Power Range Neutron Flux – High trip Function ensures that protection is provided, from all power levels, against a positive reactivity excursion leading to DNB during power operations. These can be caused by rod withdrawal or reductions in RCS temperature.

The LCO requires all four of the Power Range Neutron Flux-High channels to be OPERABLE.

In MODE 1 or 2, when a positive reactivity excursion could occur, the Power Range Neutron Flux-High trip must be OPERABLE. This Function will terminate the reactivity excursion and shut down the reactor prior to reaching a power level that could damage the fuel. In MODE 3, 4, 5, or 6, the NIS power range detectors cannot detect neutron levels in this range. In these MODES, the Power Range Neutron Flux-High does not have to be OPERABLE because the reactor is shut down and reactivity excursions into the power range

(continued)

BASES

APPLICABLE
SAFETY ANALYSES,
LCO, and
APPLICABILITY
(continued)

b. Turbine Trip-Turbine Stop Valve Closure

The Turbine Trip-Turbine Stop Valve Closure trip Function anticipates the loss of heat removal capabilities of the secondary system following a turbine trip from a power level above the P-7 setpoint, approximately 10% power. This action will actuate a reactor trip. The trip Function anticipates the loss of secondary heat removal capability that occurs when the stop valves close. Tripping the reactor in anticipation of loss of secondary heat removal acts to minimize the pressure and temperature transient on the reactor. This trip Function will not and is not required to operate in the presence of a single channel failure. The unit is designed to withstand a complete loss of load and not sustain core damage or challenge the RCS pressure limitations. Core protection is provided by the Pressurizer Pressure-High trip Function, and RCS integrity is ensured by the pressurizer safety valves. This trip Function is diverse to the Turbine Trip-Low Auto-Stop Oil Pressure trip Function. Each turbine stop valve is equipped with one limit switch that inputs to the RPS. If both limit switches indicate that the stop valves are closed, a reactor trip is initiated.

The limit switches are set to assure channel trip occurs when the associated stop valve is closed.

The LCO requires two Turbine Trip-Turbine Stop Valve Closure channels, one per valve, to be OPERABLE in MODE 1 above P-7. Both channels must trip to cause reactor trip.

Below the P-7 setpoint, a load rejection can be accommodated by the Steam Dump System. In MODE 3, 4, 5, or 6, there is no potential for a load rejection, and the Turbine Trip-Stop Valve Closure trip Function does not need to be OPERABLE.

(continued)

BASES

ACTIONS C.1 and C.2 (continued)

status within 48 hours. If the affected Function(s) cannot be restored to OPERABLE status within the allowed 48 hour Completion Time, the unit must be placed in a MODE in which the requirement does not apply. To achieve this status, the RTBs must be opened within the next hour. The additional hour provides sufficient time to accomplish the action in an orderly manner. With the RTBs open, these Functions are no longer required.

The Completion Time is reasonable considering that in this Condition, the remaining OPERABLE train is adequate to perform the safety function, and given the low probability of an event occurring during this interval.

D.1.1, D.1.2, D.2.1, D.2.2, and D.3

Condition D applies to the Power Range Neutron Flux--High Function.

The NIS power range detectors provide a two-out-of-four trip logic. A known inoperable channel must be placed in the tripped condition. This results in a partial trip condition requiring only one-out-of-three logic for actuation. The 6 hours allowed to place the inoperable channel in the tripped condition is justified in WCAP-10271-P-A (Ref. 7).

In addition to placing the inoperable channel in the tripped condition, THERMAL POWER must be reduced to $\leq 75\%$ RTP within 12 hours. Reducing the power level prevents operation of the core with radial power distributions beyond the design limits. With one of the NIS power range detectors inoperable, 1/4 of the radial power distribution monitoring capability is lost.

As an alternative to the above actions, the inoperable channel can be placed in the tripped condition within 6 hours and the QPTR monitored once every 12 hours as per SR 3.2.4.2, QPTR verification. Calculating QPTR every 12 hours compensates for the lost monitoring capability due to the inoperable NIS power range channel and allows continued unit operation at power levels $\geq 75\%$ RTP. The

(continued)

BASES

ACTIONS (continued)

G.1 and G.2

Condition G applies to two inoperable Intermediate Range Neutron Flux trip channels in MODE 2 when THERMAL POWER is above the P-6 setpoint and below the P-10 setpoint. Required Actions specified in this Condition are only applicable when channel failures do not result in reactor trip. Above the P-6 setpoint and below the P-10 setpoint, the NIS intermediate range detector performs the monitoring Functions. With no intermediate range channels OPERABLE, the Required Actions are to suspend operations involving positive reactivity additions immediately. This will preclude any power level increase since there are no OPERABLE Intermediate Range Neutron Flux channels. The operator must also reduce THERMAL POWER below the P-6 setpoint within two hours. Below P-6, the Source Range Neutron Flux channels will be able to monitor the core power level. The Completion Time of 2 hours will allow a slow and controlled power reduction to less than the P-6 setpoint and takes into account the low probability of occurrence of an event during this period that may require the protection afforded by the NIS Intermediate Range Neutron Flux trip.

Required Action G.1 is modified by a note to indicate that normal plant control operations that individually add limited positive reactivity (i.e., temperature or boron concentration fluctuations associated with RCS inventory management or temperature control) are not precluded by this Action, provided SDM requirements in MODEs 1 and 2 with $K_{eff} \geq 1.0$ are maintained by observance of LCOs 3.1.4, 3.1.5, and 3.4.2.

H.1

Condition H applies to the Intermediate Range Neutron Flux trip when THERMAL POWER is below the P-6 setpoint and one or two channels are inoperable. Below the P-6 setpoint, the NIS source range performs the monitoring and protection functions. The inoperable NIS intermediate range channel(s) must be returned to OPERABLE status prior to increasing power above the P-6 setpoint. The NIS intermediate range channels must be OPERABLE when the power level is above the capability of the source range, P-6, and below the capability of the power range, P-10.

(continued)

BASES

ACTIONS
(continued)

I.1

Condition I applies to one inoperable Source Range Neutron Flux trip channel when in MODE 2, below the P-6 setpoint. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With one of the two channels inoperable, operations involving positive reactivity additions shall be suspended immediately.

This will preclude any power escalation. With only one source range channel OPERABLE, core protection is severely reduced and any actions that add positive reactivity to the core must be suspended immediately.

Required Action I.1 is modified by a note to indicate that normal plant control operations that individually add limited positive reactivity (i.e., temperature or boron concentration fluctuations associated with RCS inventory management or temperature control) are not precluded by this Action, provided SDM requirements in MODEs 1 and 2 with $K_{eff} \geq 1.0$ are maintained by observance of LCOs 3.1.4, 3.1.5, and 3.4.2.

J.1

Condition J applies to two inoperable Source Range Neutron Flux trip channels when in MODE 2, below the P-6 setpoint, or in MODE 3, 4, or 5 with the RTBs closed. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With both source range channels inoperable, the RTBs must be opened immediately. With the RTBs open, the core is in a more stable condition and the unit enters Condition L.

K.1 and K.2

Condition K applies to one inoperable source range channel in MODE 3, 4, or 5 with the RTBs closed. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With one of the source range channels inoperable, 48 hours is allowed to restore it to an OPERABLE status. If the channel cannot be returned to an OPERABLE status, 1 additional hour is allowed to open the RTBs. Once the RTBs are open, the core is in a more stable condition and the unit enters

(continued)

BASES

ACTIONS K.1 and K.2 (continued)

Condition L. The allowance of 48 hours to restore the channel to OPERABLE status, and the additional hour to open the RTBs, are justified in Reference 8.

L.1, L.2, and L.3

Condition L applies when the required number of OPERABLE Source Range Neutron Flux channels is not met in MODE 3, 4, or 5 with the RTBs open. With the unit in this Condition, the NIS source range performs the monitoring and protection functions. With less than the required number of source range channels OPERABLE, operations involving positive reactivity additions shall be suspended immediately. In addition to suspension of positive reactivity additions, all valves that could add unborated water to the RCS must be closed within 1 hour as specified in LCO 3.9.2. The isolation of unborated water sources will preclude a boron dilution accident.

Also, the SDM must be verified within 1 hour and once every 12 hours thereafter as per SR 3.1.1.1, SDM verification. With no source range channels OPERABLE, core protection is severely reduced. Verifying the SDM within 1 hour allows sufficient time to perform the calculations and determine that the SDM requirements are met. The SDM must also be verified once per 12 hours thereafter to ensure that the core reactivity has not changed. Required Action L.1 precludes any positive reactivity additions; therefore, core reactivity should not be increasing, and a 12 hour Frequency is adequate. The Completion Times of within 1 hour and once per 12 hours are based on operating experience in performing the Required Actions and the knowledge that unit conditions will change slowly.

Required Action L.1 is modified by a note that permits plant temperature changes provided the temperature change is accounted for in the calculated SDM. Introduction of temperature changes, including temperature increases when a positive MTC exists, must be evaluated to ensure they do not result in a loss of required SDM.

(continued)

BASES

ACTIONS
(continued)

M.1 and M.2

Condition M applies to the following reactor trip Functions:

- Pressurizer Pressure – Low;
- Pressurizer Water Level – High;
- Reactor Coolant Flow – Low (Two Loops);
- RCP Breaker Position (Two Loops);
- Undervoltage RCPs; and
- Underfrequency RCPs.

With one channel inoperable, the inoperable channel must be placed in the tripped condition within 6 hours. Placing the channel in the tripped condition results in a partial trip condition requiring only one additional channel to initiate a reactor trip above the P-7 setpoint and below the P-8 setpoint. These Functions do not have to be OPERABLE below the P-7 setpoint because there are no loss of flow trips below the P-7 setpoint. The 6 hours allowed to place the channel in the tripped condition is justified in Reference 7. An additional 6 hours is allowed to reduce THERMAL POWER to below P-7 if the inoperable channel cannot be restored to OPERABLE status or placed in trip within the specified Completion Time.

Allowance of this time interval takes into consideration the redundant capability provided by the remaining redundant OPERABLE channel, and the low probability of occurrence of an event during this period that may require the protection afforded by the Functions associated with Condition M.

N.1 and N.2

Condition N applies to the Reactor Coolant Flow–Low (Single Loop) reactor trip Function. With one channel inoperable, the inoperable channel must be placed in trip within 6 hours. If the channel cannot be restored to OPERABLE status or the channel placed in trip within the 6 hours, then THERMAL POWER must be reduced below the P-8 setpoint within the next 4 hours. This places the unit in

(continued)

BASES

ACTIONS

N.1 and N.2 (continued)

a MODE where the LCO is no longer applicable. This trip Function does not have to be OPERABLE below the P-8 setpoint because other RPS trip Functions provide core protection below the P-8 setpoint. The 6 hours allowed to restore the channel to OPERABLE status or place in trip and the 4 additional hours allowed to reduce THERMAL POWER to below the P-8 setpoint are justified in Reference 7.

O.1 and O.2

Condition O applies to the RCP Breaker Position (Single Loop) reactor trip Function. There is one breaker position device per RCP breaker. With one channel inoperable, the inoperable channel must be restored to OPERABLE status within 6 hours. If the channel cannot be restored to OPERABLE status within the 6 hours, then THERMAL POWER must be reduced below the P-8 setpoint within the next 4 hours. This places the unit in a MODE where the LCO is no longer applicable. This Function does not have to be OPERABLE below the P-8 setpoint because other RPS Functions provide core protection below the P-8 setpoint. The 6 hours allowed to restore the channel to OPERABLE status and the 4 additional hours allowed to reduce THERMAL POWER to below the P-8 setpoint are justified in Reference 7.

P.1 and P.2

Condition P applies to Turbine Trip on Low Auto-Stop Oil Pressure or on Turbine Stop Valve Closure. With one channel inoperable, the inoperable channel must be placed in the trip condition within 6 hours. If placed in the tripped condition, this results in a partial trip condition requiring only one additional channel to initiate a reactor trip. If the channel cannot be restored to OPERABLE status or placed in the trip condition, then power must be reduced below the P-7 setpoint within the next 4 hours. The 6 hours allowed to place the inoperable channel in the tripped condition and the 4 hours allowed for reducing power are justified in Reference 7.

(continued)

BASES

ACTIONS
(continued)

Q.1 and Q.2

Condition Q applies to the SI Input from ESFAS reactor trip and the RPS Automatic Trip Logic in MODES 1 and 2. These actions address the train orientation of the RPS for these Functions. With one train inoperable, 6 hours are allowed to restore the train to OPERABLE status (Required Action Q.1) or the unit must be placed in MODE 3 within the next 6 hours. The Completion Time of 6 hours (Required Action Q.1) is reasonable considering that in this Condition, the remaining OPERABLE train is adequate to perform the safety function and given the low probability of an event during this interval. The Completion Time of 6 hours (Required Action Q.2) is reasonable, based on operating experience, to reach MODE 3 from full power in an orderly manner and without challenging unit systems.

The Required Actions have been modified by a Note that allows bypassing one train up to 12 hours for maintenance or surveillance testing, provided the other train is OPERABLE.

R.1 and R.2

Condition R applies to the RTBs in MODES 1 and 2. These actions address the train orientation of the RPS for the RTBs. With one train inoperable, 1 hour is allowed to restore the train to OPERABLE status or the unit must be placed in MODE 3 within the next 6 hours. The Completion Time of 6 hours is reasonable, based on operating experience, to reach MODE 3 from full power in an orderly manner and without challenging unit systems. The 1 hour and 6 hour Completion Times are equal to the time allowed by LCO 3.0.3 for shutdown actions in the event of a complete loss of RPS function. Placing the unit in MODE 3 removes the requirement for this particular Function.

The Required Actions have been modified by a Note which allows one channel to be bypassed for up to 12 hours for maintenance or surveillance testing, provided the other channel is OPERABLE.

(continued)

BASES

ACTIONS
(continued)

S.1 and S.2

Condition S applies to the P-6 and P-10 interlocks. With one channel inoperable for one-out-of-two or two-out-of-four coincidence logic, the associated interlock must be verified to be in its required state for the existing unit condition within 1 hour or the unit must be placed in MODE 3 within the next 6 hours. Verifying the interlock status manually accomplishes the interlock's Function. The Completion Time of 1 hour is based on operating experience and the minimum amount of time allowed for manual operator actions. The Completion Time of 6 hours is reasonable, based on operating experience, to reach MODE 3 from full power in an orderly manner and without challenging unit systems. The 1 hour and 6 hour Completion Times are equal to the time allowed by LCO 3.0.3 for shutdown actions in the event of a complete loss of RPS Function.

T.1 and T.2

Condition T applies to the P-7, P-8, and Turbine Impulse Pressure inputs. With one channel inoperable for one-out-of-two or two-out-of-four coincidence logic, the associated interlock must be verified to be in its required state for the existing unit condition within 1 hour or the unit must be placed in MODE 2 within the next 6 hours. These actions are conservative for the case where power level is being raised. Verifying the interlock status manually accomplishes the interlock's Function. The Completion Time of 1 hour is based on operating experience and the minimum amount of time allowed for manual operator actions. The Completion Time of 6 hours is reasonable, based on operating experience, to reach MODE 2 from full power in an orderly manner and without challenging unit systems.

U.1, U.2.1, and U.2.2

Condition U applies to the RTB Undervoltage and Shunt Trip Mechanisms, or diverse trip features, in MODES 1 and 2. With one of the diverse trip features inoperable, it must be restored to an OPERABLE status within 48 hours or the unit must be placed in a MODE where the requirement does not apply. This is accomplished by placing the unit in MODE 3 within the next 6 hours (54 hours total time)

(continued)

BASES

ACTIONS

U.1, U.2.1, and U.2.2 (continued)

followed by opening the RTBs in 1 additional hour (55 hours total time). The Completion Time of 6 hours is a reasonable time, based on operating experience, to reach MODE 3 from full power in an orderly manner and without challenging unit systems. With the RTBs open and the unit in MODE 3, this trip Function is no longer required to be OPERABLE. The affected RTB should not be bypassed while one of the diverse features is inoperable except for the time required to perform maintenance to one of the diverse features. The allowable time for performing maintenance or surveillance testing the diverse features is 12 hours for the reasons stated under Condition R.

The Completion Time of 48 hours for Required Action U.1 is reasonable considering that in this Condition there is one remaining diverse feature for the affected RTB, and one OPERABLE RTB capable of performing the safety function and given the low probability of an event occurring during this interval.

V.1

With two RPS trains inoperable, no automatic capability is available to shut down the reactor, and immediate plant shutdown in accordance with LCO 3.0.3 is required.

SURVEILLANCE
REQUIREMENTS

The SRs for each RPS Function are identified by the SRs column of Table 3.3.1-1 for that Function.

A Note has been added to the SR Table stating that Table 3.3.1-1 determines which SRs apply to which RPS Functions.

Note that each channel of process protection supplies both trains of the RPS. When testing Channel I, Train A and Train B must be examined. Similarly, Train A and Train B must be examined when testing Channel II, Channel III, and Channel IV (if applicable). The CHANNEL CALIBRATION and COTs are performed in a manner that is consistent with the assumptions used in analytically calculating the required channel accuracies.

(continued)

BASES

SR 3.3.1.1

Performance of the CHANNEL CHECK once every 12 hours ensures that gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the two instrument channels could be an indication of excessive instrument drift in one of the channels or of something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying that the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Deviation criteria are determined by the unit staff based on a combination of the channel instrument uncertainties, including indication and readability. If a channel is outside the criteria, it may be an indication that the sensor or the signal processing equipment has drifted outside its limit.

The Frequency is based on operating experience that demonstrates channel failure is rare. The CHANNEL CHECK supplements less formal, but more frequent, checks of channels during normal operational use of the displays associated with the LCO required channels.

SR 3.3.1.2

SR 3.3.1.2 compares the calorimetric heat balance calculation to the NIS channel output every 24 hours. If the calorimetric exceeds the NIS channel output by $> 2\%$ RTP, the NIS is not declared inoperable, but must be adjusted. If the NIS channel output cannot be properly adjusted, the channel is declared inoperable.

Two Notes modify SR 3.3.1.2. The first Note indicates that the NIS channel output shall be adjusted consistent with the calorimetric results if the absolute difference between the NIS channel output and the calorimetric is $> 2\%$ RTP. The second Note clarifies that this Surveillance is required only if reactor power is $\geq 15\%$ RTP and that 12

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.3.1.2 (continued)

hours are allowed for performing the first Surveillance after reaching 15% RTP. At lower power levels, calorimetric data are inaccurate.

The Frequency of every 24 hours is adequate. It is based on unit operating experience, considering instrument reliability and operating history data for instrument drift. Together these factors demonstrate the change in the absolute difference between NIS and heat balance calculated powers rarely exceeds 2% in any 24 hour period. In addition, control room operators periodically monitor redundant indications and alarms to detect deviations in channel outputs.

SR 3.3.1.3

SR 3.3.1.3 compares the incore system to the NIS channel output every 31 EFPD. If the absolute difference is $\geq 3\%$, the NIS channel is still OPERABLE, but must be readjusted.

If the NIS channel cannot be properly readjusted, the channel is declared inoperable. This Surveillance is performed to verify the $f(\Delta I)$ input to the overtemperature and overpower ΔT Functions.

Two Notes modify SR 3.3.1.3. Note 1 indicates that the excore NIS channel shall be adjusted if the absolute difference between the incore and excore AFD is $\geq 3\%$. Note 2 clarifies that the Surveillance is required only if reactor power is $\geq 15\%$ RTP and that 36 hours is allowed for performing the first Surveillance after reaching 15% RTP.

The Frequency of every 31 EFPD is adequate. It is based on industry operating experience, considering instrument reliability and operating history data for instrument drift. Also, the slow changes in neutron flux during the fuel cycle can be detected during this interval.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.3.1.4

SR 3.3.1.4 is the performance of a TADOT every 31 days on a STAGGERED TEST BASIS. This test shall verify OPERABILITY by actuation of the end devices.

The RTB test shall include separate verification of the undervoltage and shunt trip mechanisms. Independent verification of RTB undervoltage and shunt trip Function is not required for the bypass breakers. No capability is provided for performing such a test at power. The independent test for bypass breakers is included in SR 3.3.1.14. The bypass breaker test shall include a local shunt trip. A Note has been added to indicate that this test must be performed on the bypass breaker prior to placing it in service.

The Frequency of every 31 days on a STAGGERED TEST BASIS is adequate. It is based on industry operating experience, considering instrument reliability and operating history data.

SR 3.3.1.5

SR 3.3.1.5 is the performance of an ACTUATION LOGIC TEST. The RPS is tested every 31 days on a STAGGERED TEST BASIS. The train being tested is placed in the bypass condition, thus preventing inadvertent actuation. All possible logic combinations, with and without applicable permissives, are tested for each protection function. The Frequency of every 31 days on a STAGGERED TEST BASIS is adequate. It is based on industry operating experience, considering instrument reliability and operating history data.

A note is added to SR 3.3.1.5 stating that the SR is not required to be performed for the source range neutron flux detector channels prior to entry into MODE 3 from MODE 2 until 4 hours after entry into MODE 3. This Note allows normal shutdown to proceed without delay for testing in MODE 2 and in MODE 3 until the RTBs are open and SR 3.3.1.5 is no longer required to be performed (i.e., the 4 hour delay allows a normal shutdown to be completed without a required hold on power reduction to perform the testing required by this SR). If the unit is in MODE 3 with the RTBs closed for greater than 4 hours, this SR must be performed prior to 4 hours after entry into MODE 3.

(continued)

BASES (continued)

LCO
(continued)

tests that are designed to validate various accident analyses values. One of these tests is validation of the pump coastdown curve used as input to a number of accident analyses including a loss of flow accident. This test is generally performed in MODE 3 during the initial startup testing program, and as such should only be performed once. If, however, changes are made to the RCS that would cause a change to the flow characteristics of the RCS, the input conducting the test again. Another test performed during the startup testing program is the validation of rod drop times during cold conditions, both with and without flow.

The no flow test may be performed in MODE 3, 4, or 5 and requires that the pumps be stopped for a short period of time. The Note permits the de-energizing of the pumps in order to perform this test and validate the assumed analysis values. As with the validation of the pump coastdown curve, this test should be performed only once unless the flow characteristics of the RCS are changed. The 1 hour time period specified is adequate to perform the desired tests, and operating experience has shown that boron stratification is not a problem during this short period with no forced flow.

Utilization of the Note is permitted provided the following conditions are met, along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration with coolant at boron concentrations less than required to assure the SDM of LCO 3.1.1, thereby maintaining the margin to criticality. Boron reduction with coolant at boron concentrations less than required to assure the SDM is maintained is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.
- c. The Rod Control System is not capable of rod withdrawal, the reactor trip breakers are open, or the lift disconnect switches for all control rods not fully withdrawn are open. Any of these conditions

(continued)

BASES

ACTIONS
(continued)

D.1, D.2, and D.3

With Required Action C.1 and associated Completion Time not met, two required RCS loops inoperable, or no RCS loops in operation (except during the conditions permitted by the Note in the LCO section), all CRDMs must be de-energized by opening the RTBs or de-energizing the MG sets. All operations involving introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 must be suspended, and action to restore one of the RCS loops to OPERABLE status and operation must be initiated. A planned reduction in RCS boron concentration requires forced circulation for proper mixing, and opening the RTBs or de-energizing the MG sets removes the possibility of an inadvertent rod withdrawal. Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however, coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations. The immediate Completion Time reflects the importance of maintaining operation for heat removal. The action to restore must be continued until one loop is restored to OPERABLE status and operation.

SURVEILLANCE
REQUIREMENTS

SR 3.4.5.1

This SR requires verification every 12 hours that the required loops are in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RCS loop performance.

SR 3.4.5.2

SR 3.4.5.2 requires verification of SG OPERABILITY. SG OPERABILITY is verified by ensuring that the secondary side narrow range water level is $\geq 16\%$ for required RCS loops. If the SG secondary side narrow range water level is $< 16\%$, the tubes may become uncovered and the associated loop may

(continued)

BASES

LCO
(continued)

loops or trains that are required to be OPERABLE to consist of any combination of RCS loops and RHR trains. Any one loop or train in operation provides enough flow to remove the decay heat from the core with forced circulation. An additional loop or train is required to be OPERABLE to provide redundancy for heat removal.

Note 1 permits all RCPs or RHR pumps to be de-energized for ≤ 1 hour in any 8 hour period. The purpose of the Note is to permit tests that are designed to validate various accident analyses values. One of the tests performed during the startup testing program is the validation of rod drop times during cold conditions, both with and without flow. The no flow test may be performed in MODE 3, 4, or 5 and requires that the pumps be stopped for a short period of time. The Note permits the de-energizing of the pumps in order to perform this test and validate the assumed analysis values. If changes are made to the RCS that would cause a change to the flow characteristics of the RCS, the input values must be revalidated by conducting the test again. The 1 hour time period is adequate to perform the test, and operating experience has shown that boron stratification is not a problem during this short period with no forced flow.

Utilization of Note 1 is permitted provided the following conditions are met along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration with coolant at boron concentrations less than required to assure the SDM of LCO 3.1.1, therefore maintaining the margin to criticality. Boron reduction with coolant at boron concentrations less than required to assure the SDM is maintained is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.
- c. The Rod Control System is not capable of rod withdrawal, due to the postulation of a power excursion because of an inadvertent control rod withdrawal.

(continued)

BASES

LCO
(continued)

Note 2 requires that there be a steam bubble in the pressurizer or the secondary side water temperature of each SG be $\leq 50^{\circ}\text{F}$ above each of the RCS cold leg temperatures before the start of an RCP. This restraint is to prevent a low temperature overpressure event due to a thermal transient when an RCP is started.

An OPERABLE RCS loop comprises an OPERABLE RCP and an OPERABLE SG in accordance with the Steam Generator Tube Surveillance Program, which has the minimum water level specified in SR 3.4.6.2.

Similarly for the RHR System, an OPERABLE RHR train comprises an OPERABLE RHR pump capable of providing forced flow to an OPERABLE RHR heat exchanger. RCPs and RHR pumps are OPERABLE if they are capable of being powered and are able to provide forced flow if required.

APPLICABILITY

In MODE 4, this LCO ensures forced circulation of the reactor coolant to remove decay heat from the core and to provide proper boron mixing. One loop or train of either RCS or RHR provides sufficient circulation for these purposes. However, two circuits consisting of any combination of RCS loops and RHR trains are required to be OPERABLE to meet single failure considerations.

Operation in other MODES is covered by:

LCO 3.4.4, "RCS Loops—MODES 1 and 2";
LCO 3.4.5, "RCS Loops—MODE 3";
LCO 3.4.7, "RCS Loops—MODE 5, Loops Filled";
LCO 3.4.8, "RCS Loops—MODE 5, Loops Not Filled";
LCO 3.9.4, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).

ACTIONS

A.1

If one required RCS loop or RHR train is inoperable and only one required RCS loop remains OPERABLE, the intended redundancy for heat removal is lost. Action must be initiated to restore a second RCS loop or RHR train to

(continued)

BASES

ACTIONS

A.1 (continued)

OPERABLE status. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

B.1

If one required RCS loop or RHR train is inoperable and only one required RHR train is OPERABLE and in operation, an inoperable RCS loop or RHR train must be restored to OPERABLE status to provide a redundant means for decay heat removal.

If the parameters that are outside the limits cannot be restored, the unit must be brought to MODE 5 within 24 hours. Bringing the unit to MODE 5 is a conservative action with regard to decay heat removal. With only one RHR train OPERABLE, redundancy for decay heat removal is lost and, in the event of a loss of the remaining RHR train, it would be safer to initiate that loss from MODE 5 ($\leq 200^{\circ}\text{F}$) rather than MODE 4 (200 to 350°F). The Completion Time of 24 hours is a reasonable time, based on operating experience, to reach MODE 5 from MODE 4 in an orderly manner and without challenging plant systems.

C.1 and C.2

If no loop or train is OPERABLE or in operation, except during conditions permitted by Note 1 in the LCO section, all operations involving introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 must be suspended and action to restore one RCS loop or RHR train to OPERABLE status and operation must be initiated. A planned reduction in boron concentration requires forced circulation to provide proper mixing, and preserve the margin to criticality. Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however, coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations. The immediate Completion Times reflect the importance of

(continued)

BASES (continued)

ACTIONS C.1 and C.2 (continued)

maintaining operation for decay heat removal. The action to restore must be continued until one loop or train is restored to OPERABLE status and operation.

SURVEILLANCE
REQUIREMENTS

SR 3.4.6.1

This SR requires verification every 12 hours that one RCS loop or RHR train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RCS loop and RHR train performance.

SR 3.4.6.2

SR 3.4.6.2 requires verification of SG OPERABILITY. SG OPERABILITY is verified by ensuring that the secondary side narrow range water level is $\geq 16\%$. If the SG secondary side narrow range water level is $< 16\%$, the tubes may become uncovered and the associated loop may not be capable of providing the heat sink necessary for removal of decay heat. The 12 hour Frequency is considered adequate in view of other indications available in the control room to alert the operator to the loss of SG level.

SR 3.4.6.3

Verification that the required pump is OPERABLE ensures that an additional RCS or RHR pump can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to the required pump. The Frequency of 7 days is considered reasonable in view of other administrative controls available and has been shown to be acceptable by operating experience.

REFERENCES

None.

BASES

LCO
(continued)

experience has shown that boron stratification is not likely during this short period with no forced flow.

Utilization of Note 1 is permitted provided the following conditions are met, along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration with coolant at boron concentrations less than required to assure the SDM of LCO 3.1.1, therefore maintaining the margin to criticality. Boron reduction with coolant at boron concentrations less than required to assure the SDM is maintained is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

Note 2 allows one RHR train to be inoperable and de-energized for a period of up to 2 hours, provided that the other RHR train is OPERABLE. This permits periodic surveillance tests to be performed on the inoperable train during the only time when such testing is safe and possible.

Note 3 requires that there be a steam bubble in the pressurizer or the secondary side water temperature of each SG be $\leq 50^{\circ}\text{F}$ above each of the RCS cold leg temperatures before the start of a reactor coolant pump (RCP). This restriction is to prevent a low temperature overpressure event due to a thermal transient when an RCP is started.

Note 4 provides for an orderly transition from MODE 5 to MODE 4 during a planned startup by permitting removal of RHR trains from operation when at least one RCS loop is in operation. This Note provides for the transition to MODE 4 where an RCS loop is permitted to be in operation and replaces the RCS circulation function provided by the RHR trains.

RHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required. An OPERABLE SG can perform as a heat sink when it has an adequate water level, the RCS is not vented, and is OPERABLE in accordance with the Steam Generator Tube Surveillance Program.

(continued)

BASES (continued)

APPLICABILITY In MODE 5 with RCS loops filled, this LCO requires forced circulation of the reactor coolant to remove decay heat from the core and to provide proper boron mixing. One train of RHR provides sufficient circulation for these purposes. However, one additional RHR train is required to be OPERABLE, or the secondary side water level of at least one SG is required to be $\geq 16\%$ with the RCS not vented.

Operation in other MODES is covered by:

LCO 3.4.4, "RCS Loops—MODES 1 and 2";
LCO 3.4.5, "RCS Loops—MODE 3";
LCO 3.4.6, "RCS Loops—MODE 4";
LCO 3.4.8, "RCS Loops—MODE 5, Loops Not Filled";
LCO 3.9.4, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).

ACTIONS

A.1 and A.2

If one RHR train is inoperable and the required SG has secondary side water level $< 16\%$ or the RCS is vented, redundancy for heat removal is lost. Action must be initiated immediately to restore a second RHR train to OPERABLE status or to restore the required SG secondary side water level and the RCS pressure boundary. Either Required Action A.1 or Required Action A.2 will restore redundant heat removal paths. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

B.1 and B.2

If no RHR train is in operation, except during conditions permitted by Note 1, or if no train is OPERABLE, all operations involving introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 must be suspended and action to restore one RHR train to OPERABLE status and operation must be initiated. Suspending the introduction of coolant into

(continued)

BASES

ACTIONS

B.1 and B.2

the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however, coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations. The immediate Completion Times reflect the importance of maintaining operation for heat removal.

SURVEILLANCE
REQUIREMENTS

SR 3.4.7.1

This SR requires verification every 12 hours that the required train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RHR train performance.

SR 3.4.7.2

Verifying that at least one SG is OPERABLE by ensuring its secondary side narrow range water level is $\geq 16\%$ and the RCS is not vented ensures an alternate decay heat removal method in the event that the second RHR train is not OPERABLE. If both RHR trains are OPERABLE, this Surveillance is not needed. The 12 hour Frequency is considered adequate in view of other indications available in the control room to alert the operator to the loss of SG level or the RCS pressure boundary.

SR 3.4.7.3

Verification that a second RHR pump is OPERABLE ensures that an additional pump can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to the RHR pump. If secondary

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.4.7.3 (continued)

side water level is $\geq 16\%$ in at least one SG and the RCS is not vented, this Surveillance is not needed. The Frequency of 7 days is considered reasonable in view of other administrative controls available and has been shown to be acceptable by operating experience.

REFERENCES

1. NRC Information Notice 95-35, "Degraded Ability of Steam Generators to Remove Decay Heat by Natural Circulation," August 28, 1995.
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BASES

LCO
(continued)

Note 1 permits all RHR pumps to be de-energized for ≤ 15 minutes when switching from one train to another. The circumstances for stopping both RHR pumps are to be limited to situations when the outage time is short and core outlet temperature is maintained $> 10^{\circ}\text{F}$ below saturation temperature. The Note prohibits boron dilution with coolant at boron concentrations less than required to assure the SDM of LCO 3.1.1 is maintained or draining operations when RHR forced flow is stopped. Testing of the RHR loop supply valves can not be performed without de-energizing all RHR pumps since the valves are common to both RHR trains. Therefore, Note 1 also allows de-energization of all RHR pumps for ≤ 15 minutes when performing testing of the RHR loop supply valves. During this testing the RHR trains are still considered to be OPERABLE since a dedicated operator is stationed at the controls of the valve and is in continuous communication with the control room. In this way, the associated valve can be reopened when a need for residual heat removal operation is indicated.

Note 2 allows one RHR train to be inoperable for a period of ≤ 2 hours, provided that the other train is OPERABLE. This permits periodic surveillance tests to be performed on the inoperable train during the only time when these tests are safe and possible.

An OPERABLE RHR train is comprised of an OPERABLE RHR pump capable of providing forced flow to an OPERABLE RHR heat exchanger. RHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required.

APPLICABILITY

In MODE 5 with loops not filled, this LCO requires core heat removal and coolant circulation by the RHR System.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
- LCO 3.4.5, "RCS Loops—MODE 3";
- LCO 3.4.6, "RCS Loops—MODE 4";
- LCO 3.4.7, "RCS Loops—MODE 5, Loops Filled";
- LCO 3.9.4, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
- LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).

(continued)

BASES (continued)

ACTIONS

A.1

If only one RHR train is OPERABLE and in operation, redundancy for RHR is lost. Action must be initiated to restore a second train to OPERABLE status. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

B.1 and B.2

If no required RHR trains are OPERABLE or in operation, except during conditions permitted by Note 1, all operations involving introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 must be suspended and action must be initiated immediately to restore an RHR train to OPERABLE status and operation. A planned reduction in RCS boron concentration requires forced circulation for uniform dilution, and the margin to criticality must not be reduced in this type of operation. Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however, coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations. The immediate Completion Time reflects the importance of maintaining operation for heat removal. The action to restore must continue until one train is restored to OPERABLE status and operation.

SURVEILLANCE
REQUIREMENTS

SR 3.4.8.1

This SR requires verification every 12 hours that one train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RHR train performance.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.4.8.2 (continued)

Verification that the required number of pumps are OPERABLE ensures that additional pumps can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to the required pumps. The Frequency of 7 days is considered reasonable in view of other administrative controls available and has been shown to be acceptable by operating experience.

REFERENCES

None.

BASES

APPLICABILITY (continued)

- d. Instrumentation and control capability is available for monitoring and maintaining the unit in a cold shutdown condition or refueling condition.

Applicability to movement of irradiated fuel excludes movement of irradiated fuel within a properly sealed spent fuel shipping cask.

The AC power requirements for MODES 1, 2, 3, and 4 are covered in LCO 3.8.1.

ACTIONS

A.1

An offsite circuit would be considered inoperable if it were not available to one required ESF train. Although two trains are required by LCO 3.8.10, the one train with offsite power available may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS and fuel movement. By the allowance of the option to declare required features inoperable, with the circuit inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCO's ACTIONS.

A.2.1, A.2.2, A.2.3, A.2.4, B.1, B.2, B.3, and B.4

With the offsite circuit not available to all required trains, the option would still exist to declare all required features inoperable. Since this option may involve undesired administrative efforts, the allowance for sufficiently conservative actions is made. With the required DG inoperable, the minimum required diversity of AC power sources is not available. It is, therefore, required to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions that could result in loss of required SDM (MODE 5) or boron concentration (MODE 6). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration,

(continued)

BASES

ACTIONS

A 2.1, A 2.2, A 2.3, A 2.4, B.1, B.2, B.3, and B.4
(continued)

but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability or the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC sources and to continue this action until restoration is accomplished in order to provide the necessary AC power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required AC electrical power sources should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

Pursuant to LCO 3.0.6, the Distribution System's ACTIONS would not be entered even if all AC sources to it are inoperable, resulting in de-energization. Therefore, the Required Actions of Condition A are modified by a Note to indicate that when Condition A is entered with no AC power to any required ESF bus, the ACTIONS for LCO 3.8.10 must be immediately entered. This Note allows Condition A to provide requirements for the loss of the offsite circuit, whether or not a train is de-energized. LCO 3.8.10 would provide the appropriate restrictions for the situation involving a de-energized train.

SURVEILLANCE
REQUIREMENTS

SR 3.8.2.1

SR 3.8.2.1 requires the SRs from LCO 3.8.1 that are necessary for ensuring the OPERABILITY of the AC sources in other than MODES 1, 2, 3, and 4. SR 3.8.1.16 is not required to be met since only one offsite circuit is required to be OPERABLE. SR 3.8.1.17 is excepted because

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.8.2.1 (continued)

starting independence is not required with the DG(s) that is not required to be operable.

This SR is modified by a Note. The reason for the Note is to minimize the frequency of requiring the OPERABLE DG(s) from being paralleled with the offsite power network or otherwise rendered inoperable during performance of SRs, and to minimize the frequency of deenergizing a required 480 V ESF bus or disconnecting a required offsite circuit during performance of SRs. With limited AC sources available, a single event could compromise both the required circuit and the DG. It is the intent that these SRs must still be capable of being met, but actual performance is not required during periods when the DG and offsite circuit is required to be OPERABLE. Refer to the corresponding Bases for LCO 3.8.1 for a discussion of each SR.

REFERENCES

None.

BASES

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4 (continued)

source(s) inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCO ACTIONS. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions) that could result in loss of required SDM (MODE 5) or boron concentration (MODE 6). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required DC electrical power subsystems and to continue this action until restoration is accomplished in order to provide the necessary DC electrical power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required DC electrical power subsystems should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.8.5.1

SR 3.8.5.1 requires performance of all Surveillances required by SR 3.8.4.1 through SR 3.8.4.6. Therefore, see the corresponding Bases for LCO 3.8.4 for a discussion of each SR.

This SR is modified by a Note. The reason for the Note is to preclude requiring the OPERABLE DC sources from being discharged below their capability to provide the required power supply or otherwise rendered inoperable during the performance of SRs. It is the intent that these SRs must still be capable of being met, but actual performance is not required.

REFERENCES

1. UFSAR, Chapter 6.
 2. UFSAR, Chapter 15.
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-

BASES

APPLICABILITY (continued) Applicability to movement of irradiated fuel excludes movement of irradiated fuel within a properly sealed spent fuel shipping cask. AC Instrument Bus Sources requirements for MODES 1, 2, 3, and 4 are covered in LCO 3.8.7.

ACTIONS A.1, A.2.1, A.2.2, A.2.3, and A.2.4

With one or more required AC instrument bus sources inoperable when two trains are required by LCO 3.8.10, "Distribution Systems Shutdown," the remaining OPERABLE AC Instrument Bus Sources may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS, fuel movement, and operations with a potential for positive reactivity additions. By the allowance of the option to declare required features inoperable with the associated AC Instrument Bus Source inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCOs' Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions) that could result in loss of required SDM (MODE 5) or boron concentration (MODE 6). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC Instrument Bus Sources and to continue this action until restoration is accomplished in order to provide the necessary AC Instrument Bus Source of power to the unit safety systems.

(continued)

BASES

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4 (continued)

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required AC Instrument Bus Sources should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power or powered from a non-preferred source.

SURVEILLANCE
REQUIREMENTS

SR 3.8.8.1

This Surveillance verifies that the inverters are functioning properly with all required circuit breakers closed and required AC instrument buses energized from the inverter and that required circuit breakers are closed and required instrument buses are energized from the CVTs or other sources, as allowed by LCO 3.8.8.b. The verification of proper voltage and frequency output for the inverters ensures that the required power is readily available for the instrumentation connected to the associated AC instrument buses. The 7 day Frequency takes into account the redundant capability of the AC Instrument Bus Sources, other indications available in the control room that alert the operator to inverter malfunctions, and administrative requirements governing alignment of electrical equipment.

This SR is modified by a Note which states that voltage and frequency measurement is not required for the AC instrument buses supplied from CVTs. For these buses, observing status lights, instrument displays, etc. is sufficient to confirm that the required power is readily available to the AC instrument buses supplied from CVTs

REFERENCES

1. UFSAR, Chapter 6.
 2. UFSAR, Chapter 15.
-
-

BASES (continued)

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, A.2.4, and A.2.5

Although redundant required features may require redundant trains of electrical power distribution subsystems to be OPERABLE, one OPERABLE distribution subsystem train may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS and fuel movement. By allowing the option to declare required features associated with an inoperable distribution subsystem inoperable, appropriate restrictions are implemented in accordance with the affected distribution subsystem LCO's Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions that could result in loss of required SDM (MODE 5) or boron concentration (MODE 6)). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC and DC electrical power distribution subsystems and to continue this action until restoration is accomplished in order to provide the necessary power to the unit safety systems.

Notwithstanding performance of the above conservative Required Actions, a required residual heat removal (RHR) subsystem may be inoperable. In this case, Required Actions A.2.1 through A.2.4 do not adequately address the concerns relating to coolant circulation and heat removal. Pursuant to LCO 3.0.6, the RHR ACTIONS would not be entered.

(continued)

BASES

ACTIONS A.1, A.2.1, A.2.2, A.2.3, A.2.4, and A.2.5 (continued)

Therefore, Required Action A.2.5 is provided to direct declaring RHR inoperable, which results in taking the appropriate RHR actions.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required distribution subsystems should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power.

SURVEILLANCE SR 3.8.10.1
REQUIREMENTS

This Surveillance verifies that the AC, DC, and AC instrument bus electrical power distribution subsystems are functioning properly, with all the buses energized. The 7 day Frequency takes into account the capability of the electrical power distribution subsystems, and other indications available in the control room that alert the operator to subsystem malfunctions.

This SR is modified by Note which states that voltage measurement is not required for the AC Instrument buses supplied from Constant Voltage Transformers (CVTs). For these buses confirmation that the buses are energized by observing status lights, instrument displays, etc., is sufficient to confirm the buses are energized.

REFERENCES 1. UFSAR, Chapter 6.
 2. UFSAR, Chapter 15.

BASES

LCO (continued) ≤ 0.9433 is maintained during fuel handling operations. Violation of the LCO could lead to an inadvertent criticality during MODE 6.

APPLICABILITY This LCO is applicable in MODE 6 to ensure that the fuel in the reactor vessel will remain subcritical. The required boron concentration ensures a $k_{eff} \leq 0.9433$. Above MODE 6, LCO 3.1.1, "SHUTDOWN MARGIN (SDM)," ensure that an adequate amount of negative reactivity is available to shut down the reactor and maintain it subcritical.

ACTIONS A.1 and A.2

Continuation of CORE ALTERATIONS or positive reactivity additions (including actions to reduce boron concentration) is contingent upon maintaining the unit in compliance with the LCO. If the boron concentration of any coolant volume in the RCS, the refueling canal, or the refueling cavity is less than its limit, all operations involving CORE ALTERATIONS or positive reactivity additions must be suspended immediately.

Suspension of CORE ALTERATIONS and positive reactivity additions shall not preclude moving a component to a safe position. Operations that individually add limited positive reactivity (e.g., temperature fluctuations, inventory addition, or temperature control fluctuations), but when combined with all other operations affecting core reactivity (e.g., intentional boration) result in overall net negative reactivity addition, are not precluded by this action.

A.3

In addition to immediately suspending CORE ALTERATIONS and positive reactivity additions, boration to restore the concentration must be initiated immediately.

In determining the required combination of boration flow rate and concentration, no unique Design Basis Event must be satisfied. The only requirement is to restore the boron concentration to its required value as soon as possible. In order to raise the boron concentration as soon as possible,

(continued)

BASES

ACTIONS

A.3 (continued)

the operator should begin boration with the best source available for unit conditions.

Once actions have been initiated, they must be continued until the boron concentration is restored. The restoration time depends on the amount of boron that must be injected to reach the required concentration.

SURVEILLANCE REQUIREMENTS

SR 3.9.1.1

This SR ensures that the coolant boron concentration in the RCS, the refueling canal, and the refueling cavity is within the COLR limits. The boron concentration of the coolant in each volume is determined periodically by chemical analysis.

A minimum Frequency of once every 72 hours is a reasonable amount of time to verify the boron concentration of representative samples. The Frequency is based on operating experience, which has shown 72 hours to be adequate.

REFERENCES

1. UFSAR, Section 3.1.
 2. UFSAR, Chapter 15.
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BASES (continued)

APPLICABILITY In MODE 6, the source range neutron flux monitors must be OPERABLE to determine changes in core reactivity. There are no other direct means available to check core reactivity levels. In MODES 2, 3, 4, and 5, these same installed source range detectors and circuitry are also required to be OPERABLE by LCO 3.3.1, "Reactor Protection System (RPS) Instrumentation."

ACTIONS A.1 and A.2

With only one required source range neutron flux monitor OPERABLE, an OPERABLE Post Accident Monitor (PAM) source range neutron monitor may be used to provide the required redundancy. Required Action A.1 ensures that the PAM source range neutron monitor is indicating in the control room. Since the PAM source range neutron monitor provides only visual indication of count rate in the Control Room and has no audible count rate capability, Required Action A.2 requires that the indicated count rate from the PAM source range neutron monitor be logged within 30 minutes and once per 30 minutes thereafter. The Completion Times are reasonable considering that there remains one OPERABLE source range monitor with audible count rate and alarm function, and recognition of the time required to complete manual operator actions in response to the boron dilution event.

B.1 and B.2

If the Required Actions and Completion Times of Condition A are not met, redundant means of monitoring core reactivity conditions are not assured. CORE ALTERATIONS and introduction of coolant into the RCS with boron concentration less than required to meet the minimum boron concentration of LCO 3.9.1 must be suspended immediately. Suspending positive reactivity additions that could result in failure to meet the minimum boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical

(continued)

BASES

ACTIONS B.1 and B.2 (continued)

operation. Performance of Required Action B.1 shall not preclude completion of movement of a component to a safe position.

C.1, C.2, and C.3

With no source range neutron flux monitor OPERABLE, action to restore a monitor to OPERABLE status shall be initiated immediately. Once initiated, action shall be continued until a source range neutron flux monitor is restored to OPERABLE status. Since the source range neutron monitors are the only direct means of monitoring core reactivity conditions, CORE ALTERATIONS and positive reactivity additions must be suspended immediately. Performance of Required Action C.2 shall not preclude completion of a component to a safe condition.

C.4

With no source range neutron flux monitor OPERABLE, there are no direct means of detecting changes in core reactivity. However, since CORE ALTERATIONS and positive reactivity additions are not to be made, the core reactivity condition is stabilized until the source range neutron flux monitors are OPERABLE. This stabilized condition is determined by performing SR 3.9.1.1 to ensure that the required boron concentration exists.

The Completion Time of 4 hours is sufficient to obtain and analyze a reactor coolant sample for boron concentration. The Frequency of once per 12 hours ensures that unplanned changes in boron concentration would be identified. The 12 hour Frequency is reasonable, considering the low probability of a change in core reactivity during this time period.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.9.2.1

SR 3.9.2.1 is the performance of a CHANNEL CHECK, which is a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that the two indication channels should be consistent with core conditions. Changes in fuel loading and core geometry can result in significant differences between source range channels, but each channel should be consistent with its local conditions.

The Frequency of 12 hours is consistent with the CHANNEL CHECK Frequency specified similarly for the same instruments in LCO 3.3.1.

SR 3.9.2.2 is the performance of a CHANNEL CALIBRATION every 18 months. This SR is modified by a Note stating that neutron detectors are excluded from the CHANNEL CALIBRATION. The CHANNEL CALIBRATION for the source range neutron flux monitors consists of obtaining the detector plateau or preamp discriminator curves, evaluating those curves, and comparing the curves to the manufacturer's data. The CHANNEL CALIBRATION for the PAM source range neutron flux monitors only applies to the portion of the channel applicable to providing visual indication of neutron count rate in the Control Room. The 18 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage. Operating experience has shown these components usually pass the Surveillance when performed at the 18 month Frequency.

REFERENCES

1. UFSAR, Section 3.1.
 2. UFSAR, Section 15.4.6.
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BASES

APPLICABLE
SAFETY ANALYSES
(continued)

reduction. Therefore, the RHR System is retained as a Specification.

LCO

Only one RHR train is required for decay heat removal in MODE 6, with the water level ≥ 23 ft above the top of the reactor vessel flange. Only one RHR train is required to be OPERABLE, because the volume of water above the reactor vessel flange provides backup decay heat removal capability. At least one RHR train must be OPERABLE and in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

An OPERABLE RHR train includes an RHR pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path. The flow path starts in one of the RCS hot legs and is returned to the RCS cold legs.

The LCO is modified by a Note that allows the required operating RHR train to be removed from service for up to 1 hour in any 8 hour period, provided no operations are permitted that would dilute the RCS boron concentration with coolant at boron concentrations less than required to meet the minimum boron concentration of LCO 3.9.1. Boron concentration reduction, with coolant at boron concentrations less than required to assure the minimum required RCS boron concentration is maintained, is prohibited because uniform concentration distribution cannot be ensured without forced circulation. This permits operations such as core mapping or alterations in the vicinity of the reactor vessel hot leg nozzles and RCS to RHR isolation valve testing. During this 1 hour period, decay heat is removed by natural convection to the large mass of water in the refueling cavity.

BASES

APPLICABILITY One RHR train must be OPERABLE and in operation in MODE 6, with the water level ≥ 23 ft above the top of the reactor vessel flange, to provide decay heat removal. The 23 ft water level was selected because it corresponds to the 23 ft requirement established for fuel movement in LCO 3.9.6, "Refueling Cavity Water Level." Requirements for the RHR System in other MODES are covered by LCOs in Section 3.4, Reactor Coolant System (RCS), and Section 3.5, Emergency Core Cooling Systems (ECCS). RHR train requirements in MODE 6 with the water level < 23 ft are located in LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level."

ACTIONS RHR train requirements are met by having one RHR train OPERABLE and in operation, except as permitted in the Note to the LCO.

A.1

If RHR train requirements are not met, there will be no forced circulation to provide mixing to establish uniform boron concentrations. Suspending positive reactivity additions that could result in failure to meet the minimum boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation.

A.2

If RHR train requirements are not met, actions shall be taken immediately to suspend loading of irradiated fuel assemblies in the core. With no forced circulation cooling, decay heat removal from the core occurs by natural convection to the heat sink provided by the water above the core. A minimum refueling water level of 23 ft above the reactor vessel flange provides an adequate available heat sink. Suspending any operation that would increase decay heat load, such as loading a fuel assembly, is a prudent action under this condition.

(continued)

BASES

ACTIONS
(continued)

A.3

If RHR train requirements are not met, actions shall be initiated and continued in order to satisfy RHR train requirements. With the unit in MODE 6 and the refueling water level ≥ 23 ft above the top of the reactor vessel flange, corrective actions shall be initiated immediately.

A.4

If RHR train requirements are not met, all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere must be closed within 4 hours. With the RHR train requirements not met, the potential exists for the coolant to boil and release radioactive gas to the containment atmosphere. Closing containment penetrations that are open to the outside atmosphere ensures dose limits are not exceeded.

The Completion Time of 4 hours is reasonable, based on the low probability of the coolant boiling in that time.

SURVEILLANCE
REQUIREMENTS

SR 3.9.4.1

This Surveillance requires verification every 12 hours that one train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient, considering the other indications and alarms available to the operator in the control room for monitoring the RHR System.

REFERENCES

1. UFSAR, Section 5.4.4.
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BASES

ACTIONS
(continued)

B.1

Completion Time is necessary for an operator to initiate corrective actions.

If no RHR train is in operation, there will be no forced circulation to provide mixing to establish uniform boron concentrations. Suspending positive reactivity additions that could result in failure to meet the minimum boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that required in the RCS for minimum refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation.

B.2

If no RHR train is in operation, actions shall be initiated immediately, and continued, to restore one RHR train to operation. Since the unit is in Conditions A and B concurrently, the restoration of two OPERABLE RHR trains and one operating RHR train should be accomplished expeditiously.

B.3

If no RHR train is in operation, all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere must be closed within 4 hours. With the RHR train requirements not met, the potential exists for the coolant to boil and release radioactive gas to the containment atmosphere. Closing containment penetrations that are open to the outside atmosphere ensures that dose limits are not exceeded.

The Completion Time of 4 hours is reasonable, based on operating experience to close all penetrations.

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.9.5.1

This SR requires verification every 12 hours that one train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RHR train performance.

SR 3.9.5.2

Verification that the required pump is OPERABLE ensures that an additional RCS or RHR pump can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to the required pump. The Frequency of 7 days is considered reasonable in view of other administrative controls available and has been shown to be acceptable by operating experience.

REFERENCES

1. UFSAR, Section 5.4.4.
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United States Nuclear Regulatory Commission
Attachment V to Serial: RNP-RA/00-0096
54 Pages

Industry/TSTF Standard Technical Specification Change Traveler

TSTF-286, Revision 2

Define “Operations Involving Positive Reactivity Additions”

Industry/TSTF Standard Technical Specification Change Traveler

Define "Operations Involving Positive Reactivity Additions"

Classification: 3) Improve Specifications

NUREGs Affected: ☒ 1430 ☒ 1431 ☒ 1432 ☐ 1433 ☐ 1434

Description:

Most Actions requiring "Suspend operations involving positive reactivity additions"; various Notes precluding reduction in boron concentration; and RCS isolated loop startup limit for the isolated loop to be at a boron concentration greater than or equal to the operating loop(s), are revised to limit the introduction into the RCS of reactivity more positive than that required to meet the required SDM or refueling boron concentration, as applicable.

Additionally, the remaining Actions that require suspension of positive reactivity changes have a Bases addition to clarify that the intent is a "net" positive reactivity operation.

Note that TSTF-286 incorporates the combination of LCO 3.1.1 and 3.1.2 approved in TSTF-136.

Justification:

The Actions that preclude positive reactivity changes and/or reduction in boron concentration are ensuring either no power increases, or continued margin to core criticality operations. During conditions in which these Actions may be required, various unit operations must be continued. RCS inventory must be maintained, and RCS temperature must be controlled. These activities necessarily involve additions to the RCS of cooler water (a positive reactivity effect in most cases) and may involve inventory makeup from sources that are at boron concentrations less than RCS concentration. These activities should not be precluded if the worst-case overall effect on the core would still assure SDM (or the required refueling boron concentration) is maintained.

Therefore, the proposed changes provides the flexibility necessary to provide for continued safe reactor operations, while also limiting any potential for excess positive reactivity addition.

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Revision History

OG Revision 0

Revision Status: Closed

Revision Proposed by: WOG

Revision Description:
Original Issue

Owners Group Review Information

Date Originated by OG: 20-Nov-97

Owners Group Comments
(No Comments)

Owners Group Resolution: Approved Date: 20-Nov-97

TSTF Review Information

TSTF Received Date: 20-Nov-97

Date Distributed for Review 06-Jan-98

1/11/00

OG Revision 0**Revision Status: Closed**OG Review Completed: ☒ BWO ☒ WOG ☒ CEOG ☒ BWROG

TSTF Comments:

2/5/98 - Enhance justification by including information on problems created by current wording. The CEOG and BWO chairmen will review and approve changes prior to submittal.

TSTF Resolution: Approved Date: 10-Jul-98

NRC Review Information

NRC Received Date: 25-Sep-98

NRC Comments:

4/22/99 - TSTF to provide a revised TSTF by 5/13/99 with a revised Note.

6/16/99 - Denny B to provide information to Ed Thomlinson.

Final Resolution: NRC Action Pending

Final Resolution Date:

TSTF Revision 1**Revision Status: Closed**

Revision Proposed by: NRC

Revision Description:

Revised the Traveler to incorporate NRC comments. Instead of revising the Required Action, a Note is added.

TSTF Review Information

TSTF Received Date: 01-Jul-99

Date Distributed for Review 27-Sep-99

OG Review Completed: ☒ BWO ☒ WOG ☒ CEOG ☒ BWROG

TSTF Comments:

(No Comments)

TSTF Resolution: Approved Date: 29-Sep-99

NRC Review Information

NRC Received Date: 20-Oct-99

NRC Comments:

12/21/99 - NRC provided comments in their letter dated 12/21/99 which pointed out a number of inconsistencies in the proposed Traveler. The following inconsistencies have been noted in the CEOG portion of the submittal.

LCO 3.4.7 Insert 5 should refer to LCO 3.1.2, not LCO 3.1.1. LCO 3.1.2 addresses SDM in Mode 5. Insert 3 to the Required Actions of Condition B should refer to LCO 3.1.2, not LCO 3.1.1.

LCO 3.4.8 Insert 5 should refer to LCO 3.1.2, not LCO 3.1.1. LCO 3.1.2 addresses SDM in Mode 5. Insert 3 to the Required Actions of Condition B should refer to LCO 3.1.2, not LCO 3.1.1.

Bases Pg B3.4-31 The proposed change to this LCO 3.4.7 Bases should reference LCO 3.1.2, not LCO 3.1.1. LCO 3.4.7 is applicable in Mode 5 and LCO 3.1.2 addresses SDM in Mode 5.

1/11/00

TSTF Revision 1**Revision Status: Closed**

Bases Pg B3.4-33 Proposed inserts B4 and B5 to this LCO 3.4.7 bases should address LCO 3.1.2, not LCO 3.1.1.

Base Pg B3.4-36 The proposed change to this LCO 3.4.8 Bases should reference LCO 3.1.2, not LCO 3.1.1. LCO 3.4.8 is applicable in Mode 5, and LCO 3.1.2 addresses SDM in Mode 5.

Bases Pg B3.4-37 Inserts B4 and B5 to this LCO 3.4.8 Bases should reference LCO 3.1.2, not LCO 3.1.1.

Bases Pg B3.9-3 It appears that Insert B12 is being added to the wrong Action. Insert B12 should be added to the Bases discussion for Actions A.1 and A.2.

Bases Pg B3.9-6 Inserts B4 and B5 should reference the boron concentration requirements of LCO 3.9.1. LCO 3.9.2 is applicable in Mode 6, and LCO 3.9.1 addresses boron concentration requirements in Mode 6.

It appears that there are similar problems in the WOG and BWOG portions of the submittal. The OG's should review these portions of the submittal to identify and correct any inconsistencies. The OG's should consider reviewing the TSB markup of Rev. 0 of TSTF-286 for the correct references.

Insert 4 of the submittal should be changed to read "the boron concentration requirements of LCO 3.9.1" as opposed to "SDM of LCO 3.9.1."

Final Resolution: Superseded by Revision

Final Resolution Date:

TSTF Revision 2**Revision Status: Active****Next Action: NRC**

Revision Proposed by: NRC

Revision Description:

Revised to incorporate NRC comments. Note, as pointed out in the revised justification, TSTF-286 incorporates the combination of LCO 3.1.1 and 3.1.2 approved in TSTF-136.

TSTF Review Information

TSTF Received Date: 11-Jan-00

Date Distributed for Review 11-Jan-00

OG Review Completed: ☒ BWOG ☒ WOG ☒ CEOG ☒ BWROG

TSTF Comments:

(No Comments)

TSTF Resolution: Approved Date: 11-Jan-00

NRC Review Information

NRC Received Date: 11-Jan-00

NRC Comments:

(No Comments)

Final Resolution: NRC Action Pending

Final Resolution Date:

Incorporation Into the NUREGs

1/11/00

File to BBS/LAN Date:

TSTF Informed Date:

TSTF Approved Date:

NUREG Rev Incorporated:

Affected Technical Specifications

LCO 3.4.5	RCS Loops - MODE3
LCO 3.4.5 Bases	RCS Loops - MODE3
LCO 3.4.6	RCS Loops - MODE 4
LCO 3.4.6 Bases	RCS Loops - MODE 4
Action 3.4.6.C	RCS Loops - MODE 4
Action 3.4.6.C Bases	RCS Loops - MODE 4
LCO 3.4.7	RCS Loops - MODE 5, Loops Filled
LCO 3.4.7 Bases	RCS Loops - MODE 5, Loops Filled
Action 3.4.7.B	RCS Loops - MODE 5, Loops Filled
Action 3.4.7.B Bases	RCS Loops - MODE 5, Loops Filled
LCO 3.4.8	RCS Loops - MODE 5, Loops Not Filled
LCO 3.4.8 Bases	RCS Loops - MODE 5, Loops Not Filled
LCO 3.4.8.B	RCS Loops - MODE 5, Loops Not Filled
LCO 3.4.8.B Bases	RCS Loops - MODE 5, Loops Not Filled
Action 3.8.2.A	AC Sources - Shutdown
Action 3.8.2.A Bases	AC Sources - Shutdown
Action 3.8.2.B	AC Sources - Shutdown
Action 3.8.5.A	DC Sources - Shutdown
Action 3.8.5.A Bases	DC Sources - Shutdown
LCO 3.8.8.A	Inverters - Shutdown
LCO 3.8.8.A Bases	Inverters - Shutdown
Action 3.8.10	Distribution Systems - Shutdown
Action 3.8.10 Bases	Distribution Systems - Shutdown
Action 3.9.1.A Bases	Boron Concentration

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Action 3.4.5.C	RCS Loops - MODE 3	NUREG(s)- 1430 1432 Only
Action 3.4.5.C Bases	RCS Loops - MODE 3	NUREG(s)- 1430 1432 Only
Action 3.9.2.A	Nuclear Instrumentation	NUREG(s)- 1430 1432 Only
Action 3.9.2.A Bases	Nuclear Instrumentation	NUREG(s)- 1430 1432 Only
Action 3.9.2.B Bases	Nuclear Instrumentation	NUREG(s)- 1430 1432 Only
Action 3.3.9.B	Source Range Neutron Flux	NUREG(s)- 1430 Only
Action 3.3.9.B Bases	Source Range Neutron Flux	NUREG(s)- 1430 Only
Action 3.3.10.B	Intermediate Range Neutron Flux	NUREG(s)- 1430 Only
Action 3.3.10.B Bases	Intermediate Range Neutron Flux	NUREG(s)- 1430 Only
LCO 3.9.4	DHR and Coolant Circulation - High Water Level	NUREG(s)- 1430 Only
LCO 3.9.4 Bases	DHR and Coolant Circulation - High Water Level	NUREG(s)- 1430 Only
Action 3.9.4.A	DHR and Coolant Circulation - High Water Level	NUREG(s)- 1430 Only
Action 3.9.4.A Bases	DHR and Coolant Circulation - High Water Level	NUREG(s)- 1430 Only
Action 3.9.5.B	DHR and Coolant Circulation - Low Water Level	NUREG(s)- 1430 Only
Action 3.9.5.B Bases	DHR and Coolant Circulation - Low Water Level	NUREG(s)- 1430 Only
Action 3.3.1.G	RTS Instrumentation	NUREG(s)- 1431 Only
Action 3.3.1.G Bases	RTS Instrumentation	NUREG(s)- 1431 Only
Action 3.3.1.I	RTS Instrumentation	NUREG(s)- 1431 Only
Action 3.3.1.I Bases	RTS Instrumentation	NUREG(s)- 1431 Only
Action 3.3.1.L	RTS Instrumentation	NUREG(s)- 1431 Only
Action 3.3.1.L Bases	RTS Instrumentation	NUREG(s)- 1431 Only
Action 3.3.9.B	BDPS	NUREG(s)- 1431 Only
Action 3.3.9.B Bases	BDPS	NUREG(s)- 1431 Only
Action 3.4.5.D	RCS Loops - MODE3	NUREG(s)- 1431 Only
Action 3.4.5.D Bases	RCS Loops - MODE3	NUREG(s)- 1431 Only
Bkgnd 3.4.18 Bases	RCS Isolated Loop Startup	NUREG(s)- 1431 Only
LCO 3.4.18	RCS Isolated Loop Startup	NUREG(s)- 1431 Only

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SR 3.4.18.2	RCS Isolated Loop Startup	NUREG(s)- 1431 Only
SR 3.4.18.2 Bases	RCS Isolated Loop Startup	NUREG(s)- 1431 Only
Action 3.9.3.A	Nuclear Instrumentation	NUREG(s)- 1431 Only
Action 3.9.3.A Bases	Nuclear Instrumentation	NUREG(s)- 1431 Only
Action 3.9.3.B Bases	Nuclear Instrumentation	NUREG(s)- 1431 Only
LCO 3.9.5	RHR and Coolant Circulation - High Water Level	NUREG(s)- 1431 Only
LCO 3.9.5 Bases	RHR and Coolant Circulation - High Water Level	NUREG(s)- 1431 Only
Action 3.9.5.A	RHR and Coolant Circulation - High Water Level	NUREG(s)- 1431 Only
Action 3.9.5.A Bases	RHR and Coolant Circulation - High Water Level	NUREG(s)- 1431 Only
Action 3.9.6.B	RHR and Coolant Circulation - Low Water Level	NUREG(s)- 1431 Only
Action 3.9.6.B Bases	RHR and Coolant Circulation - Low Water Level	NUREG(s)- 1431 Only
Action 3.3.8.A Bases	CRIS (Analog)	NUREG(s)- 1432 Only
Action 3.3.8.C	CRIS (Analog)	NUREG(s)- 1432 Only
Action 3.3.9.A Bases	CRIS (Digital)	NUREG(s)- 1432 Only
Action 3.3.9.C	CRIS (Digital)	NUREG(s)- 1432 Only
Action 3.3.13.A	[Logarithmic] Power Monitoring Channels (Analog)	NUREG(s)- 1432 Only
Action 3.3.13.A	[Logarithmic] Power Monitoring Channels (Digital)	NUREG(s)- 1432 Only
Action 3.3.13.A Bases	[Logarithmic] Power Monitoring Channels (Analog)	NUREG(s)- 1432 Only
Action 3.3.13.A Bases	[Logarithmic] Power Monitoring Channels (Digital)	NUREG(s)- 1432 Only
LCO 3.9.4	SDC and Coolant Circulation - High Water Level	NUREG(s)- 1432 Only
LCO 3.9.4 Bases	SDC and Coolant Circulation - High Water Level	NUREG(s)- 1432 Only
Action 3.9.4.A	SDC and Coolant Circulation - High Water Level	NUREG(s)- 1432 Only
Action 3.9.4.A Bases	SDC and Coolant Circulation - High Water Level	NUREG(s)- 1432 Only
Action 3.9.5.B	SDC and Coolant Circulation - Low Water Level	NUREG(s)- 1432 Only
Action 3.9.5.B Bases	SDC and Coolant Circulation - Low Water Level	NUREG(s)- 1432 Only

1/11/00

INSERT 1

----- NOTE -----
Limited plant cooldown or boron dilution is allowed provided the change is accounted for in the calculated SDM.

INSERT 2

----- NOTE -----
Plant temperature changes are allowed provided the temperature change is accounted for in the calculated SDM.

INSERT 3

Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.

INSERT 4

Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet the boron concentration of LCO 3.9.1.

INSERT 5

No operations are permitted that would cause introduction into the RCS, coolant with boron concentration less than required to meet the SDM of LCO 3.1.1; and

INSERT 6

required to meet the SDM of LCO 3.1.1 or boron concentration of LCO 3.9.1

INSERT 7

less than that required to meet the minimum required boron concentration of LCO 3.9.1

INSERT 8

Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.

INSERT B1

Required Action [] is modified by a note to indicate that normal plant control operations that individually add limited positive reactivity (e.g., temperature or boron fluctuations associated with RCS inventory management or temperature control) are not precluded by this Action, provided they are accounted for in the calculated SDM.

INSERT B2

Required Action [] is modified by a note which permits plant temperature changes provided the temperature change is accounted for in the calculated SDM. Introduction of temperature changes, including temperature increases when a positive MTC exists, must be evaluated to ensure they do not result in a loss of required SDM.

INSERT B4

Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations.

INSERT B5

introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1

INSERT B6

that could result in loss of required SDM (Mode 5) or boron concentration (Mode 6). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that what would be required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

INSERT B7

that could result in loss of required SDM (Mode 5) or boron concentration (Mode 6)

INSERT B8

Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that what would be required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

INSERT B9

introduction of coolant into the RCS with boron concentration less than required to meet the minimum boron concentration of LCO 3.9.1

INSERT B10

with coolant at boron concentrations less than required to assure the RCS boron concentration is maintained

INSERT B11

Suspending positive reactivity additions that could result in failure to meet the minimum boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that what would be required in the RCS for minimum refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation.

INSERT B12

Operations that individually add limited positive reactivity (e.g. temperature fluctuations from inventory addition or temperature control fluctuations), but when combined with all other operations affecting core reactivity (e.g., intentional boration) result in overall net negative reactivity addition, are not precluded by this action.

ACTIONS (continued)

Insert 2

CONDITION	REQUIRED ACTION	COMPLETION TIME
L. Required Source Range Neutron Flux channel[(s)] inoperable.	L.1 Suspend operations involving positive reactivity additions.	Immediately
	<u>AND</u>	
	L.2 Close unborated water source isolation valves.	1 hour
	<u>AND</u>	
	L.3 Perform SR 3.1.1.1.	1 hour
		<u>AND</u>
		Once per 12 hours thereafter
M. One channel inoperable.	-----NOTE----- The inoperable channel may be bypassed for up to 4 hours for surveillance testing of other channels. -----	
	M.1 Place channel in trip.	6 hours
	<u>OR</u>	
	M.2 Reduce THERMAL POWER to < P-7.	12 hours

(continued)

3.3 INSTRUMENTATION

3.3.9 Boron Dilution Protection System (BDPS)

LCO 3.3.9 Two trains of the BDPS shall be OPERABLE.

APPLICABILITY: MODES [2,] 3, 4, and 5.

-----NOTE-----
The boron dilution flux doubling signal may be blocked in
MODES 2 and 3 during reactor startup.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One train inoperable.	A.1 Restore train to OPERABLE status.	72 hours
B. Two trains inoperable. <u>OR</u> Required Action and associated Completion Time of Condition A not met.	B.1 Suspend operations involving positive reactivity additions. <u>AND</u> B.2.1 Restore one train to OPERABLE status. <u>OR</u> B.2.2.1 Close unborated water source isolation valves. <u>AND</u>	Immediately <div style="border: 1px solid black; padding: 2px; display: inline-block;">INSERT 2</div> 1 hour 1 hour (continued)

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.5 RCS Loops—MODE 3

LCO 3.4.5 [Two] RCS loops shall be OPERABLE, and either:

- a. [Two] RCS loops shall be in operation when the Rod Control System is capable of rod withdrawal; or
- b. One RCS loop shall be in operation when the Rod Control System is not capable of rod withdrawal.

-----NOTE-----

All reactor coolant pumps may be de-energized for ≤ 1 hour per 8 hour period provided:

Insert 5

- a. No operations are permitted that would cause reduction of the RCS boron concentration; and
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature.
-

APPLICABILITY: MODE 3.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One required RCS loop inoperable.	A.1 Restore required RCS loop to OPERABLE status.	72 hours
B. Required Action and associated Completion Time of Condition A not met.	B.1 Be in MODE 4.	12 hours

(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
C. One required RCS loop not in operation, and reactor trip breakers closed and Rod Control System capable of rod withdrawal.	C.1 Restore required RCS loop to operation.	1 hour
	<u>OR</u> C.2 De-energize all control rod drive mechanisms (CRDMs).	1 hour
D. [Two] RCS loops inoperable. <u>OR</u> No RCS loop in operation.	D.1 De-energize all CRDMs.	Immediately
	<u>AND</u> D.2 <div style="border: 1px solid black; padding: 2px; display: inline-block;">Suspend all operations involving a reduction of RCS boron concentration.</div>	Immediately
	<u>AND</u> D.3 Initiate action to restore one RCS loop to OPERABLE status and operation.	Immediately

Insert 3

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.5.1 Verify required RCS loops are in operation.	12 hours

(continued)

3.4 REACTOR COOLANT SYSTEM (RCS)

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3.4.6 RCS Loops—MODE 4

LCO 3.4.6 Two loops consisting of any combination of RCS loops and residual heat removal (RHR) loops shall be OPERABLE, and one loop shall be in operation.

NOTES

1. All reactor coolant pumps (RCPs) and RHR pumps may be de-energized for ≤ 1 hour per 8 hour period provided:
 - a. No operations are permitted that would cause reduction of the RCS boron concentration; and
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature.
2. No RCP shall be started with any RCS cold leg temperature $\leq [275]^{\circ}\text{F}$ unless the secondary side water temperature of each steam generator (SG) is $\leq [50]^{\circ}\text{F}$ above each of the RCS cold leg temperatures.

Insert 5

APPLICABILITY: MODE 4.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One required RCS loop inoperable. <u>AND</u> Two RHR loops inoperable.	A.1 Initiate action to restore a second loop to OPERABLE status.	Immediately

(continued)

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ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. One required RHR loop inoperable. <u>AND</u> Two required RCS loops inoperable.	B.1 Be in MODE 5. <div style="border: 1px solid black; border-radius: 10px; padding: 5px; display: inline-block;">Insert 3</div>	24 hours
C. Required RCS or RHR loops inoperable. <u>OR</u> No RCS or RHR loop in operation.	C.1 <div style="border: 1px solid black; padding: 2px; display: inline-block;">Suspend all operations involving a reduction of RCS boron concentration.</div> <u>AND</u> C.2 Initiate action to restore one loop to OPERABLE status and operation.	Immediately Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.6.1 Verify one RHR or RCS loop is in operation.	12 hours
SR 3.4.6.2 Verify SG secondary side water levels are \geq [17]% for required RCS loops.	12 hours

(continued)

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3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.7 RCS Loops—MODE 5, Loops Filled

LCO 3.4.7 One residual heat removal (RHR) loop shall be OPERABLE and in operation, and either:

- a. One additional RHR loop shall be OPERABLE; or
- b. The secondary side water level of at least [two] steam generators (SGs) shall be \geq [17]%.

-----NOTES-----

1. The RHR pump of the loop in operation may be de-energized for \leq 1 hour per 8 hour period provided:

Insert 5

a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~

- b. Core outlet temperature is maintained at least 10°F below saturation temperature.

2. One required RHR loop may be inoperable for up to 2 hours for surveillance testing provided that the other RHR loop is OPERABLE and in operation.
 3. No reactor coolant pump shall be started with one or more RCS cold leg temperatures \leq [275]°F unless the secondary side water temperature of each SG is \leq [50]°F above each of the RCS cold leg temperatures.
 4. All RHR loops may be removed from operation during planned heatup to MODE 4 when at least one RCS loop is in operation.
-

APPLICABILITY: MODE 5 with RCS loops filled.

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ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
<p>A. One RHR loop inoperable.</p> <p><u>AND</u></p> <p>Required SGs secondary side water levels not within limits.</p>	<p>A.1 Initiate action to restore a second RHR loop to OPERABLE status.</p>	Immediately
	<p><u>OR</u></p> <p>A.2 Initiate action to restore required SG secondary side water levels to within limits.</p>	Immediately
<p>B. Required RHR loops inoperable.</p> <p><u>OR</u></p> <p>No RHR loop in operation.</p>	<p>B.1 <div style="border: 1px solid black; padding: 5px; display: inline-block;">Suspend all operations involving a reduction of RCS boron concentration.</div></p>	Immediately
	<p><u>AND</u></p> <p>B.2 Initiate action to restore one RHR loop to OPERABLE status and operation.</p>	Immediately

Insert 3

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.7.1 Verify one RHR loop is in operation.	12 hours
SR 3.4.7.2 Verify SG secondary side water level is \geq [17]% in required SGs.	12 hours

(continued)

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3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.8 RCS Loops—MODE 5, Loops Not Filled

LCO 3.4.8 Two residual heat removal (RHR) loops shall be OPERABLE and one RHR loop shall be in operation.

NOTES

1. All RHR pumps may be de-energized for ≤ 15 minutes when switching from one loop to another provided:
 - a. [The core outlet temperature is maintained $> 10^{\circ}\text{F}$ below saturation temperature.]
 - b. No operations are permitted that would cause a reduction of the RCS boron concentration; and
 - c. No draining operations to further reduce the RCS water volume are permitted.
2. One RHR loop may be inoperable for ≤ 2 hours for surveillance testing provided that the other RHR loop is OPERABLE and in operation.

Insert 5,

APPLICABILITY: MODE 5 with RCS loops not filled.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One RHR loop inoperable.	A.1 Initiate action to restore RHR loop to OPERABLE status.	Immediately

(continued)

Insert 3

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. Required RHR loops inoperable. <u>OR</u> No RHR loop in operation.	B.1 Suspend all operations involving reduction in RCS boron concentration.	Immediately
	<u>AND</u> B.2 Initiate action to restore one RHR loop to OPERABLE status and operation.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.8.1 Verify one RHR loop is in operation.	12 hours
SR 3.4.8.2 Verify correct breaker alignment and indicated power are available to the required RHR pump that is not in operation.	7 days

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3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.18 RCS Isolated Loop Startup

LCO 3.4.18 Each RCS isolated loop shall remain isolated with:

- a. The hot and cold leg isolation valves closed if boron concentration of the isolated loop is less than boron concentration ~~of the operating loops~~, and
- b. The cold leg isolation valve closed if the cold leg temperature of the isolated loop is $> [20]^{\circ}\text{F}$ below the highest cold leg temperature of the operating loops.

Insert 6

APPLICABILITY: MODES 5 and 6.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. Isolated loop hot or cold leg isolation valve open with LCO requirements not met.	A.1 -----NOTE----- Only required if boron concentration requirement not met. -----	Immediately
	Close hot and cold leg isolation valves.	
	<u>OR</u>	Immediately
	A.2 -----NOTE----- Only required if temperature requirement not met. -----	
	Close cold leg isolation valve.	

TEST 2012.10.2

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.18.1 Verify cold leg temperature of isolated loop is $\leq [20]^{\circ}\text{F}$ below the highest cold leg temperature of the operating loops.	Within 30 minutes prior to opening the cold leg isolation valve in isolated loop
SR 3.4.18.2 Verify boron concentration of isolated loop is greater than or equal to boron concentration of the operating loops. <div data-bbox="203 871 487 976">Insert 6</div>	Within 2 hours prior to opening the hot or cold leg isolation valve in isolated loop

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. (continued)	A.2.2 Suspend movement of irradiated fuel assemblies.	Immediately
	<u>AND</u>	
	A.2.3 Initiate action to suspend operations involving positive reactivity additions	Immediately
	<u>AND</u>	
	A.2.4 Initiate action to restore required offsite power circuit to OPERABLE status.	Immediately
B. One required DG inoperable.	B.1 Suspend CORE ALTERATIONS.	Immediately
	<u>AND</u>	
	B.2 Suspend movement of irradiated fuel assemblies.	Immediately
	<u>AND</u>	
	B.3 Initiate action to suspend operations involving positive reactivity additions.	Immediately
	<u>AND</u>	
	B.4 Initiate action to restore required DG to OPERABLE status.	Immediately

3.8 ELECTRICAL POWER SYSTEMS

3.8.5 DC Sources—Shutdown

LCO 3.8.5 DC electrical power subsystem shall be OPERABLE to support the DC electrical power distribution subsystem(s) required by LCO 3.8.10, "Distribution Systems—Shutdown."

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One or more required DC electrical power subsystems inoperable.	A.1.1 Declare affected required feature(s) inoperable.	Immediately
	<u>OR</u>	
	A.2.1 Suspend CORE ALTERATIONS.	Immediately
	<u>AND</u>	
	A.2.2 Suspend movement of irradiated fuel assemblies.	Immediately
<div style="border: 1px solid black; padding: 5px; display: inline-block;">Insert 8</div>	<u>AND</u>	
	A.2.3 Initiate action to suspend operations involving positive reactivity additions.	Immediately
	<u>AND</u>	
		(continued)

3.8 ELECTRICAL POWER SYSTEMS

3.8.8 Inverters—Shutdown

LCO 3.8.8 Inverters shall be OPERABLE to support the onsite Class 1E AC vital bus electrical power distribution subsystem(s) required by LCO 3.8.10, "Distribution Systems—Shutdown."

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One or more [required] inverters inoperable.	A.1 Declare affected required feature(s) inoperable.	Immediately
	<u>OR</u>	
	A.2.1 Suspend CORE ALTERATIONS.	Immediately
	<u>AND</u>	
	A.2.2 Suspend movement of irradiated fuel assemblies.	Immediately
	<u>AND</u>	
	A.2.3 Initiate action to suspend operations involving positive reactivity additions.	Immediately
	<u>AND</u>	
		(continued)

Insert 8

3.8 ELECTRICAL POWER SYSTEMS

3.8.10 Distribution Systems—Shutdown

LCO 3.8.10 The necessary portion of AC, DC, and AC vital bus electrical power distribution subsystems shall be OPERABLE to support equipment required to be OPERABLE.

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One or more required AC, DC, or AC vital bus electrical power distribution subsystems inoperable.	A.1 Declare associated supported required feature(s) inoperable.	Immediately
	<u>OR</u>	
	A.2.1 Suspend CORE ALTERATIONS.	Immediately
	<u>AND</u>	
	A.2.2 Suspend movement of irradiated fuel assemblies.	Immediately
<div style="border: 1px solid black; padding: 5px; display: inline-block;">Insert 8</div> →	<u>AND</u>	
	A.2.3 <div style="border: 1px solid black; padding: 5px; display: inline-block;">Initiate action to suspend operations involving positive reactivity additions.</div>	Immediately
	<u>AND</u>	
		(continued)

3.9 REFUELING OPERATIONS

TSTF-286, Rev. 2

3.9.3 Nuclear Instrumentation

LCO 3.9.3 Two source range neutron flux monitors shall be OPERABLE.

APPLICABILITY: MODE 6.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One [required] source range neutron flux monitor inoperable.	A.1 Suspend CORE ALTERATIONS.	Immediately
	AND A.2 Suspend positive reactivity additions.	Immediately
B. Two [required] source range neutron flux monitors inoperable.	B.1 Initiate action to restore one source range neutron flux monitor to OPERABLE status.	Immediately
	AND B.2 Perform SR 3.9.1.1.	4 hours AND Once per 12 hours thereafter

TSTF-20, C.2

3.9 REFUELING OPERATIONS

3.9.5 Residual Heat Removal (RHR) and Coolant Circulation—High Water Level

LCO 3.9.5 One RHR loop shall be OPERABLE and in operation.

-----NOTE-----

The required RHR loop may be removed from operation for ≤ 1 hour per 8 hour period, provided no operations are permitted that would cause reduction of the Reactor Coolant System boron concentration.

, coolant with

Insert 7

introduction into

APPLICABILITY: MODE 6 with the water level ≥ 23 ft above the top of reactor vessel flange.

ACTIONS

Insert 4

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. RHR loop requirements not met.	A.1 Suspend operations involving a reduction in reactor coolant boron concentration.	Immediately
	<u>AND</u>	
	A.2 Suspend loading irradiated fuel assemblies in the core.	Immediately
	<u>AND</u>	
	A.3 Initiate action to satisfy RHR loop requirements.	Immediately
	<u>AND</u>	
		(continued)

RHR and Coolant Circulation—Low Water Level
3.9.6

TSF-2302

3.9 REFUELING OPERATIONS

3.9.6 Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level

LCO 3.9.6 Two RHR loops shall be OPERABLE, and one RHR loop shall be in operation.

APPLICABILITY: MODE 6 with the water level < 23 ft above the top of reactor vessel flange.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. Less than the required number of RHR loops OPERABLE.	A.1 Initiate action to restore required RHR loops to OPERABLE status.	Immediately
	<u>OR</u> A.2 Initiate action to establish ≥ 23 ft of water above the top of reactor vessel flange.	Immediately
B. No RHR loop in operation.	B.1 <div style="border: 1px solid black; padding: 5px; display: inline-block;">Suspend operations involving a reduction in reactor coolant boron concentration.</div>	Immediately
	<u>AND</u>	(continued)

Insert 4

TSTF-2000-2

BASES

ACTIONS

G.1 and G.2 (continued)

level. The Completion Time of 2 hours will allow a slow and controlled power reduction to less than the P-6 setpoint and takes into account the low probability of occurrence of an event during this period that may require the protection afforded by the NIS Intermediate Range Neutron Flux trip.

Insert B1 →

H.1

Condition H applies to the Intermediate Range Neutron Flux trip when THERMAL POWER is below the P-6 setpoint and one or two channels are inoperable. Below the P-6 setpoint, the NIS source range performs the monitoring and protection functions. The inoperable NIS intermediate range channel(s) must be returned to OPERABLE status prior to increasing power above the P-6 setpoint. The NIS intermediate range channels must be OPERABLE when the power level is above the capability of the source range, P-6, and below the capability of the power range, P-10.

I.1

Condition I applies to one inoperable Source Range Neutron Flux trip channel when in MODE 2, below the P-6 setpoint, and performing a reactor startup. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With one of the two channels inoperable, operations involving positive reactivity additions shall be suspended immediately.

This will preclude any power escalation. With only one source range channel OPERABLE, core protection is severely reduced and any actions that add positive reactivity to the core must be suspended immediately.

Insert B1 →

J.1

Condition J applies to two inoperable Source Range Neutron Flux trip channels when in MODE 2, below the P-6 setpoint, and performing a reactor startup, or in MODE 3, 4, or 5 with the RTBs closed and the CRD System capable of rod withdrawal. With the unit in this Condition, below P-6, the

(continued)

TSTF 285/202

BASES

ACTIONS

B.1, B.2.1, B.2.2.1, and B.2.2.2 (continued)

once per 12 hours thereafter. This backup action is intended to confirm that no unintended boron dilution has occurred while the BDPS was inoperable, and that the required SDM has been maintained. The specified Completion Time takes into consideration sufficient time for the initial determination of SDM and other information available in the control room related to SDM.

Insert B2

SURVEILLANCE
REQUIREMENTS

The BDPS trains are subject to a COT and a CHANNEL CALIBRATION.

SR 3.3.9.1

SR 3.3.9.1 requires the performance of a COT every [92] days, to ensure that each train of the BDPS and associated trip setpoints are fully operational. This test shall include verification that the boron dilution alarm setpoint is equal to or less than an increase of twice the count rate within a 10 minute period. The Frequency of [92] days is consistent with the requirements for source range channels in WCAP-10271-P-A (Ref. 2).

SR 3.3.9.2

SR 3.3.9.2 is the performance of a CHANNEL CALIBRATION every [18] months. CHANNEL CALIBRATION is a complete check of the instrument loop, including the sensor. The test verifies that the channel responds to a measured parameter within the necessary range and accuracy. For the BDPS, the CHANNEL CALIBRATION shall include verification that on a simulated or actual boron dilution flux doubling signal the centrifugal charging pump suction valves from the RWST open, and the normal CVCS volume control tank discharge valves close in the required closure time of ≤ 20 seconds.

The Frequency is based on operating experience and consistency with the typical industry refueling cycle.

(continued)

TSTF 285, 602

BASES

ACTIONS

J.1 (continued)

NIS source range performs the monitoring and protection functions. With both source range channels inoperable, the RTBs must be opened immediately. With the RTBs open, the core is in a more stable condition and the unit enters Condition L.

K.1 and K.2

Condition K applies to one inoperable source range channel in MODE 3, 4, or 5 with the RTBs closed and the CRD System capable of rod withdrawal. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With one of the source range channels inoperable, 48 hours is allowed to restore it to an OPERABLE status. If the channel cannot be returned to an OPERABLE status, 1 additional hour is allowed to open the RTBs. Once the RTBs are open, the core is in a more stable condition and the unit enters Condition L. The allowance of 48 hours to restore the channel to OPERABLE status, and the additional hour to open the RTBs, are justified in Reference 7.

L.1, L.2, and L.3

Condition L applies when the required number of OPERABLE Source Range Neutron Flux channels is not met in MODE 3, 4, or 5 with the RTBs open. With the unit in this Condition, the NIS source range performs the monitoring and protection functions. With less than the required number of source range channels OPERABLE, operations involving positive reactivity additions shall be suspended immediately. ~~(this will preclude any power escalation)~~ In addition to suspension of positive reactivity additions, all valves that could add unborated water to the RCS must be closed within 1 hour as specified in LCO 3.9.2. The isolation of unborated water sources will preclude a boron dilution accident.

Also, the SDM must be verified within 1 hour and once every 12 hours thereafter as per SR 3.1.1.1, SDM verification. With no source range channels OPERABLE, core protection is severely reduced. Verifying the SDM within 1 hour allows

(continued)

TST-28.002

BASES

ACTIONS

L.1, L.2, and L.3 (continued)

sufficient time to perform the calculations and determine that the SDM requirements are met. The SDM must also be verified once per 12 hours thereafter to ensure that the core reactivity has not changed. Required Action L.1 precludes any positive reactivity additions; therefore, core reactivity should not be increasing, and a 12 hour Frequency is adequate. The Completion Times of within 1 hour and once per 12 hours are based on operating experience in performing the Required Actions and the knowledge that unit conditions will change slowly.

Insert
B 2

M.1 and M.2

Condition M applies to the following reactor trip Functions:

- Pressurizer Pressure—Low;
- Pressurizer Water Level—High;
- Reactor Coolant Flow—Low (Two Loops);
- RCP Breaker Position (Two Loops);
- Undervoltage RCPs; and
- Underfrequency RCPs.

With one channel inoperable, the inoperable channel must be placed in the tripped condition within 6 hours. Placing the channel in the tripped condition results in a partial trip condition requiring only one additional channel to initiate a reactor trip above the P-7 setpoint and below the P-8 setpoint. These Functions do not have to be OPERABLE below the P-7 setpoint because there are no loss of flow trips below the P-7 setpoint. The 6 hours allowed to place the channel in the tripped condition is justified in Reference 7. An additional 6 hours is allowed to reduce THERMAL POWER to below P-7 if the inoperable channel cannot be restored to OPERABLE status or placed in trip within the specified Completion Time.

Allowance of this time interval takes into consideration the redundant capability provided by the remaining redundant

(continued)

BASES

LCO
(continued)

values of the coastdown curve must be revalidated by conducting the test again. Another test performed during the startup testing program is the validation of rod drop times during cold conditions, both with and without flow.

The no flow test may be performed in MODE 3, 4, or 5 and requires that the pumps be stopped for a short period of time. The Note permits the de-energizing of the pumps in order to perform this test and validate the assumed analysis values. As with the validation of the pump coastdown curve, this test should be performed only once unless the flow characteristics of the RCS are changed. The 1 hour time period specified is adequate to perform the desired tests, and operating experience has shown that boron stratification is not a problem during this short period with no forced flow.

Utilization of the Note is permitted provided the following conditions are met, along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration, thereby maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

An OPERABLE RCS loop consists of one OPERABLE RCP and one OPERABLE SG in accordance with the Steam Generator Tube Surveillance Program, which has the minimum water level specified in SR 3.4.5.2. An RCP is OPERABLE if it is capable of being powered and is able to provide forced flow if required.

APPLICABILITY

In MODE 3, this LCO ensures forced circulation of the reactor coolant to remove decay heat from the core and to provide proper boron mixing. The most stringent condition of the LCO, that is, two RCS loops OPERABLE and two RCS loops in operation, applies to MODE 3 with RTBs in the

(continued)

BASES

ACTIONS

C.1 and C.2 (continued)

the Required Action is either to restore the required RCS loop to operation or to de-energize all CRDMs by opening the RTBs or de-energizing the motor generator (MG) sets. When the RTBs are in the closed position and Rod Control System capable of rod withdrawal, it is postulated that a power excursion could occur in the event of an inadvertent control rod withdrawal. This mandates having the heat transfer capacity of two RCS loops in operation. If only one loop is in operation, the RTBs must be opened. The Completion Times of 1 hour to restore the required RCS loop to operation or de-energize all CRDMs is adequate to perform these operations in an orderly manner without exposing the unit to risk for an undue time period.

D.1, D.2, and D.3

Insert B5

If [two] RCS loops are inoperable or no RCS loop is in operation, except as during conditions permitted by the Note in the LCO section, all CRDMs must be de-energized by opening the RTBs or de-energizing the MG sets. All operations involving a reduction of RCS boron concentration must be suspended, and action to restore one of the RCS loops to OPERABLE status and operation must be initiated. Boron dilution requires forced circulation for proper mixing, and opening the RTBs or de-energizing the MG sets removes the possibility of an inadvertent rod withdrawal. The immediate Completion Time reflects the importance of maintaining operation for heat removal. The action to restore must be continued until one loop is restored to OPERABLE status and operation.

Insert B4

SURVEILLANCE REQUIREMENTS

SR 3.4.5.1

This SR requires verification every 12 hours that the required loops are in operation. Verification includes flow rate, temperature, and pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RCS loop performance.

(continued)

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BASES

LCO
(continued)

loops and RHR loops. Any one loop in operation provides enough flow to remove the decay heat from the core with forced circulation. An additional loop is required to be OPERABLE to provide redundancy for heat removal.

Note 1 permits all RCPs or RHR pumps to be de-energized for ≤ 1 hour per 8 hour period. The purpose of the Note is to permit tests that are designed to validate various accident analyses values. One of the tests performed during the startup testing program is the validation of rod drop times during cold conditions, both with and without flow. The no flow test may be performed in MODE 3, 4, or 5 and requires that the pumps be stopped for a short period of time. The Note permits the de-energizing of the pumps in order to perform this test and validate the assumed analysis values. If changes are made to the RCS that would cause a change to the flow characteristics of the RCS, the input values must be revalidated by conducting the test again. The 1 hour time period is adequate to perform the test, and operating experience has shown that boron stratification is not a problem during this short period with no forced flow.

Utilization of Note 1 is permitted provided the following conditions are met along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration, therefore maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

Note 2 requires that the secondary side water temperature of each SG be $\leq [50]^{\circ}\text{F}$ above each of the RCS cold leg temperatures before the start of an RCP with any RCS cold leg temperature $\leq 275^{\circ}\text{F}$. This restraint is to prevent a low temperature overpressure event due to a thermal transient when an RCP is started.

An OPERABLE RCS loop comprises an OPERABLE RCP and an OPERABLE SG in accordance with the Steam Generator Tube

(continued)

BASES

ACTIONS

B.1 (continued)

loop must be restored to OPERABLE status to provide a redundant means for decay heat removal.

If the parameters that are outside the limits cannot be restored, the unit must be brought to MODE 5 within 24 hours. Bringing the unit to MODE 5 is a conservative action with regard to decay heat removal. With only one RHR loop OPERABLE, redundancy for decay heat removal is lost and, in the event of a loss of the remaining RHR loop, it would be safer to initiate that loss from MODE 5 ($\leq 200^{\circ}\text{F}$) rather than MODE 4 (200 to 300°F). The Completion Time of 24 hours is a reasonable time, based on operating experience, to reach MODE 5 from MODE 4 in an orderly manner and without challenging plant systems.

C.1 and C.2

Insert B5

If no loop is OPERABLE or in operation, except during conditions permitted by Note 1 in the LCO section, all operations involving ~~a reduction of RCS boron concentration~~ must be suspended and action to restore one RCS or RHR loop to OPERABLE status and operation must be initiated. ~~Boron dilution requires forced circulation for proper mixing, and the margin to criticality must not be reduced in this type of operation.~~ The immediate Completion Times reflect the importance of maintaining operation for decay heat removal. The action to restore must be continued until one loop is restored to OPERABLE status and operation.

Required

Insert B4

SURVEILLANCE REQUIREMENTS

SR 3.4.6.1

This SR requires verification every 12 hours that one RCS or RHR loop is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RCS and RHR loop performance.

(continued)

BASES

LCO
(continued)

With coolant at boron concentrations less than required to assure SOM is maintained

With coolant with boron concentrations less than required to meet SOM of LCO 3.1.1

- a. No operations are permitted that would dilute the RCS boron concentration; therefore maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

Note 2 allows one RHR loop to be inoperable for a period of up to 2 hours, provided that the other RHR loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when such testing is safe and possible.

Note 3 requires that the secondary side water temperature of each SG be $\leq [50]^{\circ}\text{F}$ above each of the RCS cold leg temperatures before the start of a reactor coolant pump (RCP) with an RCS cold leg temperature $\leq [275]^{\circ}\text{F}$. This restriction is to prevent a low temperature overpressure event due to a thermal transient when an RCP is started.

Note 4 provides for an orderly transition from MODE 5 to MODE 4 during a planned heatup by permitting removal of RHR loops from operation when at least one RCS loop is in operation. This Note provides for the transition to MODE 4 where an RCS loop is permitted to be in operation and replaces the RCS circulation function provided by the RHR loops.

RHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required. An OPERABLE SG can perform as a heat sink when it has an adequate water level and is OPERABLE in accordance with the Steam Generator Tube Surveillance Program.

APPLICABILITY

In MODE 5 with RCS loops filled, this LCO requires forced circulation of the reactor coolant to remove decay heat from the core and to provide proper boron mixing. One loop of RHR provides sufficient circulation for these purposes. However, one additional RHR loop is required to be OPERABLE,

(continued)

BASES

APPLICABILITY
(continued)

or the secondary side water level of at least [two] SGs is required to be \geq [17]%.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
- LCO 3.4.5, "RCS Loops—MODE 3";
- LCO 3.4.6, "RCS Loops—MODE 4";
- LCO 3.4.8, "RCS Loops—MODE 5, Loops Not Filled";
- LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
- LCO 3.9.6, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).

ACTIONS

A.1 and A.2

If one RHR loop is inoperable and the required SGs have secondary side water levels $<$ [17]%, redundancy for heat removal is lost. Action must be initiated immediately to restore a second RHR loop to OPERABLE status or to restore the required SG secondary side water levels. Either Required Action A.1 or Required Action A.2 will restore redundant heat removal paths. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

B.1 and B.2

If no RHR loop is in operation, except during conditions permitted by Note 1, or if no loop is OPERABLE, all operations involving ~~a reduction of RCS boron concentration~~ must be suspended and action to restore one RHR loop to OPERABLE status and operation must be initiated. ~~To prevent boron dilution, forced circulation is required to provide proper mixing and preserve the margin to criticality in this type of operation. The immediate Completion Times reflect the importance of maintaining operation for heat removal.~~

Insert
B4

Insert B5

(continued)

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BASES

LCO
(continued)

With coolant
at boron
concentrations
less than required
to assure SOM
of LCO 3.11
is maintained

Note 1 permits all RHR pumps to be de-energized for ≤ 15 minutes when switching from one loop to another. The circumstances for stopping both RHR pumps are to be limited to situations when the outage time is short [and core outlet temperature is maintained $> 10^\circ\text{F}$ below saturation temperature]. The Note prohibits boron dilution or draining operations when RHR forced flow is stopped.

Note 2 allows one RHR loop to be inoperable for a period of ≤ 2 hours, provided that the other loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when these tests are safe and possible.

An OPERABLE RHR loop is comprised of an OPERABLE RHR pump capable of providing forced flow to an OPERABLE RHR heat exchanger. RHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required.

APPLICABILITY

In MODE 5 with loops not filled, this LCO requires core heat removal and coolant circulation by the RHR System.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
- LCO 3.4.5, "RCS Loops—MODE 3";
- LCO 3.4.6, "RCS Loops—MODE 4";
- LCO 3.4.7, "RCS Loops—MODE 5, Loops Filled";
- LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
- LCO 3.9.6, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).

ACTIONS

A.1

If only one RHR loop is OPERABLE and in operation, redundancy for RHR is lost. Action must be initiated to restore a second loop to OPERABLE status. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

(continued)

TS71-285,100.2

BASES

ACTIONS
(continued)

B.1 and B.2

Insert B5

If no required RHR loops are OPERABLE or in operation, except during conditions permitted by Note 1, all operations involving ~~a reduction of RCS boron concentration~~ must be suspended and action must be initiated immediately to restore an RHR loop to OPERABLE status and operation. Boron dilution requires forced circulation for uniform dilution, and the margin to criticality must not be reduced in this type of operation. The immediate Completion Time reflects the importance of maintaining operation for heat removal. The action to restore must continue until one loop is restored to OPERABLE status and operation.

required

Insert B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.8.1

This SR requires verification every 12 hours that one loop is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RHR loop performance.

SR 3.4.8.2

Verification that the required number of pumps are OPERABLE ensures that additional pumps can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to the required pumps. The Frequency of 7 days is considered reasonable in view of other administrative controls available and has been shown to be acceptable by operating experience.

REFERENCES

None.

B 3.4 REACTOR COOLANT SYSTEM (RCS)

B 3.4.18 RCS Isolated Loop Startup

BASES

BACKGROUND

The RCS may be operated with loops isolated in MODES 5 and 6 in order to perform maintenance. While operating with a loop isolated, there is potential for inadvertently opening the isolation valves in the isolated loop. In this event, the coolant in the isolated loop would suddenly begin to mix with the coolant in the operating loops. This situation has the potential of causing a positive reactivity addition with a corresponding reduction of SDM if

- a. The temperature in the isolated loop is lower than the temperature in the operating loops (cold water incident); or
- b. The boron concentration in the isolated loop is lower than the boron concentration ~~(in the operating loops)~~ (boron dilution incident).

Insert 6

As discussed in the FSAR (Ref. 1), the startup of an isolated loop is done in a controlled manner that virtually eliminates any sudden reactivity addition from cold water or boron dilution because:

- a. This LCO and plant operating procedures require that the boron concentration in the isolated loop be maintained higher than the boron concentration of the operating loops, thus eliminating the potential for introducing coolant from the isolated loop that could dilute the boron concentration in the operating loops.
- b. The cold leg loop isolation valve cannot be opened unless the temperatures of both the hot leg and cold leg of the isolated loop are within 20°F of the operating loops. Compliance with the temperature requirement is ensured by operating procedures and automatic interlocks.
- c. Other automatic interlocks prevent opening the hot leg loop isolation valve unless the cold leg loop isolation valve is fully closed. All of the interlocks are part of the Reactor Protection System.

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.4.18.1

This Surveillance is performed to ensure that the temperature differential between the isolated loop and the operating loops is $\leq [20]^{\circ}\text{F}$. Performing the Surveillance 30 minutes prior to opening the cold leg isolation valve in the isolated loop provides reasonable assurance, based on engineering judgment, that the temperature differential will stay within limits until the cold leg isolation valve is opened. This Frequency has been shown to be acceptable through operating experience.

SR 3.4.18.2

Insert 6

To ensure that the boron concentration of the isolated loop is greater than or equal to the boron concentration ~~of the~~ operating loops, a Surveillance is performed 2 hours prior to opening either the hot or cold leg isolation valve. Performing the Surveillance 2 hours prior to opening either the hot or cold leg isolation valve provides reasonable assurance the boron concentration difference will stay within acceptable limits until the loop is unisolated. This Frequency has been shown to be acceptable through operating experience.

REFERENCES

1. FSAR, Section [15.2.6].
-

BASES

ACTIONS
(continued)

A.2.1, A.2.2, A.2.3, A.2.4, B.1, B.2, B.3, and B.4

With the offsite circuit not available to all required trains, the option would still exist to declare all required features inoperable. Since this option may involve undesired administrative efforts, the allowance for sufficiently conservative actions is made. With the required DG inoperable, the minimum required diversity of AC power sources is not available. It is, therefore, required to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions. ~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory provided the required SDM is maintained.~~

Insert
B6

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability or the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC sources and to continue this action until restoration is accomplished in order to provide the necessary AC power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required AC electrical power sources should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

Pursuant to LCO 3.0.6, the Distribution System's ACTIONS would not be entered even if all AC sources to it are inoperable, resulting in de-energization. Therefore, the Required Actions of Condition A are modified by a Note to indicate that when Condition A is entered with no AC power to any required ESF bus, the ACTIONS for LCO 3.8.10 must be immediately entered. This Note allows Condition A to provide requirements for the loss of the offsite circuit, whether or not a train is de-energized. LCO 3.8.10 would provide the appropriate restrictions for the situation involving a de-energized train.

(continued)

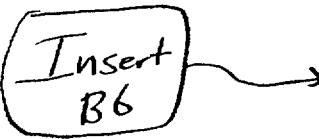
BASES

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4 (continued)

allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions). ~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained.~~

Insert
B6



Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required DC electrical power subsystems and to continue this action until restoration is accomplished in order to provide the necessary DC electrical power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required DC electrical power subsystems should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

SURVEILLANCE
REQUIREMENTS

SR 3.8.5.1

SR 3.8.5.1 requires performance of all Surveillances required by SR 3.8.4.1 through SR 3.8.4.8. Therefore, see the corresponding Bases for LCO 3.8.4 for a discussion of each SR.

This SR is modified by a Note. The reason for the Note is to preclude requiring the OPERABLE DC sources from being discharged below their capability to provide the required power supply or otherwise rendered inoperable during the performance of SRs. It is the intent that these SRs must still be capable of being met, but actual performance is not required.

(continued)

BASES

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4 (continued)

required features inoperable with the associated inverter(s) inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCOs' Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions). The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained.

Insert
B6

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required inverters and to continue this action until restoration is accomplished in order to provide the necessary inverter power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required inverters should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power or powered from a constant voltage source transformer.

SURVEILLANCE
REQUIREMENTSSR 3.8.8.1

This Surveillance verifies that the inverters are functioning properly with all required circuit breakers closed and AC vital buses energized from the inverter. The verification of proper voltage and frequency output ensures that the required power is readily available for the instrumentation connected to the AC vital buses. The 7 day Frequency takes into account the redundant capability of the inverters and other indications available in the control room that alert the operator to inverter malfunctions.

(continued)

BASES (continued)

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, A.2.4, and A.2.5

Although redundant required features may require redundant trains of electrical power distribution subsystems to be OPERABLE, one OPERABLE distribution subsystem train may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS and fuel movement. By allowing the option to declare required features associated with an inoperable distribution subsystem inoperable, appropriate restrictions are implemented in accordance with the affected distribution subsystem LCO's Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions).

Insert B7 Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC and DC electrical power distribution subsystems and to continue this action until restoration is accomplished in order to provide the necessary power to the unit safety systems. Insert B8

Notwithstanding performance of the above conservative Required Actions, a required residual heat removal (RHR) subsystem may be inoperable. In this case, Required Actions A.2.1 through A.2.4 do not adequately address the concerns relating to coolant circulation and heat removal. Pursuant to LCO 3.0.6, the RHR ACTIONS would not be entered. Therefore, Required Action A.2.5 is provided to direct declaring RHR inoperable, which results in taking the appropriate RHR actions.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required distribution subsystems should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power.

(continued)

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BASES

LCO
(continued)

≤ 0.95 is maintained during fuel handling operations. Violation of the LCO could lead to an inadvertent criticality during MODE 6.

APPLICABILITY

This LCO is applicable in MODE 6 to ensure that the fuel in the reactor vessel will remain subcritical. The required boron concentration ensures a $k_{eff} \leq 0.95$. Above MODE 6, LCO 3.1.1, "SHUTDOWN MARGIN (SDM) - $T_{avg} > 200^\circ\text{F}$," and LCO 3.1.2, "SHUTDOWN MARGIN (SDM) - $T_{avg} \leq 200^\circ\text{F}$," ensure that an adequate amount of negative reactivity is available to shut down the reactor and maintain it subcritical.

ACTIONS

A.1 and A.2

Continuation of CORE ALTERATIONS or positive reactivity additions (including actions to reduce boron concentration) is contingent upon maintaining the unit in compliance with the LCO. If the boron concentration of any coolant volume in the RCS, the refueling canal, or the refueling cavity is less than its limit, all operations involving CORE ALTERATIONS or positive reactivity additions must be suspended immediately.

Suspension of CORE ALTERATIONS and positive reactivity additions shall not preclude moving a component to a safe position.

A.3

Insert B12

In addition to immediately suspending CORE ALTERATIONS and positive reactivity additions, boration to restore the concentration must be initiated immediately. (and) (edit)

In determining the required combination of boration flow rate and concentration, no unique Design Basis Event must be satisfied. The only requirement is to restore the boron concentration to its required value as soon as possible. In order to raise the boron concentration as soon as possible, the operator should begin boration with the best source available for unit conditions.

(continued)

BASES (continued)

APPLICABILITY

In MODE 6, the source range neutron flux monitors must be OPERABLE to determine changes in core reactivity. There are no other direct means available to check core reactivity levels. In MODES 2, 3, 4, and 5, these same installed source range detectors and circuitry are also required to be OPERABLE by LCO 3.3.1, "Reactor Trip System (RTS) Instrumentation."

ACTIONS

A.1 and A.2

With only one source range neutron flux monitor OPERABLE, redundancy has been lost. Since these instruments are the only direct means of monitoring core reactivity conditions, CORE ALTERATIONS and ~~positive reactivity additions~~ must be suspended immediately. Performance of Required Action A.1 shall not preclude completion of movement of a component to a safe position.

Insert BII

Insert B9

B.1

With no source range neutron flux monitor OPERABLE, action to restore a monitor to OPERABLE status shall be initiated immediately. Once initiated, action shall be continued until a source range neutron flux monitor is restored to OPERABLE status.

B.2

With no source range neutron flux monitor OPERABLE, there are no direct means of detecting changes in core reactivity. However, since CORE ALTERATIONS and positive reactivity additions are not to be made, the core reactivity condition is stabilized until the source range neutron flux monitors are OPERABLE. This stabilized condition is determined by performing SR 3.9.1.1 to ensure that the required boron concentration exists.

The Completion Time of 4 hours is sufficient to obtain and analyze a reactor coolant sample for boron concentration. The Frequency of once per 12 hours ensures that unplanned changes in boron concentration would be identified. The 12 hour Frequency is reasonable, considering the low

(continued)

BASES

APPLICABLE
SAFETY ANALYSES
(continued)

reduction. Therefore, the RHR System is retained as a Specification.

LCO

Only one RHR loop is required for decay heat removal in MODE 6, with the water level ≥ 23 ft above the top of the reactor vessel flange. Only one RHR loop is required to be OPERABLE, because the volume of water above the reactor vessel flange provides backup decay heat removal capability. At least one RHR loop must be OPERABLE and in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

An OPERABLE RHR loop includes an RHR pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the low end temperature. The flow path starts in one of the RCS hot legs and is returned to the RCS cold legs.

Insert B9

The LCO is modified by a Note that allows ^{dilute} the required operating RHR loop to be removed from service for up to 1 hour per 8 hour period, provided no operations are permitted that would cause a reduction of the RCS boron concentration. ^{Insert B10} Boron concentration reduction is prohibited because uniform concentration distribution cannot be ensured without forced circulation. This permits operations such as core mapping or alterations in the vicinity of the reactor vessel hot leg nozzles and RCS to RHR isolation valve testing. During this 1 hour period, decay heat is removed by natural convection to the large mass of water in the refueling cavity.

APPLICABILITY

One RHR loop must be OPERABLE and in operation in MODE 6, with the water level ≥ 23 ft above the top of the reactor vessel flange, to provide decay heat removal. The 23 ft water level was selected because it corresponds to the 23 ft

(continued)

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BASES

APPLICABILITY
(continued)

requirement established for fuel movement in LCO 3.9.7, "Refueling Cavity Water Level." Requirements for the RHR System in other MODES are covered by LCOs in Section 3.4, Reactor Coolant System (RCS), and Section 3.5, Emergency Core Cooling Systems (ECCS). RHR loop requirements in MODE 6 with the water level < 23 ft are located in LCO 3.9.6, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level."


ACTIONS

RHR loop requirements are met by having one RHR loop OPERABLE and in operation, except as permitted in the Note to the LCO.

A.1

If RHR loop requirements are not met, there will be no forced circulation to provide mixing to establish uniform boron concentrations. ~~Reduced boron concentrations cannot occur by the addition of water with a lower boron concentration than that contained in the RCS because all of unborated water sources are isolated.~~

Insert
B11



A.2

If RHR loop requirements are not met, actions shall be taken immediately to suspend loading of irradiated fuel assemblies in the core. With no forced circulation cooling, decay heat removal from the core occurs by natural convection to the heat sink provided by the water above the core. A minimum refueling water level of 23 ft above the reactor vessel flange provides an adequate available heat sink. Suspending any operation that would increase decay heat load, such as loading a fuel assembly, is a prudent action under this condition.

A.3

If RHR loop requirements are not met, actions shall be initiated and continued in order to satisfy RHR loop requirements. With the unit in MODE 6 and the refueling

(continued)

TSTT 286, 110.2


BASES

ACTIONS
(continued)

B.1

If no RHR loop is in operation, there will be no forced circulation to provide mixing to establish uniform boron concentrations. ~~Reduced boron concentrations cannot occur by the addition of water with a lower boron concentration than that contained in the RCS, because all of the unborated water sources are isolated.~~

Insert
B11



B.2

If no RHR loop is in operation, actions shall be initiated immediately, and continued, to restore one RHR loop to operation. Since the unit is in Conditions A and B concurrently, the restoration of two OPERABLE RHR loops and one operating RHR loop should be accomplished expeditiously.

B.3

If no RHR loop is in operation, all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere must be closed within 4 hours. With the RHR loop requirements not met, the potential exists for the coolant to boil and release radioactive gas to the containment atmosphere. Closing containment penetrations that are open to the outside atmosphere ensures that dose limits are not exceeded.

The Completion Time of 4 hours is reasonable, based on the low probability of the coolant boiling in that time.

SURVEILLANCE
REQUIREMENTS

SR 3.9.6.1

This Surveillance demonstrates that one RHR loop is in operation and circulating reactor coolant. The flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability and to prevent thermal and boron stratification in the core. In addition, during operation of the RHR loop with the water level in the vicinity of the reactor vessel nozzles, the RHR pump suction requirements must be met. The Frequency of 12 hours is sufficient, considering the flow, temperature, pump control,

(continued)